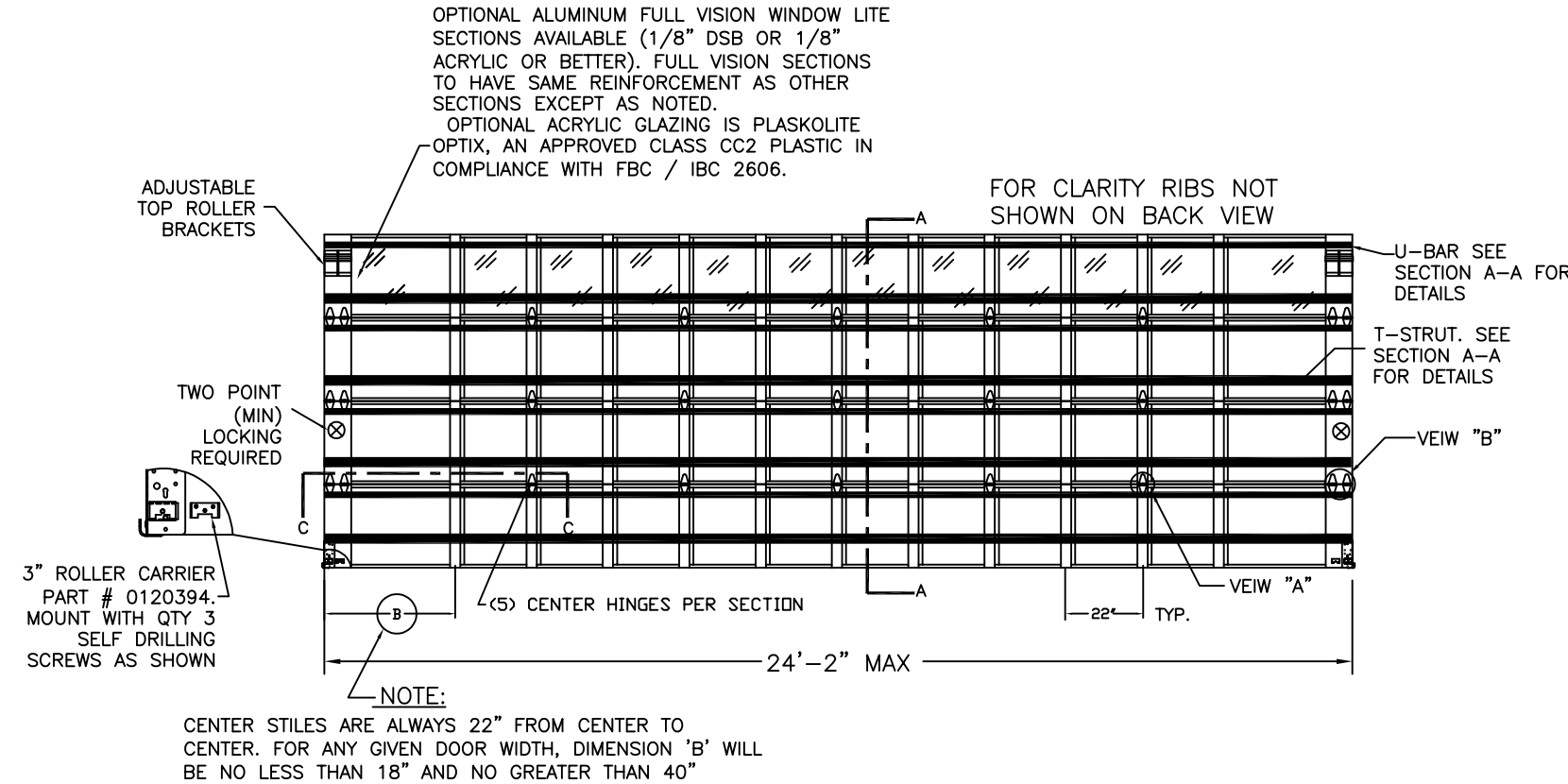


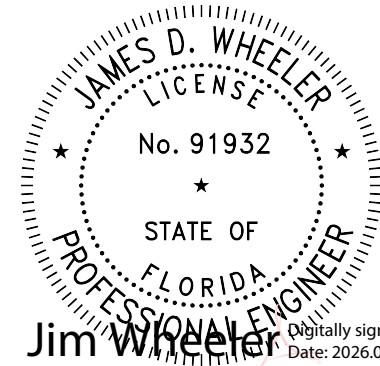
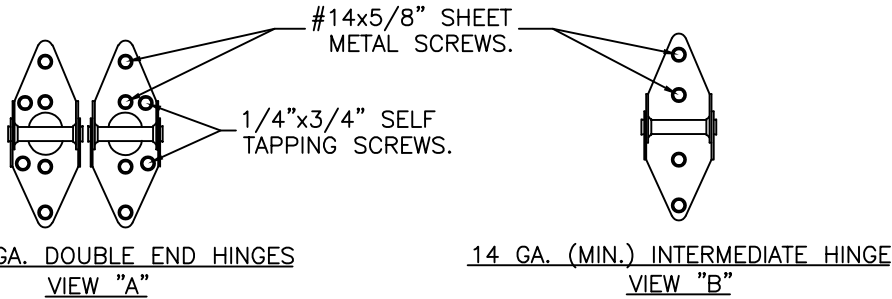
MODELS AVAILABLE (CLOPAY/ HOLMES/ IDEAL)
MODELS 524, 520/ 224/ C4ST, C0ST
INSULATED MODELS 524S, 520S, 524V/ 224S/ C4SS, C0SS, C4SV

SHEET:
1 OF 4

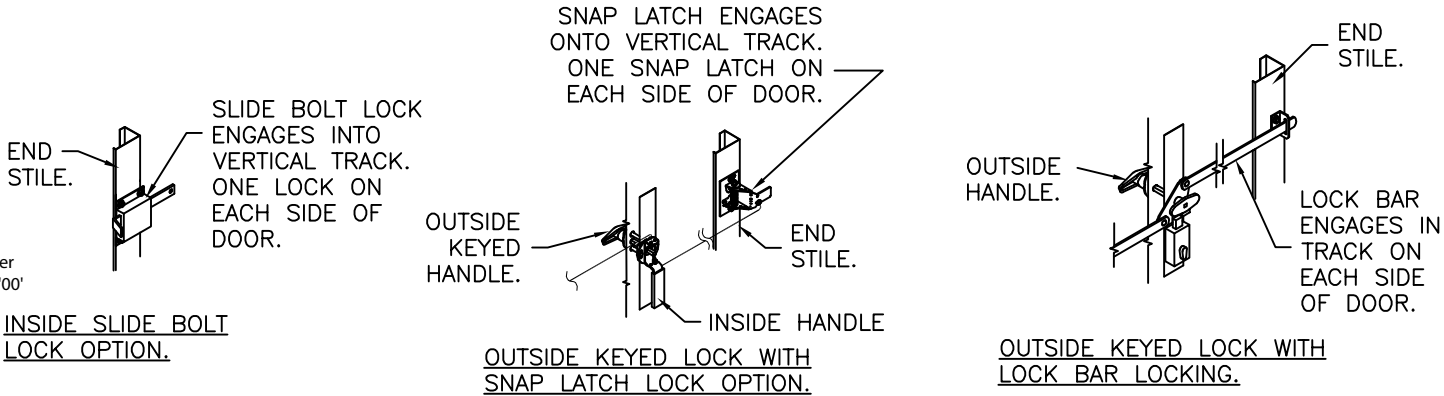
REVISIONS					
REV. NO.	ZONE:	DATE:	ECN NO.	APPVD:	DESCRIPTION
00	-	7/19/16	-	SH	BASED ON 103333-R03.
01	-	7/6/17	-	-	SPECIFIED 1/4"x1" SCREWS FOR FULL VISION T-STRUTS
02	-	8/12/20	-	SH	UPDATED TITLE BLOCK AND REMOVED WIND CHART



DOOR HEIGHT 'A'	NUMBER OF SECTIONS
UP TO 8'-0"	4
8'-3" THRU 10'-0"	5
10'-3" THRU 12'-0"	6
12'-3" THRU 14'-0"	7
14'-3" THRU 16'-0"	8
16'-3" THRU 18'-0"	9



DESIGN ENGINEER:
JAMES D. WHEELER, P.E.
FLORIDA LICENSE No. 91932



DESIGN LOADS: +25.0 P.S.F. & -25.0 P.S.F.
TEST LOADS: +37.5 P.S.F. & -37.5 P.S.F.

Unless Stated Otherwise
TOLERANCES are
.0 = ±.031
.00 = ±.015
.000 = ±.005
.0000 = ±.001
Degrees = ±1/2°
Unless Stated Otherwise
DIMENSIONS ARE IN INCHES.

Clopay
CORPORATION

8585 Duke Boulevard
Mason, OH 45040 USA
Tel. No. 513-770-4800
Fax No. 513-770-4853

DESCRIPTION: COMMERCIAL RIBBED DOOR, +25/-25 PSF DESIGN LOAD			
DRAWN BY: RH	DATE: 7/19/16	SCALE: NTS	DWG. SIZE B
CHECKED BY: SH	DATE: -----	SHEET 1 OF 4	
DWG. NO.: 105196		VER: IBC	

MANUFACTURING PRODUCT CODE
C-PAN-1E448

PART NO.: N/A

WINDLOAD RATING
W4 DP25

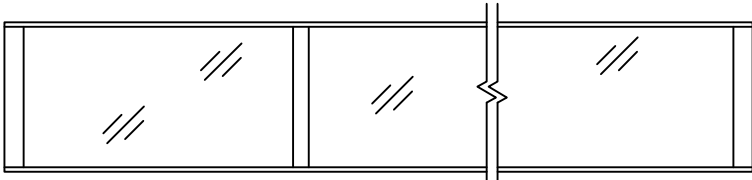
MODELS AVAILABLE (CLOPAY/ HOLMES/ IDEAL)
MODELS 524, 520/ 224/ C4ST, C0ST
INSULATED MODELS 524S, 520S, 524V/ 224S/ C4SS, C0SS, C4SV

SHEET: 2 OF 4		REVISIONS				
REV. NO.	ZONE:	DATE:	ECN NO.	APPVD:	DESCRIPTION	
02	-	-	-	-	SEE REVISION HISTORY ON SHEET ONE.	

THE OPTIONAL GLAZING SHOWN ON THIS DRAWING MEETS THE WIND LOAD REQUIREMENTS OF THE FLORIDA BUILDING CODE OR INTERNATIONAL BUILDING CODE BUT DOES NOT MEET THE IMPACT RESISTANT REQUIREMENT FOR WINDBORNE DEBRIS REGIONS (FBC / IBC CHAPTER 16).

STANDARD ASSEMBLY CONSTRUCTION:
OPTIONAL LITES WITH DSB OR TEMPERED INSULATED GLAZING AVAILABLE. OPTIONAL FULL VISION SECTIONS WITH DSB OR BETTER GLAZING AVAILABLE.
THE ENTIRE DOOR ASSEMBLY INSTALLED IN COMPLIANCE WITH THIS SECTION MEETS THE WIND LOAD REQUIREMENTS OF THE FLORIDA BUILDING CODE OR INTERNATIONAL BUILDING CODE BUT DOES NOT MEET THE IMPACT RESISTANT REQUIREMENT FOR WINDBORNE DEBRIS REGIONS (REF. CHAPTER 16 FBC/IBC).

NON-IMPACT-RESISTANT
FULL VISION SECTION OPTION



OPTIONAL ALUMINUM FULL VISION WINDOW LITE SECTIONS AVAILABLE (1/8" DSB, 1/8" ACRYLIC OR BETTER.). FULL VISION SECTIONS TO HAVE SAME REINFORCEMENT AS OTHER SECTIONS. OPTIONAL ACRYLIC IS PLASKOLITE OPTIX, AN APPROVED CC2 PLASTIC IN COMPLIANCE WITH IBC/FBC 2606.

STANDARD ASSEMBLY DETAILS

DESIGN ENGINEER:
JAMES D. WHEELER, P.E.
FLORIDA LICENSE No. 91932

DESIGN LOADS: +25.0 P.S.F. & -25.0 P.S.F.
TEST LOADS: +37.5 P.S.F. & -37.5 P.S.F.

Unless Stated Otherwise
TOLERANCES are
.0 = ±.031
.00 = ±.015
.000 = ±.005
.0000 = ±.001
Degrees = ±1/2'
Unless Stated Otherwise
DIMENSIONS ARE IN INCHES.

Clopay
CORPORATION
8585 Duke Boulevard
Mason, OH 45040 USA
Tel. No. 513-770-4800
Fax No. 513-770-4853

DESCRIPTION: COMMERCIAL RIBBED DOOR, +25/-25 PSF DESIGN LOAD			
DRAWN BY: RH	DATE: 7/19/16	SCALE: NTS	DWG. B
CHECKED BY: SH	DATE: -----	SHEET 2 OF 4	SIZE
DWG. NO.: 105196		VER: IBC	

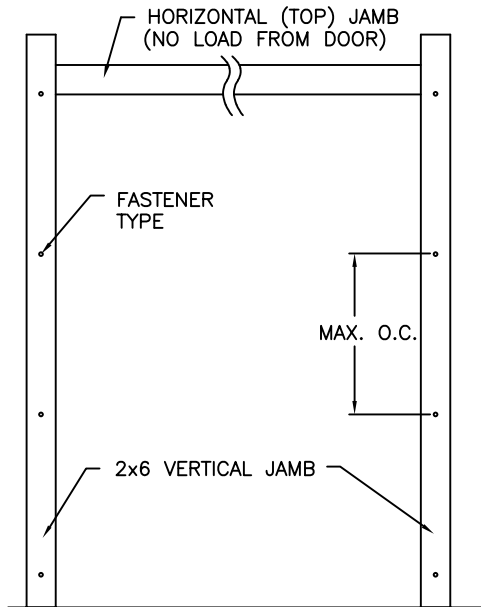
MANUFACTURING PRODUCT CODE C-PAN-1E448
PART NO.: N/A
WINDLOAD RATING W4 DP25

MODELS AVAILABLE (CLOPAY/ HOLMES/ IDEAL)
MODELS 524, 520/ 224/ C4ST, C0ST
INSULATED MODELS 524S, 520S, 524V/ 224S/ C4SS, C0SS, C4SV

SHEET:
3 OF 4

REVISIONS

REV. NO.	ZONE:	DATE:	ECN NO.	APPVD:	DESCRIPTION
02	-	-	-	-	SEE REVISION HISTORY ON SHEET ONE.



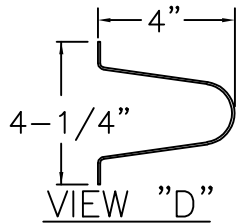
JAMB TO SUPPORTING STRUCTURE ATTACHMENT

NOTES:

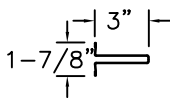
- ALL THE LOAD FROM THE DOOR IS TRANSFERRED TO THE TRACK AND THEN FROM THE TRACK TO THE 2x6 VERTICAL SYP (GRADE #2 OR BETTER) JAMBS. NO LOAD FROM THE DOOR IS TRANSFERRED TO THE HORIZONTAL (TOP) JAMB.
- EACH VERTICAL JAMB SEES A MAXIMUM DESIGN LOAD OF +300 LB & -300 LB. PER LINEAR FOOT OF JAMB.
- ALL JAMB FASTENERS MAY BE (BUT ARE NOT REQUIRED TO BE) COUNTERSUNK TO PROVIDE A FLUSH MOUNTING SURFACE.
- A 1/3 STRESS INCREASE FOR WIND LOAD WAS NOT USED IN THE CALCULATION OF ALLOWABLE LOADS FOR ANCHORS AND FASTENERS FOR STEEL, CONCRETE AND MASONRY.

NOTE: 2x6 WOOD JAMBS ARE NOT REQUIRED WITH CONTINUOUS ANGLE MOUNT TRACK. HOWEVER, IF DESIRED ON STEEL JAMBS OR CONCRETE OR BLOCK WALLS, APPROVED FASTENERS AS DETAILED BELOW SHOULD BE INCREASED IN LENGTH BY 1-1/2" AND INSTALLED DIRECTLY THROUGH THE ANGLE AND 2x6 WOOD JAMBS INTO THE STEEL JAMBS OR CONCRETE OR BLOCK WALLS. ANCHORS CAN BE (BUT ARE NOT REQUIRED TO BE) COUNTERSUNK TO PROVIDE A FLUSH MOUNTING SURFACE. CONTINUOUS ANGLE TRACK CAN BE ANCHORED DIRECTLY TO GROUT REINFORCED BLOCK WALL OR 3,000 PSI MIN. CONCRETE COLUMN OR STEEL JAMBS.

SECTIONS ARE 1-7/8" THK
PANELS ROLL FORMED OF .022"
MIN. HOT DIPPED G-40
GALVANIZING, ROLL FORMED
STEEL.



4" TALL TAPER STRUT.
0.062" MIN. GALV. STEEL,
80 KSI. MIN.



VIEW "E"
3" TALL 50 KSI U-BAR
20 GA. GALV. STEEL.

3" TALL x 20 GA. GALV. STEEL (MIN. YIELD
STRENGTH 50KSI) U-BAR. ATTACHED ONE AT
THE TOP OF EACH SECTION EACH U-BAR
ATTACHED WITH (2) 1/4"x3/4" SELF TAPPING
SCREWS PER STILE LOCATION.

ADJUSTABLE TOP ROLLER BRACKET OF 12 GA.
GALV. STEEL, INSTALLED ON DOOR WITH (4)
#14 X 5/8" LG SHEET METAL SCREWS. (2
BRACKETS PER SIDE)

ONE 4" T-STRUT PER SECTION.
SEE VIEW "D". EACH T-STRUT
ATTACHED AT EACH STILE
LOCATION WITH (2) 1/4"x3/4"
SELF TAPPING SCREWS [(4) AT
EACH DOUBLE END STILE].
(T-STRUTS ON FULL VISION
SECTIONS TO BE ATTACHED WITH
1/4"x1" SELF TAPPING SCREWS.)

END HINGES OF MIN. 14 GA. GALV.
STEEL, FASTENED WITH (4) #14 X
5/8" LG. SHT. MTL. SCREWS AND
(2) 1/4"x3/4" SELF-TAPPING
SCREWS. QTY-2 HINGES PER SIDE

BOTTOM ROLLER BRACKET OF 12 GA. MIN.
GALV. STEEL, FASTENED WITH (4) #14 X 5/8" LG
SHT. MTL. SCREWS

BOTTOM SECTION REINFORCED WITH
TEMPERED ALUMINUM EXTRUSION WITH
INTEGRAL RETAINER FOR FLEXIBLE VINYL
ASTRAGAL

SECTION A-A (SIDE VIEW)

DESIGN LOADS: +25.0 P.S.F. & -25.0 P.S.F.
TEST LOADS: +37.5 P.S.F. & -37.5 P.S.F.

Unless Stated Otherwise
TOLERANCES are
.0 = ±.031
.00 = ±.015
.000 = ±.005
.0000 = ±.001
Degrees = ±1/2°
Unless Stated Otherwise
DIMENSIONS ARE IN INCHES.

Clopay
CORPORATION

8585 Duke Boulevard
Mason, OH 45040 USA
Tel. No. 513-770-4800
Fax No. 513-770-4853

DESCRIPTION: COMMERCIAL RIBBED DOOR, +25/-25 PSF DESIGN LOAD

DRAWN BY: RH DATE: 7/19/16 SCALE: NTS DWG. B

CHECKED BY: SH DATE: ----- SHEET 3 OF 4 SIZE

DWG. NO.: 105196 VER: IBC

FASTENER ATTACHMENT TO SUPPORTING STRUCTURE SCHEDULES

BUILDING TYPE	FASTENER TYPE	MAXIMUM ON-CENTER DISTANCE BETWEEN FASTENERS*	STEEL WASHERS REQUIRED?
HOLLOW BLOCK WALL	1/4" x 1-1/4" MIN. EMBED ULTRACON CONCRETE ANCHOR	5-1/2"	1" O.D.
GROUT FILLED BLOCK WALL	1/4" x 1-3/4" MIN. EMBED ULTRACON CONCRETE ANCHOR	9"	1" O.D.
2000 PSI MIN. CONCRETE	1/4" x 1" MIN. EMBED ULTRACON CONCRETE ANCHOR	8"	1" O.D.
2000 PSI MIN. CONCRETE	1/4" x 1" MIN. EMBED TAPCON CONCRETE ANCHOR	7-1/2"	1" O.D.
2000 PSI MIN. CONCRETE	3/8" x 1-3/4" MIN. EMBED WEJ-IT ANKR TITE SLEEVE ANCHOR	16-3/4"	INCLUDED
4000 PSI MIN. CONCRETE	3/8" x 1-3/4" MIN. EMBED WEJ-IT ANKR TITE SLEEVE ANCHOR	24"	INCLUDED
WOOD FRAME (SYP 0.55 SG)	1/2" x 3" LAG SCREW (ASTM A307, GRADE A) 1-5/8" EMBED INTO STRUCTURE	18"	1" O.D.
14GA STEEL (0.060" MIN.)	1/4"-14 x 1" ITW BUILDEX TEKS SELF-DRILLING FASTENER	7-1/2"	1" O.D.
12GA STEEL (0.105" MIN.)	1/4"-14 x 1" ITW BUILDEX TEKS SELF-DRILLING FASTENER	13-1/4"	1" O.D.
1/8" STEEL	1/4"-14 x 1" ITW BUILDEX TEKS SELF-DRILLING FASTENER	15-3/4"	1" O.D.

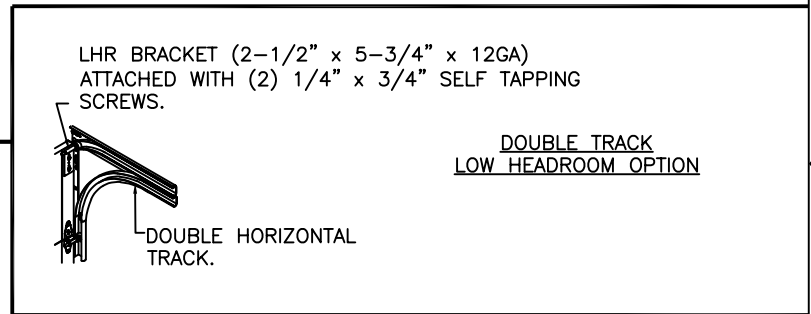
* FIRST (BOTTOM) ANCHOR STARTING AT NO MORE THAN HALF OF THE MAXIMUM ON-CENTER DISTANCE. HIGHEST ANCHOR INSTALLED AT LEAST AS HIGH AS THE DOOR OPENING.
CLOPAY DOES NOT SUPPLY JAMB ATTACHMENT FASTENERS.
MINIMUM DISTANCE BETWEEN CENTER OF ANCHOR AND EDGE OF CONCRETE BLOCK: 2-1/2", EXCLUDING STUCCO THICKNESS.

DESIGN ENGINEER:
JAMES D. WHEELER, P.E.
FLORIDA LICENSE No. 91932

FLORIDA PRODUCT APPROVAL 48404.5

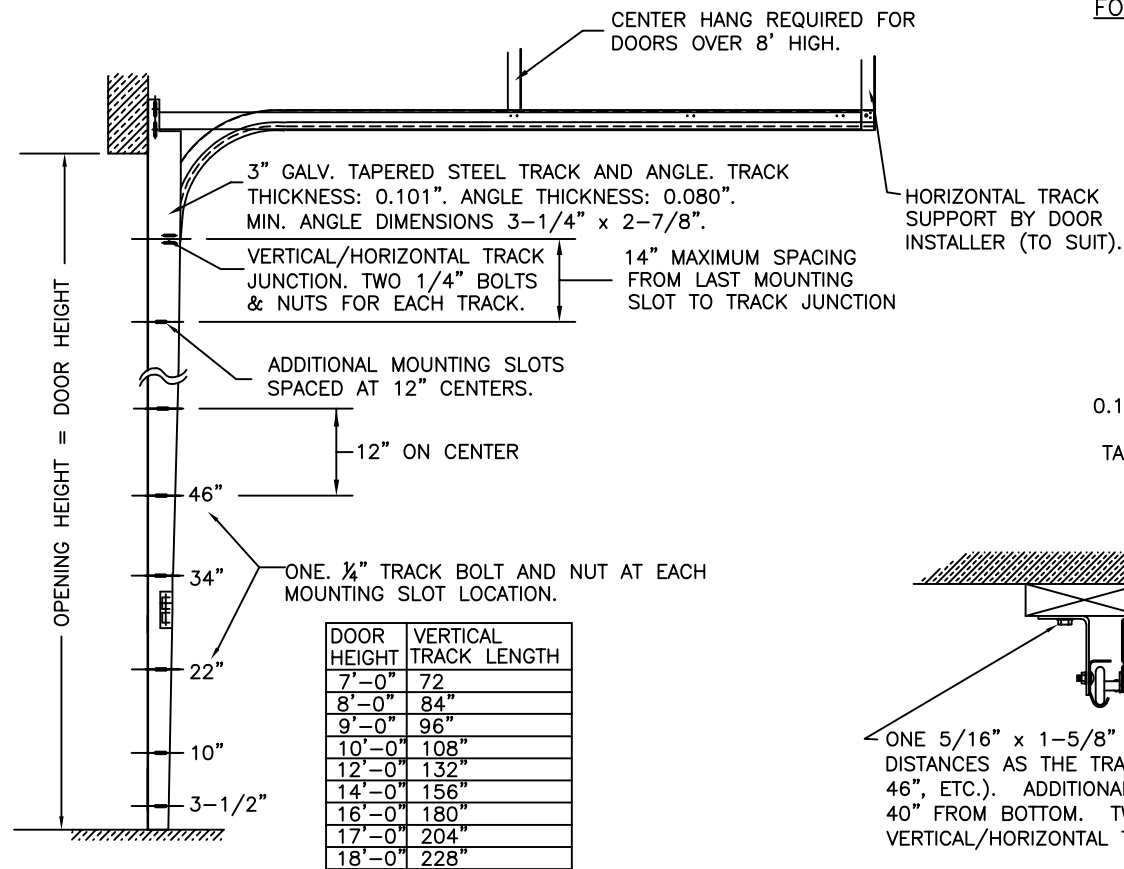
MODELS AVAILABLE (CLOPAY/ HOLMES/ IDEAL)
MODELS 524, 520/ 224/ C4ST, C0ST
INSULATED MODELS 524S, 520S, 524V/ 224S/ C4SS, C0SS, C4SV

SHEET:		REVISIONS					
4 OF 4		REV. NO.	ZONE:	DATE:	ECN NO.	APPVD:	DESCRIPTION
		02	-	-	-	-	SEE REVISION HISTORY ON SHEET ONE.

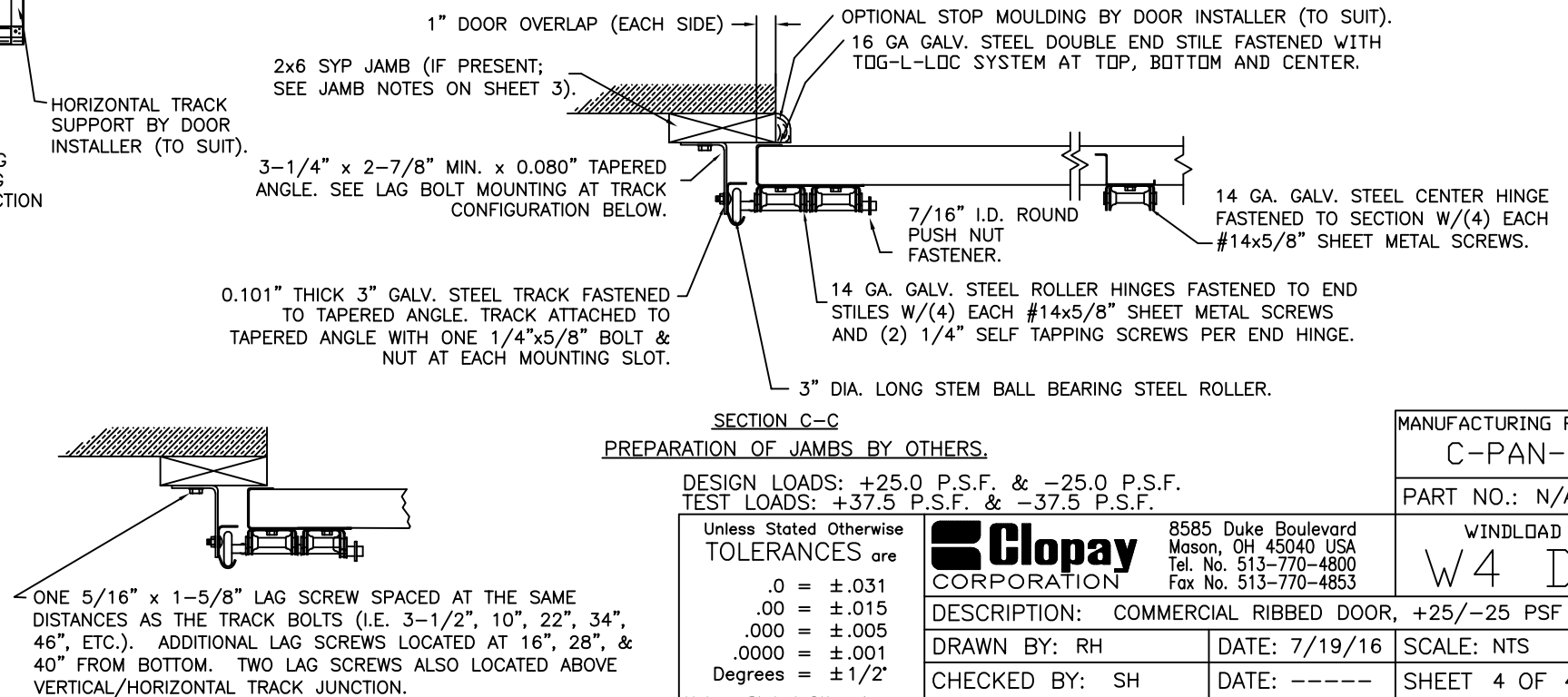


3" TRACK CONFIGURATION.

NOTE DOUBLE TRACK
HEADROOM, HI-LIFT TRACK,
FOLLOW-THE- ROOF
TRACK, AND VERTICAL LIFT
TRACK ARE AVAILABLE
OPTIONS.
TRACK CONFIGURATION
ABOVE THE DOOR OPENING
DOES NOT AFFECT THE
WIND LOAD RATING.



JAMB CONFIGURATION
FOR 3" TRACK.



DESIGN ENGINEER:
JAMES D. WHEELER, P.E.
FLORIDA LICENSE No. 91932

Unless Stated Otherwise
TOLERANCES are
.0 = ±.031
.00 = ±.015
.000 = ±.005
.0000 = ±.001
Degrees = ±1/2°
Unless Stated Otherwise
DIMENSIONS ARE IN INCHES.

Clopay
CORPORATION

8585 Duke Boulevard
Mason, OH 45040 USA
Tel. No. 513-770-4800
Fax No. 513-770-4853

MANUFACTURING PRODUCT CODE C-PAN-1E448			
PART NO.: N/A			
WINDLOAD RATING W4 DP25			
DESCRIPTION: COMMERCIAL RIBBED DOOR, +25/-25 PSF DESIGN LOAD			
DRAWN BY: RH	DATE: 7/19/16	SCALE: NTS	DWG. SIZE B
CHECKED BY: SH	DATE: -----	SHEET 4 OF 4	
DWG. NO.: 105196		VER: IBC	

FLORIDA PRODUCT APPROVAL 48404.5