

DREXEL METALS, INC.

FLORIDA BUILDING CODE TEST REPORT

SCOPE OF WORK

TAS 202, AND TAS 203 TESTING ON 0.032" (MIN.) ALUMINUM FWQ100 FLUSH & REVEAL
WALL PANELS

REPORT NUMBER

T2025.01-450-18 R1

TEST DATE(S)

07/30/25 – 08/05/25

ISSUE DATE

01/26/26

REVISION DATE

02/02/26

LABORATORY CERTIFICATION NO.

22-0428.13

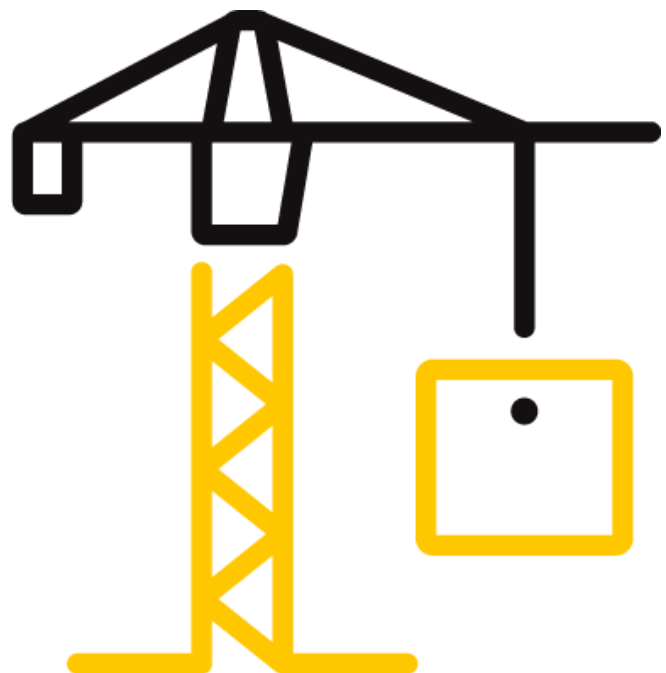
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DOCUMENT CONTROL NUMBER

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TEST REPORT FOR DREXEL METALS, INC.

Report No.: T2025.01-450-18 R1

Date: 01/26/26

REVISED: 2/2/26

REPORT ISSUED TO

DREXEL METALS, INC.

1234 Gardiner Lane., Louisville, KY 40213

SECTION 1

SCOPE

This report is a reissue of the original Report No. S6485.01-450-18 R0. This report is issued in the name of Drexel Metals, Inc., on the Aluminum FWQ100 Flush & Reveal Wall Panels through written authorization of Petersen Aluminum Corporation.

Architectural Testing, Inc. (an Intertek company) dba Intertek Building & Construction (B&C) was contracted by Petersen Aluminum Corporation to perform TAS 202, and TAS 203 testing in accordance with Florida Building Code for High Velocity Hurricane Zone requirements on their 0.032" Aluminum FWQ100 Flush & Reveal Wall Panels. Results obtained are tested values and were secured by using the designated test method(s). Testing was conducted at the Intertek B&C test facility in West Palm Beach, FL. This report does not constitute certification of this product nor an opinion or endorsement by this laboratory.

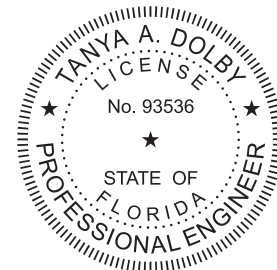
SECTION 2

SUMMARY OF TEST RESULTS

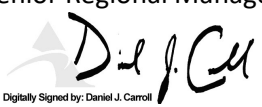
The specimen(s) tested met the performance requirements set forth in the protocols.

Product Type: Aluminum FWQ100 Flush & Reveal Wall Panels

SPEC.	TEST PROTOCOL	DESIGN PRESSURE
1	TAS 202	+120.0 / -120.0 psf
2	TAS 203	+120.0 / -120.0 psf
3	TAS 203	+120.0 / -120.0 psf
4	TAS 203	+120.0 / -120.0 psf



For INTERTEK B&C:

COMPLETED BY:	Daniel Carroll	REVIEWED BY:	Tanya Dolby, P.E.
TITLE:	Senior Regional Manager	TITLE:	Engineering Manager – Engineering Services
SIGNATURE:	 Digitally Signed by: Daniel J. Carroll	SIGNATURE:	 Digitally Signed by: Tanya Dolby
DATE:	01/26/26	DATE:	01/26/26

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SECTION 3

TEST METHOD(S)

The specimens were evaluated in general accordance with the following:

TAS 202-94, *Criteria for Testing Impact & Non Impact Resistant Building Envelope Components Using Uniform Static Air Pressure* – Only structural loads were performed.

TAS 203-94, *Criteria for Testing Products Subject to Cyclic Wind Pressure Loading* – Impacts were not performed.

SECTION 4

MATERIAL SOURCE/INSTALLATION

Test specimens were provided by the client. Representative samples of the test specimen(s) will be retained by Intertek B&C for a minimum of four years from the test completion date.

The specimens were installed into a Southern Yellow Pine test buck. Installation of the tested product was performed by the client.

SECTION 5

EQUIPMENT

Timing Device: Electronic beam type

Cycling Mechanism: Computer controlled centrifugal blower with electronic pressure measuring device

Deflection Measuring Device: Linear transducers

SECTION 6

LIST OF OFFICIAL OBSERVERS

NAME	COMPANY
Sal Delfino	Petersen Aluminum Corp.
Seth Allen	Intertek B&C
Charles Gilbert	Intertek B&C
Kevin Jones	Intertek B&C

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SECTION 7

TEST SPECIMEN DESCRIPTION

Product Type: Aluminum FWQ100 Flush & Reveal Wall Panels

Product Size(s):

PANEL SIZE	WIDTH		HEIGHT	
	millimeters	inches	millimeters	inches
Panel	304	10	2438	72

The following description applies to all specimens.

Test Deck Construction:

The 72" wide by 72" high Buck was constructed from Southern Yellow Pine 2 x 12 nominal lumber. 2x4 Southern Yellow Pine joists were spaced 24" on center and were secured to the perimeter using four #8 x 3" long Torx flat head screws at each end. The deck was sheathed with 1/2" thick plywood. The plywood was secured using 8d coated ring shank nails spaced 6" on center.

Wall System:

Components	Details	Attachment method
Clip	The clips were constructed from 24 Ga stainless steel and were 1-1/2" wide x 1-3/8" long. They were spaced at 12" on center.	Each clip was attached using a #10 x 1-1/2" pancake head fastener.
0.032" Aluminum Wall panel	The panels were constructed from 0.032" (min.) Aluminum panel and had an 12" coverage width. Six full panels were tested.	The male leg of the panels was secured to the plywood with clips spaced 12" on center. The female leg of the panels snapped onto the clip.

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SECTION 8
TEST RESULTS
Protocol TAS 202-94, Static Air Pressure
Test Date(s): 07/30/25

The temperature during testing was 84°F. The results are tabulated as follows:

Test Specimen #1: Preload and Design Load per TAS 202

LOAD (psf)	INDICATOR LOCATION	DEFLECTION (in.)		PERMANENT SET (in.)	
		MEASURED	NET	MEASURED	NET
+75.00 50% of Test Pressure	1	0.87	0.28	0.01	0.15
	2	1.14		0.18	
	3	0.85		0.05	
	4	1.22	0.38	0.28	<0.01
	5	0.87		0.09	
	6	1.29		0.04	
+120.00 Design Pressure	1	0.93	0.06	0.02	0.14
	2	1.22		0.17	
	3	1.39		0.04	
	4	1.15	0.27	0.04	<0.01
	5	1.27		0.12	
	6	1.53		0.20	
-75.00 50% of Test Pressure	1	0.10	<0.01	0.01	<0.01
	2	0.16		0.03	
	3	0.38		0.05	
	4	0.32	<0.01	0.06	<0.01
	5	0.14		0.01	
	6	0.12		0.01	
-120.00 Design Pressure	1	0.27	<0.01	0.10	<0.01
	2	0.23		0.08	
	3	1.59		0.24	
	4	0.55	0.05	0.12	<0.01
	5	0.60		0.06	
	6	0.54		0.06	

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Test Specimen #1: Structural Overload Load per TAS 202

LOAD (psf)	INDICATOR LOCATION	DEFLECTION (in.)		PERMANENT SET (in.)	
		MEASURED	NET	MEASURED	NET
+180.00 Test Pressure	1	0.98	0.04	0.05	0.28
	2	1.32		0.38	
	3	1.59		0.14	
	4	1.40	<0.01	0.11	0.02
	5	1.41		0.20	
	6	1.62		0.24	
-180.00 Test Pressure	1	0.34	<0.01	0.06	<0.01
	2	0.33		0.05	
	3	1.75		0.16	
	4	0.69	0.12	0.04	0.06
	5	0.78		0.09	
	6	0.63		0.03	

Note 1: Positive and negative uniform static load test loads were held for 30 seconds.

Note 2: Tape and film were used to seal against air leakage during structural testing. In our opinion, the tape and film did not influence the results of the test.

Note 3: See Sketch #1 for indicator locations. Net deflection/permanent set reported is the overall deflection between three points (longest unsupported span) which accounts for support movement.

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Protocol TAS 203-94, Cyclic Wind Pressure Loading
Test Date(s): 08/01/25 through 08/05/25

The temperature during testing was 82°F - 86°F. The results are tabulated as follows:

Test Specimen #1: Cyclic Test Spectrum and Average Cycle Time per TAS 203

DESIGN PRESSURE	STAGE		
+120.0 / -120.0 psf	1	2	3
POSITIVE PRESSURE RANGE (psf)	0 – 60.0	0 – 72.0	0 – 156.0
AVERAGE CYCLE TIME (sec.)	3.9	4.1	1.0
NUMBER OF CYCLES	600	70	1
	4	5	6
NEGATIVE PRESSURE RANGE (psf)	0 – 60.0	0 – 72.0	0 – 156.0
AVERAGE CYCLE TIME (sec.)	2.3	2.8	1.0
NUMBER OF CYCLES	600	70	1

Test Specimen #1: Positive Cyclic Load per TAS 203

INDICATOR LOCATION	MAXIMUM DEFLECTION (in.)	PERMANENT SET (in.)
1	0.99	0.08
2	1.11	0.38
3	1.40	0.14
4	1.43	0.10
5	1.08	0.11
6	1.45	0.13

Test Specimen #1: Negative Cyclic Load per TAS 203

INDICATOR LOCATION	MAXIMUM DEFLECTION (in.)	PERMANENT SET (in.)
1	0.31	0.28
2	0.33	0.32
3	0.34	0.29
4	0.25	0.23
5	0.38	0.29
6	0.31	0.29

Note 4: See Sketch #1 for indicator locations.

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Test Specimen #2: Cyclic Test Spectrum and Average Cycle Time per TAS 203

DESIGN PRESSURE	STAGE		
+120.0 / -120.0 psf	1	2	3
POSITIVE PRESSURE RANGE (psf)	0 – 60.0	0 – 72.0	0 – 156.0
AVERAGE CYCLE TIME (sec.)	3.1	3.2	1.0
NUMBER OF CYCLES	600	70	1
	4	5	6
NEGATIVE PRESSURE RANGE (psf)	0 – 60.0	0 – 72.0	0 – 156.0
AVERAGE CYCLE TIME (sec.)	2.5	2.7	1.0
NUMBER OF CYCLES	600	70	1

Test Specimen #2: Positive Cyclic Load per TAS 203

INDICATOR LOCATION	MAXIMUM DEFLECTION (in.)	PERMANENT SET (in.)
1	1.60	0.17
2	0.79	0.06
3	1.82	0.17
4	1.30	0.23
5	1.24	0.12
6	0.66	0.05

Test Specimen #2: Negative Cyclic Load per TAS 203

INDICATOR LOCATION	MAXIMUM DEFLECTION (in.)	PERMANENT SET (in.)
1	0.57	0.17
2	0.52	0.13
3	1.33	0.29
4	0.99	0.22
5	1.01	0.10
6	0.46	0.11

Note 5: See Sketch #1 for indicator locations.

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Test Specimen #3: Cyclic Test Spectrum and Average Cycle Time per TAS 203

DESIGN PRESSURE	STAGE		
+120.0 / -120.0 psf	1	2	3
POSITIVE PRESSURE RANGE (psf)	0 – 60.0	0 – 72.0	0 – 156.0
AVERAGE CYCLE TIME (sec.)	3.2	3.4	1.0
NUMBER OF CYCLES	600	70	1
	4	5	6
NEGATIVE PRESSURE RANGE (psf)	0 – 60.0	0 – 72.0	0 – 156.0
AVERAGE CYCLE TIME (sec.)	2.6	2.9	1.0
NUMBER OF CYCLES	600	70	1

Test Specimen #3: Positive Cyclic Load per TAS 203

INDICATOR LOCATION	MAXIMUM DEFLECTION (in.)	PERMANENT SET (in.)
1	1.21	0.12
2	0.85	0.12
3	2.78	1.08
4	1.09	0.17
5	1.38	0.48
6	0.95	0.24

Test Specimen #3: Negative Cyclic Load per TAS 203

INDICATOR LOCATION	MAXIMUM DEFLECTION (in.)	PERMANENT SET (in.)
1	0.59	0.06
2	0.64	0.09
3	0.65	0.06
4	0.54	0.15
5	0.33	0.03
6	0.47	0.09

Note 6: See Sketch #1 for indicator locations.

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SECTION 9

CONCLUSIONS

No signs of failure were observed in any area of the test specimen during the TAS 202 testing; as such, the test specimen satisfies the requirements of TAS 202. Upon completion of testing, specimens tested for TAS 202-94 met the requirements of Section 1620 of the Florida Building Code, Building.

No signs of failure were observed in any area of the test specimens during the cyclic load test; as such, the test specimens satisfy the cyclic load requirements of TAS 203. Upon completion of testing, specimens tested for TAS 203-94 met the requirements of Section 1625 of the Florida Building Code, Building.

This report is reissued in the name of Drexel Metals, Inc., through written authorization from Petersen Aluminum Corporation to whom the original report was rendered. The original Petersen Aluminum Corporation Report is No. S6485.01-450-18 R0.

Unless differently required, Intertek reports apply the "Simple Acceptance" rule, also called "Shared Risk approach," of ILAC-G8:09/2019, Guidelines on Decision Rules and Statements of Conformity.

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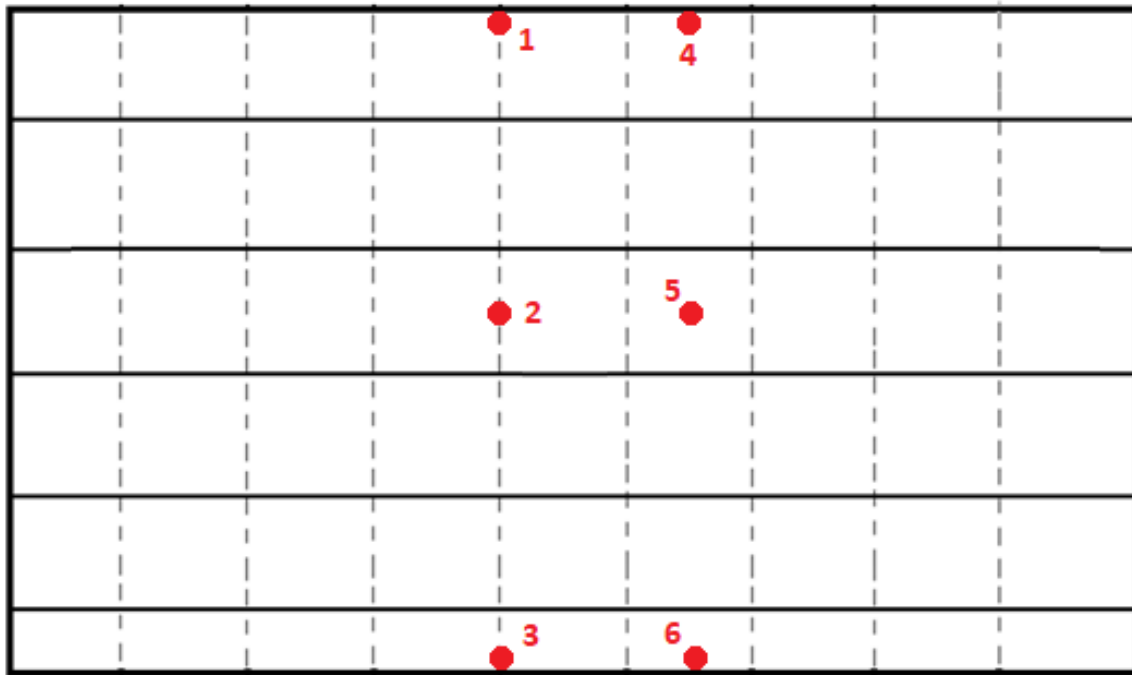
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SECTION 10

SKETCH(ES)



Sketch No. 1

TAS 202 Indicator Locations

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SECTION 11

PHOTOGRAPHS



Photo No. 1
Front of Specimen After Testing

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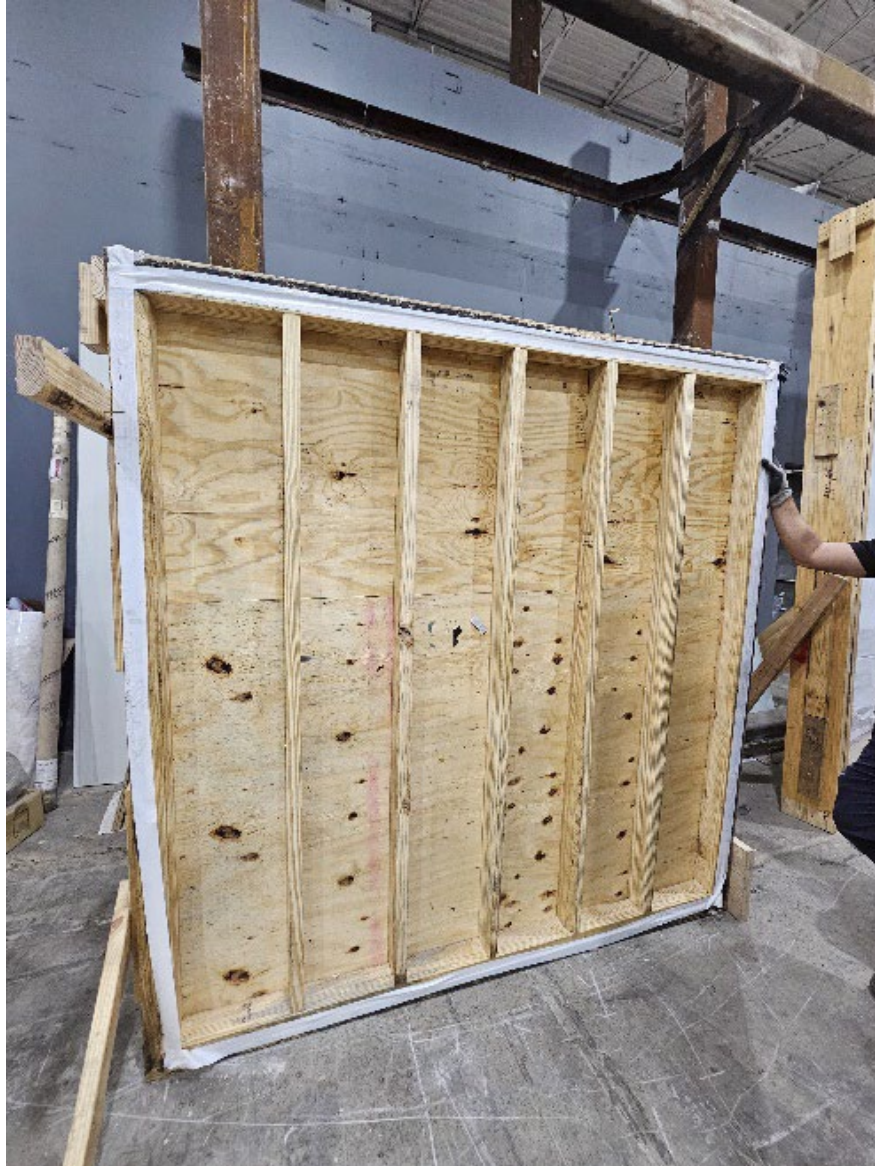


Photo No. 2
Back of Specimen After Testing

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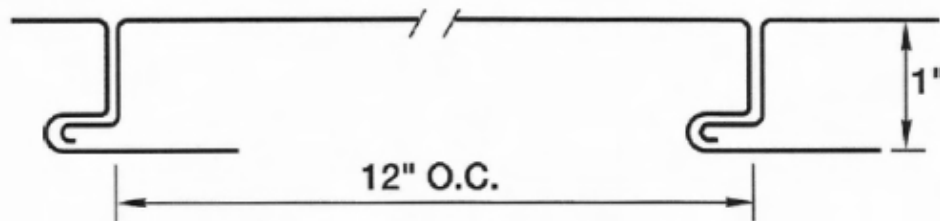
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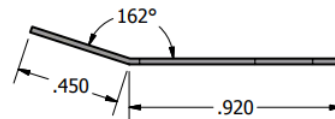
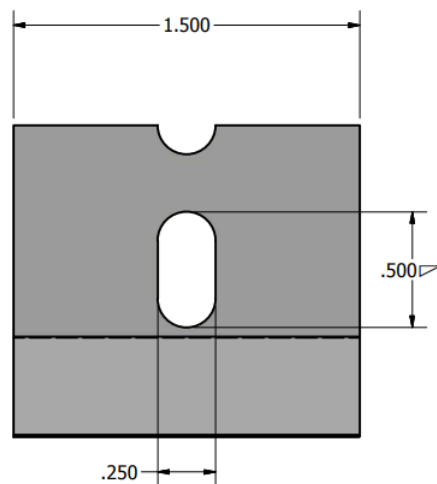
SECTION 12

DRAWINGS

The test specimen drawings have been reviewed by Intertek B&C and are representative of the test specimen(s) reported herein. Test specimen construction was verified by Intertek B&C per the drawings included in this report. Any deviations are documented herein or on the drawings.



Drawing No. 1
Flush Wall Panel Profile



Drawing No. 2
Clip Dimensions



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SECTION 13

REVISION LOG

REVISION #	DATE	PAGES	REVISION
0	01/26/26	N/A	Original Report Issue – Reissued Report No. T2025.01-450-18 R0 in the name of Drexel Metals, Inc.
1	02/02/26	1, 2, 4	Correct Product name adding FWQ100