

## John E. Scates, Professional Engineer

---

August 11, 2023

Janus International  
135 Janus International Blvd  
Temple, GA 30179

Re: FL 21450 (690)  
**Evaluation Report for Janus Series 690 Rolling Doors**

To Whom It May Concern:

At the request of Janus International, I have reviewed the drawing and test listed below. The pressures listed on the drawing are the direct result of this test or conservative engineering rational analysis from the actual test. I have concluded that the construction shown on these drawings comply with the structural requirements of the 8th Edition (2023) Florida Building Code. I certify that I meet the requirements of "independence" as detailed in Florida Statutes.

### Drawings

---

**Static Only**

T2000-Rev- Series 690 Door Assembly up to 10'-0" wide x 12'-0" tall.

### Test Reports

---

Drawing	Intertek Test Report	Test Date
T2000	N9793.01.01-550-44 R0	08/31/2022

The Intertek test facility was located at:

1701 Westfork Dr, Suite 106  
Lithia Springs, GA 30122  
(770) 641-6916  
[www.intertek.com/building](http://www.intertek.com/building)

Static pressure testing was conducted in accordance with ANSI/**DASMA 108-2017**.

## Calculations

---

The tested door was 10'-0" width and achieved +28.2 / -32.9 psf design. One jamb was 14ga steel while the other was filled CMU block.

The tested design load was extended to other widths using comparative rational analysis. The loads applied to the jambs by the door via direct pressure and end-tension catenary forces were computed using industry standard methods. Results for a variety of width are tabulated on sheet 2 of the drawing. In addition, the computed jamb loads are shown as "Vx" and "Vy" on sheet 2 of the drawing.

## Installation Instructions

---

### **Anchorage Requirements:**

The door drawing includes means to attach the door to the building structure as detailed on Sheet 2.

This Evaluation Report does not address design of the wall/jambs themselves, but provides the anticipated jamb loads that will be generated by this product, Vx and Vy, also illustrated on Sheet 2.

## Model Descriptions

---

This Evaluation is for **Series 690** Rolling Doors by Janus International.

All doors consist of a corrugated steel sheet curtain suspended from a drum roller. The sides of the curtain are constrained from lateral movement along their vertical edges by steel guides that are attached to the door jambs. This constraint provides resistance to lateral wind forces. The lateral wind forces are transferred from the curtain to the guides and then through the attachment elements to the door jamb.

Door curtains have a minimum thickness of 26 gage and are made of ASTM A653 structural steel, grade 80, pre-painted, galvanized steel with a full coat of primer and baked siliconized polyester finish coat. The corrugated sheets are interlocked mechanically to form the curtain. Lap splices are at approximately 20 inches on center vertically in the installed door. The corrugation height is approximately 5/8 inches, and the corrugation pitch is 3.25 inches.

Series 690 doors have windlocks attached to the curtain with (3) steel rivets. Windlocks are attached to every other corrugation, excepting the seamed corrugation.

## Additional Limitations

---

The drawing cited above is an explicit part of this evaluation report. The text of this report does not attempt to address all windload details but relies upon the illustrations and text of the drawing and instructions as well.

Each door should be chosen based on the "psf" requirement determined for a specific installation or locale.

The maximum opening width approved with this report is 10 feet.  
The maximum door height for is 12' nominal.

Doors narrower than tabulated width are allowed but carry the same psf as the next greater width in the table.

*The user of this product is reminded that rolling doors can generate substantial catenary forces at the jambs ("Vx"). The building jambs must be designed to withstand these loads in combinations of Vx with Vy(+), and Vx with Vy(-) shown on sheet 2 of the drawings.*

This product is not for use in the Florida High Velocity Hurricane Zone (HVHZ).

John E. Scates, P.E.  
**Florida PE # 51737**

Printed copies of this document are not considered signed and sealed and the signature must be verified on any electronic copies.