

Specialty Structural Engineering

CBUCK, Inc. Certificate of Authorization #8064

# **Evaluation Report**

"Zee-Lock Panel or Curved Zee-Lock Panel

with Optional Batten Cap"

**Metal Roof Assembly** 

Manufacturer:

**Berridge Manufacturing Company** 

1720 Maury Road

Houston, TX 77026

(800) 231-8127

for

**Florida Product Approval** 

## # FL 37158.1

Florida Building Code 7th Edition (2020)

Category: Roofing Sub - Category: Metal Roofing

Product: Material: Panel Thickness: Panel Width: Support: "Zee-Lock with Optional Batten Cap" Steel 24 gauge 16" Steel Deck

#### Prepared by:

James L. Buckner, P.E., S.E.C.B. Florida Professional Engineer # 31242 Florida Evaluation ANE ID: 1916 Project Manager: Diana Galloway Report No.20-227-ZLBC-SS-ER (*New*) Date: 12 / 17 / 20

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This item has been electronically signed and sealed by James L. Buckner, P.E., on this date using a Digital Signature. Printed copies of this document are not considered signed and sealed, and the signature must be verified on any



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Manufacturer:	Berridge Manufacturing Company 1720 Maury Road Houston, TX 77026 (800) 231-8127 www.berridge.com			
Product Name:	"Zee-Lock" or "Curved Zee-Lock" with Optional Batten Cap			
Product Category:	Roofing			
Product Sub-Category	Metal Roofing			
Product/System Description:	"Zee-Lock" or "Curved Zee-Lock" with Optional Batten Cap Standing Seam Roof Panel, 2" Rib Height, 16" wide, 24 or 22 gauge Steel roof panel restrained by panel clips, fastened through optional rigid insulation into Steel Deck.			
Product Assembly as Evaluated:	Refer to Page 4 of this report for product assembly components/materials & standards:			
	<ol> <li>Roof Panel:</li> <li>Panel Clip:</li> <li>Fasteners:</li> <li>Bearing Plate</li> <li>Underlayment:</li> <li>Insulation (Optional):</li> </ol>	"Zee-Lock with Optional Batten Cap" Continuous "Zee-Rib" Per Page 5 Per Page 5 Per Page 5 Per Page 5		
Support:	<b>Type:</b> Steel Deck (Design of steel deck and its attachment to support framing is outside the scope of this evaluation.)			
	<ul> <li>Description:</li> <li>22 gauge (min.) or 24 Gauge (min.)- Refer to Table "A"</li> <li>Yield Strength: 40 ksi minimum</li> </ul>			
Slope:	-	npliance with FBC Chapter 15 Section 1507.4.2 and in accordance with manufacturer's		
Arched Min. Radius for Curved Panel:	20 Feet			
Performance:	<ul><li>Wind Uplift Resistance:</li><li>Design Uplift Pressure: (Refer to "Table A" attachment</li></ul>	<b>Refer to Table "A"</b> nt details herein)		
Performance Standards:	The product described herein has demonstrated compliance with:			



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- UL580-06 Test for Uplift Resistance of Roof Assemblies
- UL 1897-12 Uplift test for roof covering systems
- TAS 125-03 Standard Requirements for Metal Roofing Systems

Standards Equivalency:The UL 580-94 & UL 1897-98 standard version used to test the evaluated product<br/>assembly is equivalent with the prescribed standards in UL 580-06 & UL 1897-12<br/>adopted by the Florida Building Code 7th Edition (2020).

**Code Compliance:** The product(s) described herein have demonstrated compliance with the performance standards listed above as referenced in the current Florida Building Code.

Evaluation ReportThis product evaluation is limited to compliance with the structural requirementsScope:of the Florida Building Code, as related to the scope section to Florida Product<br/>Approval Rule 61G20-3.001.

- Limitations and Conditions of Use:
   Scope of "Limitations and Conditions of Use" for this evaluation: This evaluation report for "Optional Statewide Approval" contains technical documentation, specifications and installation method(s) which include "Limitations and Conditions of Use" throughout the report in accordance with Rule 61G20-3.005. Per Rule 61G20-3.004, the Florida Building Commission is the authority to approve products under "Optional Statewide Approval".
  - Option for application outside "Limitations and Conditions of Use" Rule 61G20-3.005(1)(e) allows engineering analysis for "project specific approval by the local authorities having jurisdiction in accordance with the alternate methods and materials authorized in the Code". Any modification of the product as evaluated in this report and approved by the Florida Building Commission is outside the scope of this evaluation and will be the responsibility of others.
  - This report is a building code product evaluation per FLPE rule (FAC) 61G15-36 to comply with Florida product approval rule (FAC) 61G20-3. This evaluation report is part of the Florida Building Commission approval for the listed code related criteria. This report by James Buckner, P.E. and CBUCK Engineering is not a design certification of code compliance construction submittal documentation, per FBC section 107, for any individual structure, site specific or permit design.
  - All metal components and fasteners shall be corrosion resistant in accordance with applicable sections of FBC, including but limited to Sections 1504.3.2, 1506.6 and 1507.4.4.
  - Design of support system is outside the scope of this report.
  - Fire Classification is outside the scope of Rule 61G20-3, and is therefore not included in this evaluation.
  - This evaluation report does not evaluate the use of this product for use in the High Velocity Hurricane Zone code section. (Dade & Broward Counties)
- Quality Assurance: The manufacturer has demonstrated compliance of roof panel products in accordance with the Florida Building Code and Rule 61G20-3.0005 (3) for

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manufacturing under a quality assurance program audited by an approved quality assurance entity through UL, LLC.

Components/Materials (by Manufacturer):

#### Roof Panel:

Material: Thickness: Panel Width: Rib Height: Yield Strength: Steel Grade: Corrosion Resistance: Berridge "Zee-Lock" Steel 24 gauge (min.) or 24 gauge (min.) per Table A 16" (max.) Coverage 2" 40 ksi min. 40 In compliance with FBC Section 1507.4.3: • ASTM A792 coated, or • ASTM A653 G90 galvanized steel

#### Batten Cap (Optional):

Material: Thickness: Yield Strength: Corrosion Resistance: Type: Dimensions:

#### Batten Clip (Used with Batten Cap):

Material: Thickness: Yield Strength: Corrosion Resistance:

#### **Roof Panel Clip:**

Material: Thickness: Yield Strength: Corrosion Resistance: Type: Dimensions:

#### Fastener:

FASTENER 1: Size :

Corrosion Resistance: Standard:

#### FASTENER 2:

Size :

#### Berridge "Batten Clip"

Berridge "Batten Cap"

Per FBC Section 1506.7

One-Piece, continuous fixed

Steel

24 Gauge

40 ksi min.

Steel 24 Gauge 40 ksi min. Per FBC Section 1506.7

#### Berridge "Zee-Rib"

Steel 24 Gauge 40 ksi min. Per FBC Section 1506.7 One-Piece, continuous fixed clip 2"(tall) x 1-3/8"(wide) x continuous (w/panel length)

2"(tall) x 1-3/8"(wide) x continuous (w/panel length)

#### PICK ONE OF THE FOLLOWING:

Low Profile Self-Tapping Screw #12 - 11 x 1" (or length to meet min. penetration) w/3" steel disk per sheet when used w/insulation Per FBC Section 1506.6 and 1507.4.4 Per FBC Section 1506.6

Low Profile Self-Tapping Screw w/3" steel disk per sheet  $#14 - 13 \times 7$ ", 9" (or length to meet min. penetration)

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Corrosion Resistance: Standard:	w/3" steel disk per sheet when used w/insulation Per FBC Section 1506.6 and 1507.4.4 Per FBC Section 1506.6			
Bearing Plate:				
Material:	Galvanized Steel			
Size:	6″ x 6″			
Thickness:	24 gauge			
Yield Strength:	40 ksi min.			
••	all be in compliance with FBC Section 1507.1.1 and in code sections and manufacturer's recommendations.			
Insulation (Optional):				
Туре:	Rigid Insulation Board			
Thickness:	4-6" (max.)			

Properties:<br/>Density:2.25 pcf (lbs/ft³) min.Or Compressive Strength:20 psi min.

Insulation Notes:

- Rigid Insulation shall meet minimum density OR compressive strength.
- Insulation shall comply with FBC Section 1508. When insulation is incorporated, fastener length shall conform to penetrate thru bottom of support a minimum of 3/4"

Installation:

(by Others)

**Components& Materials:** 

#### **Installation Method:**

(Refer to "TABLE A" below and drawings at the end of this report.)

- Clip Spacing or Fastener Spacing Along Continuous Clip (along the length of the panel): Refer to "TABLE A" Below
- # fasteners per Clip or attachment point: Refer to "TABLE A" Below
- Rib Interlock: Refer to "TABLE A" Below Mechanically seamed 90° (SINGLE-LOCK)
- Assemblies with insulation include 3" steel disk per sheet.
- Minimum fastener penetration thru bottom of support, 3/4". (through bottom flute of steel deck)
- For panel construction at the end of panels, refer to manufacturer's instructions and any site specific design.

	TABLE "A"						
	"Single-Lock Zee-Lock with Optional Batten Cap, 22 or 24 ga. Steel attached to Steel Deck"						
ALLOWABLE LOADS							
	Panel	Deck	Clip or Fastener	Fastener	Design Pressure		
	Thickness	Thickness	Spacing				

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1	24 ga. (min.)	24 ga. (min.)	18"	#12 or #14	- 52.5 PSF
2	22 ga. (min.)	22 ga. (min.)	16"	#14	- 116 PSF
Allowable design pressure(s) for allowable stress design (ASD).					

Install the "Zee-Lock with Optional Batten Cap" roof panel assembly in compliance with the installation method listed in this report and applicable code sections of FBC 7th Edition (2020). The installation method described herein is in accordance with the scope of this evaluation report. Refer to manufacturer's installation instructions as a supplemental guide for attachment.

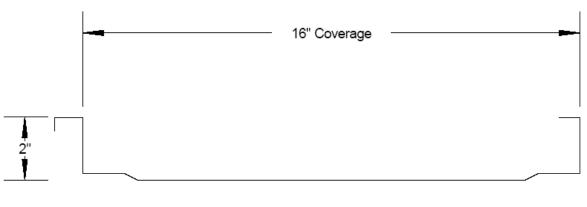
# Referenced Data:1. UL580-94 (with 1998 Revisions) Uplift Class 90<br/>By Underwriter's Laboratories, Inc.<br/>UL File #TGKX.335<br/>File R12005, Project 02RT7504, Test Assembly #1, Dated: 5/1/022. UL580-94 (with 1998 Revisions) Uplift Class 90<br/>By Underwriter's Laboratories, Inc.<br/>UL File #TGKX.335<br/>File R12005, Project 02RT7504, Test Assembly #1, Dated: 5/1/02

- UL580-94 (with 1998 Revisions) Uplift Class 90 By Underwriter's Laboratories, Inc. UL File #TGKX.262
- 1. TAS 125-03 Uplift Test (Per UL580-06 and UL 1897-12) By Force Engineering & Testing Inc., Inc. (TST ID: 5328) Report # 49-0104T-19A, Report Date: 7/24/19
- 2. Quality Assurance UL, LLC (FBC Organization #: QUA 9625)
- 3. Equivalency of Test Standard Certification By James L. Buckner, P.E. @ CBUCK Engineering (FBC Organization # ANE 1916)
- Certification of Independence By James L. Buckner, P.E. @ CBUCK Engineering (FBC Organization # ANE 1916)
- 5. Engineering Analysis By CBUCK Engineering

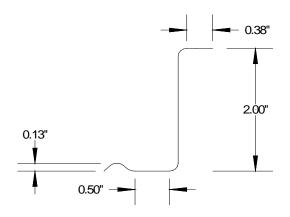


# Installation Method Berridge Manufacturing Company "Zee-Lock with Optional Batten Cap" Roof Panel attached to Steel Deck

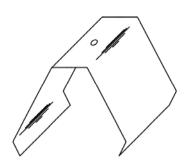
## **Drawings**



Berridge Zee-Lock Typical Panel Profile



Continuous "Zee-Rib" Panel Clip Profile Side View

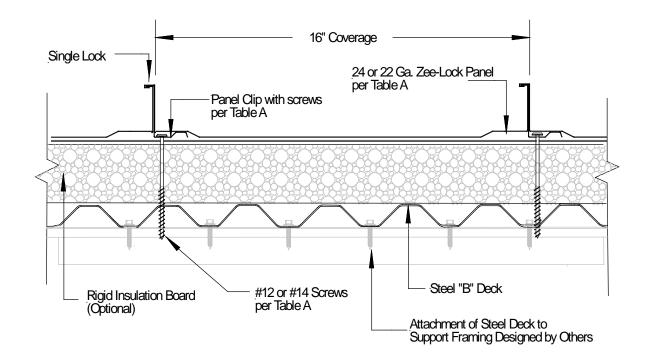


Typical Batten Clip Profile (Required with Optional Batten Cap)

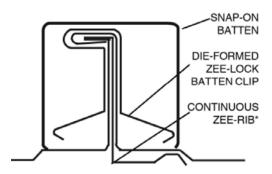
# **Installation Method**



# Berridge Manufacturing Company "Zee-Lock with Optional Batten Cap" Roof Panel attached to Steel Deck



Typical Assembly Profile View (Typical Fastening Pattern Across Width)

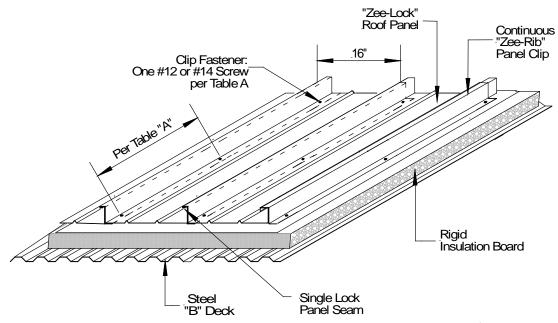


Typical Assembly Profile View With Optional Batten Cap

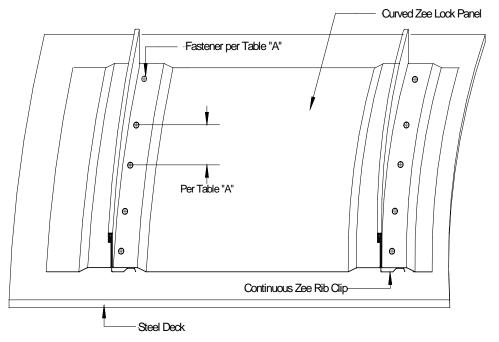
Installation Method Berridge Manufacturing Company



# "Zee-Lock with Optional Batten Cap" Roof Panel attached to Steel Deck



"Zee-Lock" Panel attached to Steel Deck with Continuous Zee-Rib Typical Assembly Isometric View



Curved "Zee-Lock" Panel attached to Steel Deck with Continuous Zee-Rib Typical Assembly Top View