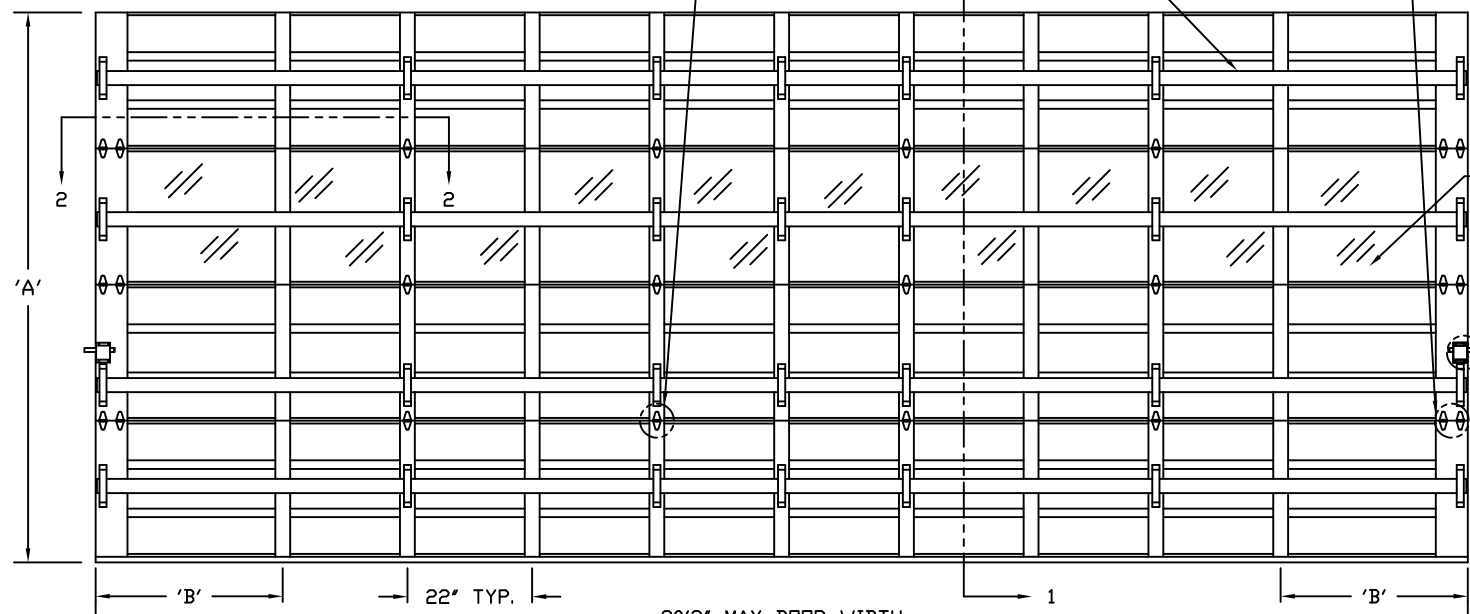
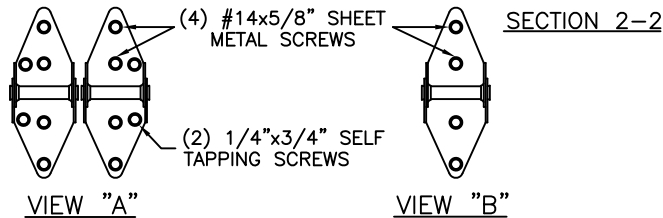


MAX 20'-2" WIDE X 18'-0" HIGH

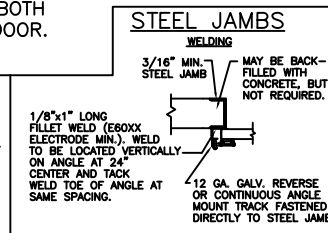
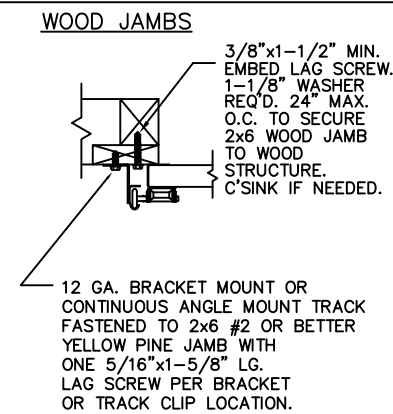
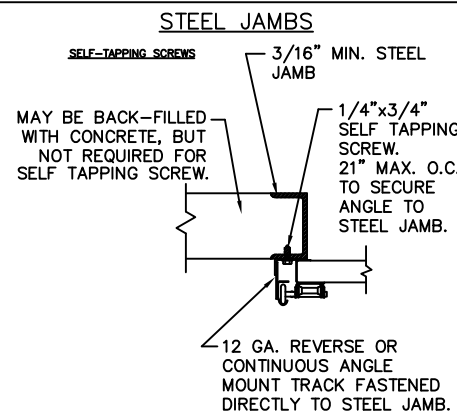
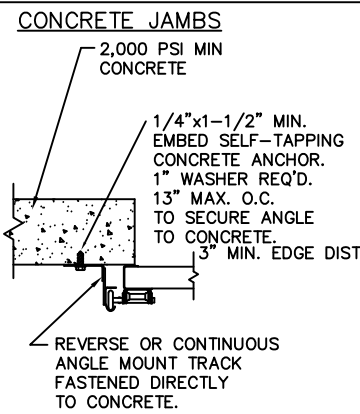
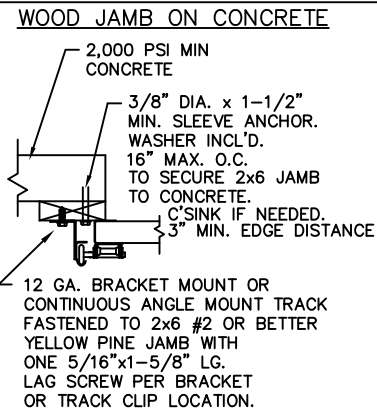
MODELS AVAILABLE (CLOPAY/ HOLMES/ IDEAL)
MODELS 524, 520/ 224/ C4ST, C0ST
INSULATED MODELS 524S, 520S, 524V/ 224S/ C4SS, C0SS, C4SV

DOOR HEIGHT 'A'	NUMBER OF SECTIONS
UP TO 8'-0"	4
8'-3" THRU 10'-0"	5
10'-3" THRU 12'-0"	6
12'-3" THRU 14'-0"	7
14'-3" THRU 16'-0"	8
16'-3" THRU 18'-0"	9

DOOR WIDTH	NUMBER OF CENTER STILES	NUMBER OF C-CHANNEL STRAPS
16'-3" THRU 17'-8"	7	6
17'-9" THRU 20'-2"	9	7



ANCHOR NOTE: FIRST (BOTTOM) ANCHOR STARTING AT NO MORE THAN HALF OF THE MAXIMUM ON-CENTER DISTANCE. HIGHEST ANCHOR INSTALLED AT LEAST AS HIGH AS THE DOOR OPENING.



CLOPAY CORP. ALL RIGHTS RESERVED.

Third Angle Projection

Unless Stated Otherwise TOLERANCES are

.0	= ±.031
.00	= ±.015
.000	= ±.005
.0000	= ±.001
Degrees	= ± 1/2°

Unless Stated Otherwise DIMENSIONS ARE IN INCHES.

REVISIONS					
REV. NO.	ZONE:	DATE:	ECN NO.	APPVD:	DESCRIPTION
07	-	10/2005	-	-	ADDED ROLLER OPTION
08	-	11/2008	-	-	ADDED MPC, FULL-VISION OPTION.
09	-	02/2012	-	-	UPDATED WINDCODE CHART
10	-	06/2017	-	-	UPDATED NUMBER OF CENTER STILES AND C-CHANNEL STRAPS
11	-	11/30/20	-	-	UPDATED TITLE BLOCK AND REMOVED WINDCODE CHART.

THE DESIGN OF THE SUPPORTING STRUCTURAL ELEMENTS IS THE RESPONSIBILITY OF THE BUILDING ENGINEER OR ARCHITECT OF RECORD.

12 GA. GALV. STEEL CONTINUOUS 1-5/8" x 2-3/8" ANGLE. ANGLE FASTENED TO WOOD JAMB WITH 5/16" x 1-5/8" WOOD LAG SCREWS ON 24" MAX. O.C. DISTANCE. SEE JAMB DETAILS BELOW.

2" GALV. STEEL TRACK .075 MIN. TRACK THICKNESS.

VERTICAL TRACK TO BE EITHER, CONTINUOUS ANGLE, OR REVERSE ANGLE TRACK. ALL TRACK CLIPS ARE 12 GA. GALV. STEEL. CLIPS ARE ATTACHED TO TRACK WITH EITHER TWO 1/4" RIVETS OR ONE 1/4" BOLT.

TRACK CONFIGURATION

END STILE

SLIDE BOLT LOCK ENGAGES INTO VERTICAL TRACK. ONE LOCK ON EACH SIDE OF DOOR.

INSIDE SLIDE BOLT LOCK OPTION

SECTION 1 - 1

MARK WESTERFIELD, P.E. FLORIDA P.E. #48495, NC P.E. #23832, TEXAS P.E. #91513

DESIGN LOADS: +25 & -25 P.S.F. TEST LOADS +37.5 & -37.5 P.S.F.

MANUFACTURING PRODUCT CODE: MPC: C-PAN-1E448

CLOPAY CORPORATION

8585 Duke Boulevard Mason, OH 45040 USA Tel. No. 513-770-4800 Fax No. 513-770-4853

CLOPAY WINDLOAD RATING W4

DESCRIPTION: COMMERCIAL RIBBED DOOR, +/- 25 PSF DESIGN LOAD

DRAWN BY: JJM DATE: 3/28/00 SCALE: NTS DWG. B

CHECKED BY: MWW DATE: 3/00 SHEET 1 OF 1

DWG. NO.: 102126 VER: IBC