

**Evaluation Report 485G**  
September 21, 2026

**Product Description:** Series 8100 PVC Single Hung Window, Non Impact, 52" x 71" unit size  
53 1/4" x 72 1/4" flange size

**Manufacturer:** Custom Window Systems, Inc. 1900 SW 44<sup>th</sup> Ave, Ocala, FL 34474

**Statement of Compliance:** This report evaluates the above-listed product per the requirements of FAC Product Approval Rule Chapter 61G20-3.005 (4). This product complies with the requirements of the 9<sup>th</sup> Edition (2026) Florida Building Code including the High Velocity Hurricane Zone. The product testing standards performed are outlined below.

**Technical Documentation:**

- 1) This report, prepared by Lucas A. Turner, PE, at 2428 Old Natchez Trc Trl, Camden, TN
- 2) Approval drawing CWS-485G, signed and sealed by Lucas A. Turner, P.E.
- 3) Test Reports NCTL-210-3599-2 and NCTL-210-3599-3, from National Certified Testing Laboratories, Orlando, FL signed and sealed by Gerard J. Ferrara, P.E., with testing performed: TAS-202-94 (Full 202 performed on 3 identical specimens of 52"x62" unit size with Design Pressure +/- 70 psf, and 3 identical specimens of 52"x71" unit size with Design Pressure +/- 67.5 psf)
- 4) Supplemental Calcs. to support CWS-485G, signed and sealed by Lucas A. Turner, P.E.

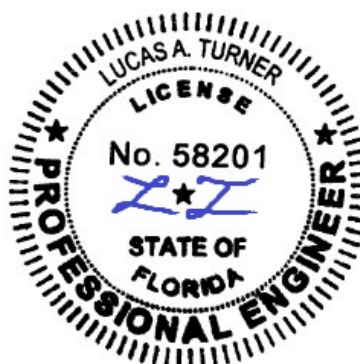
**Installation:** Units must be installed according to approval document CWS-485G.

**Limitations of Use:** This product:

- May be used in O/X config. in sizes up to 52" x 71" unit size, or 53 1/4" x 72 1/4" flange size, with max. glass daylight heights of 31 7/16" for fixed panel and 31 1/2" for sash
- Achieves design pressures as indicated in comparative analysis table in CWS-485G
- Is non-impact and requires the use of shutters in windborne debris regions
- May be used in the High Velocity Hurricane Zone
- Requires 3/16Ann – Air – 3/16Ann glass minimum
- Requires Quanex or Veka white rigid PVC framing per current Miami-Dade NOA. I have evaluated these framing materials and find that they comply with the requirements of the 9<sup>th</sup> Ed. (2026) Florida Building Code for use in this product.

**Coastal Compliance:**

- Fastener criteria other than described below shall be in accordance with CWS-485G.

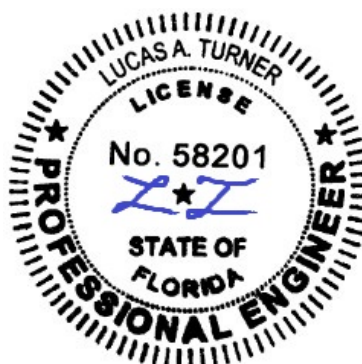


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- Fasteners used in locations less than or equal to 300 ft from a saltwater coastline, where any portion of the fastener is located to the exterior of the Water-Resistive Barrier (WRB) of the wall construction, or is a Weather-Exposed Surface, or as otherwise required by the Authority Having Jurisdiction (AHJ), shall meet the criteria of FBC Sect. 1711.1.1.1 or RBC Section R332.1.1.1 as applicable.
  - For wood and metal installation substrates, requires stainless steel, 100 ksi min. ult. (cold worked).
  - For concrete/masonry substrates requires 1/4" Simpson Strong-Tie Type 316 Stainless-Steel Titen Turbo or 1/4" Dewalt Aggre-Gator 300 Series SS fasteners.
    - In solid concrete, 2.67 ksi min., requires 1-1/2" min. embedment and 1-1/2" min. edge distance.
    - In hollow or grout-filled CMU applications, ASTM C-90. requires 1-1/4" min. embedment and 2" min. edge distance.
- Fasteners used in locations less than or equal to 300 ft from a saltwater coastline, where the entire fastener is located to the interior of the WRB of the wall construction, or determined by the Registered Design Professional or AHJ for the project to be located within the Unconditioned Interior of the wall construction, or as otherwise required by the AHJ, shall meet the criteria of FBC Sect. 1711.1.1.2 or RBC Section R332.1.1.2 as applicable<sup>††</sup>.
- Fasteners used in locations greater than 300 ft and up to 3000 ft from a saltwater coastline, in any Exterior/Interior location of the wall construction, or as otherwise required by the AHJ, shall meet the criteria of FBC Sect. 1711.1.1.2 or RBC Section R332.1.1.2 as applicable<sup>††</sup>

<sup>††</sup> ITW Tapcon and Dewalt Ultracon+ carbon steel fasteners as listed in Table 1 meet these criteria with coatings provided by the manufacturer. Kwik-Cote on Hilti Kwik-Flex and Climaseal on ITW TEKS fasteners also meet these corrosion resistance criteria. Other fasteners must be galvanized or otherwise coated in accordance with one of the standards provided in FBC Sect. 1711.1.1.2 or RBC Sect. R332.1.1.2.

**Certification of Independence:** I do not have, nor do I intend to acquire, nor will I acquire, a financial interest in Custom Window Systems or in any company manufacturing or distributing products for which this report is being issued. I do not have, nor do I intend to acquire, nor will I acquire, a financial interest in any other entity involved in the testing or approval process of this product.



9/21/2026  
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