# **NUDO PRODUCTS, INC**

## ENDUREX 557 INSULATED GLAZING FOR FIXED WINDOW

#### **INSTALLATION NOTES:**

- 1. ONE (1) INSTALLATION ANCHOR CLIP IS REQUIRED AT EACH ANCHOR LOCATION SHOWN, UNLESS OTHERWISE STATED.
- 2. FOR INSTALLATION INTO 2X BUCK USE TWO (2) #14 WOOD SCREW PER LOCATION OF SUFFICIENT LENGTH TO ACHIEVE 1 1/2 INCH MINIMUM EMBEDMENT INTO WOOD SUBSTRATE.
- 3. FOR INSTALLATION THROUGH 1X BUCK TO CONCRETE, OR DIRECTLY INTO CONCRETE, USE ONE (1) 3/8" POWER WEDGE BOLT+ PER LOCATION OF SUFFICIENT LENGTH TO ACHIEVE 2 1/8" INCH MINIMUM EMBEDMENT.
- **4. FOR INSTALLATION THROUGH METAL STUD** USE ONE (1) 5/16" SELF-TAPPING SCREW PER LOCATION OF SUFFICIENT LENGTH TO ACHIEVE 3 THREADS MINIMUM PENETRATION BEYOND METAL FRAME SUBSTRATE.
- 5. MINIMUM EMBEDMENT AND EDGE DISTANCE EXCLUDE WALL FINISHES, INCLUDING BUT NOT LIMITED TO STUCCO, FOAM, BRICK VENEER, AND SIDING.
- INSTALLATION ANCHORS AND ASSOCIATED HARDWARE MUST BE MADE
  OF CORROSION RESISTANT MATERIAL OR HAVE A CORROSION RESISTANT
  COATING.
- 7. FOR HOLLOW BLOCK AND GROUT FILLED BLOCK, DO NOT INSTALL INSTALLATION ANCHORS INTO MORTAR JOINTS. EDGE DISTANCE IS MEASURED FROM FREE EDGE OF BLOCK OR EDGE OF MORTAR JOINT INTO FACE SHELL OF BLOCK.
- 8. INSTALLATION ANCHORS SHALL BE INSTALLED IN ACCORDANCE WITH ANCHOR MANUFACTURER'S INSTALLATION INSTRUCTIONS, AND ANCHORS SHALL NOT BE USED IN SUBSTRATES WITH STRENGTHS LESS THAN THE MINIMUM STRENGTH SPECIFIED BY THE ANCHOR MANUFACTURER.
- INSTALLATION ANCHOR CAPACITIES FOR PRODUCTS HEREIN ARE BASED ON SUBSTRATE MATERIALS WITH THE FOLLOWING PROPERTIES:
   WOOD - MINIMUM SPECIFIC GRAVITY OF 0.55.
  - B. CONCRETE -MINIMUM COMPRESSIVE STRENGTH OF 3000 PSI.
  - C. STEEL MINIMUM YIELD STRENGTH OF 33 KSI. MINIMUM WALL THICKNESS OF 16 GAUGE.

#### **GENERAL NOTES:**

- THE PRODUCT SHOWN HEREIN IS DESIGNED AND
  MANUFACTURED TO COMPLY WITH THE CURRENT FLORIDA
  BUILDING CODE (FBC), INCLUDING HVHZ AND HAS BEEN
  EVALUATED ACCORDING TO THE FOLLOWING:
- TAS 201-94
- TAS 202-94
- TAS 203-94
- ADEQUACY OF THE EXISTING STRUCTURAL CONCRETE/MASONRY, 2X AND METAL STUD FRAMING AS A COMPONENT & CLADDING SYSTEM CAPABLE OF WITHSTANDING AND TRANSFERRING APPLIED PRODUCT LOADS IS THE RESPONSIBILITY OF THE ENGINEER OR ARCHITECT OF RECORD FOR THE PROJECT OF INSTALLATION.
- 3. 1X AND 2X BUCKS (WHEN USED) SHALL BE DESIGNED AND ANCHORED TO PROPERLY TRANSFER ALL LOADS TO THE STRUCTURE. BUCK DESIGN AND INSTALLATION IS THE RESPONSIBILITY OF THE ENGINEER OR ARCHITECT OF RECORD FOR THE PROJECT OF INSTALLATION.
- 4. THE INSTALLATION DETAILS DESCRIBED HEREIN ARE GENERIC AND MAY NOT REFLECT ACTUAL CONDITIONS FOR A SPECIFIC SITE. IF SITE CONDITIONS CAUSE INSTALLATION TO DEVIATE FROM THE REQUIREMENTS DETAILED HEREIN, A LICENSED ENGINEER OR ARCHITECT SHALL PREPARE SITE SPECIFIC DOCUMENTS FOR USE WITH THIS DOCUMENT.
- 5. APPROVED IMPACT PROTECTIVE SYSTEM **IS NOT REQUIRED** TO PROTECT THIS PRODUCT IN AREAS REQUIRING IMPACT RESISTANCE.
- 6. WINDOW FRAME MATERIAL: ALUMINUM 6063-T5.
- 7. DISSIMILAR METALS INCLUDING FASTENERS THAT MAY COME INTO CONTACT WITH ALUMINUM UNIT FRAMING SHALL BE PROTECTED AS DEFINED IN CURRENT FBC CHAPTER 23
- 8. SEE SHEET 4 FOR PANEL DETAIL.
- 9. DESIGNATION "O" STANDS FOR THE FOLLOWING: O: FIXED PANEL

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DESIGN PRESSURE RATING					
SIZE	INSTALLATION METHOD	DESIGN PRESSURE	MISSILE IMPACT RATING		
99 5/8" X 51 1/8"	THROUGH ANGLE CLIP	+90.0 / -90.0 PSF	MISSILE LEVEL E		

#### NOTE

TYPICAL TESTED DETAILS SHOWN. THE PANEL IS QUALIFIED FOR USE AS AN IMPACT RESISTANT GLAZING TO BE USED IN ALUMINUM FRAMING SYSTEMS UNDER SEPARATE APPROVAL. THE LOWER DESIGN PRESSURE AND SIZE RATING SHALL CONTROL THE ALLOWABLE RATING.



SPRINGFIELD, IL 62703 PH: (800) 826-4132 FX: (217) 528-8722

L. ENDUREX 557 INSULATED GLAZING & CURTAIN WALL PANEL GENERAL & INSTALLATION NOTES

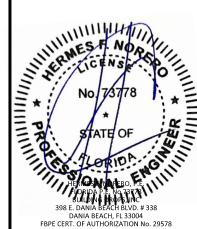
REMARKS

ARED BY:

BUILDING DROPS,
398 E. DANIA BEACH BLVD, STE
DANIA BEACH, FL 33004
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BY DATE

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DATE: 03.01.23

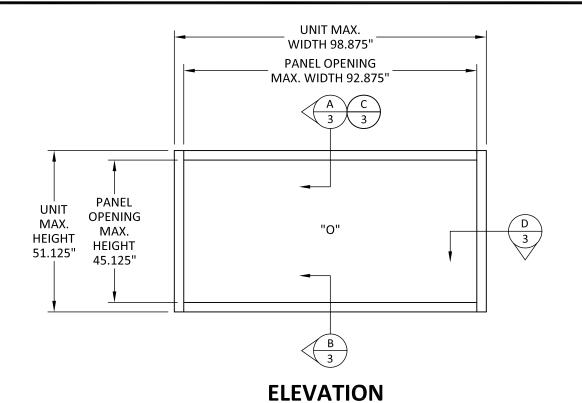
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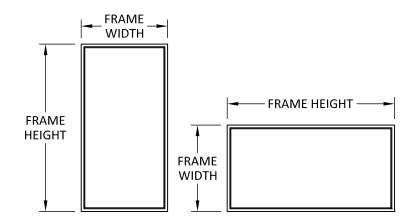
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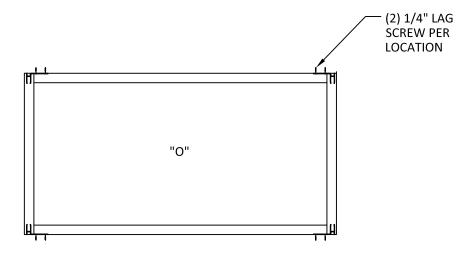
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NOTE:

WINDOW WIDTH AND HEIGHT ARE INTERCHANGEABLE FOR ALL SIZES SHOWN HEREIN NOT TO EXCEED MAXIMUM QUALIFIED SQUARE FOOT AREA.



### **ANCHOR LAYOUT**

NOTE:

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1500 TAYLOR AVENUE SPRINGFIELD, IL 62703 PH: (800) 826-4132 FX: (217) 528-8722

LE: ENDUREX 557 INSULATED GLAZING & CURTAIN WALL PANEL ELEVATION & ANCHOR LAYOUT

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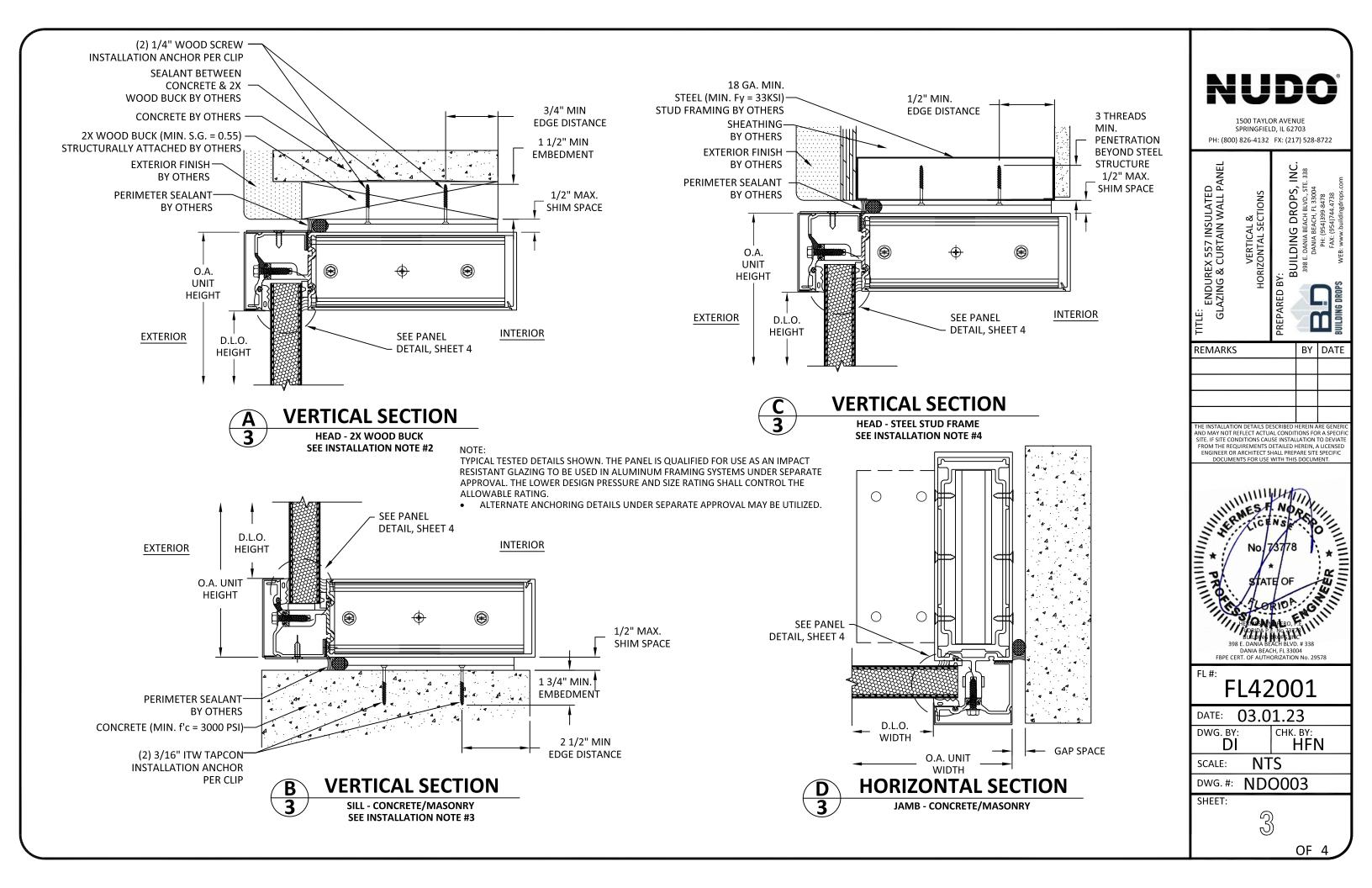
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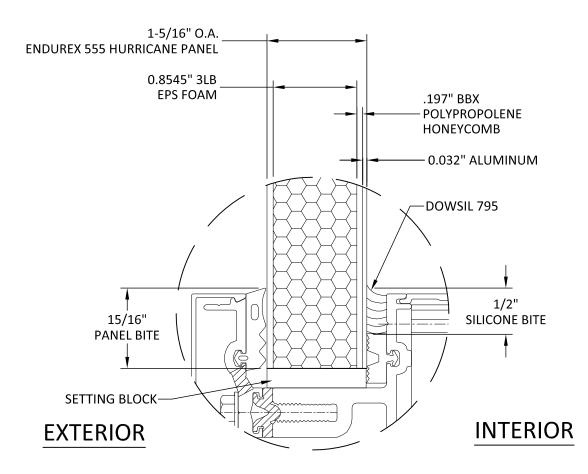
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• PANEL SHALL BE WET GLAZED AS SHOWN IN THE GLAZING DETAIL WITH 15/16" MIN PANEL BITE AND 1/2" MIN SILICONE BITE.



## **PANEL DETAIL**

#### NOTE:

- 1. SETTING BLOCK DUROMETER HARDNESS OF 70-90 (SHORE A) AS REFERENCED IN CHAPTER 24.
- SETTING BLOCKS TO BE LOCATED AT 1/4 SPAN LENGTH AS PER CHAPTER 24.

ENDUREX 557-HURRICANE PANEL, LP-S6-8-GRAY-KAL							
TEST		RESULT	MIAMI-DADE				
1231	1231		ACCEPTANCE CRITERIA				
ASTM D638:	DIRECTION 1 AVG:	23,800 PSI					
TENSILE STRENGTH	DIRECTION 2 AVG:	26,300 PSI	N/A				
TENSILE STRENGTH	OVERALL AVERAGE:	25,100 PSI					
ASTM D1	ASTM D1929:		> 650 °F (343 °C)				
SELF-IGNITION TI	EMPRATURE	842 °F (450 °C)	7 030 T (343 C)				
ASTM D19	929:	734 °F (390 °C)	N/A				
FLASH IGNITION T	EMPRATURE	754 1 (550 C)	N/A				
ASTM D2	843:	63.6	< 75				
AVERAGE SMOKE DE	ENSITY RATING		1,3				
ASTM D6 AVERAGE LINEAR R		26.4 MM/MIN, CLASS CC2	CLASS CC1 OR CC2				



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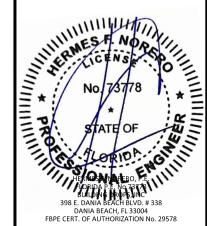
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