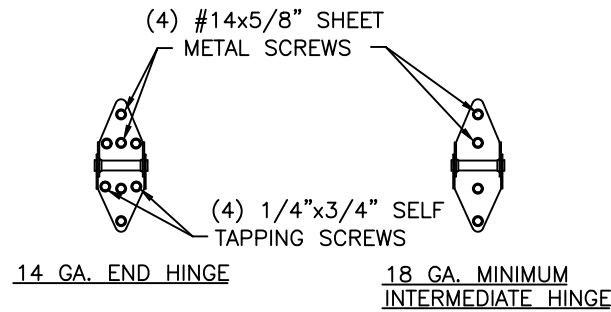
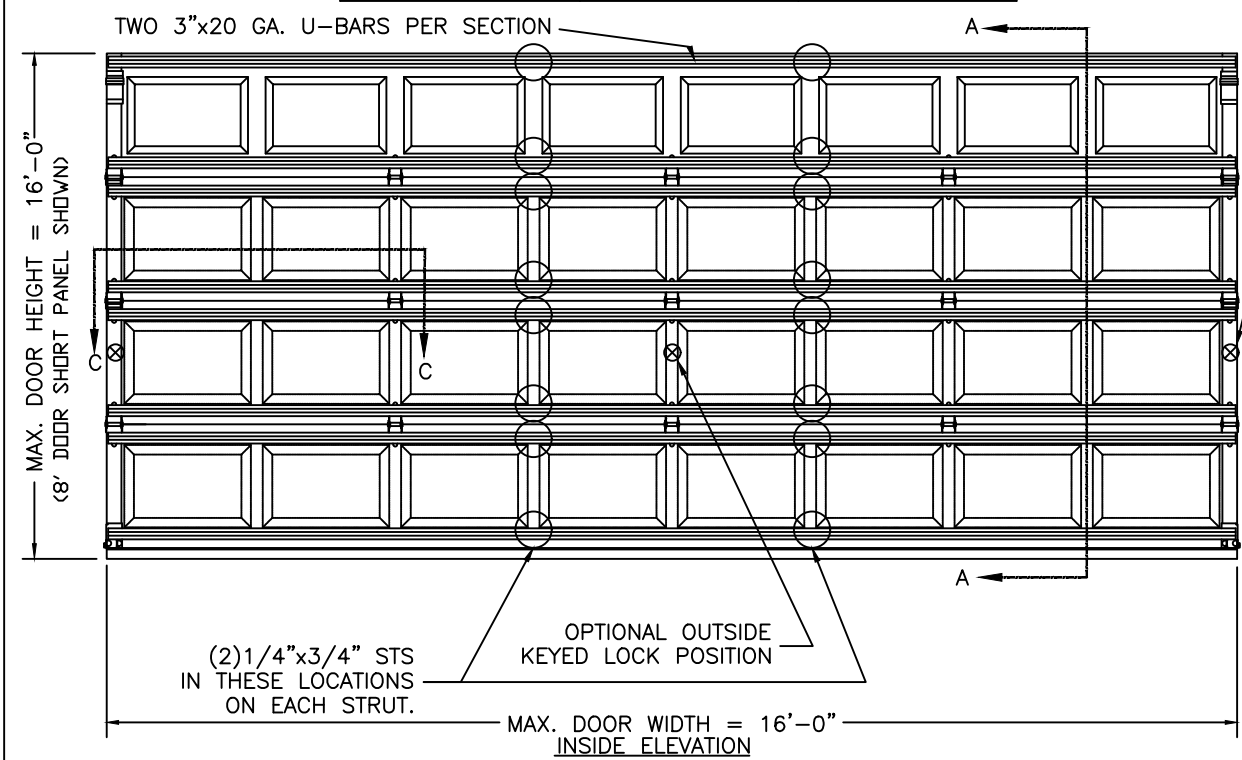


MODELS	1-3/8" THICK URETHANE		
CLOPAY/GALLERY	GD1SU, GR1SU	GD1LU, GR1LU	9132, HDPC13
HOLMES/ARTISTRY	AR1SU	AR1LU	7132
IDEAL/EXPRESSIONS	ED1SU	ED1LU	8135, MFC38U
	SHORT PANEL	LONG PANEL	FLUSH



LOCK POSITION
(BOTH SIDES)

VERTICAL JAMB ATTACHMENT (C-90 BLOCK OR 2,000 PSI MIN. CONCRETE COLUMN):
3/8"x4" SLEEVE ANCHOR BOLTS ON 17" CENTERS (C-90 BLOCK) OR 22" CENTERS (2,000 PSI MIN. CONCRETE) OR 1/4"x4" TAPCON SCREWS ON 14" CENTERS (2,000 PSI MIN. CONCRETE). WASHERS INCLUDED WITH SLEEVE ANCHORS, 1-1/4" O.D. MIN. WASHERS REQUIRED (BUT NOT REQUIRED) TO PROVIDE A FLUSH MOUNTING SURFACE. HORIZONTAL JAMBS DO NOT TRANSFER LOAD.

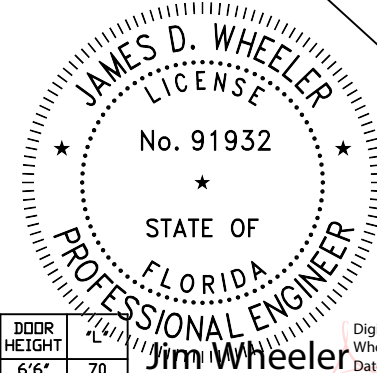
VERTICAL JAMB ATTACHMENT (WOOD FRAME BUILDINGS):
1/2"x3" LAG SCREWS ON 15" CENTERS. 1-1/4" O.D. MIN. WASHER REQUIRED. LAG SCREWS MAY BE COUNTERSUNK (BUT NOT REQUIRED) TO PROVIDE A FLUSH MOUNTING SURFACE. HORIZONTAL JAMBS DO NOT TRANSFER LOAD.

27 GA. STEEL MIN. INTERIOR & EXTERIOR SKIN WITH G-40 GALVANIZING, BAKED-ON PRIMER AND A BAKED-ON POLYESTER PAINTED TOP COAT.

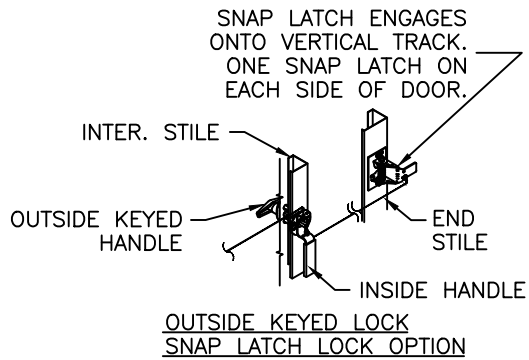
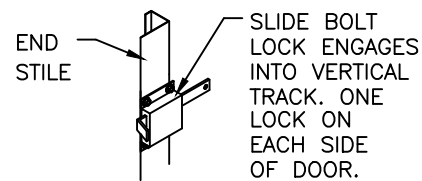
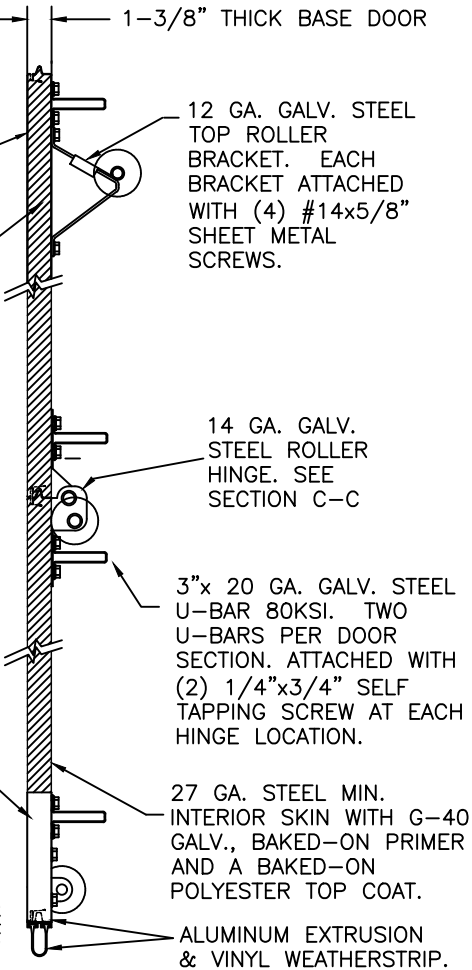
URETHANE CORE
DENSITY 2.4 P.C.F.

TONGUE AND GROOVE JOINTS.

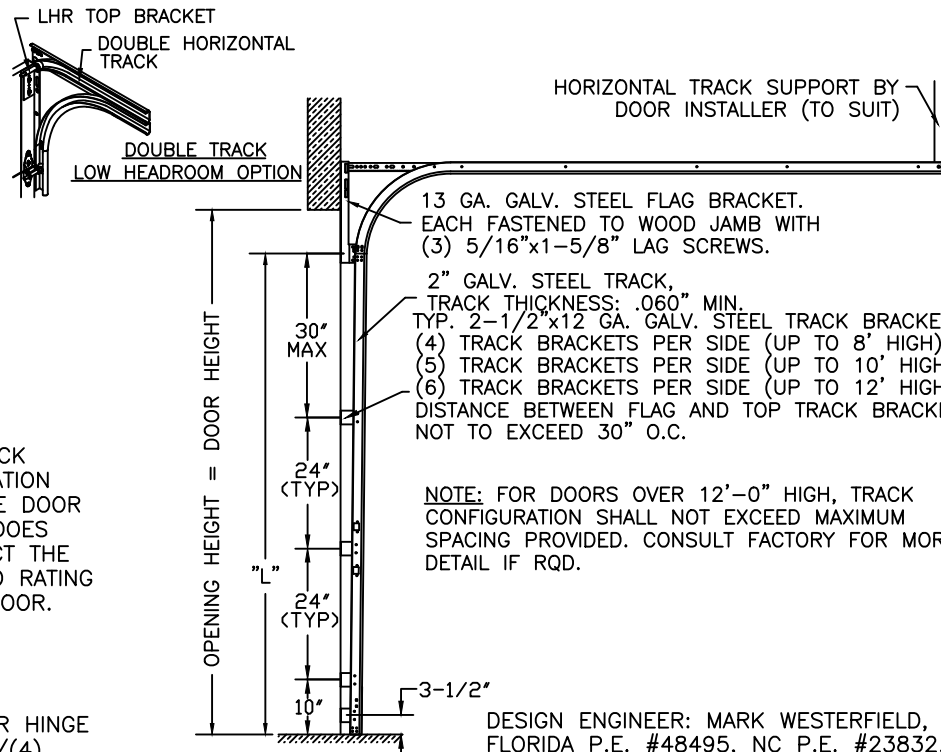
13 GA. GALV. STEEL BOTTOM
BRACKET. ATTACHED WITH (2)
#14x5/8" SHEET METAL
SCREWS.



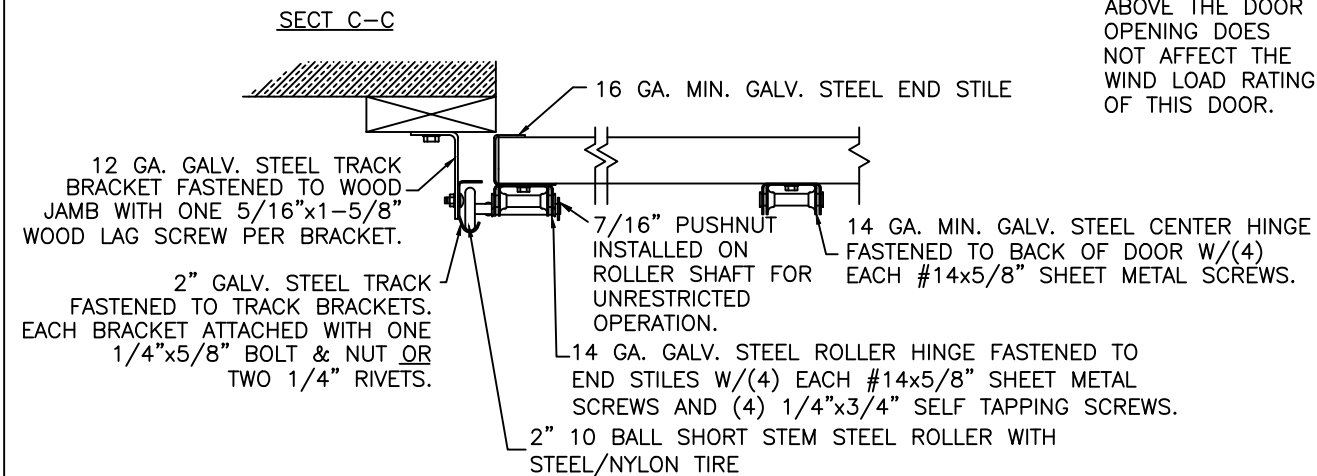
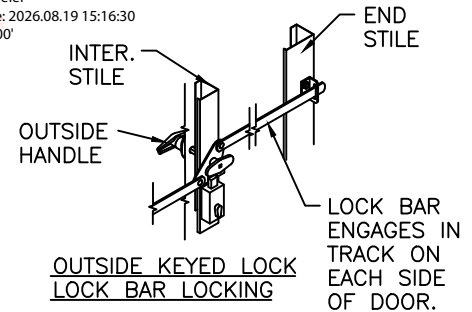
Digitally signed by Jim
Wheeler
Date: 2026.08.19 15:16:30
-04'00'



NOTE: TRACK
CONFIGURATION
ABOVE THE DOOR
OPENING DOES
NOT AFFECT THE
WIND LOAD RATING
OF THIS DOOR.



DOOR HEIGHT	"L"
6'6"	70"
7'0"	76"
7'6"	82"
8'0"	88"
8'6"	94"
9'0"	100"
9'6"	106"
10'0"	112"
10'6"	118"
11'0"	124"
11'6"	130"
12'0"	136"
12'6"	142"
13'0"	148"
13'6"	154"
14'0"	160"
14'6"	166"
15'0"	172"
15'6"	178"
16'0"	184"



DESIGN ENGINEER: MARK WESTERFIELD, P.E.
FLORIDA P.E. #48495, NC P.E. #23832, TEXAS P.E. #91513

DESIGN LOADS: +30.0 P.S.F. & -30.0 P.S.F.
TEST LOADS: +45.0 P.S.F. & -45.0 P.S.F.

Clopay
CORPORATION

CLOPAY CORPORATION
8585 DUKE BOULEVARD
CINCINNATI, OH 45040
(513) 770-4800

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MANUFACTURING PRODUCT CODE DSIU-1A471		WINDLOAD RATING W5	MAX. SIZE: 16'0" x 16'0"
DATE: 1/12/04	DESCRIPTION: GALLERY 1-3/8" PUR DC +30/-30 PSF		
DRAWN BY: BFA	DRAWING NUMBER: 104427		VER: IBC
CHECKED BY:	B		

FLORIDA PRODUCT APPROVAL 47958.12