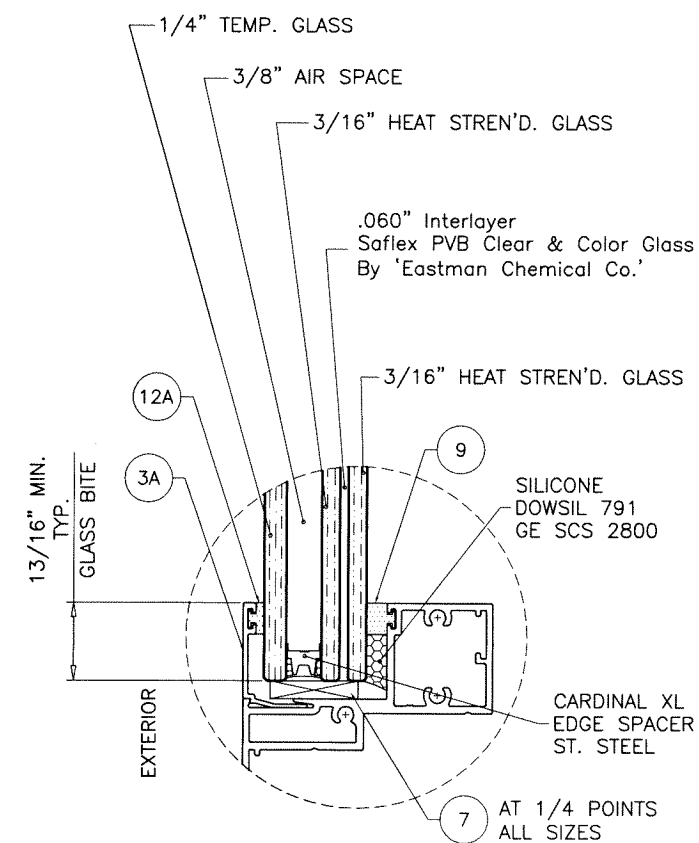
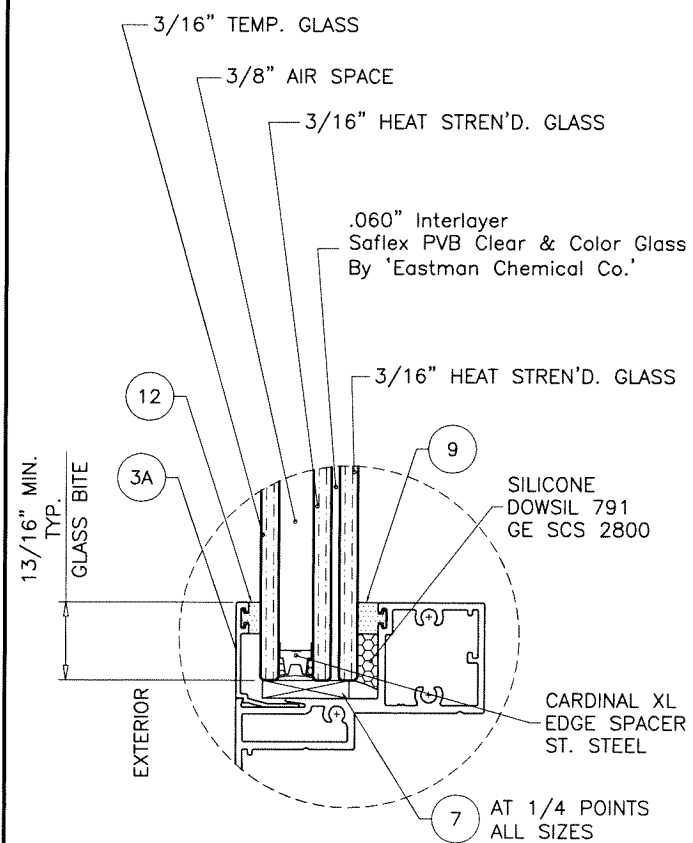
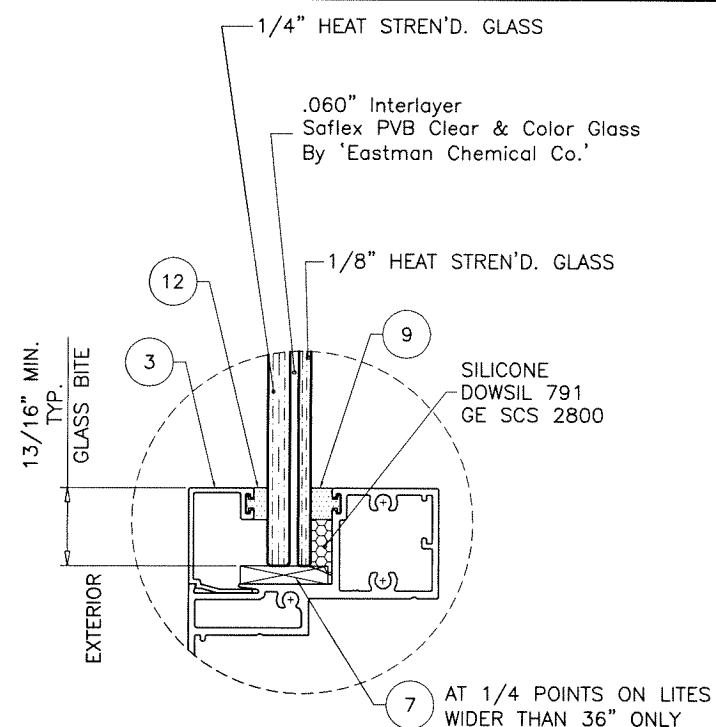
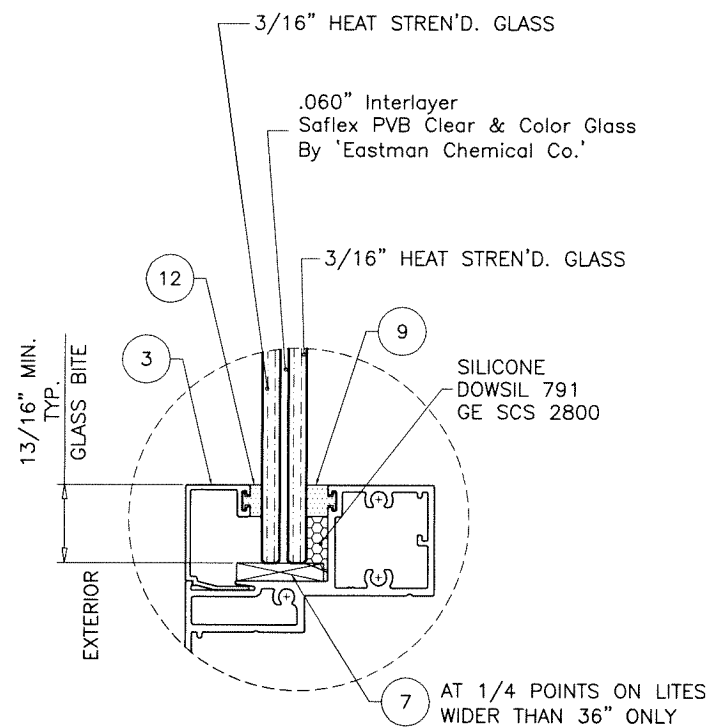




GLAZING OPTIONS

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FL #47274



SERIES-700 ALUMINUM CASEMENT WINDOW (S.M.I.)

Eurocraft Industries Inc.

9251 N.W. 112th Avenue

Medley, FL. 33178

Phone: (305) 713-1871

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3300 SUNSET DRIVE, 30
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COMP-ANL\25-18F-EI

date: 01-27-25

date: 01-27-25

scale: $1/2'' = 1'$

dr. by: TARIQ

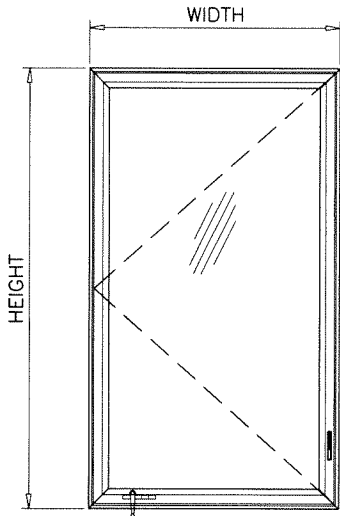
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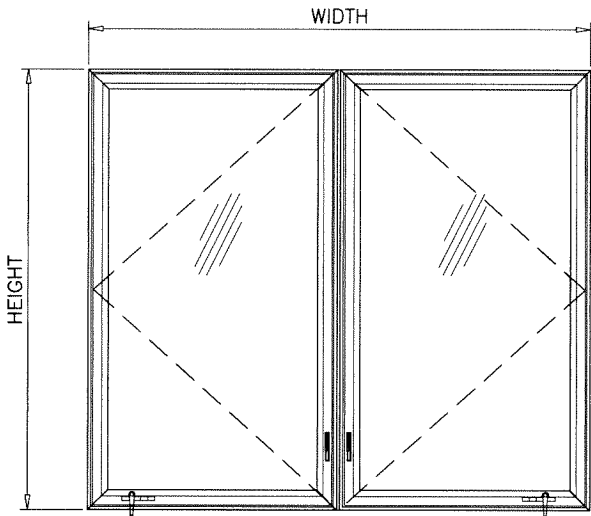
DESIGN LOAD CAPACITY – PSF SINGLE VENT (X SIZES)			
WINDOW FRAME DIMS.		GLASS TYPES 'A', 'B', 'Ai', 'Ci'	
WIDTH	HEIGHT	EXT.(+)	1NT.(–)
19–1/8"	26"	100.0	120.0
26–1/2"		100.0	120.0
37"		100.0	120.0
42"		100.0	120.0
19–1/8"	38–3/8"	100.0	120.0
26–1/2"		100.0	120.0
37"		100.0	120.0
42"		100.0	120.0
19–1/8"	50–5/8"	100.0	120.0
26–1/2"		100.0	120.0
37"		100.0	120.0
42"		100.0	120.0
19–1/8"	63"	100.0	120.0
26–1/2"		100.0	120.0
37"		100.0	120.0
19–1/8"	74–1/4"	100.0	120.0
26–1/2"		90.5	108.6
19–1/8"	76"	100.0	120.0
26–1/2"		84.2	101.1



SINGLE VENT (X)

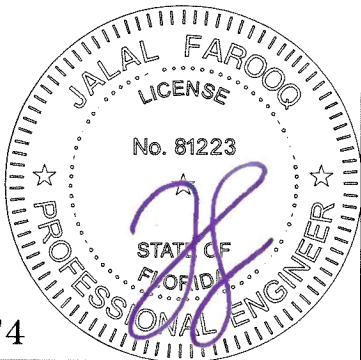
DESIGN LOAD CAPACITY – PSF SINGLE VENT (X SIZES)			
WINDOW FRAME DIMS.		GLASS TYPES 'A', 'B', 'Ai', 'Ci'	
WIDTH	HEIGHT	EXT.(+)	1NT.(–)
12"	54"	100.0	120.0
18"		100.0	120.0
24"		100.0	120.0
30"		100.0	120.0
36"		100.0	120.0
42"		100.0	120.0
12"	60"	100.0	120.0
18"		100.0	120.0
24"		100.0	120.0
30"		100.0	120.0
36"		100.0	120.0
12"	66"	100.0	120.0
18"		100.0	120.0
24"		100.0	120.0
30"		100.0	120.0
36"		100.0	120.0
37"		100.0	120.0
12"	72"	100.0	120.0
18"		100.0	120.0
24"		100.0	120.0
30"		89.4	107.3
12"	76"	100.0	120.0
18"		100.0	120.0
24"		92.2	110.6
30"		75.5	90.6
12"	80"	100.0	120.0
18"		100.0	120.0
24"		78.7	94.5
30"		64.3	77.2
12"	82"	100.0	120.0
18"		95.9	115.0
24"		73.0	87.6
12"	88"	100.0	120.0
18"		77.4	92.8
24"		58.8	70.5

DESIGN LOAD CAPACITY – PSF DUAL VENTS (XX SIZES)					
WINDOW FRAME DIMS.		GLASS TYPES 'A', 'B', 'Ai', 'Ci'		GLASS TYPES 'A', 'B', 'Ai', 'Ci'	
		IMPOST W/O REINF.		IMPOST W/ REINF.	
WIDTH	HEIGHT	EXT.(+)	1NT.(–)	EXT.(+)	1NT.(–)
37"	26"	80.0	80.0	100.0	120.0
53–1/8"		80.0	80.0	100.0	120.0
74"		80.0	80.0	100.0	120.0
84"		80.0	80.0	100.0	120.0
37"	38–3/8"	80.0	80.0	100.0	120.0
53–1/8"		80.0	80.0	100.0	120.0
74"		80.0	80.0	100.0	120.0
84"		80.0	80.0	100.0	120.0
37"	50–5/8"	80.0	80.0	100.0	120.0
53–1/8"		80.0	80.0	100.0	120.0
74"		80.0	80.0	–	–
80"		80.0	80.0	–	–
37"	63"	–	–	100.0	120.0
53–1/8"		–	–	100.0	120.0
56"	66"	–	–	100.0	120.0



DUAL VENTS (XX)

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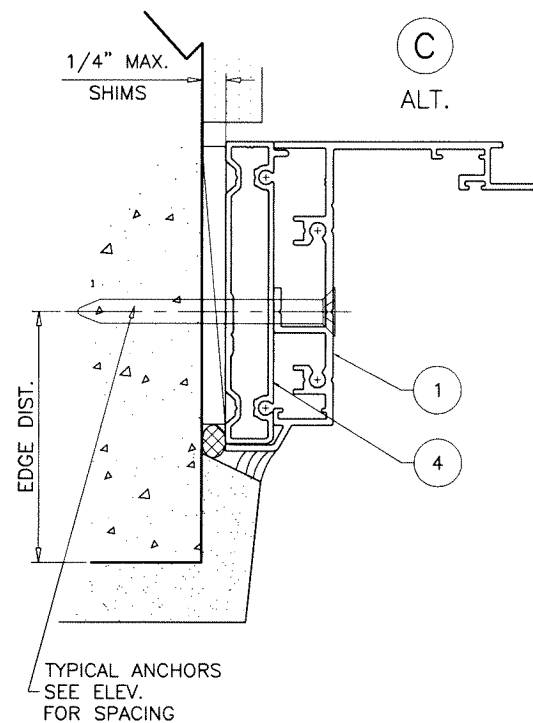
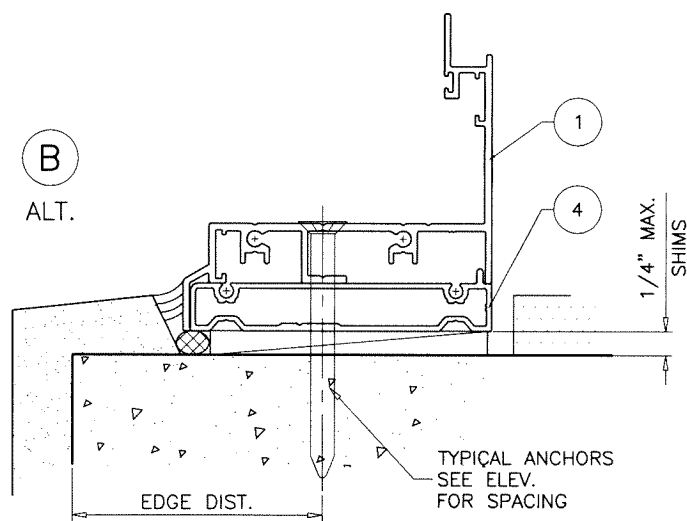
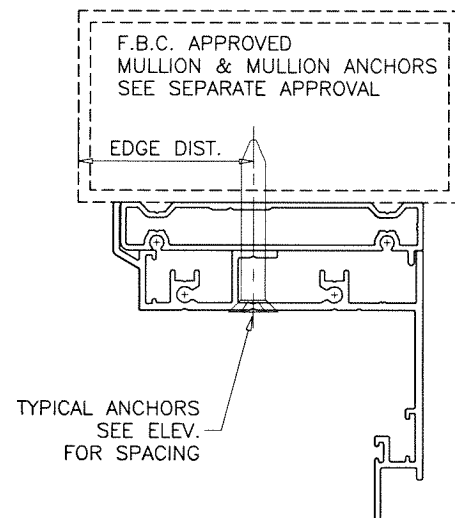
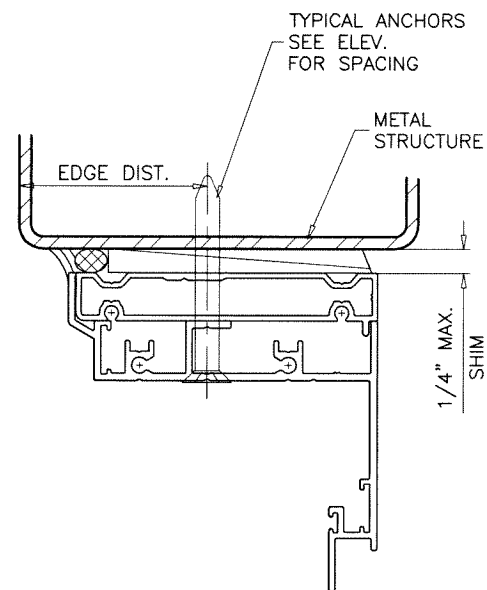
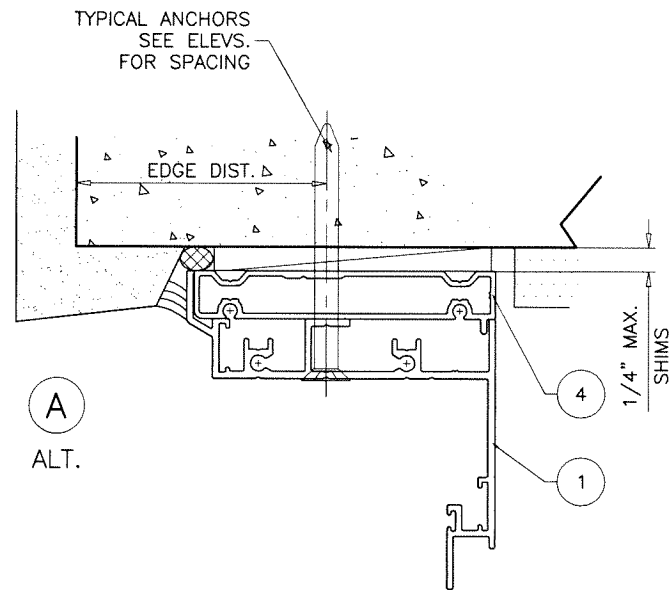
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Medley, FL. 33178
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drawing no.	
25-18F	
sheet 3 of 8	



INSTALLATION DETAILS WITH FLUSH FRAME ADAPTER
SEE SHEETS 4 & 5 FOR WINDOW DETAILS

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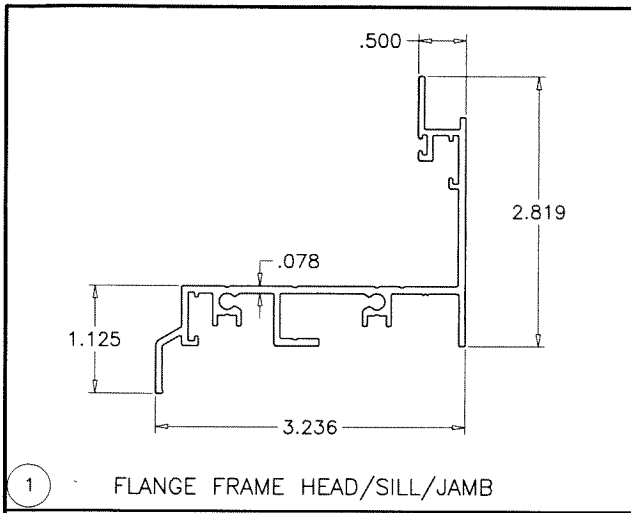


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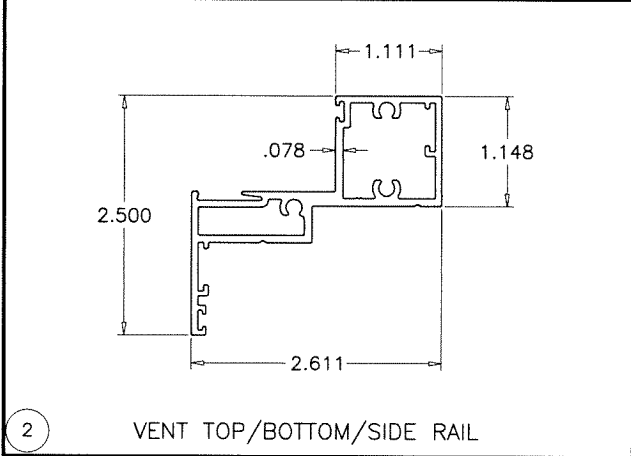
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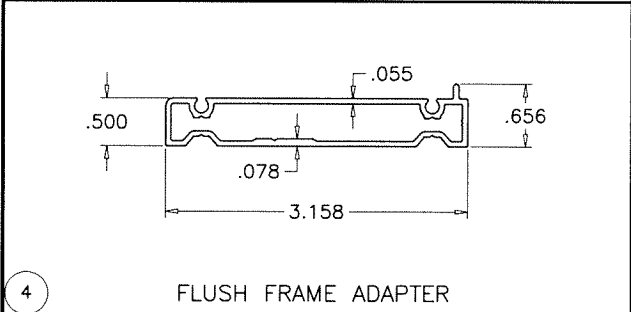
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drawing no.	25-18F			sheet 6 of 8			



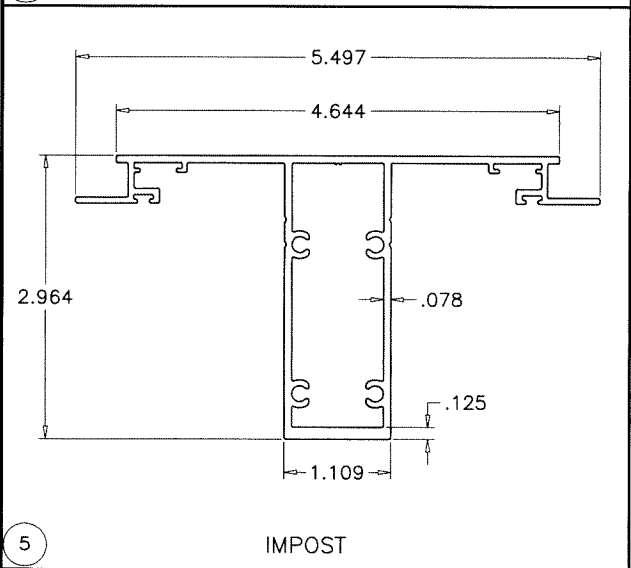
1 FLANGE FRAME HEAD/SILL/JAMB



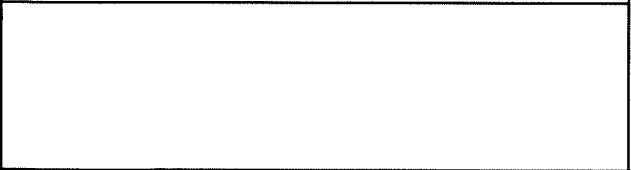
2 VENT TOP/BOTTOM/SIDE RAIL



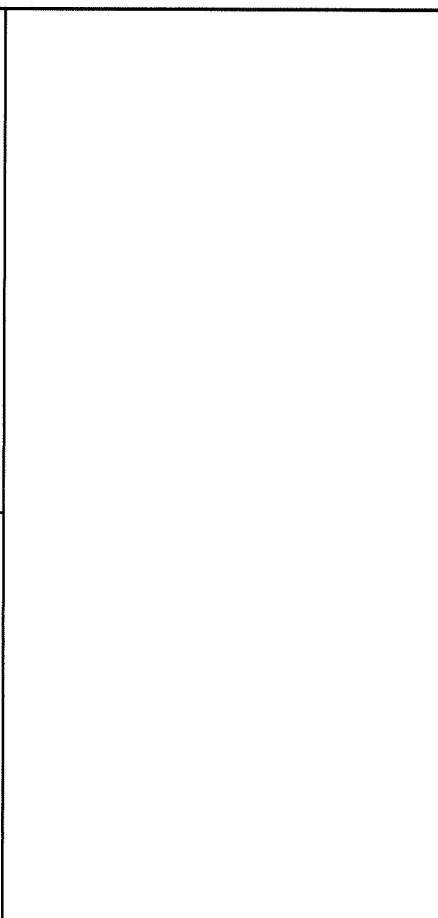
4 FLUSH FRAME ADAPTER



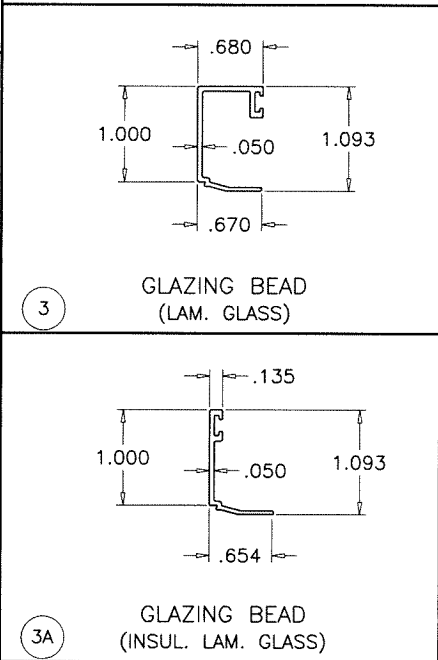
5 IMPOST



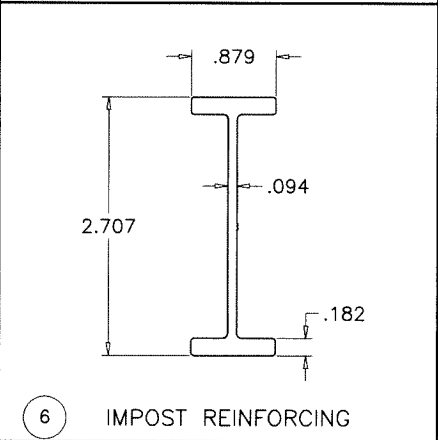
6 IMPOST REINFORCING



3 GLAZING BEAD (LAM. GLASS)



3A GLAZING BEAD (INSUL. LAM. GLASS)



6 IMPOST REINFORCING

ITEM	PART #	QUANTITY	DESCRIPTION	MATERIAL	MANF./SUPPLIER/REMARKS
1	700-01	4	FRAME HEAD/SILL/JAMB	6063-T6	-
2	700-02	4	VENT	6063-T6	-
3	100-003	AS REQD.	GLAZING BEAD (7/16" LAM. GLASS)	6063-T6	-
3A	100-002	AS REQD.	GLAZING BEAD (INSUL. LAM. GLASS)	6063-T6	-
4	700-04	AS REQD.	FLUSH FRAME ADAPTER	6063-T6	-
5	700-03	AS REQD.	IMPOST	6063-T6	-
6	700-05	AS REQD.	IMPOST STIFFENER	6063-T6	-
7	E-B027300E	2/ LITE	3/16" THK. SETTING BLOCK	EPDM	EXTRUSIONS
8	-	OPTIONAL	SCREEN	6063-T5	OPTIONAL
9	ES 82657	AS REQD.	INTERIOR GLAZING GASKET	EPDM	MPI/EXTRUSIONS
11	-	AS REQD.	BULB WEATHERSTRIPPING	SANTOPRENE	-
12	ES 82501BK	AS REQD.	EXTERIOR GLAZING GASKET (7/16" LAM. GLASS)	EPDM	MPI/EXTRUSIONS
12A	ES T045176TS	AS REQD.	EXTERIOR GLAZING GASKET (1-1/16" INSUL. LAM. GLASS)	EPDM	MPI/EXTRUSIONS
13	-	2/ VENT	4 BAR HINGE, AT TOP AND BOTTOM	STEEL	INTERLOCK, INSTALLED WITH (2) #10 X 5/8" SDS
14	NOVA CL01	1	MULTI POINT LOCK SYSTEM	ZAMAK	INTERLOCK
15	-	AS REQD.	KEEPER	STEEL	INTERLOCK
16	NOVA	1/ VENT	ROTO OPERATOR	ZAMAK/STL.	INTERLOCK
17	PJS-40-SS	2/ CORNER	FRAME/VENT CORNER KEY	ST. STEEL	SULLIVAN & ASSOCIATES
18	#10 X 1-1/2"	AS REQD.	FRAME AND VENT ASSEMBLY FASTENERS	-	PH SMS
19	#10 X 2"	4/ VENT	VENT ASSEMBLY FASTENERS	-	PH SMS
20	ASD-2	AS REQD.	SNUBBERS	STEEL	-
21	#10 X 1/2"	2/ KEEPER	SNUBBER FASTENERS	-	FH SMS
22	-	-	-	-	-

SEALANT:

ALL JOINTS AND FRAME CONNECTIONS SEALED WITH DOWSIL 795 SEALANT.

LOCKS:

MAGNUM MULTI POINT LOCK SYSTEM
AT FRAME JAMB
LOCK OPERATOR AT 11" FROM SILL
FASTENED TO JAMBS WITH (2) #8 X 1/2" FH SMS.

LOCK BAR SECURED TO JAMB WITH LOCK GUIDES
SPACED AT 12-3/4" O.C. MAX.
EACH GUIDE FASTENED WITH (2) #8 X 1" PH SMS

ST. STEEL KEEPERS AT VENT FACING LOCKING POINTS
EACH FASTENED WITH (2) #8 X 3/4" PH SMS
SEE CHART ON SHEET 1 FOR QUANTITIES

HINGES:

4-BAR ST/ST HINGES
LOCATED AT TOP AND BOTTOM CORNERS
FASTENED TO FRAME WITH (3) #8 X 1/2" PH SMS
FASTENED TO VENT WITH (3) #8 X 1/2" PH SMS

OPERATOR:

SINGLE ARM ROTO OPERATOR
LOCATED AT SILL END
FASTENED WITH (6) #10 X 1" FH SMS
OPERATOR TRACK #30175 AT BOTTOM RAIL
FASTENED WITH (2) #10 X 1" P PH SMS

SNUBBERS:

METALLIC BLOW OUT CLIPS LOCATED AT
JAMB AND HINGE STILE AT 11" FROM TOP AND BOTTOM
EACH FASTENED WITH (2) #8 X 1/2" PH SMS

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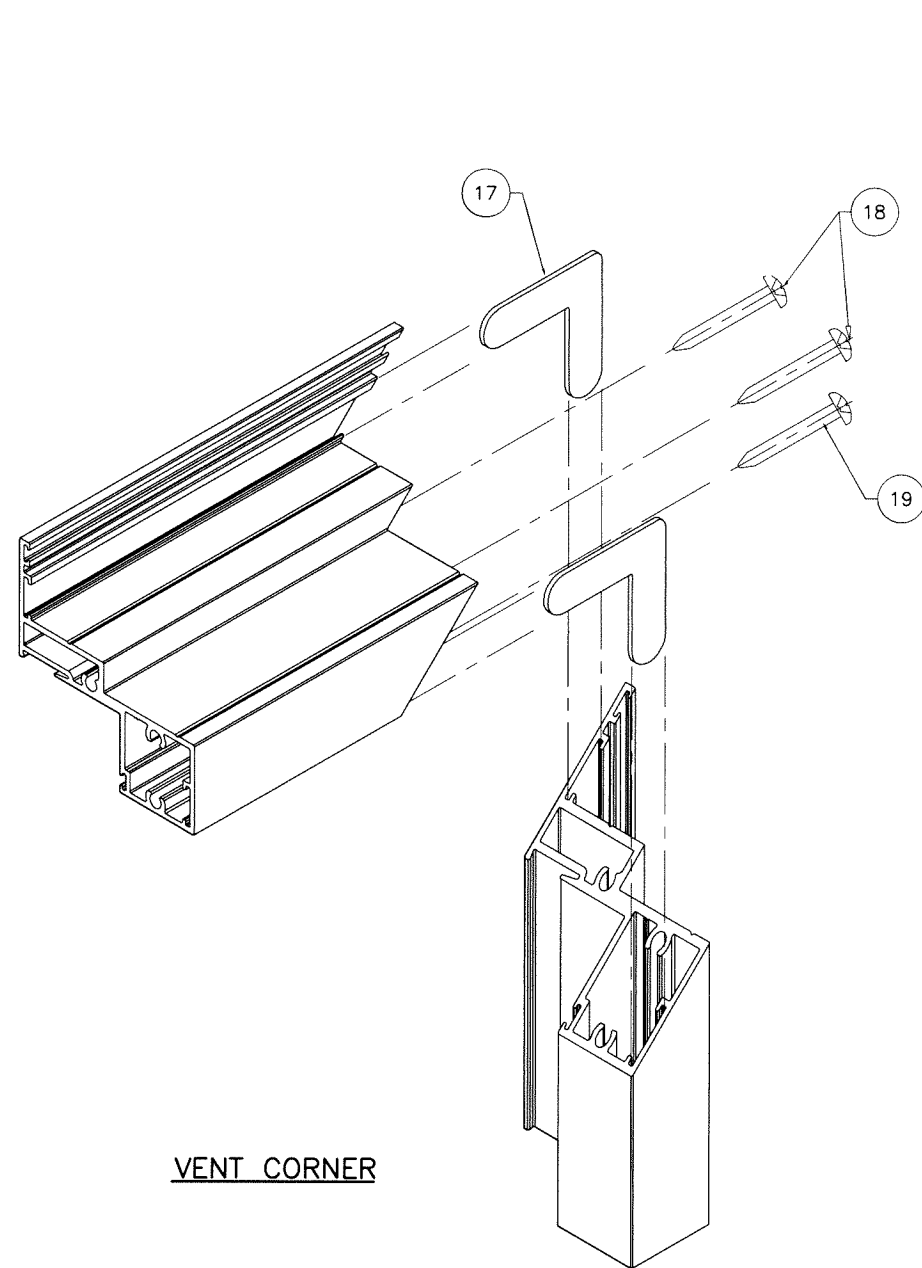
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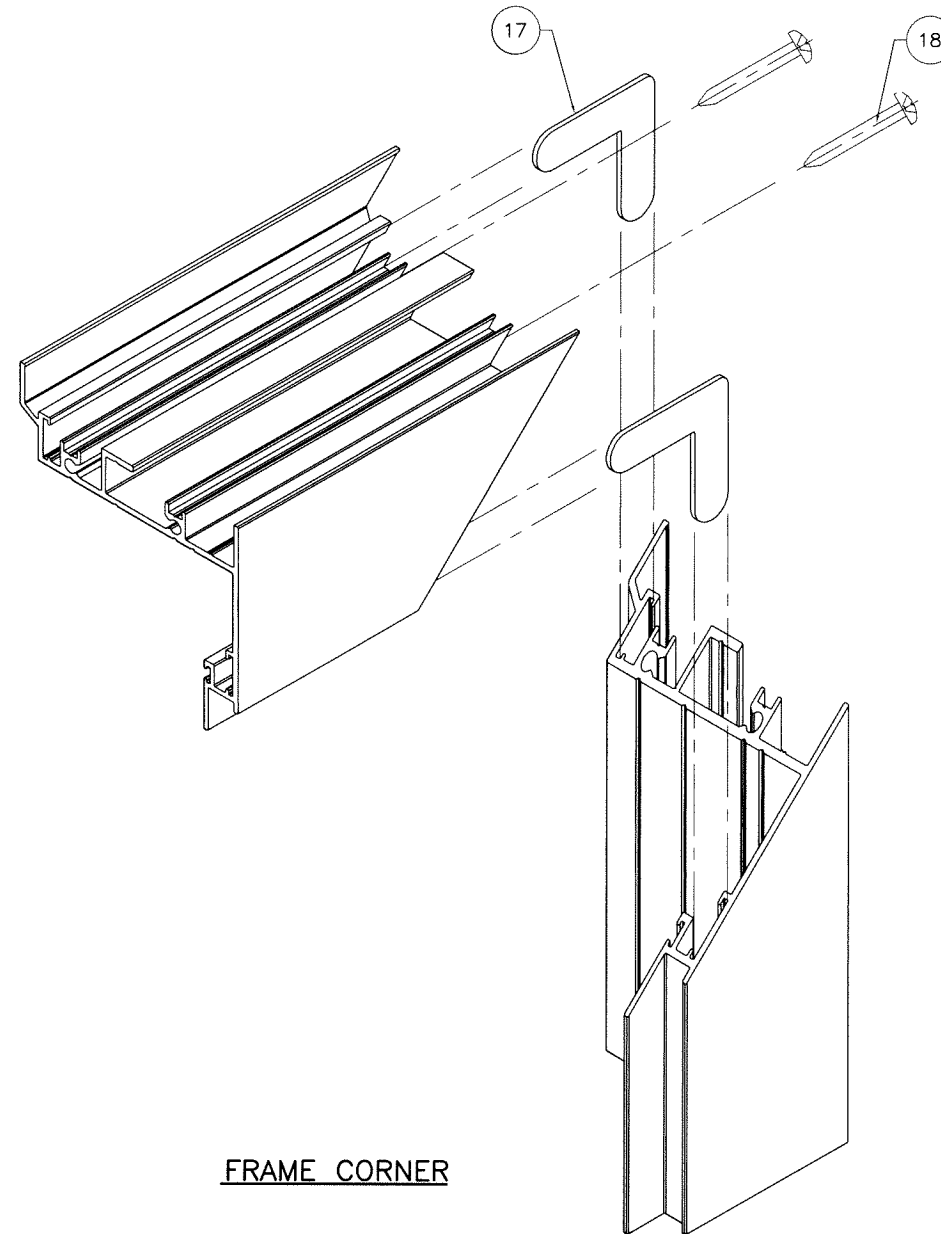
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VENT CORNER

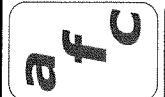


FRAME CORNER

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