

4

3

2

1

MODELS	24 GA SHORT	27 GA SHORT	27 GA FLUSH	27 GA LONG
CLOPAY	4400, 4401	4300, HDG	4301, HDGF	4310, HDGL
HOLMES	--	66, 66G, 6200	68, 6201	67, 67G, 6203
IDEAL	--	SP200	SF200	SE200

SHEET:
1 OF 4

REVISIONS					
REV. NO.	ZONE:	DATE:	ECN NO.	APPVD:	DESCRIPTION
20	—	6/2/17	—	SH	CORRECTED LAG SCREW CALL-OUT S4-C2.
21	—	1/30/20	EN2736	SH	REVISED MAX WINDOW SIZE AND TITLE BLOCK
22	—	11/16/20	—	SH	REMOVED WIND CHART.

DOOR HEIGHT

OF SECTIONS

OF U-BARS

UP TO 7'0"	4	5
7'3" TO 8'9"	5	6
9'0" TO 10'6"	6	7
10'9" TO 12'3"	7	8
12'6" TO 14'0"	8	9
14'3" TO 15'9"	9	10
16'0"	10	11

MAX SECTION HEIGHT: 21'

OPTIONAL GLAZING MAY BE STANDARD OR IMPACT RESISTANT GLAZING. SEE SECTION B-B FOR DETAILS.
MAX. STANDARD SIZE IS 42"x16".
MAX IMPACT RESISTANT SIZE IS 19-1/2"x12".

MAX. DOOR HEIGHT = 16'-0" (FOUR SECTION DOOR SHOWN)

MAX. DOOR WIDTH = 9'-0"

SHORT PANEL SHOWN

LOCATION OF OPTIONAL VENT

SEE END HINGE VIEW B.

SEE INTERMED. HINGE VIEW C.

TWO POINT LOCKING INTO TRACK

OPTIONAL OUTSIDE KEYED LOCK POSITION

SNAP LATCH ENGAGES ONTO VERTICAL TRACK. ONE SNAP LATCH ON EACH SIDE OF DOOR.

OUTSIDE KEYED HANDLE.

END STILE.

INSIDE HANDLE

OUTSIDE KEYED LOCK WITH SNAP LATCH LOCK OPTION.

SLIDE BOLT LOCK ENGAGES INTO VERTICAL TRACK. ONE LOCK ON EACH SIDE OF DOOR.

END STILE.

INSIDE SLIDE BOLT LOCK OPTION.

OUTSIDE HANDLE.

END STILE.

LOCK BAR ENGAGES IN TRACK ON EACH SIDE OF DOOR.

OUTSIDE KEYED LOCK WITH LOCK BAR LOCKING.

#14x5/8" SHEET METAL SCREWS

1/4"x3/4" SELF TAPPING SCREWS

14 GA. END HINGES

18 GA. INTERMEDIATE HINGE

VIEW "B"

VIEW "C"

Jim Wheeler

Digitally signed by Jim D. Wheeler
Date: 2024.03.19 10:58:24 -0400

LICENSE

No. 91932

STATE OF FLORIDA

PROFESSIONAL ENGINEER

DESIGN ENGINEER:
JAMES D. WHEELER, P.E.
FLORIDA LICENSE No. 91932

DESIGN LOADS: +38.0 P.S.F. & -44.0 P.S.F.
TEST LOADS: +57.0 P.S.F. & -66.0 P.S.F.

Unless Stated Otherwise
TOLERANCES are

.0 = ±.031
.00 = ±.015
.000 = ±.005
.0000 = ±.001
Degrees = ±1/2"

Unless Stated Otherwise
DIMENSIONS ARE IN INCHES.

Clopay CORPORATION

8585 Duke Boulevard
Mason, OH 45040 USA
Tel. No. 513-770-4800
Fax No. 513-770-4853

MANUFACTURING PRODUCT CODE
DSIE-1F171

PART NO.: N/A

WINDLOAD RATING
W6 DP38

DESCRIPTION: CLASSIC 2" EPS SINGLE CAR +38/-44 PSF

DRAWN BY: MW

DATE: 9/7/95

SCALE: NTS

DWG. B

CHECKED BY: --

DATE: --

SHEET 1 OF 4

SIZE B

DWG. NO.: 101526 - B

VER: IBC

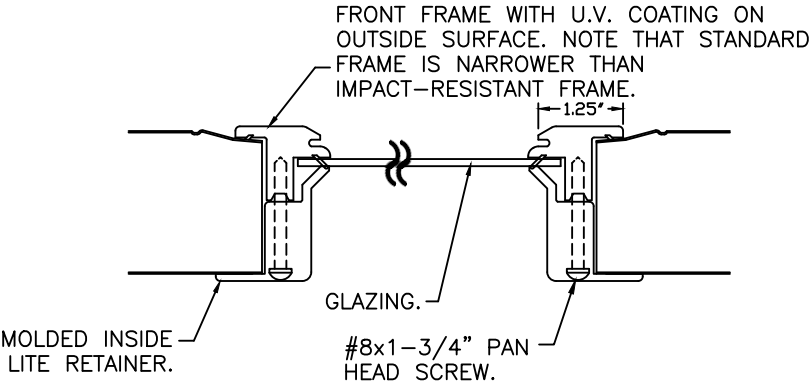
FLORIDA PRODUCT APPROVAL 48386.17

	4			3
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SHEET: 2 OF 4	REVISIONS					
	REV. NO.	ZONE:	DATE:	ECN NO.	APPVD:	DESCRIPTION
	22	-	-	-	-	SEE REVISION HISTORY ON SHEET ONE.

STANDARD ASSEMBLY CONSTRUCTION:
OPTIONAL DSB OR 1/8" ACYRLIC LITES AVAILABLE. OPTIONAL ACRYLIC GLAZING IS PLASKOLITE OPTIX OR LUCITE CP APPROVED CC2 PLASTIC IN ACCORDANCE WITH IBC/FBC 2606.
THE ENTIRE DOOR ASSEMBLY INSTALLED IN COMPLIANCE WITH THIS SECTION MEETS THE WIND LOAD REQUIREMENTS OF THE FLORIDA BUILDING CODE OR INTERNATIONAL BUILDING CODE BUT DOES NOT MEET THE IMPACT RESISTANT REQUIREMENT FOR WINDBORNE DEBRIS REGIONS (REF. CHAPTER 16 FBC/IBC).

SECTION B-B (NON-IMPACT RESISTANT GLAZING OPTION)



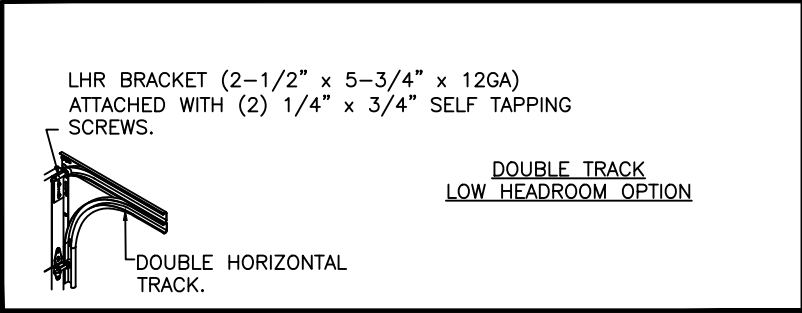
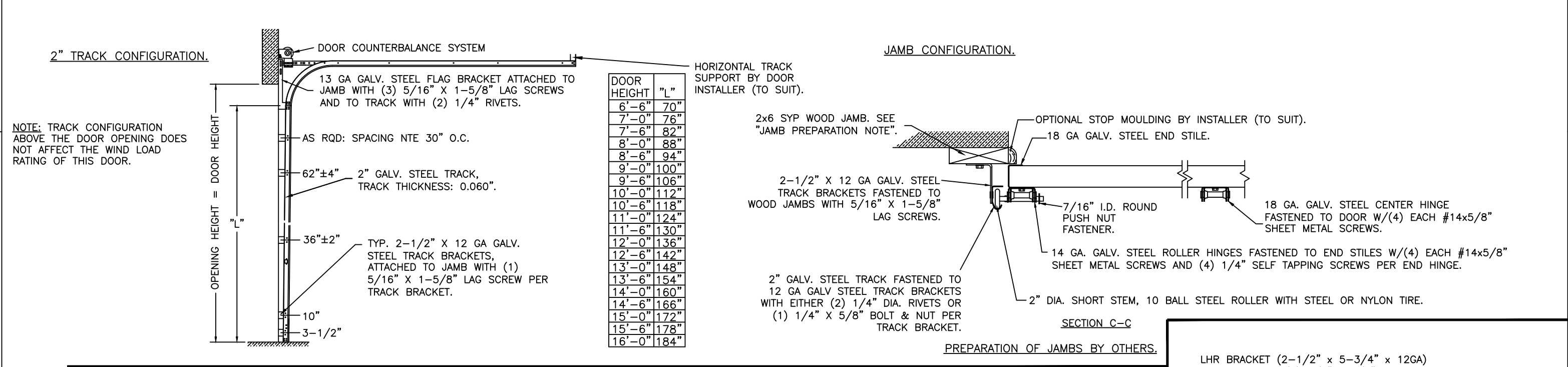
STANDARD ASSEMBLY DETAILS
DRAWING 101526-B

DESIGN ENGINEER: JAMES D. WHEELER, P.E. FLORIDA LICENSE No. 91932		MANUFACTURING PRODUCT CODE DSIE-1F171			
DESIGN LOADS: +38.0 P.S.F. & -44.0 P.S.F. TEST LOADS: +57.0 P.S.F. & -66.0 P.S.F.		PART NO.: N/A			
Unless Stated Otherwise TOLERANCES are .0 = ±.031 .00 = ±.015 .000 = ±.005 .0000 = ±.001 Degrees = ± 1/2' Unless Stated Otherwise DIMENSIONS ARE IN INCHES.	 8585 Duke Boulevard Mason, OH 45040 USA Tel. No. 513-770-4800 Fax No. 513-770-4853	WINDLOAD RATING W6 DP38			
		DESCRIPTION: CLASSIC 2" EPS SINGLE CAR +38/-44 PSF			
		DRAWN BY: MW	DATE: 9/7/95	SCALE: NTS	DWG. SIZE
		CHECKED BY: --	DATE: --	SHEET 2 OF 4	B
		DWG. NO.: 101526 - B		VER: IBC	

	4		3	
MODELS	24 GA SHORT	27 GA SHORT	27 GA FLUSH	27 GA LONG
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SHEET:
4 OF 4

REVISIONS					
REV. NO.	ZONE:	DATE:	ECN NO.	APPVD:	DESCRIPTION
22	-	-	-	-	SEE REVISION HISTORY ON SHEET ONE.



3" TRACK IS ALSO AVAILABLE.

DESIGN ENGINEER: JAMES D. WHEELER, P.E. FLORIDA LICENSE No. 91932		MANUFACTURING PRODUCT CODE DSIE-1F171	
		PART NO.: N/A	
DESIGN LOADS: +38.0 P.S.F. & -44.0 P.S.F. TEST LOADS: +57.0 P.S.F. & -66.0 P.S.F.		WINDLOAD RATING W6 DP38	
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Unless Stated Otherwise DIMENSIONS ARE IN INCHES.		DESCRIPTION: CLASSIC 2" EPS SINGLE CAR +38/-44 PSF	
DRAWN BY: MW		DATE: 9/7/95	SCALE: NTS
CHECKED BY: --		DATE: --	SHEET 4 OF 4
DWG. NO.: 101526 - B		VER: IBC	
DWG. NO.: 101526 - B		SIZE B	