

VYTEX WINDOWS

SERIES 6200i VINYL HORIZONTAL SLIDING (XOX, EQUAL) WINDOW - HVHZ- IMPACT

INSTALLATION ANCHORAGE DETAILS

GENERAL NOTES:

1. THIS PRODUCT HAS BEEN TESTED AND EVALUATED TO COMPLY WITH THE 8TH EDITION (2023) FLORIDA BUILDING CODE- BUILDING AND RESIDENTIAL VOLUMES INCLUDING THE HIGH VELOCITY HURRICANE ZONES (HVHZ) AND IS BASED ON TESTING CONDUCTED TO TAS 202, TAS 201 & TAS-203 TEST PROTOCOLS DOCUMENTED IN MOLIMO TEST REPORT NO. 31838.01-106-11-R1, DATED 7/31/26, SIGNED AND SEALED BY MICHAEL D. STREMMEL, FL PE NO. 65868.
2. ADEQUACY OF THE EXISTING STRUCTURAL CONCRETE, MASONRY ALUMINUM/STEEL FRAMING, STEEL STUD FRAMING AND 2X FRAMING AS A MAIN WIND FORCE RESISTING SYSTEM CAPABLE OF WITHSTANDING AND TRANSFERRING APPLIED PRODUCT LOADS TO THE FOUNDATION IS THE RESPONSIBILITY OF THE ENGINEER OR ARCHITECT OF RECORD FOR THE PROJECT OF INSTALLATION.
3. 1X OR 2X BUCK OVER MASONRY AND/OR CONCRETE IS OPTIONAL. WHERE 1X BUCK IS NOT USED DISSIMILAR MATERIALS MUST BE SEPARATED WITH APPROVED COATING OR MEMBRANE. SELECTION OF COATING OR MEMBRANE IS THE RESPONSIBILITY OF THE ARCHITECT OR ENGINEER OF RECORD.
4. THE INSTALLATION DETAILS DESCRIBED HEREIN ARE GENERIC AND MAY NOT REFLECT ACTUAL CONDITIONS FOR A SPECIFIC SITE. IF THE INSTALLATION METHODS DEViate FROM THESE APPROVED DETAILS THIS WOULD REQUIRE FURTHER INVESTIGATION BY A LICENSED OR REGISTERED DESIGN PROFESSIONAL.
5. ALL SETTING BLOCKS SHALL BE IN COMPLIANCE WITH THE CURRENT EDITION OF THE FLORIDA BUILDING CODE. SETTING BLOCKS SHALL BE NEOPRENE WITH A 70 TO 90 SHORE A DUROMETER.
6. IN AREAS WHERE WINDBORNE DEBRIS PROTECTION REQUIREMENTS EXIST, USE OF AN IMPACT PROTECTIVE SYSTEM COMPLYING WITH THE FBC REQUIREMENTS FOR WINDBORNE DEBRIS REGIONS SHALL NOT BE REQ'D.
7. MATERIALS:

7.1. FRAME: RIGID PVC / VINYL BY VISION EXTRUSION LTD PER MIAMI-DADE NOTICE OF ACCEPTANCE (N.O.A.) FOR PVC / VINYL CONFORMANCE TO PLASTICS REQUIREMENTS OF THE FLORIDA BUILDING CODE.

7.2. LAMI INTERLAYER: SENTRYGLAS BY KURARAY AMERICA, INC. PER MIAMI-DADE NOTICE OF ACCEPTANCE (N.O.A.) DEMONSTRATING COMPLIANCE WITH THE REQUIREMENTS OF THE FLORIDA BUILDING CODE.
8. GLAZING:

8.1. GLASS MEETS THE REQUIREMENTS OF ASTM E1300-16.

8.2. SEE GLAZING DETAILS ON SHEET 9 OF 10.

8.3. THE IGU WAS SET FROM THE EXTERIOR AGAINST A BED OF PECORA 896HIS SILICONE SEALANT AND SECURED WITH SNAP-IN PVC GLAZING BEADS.

8.4. GLASS SHALL MEET SAFETY GLAZING REQUIREMENTS OF THE FLORIDA BUILDING CODE, SECTION 2406 AS APPLICABLE.

8.3. ALL SETTING BLOCKS SHALL BE IN COMPLIANCE WITH THE CURRENT EDITION OF THE FLORIDA BUILDING CODE. SETTING BLOCKS SHALL BE NEOPRENE WITH A 70 TO 90 SHORE A DUROMETER.
9. DESIGNATION "X" STANDS FOR OPERABLE LITE.
- 9.1. THESE DRAWINGS CERTIFY THE WINDOW INSTALLATION ONLY. WATER PROOFING OF THE INSTALLED WINDOW IS NOT PART OF THIS INSTALLATION CERTIFICATION. THAT RESPONSIBILITY SHALL BE THAT OF THE INSTALLER.

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9	COMPONENTS AND GLAZING DETAIL
10	COMPONENTS AND BILL OF MATERIALS

INSTALLATION NOTES:

1. PRODUCT ANCHORS SHALL BE AS DESIGNATED AND LOCATED AS SHOWN IN THIS PRODUCT EVALUATION DOCUMENT. ANCHOR EMBEDMENT AND EDGE DISTANCE EXCLUDE WALL FINISHES, INCLUDING BUT NOT LIMITED TO STUCCO, FOAM, BRICK VENEER AND SIDING.
2. SEE *INSTALLATION ANCHOR SCHEDULE* ON SHEET 3 FOR TYPE AND GRADE OF ANCHOR, AND/OR MANUFACTURER'S ANCHOR SPECIFICATIONS, INCLUDING MINIMUM NOMINAL SIZE, MINIMUM EMBEDMENT INTO SUBSTRATE AND MINIMUM EDGE DISTANCES.

2.1. EDGE DISTANCES SHALL BE MEASURED FROM CENTERLINE OF ANCHOR TO EDGE OF STRUCTURAL SUBSTRATE EITHER TO THE INTERIOR OR EXTERIOR OF THE FENESTRATION PRODUCT.

2.2. MINIMUM EMBEDMENT SHALL BE BASED ON PENETRATION INTO MAIN WIND FORCE RESISTING SYSTEM SUBSTRATE.
3. SEE SHEETS 4 THROUGH 8 FOR SPECIFIC ANCHOR INSTALLATION DETAILS.
4. ONE (1) INSTALLATION ANCHOR IS REQUIRED AT EACH ANCHOR LOCATION SHOWN.
5. ANCHOR QUANTITIES AND SPACING / EMBEDMENT AND EDGE DISTANCE

5.1. THE NUMBER OF INSTALLATION ANCHORS IS BASED ON THE MAXIMUM END DISTANCE (ED) AND THE MAXIMUM ON CENTER (O.C.) SPACING PLACEMENT OF ANCHORS IN ACCORDANCE WITH ELEVATIONS ON SHEET 2.

5.2. END DISTANCES AND O.C. SPACINGS LESS THAN THAT SHOWN IN THE ELEVATION ON SHEET 2 ARE ACCEPTABLE.

5.3. FOR WINDOW SIZES SMALLER THAN THOSE SHOWN, ANCHOR QUANTITIES CAN BE REDUCED WHILE MAINTAINING END DISTANCE AND O.C. SPACING REQUIREMENTS AS FOLLOWS.

5.3.1. END DISTANCE ANCHORS CANNOT BE ELIMINATED.

5.3.2. WHEN ON CENTER (O.C.) SPACING IS REDUCED TO 50% OF THAT SHOWN, O.C. SPACED ANCHOR QUANTITIES MAY BE REDUCED WHILE MAINTAINING MAX. O.C. SPACING SHOWN.

5.4. ANCHOR QUANTITIES AND SPACINGS SHOWN ARE BASED ON THE LOWER OF ANCHOR SPACING USED IN TESTING OR REQUIRED BY LOADING AT DESIGN PRESSURE.

5.5. SEE SPACING, EMBEDMENT AND EDGE DISTANCE REQUIREMENTS IN THE *INSTALLATION ANCHOR SCHEDULE* ON SHEET 3.
6. MAXIMUM ALLOWABLE SHIM THICKNESS IS 1/4 INCH. SHIM WHERE SPACE OF 1/16 INCH OR GREATER OCCURS. SHIM(S) SHALL BE CONSTRUCTED OF WOOD COMPOSITE, HIGH DENSITY PLASTIC OR SIMILAR LOAD BEARING MATERIAL AND PLACED AS FASTENER LOCATIONS.
7. FOR CONCRETE BLOCK APPLICATIONS DO NOT INSTALL INSTALLATION ANCHORS INTO MORTAR JOINTS.
8. INSTALLATION ANCHORS SHALL BE INSTALLED IN ACCORDANCE WITH ANCHOR MANUFACTURER'S INSTALLATION INSTRUCTIONS AND ANCHORS SHALL NOT BE USED IN SUBSTRATES WITH STRENGTHS LESS THAN THE MINIMUM STRENGTH SPECIFIED IN THE *INSTALLATION ANCHOR SCHEDULE* ON SHEET 3.

PERFORMANCE RATING			
FRAME TYPE	MAXIMUM WINDOW SIZE (IN)	DESIGN PRESSURE RATING (PSF)	IMPACT RATING
EQUAL LEG FRAME (REPLACEMENT/RETROFIT)	110 X 63	+/-55	LARGE MISSILE IMPACT (HVHZ)

This item has been digitally signed and sealed by Robert J. Amoruso, PE on the date adjacent to the seal. Signature must be verified on any electronic copies.

Vytex Windows
9425 Washington Blvd. N.
Laurel, MD 20723

SERIES 6200i HORIZONTAL SLIDING (XOX, EQUAL) WINDOW - HVHZ - IMPACT, INSTALLATION ANCHORAGE DETAILS	DATE				
	BY				
	REVISION DESCRIPTION				
	NO.				

DATE: 07/26/2026	DWN BY: RJA	CHK BY: n/a	SCALE: NONE
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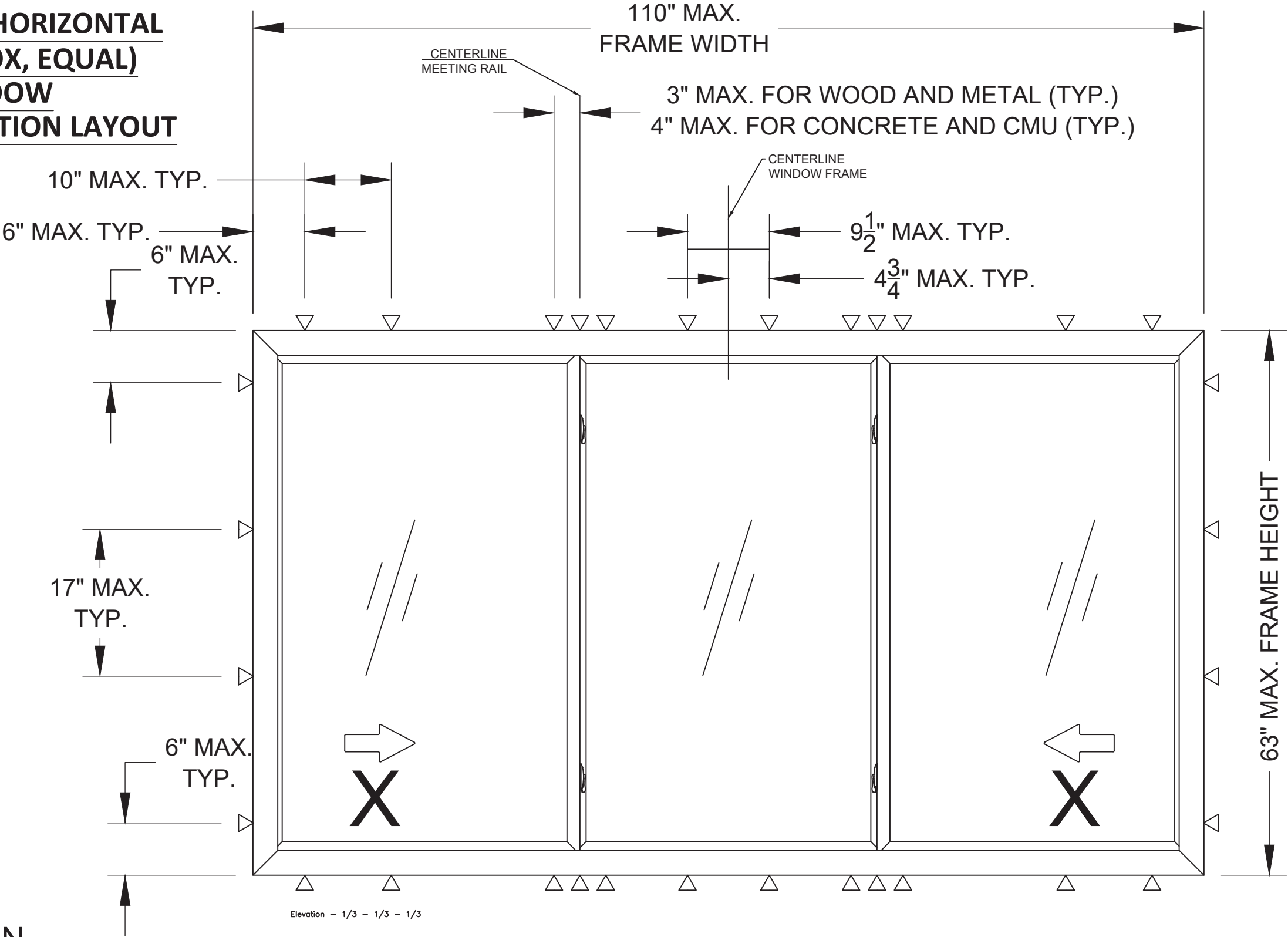
ROBERT J. AMORUSO, P.E. #49752
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PROJECT#:	ACE-2026-103
DWG/REV:	VYTEX006-FPAS, Rev 0
SHT:	1 of 10

SERIES 6200i HORIZONTAL
SLIDING (XOX, EQUAL)
WINDOW
ANCHOR LOCATION LAYOUT



ELEVATION
SEE ANCHOR
SCHEDULE ON SHEET 3
FOR INSTALLATION
REQUIREMENTS AND
APPLICABLE
SUBSTRATES.

SERIES 6200i HS DESCRIPTION		
	WIDTH (in)	HEIGHT (in)
OVERALL SIZE	110	63
ACTIVE PANEL	36	58-1/4
FIXED PANEL	36	58-1/4
ACTIVE PANEL DLO	32-7/8	55-1/4
FIXED PANEL DLO	32-7/8	55-1/4
DLO = DAYLIGHT OPENING		

ANCHOR
LOCATION

ANCHOR
LOCATION
TOLERANCE IS
+/- 1 INCH

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SERIES 6200i HORIZONTAL SLIDING (XOX, EQUAL) WINDOW
ANCHOR SCHEDULE TABLE

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ANCHOR SCHEDULE								
ANCHORING METHOD	SUBSTRATE	SCREW HEAD TYPE	SCREW SIZE	MANUFACTURER AND/OR SPECIFICATION (1)	MINIMUM EMBEDMENT (IN)	MINIMUM EDGE DISTANCE (IN)	MINIMUM SPACING (IN)	ANCHOR CAPACITIES BASED ON THE FOLLOWING SUBSTRATE STRENGTHS
THROUGH FRAME	CONCRETE	HEX HEAD PREFERRED	1/4"	ITW TAPCONS	1-1/2"	1-1/2"	4"	MIN. 2500 PSI CONCRETE
	MASONRY (BLOCK/CMU)	PAN HEAD ACCEPTABLE	1/4"	ITW TAPCONS	1"	2"	4"	ASTM C90 MED. WT. (DENSITY) > 117 PCF) MASONRY (CMU) MIN
	WOOD	PAN HEAD PREFERRED HEX HEAD ACCEPTABLE	NO. 14	ANSI B18.6.1 (WOOD SCREW)	1-1/2"	1"	1"	WOOD WITH A MINIMUM SPECIFIC GRAVITY: 0.55 (HVHZ) OR 0.42 (NON-HVHZ)
			NO. 14	ASME B18.6.4 (TAPPING SCREW)	1-1/2"	1"	1"	
	STEEL STUD		1/4"	ASME B18.6.4 SELF-DRILLING SCREW (DRILL POINT 2 OR 3) or ITW BUILDEX TEKS SELF-DRILLING SCREW (TEKS 2 or 3 DRILL POINT)	At least three full threads protrude into the interior of the steel stud past drill point.	3/8"	3/4"	STEEL STUD, MIN. 20 GA. 33 MIL., 0.0346 INCH Fy = 33 KSI MIN. AND Fu = 45 KSI MIN.
	STRUCTURAL STEEL OR ALUMINUM		1/4"	ASME B18.6.4 SELF-DRILLING SCREW (DRILL POINT 3 MIN.) or ITW BUILDEX TEKS SELF-DRILLING SCREW (TEKS 3 MIN. DRILL POINT)	At least three full threads protrude into the interior of the steel stud past drill point.	3/8"	3/4"	STEEL OR ALUMINUM 1/8" MINIMUM ALUMINUM (6063-T5 OR BETTER) Fy = 21 KSI MIN. AND Fu = 27 KSI MIN.) STEEL (A500, GRADE A OR BETTER) Fy = 33 KSI MIN. AND Fu = 45 KSI MIN.)
	NOTES:							
(1) ITW (ADVANCED THREADFORM TECHNOLOGY) TAPCONS WILL BE USED FOR CONCRETE/MASONRY INSTALLATION.								
(2) FASTENER CORROSION PROTECTION: (A) ALL FASTENERS SHALL BE CORROSION RESISTANT, OR HAVE A CORROSION RESISTANT COATING.								

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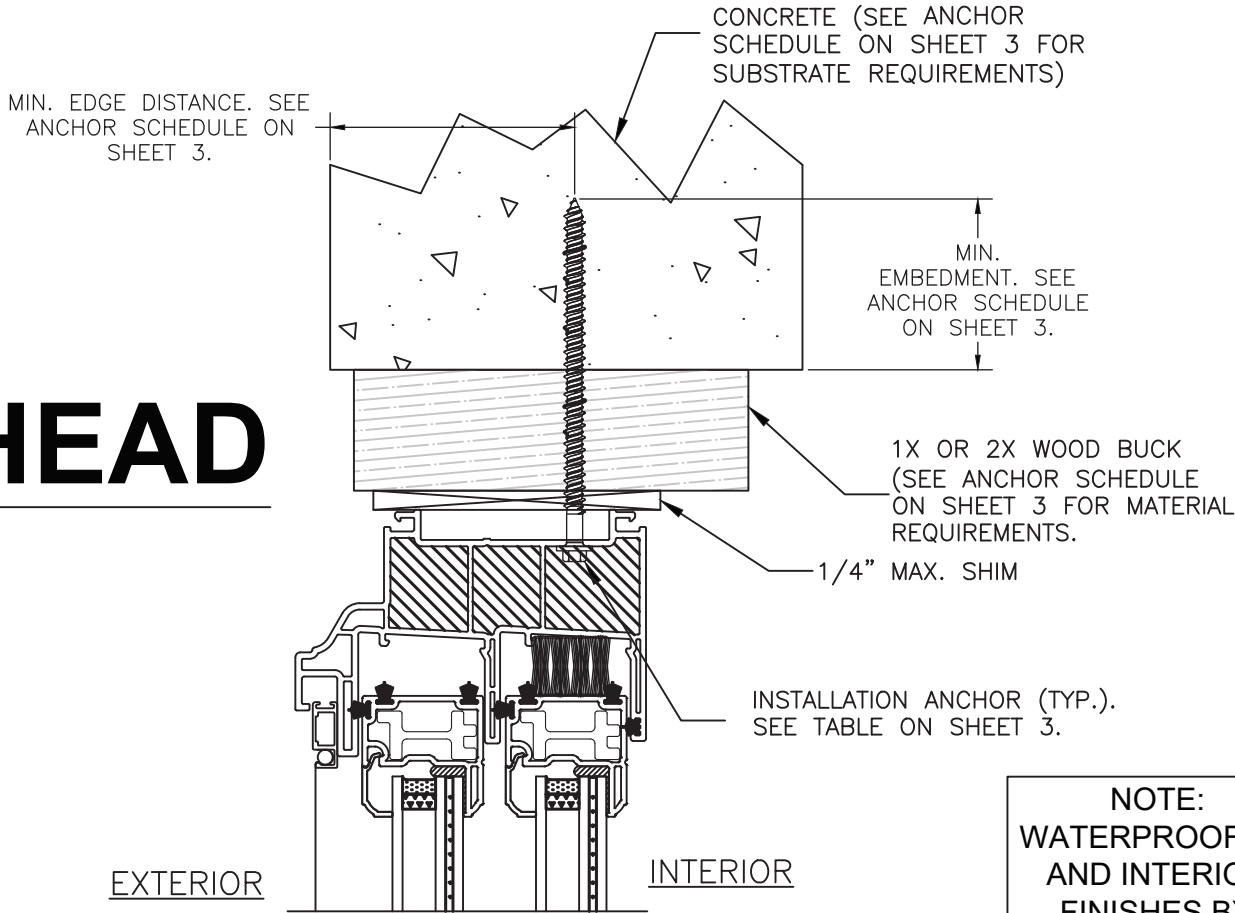
DWG/REV: VYTEX006-FPAS, Rev 0

SHT: 3 of 10

SERIES 6200i HORIZONTAL SLIDING (XOX, EQUAL) WINDOW
ANCHOR INSTALLATION DETAILS

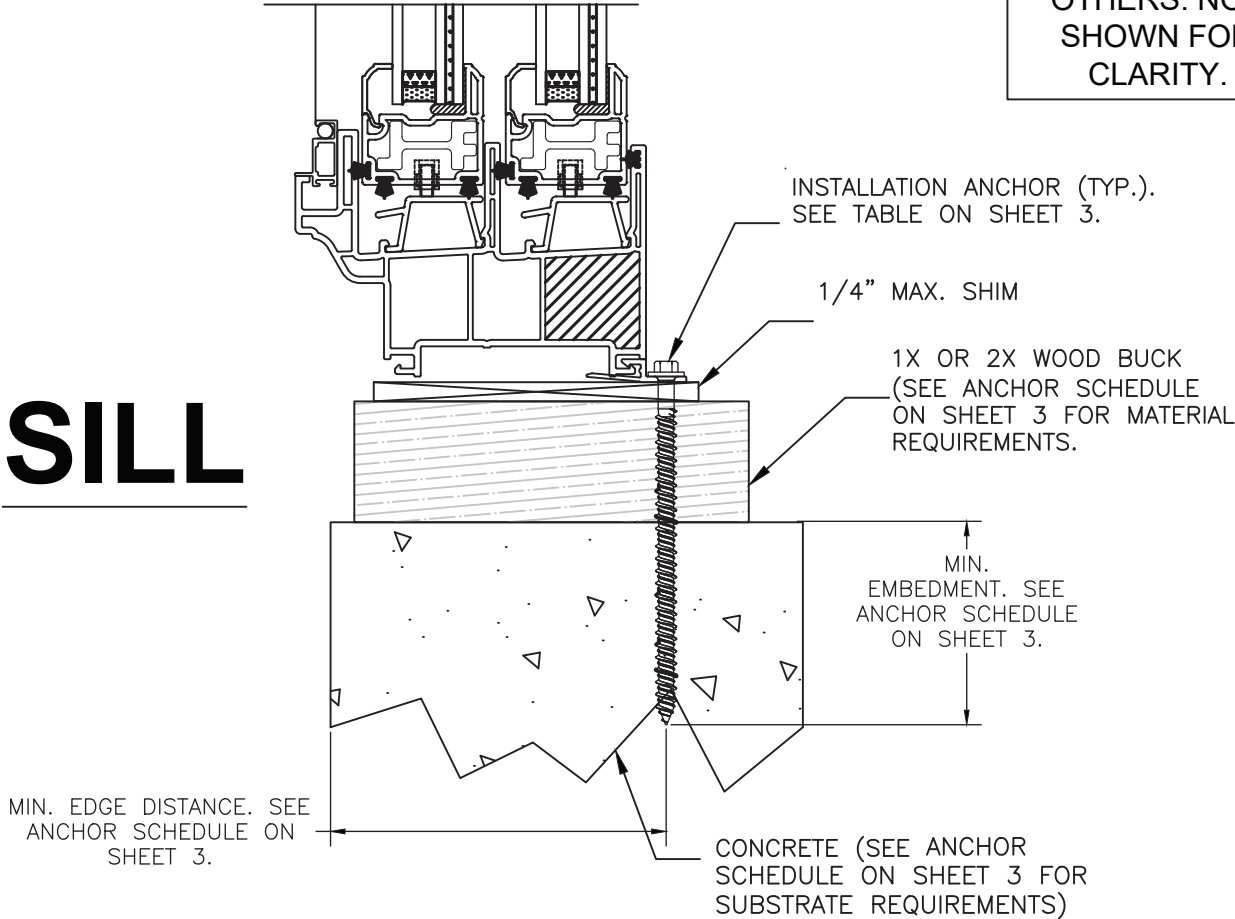
Frame Installation to Concrete/CMU (with Bucking)

HEAD

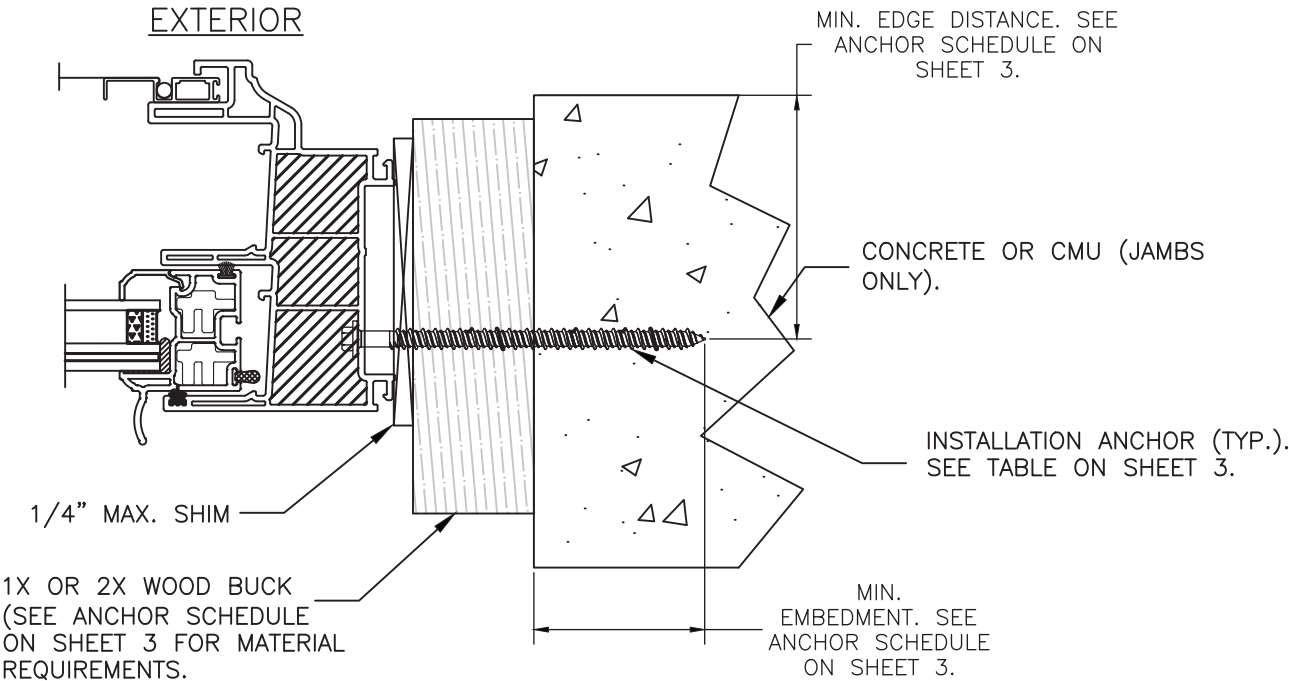


NOTE:
WATERPROOFING
AND INTERIOR
FINISHES BY
OTHERS. NOT
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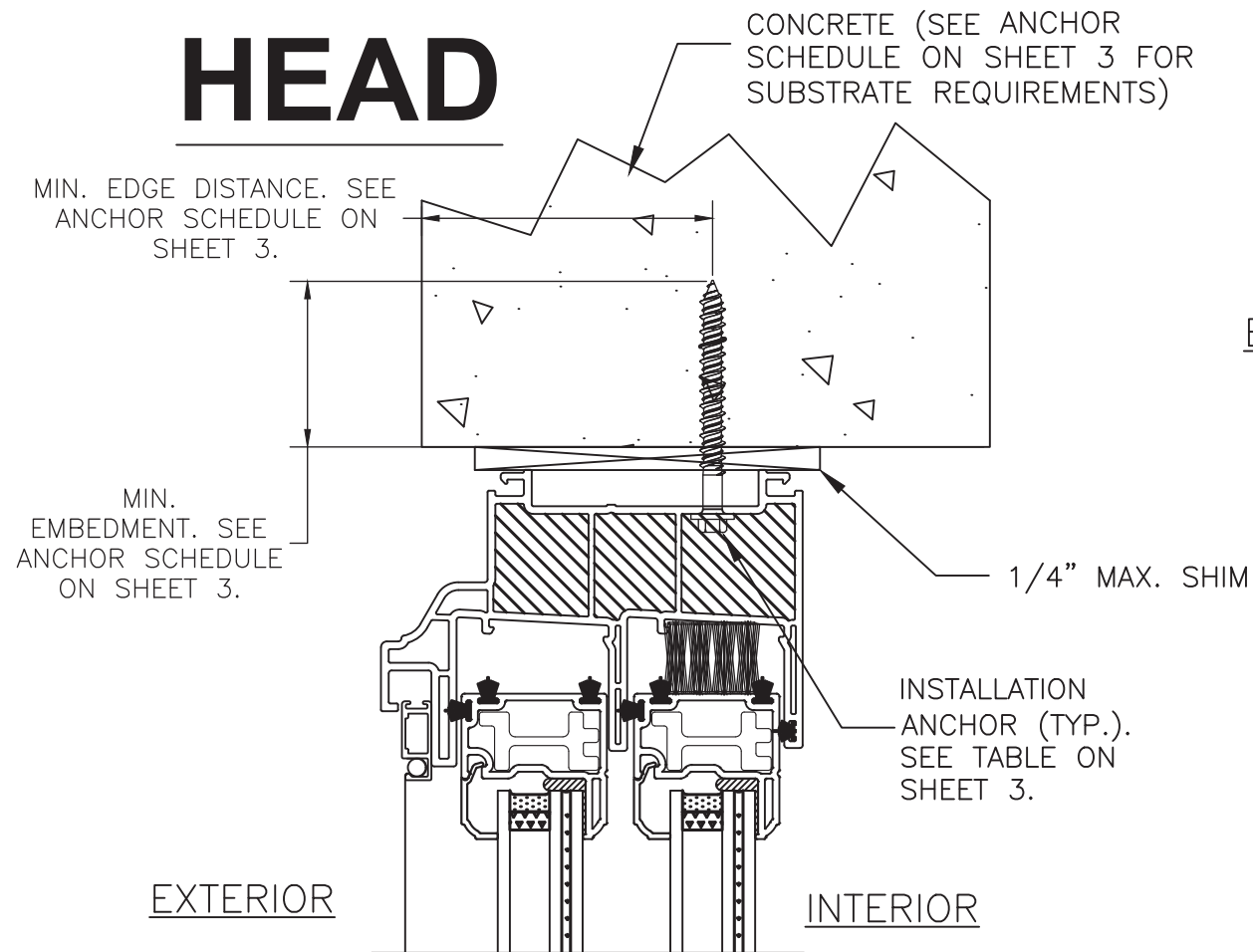
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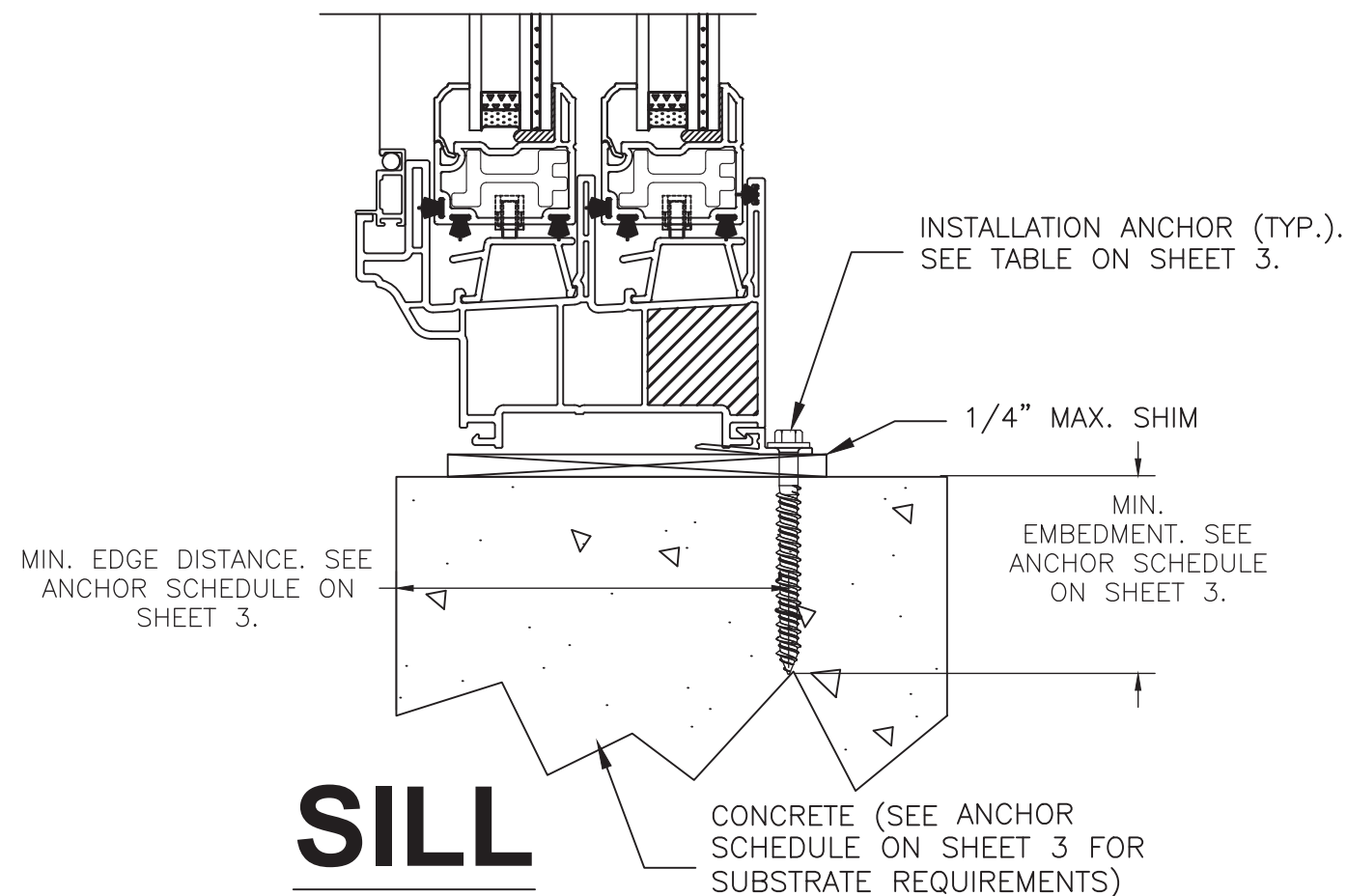
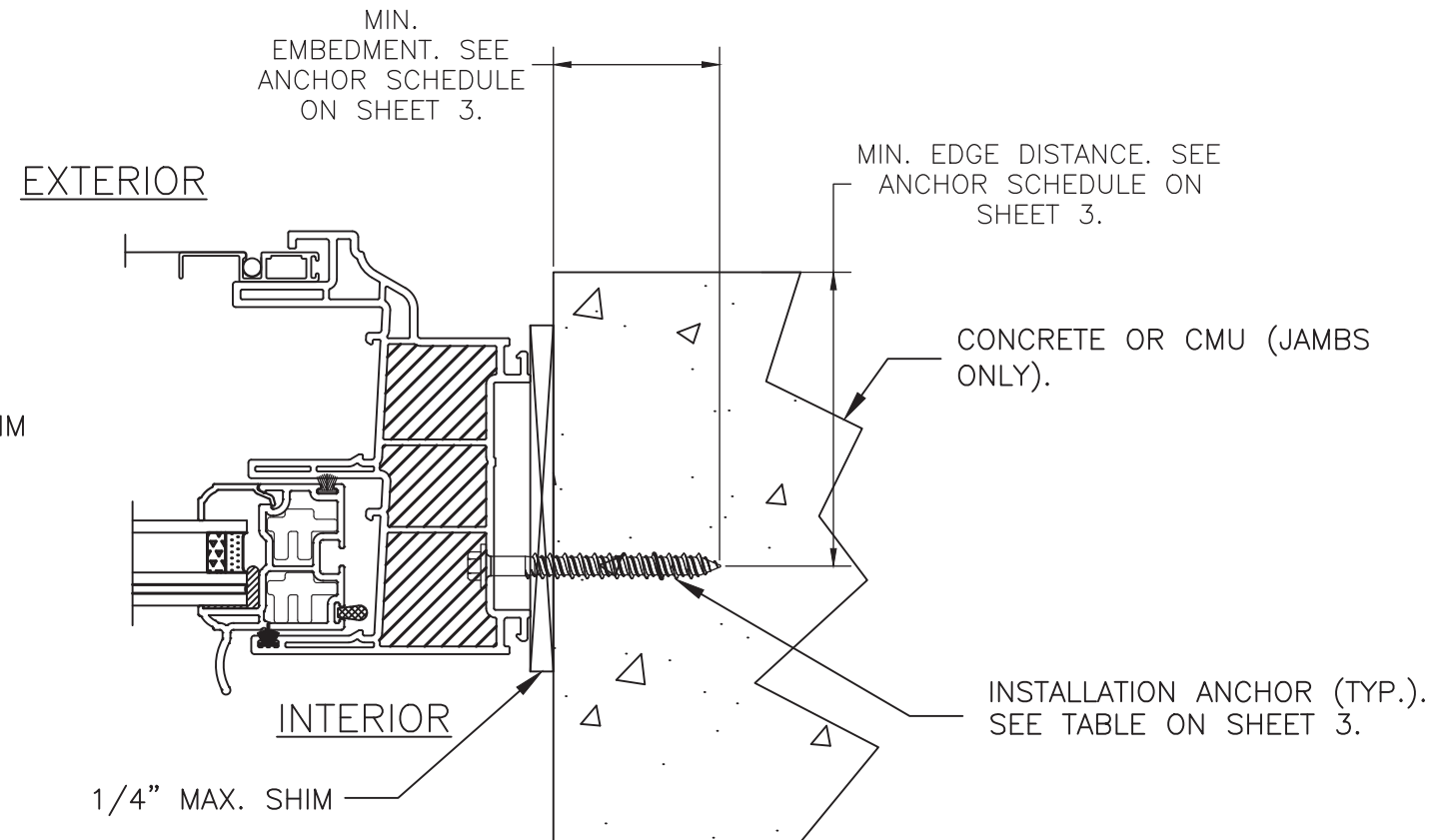
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SERIES 6200i HORIZONTAL SLIDING (XOX, EQUAL) WINDOW ANCHOR INSTALLATION DETAILS

Frame Installation to Concrete/CMU (w/o Bucking)



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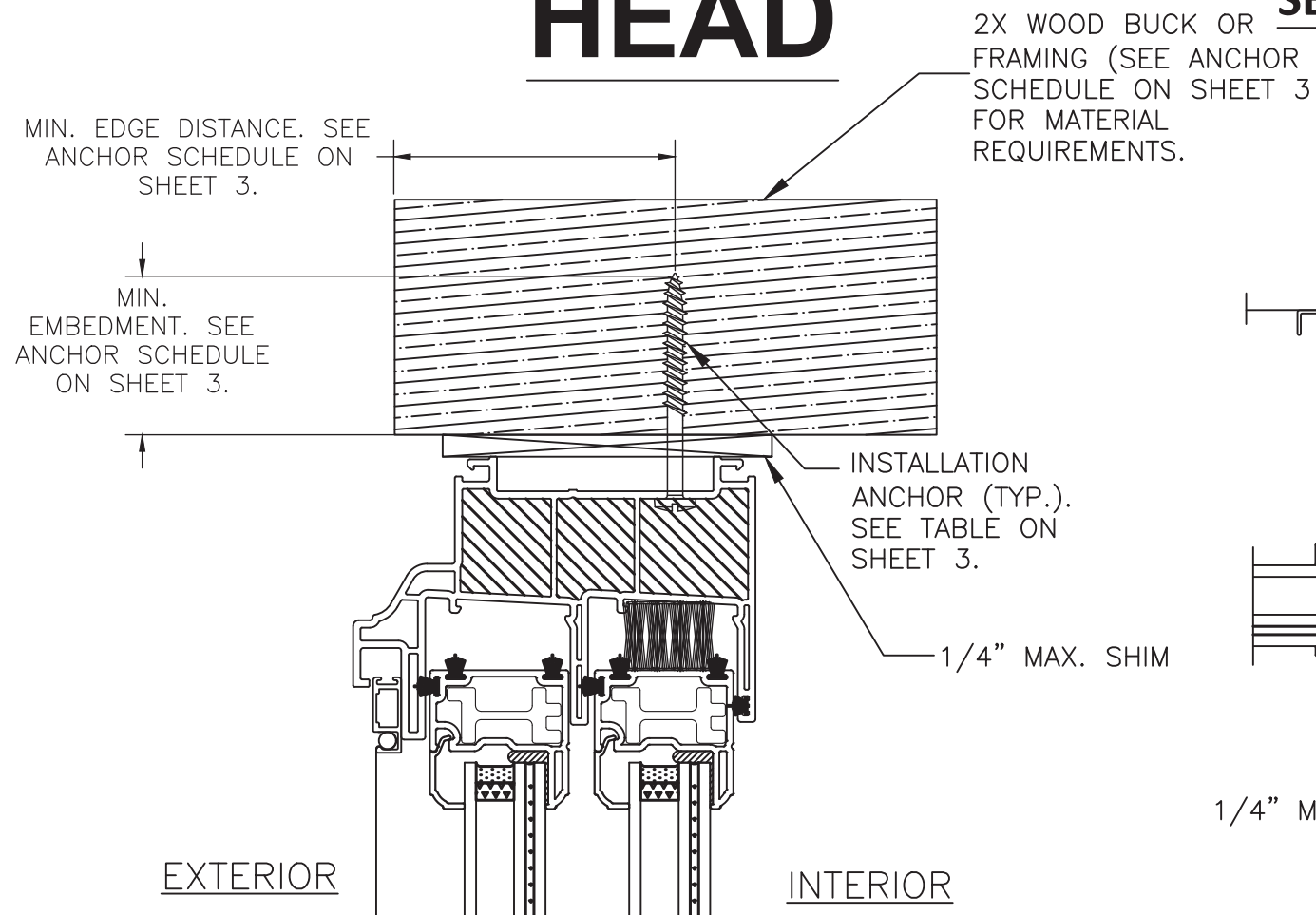
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SHT:	5 of 10

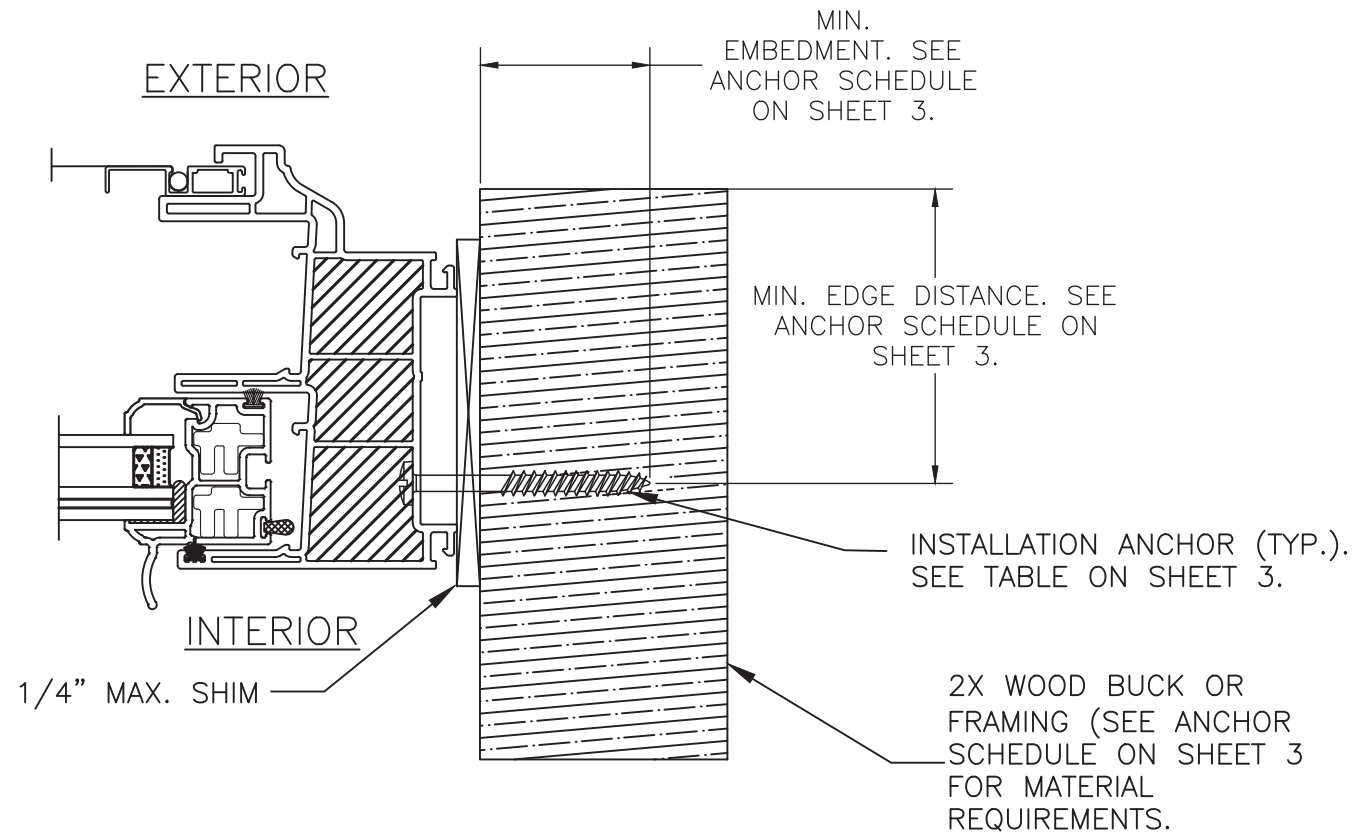
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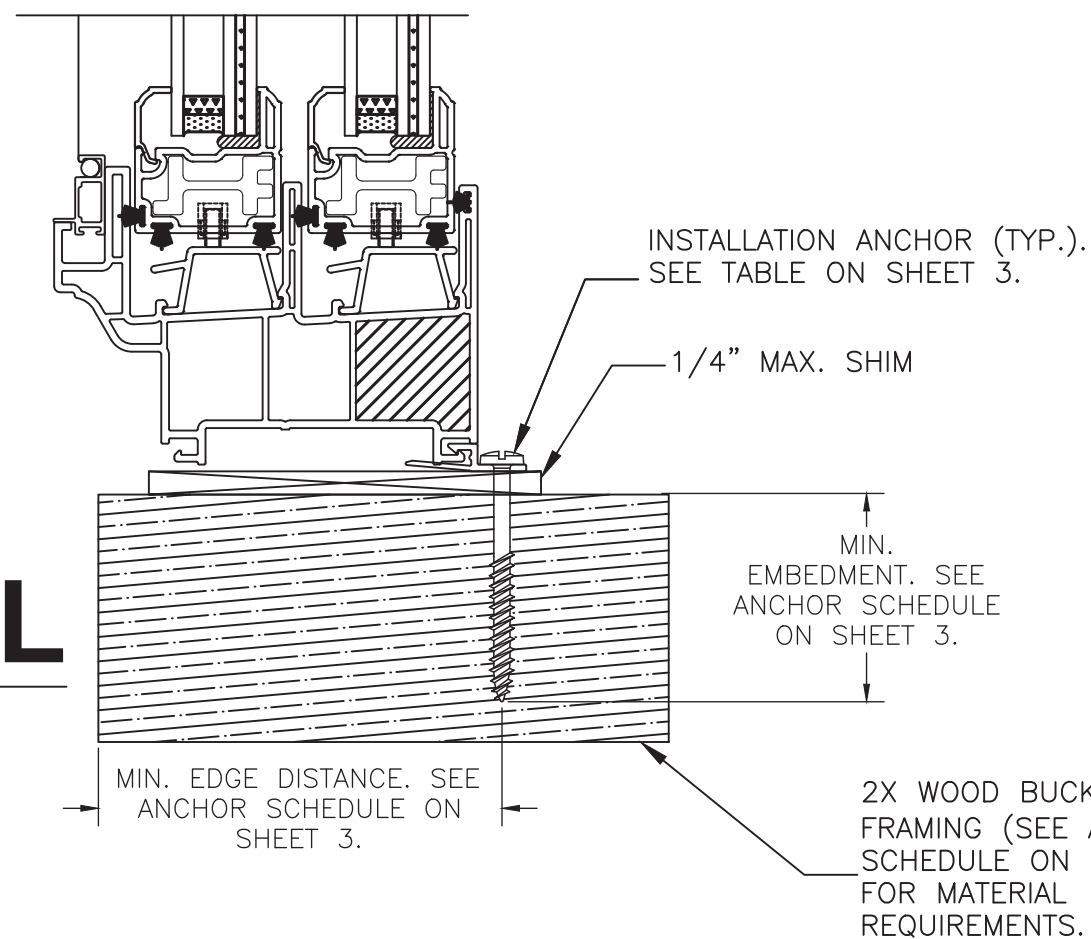
SERIES 6200i HORIZONTAL SLIDING (XOX, EQUAL) WINDOW

ANCHOR INSTALLATION DETAILS

Frame Installation to Wood



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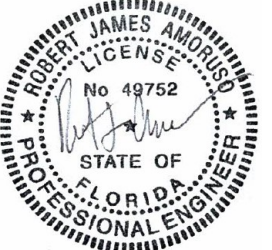
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SHT: 6 of 10

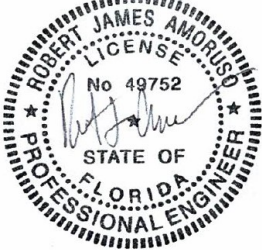
SERIES 6200i HORIZONTAL SLIDING (XOX, EQUAL) WINDOW
ANCHOR INSTALLATION DETAILS
Frame Installation to Steel Stud

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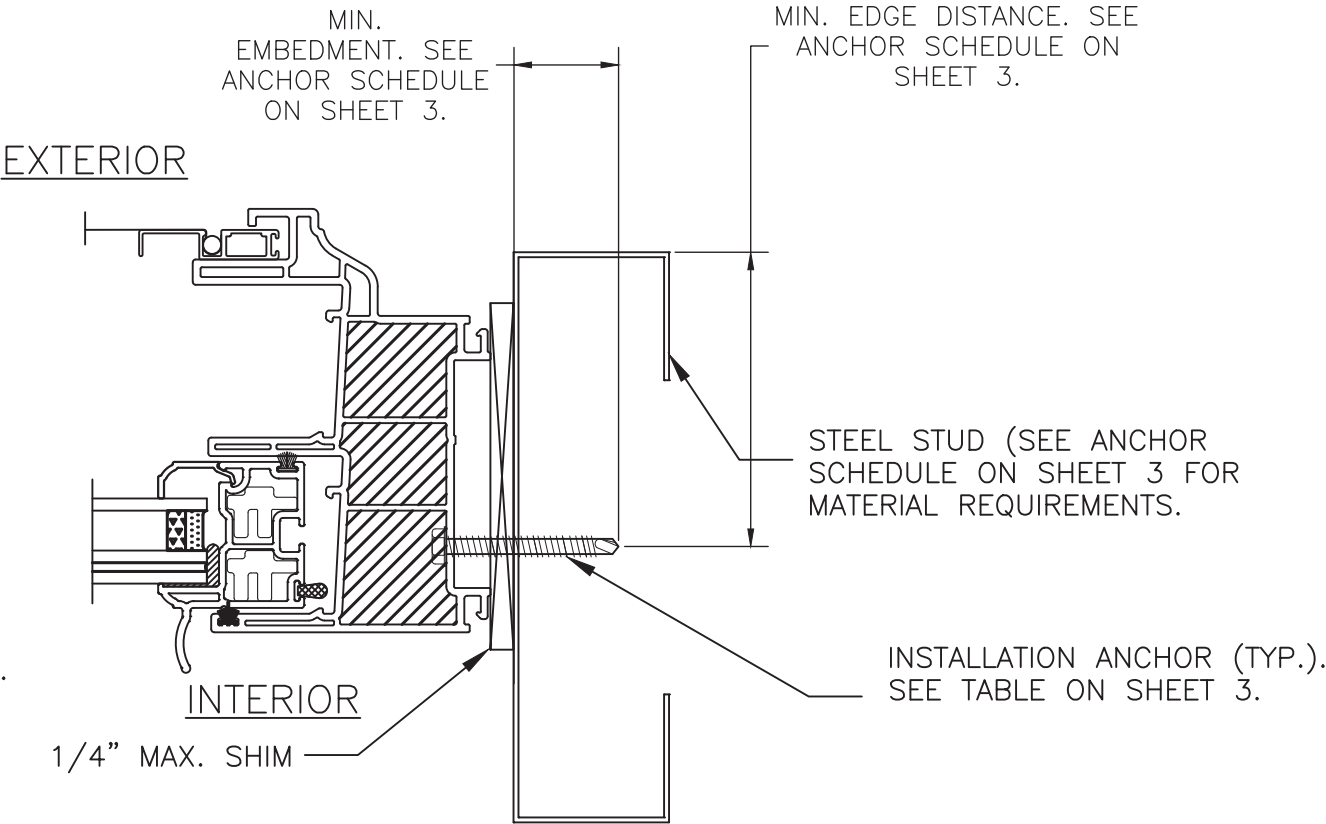
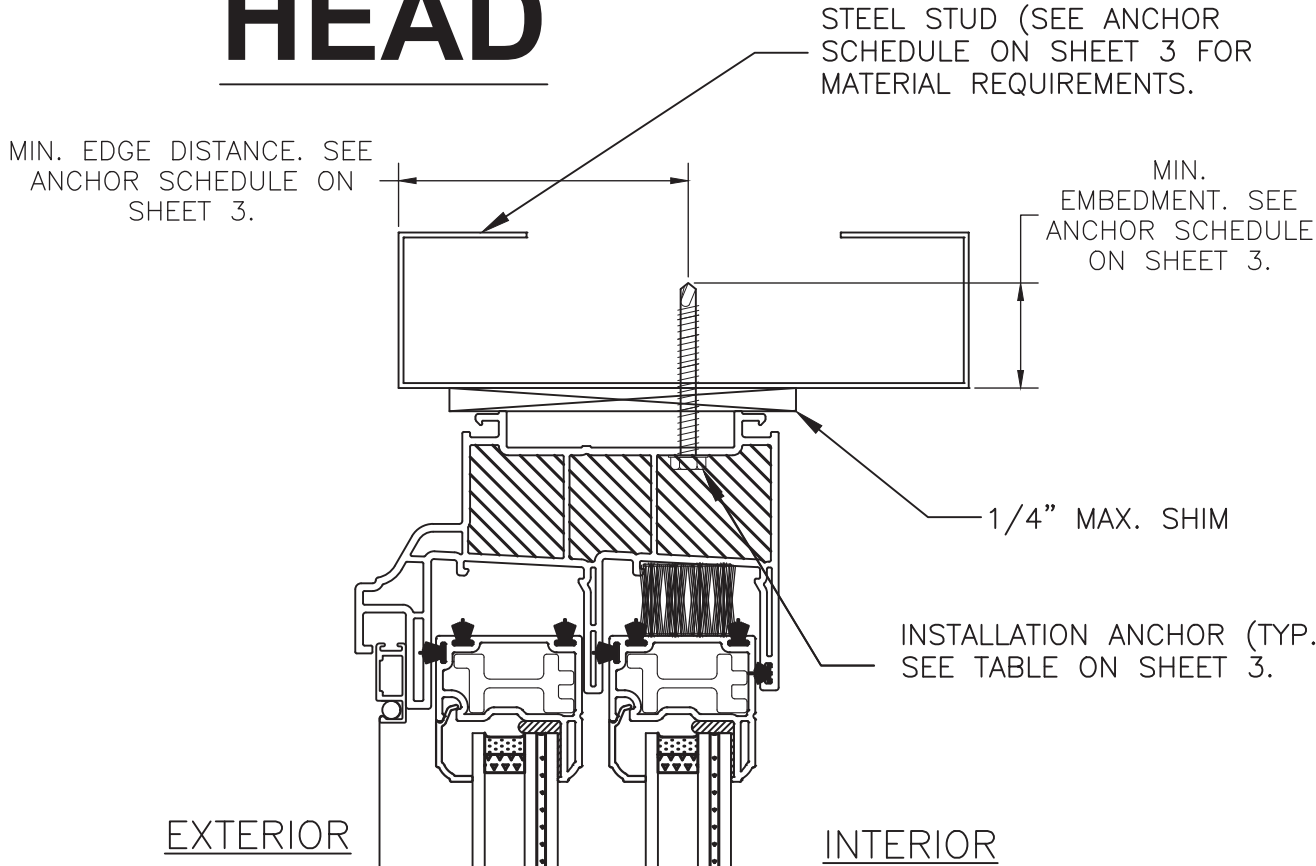
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SHT: 7 of 10

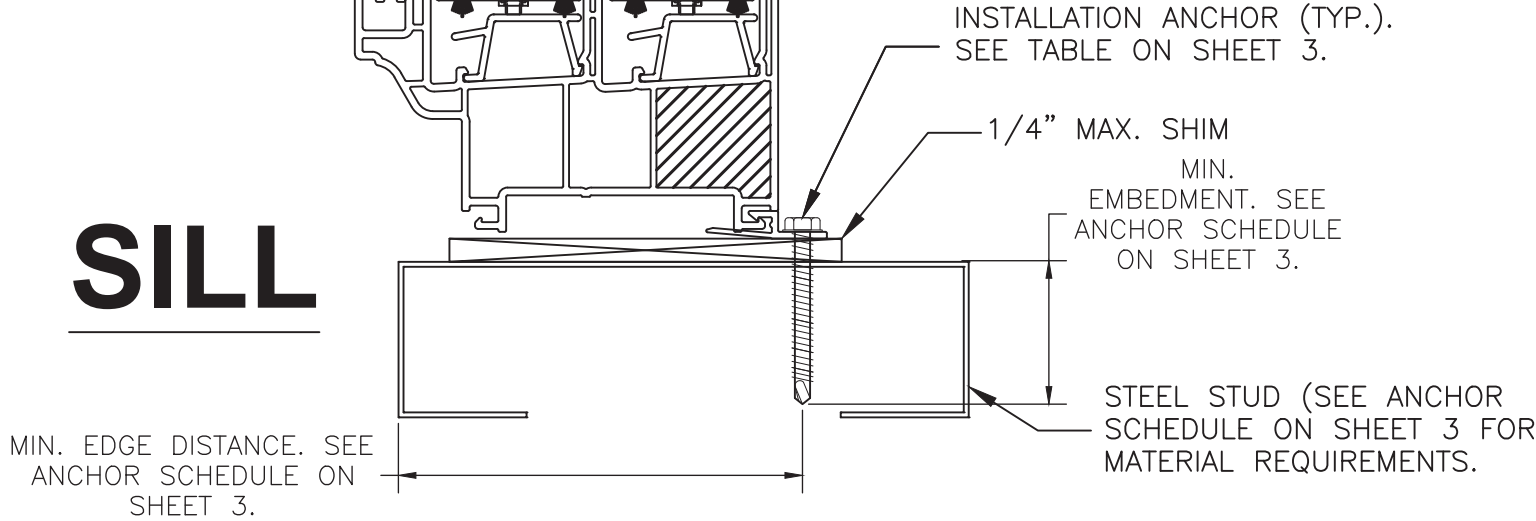
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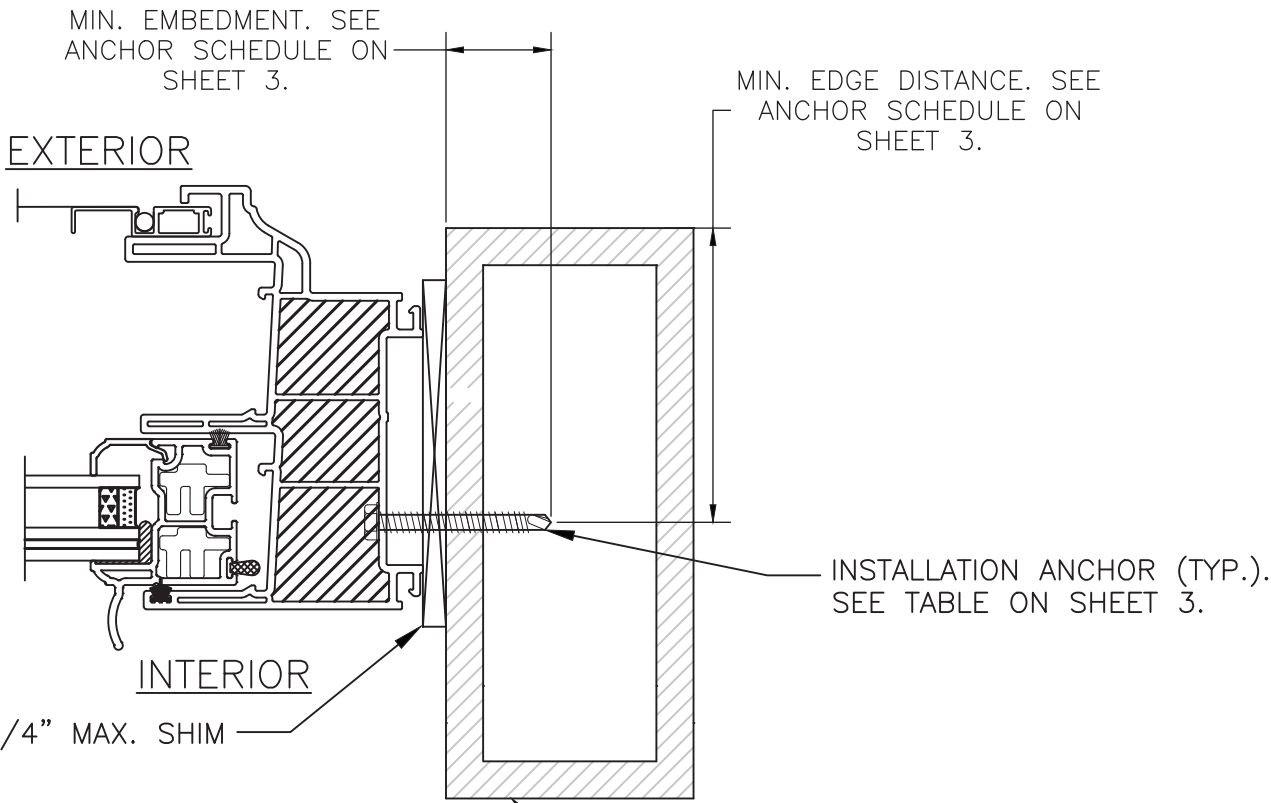
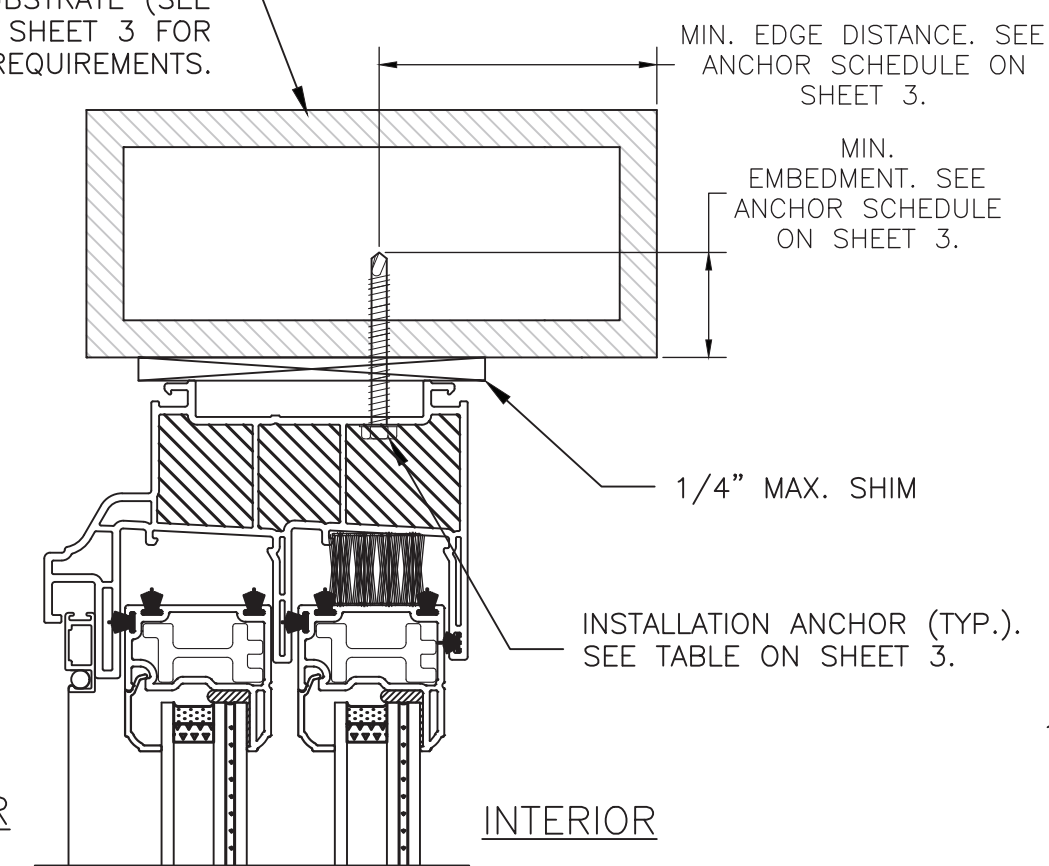


SERIES 6200i HORIZONTAL SLIDING (XOX, EQUAL) WINDOW
ANCHOR INSTALLATION DETAILS

Frame Installation to Aluminum or Steel

ALUMINUM OR STEEL SUBSTRATE (SEE ANCHOR SCHEDULE ON SHEET 3 FOR MATERIAL REQUIREMENTS.)

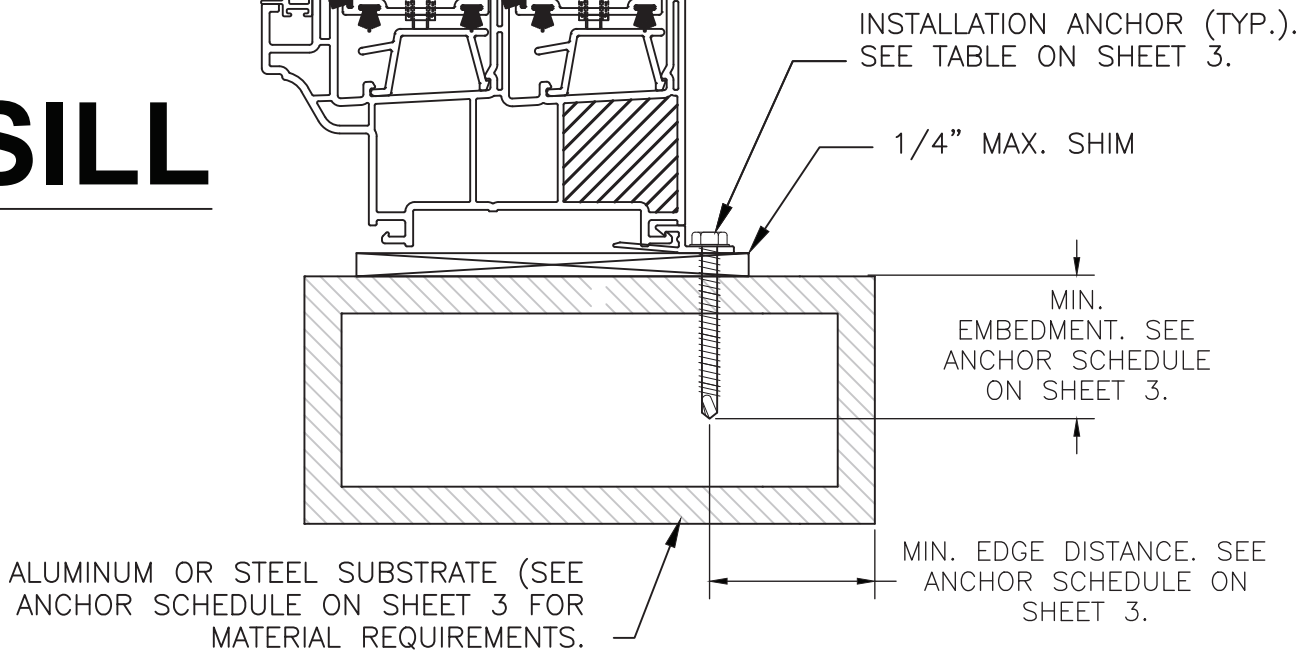
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ALUMINUM OR STEEL SUBSTRATE (SEE ANCHOR SCHEDULE ON SHEET 3 FOR MATERIAL REQUIREMENTS.)

SILL



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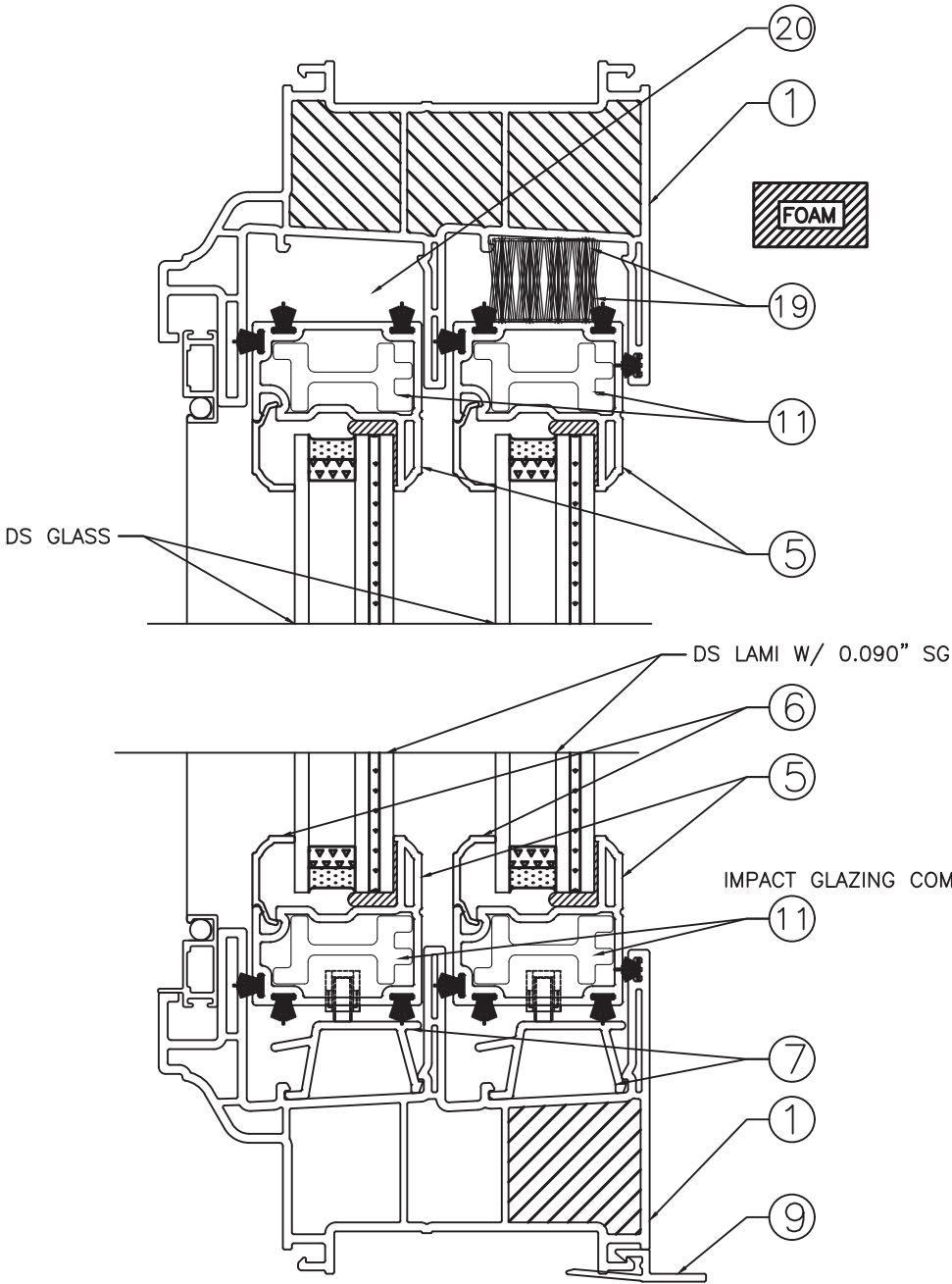
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DWG/REV: VYTEX006-FPAS, Rev 0

SHT: 8 of 10

SERIES 6200i HORIZONTAL SLIDING (XOX, EQUAL) WINDOW
COMPONENTS, BILL OF MATERIALS AND GLAZING DETAILS

Vytex Windows
9425 Washington Blvd. N.
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LAMI COMPRISED OF 1/8" ANNEALED x 0.090"
SENTRYGLAS INTERLAYER x 1/8" ANNEALED

7/16" QUANEX SUPER SPACER
3/16" ANNEALED GLASS
(SEE NOTE 1)

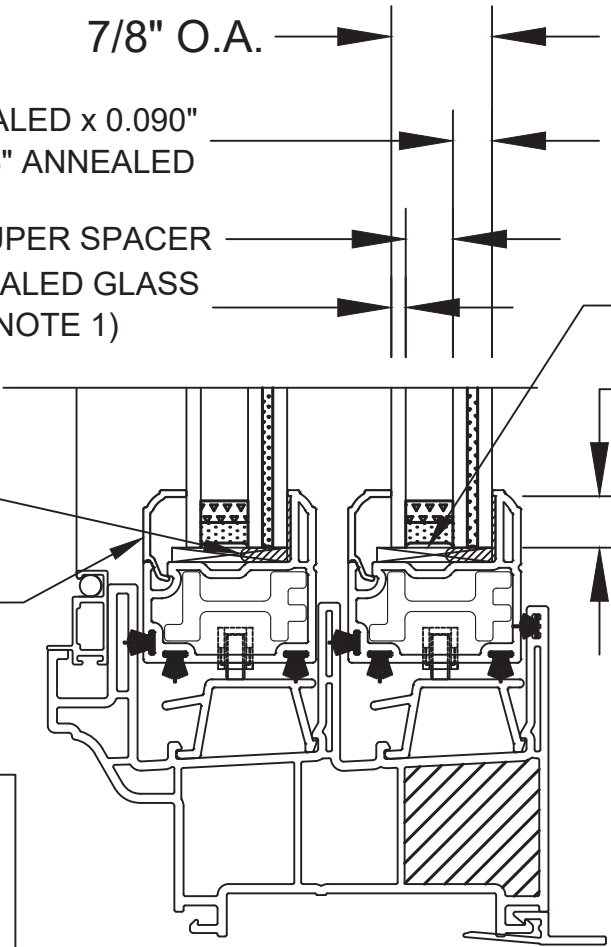
SETTING BLOCK
1/2" GLAZING
BITE

PECORA
896HIS

RIGID PVC
GLAZING BEAD

IMPACT GLAZING COMPOUND (.typ)

NOTE 1: WHEN INSTALLED IN A
HAZARDOUS LOCATION AS
DEFINED IN SECTION 2406.4 OF
THE FBC, THE EXTERIOR
SACRIFICIAL LITE MUST BE
SAFETY GLAZING (TEMPERED
GLASS).



GLAZING DETAIL 1

NO.	REVISION DESCRIPTION	BY	DATE

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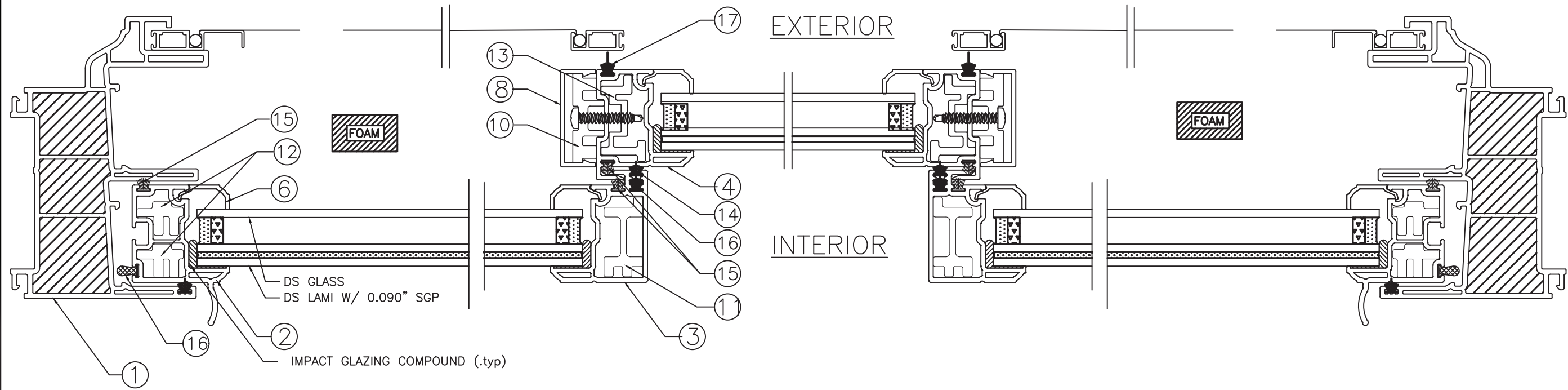
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226 N NOVA RD, NO. 142
ORMOND BEACH, FL 32174
RJAENGPE@GMAIL.COM



Digitally signed by
Robert J Amoruso®
Date: 2026.10.06
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SERIES 6200i HORIZONTAL SLIDING (XOX, EQUAL) WINDOW
COMPONENTS, BILL OF MATERIALS AND GLAZING DETAILS

Bill of Materials: 6200 IMPACT HVHZ 3SL			
Item #	Part Number	Part Name	Material
1	5458B	6200 SL Frame	RIGID VINYL PVC
2	5460	Lift Rail w/ Bar Pocket - sash	RIGID VINYL PVC
3	5461	Lock Rail - sash	RIGID VINYL PVC
4	5462	Keeper Rail - sash	RIGID VINYL PVC
5	5463	Stile - sash	RIGID VINYL PVC
6	6426	Glazing Bead - sash acc.	RIGID VINYL PVC
7	5448	Slider Track - MF acc.	RIGID VINYL PVC
8	101M01	External Reinforcemet Cover - sash acc.	RIGID VINYL PVC
9	1189A	Sill Mounting Flange - MF acc.	RIGID VINYL PVC
10	VTX-S-29	External Reinforcemet	6061-T6 ALUMINUM
11	VTX-S-30	Impact Stile Reinforcement	6061-T6 ALUMINUM
12	VTX-S-31	Impact Pull Rail Reinforcement	6061-T6 ALUMINUM
13	VTX-S-32	Impact Keeper Rail Reinforcement	6061-T6 ALUMINUM
14	TF220187	.220 Weatherstip Triple Fin	TRIPLE FIN WEATHERSTRIPPING
15	TF250187	.250 Weatherstip Triple Fin	TRIPLE FIN WEATHERSTRIPPING
16	TF290187	.290 Weatherstip Triple Fin	TRIPLE FIN WEATHERSTRIPPING
17	TF350187	.350 Weatherstip Triple Fin	TRIPLE FIN WEATHERSTRIPPING
18	Q-LON375	Seal - .375 x .190	FLEXIBLE PVC WRAPPED FOAM
19	600.205	Adhesive Back Weatherstrip 1-1/4x3/4	QUAD FIN WEATHERSTRIPPING
20	AL10821	Flanker Stop	RIGID VINYL PVC



Vytex Windows
9425 Washington Blvd. N.
Laurel, MD 20723

SERIES 6200i HORIZONTAL SLIDING (XOX, EQUAL) WINDOW - HVHZ - IMPACT, INSTALLATION ANCHORAGE DETAILS	DATE				
	BY				
NO.	REVISION DESCRIPTION				

DATE: 07/26/2026	DWN BY: RJA	CHK BY: n/a	SCALE: NONE
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ROBERT J. AMORUSO, P.E. #49752
AMORUSO CONSULTING ENG., LLC
FBPE REGISTRATION NO. 38327
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PROJECT#:	ACE-2026-103
DWG/REV:	VYTEX006-FPAS, Rev 0
SHT:	10 of 10