

December 13, 2025

Evaluation Report for Clopay Corporation Modern Steel Impact Resistant Full Vision
Sectional Garage Doors, WindCode rating W6 and W8

I have evaluated the wind load door designs as shown on the drawings listed below. I have reviewed the test reports, which were generated by accredited laboratories as required by the relevant Florida Administrative Rule, the engineering rational analysis, and the product drawings. The test reports are listed below. Assembly testing was conducted by American Test Lab North Carolina and CBPC-ATC. Component testing was conducted by HETI and ETC.

For the doors listed in Table 1, Static Pressure Tests were conducted in accordance with TAS 202-1994, ASTM-E330-2002 and ANSI/DASMA 108-2005. Missile Impact and Cyclic Pressure Tests were conducted in accordance with TAS 201-1994 and TAS 203-1994 and ASTM E1886-2005 and ASTM E1996-2009 and ANSI/DASMA 115-2005. The pressures listed on the drawings are either direct results of these tests or results obtained through engineering rational analysis based on actual tests. I have concluded that the sectional garage door designs listed below in Table 1 are in compliance with the High Velocity Hurricane Zone test requirements of the Florida Building Code and therefore are qualified as impact-resistant assemblies (large missile impact).

TABLE 1: Drawings for doors with Manufacturing Product Code (MPC) DSIUA-1F477:

104859-A-Rev04,	max. door size	9'0" x 18'0";	+38/-42 PSF (design load)
105042-A-Rev04,	max. door size	16'2" x 18'0";	+38/-42 PSF (design load)
105188-A-Rev03,	max. door size	18'2" x 18'0";	+38/-42 PSF (design load)
105024-Rev04,	max. door size	9'0" x 18'0";	+54/-60 PSF (design load)
105050-Rev04,	max. door size	12'2" x 18'0";	+50/-56 PSF (design load)
105019-Rev04,	max. door size	14'2" x 18'0";	+46/-52 PSF (design load)
105002-Rev04,	max. door size	16'2" x 18'0";	+46/-52 PSF (design load)

Test Reports:

The following test reports are based on testing conducted by American Test Lab at their North Carolina Facility: 0223.01-15R (04/16/15), 0727.01-15 (08/11/15), 1213.01-16 (12/21/16), 0824.02-15 (09/01/15), 0824.01-15 (09/01/15), 0514.01-15 (05/27/15), 0330.01-15 (04/16/15), 0909.01-25 (10/15/25). These reports document compliance with the TAS testing standards and are signed and sealed by David Johnson, FL PE 61915.

Product Description for doors with MPC DSIUA-1F477:

These doors consist of 2" double-skin insulated sections with polyurethane insulation foamed in place between both skins. Both inner and outer skins are min. 27 ga. (0.016") G40 DDS per ASTM A653. The maximum section height is 24". Glazing is permitted in any or all panels in any or all sections. These sections may have optional decorative overlays. These doors may have optional Impact-Resistant Glazing (Aluminum). Optional Impact-Resistant Glazing is an aluminum front frame and a separate polycarbonate glazing. The following models are at least structurally

equivalent to the tested door: 9208, 9209, HDPC2, HDPCR2, 7208, 7209, 3728, 3729, C7R20. The following "Canyon Ridge Modern Series" models have optional decorative overlays and are at least structurally equivalent to the tested door: Canyon Ridge Modern Series CRM2nnn, Glenmoor Modern GLM2nnn, Custom Wood-Look Modern WLM2nnn. Note that 'nnn' represents the type and arrangement of the decorative overlays. Not all models may be shown on a given drawing.

Impact Resistant Glazing (Aluminum):

The optional impact resistant glazing consists of an aluminum front frame and aluminum interior retainer encasing a polycarbonate glazing that is an approved C1 plastic in accordance with testing required by FBC-B 2606 and complies with FBC-B 2615 testing requirements. Approved polycarbonate materials are Sabic IP Lexan 9034 (versions also approved: MR10, XL-10) and Plaskolite TUFFAK AR (TUFFAK versions also approved: SL, GP). Approval based on review of NOA 24-1023.03 (Sabic) and NOA 24-0205.09 (Plaskolite) and manufacturer's product datasheets.

Limitations:

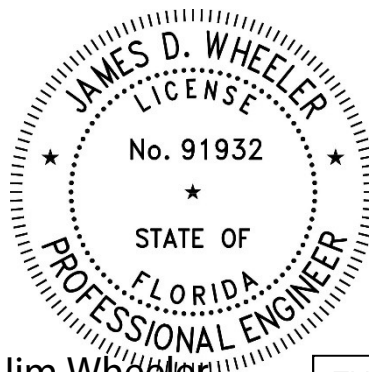
The drawing(s) cited above are an explicit part of this evaluation report. The text of this report does not attempt to address all design details and relies on the illustrations and text of these drawings as well.

Jambs, lintels, sills or other structural elements required to prepare openings are not covered. The design of the supporting structural elements shall be the responsibility of the professional of record for the building or structure and in accordance with current building codes for the loads listed on the drawing(s) referenced above.

Installation requirements per the relevant Florida Administrative Rule, including attachments, are detailed on the drawing(s) listed above. Installation must be in accordance with manufacturer's installation instructions and must be as shown on the drawing(s) listed above. The manufacturer's licensed design professional listed on the drawing(s) has reviewed the attachment details and installation requirements.

Signature:

James D. Wheeler, P.E.
Florida P.E. #91932
Senior Project Engineer
Clipay Corporation



Digitally signed by Jim Wheeler
Date: 2025.12.15 13:52:20 -05'00'

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