

Force Engineering & Testing

19530 Ramblewood Drive
Humble, Texas 77338
Phone: (281) 540-6603 FAX: (281) 540-9966
Website: www.forceengineeringtesting.com

Product Evaluation Report
TRI COUNTY METALS

Mechanical-Seam Lok 1 ½" 24 Ga. 16" Wide Roof Panel over Plywood

Florida Product Approval # 4595.6 R5

Florida Building Code 2020

Per Rule 61G20-3

Method: 1 –D

Category: Roofing

Subcategory: Metal Roofing

Compliance Method: 61G20-3.005(1)(d)

HVHZ

Product Manufacturer:

Tri County Metals
301 S. E. 16th Street
Trenton, Florida 32693

Engineer Evaluator:

Johnathan Green, P.E. #88223
Florida Evaluation ANE ID: 12901

Validator:

Brian Jaks P.E. #70159

Contents:

Evaluation Report Pages 1 – 4



THIS ITEM HAS BEEN
DIGITALLY SIGNED AND
SEALED BY JOHNATHAN
GREEN ON THE DATE
ADJACENT TO THE SEAL.

PRINTED COPIES OF THIS
DOCUMENT ARE NOT
CONSIDERED SIGNED AND
SEALED AND THE
SIGNATURE MUST BE
VERIFIED ON ANY
ELECTRONIC COPIES.

FL# 4595.6 R5



Compliance Statement: The product as described in this report has demonstrated compliance with the Florida Building Code 2020, Sections 1504.3.2, 1518.9, 1523.6.5.2.4.

Product Description: Mechanical-Seam Lok 1 ½" Standing Seam Roof Panel, 24 Ga. Steel, 16" Wide, Roof Panel restrained with steel slider clips into APA Plywood decking. Non-structural Application.

Panel Material/Standards: Material: 24 Ga. Steel, ASTM A792 unpainted or painted with Valspar Fluropon or ASTM A653 G90 conforming to Florida Building Code 2020 Section 1507.4.3.
Yield Strength: Min. 50.0 ksi
Corrosion Resistance: Panel Material shall comply with Florida Building Code 2020, Section 1507.4.3

Panel Dimension(s): Thickness: 0.024"
Width: 16" max coverage
Rib Height: 1-1/2"
Panel Seam: 180° Seam, Double Lock w/ mechanical seamer

Roof Panel Clips: Product Name: 1500SC, 1-1/2" Sliding Clip Assembly
Type: Two Piece Slider
Top: 22 Ga. Galvanized Steel
Base: 16 Ga. Galvanized Steel
Corrosion Resistance: Per Florida Building Code 2020 Section 1506.7

Roof Clip Fastener: (2) #12-11 x 1" Pancake Type A, ¼" minimum penetration through plywood
Corrosion Resistance: Per Florida Building Code 2020, Section 1517.6.

Substrate Description: 1) For HVHZ construction, use 19/32" or greater APA Rated plywood or wood plank. In reroofing applications where the deck is less than 19/32" thick (min. 15/32") the attachment of the decking in no case shall be less than 8D annual ring shank nails at 6" O.C. Design of plywood and plywood supports are outside the scope of this evaluation. Substrate must be designed in accordance w/ Florida Building Code 2020.

2) For Non-HVHZ applications, use min. 15/32" thick, APA Rated plywood over supports at maximum 24" O.C. Design of plywood and plywood supports are outside the scope of this evaluation. Substrate must be designed in accordance w/ Florida Building Code 2020.



THIS ITEM HAS BEEN
DIGITALLY SIGNED AND
SEALED BY JOHNATHAN
GREEN ON THE DATE
ADJACENT TO THE SEAL.

PRINTED COPIES OF THIS
DOCUMENT ARE NOT
CONSIDERED SIGNED AND
SEALED AND THE
SIGNATURE MUST BE
VERIFIED ON ANY
ELECTRONIC COPIES.



Allowable Design Uplift Pressures:

Table "A"

Maximum Total Uplift Design Pressure:	59.75 psf	123.5 psf
Clip Spacing:	24" O.C.	6" O.C.
# Fasteners per Clip:	2	2

*Design Pressure includes a Safety Factor = 2.0.

Code Compliance:

The product described herein has demonstrated compliance with The Florida Building Code 2020, Section 1504.3.2, 1518.9, 1523.6.5.2.4.

Evaluation Report Scope:

The product evaluation is limited to compliance with the structural wind load requirements of the Florida Building Code 2020, as relates to Rule 61G20-3.

Performance Standards:

The product described herein has demonstrated compliance with:

- TAS 125-03
- UL 580-06 - Test for Uplift Resistance of Roof Assemblies
- UL 1897-2012 - Uplift Test for Roof Covering Systems
- TAS 100-95 - Test Procedure for Wind and Wind Driven Rain Resistance of Discontinuous Roof Systems
- TAS 110-00 - Accel. Weathering ASTM G 155 / Salt Spray ASTM B 117

Reference Data:

1. TAS 125-03: UL 580-94 / 1897-98 Uplift Test
Force Engineering & Testing, Inc. (FBC Organization # TST-5328)
Report No. 72-0313T-06*, Dated 03/24/2007
2. TAS 100-95
Farabaugh Engineering & Testing, Inc. (FBC Organization # TST-1654)
Report No. T157-07*, Dated 04/05/2007
3. TAS 110-00: Valspar Fluoropon coated metal panel testing
A) ASTM G 155 by PRI Asphalt Technologies dated 10/31/2012
B) ASTM B 117 by PRI Asphalt Technologies dated 10/31/2012
4. Certificate of Independence
By Johnathan Green, P.E. (No. 88223) @ Force Engineering & Testing
(FBC Organization # ANE ID: 12901)

Test Standard Equivalency:

1. The UL 580-94 test standard is equivalent to the UL 580-06 test standard.
2. The UL 1897-98 test standard is equivalent to the UL 1897-2012 test standard.



THIS ITEM HAS BEEN
DIGITALLY SIGNED AND
SEALED BY JOHNATHAN
GREEN ON THE DATE
ADJACENT TO THE SEAL.

PRINTED COPIES OF THIS
DOCUMENT ARE NOT
CONSIDERED SIGNED AND
SEALED AND THE
SIGNATURE MUST BE
VERIFIED ON ANY
ELECTRONIC COPIES.



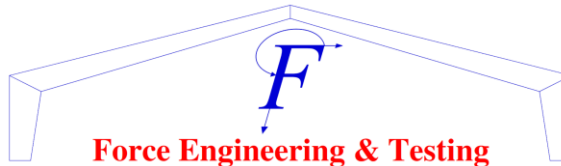
Quality Assurance Entity:	The manufacturer has established compliance of roof panel products in accordance with the Florida Building Code and Rule 61G20-3.005 (3) for manufacturing under a quality assurance program audited by an approved quality assurance entity.
Minimum Slope Range:	2:12. Minimum Slope shall comply with Florida Building Code 2020, including Sections 1515.2.2 and in accordance with Manufacturers recommendations.
Installation:	Install per manufacturer's recommended details and RAS 133.
Underlayment:	Per Manufacturer's installation guidelines per Florida Building Code 2020 Section 1518.2, 1518.3, 1518.4.
Fire Barrier:	Any approved fire barrier having a current NOA. Refer to a current fire directory listing for fire ratings of this roofing system assembly as well as the location of the fire barrier within the assembly. Fire classification is not part of this acceptance.
Shear Diaphragm:	Shear diaphragm values are outside the scope of this report.
Design Procedure:	Based on the dimensions of the structure, appropriate wind loads are determined using Chapter 16 of the Florida Building Code 2020 for roof cladding wind loads. These component wind loads for roof cladding are compared to the allowable pressure listed above. The design professional shall select the appropriate erection details to reference in his drawings for proper fastener attachment to his structure and analyze the panel fasteners for pullout and pullover. Support framing must be in compliance with Florida Building Code 2020 Chapter 22 for steel, Chapter 23 for wood and Chapter 16 for structural loading.

*The Test Reports are owned by Metalforming, Inc. Metalforming, Inc. gives the above manufacturer permission to use these test reports.



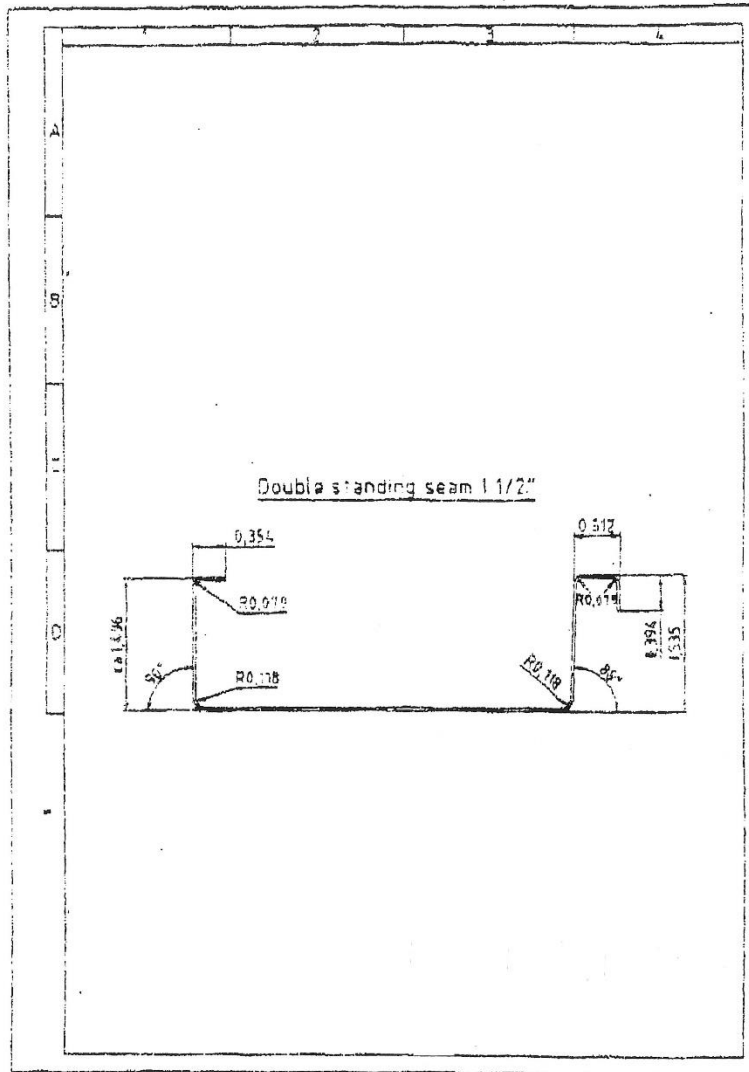
THIS ITEM HAS BEEN
DIGITALLY SIGNED AND
SEALED BY JOHNATHAN
GREEN ON THE DATE
ADJACENT TO THE SEAL.

PRINTED COPIES OF THIS
DOCUMENT ARE NOT
CONSIDERED SIGNED AND
SEALED AND THE
SIGNATURE MUST BE
VERIFIED ON ANY
ELECTRONIC COPIES.



Force Engineering & Testing

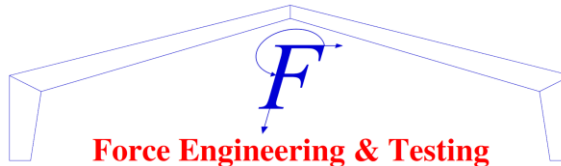
19530 Ramblewood Drive
Humble, Texas 77338
Phone: (281) 540-6603 FAX: (281) 540-9966
Website: www.forceengineeringtesting.com



OCT 02 2020

THIS ITEM HAS BEEN
DIGITALLY SIGNED AND
SEALED BY JOHNATHAN
GREEN ON THE DATE
ADJACENT TO THE SEAL.

PRINTED COPIES OF THIS
DOCUMENT ARE NOT
CONSIDERED SIGNED AND
SEALED AND THE
SIGNATURE MUST BE
VERIFIED ON ANY
ELECTRONIC COPIES.



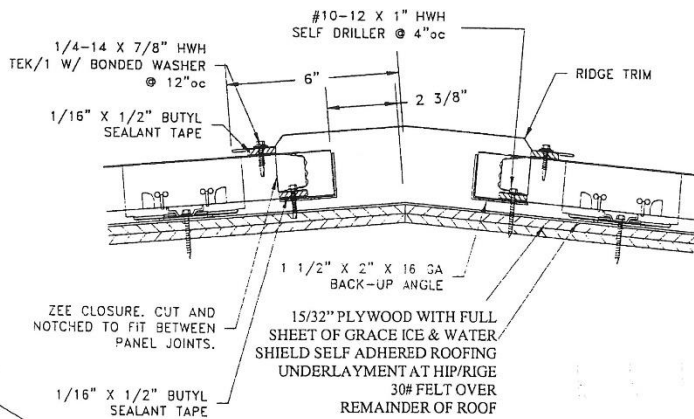
Force Engineering & Testing

19530 Ramblewood Drive
Humble, Texas 77338

Phone: (281) 540-6603 FAX: (281) 540-9966
Website: www.forceengineeringtesting.com

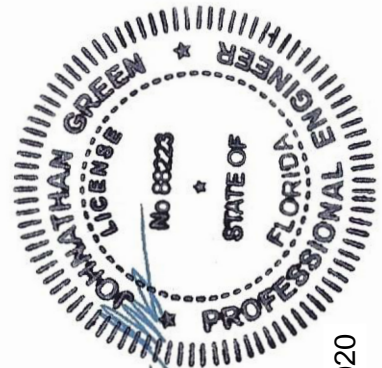
RIDGE / HIP

- 1.) Determine location of zee closure. Apply sealant tape to flat of panel.
- 2.) Place closure on top of sealant tape. Clamp back-up angle to bottom of panel. Secure through tape and panel with #12-14 x 1" HWH Tek/3 fastener @ 4"oc. Seal the tab of the closure to the side joints with butyl sealant.
- 3.) Apply a continuous strip of sealant tape to the top of the zee closure. Seal between ends of tape with butyl sealant.
- 4.) Install the ridge trim. Secure to closure zee with 1/4-14 x 7/8" HWH Tek/1 fasteners at 12"oc.

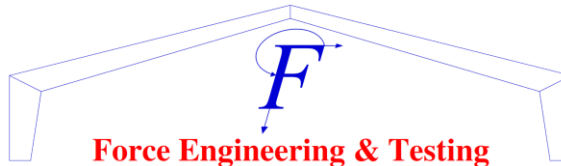


THIS ITEM HAS BEEN
DIGITALLY SIGNED AND
SEALED BY JOHNATHAN
GREEN ON THE DATE
ADJACENT TO THE SEAL.

PRINTED COPIES OF THIS
DOCUMENT ARE NOT
CONSIDERED SIGNED AND
SEALED AND THE
SIGNATURE MUST BE
VERIFIED ON ANY
ELECTRONIC COPIES.



OCT 02 2020



Force Engineering & Testing

19530 Ramblewood Drive
Humble, Texas 77338

Phone: (281) 540-6603 FAX: (281) 540-9966
Website: www.forceengineeringtesting.com

FIELD HEMMED PANEL END

CUT FEMALE END
BACK 1"

1. PANELS REQUIRING FIELD HEMMED ENDS SHOULD BE FABRICATED 1" LONGER THAN THE FINISHED PANEL LENGTH. VALLEY CONDITIONS MUST BE FIELD CUT TO THE APPROPRIATE ANGLE

2. CUT BACK PANEL JOINTS 1"

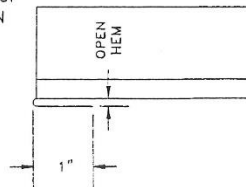
CUT MALE END
BACK 1"

3. PLACE PROTRUDING PAN INTO THE PANEL HEMMING TOOL. THE FRONT EDGE OF THE TOOL MUST REST AGAINST THE NOTCHED JOINT LEGS ON BOTH SIDES.

4. WHILE MAINTAINING PRESSURE AGAINST THE PANEL JOINTS, ROTATE THE HEMMING TOOL AS CLOSE TO 180° AS POSSIBLE.

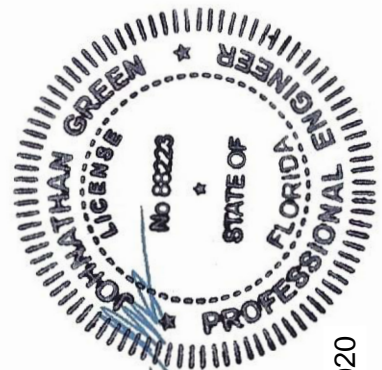
PANEL HEMMING TOOL

5. INSPECT COMPLETED HEM TO INSURE THAT THE HEM IS OPENED AND CAPABLE OF RECEIVING THE CLEAT (SEE ERECTION DETAILS).

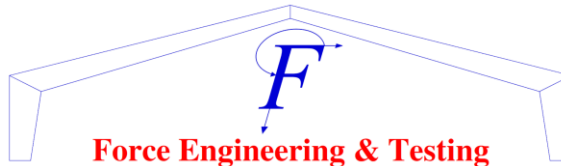


THIS ITEM HAS BEEN
DIGITALLY SIGNED AND
SEALED BY JOHNATHAN
GREEN ON THE DATE
ADJACENT TO THE SEAL.

PRINTED COPIES OF THIS
DOCUMENT ARE NOT
CONSIDERED SIGNED AND
SEALED AND THE
SIGNATURE MUST BE
VERIFIED ON ANY
ELECTRONIC COPIES.



OCT 02 2020



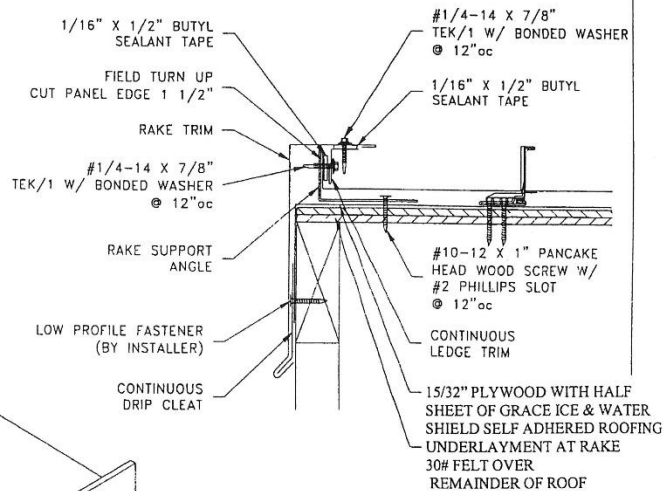
Force Engineering & Testing

19530 Ramblewood Drive
Humble, Texas 77338

Phone: (281) 540-6603 FAX: (281) 540-9966
Website: www.forceengineeringtesting.com

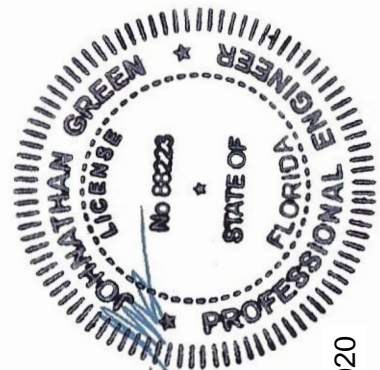
HIGH PROFILE RAKE

- 1.) Secure rake support angle through slots w/ #10-12 x 1" pancake head wood screw @ 4"oc.
- 2.) Turn panel edge up 1 1/2".
- 3.) Apply a continuous strip of sealant tape to the inside leg of the upturned edge
- 4.) Set ledge trim on sealant tape, and secure with 1/4-14 x 7/8" HWH Tek/1 @ 12"oc.
- 5.) Apply a continuous strip of sealant tape to the top of the ledge trim.
- 6.) Install the rake trim. Secure to ledge trim with 1/4-14 x 7/8" HWH Tek/1 fasteners at 12"oc.

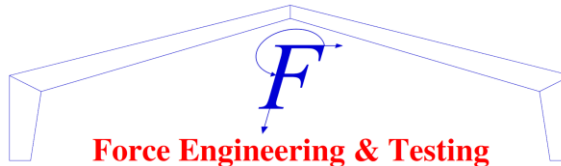


THIS ITEM HAS BEEN
DIGITALLY SIGNED AND
SEALED BY JOHNATHAN
GREEN ON THE DATE
ADJACENT TO THE SEAL.

PRINTED COPIES OF THIS
DOCUMENT ARE NOT
CONSIDERED SIGNED AND
SEALED AND THE
SIGNATURE MUST BE
VERIFIED ON ANY
ELECTRONIC COPIES.



OCT 02 2020



Force Engineering & Testing

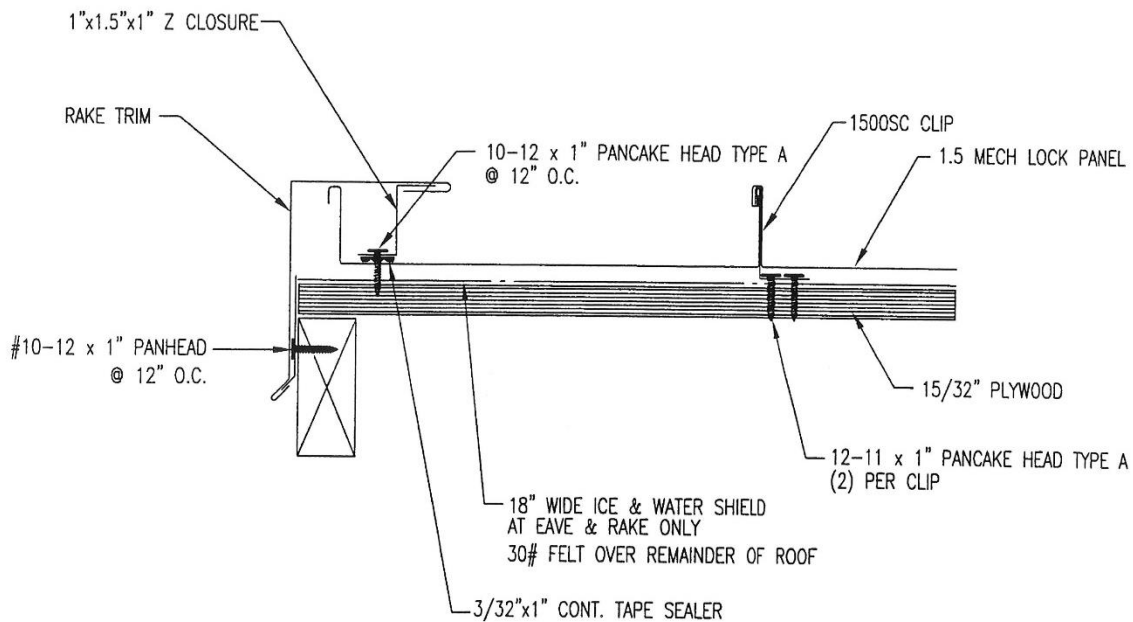
19530 Ramblewood Drive
Humble, Texas 77338

Phone: (281) 540-6603 FAX: (281) 540-9966
Website: www.forceengineeringtesting.com

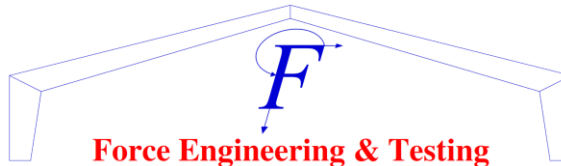


THIS ITEM HAS BEEN
DIGITALLY SIGNED AND
SEALED BY JOHNATHAN
GREEN ON THE DATE
ADJACENT TO THE SEAL.

PRINTED COPIES OF THIS
DOCUMENT ARE NOT
CONSIDERED SIGNED AND
SEALED AND THE
SIGNATURE MUST BE
VERIFIED ON ANY
ELECTRONIC COPIES.



	FIXED RAKE	



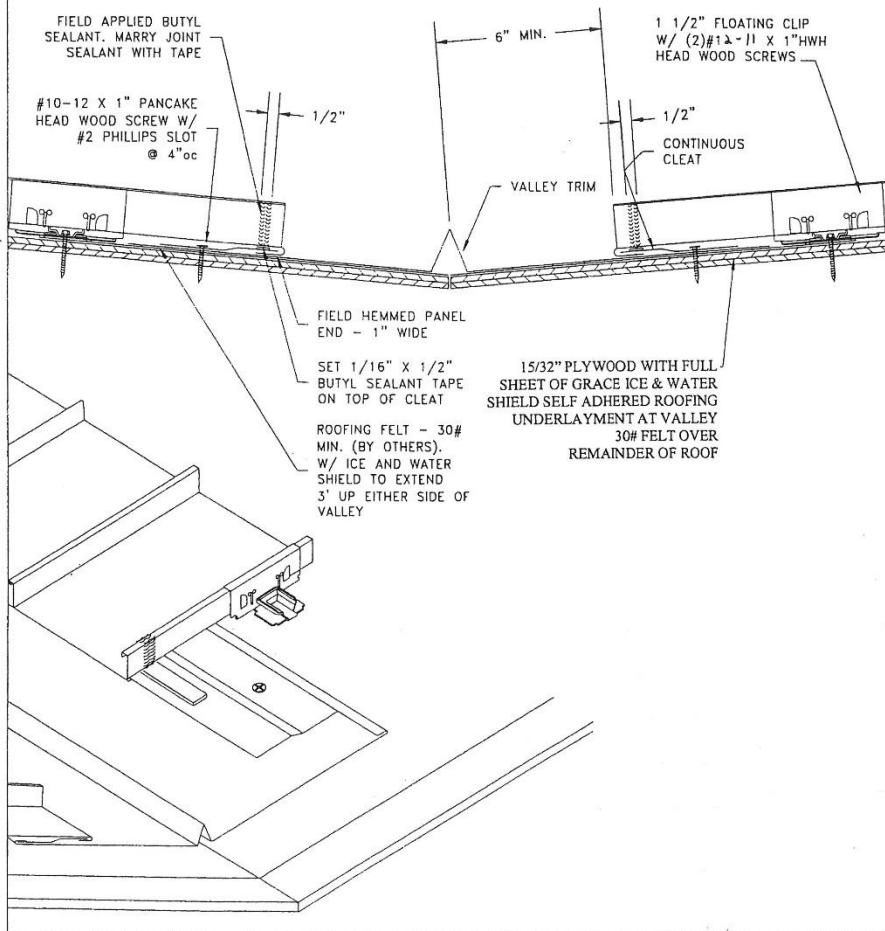
Force Engineering & Testing

19530 Ramblewood Drive
Humble, Texas 77338

Phone: (281) 540-6603 FAX: (281) 540-9966
Website: www.forceengineeringtesting.com

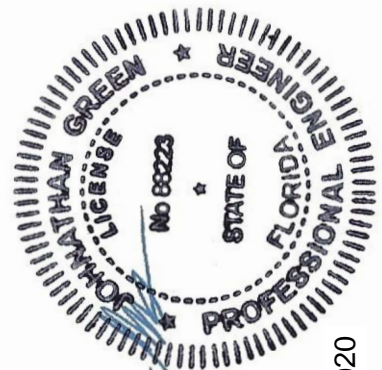
VALLEY

- 1.) Temporarily attach valley trim at ends w/ #10-12 x 1" pancake head wood screws.
- 2.) Attach cleat w/ #10-12 x 1" pancake head wood screws @ 4"oc.
- 3.) Apply a continuous strip of butyl sealant tape across the top of the cleat.
- 4.) Install panels so that the cleat is engaged into the field applied hem.

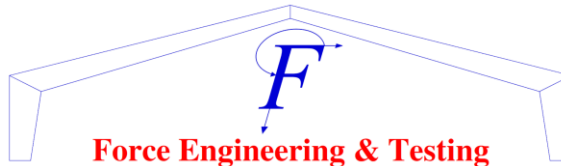


THIS ITEM HAS BEEN
DIGITALLY SIGNED AND
SEALED BY JOHNATHAN
GREEN ON THE DATE
ADJACENT TO THE SEAL.

PRINTED COPIES OF THIS
DOCUMENT ARE NOT
CONSIDERED SIGNED AND
SEALED AND THE
SIGNATURE MUST BE
VERIFIED ON ANY
ELECTRONIC COPIES.



OCT 02 2020



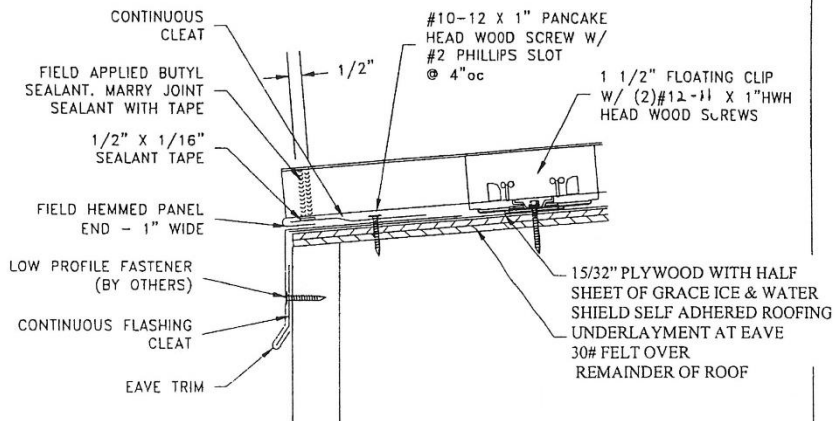
Force Engineering & Testing

19530 Ramblewood Drive
Humble, Texas 77338

Phone: (281) 540-6603 FAX: (281) 540-9966
Website: www.forceengineeringtesting.com

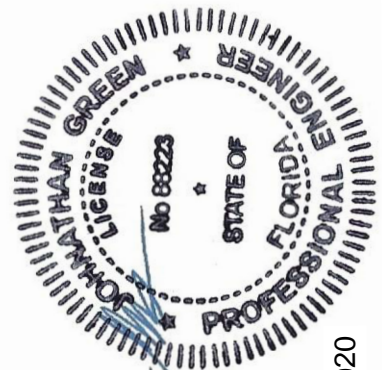
LOW EAVE

- 1.) Temporarily attach eave trim at ends w/ #10-12 x 1" pancake head wood screws.
- 2.) Attach cleat through eave trim w/ #10-12 x 1" pancake head wood screws @ 4"oc.
- 4.) Apply a row of butyl sealant tape across the top of the cleat.
- 5.) Install panels so that the cleat is engaged into the field applied hem.



THIS ITEM HAS BEEN
DIGITALLY SIGNED AND
SEALED BY JOHNATHAN
GREEN ON THE DATE
ADJACENT TO THE SEAL.

PRINTED COPIES OF THIS
DOCUMENT ARE NOT
CONSIDERED SIGNED AND
SEALED AND THE
SIGNATURE MUST BE
VERIFIED ON ANY
ELECTRONIC COPIES.



OCT 02 2020