Product Evaluation Report

Product Manufacturer	Product Name, Model, Series and/or Description
Interstate Building Materials 3000 N. Township Blvd. Pittston, PA 18705	Series 440 Vinyl Direct Set Picture Window

Code: Current Edition of the Florida Building Code including the 8th Edition (2023) Florida Building Code

Compliance Methods:

- Product Approval Rule 61G20-3.005(1)(a) – Certification Mark or Listing

Product Testing and Certification: Intertek/Architectural Testing, 1140 Lincoln Ave., Springdale, PA 15144

- Series 440 Casement Window
  - Report No. E1050.01-501-47, dated 12/5/2014 to AAMA/WDMA/CSA 101/I.S. 2/A440-2011
  - Certification – Keystone
    - CAR No. 29-713
      - Class CW-PG50 1829x1905 (~72x75)-Type FW, WTP= 12.11

Product Installation Instructions:

- Drawing No. IBM0001, first issue, dated 9/5/26, Interstate Building Materials Series 440 Vinyl Direct Set Picture Window Installation Anchorage Details, signed and sealed by Robert J. Amoruso, P.E.

Product Test Standards:

- AAMA/WDMA/CSA 101/I.S. 2/A440-2011

Engineering Analysis: The following engineering and/or rational analysis/calculations have been performed.

- Anchorage has been verified by calculation (ACE-CALC-1256) prepared by Robert J. Amoruso, P.E. in accordance with the 8TH Edition (2023) Florida Building Code.
- Window glazing was verified using ASTM E1300-16.

Limitations & Conditions of Use:

- This product has not been evaluated for use inside the HVHZ (High Velocity Hurricane Zone).
- This product is not Impact Resistance. An impact protective device meeting the requirements of the Florida Building Code is required in Wind Borne Debris Regions.
- Refer to Product Installation Instructions noted above for:
  - Maximum allowable wind loads at related maximum allowable size(s).
  - Overall dimensions and material/grade of main product components, accessories, etc.
  - Illustrated diagrams of the attachment of the product to the structure.
  - Anchor type(s), size(s), substrate(s), embedment, edge distance, and spacing/locations.
- Site wind pressures shall be determined by a design professional or licensed professional engineer in accordance with the current edition of the Florida Building Code (and/or ASCE 7 as referenced in the current edition of the Florida Building Code) for components and cladding based on allowable stress design.

Amoruso Consulting Engineering, LLC
FBPE Registration No. 38327
Robert J. Amoruso, FL P.E. No. 49752

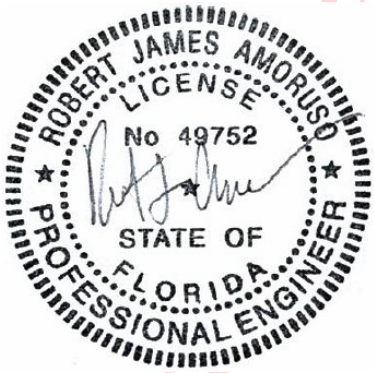
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- Site conditions not covered in this product evaluation document are subject to additional engineering analysis by a licensed professional engineer or registered architect as required by the authority having jurisdiction.
- Adequacy of the existing structural substrates as a main wind force resisting system capable of withstanding and transferring applied product loads to the foundation is the responsibility of the licensed professional engineer or registered architect acting as the design professional of record for the project of installation.

Certificate of Independence per Product Approval Rule 61G20-3.009

Robert J. Amoruso, P.E., does not have, nor will acquire, any financial interest in the company manufacturing or distributing product(s) covered by this Product Evaluation Report.

Robert J. Amoruso, P.E., does not have, nor will acquire any financial interest in any other entity involved in the approval process or testing of the product(s) covered by this Product Evaluation Report.



Digitally signed by Robert J Amoruso
Date: 2026.10.09 06:48:50 -04'00'

Evaluated by:
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