



Farabaugh Engineering and Testing Inc.

Project No. T212-21

Report Date: July 7, 2021

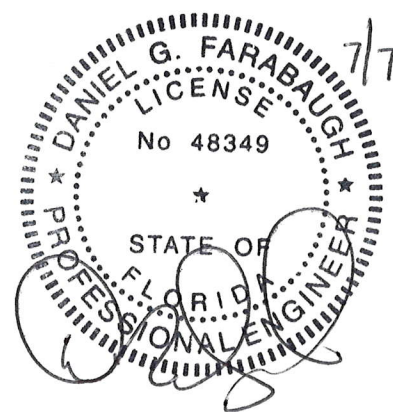
No. Pages: 15 (inclusive)

ASTM E330 UNIFORM LOAD TEST

ELITE RIB PANEL
36" WIDE COVERAGE X 29 GA.
(3 SPAN @ 5'-0" O.C.)

FOR

ELITE METAL MANUFACTURING, LLC.
10121 88TH TRACE
LIVE OAK, FL. 32064



Prepared by:

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Approved by:

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Project No. T212-21

ASTM E330 UNIFORM LOAD TEST

Purpose

The purpose of this test is to establish structural loading on the referenced test specimen in accordance with ASTM E-330-02, "Structural Performance of Exterior Windows, Doors, Skylights and Curtain Walls by Uniform Static Air Pressure Difference "and as provided herein.

Test Completion Date

7/1/21

Test Specimen

Manufacturer: Elite Metal Manufacturing LLC.
10121 88th Trace
Live Oak, FL. 32064

Test Specimen: Elite Rib Metal Panel 36" wide coverage x 29 ga.

Testing Apparatus

A vacuum test chamber was used with two static pressure taps located at diagonally opposite corners. A controlled blower provided a vacuum to uniformly load the specimen mock-up. Calibrated manometers were used to measure the pressure at each pressure tap. The uniform load pressure was performed in the positive and negative direction to monitor pressures on the panel specimen mock-up. Calibrated deflectometers were attached to monitor panel deformation as shown.

Installation

- The panel were installed onto 18 ga. supports using #12-14 X 1" long, hex head, self-drilling fasteners with sealing washers at supports. The panel joint was a overlap for the panel lap. See fastening pattern for location of fasteners at ends supports and interior supports.
- Plastic (4 mil thick) was employed loosely between the panels and subgirts and in the side joints to create a vacuum seal.

Procedure

- The specimen was checked for proper adjustment and all vents closed in the pressure measuring lines.
- The required deflection measuring apparatus were installed at their specified locations.
- A nominal initial pressure was applied equal to at least four times but not more than ten times the dead weight of the specimen. This nominal pressure was used as the reference zero and initial deflection readings were recorded.
- At each load increment, pressure was maintained for a period of not less than 60 seconds and until the deflection gages indicated no further increase in deflections.
- Successive increments were achieved as above until failure or ultimate load was reached.

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TEST #1

Test Specimen: Elite Rib Metal Panel 36" wide coverage x 29 ga.

Support Spacing: 3 spans @ 5" o/c

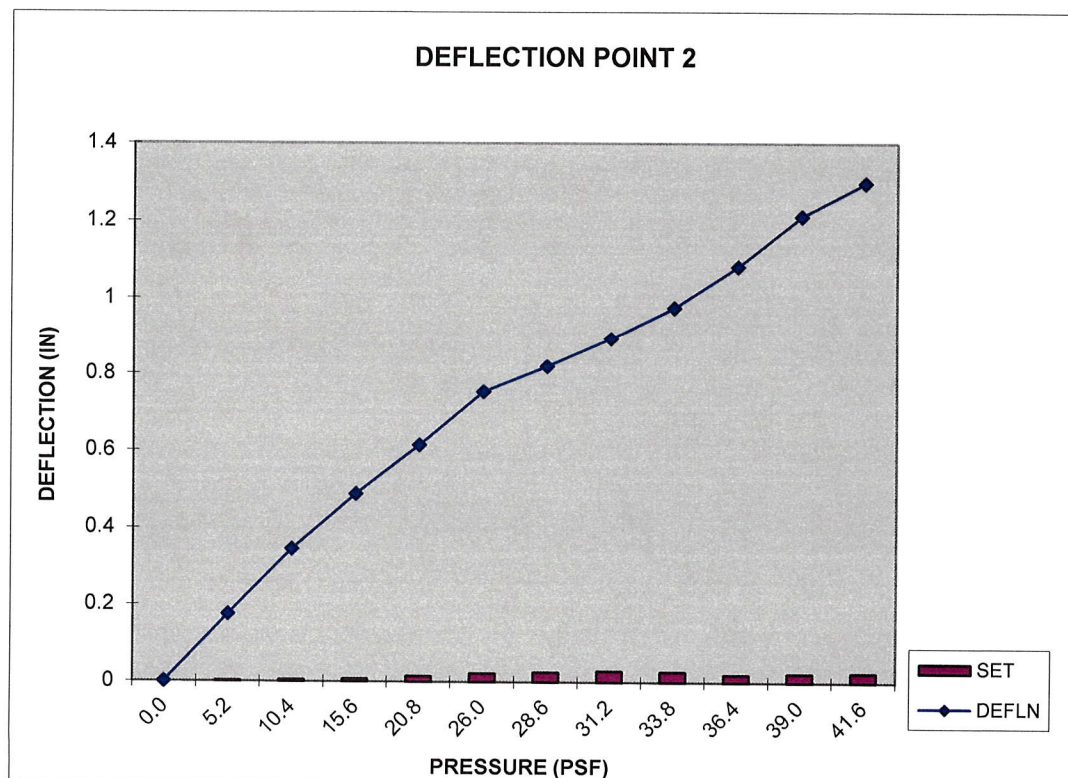
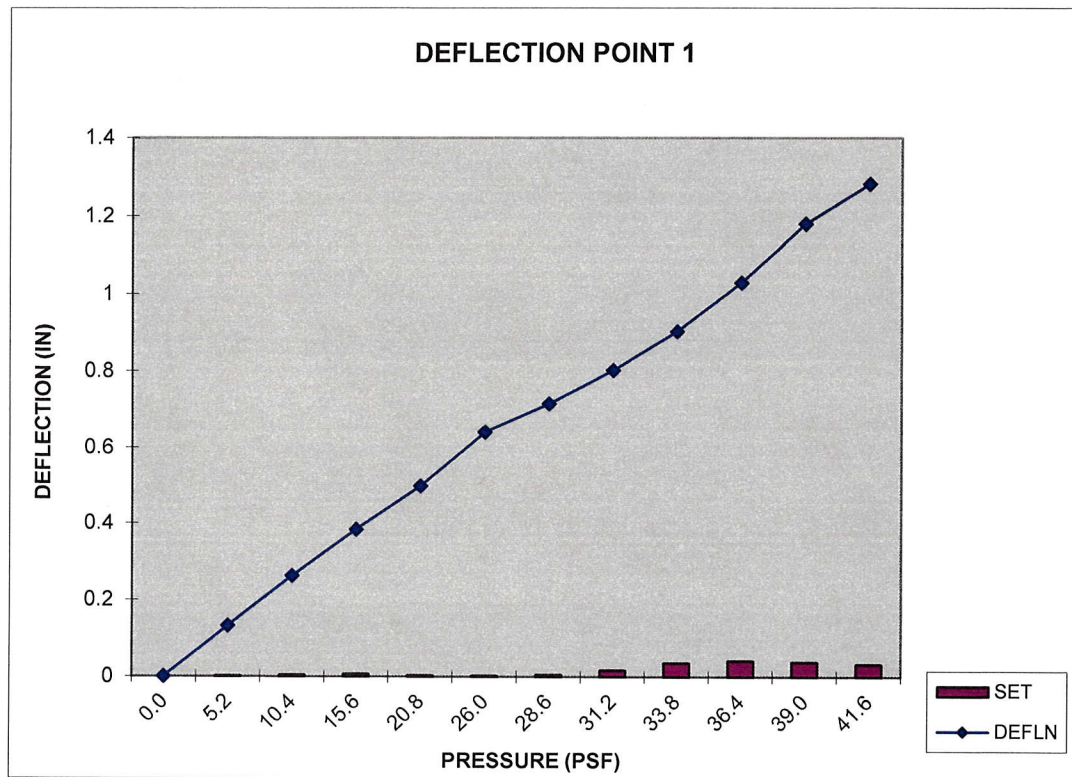
POSITIVE (DOWNWARD) PRESSURE

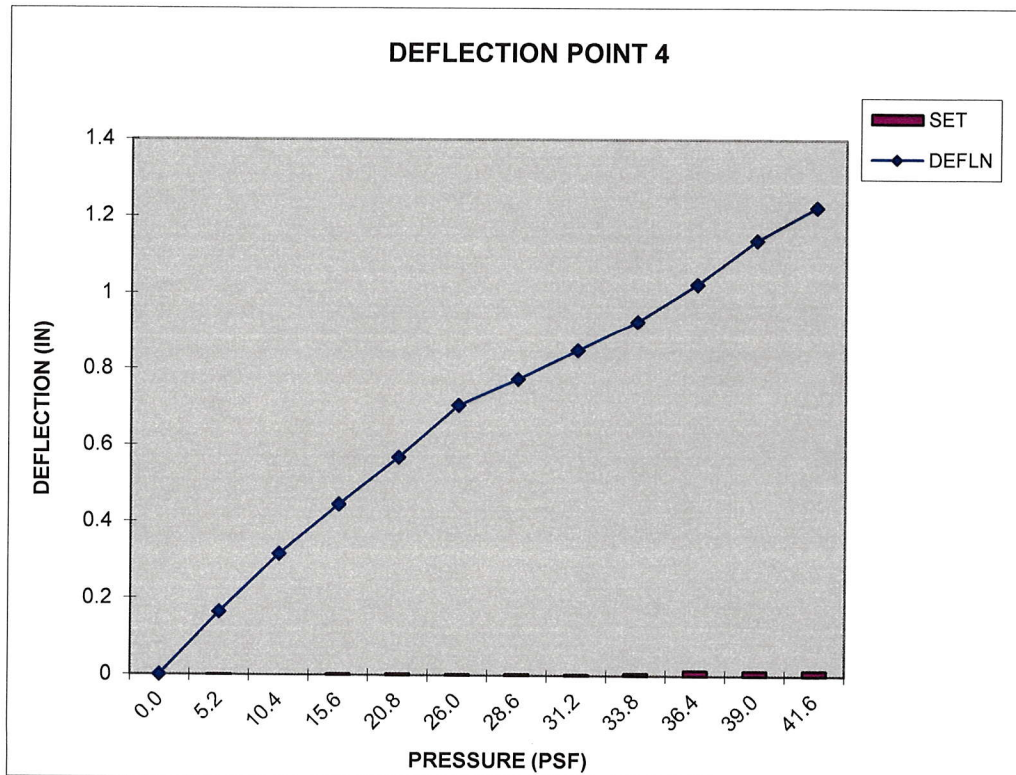
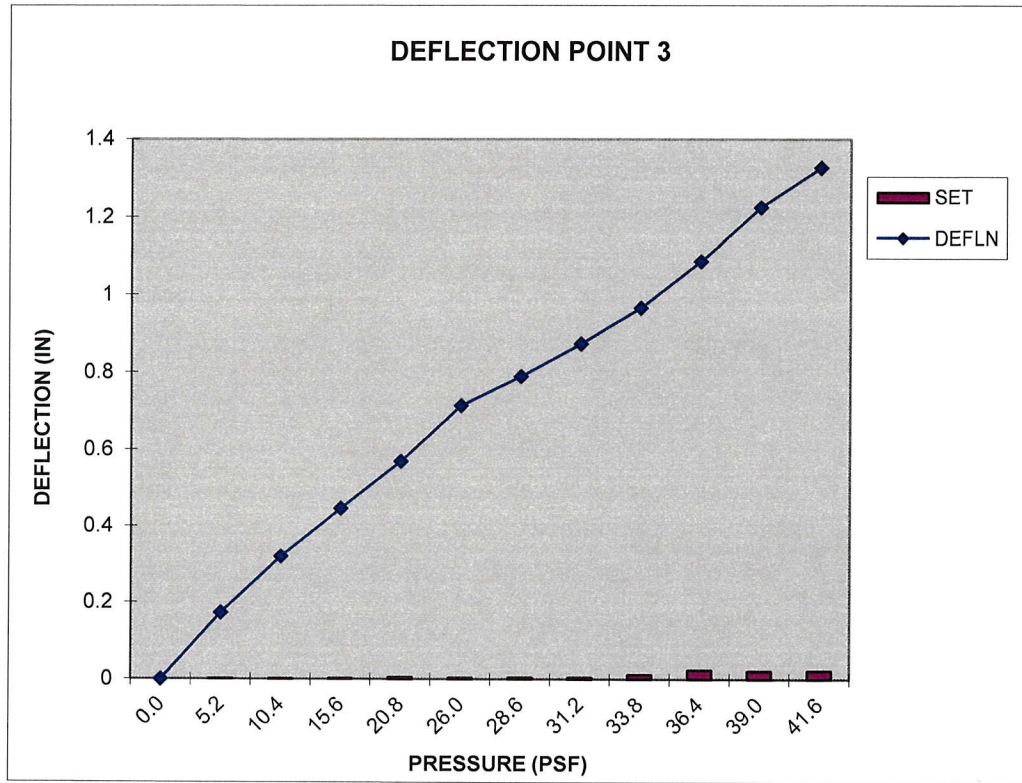
LOAD (PSF)	DEFLECTION DIAL READINGS (INCHES)					
	D-1	D-2	D-3	D-4	D-5	D-6
0.0	0.000	0.000	0.000	0.000	0.000	0.000
5.2	0.133	0.175	0.173	0.164	0.070	0.031
0.0	0.002	0.002	0.002	0.002	0.000	0.000
10.4	0.263	0.346	0.320	0.316	0.104	0.061
0.0	0.004	0.005	0.001	0.000	0.002	0.000
15.6	0.384	0.488	0.446	0.446	0.130	0.082
0.0	0.006	0.007	0.002	0.004	0.002	0.001
20.8	0.498	0.614	0.569	0.568	0.150	0.098
0.0	0.003	0.015	0.006	0.005	0.002	0.006
26.0	0.640	0.753	0.714	0.705	0.160	0.109
0.0	0.002	0.022	0.004	0.004	0.001	0.007
28.6	0.715	0.820	0.790	0.774	0.163	0.114
0.0	0.005	0.025	0.005	0.005	0.002	0.010
31.2	0.802	0.894	0.874	0.850	0.166	0.120
0.0	0.017	0.029	0.005	0.004	0.002	0.015
33.8	0.904	0.976	0.966	0.927	0.170	0.126
0.0	0.036	0.027	0.012	0.007	0.006	0.021
36.4	1.030	1.083	1.086	1.024	0.176	0.133
0.0	0.041	0.020	0.025	0.014	0.009	0.023
39.0	1.180	1.212	1.224	1.138	0.186	0.136
0.0	0.038	0.023	0.022	0.013	0.010	0.022
41.6	1.282	1.298	1.327	1.224	0.191	0.138
0.0	0.033	0.025	0.023	0.014	0.011	0.021

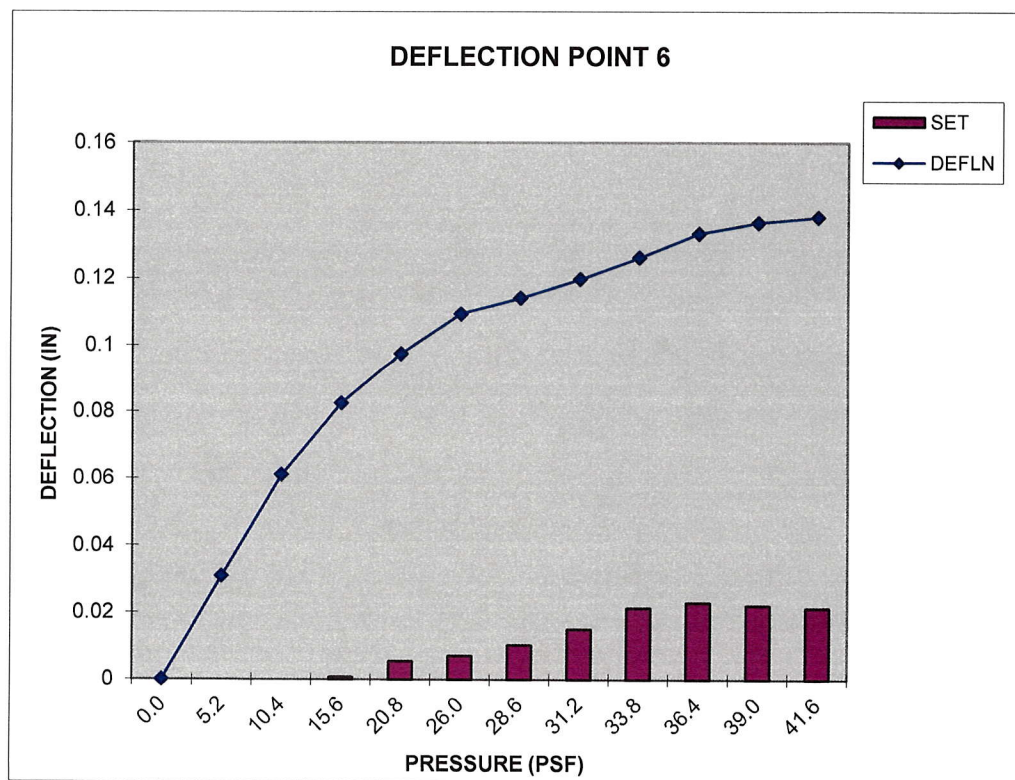
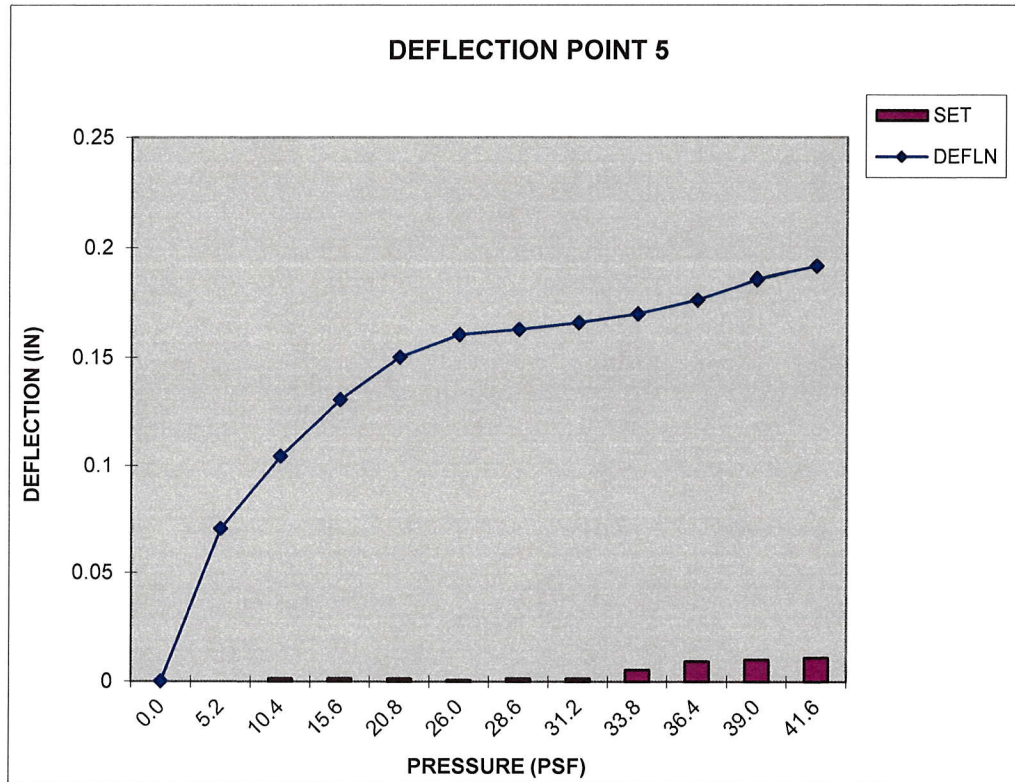
RESULTS:

Maximum Load held for 1 minute = 44.2 psf

Maximum Test Load at Failure= 46.8 psf (Buckling at support)







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TEST #2

Test Specimen: Elite Rib Metal Panel 36" wide coverage x 29 ga.

Support Spacing: 3 spans @ 5" o/c

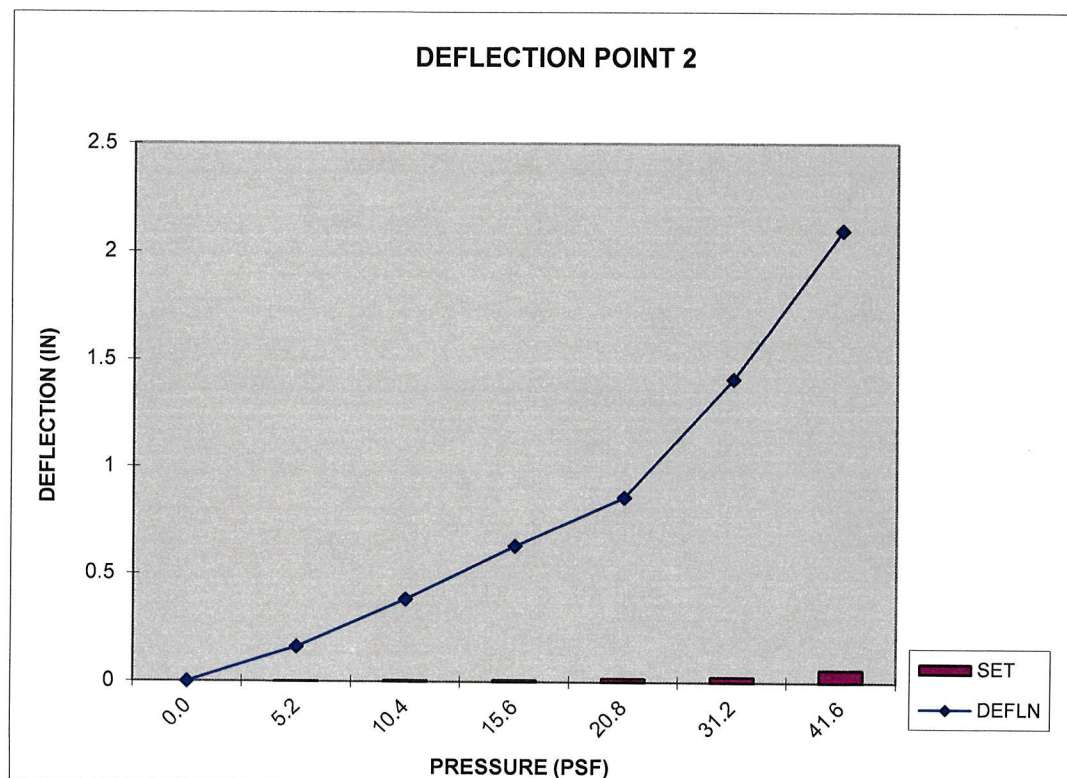
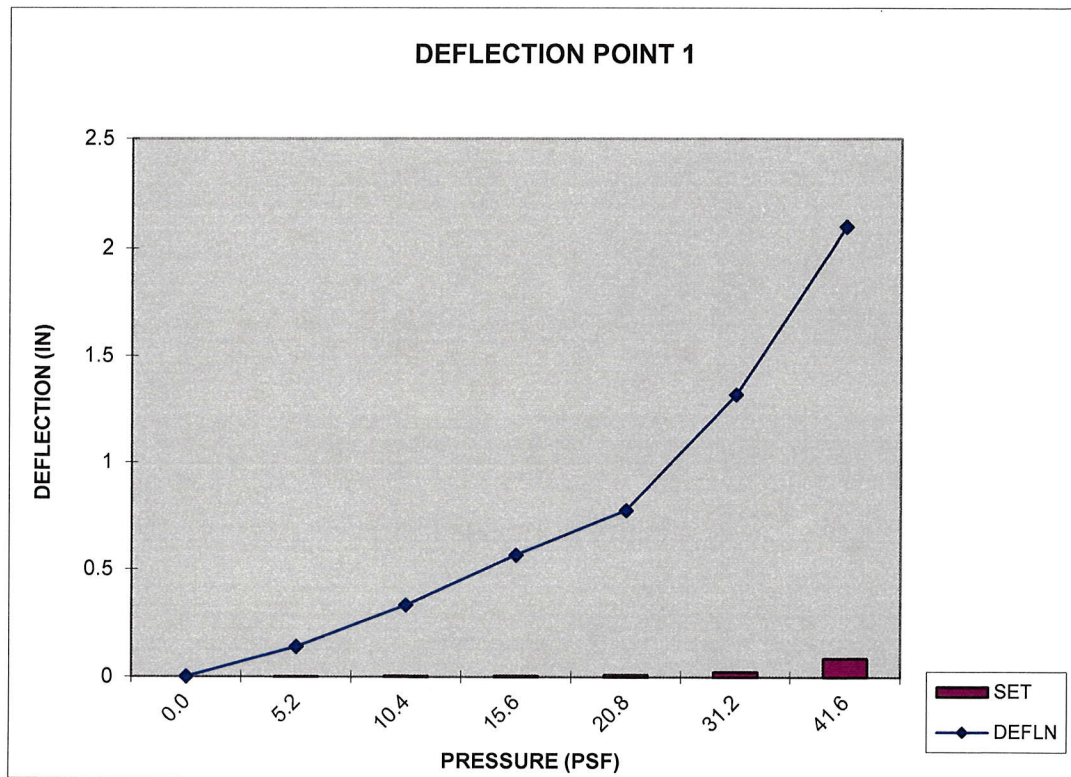
NEGATIVE (UPLIFT) PRESSURE

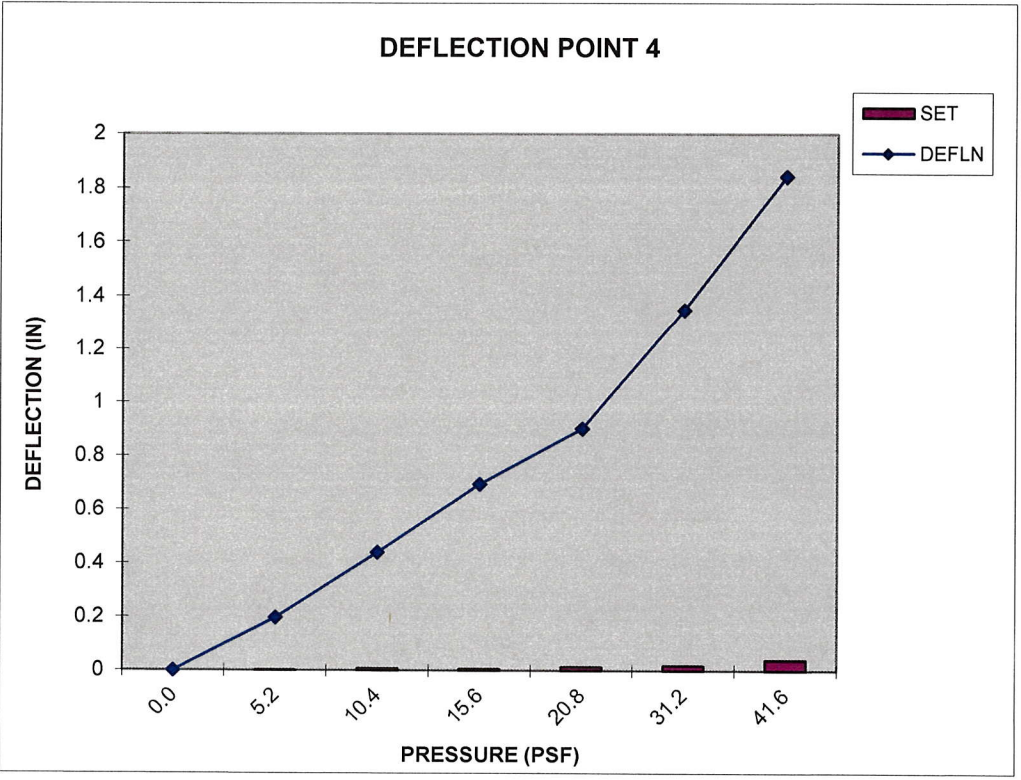
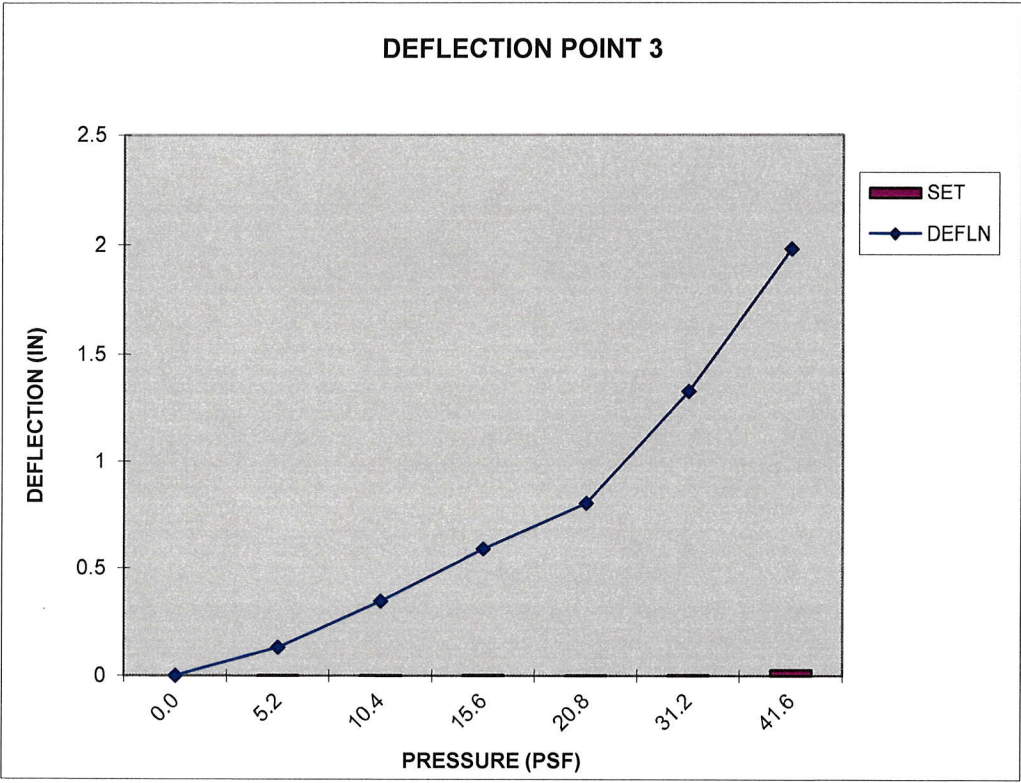
LOAD (PSF)	DEFLECTION DIAL READINGS (INCHES)					
	D-1	D-2	D-3	D-4	D-5	D-6
0.0	0.000	0.000	0.000	0.000	0.000	0.000
5.2	0.140	0.163	0.132	0.198	0.055	0.048
0.0	0.002	0.001	0.002	0.002	0.001	0.002
10.4	0.335	0.382	0.345	0.441	0.120	0.119
0.0	0.005	0.006	0.002	0.007	0.001	0.001
15.6	0.568	0.631	0.590	0.695	0.193	0.192
0.0	0.006	0.009	0.003	0.006	0.003	0.008
20.8	0.777	0.857	0.803	0.901	0.248	0.250
0.0	0.010	0.017	0.002	0.014	0.006	0.013
31.2	1.318	1.409	1.326	1.349	0.370	0.379
0.0	0.024	0.025	0.004	0.020	0.008	0.022
41.6	2.096	2.098	1.982	1.843	0.501	0.526
0.0	0.087	0.059	0.028	0.041	0.022	0.038

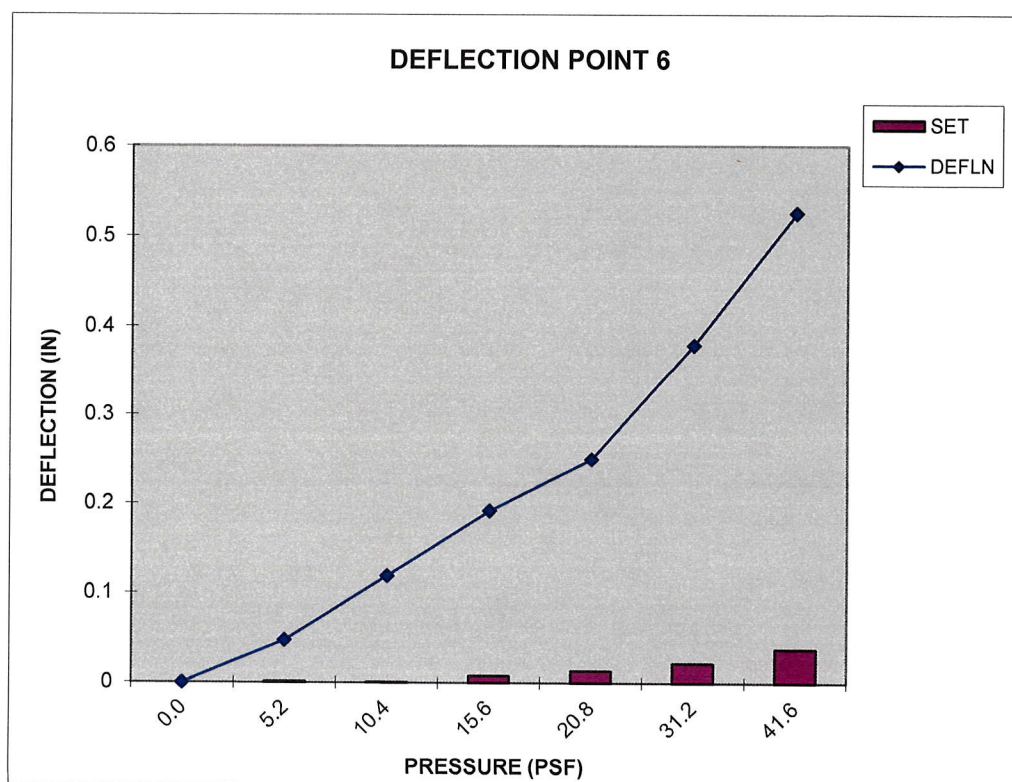
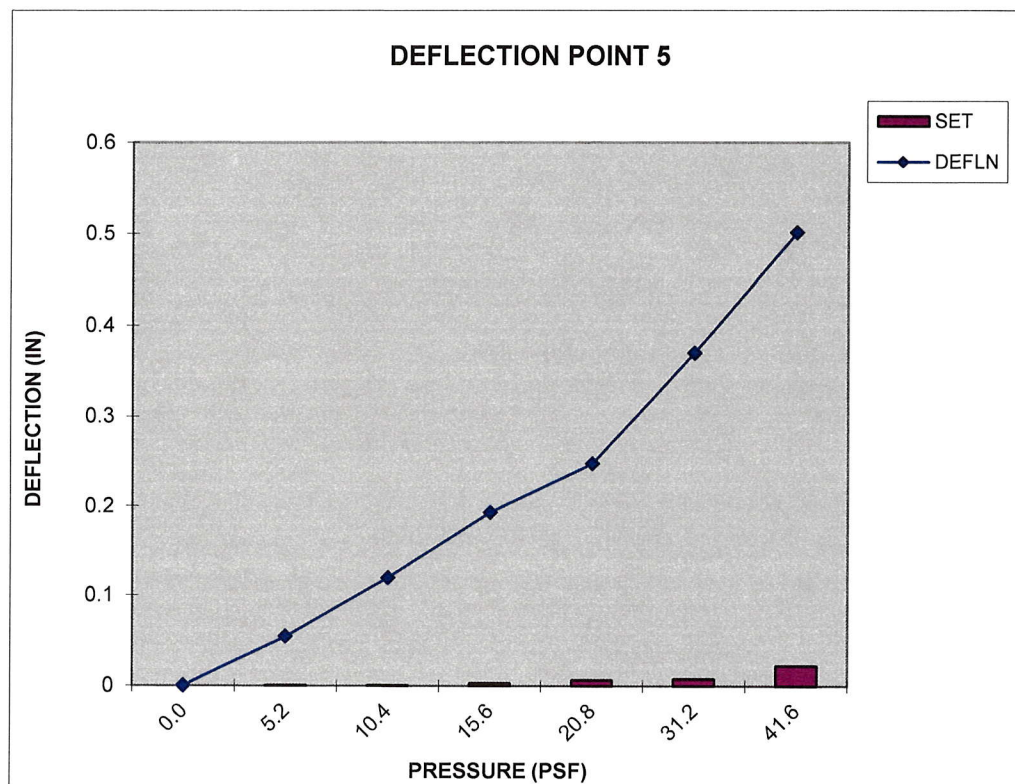
RESULTS:

Maximum Load held for 1 minute = 41.6 psf

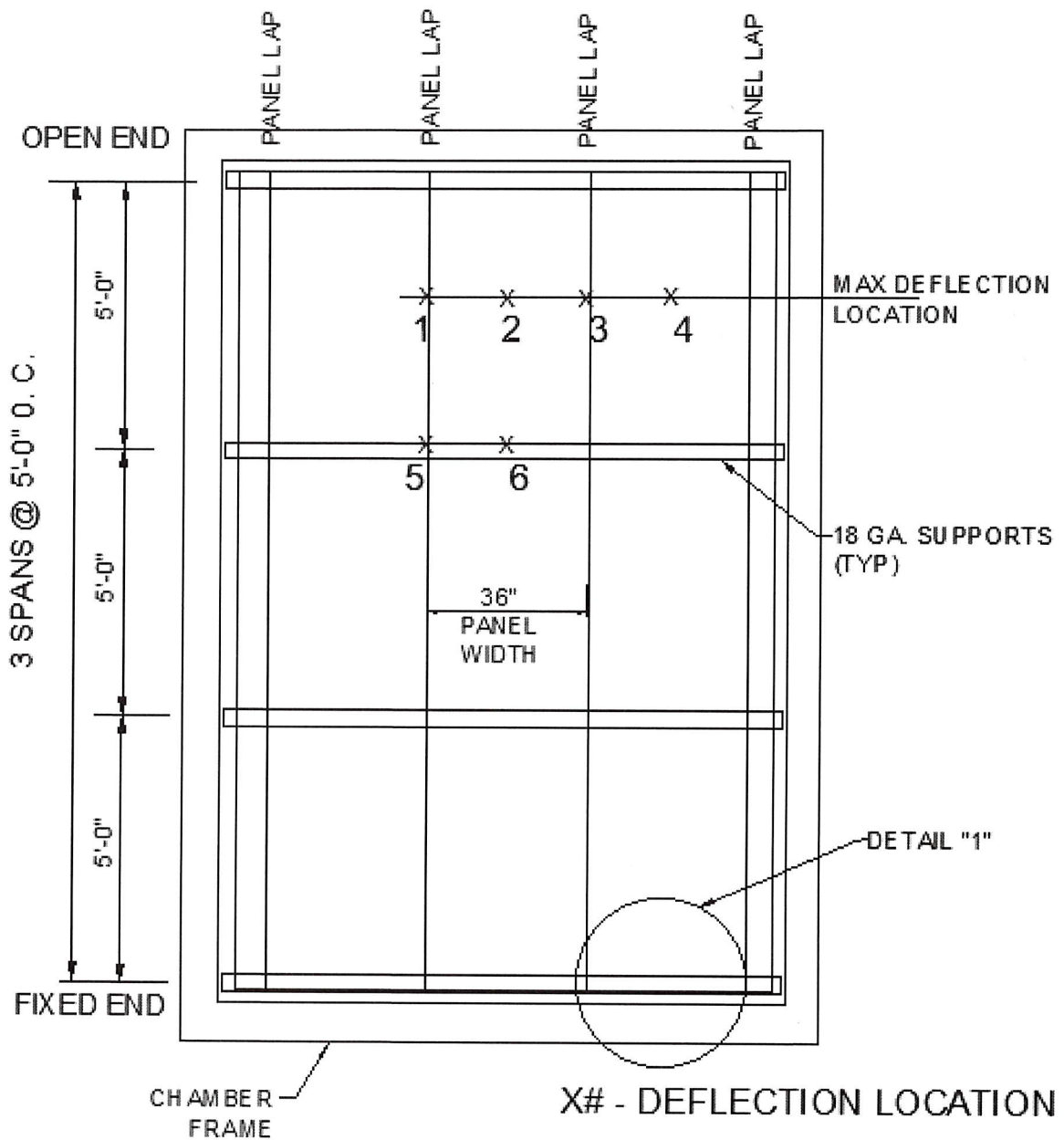
Maximum Test Load at Failure= 43.7 psf (Buckling at support)



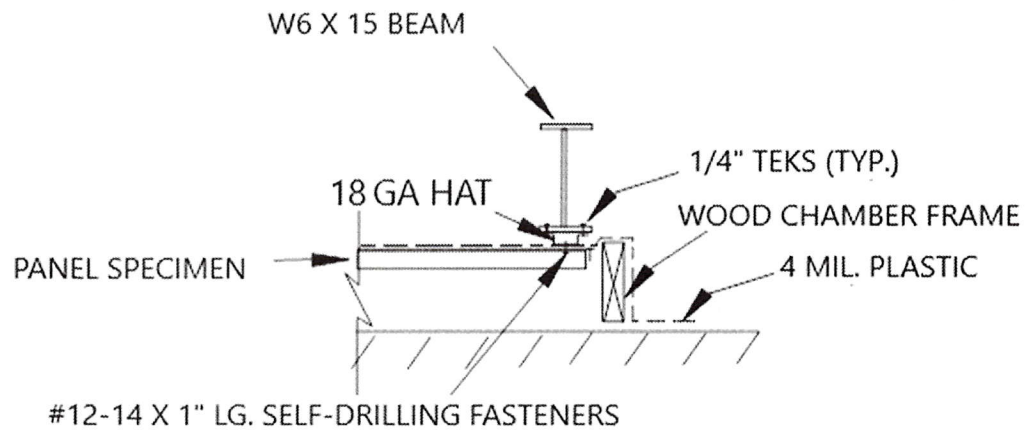




TEST SETUP

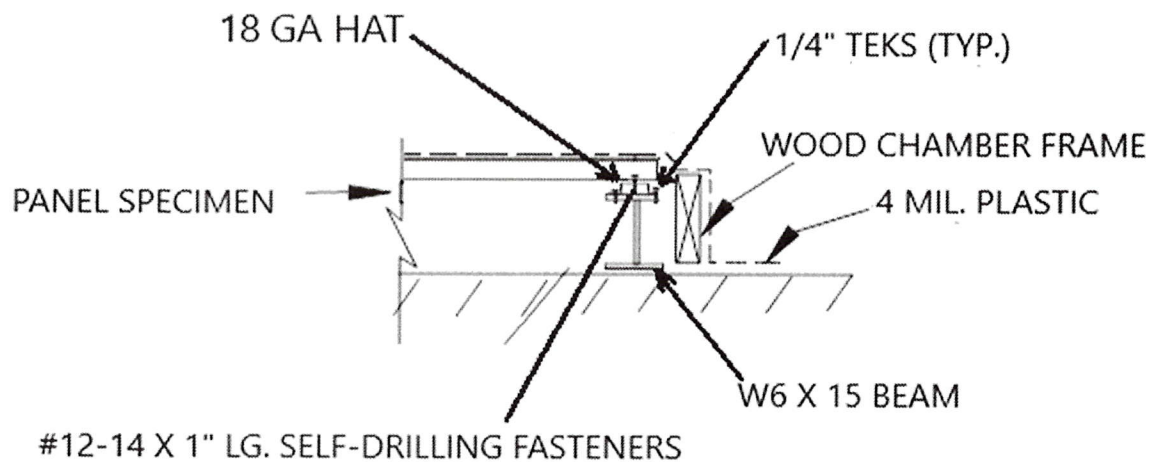


PLAN VIEW



DETAIL "1"

(NEGATIVE PRESSURE)

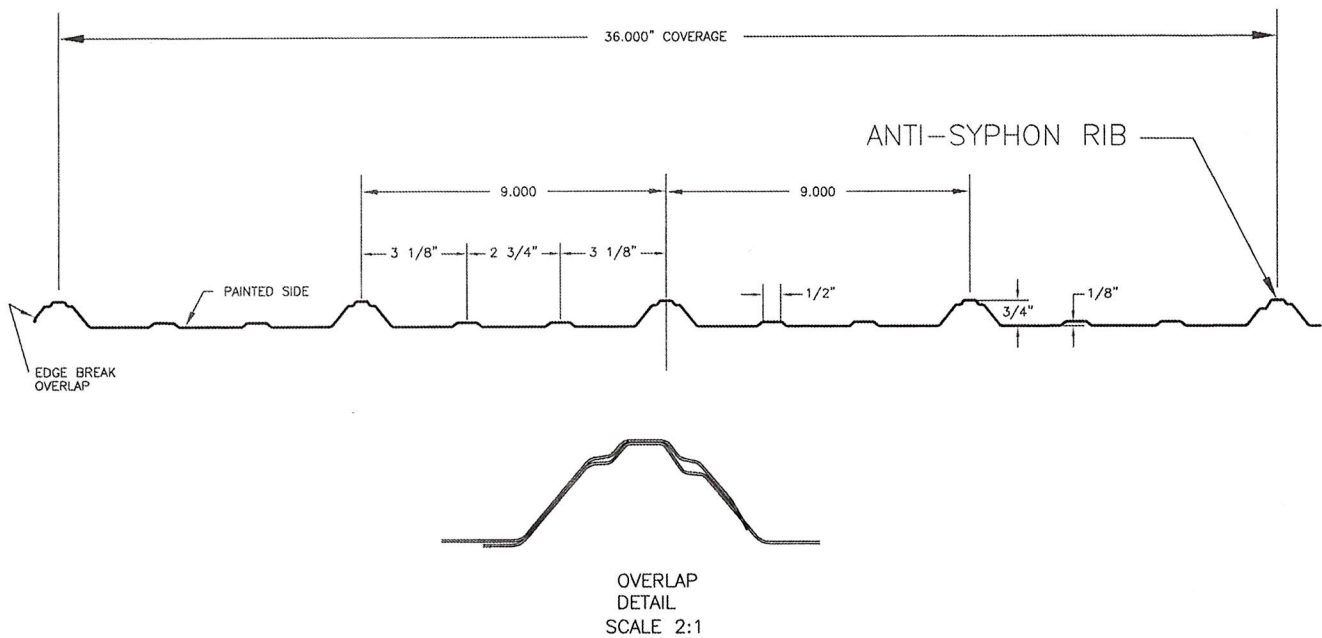


DETAIL "1"

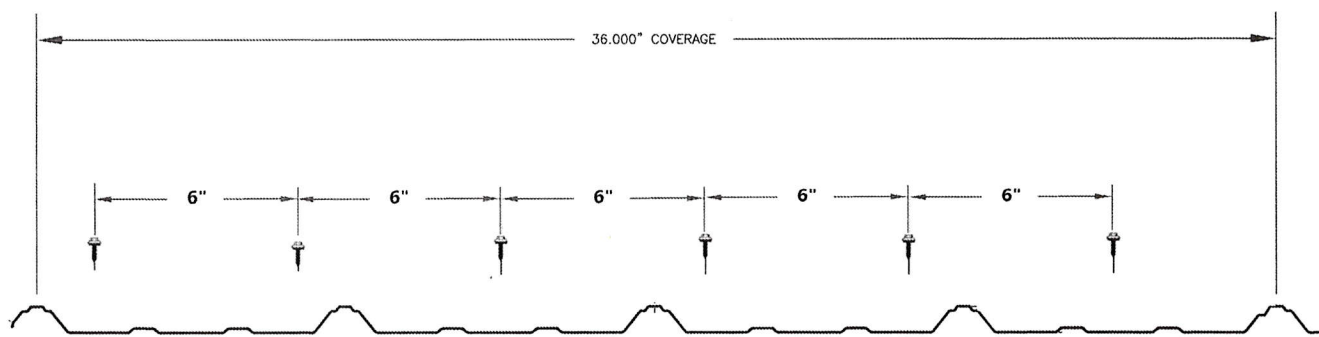
(POSITIVE PRESSURE)

ELITE RIB PANEL

STRIP WIDTH = 40.875



ELITE RIB PANEL



6-6-6-6-6 PATTERN AT ALL SUPPORTS

Spectrochemical Laboratories-Material Evaluation, Inc.

155 Prominence Drive, New Kensington, PA. 15068

Phone: (724) 334-4140 Fax: (724) 334-4143

Date: 29-Jun-21

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Report of Tensile Testing

Client: Farabaugh Engineering & Testing (Ref PO #: Verbal - P. Farabaugh)

PIN #	Dimensions (in.)	Area (sq.-in.)	Yield Point (lb.)	Tensile Strength (lb.)	Yield Strength (psi.)	Tensile Strength (psi.)	Elongation (% in 2 in.)	Fracture Location
ELITE RIB PANEL	0.5009 x 0.0124	0.0062	672	707	108100	113800	0.5	U/4 (Out of GL)

Test Method: Q2300.04 rev.14 (ASTM A370-20, E8-21, or E646-16 : Yld. by 0.2% offset, Elong. after fracture)

Equipment Used: Instron 5900R60HVL (s/n: 1602) w/ Extensometer (s/n: E93054)

Performed By: T. Ault

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Please send your comments and concerns to us at feedback@spectrochemicalinc.com

For more information call: 724-334-4140

Respectfully submitted,



Todd A. Ault

Laboratory Manager