

Product Evaluation Report

Rule 61G20 F.A.C. | Report No. PER-ACE-1003, Rev. 2 | ACE-2023-120 | 8/11/23 | Page 1 of 2

Product Manufacturer

Kommerling USA, Inc.
3402 Stanwood Blvd.
Huntsville, AL 35811

Product Name, Model, Series and/or Description

Series 76 MD Tilt-Turn Single Window L.M. Impact

Code: Current Edition of the Florida Building Code including the 8th Edition (2023) Florida Building Code

Compliance Methods: Product Approval Rule 61G20-3.005(1)(a) – Certification Mark or Listing

Product Testing, Materials and Certification:

- National Certified Testing Laboratories, 8350 Parkline Blvd., Orlando, FL 32809
 - Series 76 MD Tilt-Turn Single Window
 - NCTL-210-4099-01, dated 01/02/18 to TAS 201-94, TAS 202-84 and TAS 203-94
- Certification – Keystone Certification, Inc.
- Impact Glazing Interlayer: Kuraray America SentryGlas (SG) per current Miami Dade Notice of Acceptance (N.O.A.) MD N.O.A. SentryGlas (SG) can be found [here](#).

Product Installation Instructions:

- Kommerling USA, Inc. Series 76 MD Tilt-Turn Window L.M. Impact Anchorage Details, Installation Instructions Drawing No. NL-0098, dated 12/18/17, signed and sealed by Robert J. Amoruso, P.E.

Product Test Standards:

- TAS 201-94
- TAS 202-84
- TAS 203-94, Large Missile Impact

Engineering Analysis: The following engineering and/or rational analysis/calculations have been performed.

- Anchorage has been verified by calculation prepared by Robert J. Amoruso, P.E. in accordance with the current edition of the Florida Building Code.
- Window glazing verified using ASTM E1300-04e1.

Limitations & Conditions of Use:

- This product has been evaluated for use inside the HVHZ (High Velocity Hurricane Zone).
- This product is Impact Resistance.
- Refer to Product Installation Instructions noted above for:
 - Maximum allowable wind loads at related maximum allowable size(s).
 - Overall dimensions and material/grade of main product components, accessories, etc.
 - Illustrated diagrams of the attachment of the product to the structure.
 - Anchor type(s), size(s), substrate(s), embedment, edge distance, and spacing/locations.
- Site wind pressures shall be determined by a licensed professional engineer in accordance with the current edition of the Florida Building Code (and/or ASCE 7 as referenced in the current edition of the Florida Building Code) for components and cladding based on allowable stress design.
- Site conditions not covered in this product evaluation document are subject to additional engineering analysis by a licensed professional engineer or registered architect as required by the authority having jurisdiction.

Robert J. Amoruso, P.E., 734 S Center St., Ormond Beach, FL 32174
rjaengpe@gmail.com | FBPE FL P.E. No. 49752

Product Evaluation Report

Rule 61G20 F.A.C. | Report No. PER-ACE-1003, Rev. 2 | ACE-2023-120 | 8/11/23 | Page 2 of 2

- Adequacy of the existing structural substrates as a main wind force resisting system capable of withstanding and transferring applied product loads to the foundation is the responsibility of the licensed professional engineer or registered architect acting as the design professional of record for the project of installation.

Certificate of Independence per Product Approval Rule 61G20-3.009

Robert J. Amoruso, P.E. does not have, nor will acquire, any financial interest in the company manufacturing or distributing product(s) covered by this Product Evaluation Report.

Robert J. Amoruso, P.E. does not have, nor will acquire any financial interest in any other entity involved in the approval process or testing of the product(s) covered by this Product Evaluation Report.

Evaluated by:
Robert J. Amoruso, P.E.
FL P.E. License No. 49752