

SERIES 3-4250i-HP-XLT

THERMALLY BROKEN ALUMINUM FIXED WINDOW

GENERAL NOTES:

1. THE PRODUCT SHOWN HEREIN IS DESIGNED AND MANUFACTURED TO COMPLY WITH THE REQUIREMENTS OF THE 8th EDITION (2023) FLORIDA BUILDING CODE INCLUDING THE HIGH VELOCITY HURRICANE ZONE. CODE REQUIREMENTS FOR SAFEGUARDS MUST BE OBSERVED.

2. THIS PRODUCT IS APPROVED IN THE CONFIGURATIONS INDICATED IN THIS DRAWING. IF MULTIPLE PRODUCTS OR FRAMING OPTIONS AS INDICATED HEREIN, AND/OR AS NOTED IN SEPARATE APPROVALS, ARE ASSEMBLED TOGETHER, THE LOWEST DESIGN PRESSURE OF ALL PRODUCTS/OPTIONS SHALL APPLY TO THE ENTIRE ASSEMBLY.

3. THIS PRODUCT AS SHOWN IN THIS DRAWING IS LARGE AND SMALL MISSILE IMPACT RESISTANT. AND DOES NOT REQUIRE THE USE OF IMPACT PROTECTIVE DEVICES (SHUTTERS) IN WINDBORNE DEBRIS REGIONS.

4. GLAZING AS INDICATED IS COMPLIANT WITH ASTM-E1300.

5. THE 4/3 ALLOWABLE STRESS INCREASE FACTOR (SHORT-TERM INCREASE FACTOR) HAS NOT BEEN USED IN THE ANCHOR ANALYSIS FOR THIS SYSTEM. THE 1.6 Cd FACTOR WAS USED IN THE ANALYSIS OF ANCHORAGE INTO WOOD SUBSTRATE.

6. THE OPENING SUBSTRATE MATERIALS (FRAMING, MASONRY, BUCKS) AND ATTACHMENT OF BUCKS TO THE SUBSTRATE ARE BY OTHERS AND SHALL BE VERIFIED BY THE ARCHITECT OR ENGINEER OF RECORD OR AS APPROVED BY THE AUTHORITY HAVING JURISDICTION (AHJ). BUCKING, OPENINGS, AND BUCKING FASTENERS MUST BER PROPERLY DESIGNED & INSTALLED BY OTHERS IN ACCORDACE WITH THE FBC TO TRANSFER SUPERIMPOSED LOADS TO THE STRUCTURE. WITH MASONRY OPENINGS, PRODUCTS MAY BE INSTALLED DIRECTLY TO MASONRY.

7. DISSIMILAR MATERIALS THAT COME INTO CONTACT SHALL BE COATED OR OTHERWISE PROTECTED TO PREVENT GALVANIC REACTIONS. WOOD BUCKS, IF USED, SHALL BE PRESSURE TREATED, WITH EITHER A TREATMENT OR COATING COMPATIBLE WITH THIS PRODUCT.

8. ANCHORAGE NOTES: ALL ANCHORS USED SHALL BE OF A MATERIAL OR HAVE A COATING COMPATIBLE WITH THE PRESSURE TREATED WOOD BUCKS AND ALL OTHER WINDOW MATERIALS. INSTALL ONE ANCHOR AT EACH THROUGH-FRAME LOCATION SHOWN IN THE ELEVATIONS IN THIS DRAWING, AND TWO ANCHORS THROUGH EACH CLIP AT EACH CLIP LOCATION SHOWN IN THE ELEVATIONS IN THIS DRAWING. INSTALL SHIMS AT EACH ANCHOR LOCATION WHERE A GAP OF 1/16" OR GREATER EXISTS BETWEEN FRAME OR CLIP AND SUBSTRATE. SHIMS SHALL BE LOAD-BEARING, NON-COMPRESSIBLE, AND CAPABLE OF TRANSFERRING LOADS TO SUBSTRATE. SPECIFIED ANCHOR EMBEDMENT TO SUBSTRATE SHALL BE BEYOND WALL FINISH OR STUCCO. ENSURE 4" MINIMUM SPACING BETWEEN ANY TWO THROUGH-FRAME INSTALLATION FASTENERS, AND 2.5" MINIMUM SPACING BETWEEN ANY TWO CLIP INSTALLATION FASTENERS.

9. WOOD BUCKS LESS THAN 1 1/2" THICK ARE OPTIONAL AND MAY BE USED WITH CONCRETE/CMU, WITH ANCHOR EMBEDMENT BEYOND WOOD BUCKS AND INTO THE CONCRETE/CMU. WHEN WOOD WITH 1 1/2" THICK OR GREATER ARE USED, ANCHORAGE SHALL BE TO THE WOOD BUCK USING ONE OF THE APPROVED METHODS IN THIS DRAWING FOR ATTACHMENT TO WOOD.

10. ALL HARDWARE AND FASTENERS SHALL BE IN ACCORDANCE WITH THESE DRAWINGS, OR AS APPROVED, SIGNED, AND SEALED BY A FLORIDA-REGISTERED PROFESSIONAL ENGINEER ON A SITE-SPECIFIC BASIS.

11. SEALING AND FLASHING STRAGETIES FOR OVEALL WATE INFILTRATIN RESISTANCE OF THE INSTALLED PRODUCT SHALL BE THE RESPONSIBILITY OF OTHERS AND ARE NOT ADDRESSED BY THIS DOCUMENT.

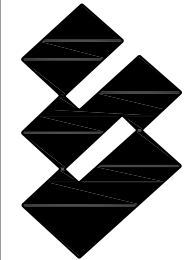
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3	SINGLE WINDOW ELEVATIONS ANCHOR SPACING FOR THREE ANCHORING METHODS
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5	GLAZING DETAILS LEVEL "D" IMPACT
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15	EXTRUSION DETAILS FOR OS FRAMES
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17	BILL OF MATERIALS

Lucas Turner
2024.01.04
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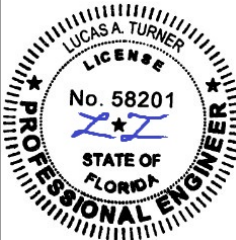
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SCALE: NTS

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3-4250i-LM-Fixed

FPA #
FL46244

SHT. 1 of 17

TABLE #1

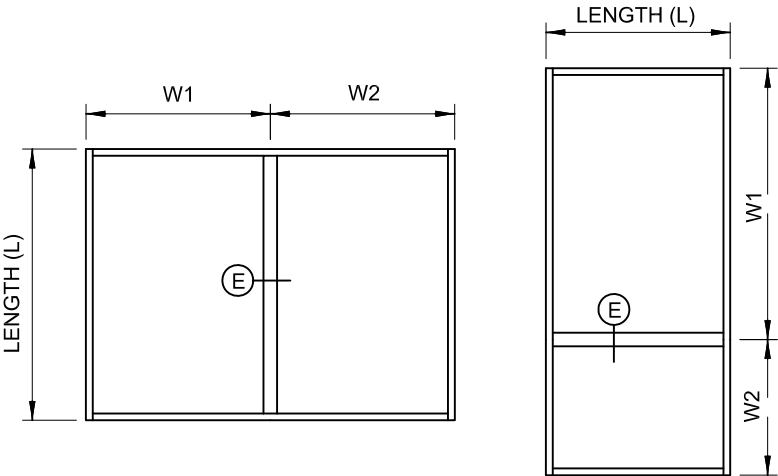
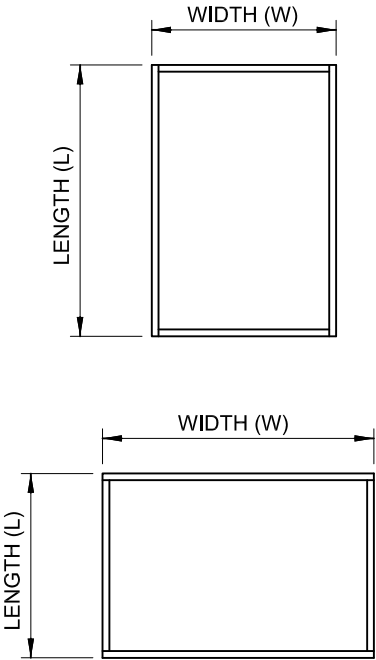
FIXED WINDOW DESIGN LOAD CAPACITY - PSF			
WINDOW DIMS.		LEVEL "D" IMPACT	LEVEL "E" IMPACT
		EXT. (+) INT. (-)	EXT. (+) INT. (-)
24"	54"	80.0	100.0
30"		80.0	100.0
36"		80.0	100.0
42"		80.0	100.0
48"		80.0	100.0
54"		71.1	88.9
60"		71.1	88.9
24"	60"	80.0	100.0
30"		80.0	100.0
36"		80.0	100.0
42"		80.0	100.0
48"		80.0	100.0
54"		71.1	88.9
57"		67.4	84.2
24"	66"	80.0	100.0
30"		80.0	100.0
36"		80.0	100.0
42"		80.0	100.0
48"		80.0	100.0
54"		73.8	92.3
24"	72"	80.0	100.0
30"		80.0	100.0
36"		80.0	100.0
42"		80.0	100.0
48"		80.0	100.0

TABLE #2

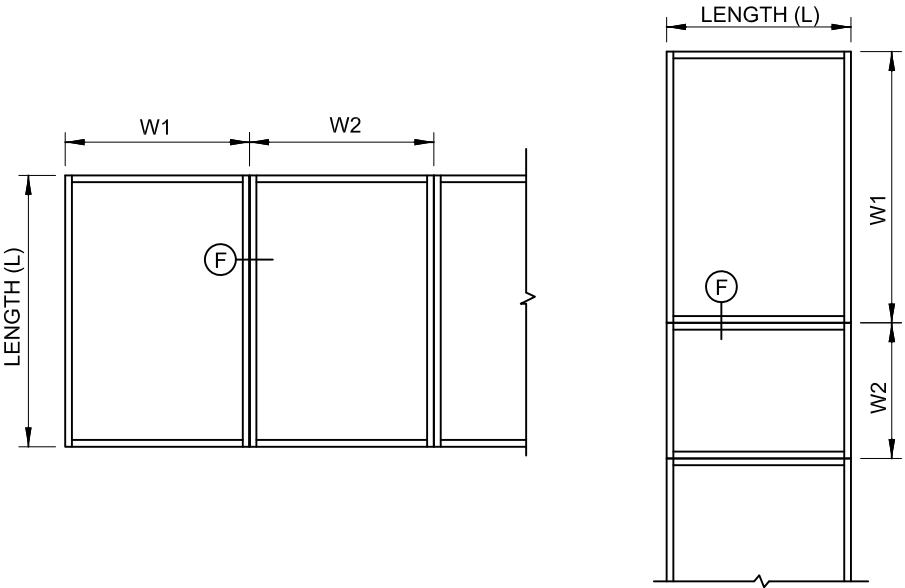
INTEGRAL IMPOST DESIGN LOAD CAPACITY - PSF		
WINDOW DIMS.		EXT. (+)
		INT. (-)
24"	54"	100.0
30"		100.0
36"		100.0
42"		100.0
48"		100.0
54"		100.0
60"		100.0
24"	60"	100.0
30"		100.0
36"		100.0
42"		100.0
48"		100.0
54"		100.0
24"	66"	100.0
30"		100.0
36"		100.0
42"		100.0
48"		100.0
24"	72"	100.0
30"		100.0
36"		100.0
42"		96.3
48"		87.7

TABLE #3

STACK MULLION DESIGN LOAD CAPACITY - PSF		
WINDOW DIMS.		EXT. (+)
		INT. (-)
24"	54"	100.0
30"		100.0
36"		100.0
42"		100.0
48"		100.0
54"		100.0
60"		100.0
24"	60"	100.0
30"		100.0
36"		100.0
42"		100.0
48"		100.0
54"		100.0
24"	66"	100.0
30"		100.0
36"		100.0
42"		100.0
48"		100.0
24"	72"	100.0
30"		100.0
36"		100.0
42"		100.0
48"		92.1



WIDTH (W) = $\frac{W1 + W2}{2}$

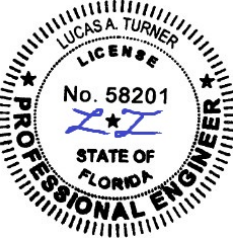


WIDTH (W) = $\frac{W1 + W2}{2}$

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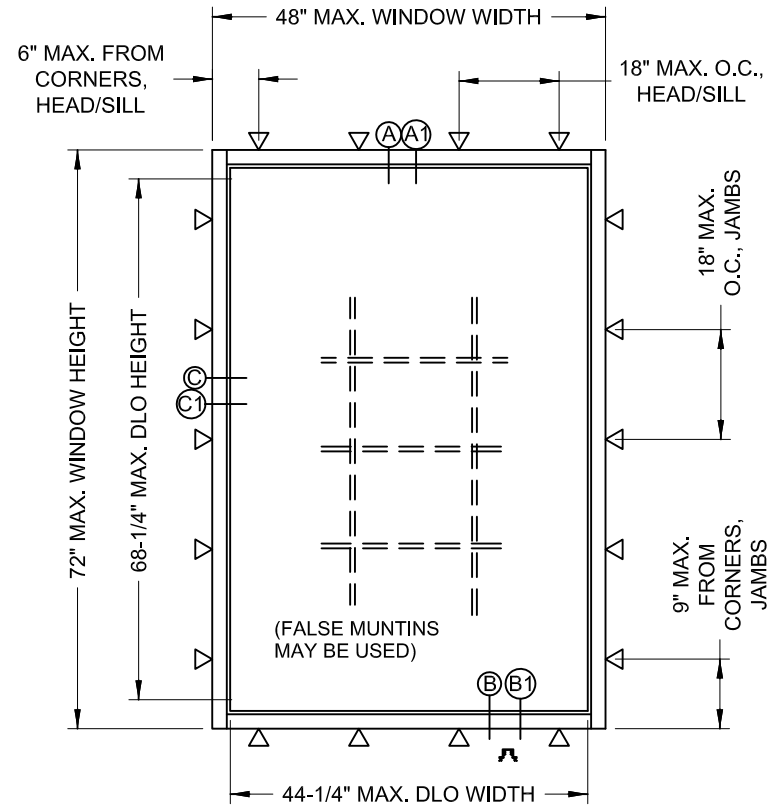
1/4" DIA. ULTRACON+ COATED STEEL BY DEWALT

THRU 1X BUCKS INTO CONC. OR MASONRY, OR
DIRECTLY INTO CONC. OR MASONRY:
1 3/4" MIN. EMBED INTO CONCRETE (HEAD/SILL)
1 1/4" MIN. EMBED INTO CONC. OR MASONRY (JAMBS)

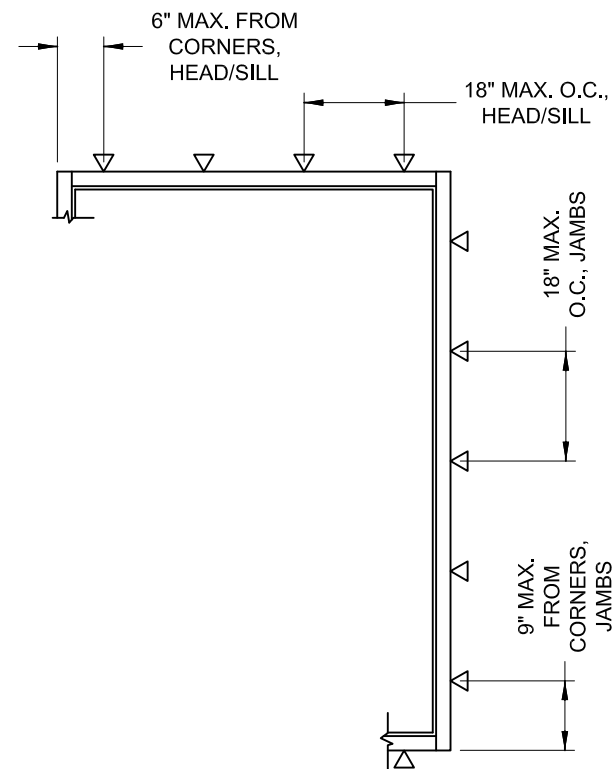
1/4" DIA. SELF DRILLING SCREWS (GRADE 5 CRS)

TYPICAL EDGE DISTANCES:

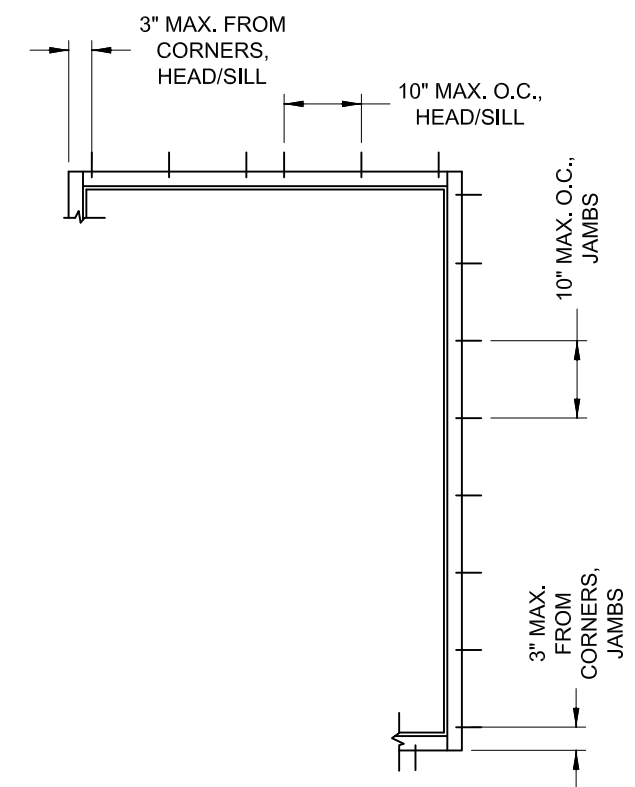
OPENING SUBSTRATE STRUCTURES NOT BY WAUSAU
MUST SUSTAIN LOADS IMPOSED BY GLAZING SYSTEM
AND TRANSFER THEM TO THE BUILDING STRUCTURE.



SEE SHEETS 7 THRU 9 FOR DETAILS



SEE SHEET 10 FOR DETAILS



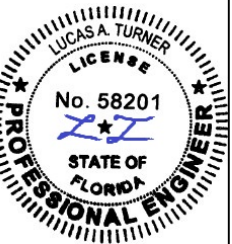
SEE SHEET 11 FOR DETAILS

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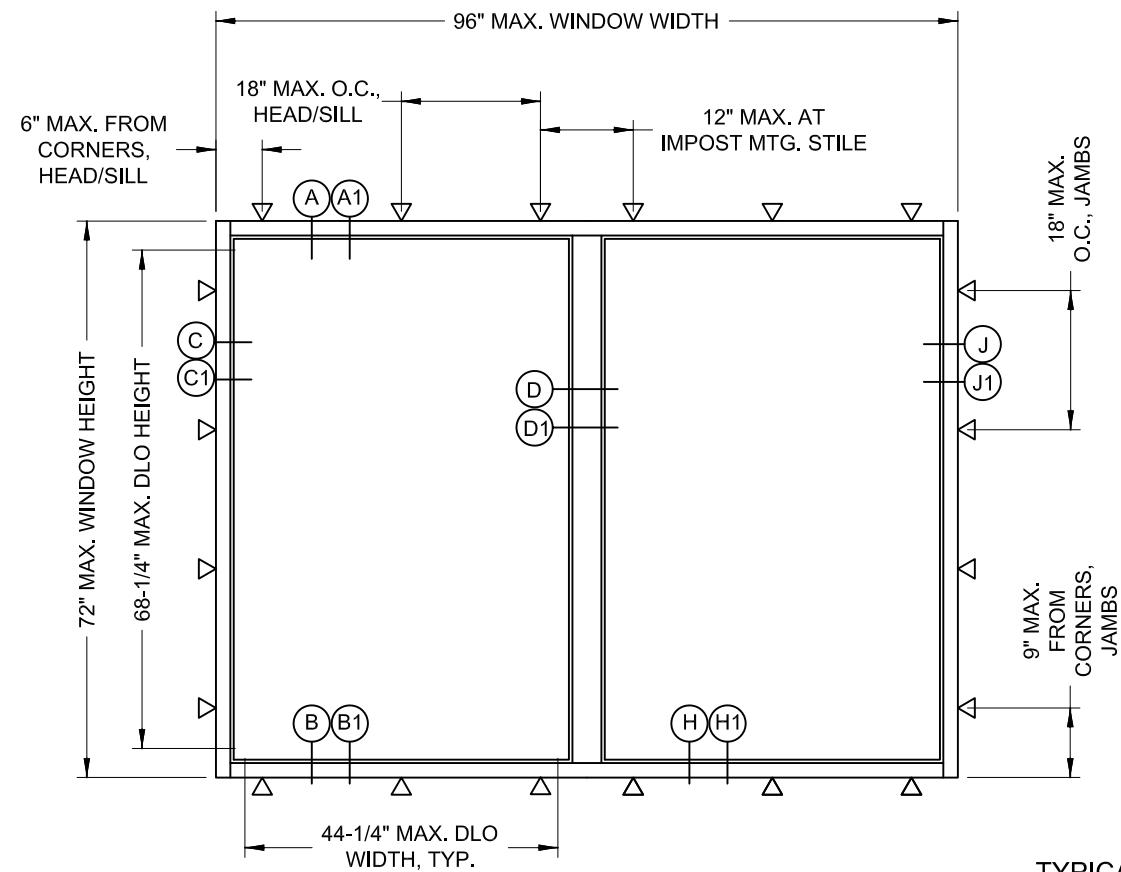
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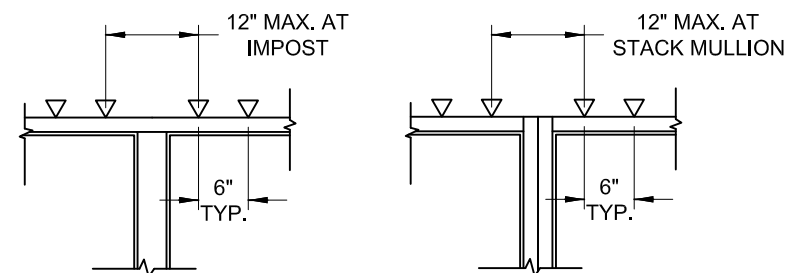
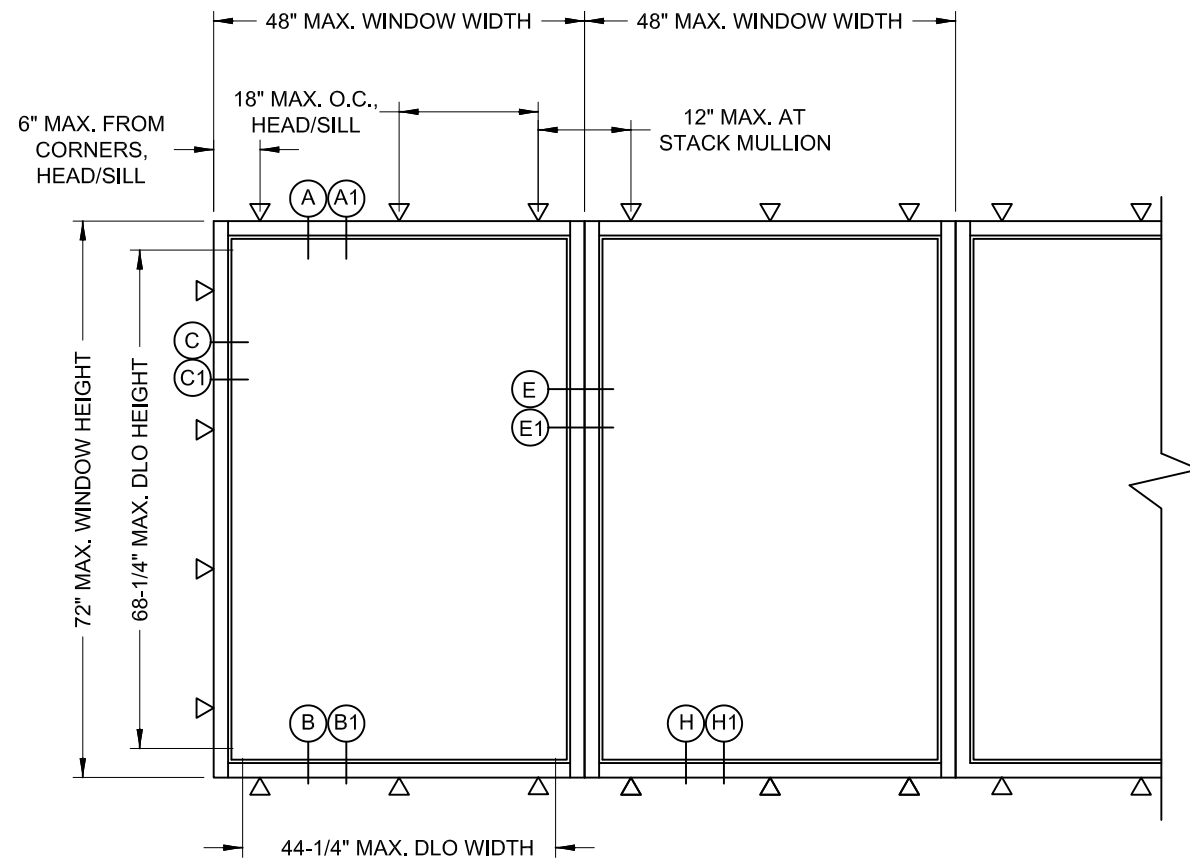
SHT. 3 of 17



TYPICAL ELEVATIONS

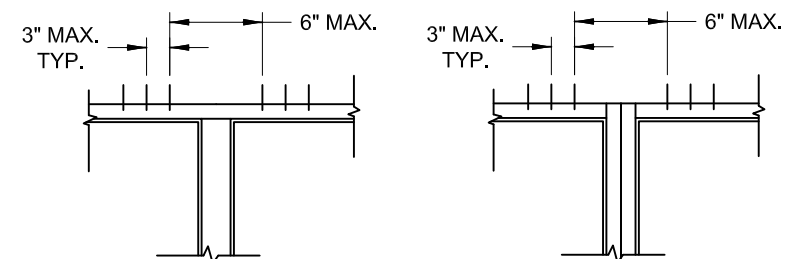
ANCHORS THRU
SLIDE IN CLIPS AT FRAMES
LEVEL "D" & "E" IMPACT

(1) CLIP AT EACH SIDE OF
MTG. STILE AND STACK MULLION ENDS.
SEE SHEET 3 FOR WINDOW ANCHOR SPACING
AND 7 & 8 FOR DETAILS.



ANCHORS THRU
SLIDE IN CLIPS AT RECEPTOR
LEVEL "D" IMPACT ONLY

(2) CLIPS AT EACH SIDE OF
MTG. STILE AND STACK MULLION ENDS
SEE SHEET 3 FOR WINDOW ANCHOR SPACING
AND SHEET 13 FOR DETAILS.



ANCHORS
DIRECTLY THRU RECEPTOR
LEVEL "D" IMPACT ONLY

(3) ANCHORS AT EACH SIDE OF
MTG. STILE AND STACK MULLION ENDS
SEE SHEET 3 FOR WINDOW ANCHOR SPACING
AND SHEET 14 FOR DETAILS.



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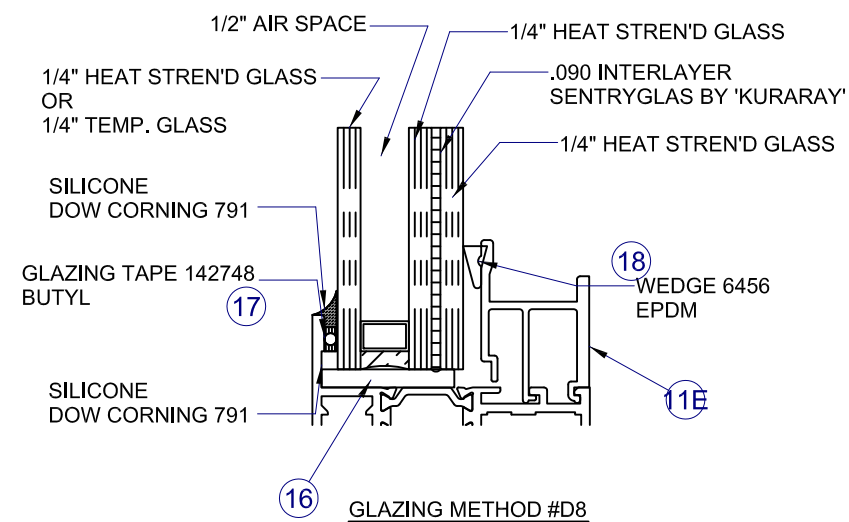
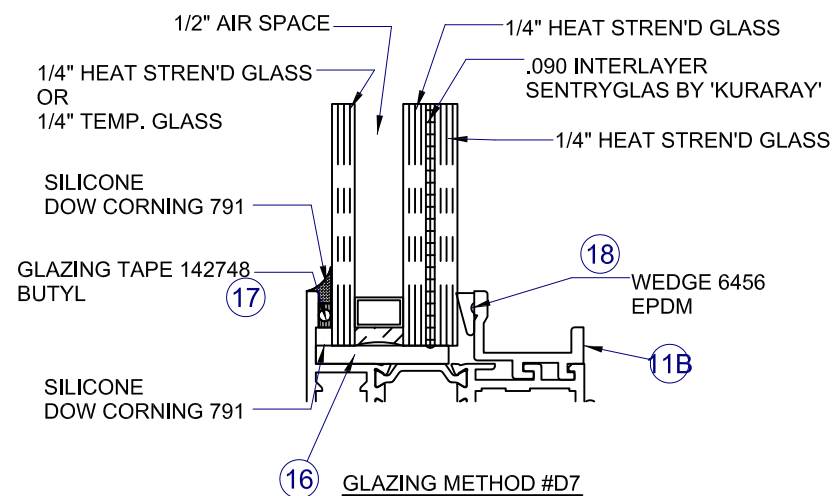
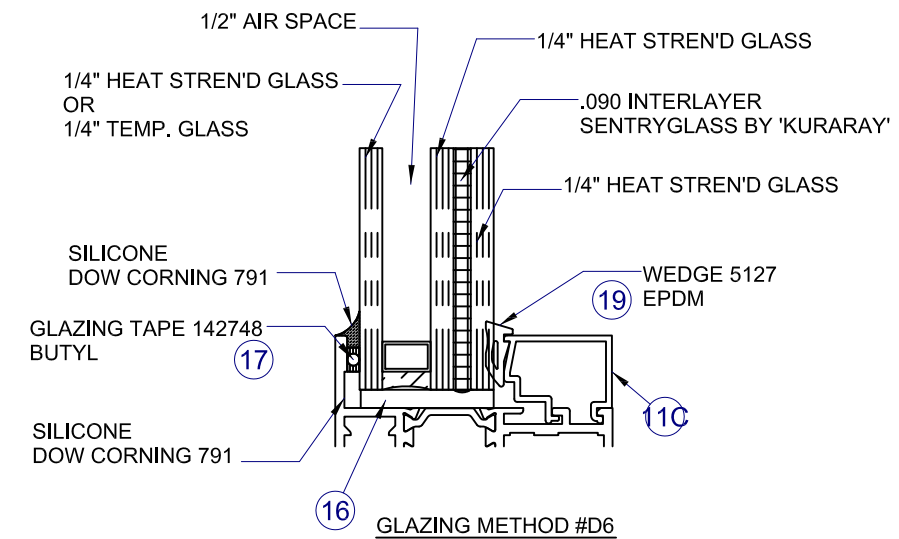
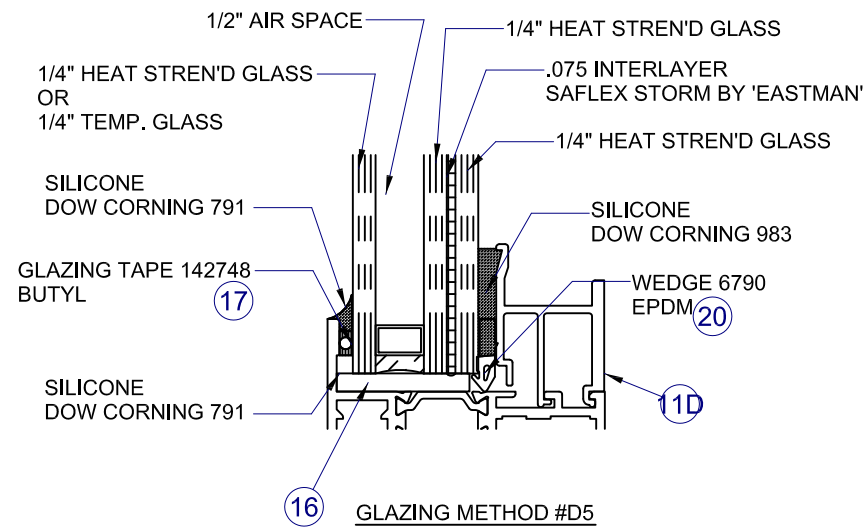
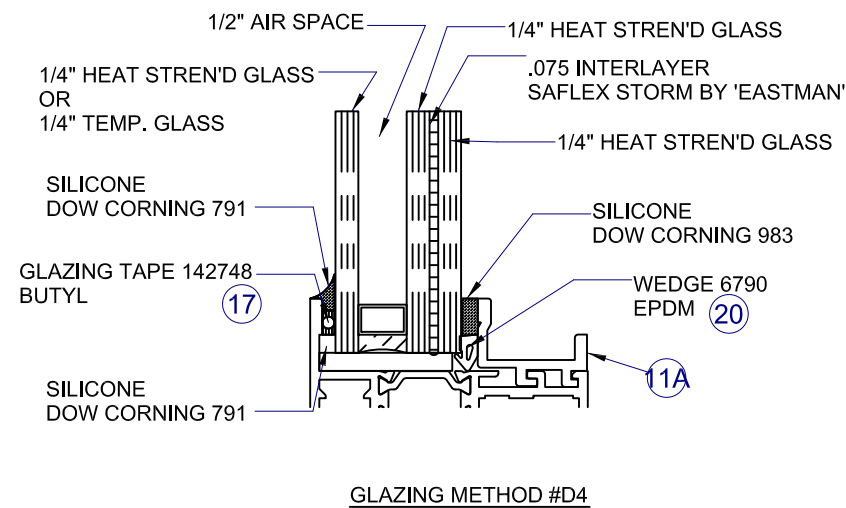
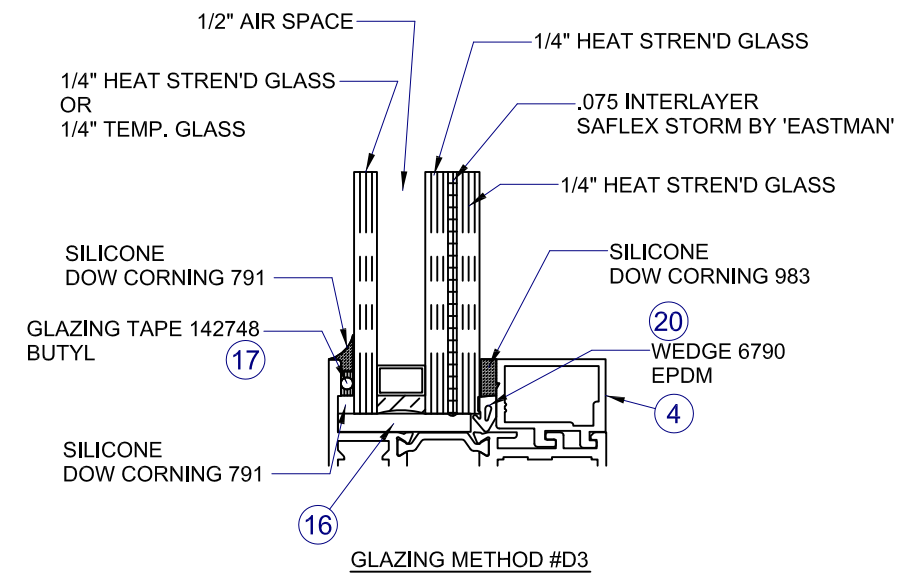
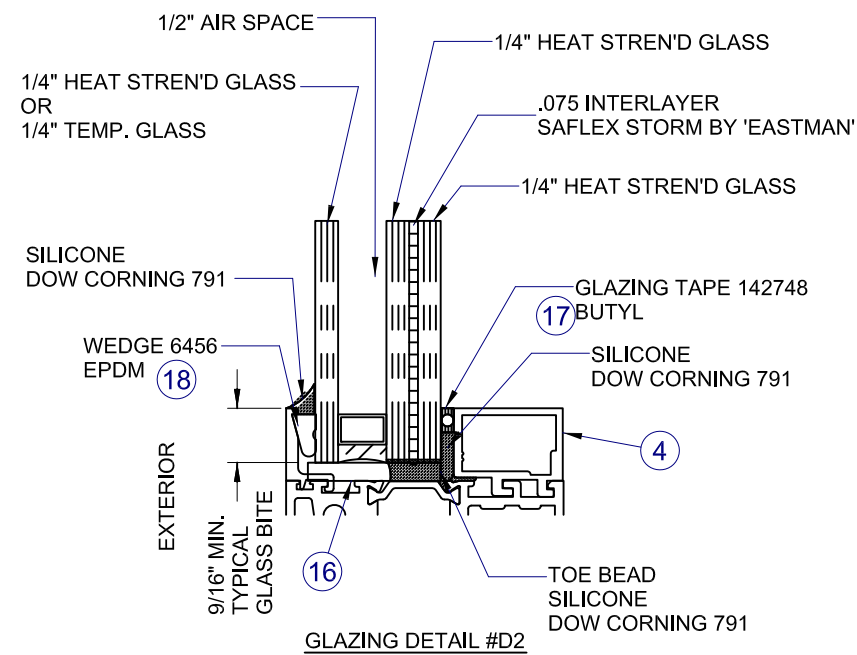
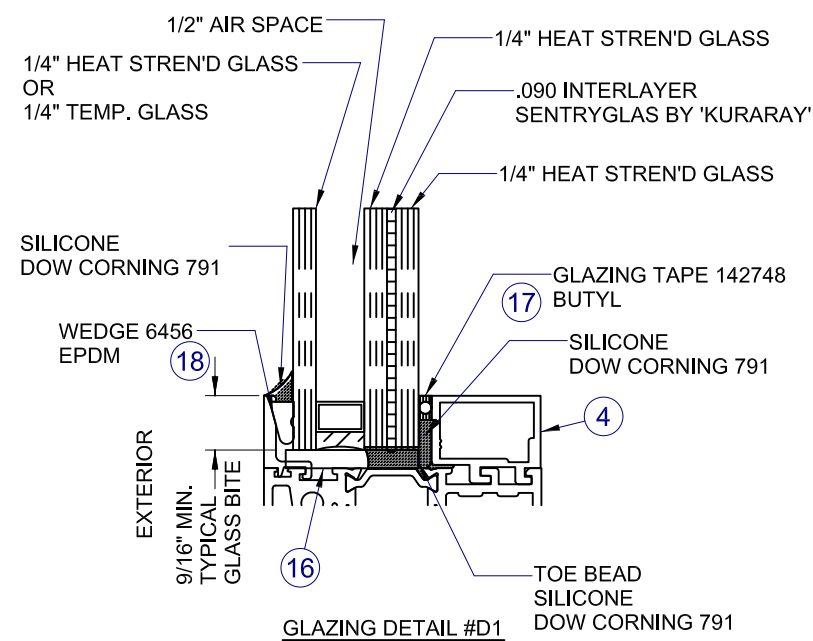
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SHT. 4 of 17



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1/2" AIR SPACE CONSISTING OF:
SPACER:
 ALUMINUM OR ST. STEEL BOX SPACER AROUND
 THE PERIMETER OF THE GLASS.
PRIMARY SEALANT:
 POLYISOBUTYLENE BETWEEN GLASS & SPACER.
SECONDARY SEALANT:
 SILICONE BETWEEN GLASS PLIES AND OUTER
 EDGES OF SPACER.

TO QUALIFY FOR SMALL MISSILE IMPACT RATING
 EXTERIOR PLY OF INSUL. LAM. GLASS MUST BE TEMPERED.

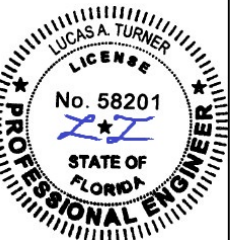
GLAZING DETAILS LEVEL 'D' IMPACT
 1 5/16" OVERALL INSULATING LAMNATED GLASS

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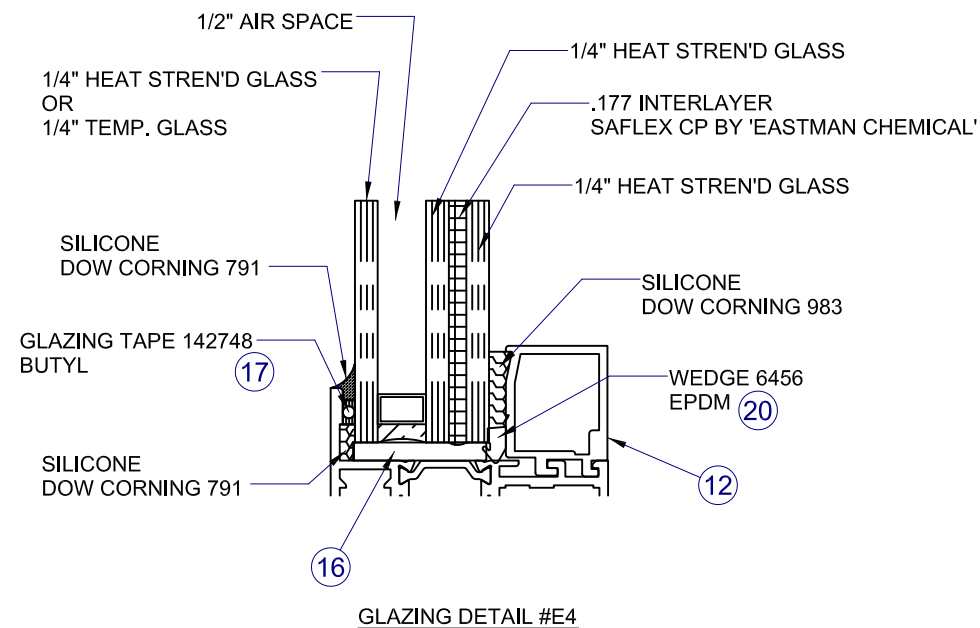
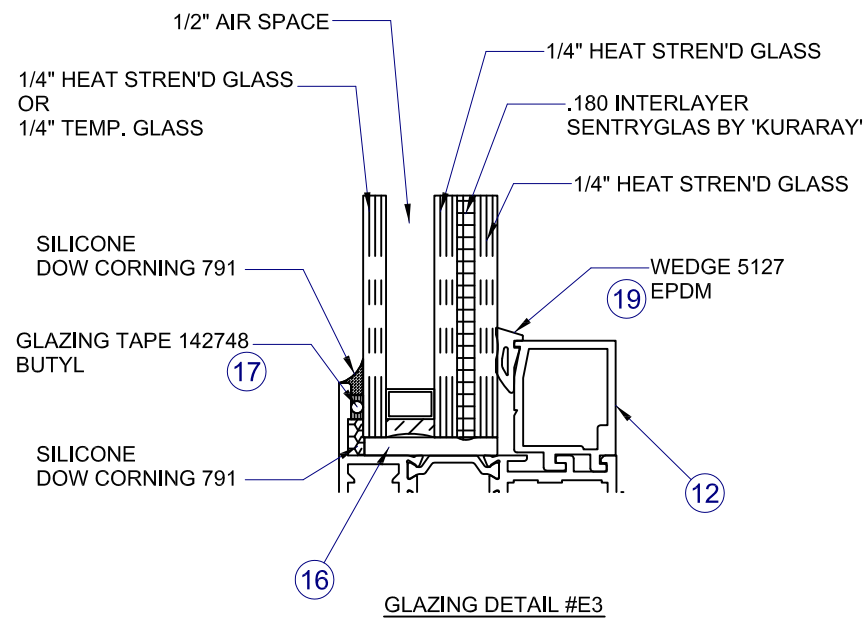
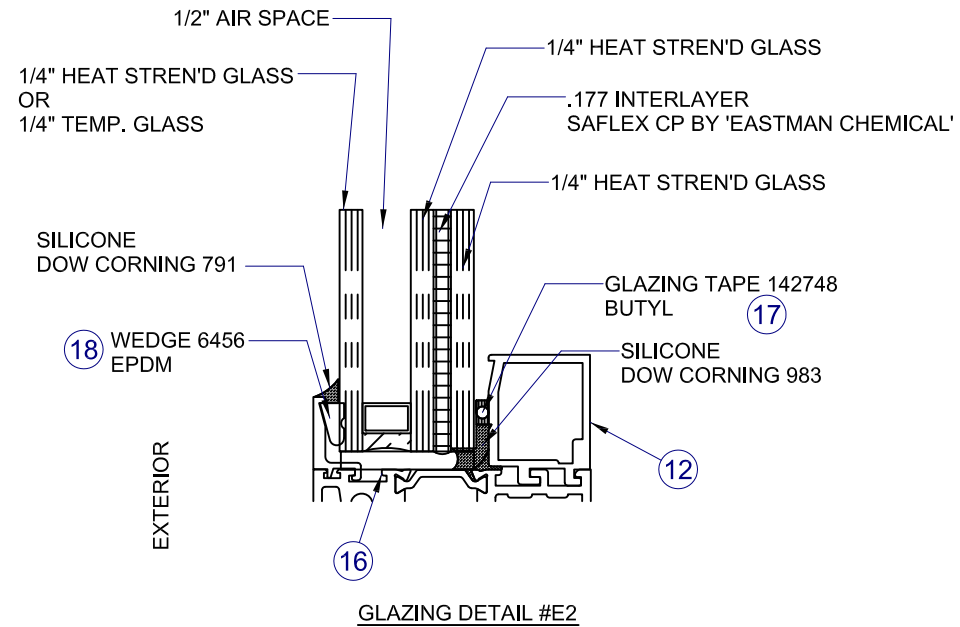
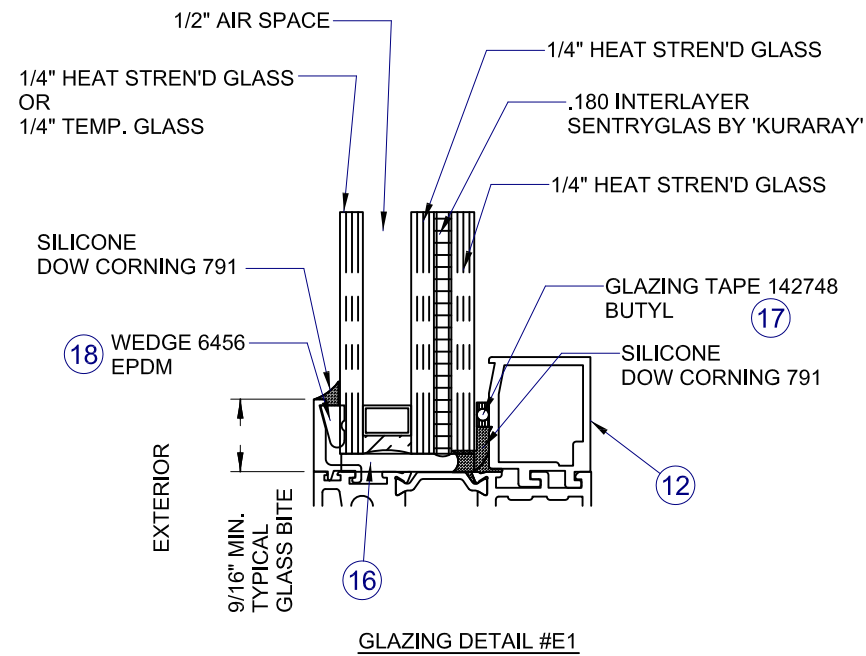
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1/2" AIR SPACE CONSISTING OF:
SPACER:
ALUMINUM OR ST. STEEL BOX SPACER AROUND
THE PERIMETER OF THE GLASS.
PRIMARY SEALANT:
POLYISOBUTYLENE BETWEEN GLASS & SPACER.
SECONDARY SEALANT:
SILICONE BETWEEN GLASS PLIES AND OUTER
EDGES OF SPACER.

TO QUALIFY FOR SMALL MISSILE IMPACT RATING
EXTERIOR PLY OF INSUL. LAM. GLASS MUST BE TEMPERED.

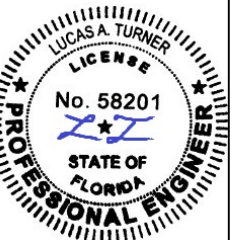
GLAZING DETAILS LEVEL 'E' IMPACT
1 7/16" OVERALL INSULATING LAMINATED GLASS

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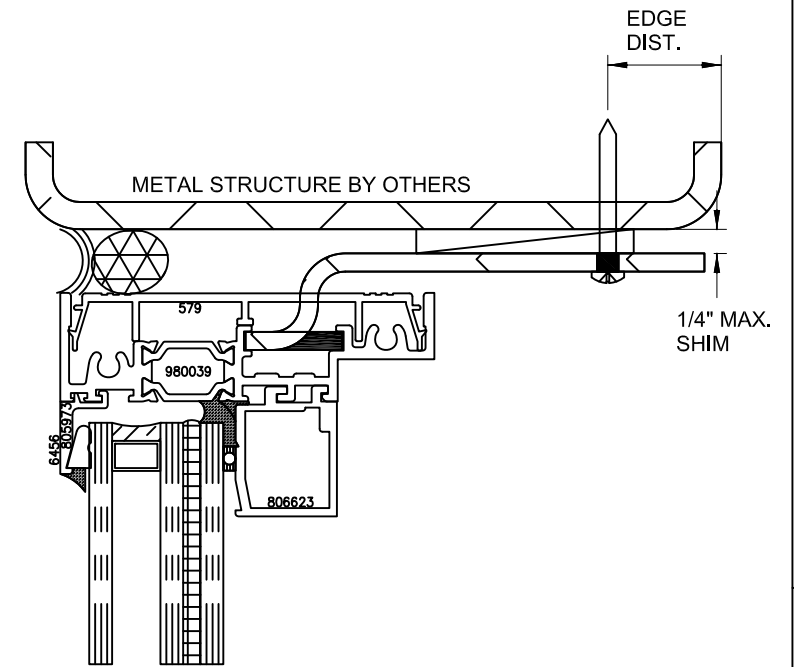
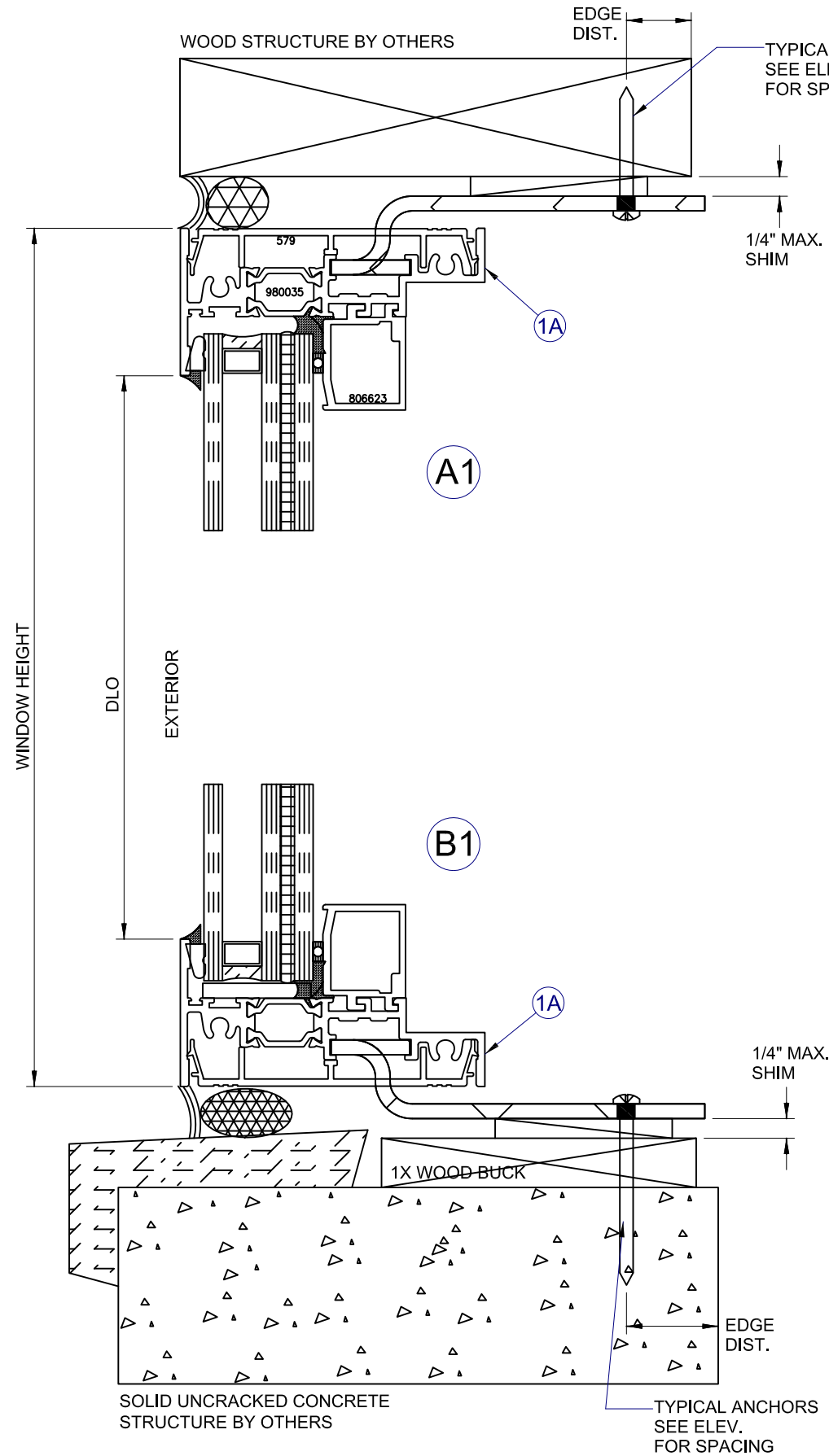
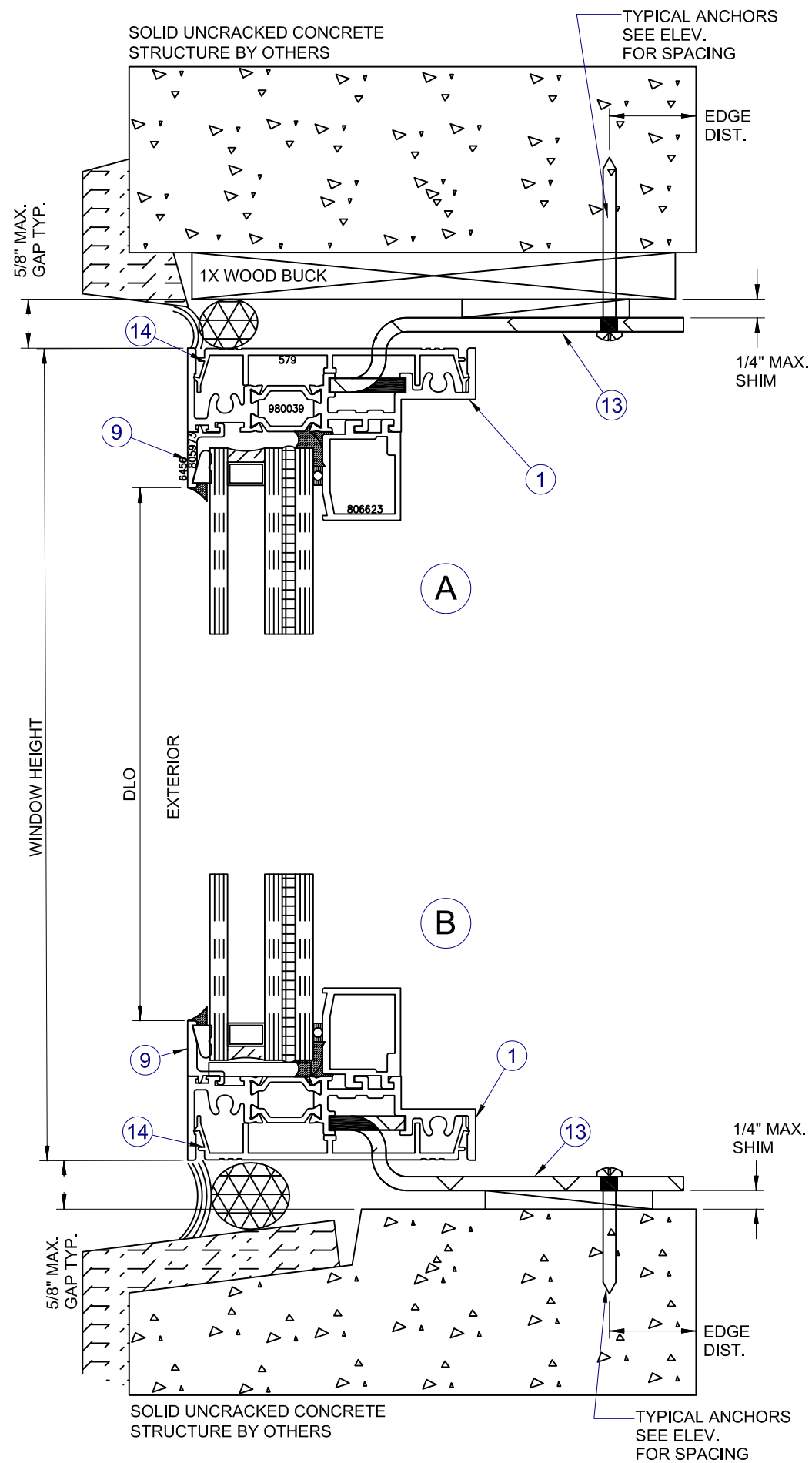
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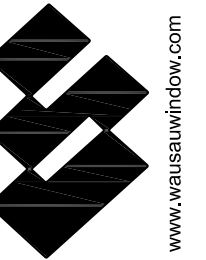


4250i SERIES FRAMES
 NOTE: SERIES 3250i FRAMES ARE SHOWN;
 SERIES 4250i WITH EXTENDED INTERIOR
 LEGS AS SHOWN SHEETS 15 THROUGH 18
 MAY ALSO BE USED FOR ALL DETAILS.

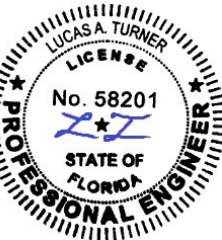
**SLIDE IN CLIPS AT FRAME
 ANCHORAGE DETAILS
 LEVEL 'D' & 'E' IMPACT**

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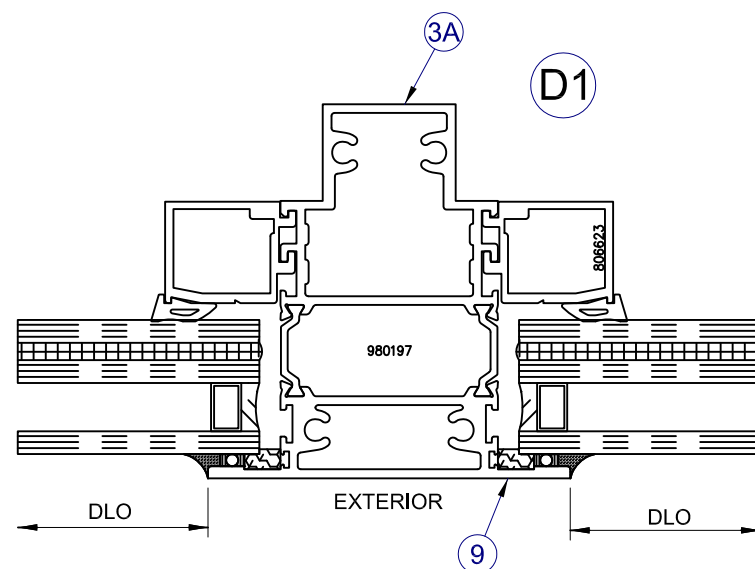
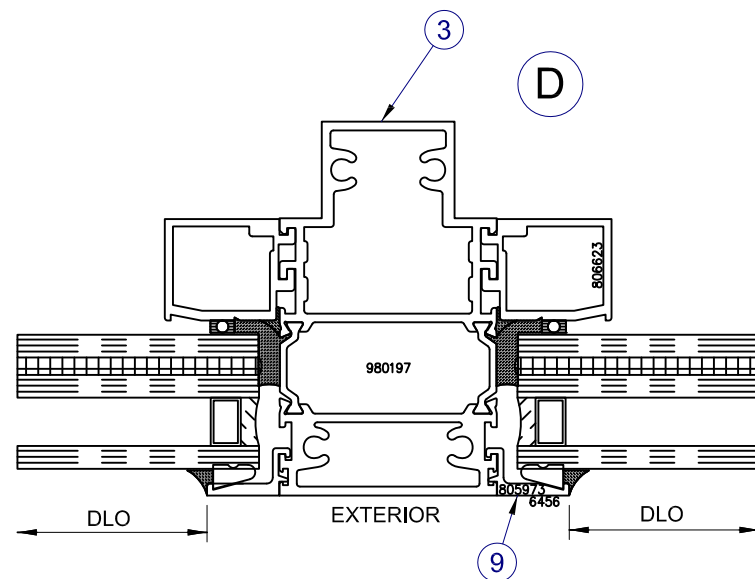
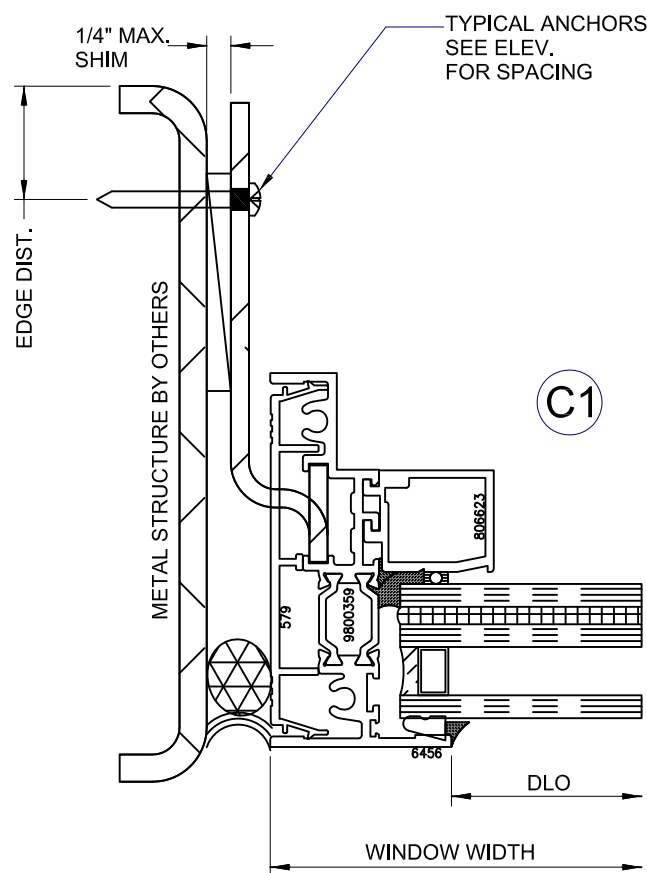
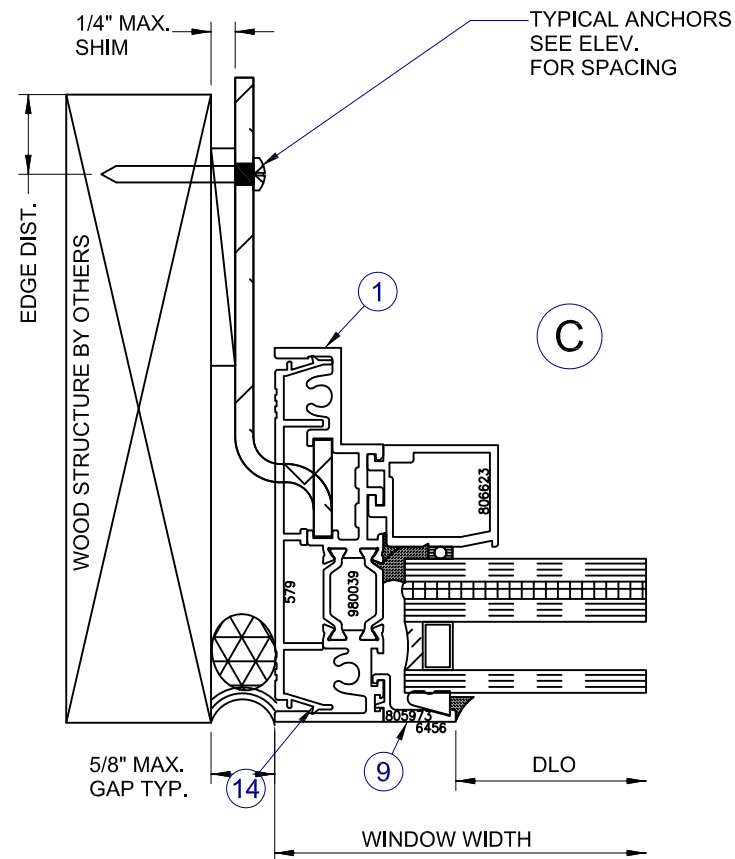
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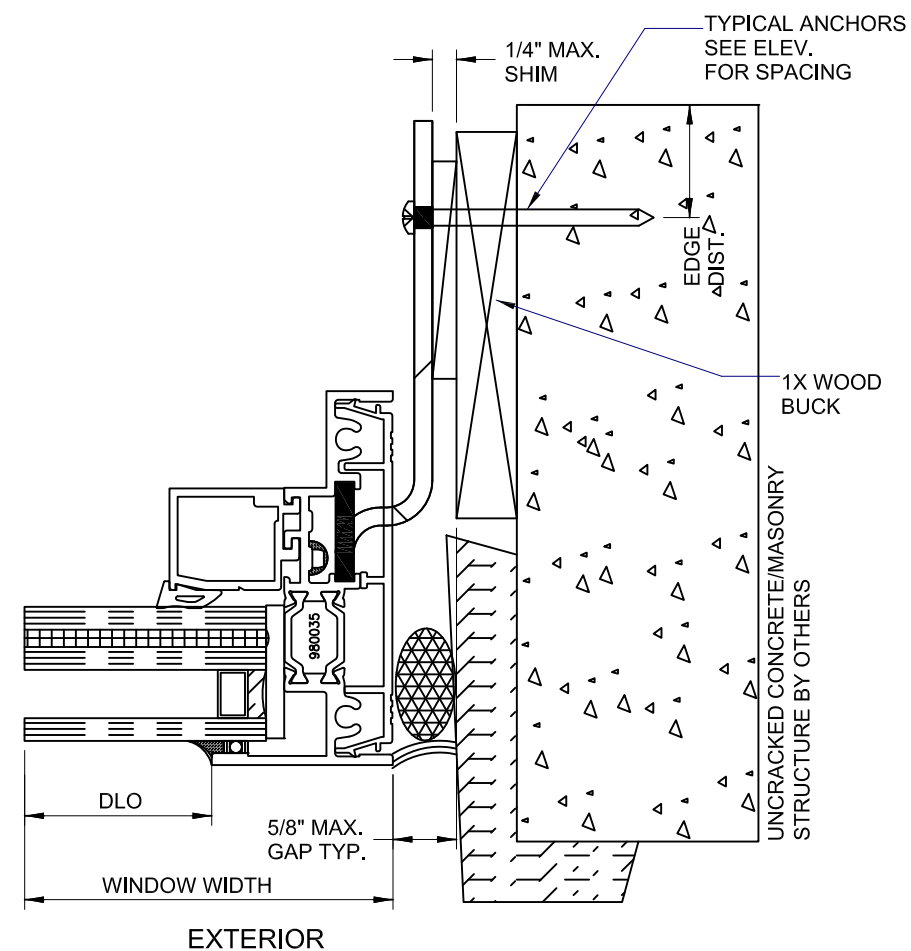
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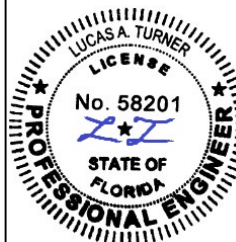


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SLIDE IN CLIPS AT FRAME
ANCHORAGE DETAILS
LEVEL 'D' & 'E' IMPACT



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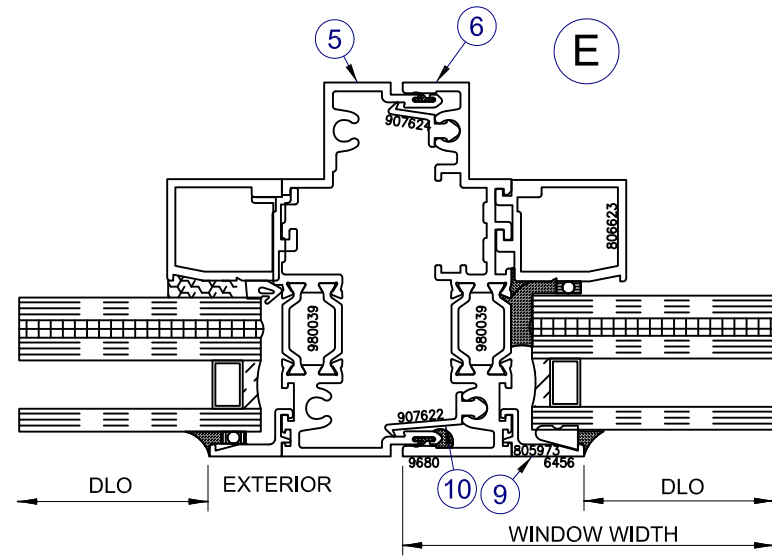
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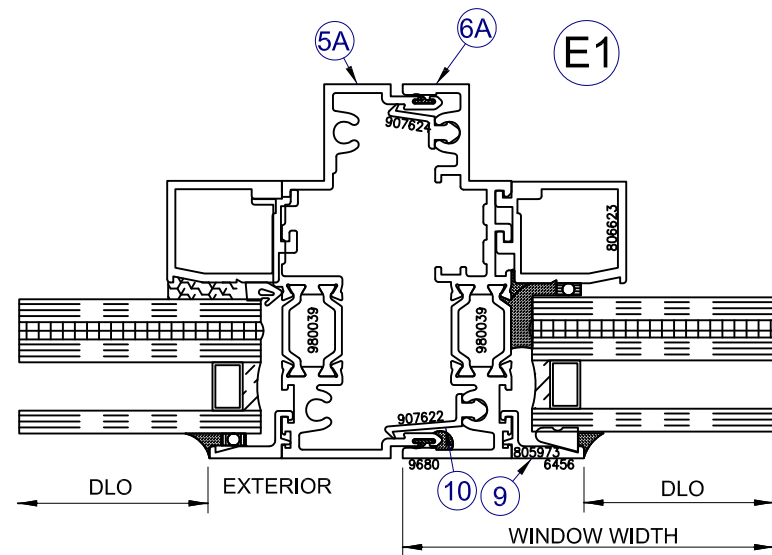
FPA #
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SHT. 8 of 17



4250i SERIES FRAMES

NOTE: SERIES 3250i FRAMES ARE SHOWN;
SERIES 4250i WITH EXTENDED INTERIOR
LEGS AS SHOWN SHEETS 15 THROUGH 18
MAY ALSO BE USED FOR ALL DETAILS.

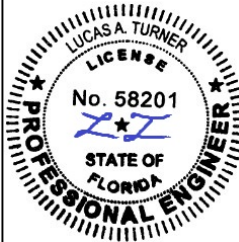


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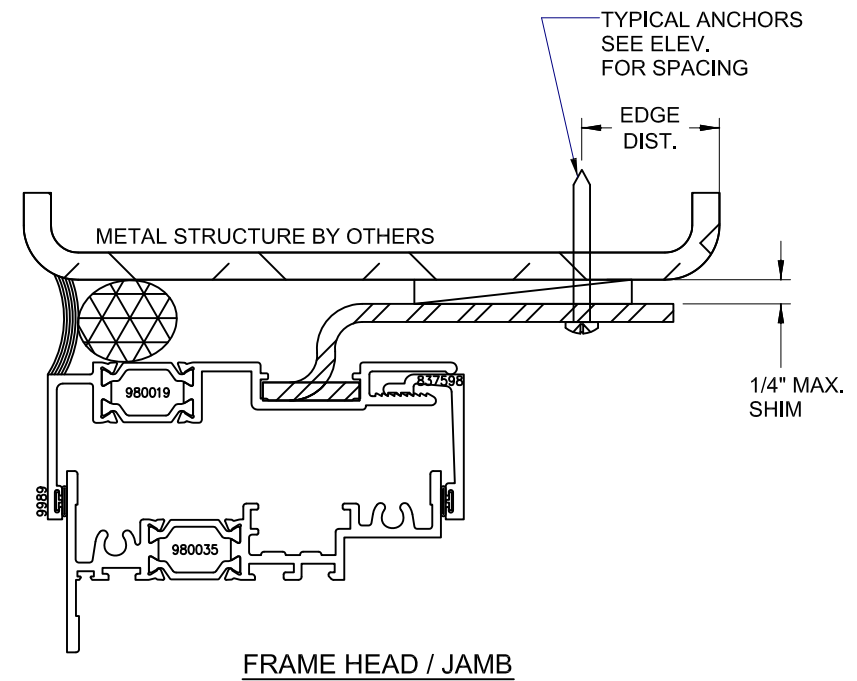
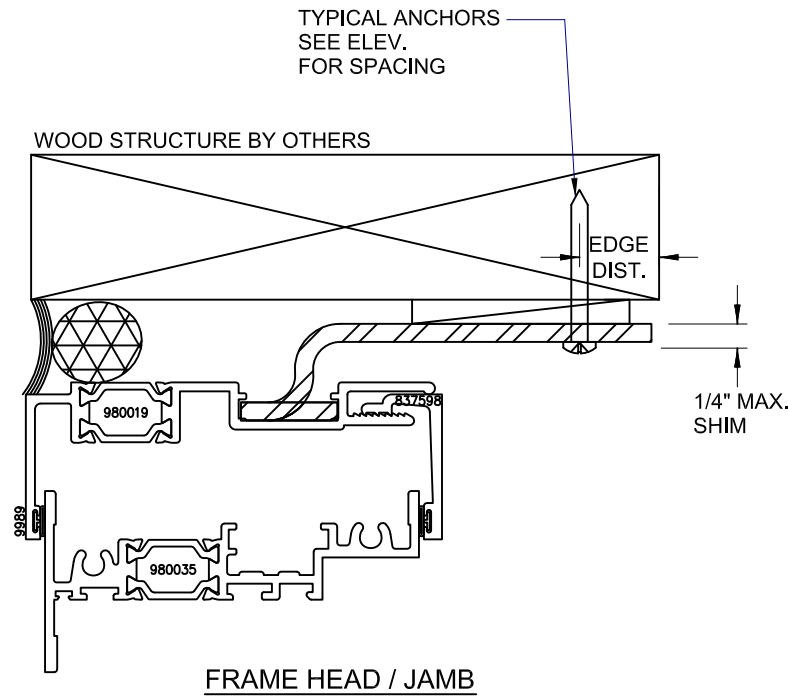
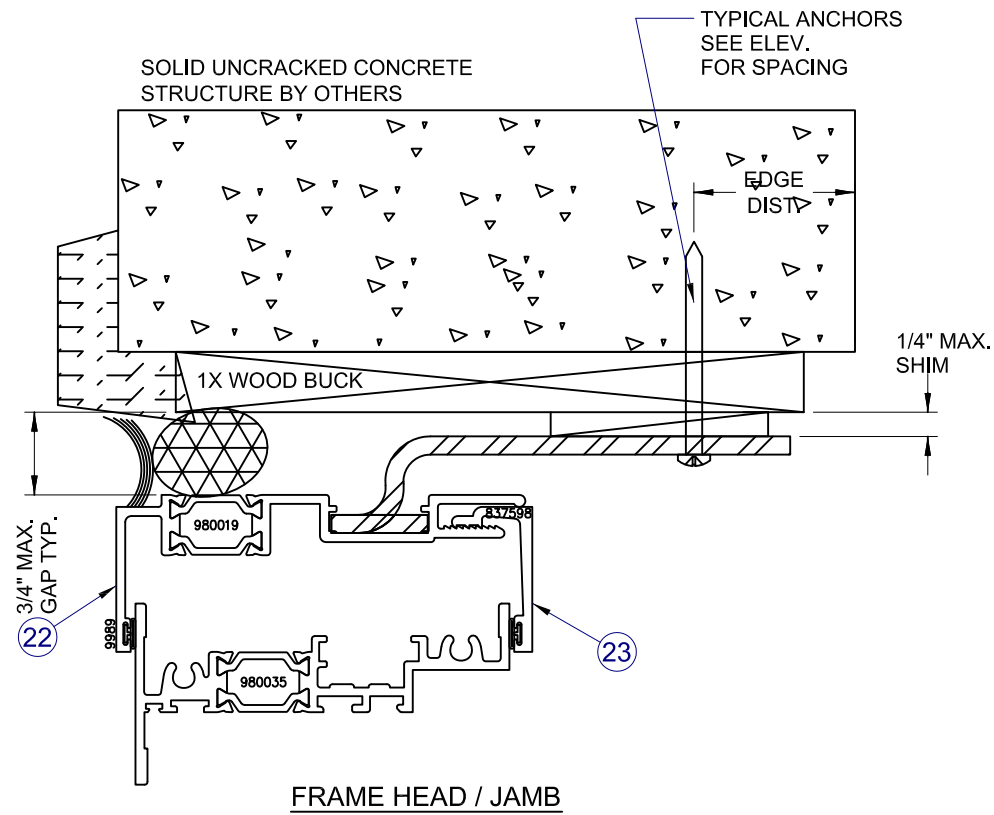
REV. 0
12/26/2023

SCALE: NTS

DWG.
3-4250i-LM-Fixed

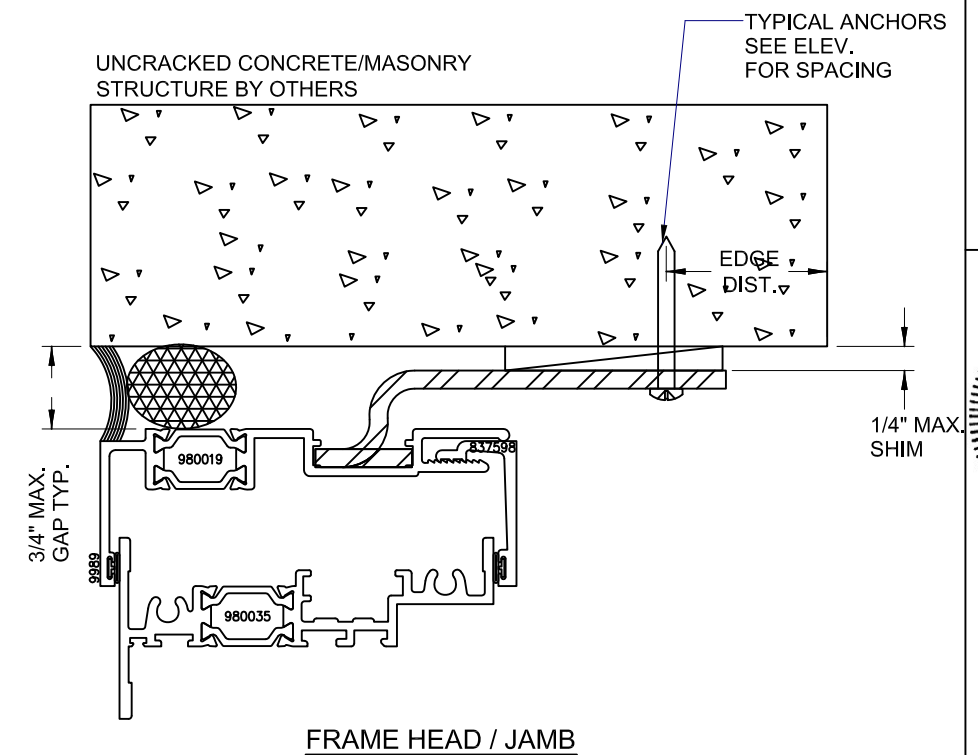
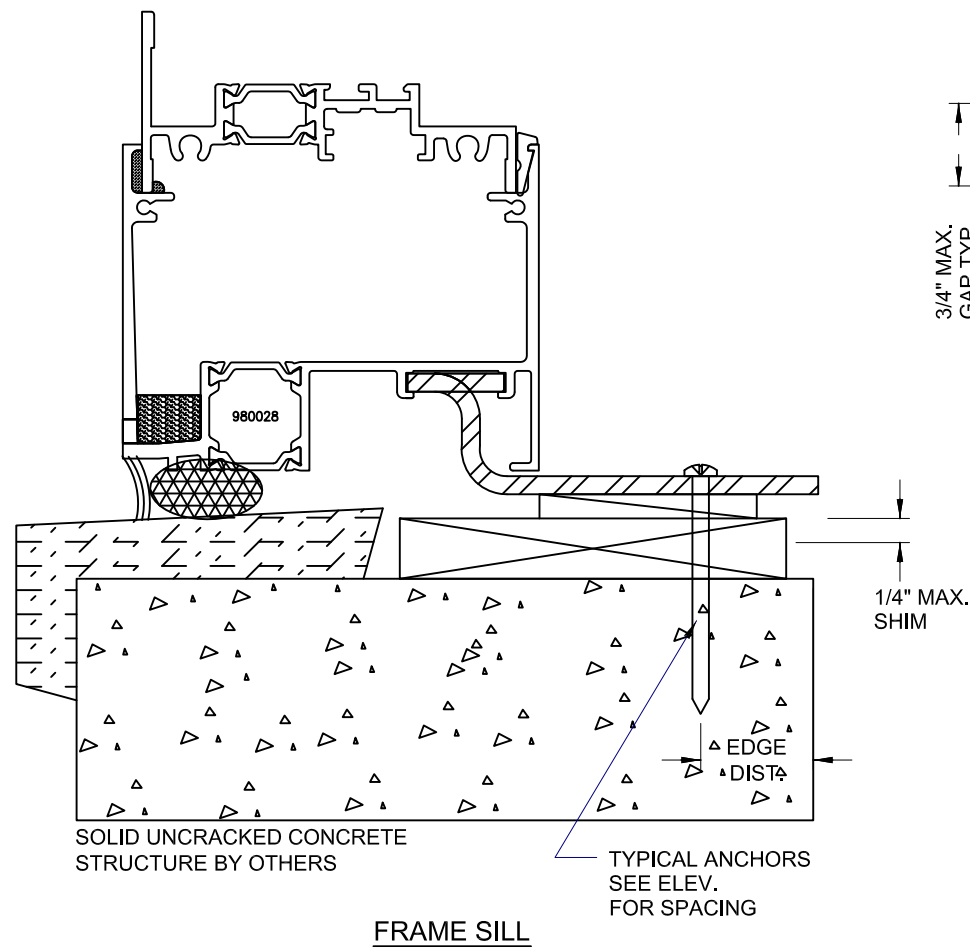
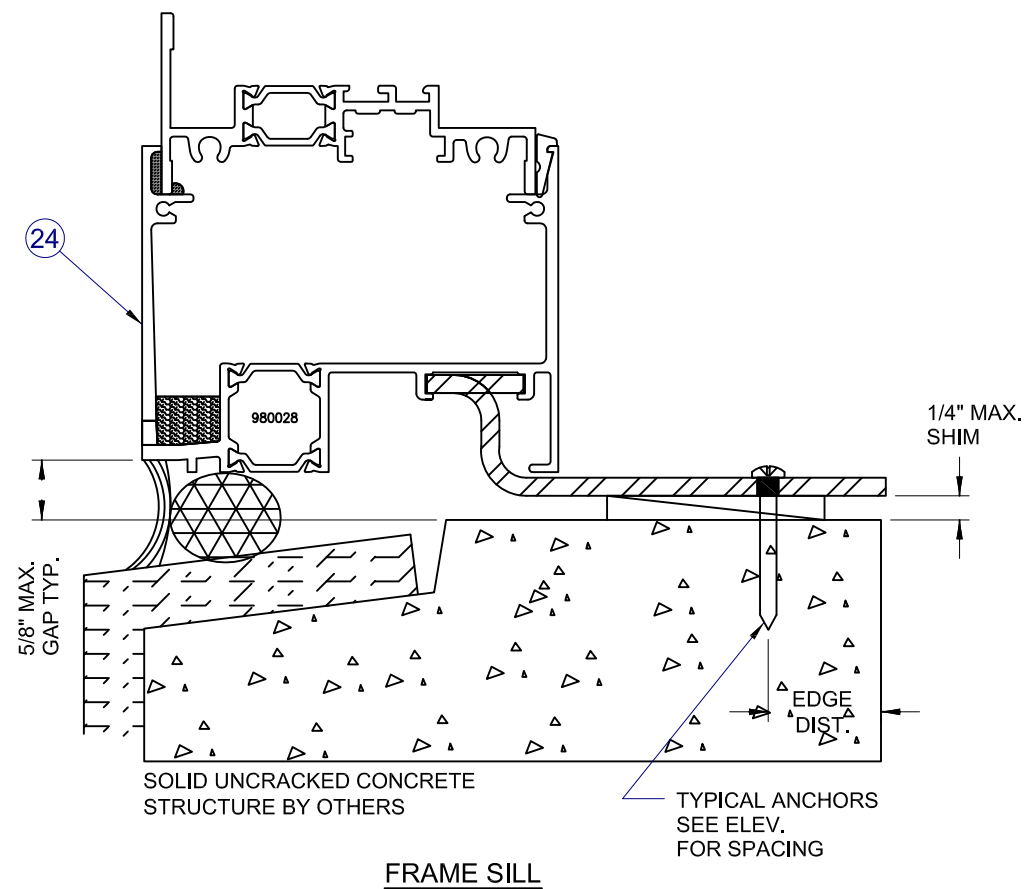
FPA #
FL46244

SHT. 9 of 17



4250i SERIES FRAMES

NOTE: SERIES 3250i FRAMES ARE SHOWN;
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SLIDE IN CLIPS AT RECEPTOR
ANCHORAGE DETAILS
LEVEL 'D' IMPACT

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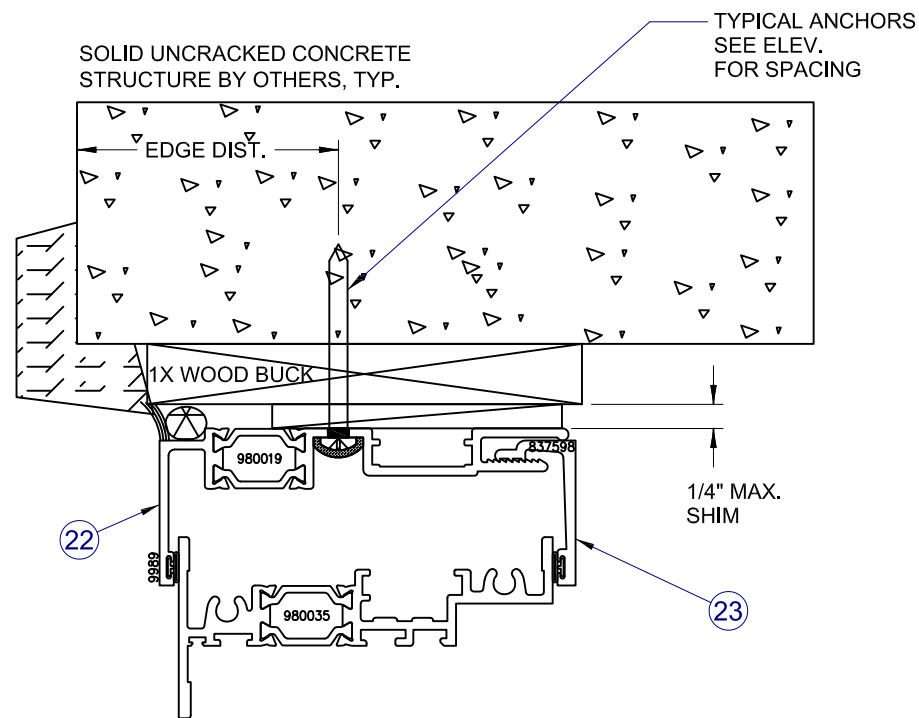
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12/26/2023

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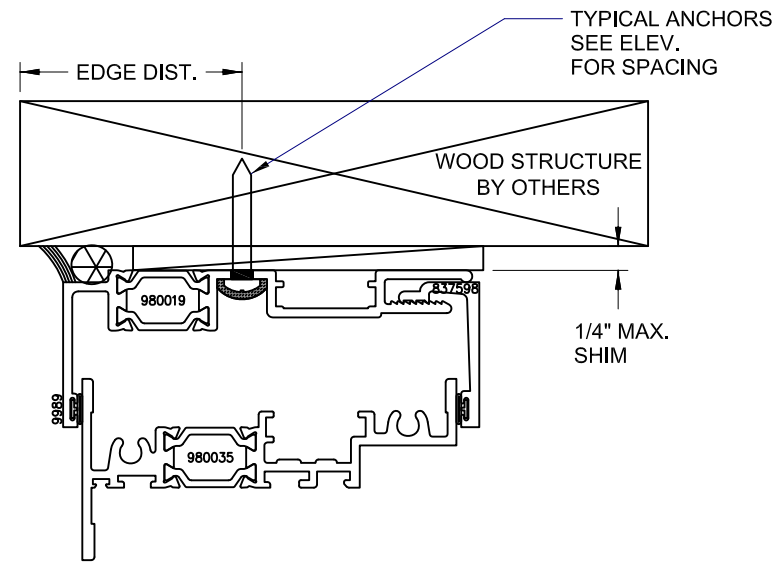
DWG.
3-4250i-LM-Fixed

FPA #
FL46244

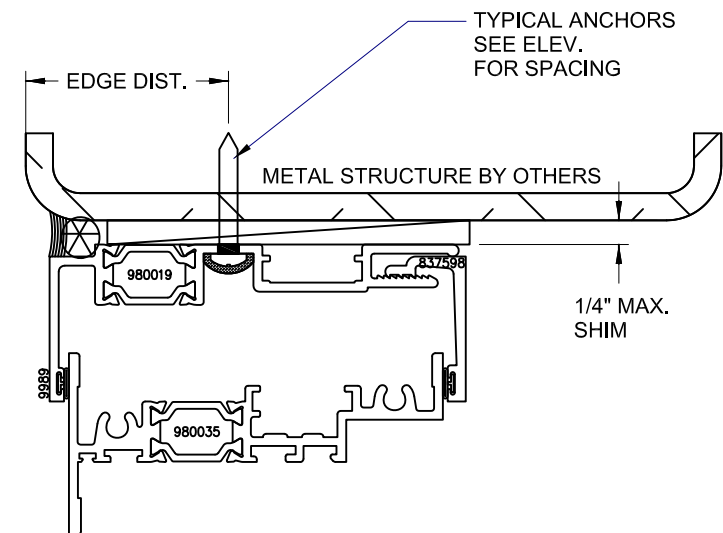
SHT. 10 of 17



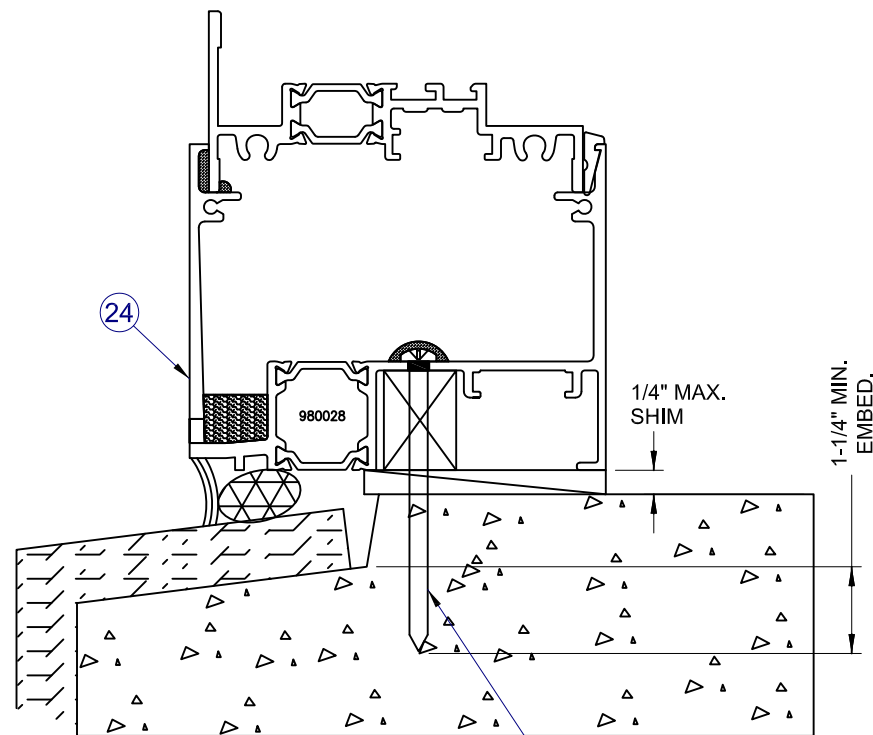
FRAME HEAD / JAMB



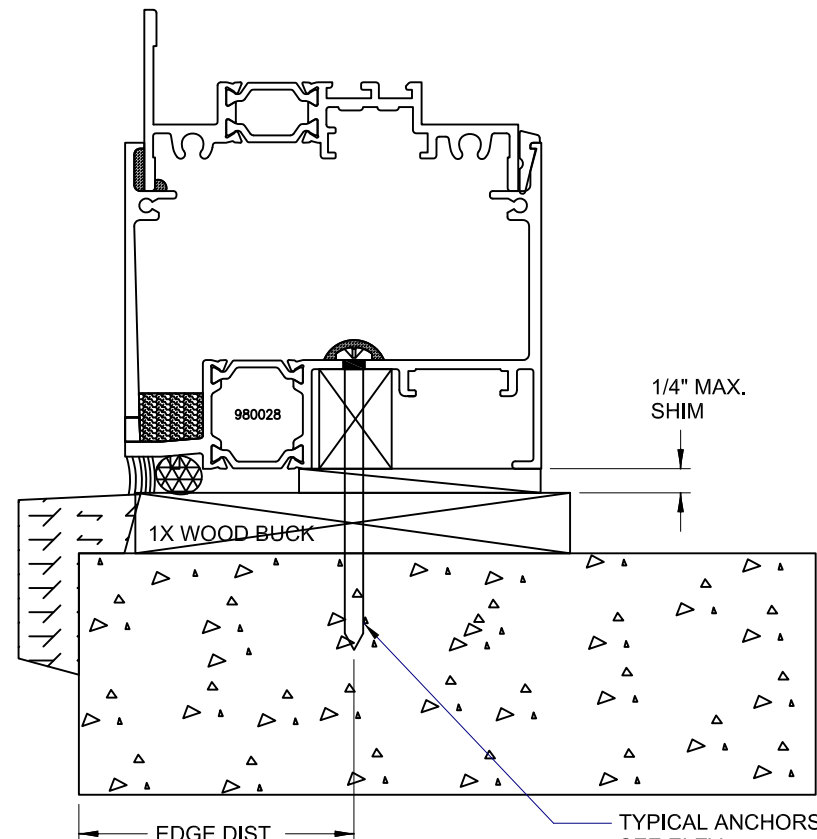
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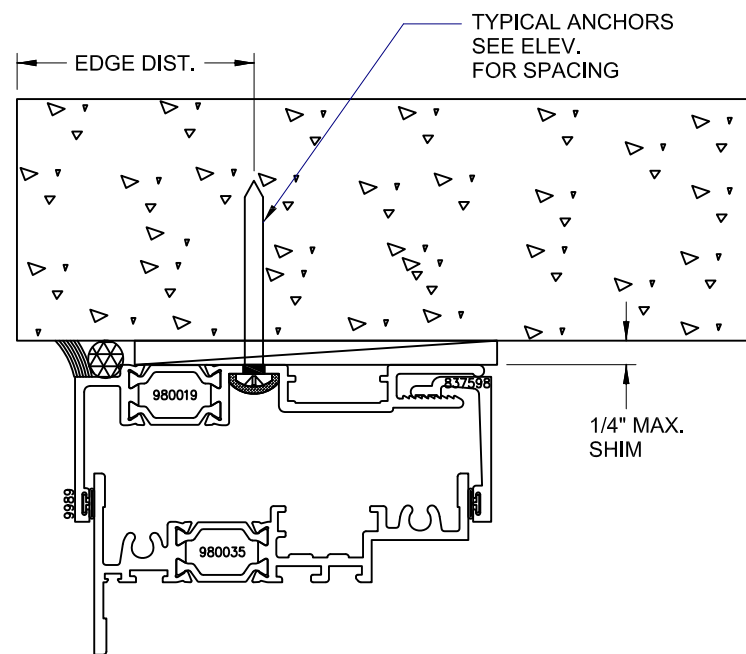
FRAME HEAD / JAMB



FRAME SILL



FRAME SILL



FRAME HEAD / JAMB

**DIRECTLY THRU RECEPTOR
ANCHORAGE DETAILS
LEVEL 'D' IMPACT**

4250i SERIES FRAMES

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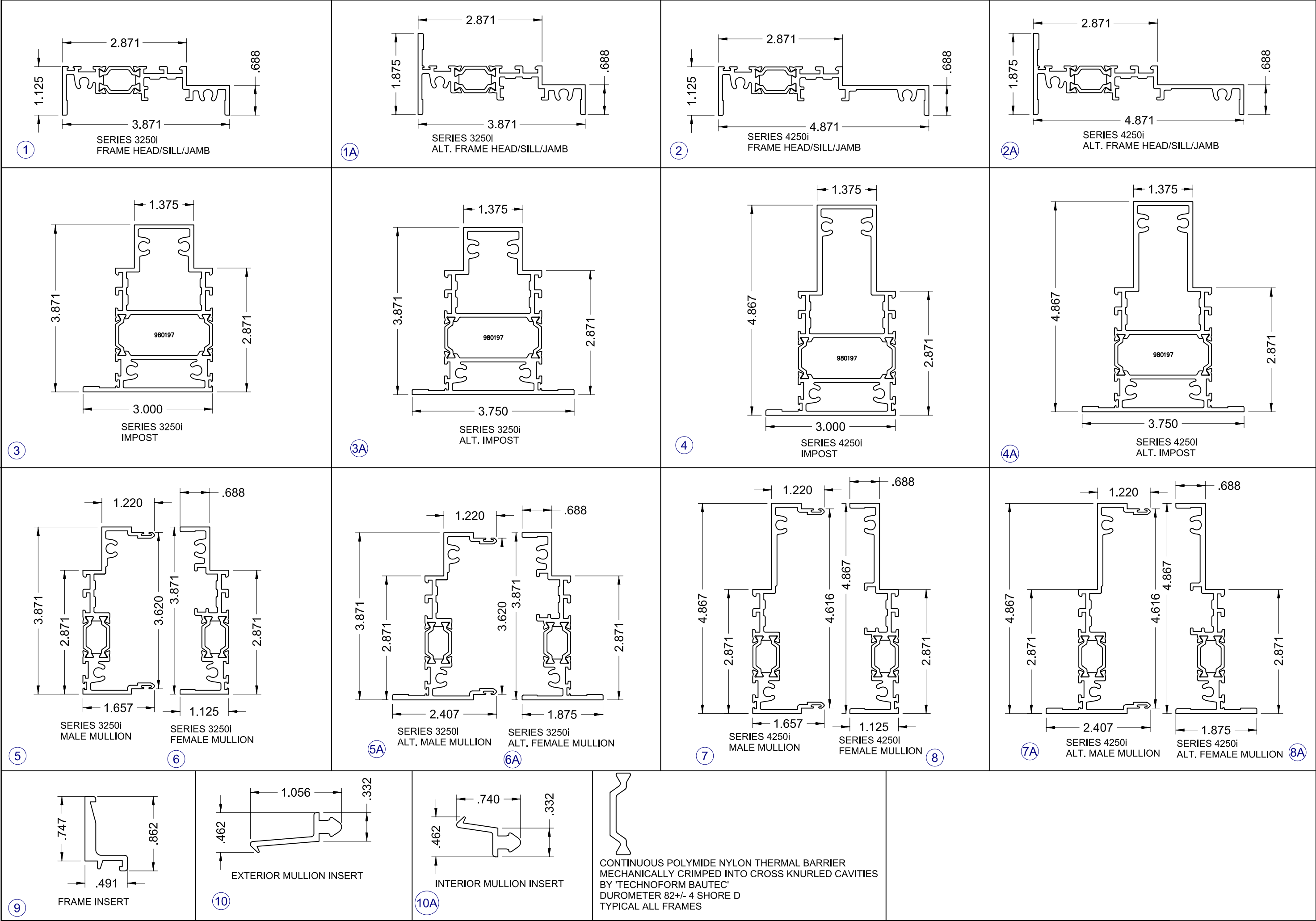
REV. 0
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SCALE: NTS

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SHT. 11 of 17



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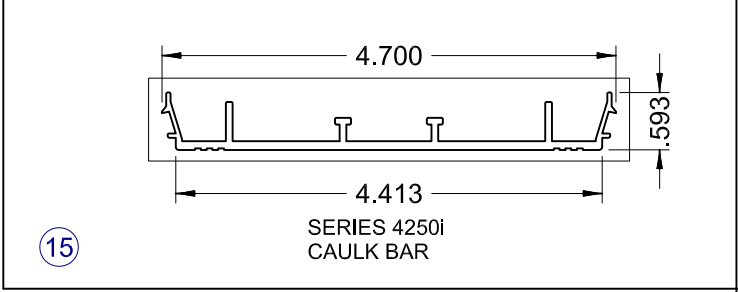
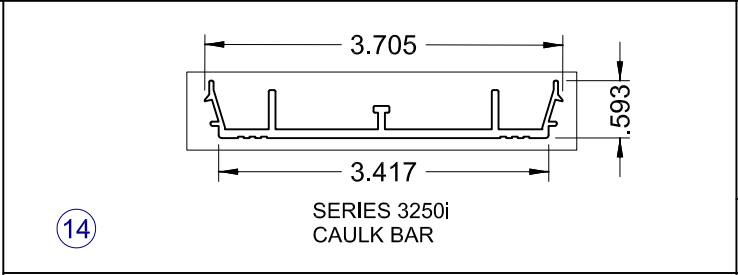
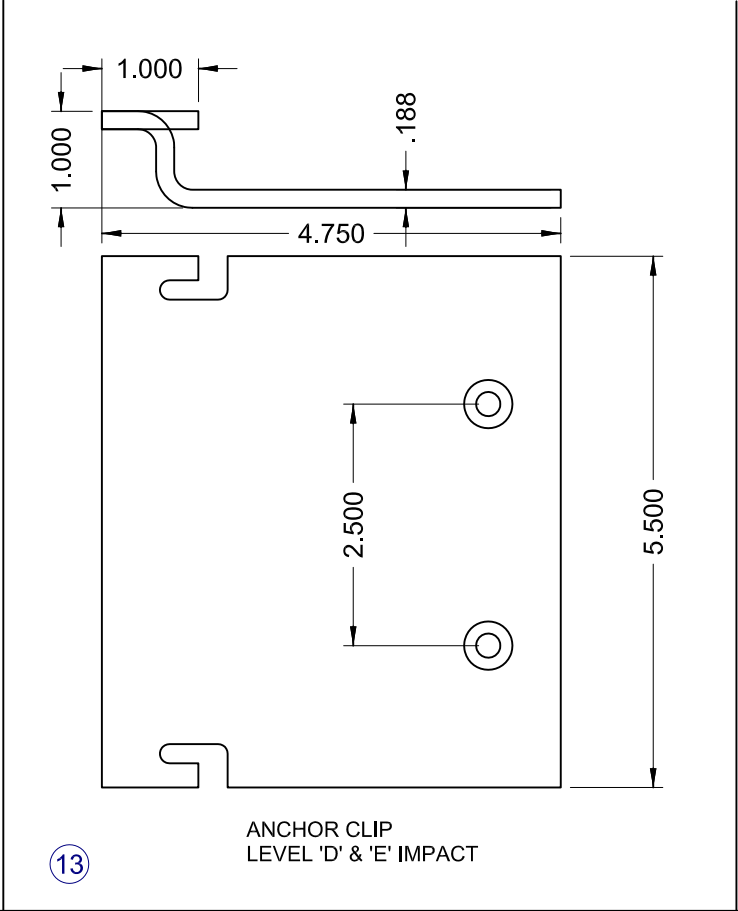
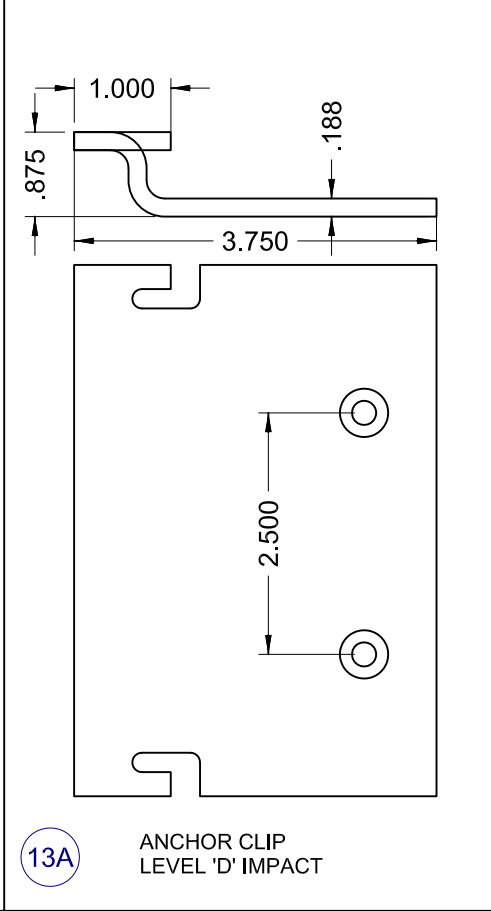
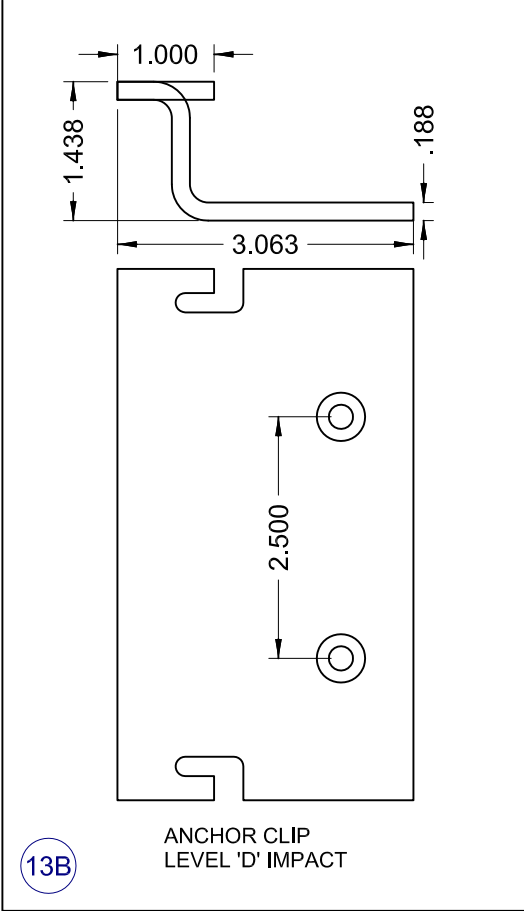
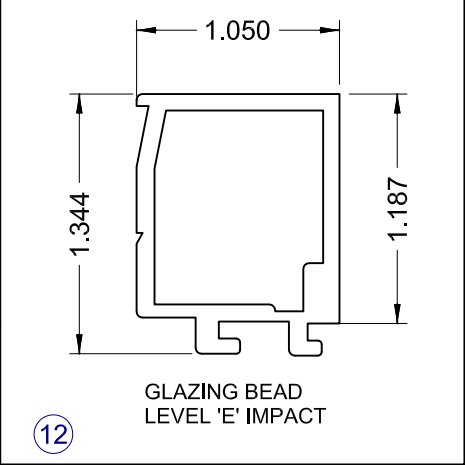
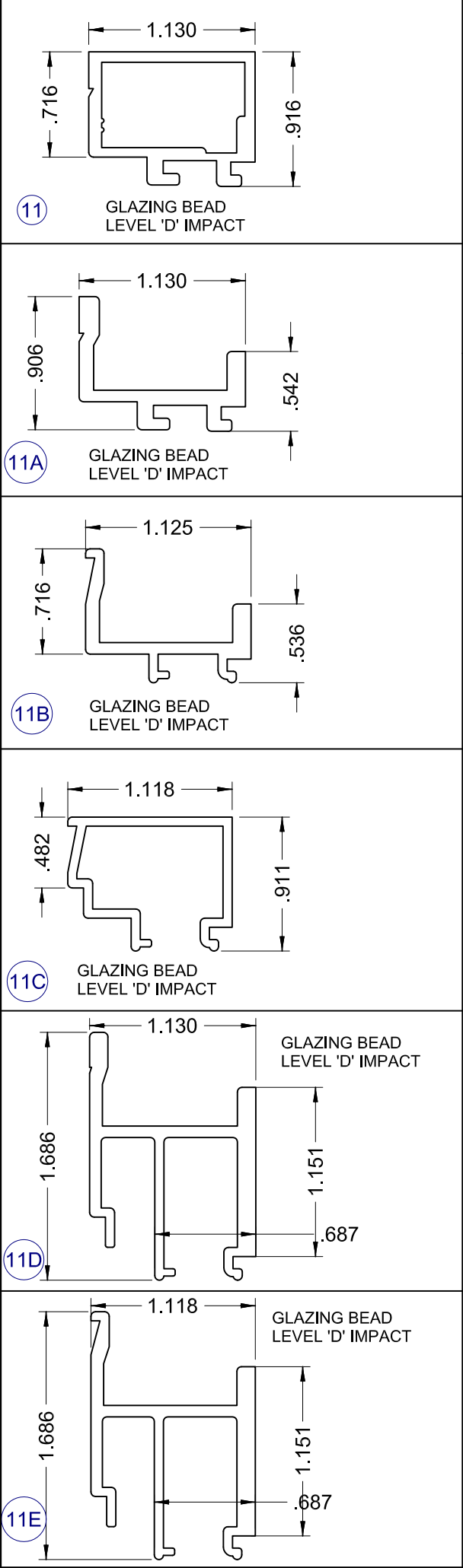
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12/26/2023

SCALE: NTS

DWG.
3-4250i-LM-Fixed

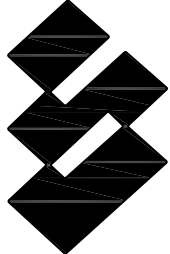
FPA #
FL46244

SHT. 12 of 17

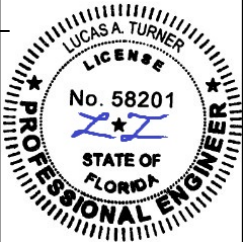


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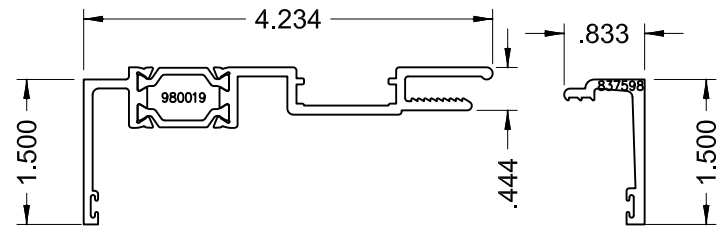
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12/26/2023

SCALE: NTS

DWG.
3-4250i-LM-Fixed

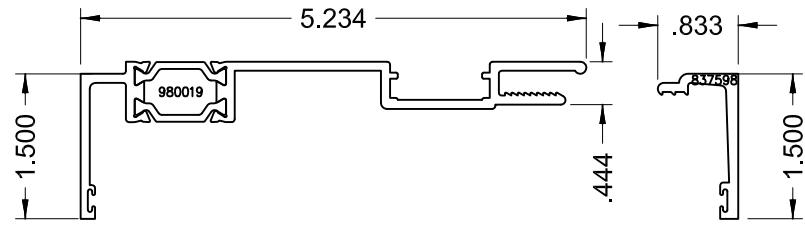
FPA #
FL46244

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22
SERIES 3250i
RECEPTOR HEAD/JAMB
(LEVEL 'D' IMPACT)

RECEPTOR INSERT
(LEVEL 'D' IMPACT) 23

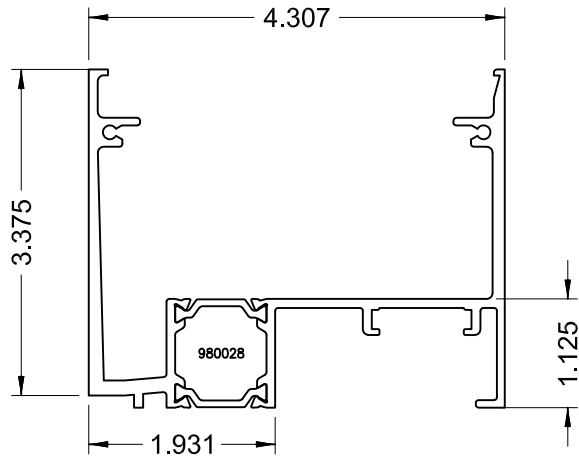


22A

SERIES 4250i
RECEPTOR HEAD/JAMB
(LEVEL 'D' IMPACT)

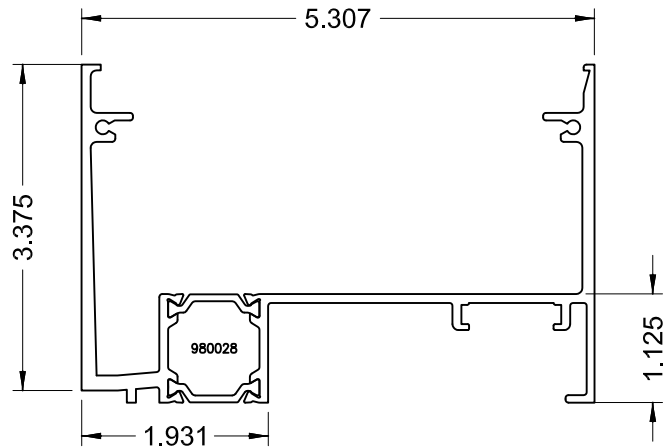
RECEPTOR INSERT
(LEVEL 'D' IMPACT)

23A



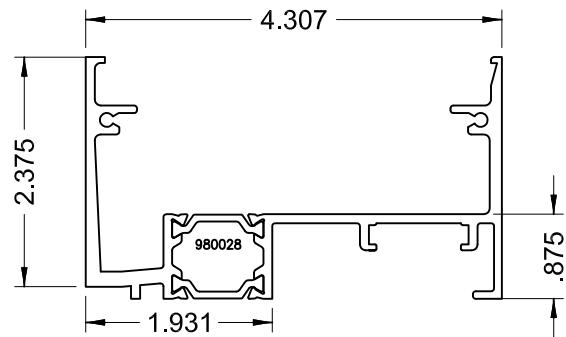
24

SERIES 3250i
RECEPTOR SILL
(LEVEL'D' IMPACT)
APPR'D FOR WATER RESISTANCE



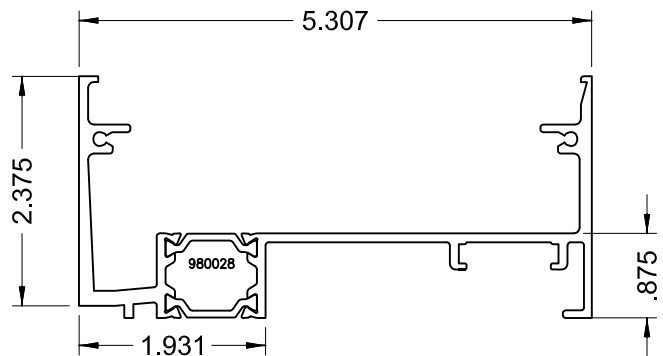
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SERIES 4250i
RECEPTOR SILL
(LEVEL'D' IMPACT)
APPR'D FOR WATER RESISTANCE



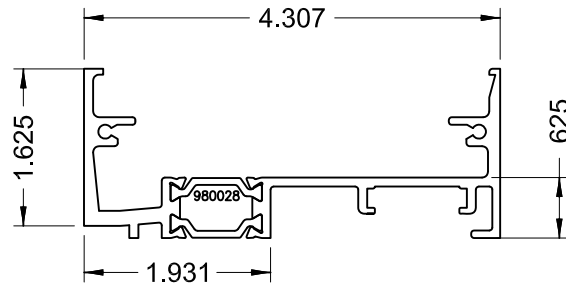
24.1

SERIES 3250i
RECEPTOR SILL
(LEVEL'D' IMPACT)
NOT APPR'D FOR WATER RESISTANCE



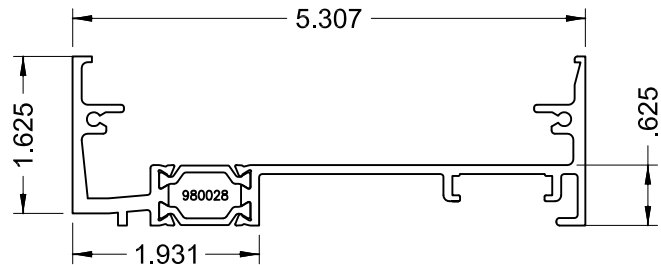
24.1A

SERIES 4250i
RECEPTOR SILL
(LEVEL'D' IMPACT)
NOT APPR'D FOR WATER RESISTANCE



24.2

SERIES 3250i
RECEPTOR SILL
(LEVEL'D' IMPACT)
NOT APPR'D FOR WATER RESISTANCE



24.2A

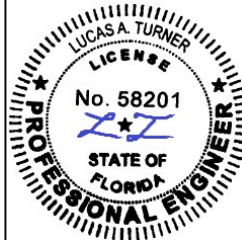
SERIES 4250i
RECEPTOR SILL
(LEVEL'D' IMPACT)
NOT APPR'D FOR WATER RESISTANCE

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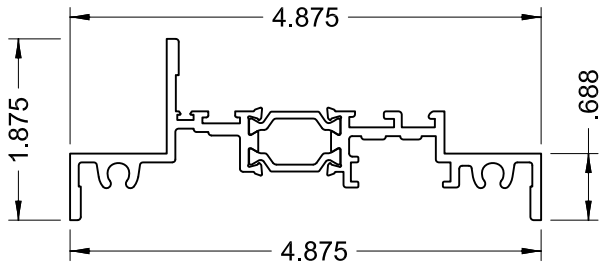
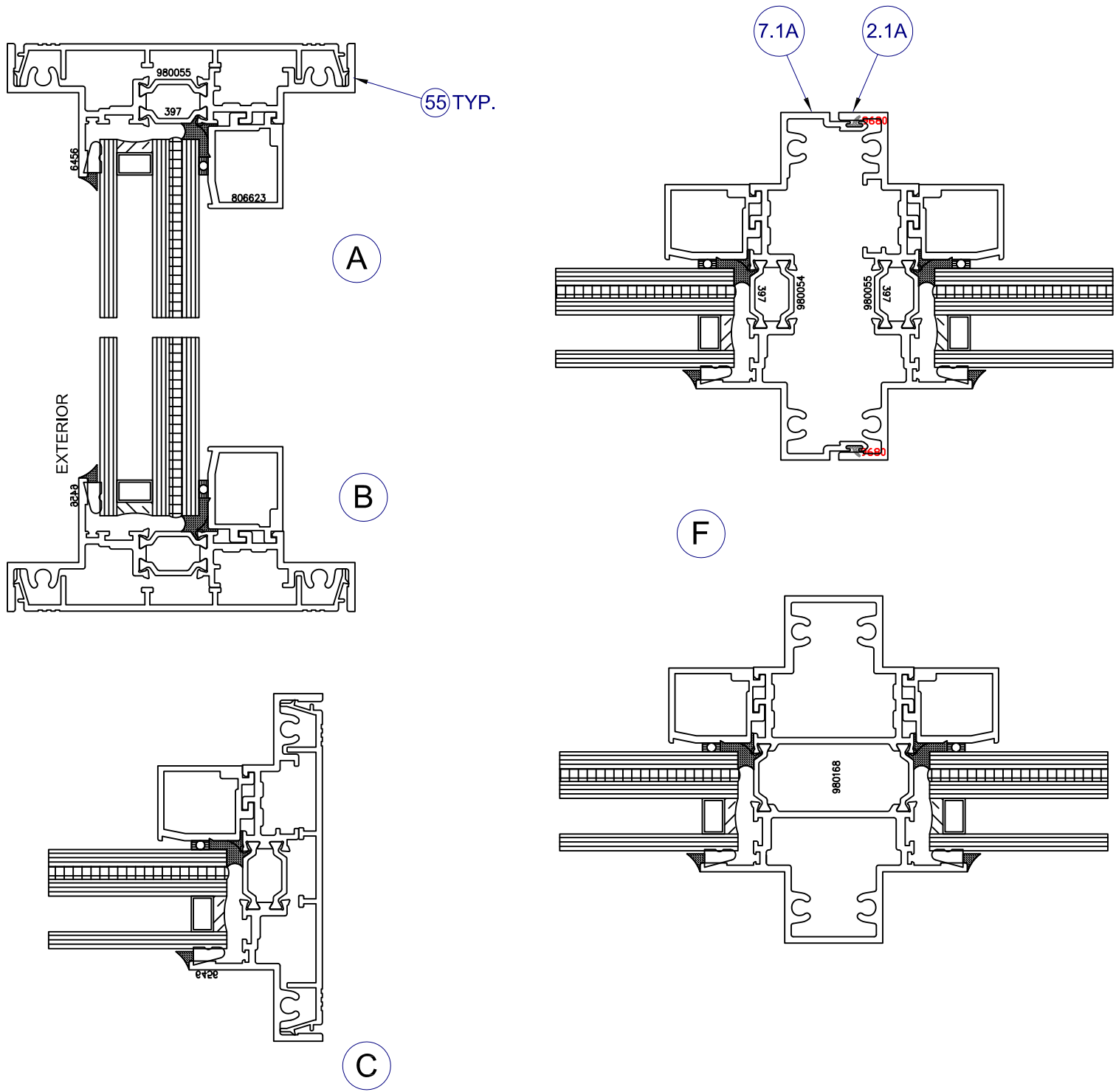
DWG.
3-4250i-LM-Fixed

FPA #
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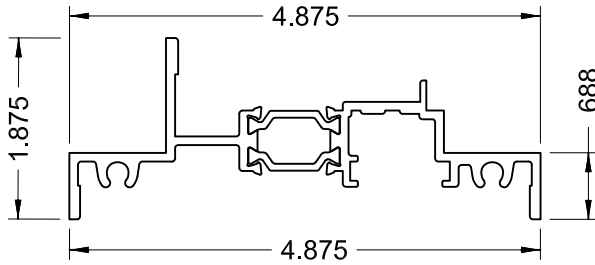
SHT. 14 of 17

4250I-OS FRAME OPTION

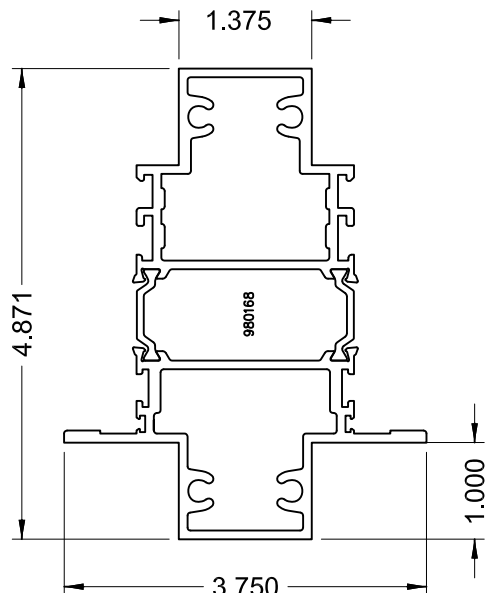
4250i OS FRAMES AS SHOWN ON THIS SHEET MAY BE USED IN LIEU OF STANDARD 4250i FRAMES AS SHOWN IN DETAILS SHEETS 7 THROUGH 14. OS FRAME WINDOW SIZES, DESIGN PRESSURES, GLAZING DETAILS, ANCHORAGE METHODS, AND OTHER DETAILS NOT SHOWN THIS SHEET, ARE IN ACCORDANCE WITH CORRESPONDING STANDARD FRAMES.



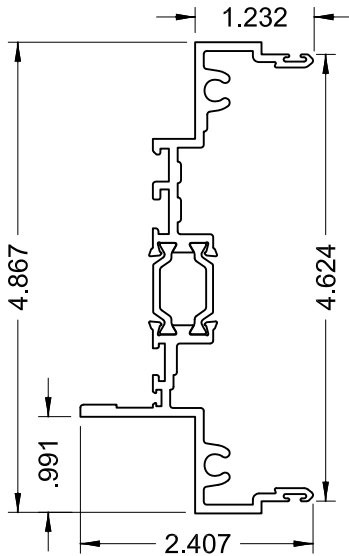
2.1A SERIES 4250i-OS ALT. FRAME HEAD/SILL/JAMB



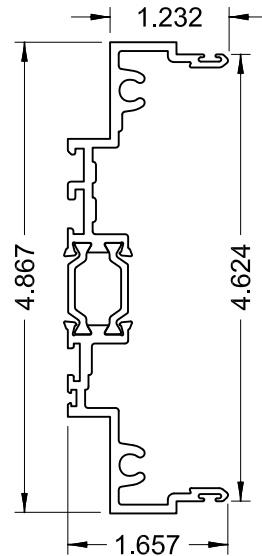
55 SERIES 4250i-OS FRAME HEAD/SILL/JAMB



SERIES 4250i-OS ALT. MULLION



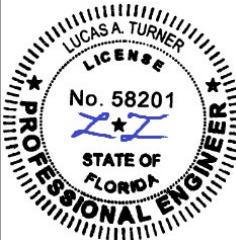
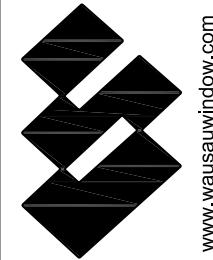
7.1A SERIES 4250i ALT. MALE MULLION



SERIES 4250i MALE MULLION 7.1

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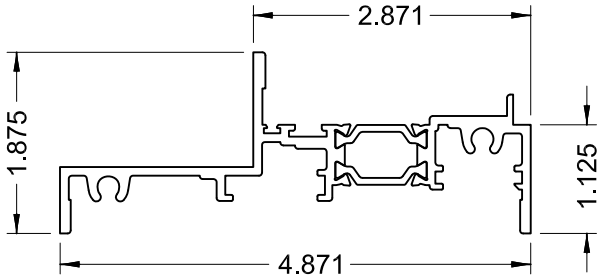
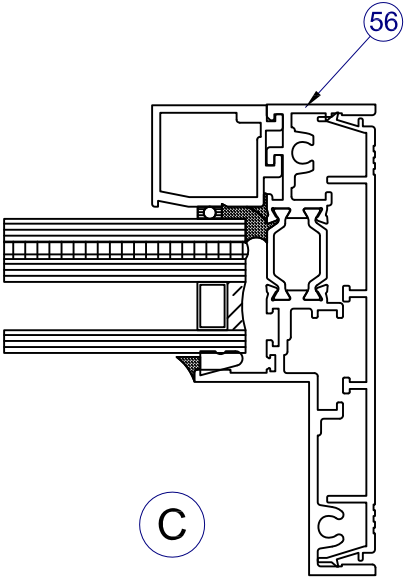
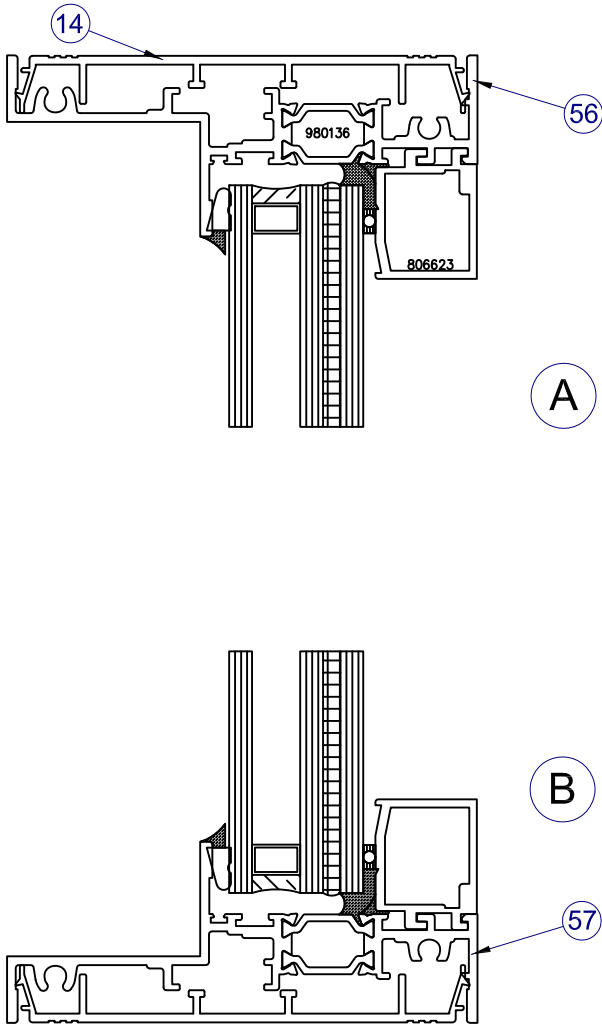
DWG.
3-4250i-LM-Fixed

FPA #
FL46244

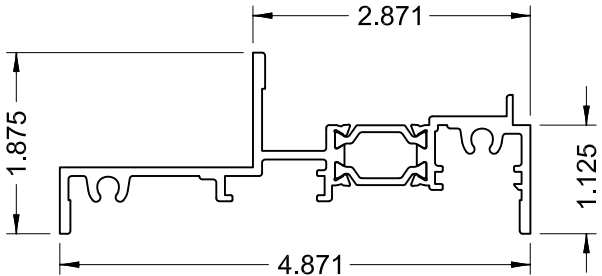
SHT. 15 of 17

4250I-SDH FRAME OPTION

4250i SDH FRAMES AS SHOWN ON THIS SHEET MAY BE USED IN LIEU OF STANDARD 4250i FRAMES AS SHOWN IN DETAILS SHEETS 7 THROUGH 14. SDH FRAME WINDOW SIZES, DESIGN PRESSURES, GLAZING DETAILS, ANCHORAGE METHODS, AND OTHER DETAILS NOT SHOWN THIS SHEET, ARE IN ACCORDANCE WITH CORRESPONDING STANDARD FRAMES.

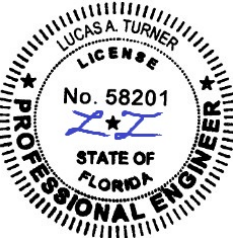


56 SERIES 4250i-SDH
FRAME HEAD/JAMB



57 SERIES 4250i-SDH
FRAME SILL

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REV. 0
12/26/2023

SCALE: NTS

DWG.
3-4250i-LM-Fixed

FPA #
FL46244

SHT. 16 of 17

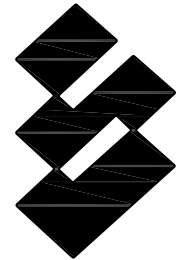
PART #		QUANTITY	DESCRIPTION	MATERIAL	MANF./SUPPLIER/REMARKS
1	980039	4	FRAME HEAD/SILL/JAMB	6063-T6	3250i SERIES
1A	980035	4	FRAME HEAD/SILL/JAMB	6063-T6	3250i SERIES
1.1	980041	1	OPTIONAL FRAME SILL	6063-T6	3250i SERIES
1.1A	995905	1	OPTIONAL FRAME SILL	6063-T6	4250i SERIES
2	980044	4	FRAME HEAD/SILL/JAMB	6063-T6	4250i SERIES
2A	995903	4	FRAME HEAD/SILL/JAMB	6063-T6	4250i SERIES
2.1	980053	4	FRAME HEAD/SILL/JAMB	6063-T6	4250i-OS SERIES
2.1A	980055	4	FRAME HEAD/SILL/JAMB	6063-T6	4250i-OS SERIES
2.2	980139	4	FRAME HEAD/SILL/JAMB	6063-T6	4250i-SDH SERIES
2.2A	980136	4	FRAME HEAD/SILL/JAMB	6063-T6	4250i-SDH SERIES
3	980197	AS REQD.	IMPOST	6063-T6	3250i SERIES
3A	980197	AS REQD.	ALT. IMPOST	6063-T6	3250i SERIES
4	980100	AS REQD.	IMPOST	6063-T6	4250i SERIES
4A	980100	AS REQD.	ALT. IMPOST	6063-T6	4250i SERIES
4.1	980168	AS REQD.	IMPOST	6063-T6	4250i-OS SERIES
4.1A	980168	AS REQD.	ALT. IMPOST	6063-T6	4250i-OS SERIES
4.2	-	AS REQD.	IMPOST	6063-T6	4250i-SDH SERIES
4.2A	-	AS REQD.	ALT. IMPOST	6063-T6	4250i-SDH SERIES
5	980040	AS REQD.	MALE MULLION	6063-T6	3250i SERIES
5A	980038	AS REQD.	ALT. MALE MULLION	6063-T6	3250i SERIES
6	980039	AS REQD.	FEMALE MULLION	6063-T6	3250i SERIES
6A	980035	AS REQD.	ALT. FEMALE MULLION	6063-T6	3250i SERIES
7	980045	AS REQD.	MALE MULLION	6063-T6	4250i SERIES
7A	980046	AS REQD.	ALT. MALE MULLION	6063-T6	4250i SERIES
7.1	980052	AS REQD.	FEMALE MULLION	6063-T6	4250i-OS SERIES
7.1A	980054	AS REQD.	ALT. FEMALE MULLION	6063-T6	4250i-OS SERIES
7.2	980134	AS REQD.	MALE MULLION	6063-T6	4250i-SDH SERIES
7.2A	980137	AS REQD.	ALT. MALE MULLION	6063-T6	4250i-SDH SERIES
8	980044	AS REQD.	FEMALE MULLION	6063-T6	4250i SERIES
8A	995903	AS REQD.	ALT. FEMALE MULLION	6063-T6	4250i SERIES
9	805973	AS REQD.	FRAME INSERT	6063-T6	3250i & 4250i SERIES
10	907622	AS REQD.	EXTERIOR MULLION INSERT	6063-T6	3250i & 4250i SERIES
10A	907624	AS REQD.	INTERIOR MULLION INSERT	6063-T6	3250i & 4250i SERIES
11	805988	4	GLAZING BEAD LEVEL 'D' IMPACT	6063-T6	3250i & 4250i SERIES
11A	805987	4	ALT. GLAZING BEAD LEVEL 'D' IMPACT	6063-T6	3250i & 4250i SERIES
11B	805952	4	ALT. GLAZING BEAD LEVEL 'D' IMPACT	6063-T6	3250i & 4250i SERIES
11C	805939	4	ALT. GLAZING BEAD LEVEL 'D' IMPACT	6063-T6	3250i & 4250i SERIES
11D	806637	4	ALT. GLAZING BEAD LEVEL 'D' IMPACT	6063-T6	3250i & 4250i SERIES
11E	805965	4	ALT. GLAZING BEAD LEVEL 'D' IMPACT	6063-T6	3250i & 4250i SERIES
12	806623	4	GLAZING BEAD LEVEL 'E' IMPACT	6063-T6	3250i & 4250i SERIES
13	141860	AS REQD.	ANCHOR CLIP (LEVEL 'D' & 'E' IMPACT)	STEEL	3250i & 4250i SERIES
13A	141860	AS REQD.	ANCHOR CLIP (LEVEL 'D' IMPACT)	STEEL	3250i & 4250i SERIES
13B	141860	AS REQD.	ANCHOR CLIP (LEVEL 'D' IMPACT)	STEEL	3250i & 4250i SERIES
14	579	AS REQD.	CAULK BAR	PVC	3250i SERIES
15	573	AS REQD.	CAULK BAR	PVC	4250i SERIES
16	144475	2/LITE	SETTING BLOCK	SILICONE	DUROMETER 70 +/-5, SHORE A
17	142748	AS REQD.	INTERIOR & EXTERIOR GLAZING TAPE	BUTYL	-
18	6456	AS REQD.	INTERIOR & EXTERIOR WEDGE GASKET	EPDM	DUROMETER 85 +/-5, SHORE A
19	5127	AS REQD.	INTERIOR WEDGE GASKET	EPDM	DUROMETER 85 +/-5, SHORE A
20	6790	AS REQD.	INTERIOR WEDGE GASKET	SILICONE	DUROMETER 70 +/-5, SHORE A
21	21355	AS REQD.	ASSEMBLY SCREWS	ST. STEEL	PH SMS
22	980019	AS REQD.	RECEPTOR HEAD/JAMB (LEVEL 'D' IMPACT)	6063-T6	3250i SERIES
22A	980020	AS REQD.	RECEPTOR HEAD/JAMB (LEVEL 'D' IMPACT)	6063-T6	4250i SERIES
23	837598	AS REQD.	RECEPTOR INSERT (LEVEL 'D' IMPACT)	6063-T6	-

ITEM	PART #	QUANTITY	DESCRIPTION	MATERIAL	MANF./SUPPLIER/REMARKS
24	980028	AS REQD.	RECEPTOR SILL 3 3/8" HIGH (LEVEL 'D' IMPACT)	6063-T6	3250i SERIES
24A	980029	AS REQD.	RECEPTOR SILL 3 3/8" HIGH (LEVEL 'D' IMPACT)	6063-T6	4250i SERIES
24.1	980025	AS REQD.	RECEPTOR SILL 2 3/8" HIGH (LEVEL 'D' IMPACT)	6063-T6	3250i SERIES
24.1A	980026	AS REQD.	RECEPTOR SILL 2 3/8" HIGH (LEVEL 'D' IMPACT)	6063-T6	4250i SERIES
24.2	980022	AS REQD.	RECEPTOR SILL 1 5/8" HIGH (LEVEL 'D' IMPACT)	6063-T6	3250i SERIES
24.2A	980023	AS REQD.	RECEPTOR SILL 1 5/8" HIGH (LEVEL 'D' IMPACT)	6063-T6	4250i SERIES
24.2	980022	AS REQD.	RECEPTOR SILL 1 5/8" HIGH (LEVEL 'D' IMPACT)	6063-T6	3250i SERIES
55	980049	AS REQD.	FRAME HEAD/SILL/JAMB	6063-T6	4250i-OS SERIES
56	980140	AS REQD.	FRAME HEAD/JAMB	6063-T6	4250i-SDH SERIES
57	980141	AS REQD.	FRAME SILL	6063-T6	4250i-SDH SERIES

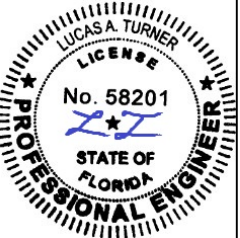
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