

REVISIONS			
REV	DESCRIPTION	DATE	APPROVED
A	REVISED DETAILS	05/16/26	R.L.

NOTES:

1. THE PRODUCT SHOWN HEREIN IS DESIGNED AND MANUFACTURED TO COMPLY WITH REQUIREMENTS OF THE FLORIDA BUILDING CODE.
2. WOOD FRAMING AND MASONRY OPENING TO BE DESIGNED AND ANCHORED TO PROPERLY TRANSFER ALL LOADS TO STRUCTURE. FRAMING AND MASONRY OPENING IS THE RESPONSIBILITY OF THE ARCHITECT OR ENGINEER OF RECORD.
3. WHERE 1X BUCK IS NOT USED DISSIMILAR MATERIALS MUST BE SEPARATED WITH APPROVED COATING OR MEMBRANE. SELECTION OF COATING OR MEMBRANE IS THE RESPONSIBILITY OF THE ARCHITECT OR ENGINEER OF RECORD.
4. ALLOWABLE STRESS INCREASE OF 1/3 WAS NOT USED IN THE DESIGN OF THE PRODUCT SHOWN HEREIN. WIND LOAD DURATION FACTOR Cd=1.6 WAS USED FOR WOOD ANCHOR CALCULATIONS.
5. FRAME MATERIAL: ALUMINUM 6063-T6, 6063-T5 AND 6005A-T5.
6. UNITS MUST BE GLAZED PER ASTM E1300, WITH SAFETY GLAZING.
7. APPROVED IMPACT PROTECTIVE SYSTEM IS REQUIRED FOR THIS PRODUCT IN WIND BORNE DEBRIS REGIONS.
8. SHIM AS REQUIRED AT EACH INSTALLATION ANCHOR WITH LOAD BEARING SHIM. SHIM WHERE SPACE OF 1/16" OR GREATER OCCURS. MAXIMUM ALLOWABLE SHIM STACK TO BE 3/8".
9. FOR ANCHORING INTO WOOD FRAMING OR 2X BUCK USE #14 WOOD SCREWS WITH SUFFICIENT LENGTH TO ACHIEVE A 1 3/4" MINIMUM EMBEDMENT INTO SUBSTRATE. LOCATE ANCHORS AS SHOWN IN ELEVATIONS AND INSTALLATION DETAILS.
10. FOR ANCHORING INTO MASONRY/CONCRETE USE 1/4" TAPCONS WITH SUFFICIENT LENGTH TO ACHIEVE A 1 1/4" MINIMUM EMBEDMENT INTO SUBSTRATE WITH 2" MINIMUM EDGE DISTANCE. LOCATE ANCHORS AS SHOWN IN ELEVATIONS AND INSTALLATION DETAILS.
11. FOR ANCHORING INTO METAL STRUCTURE USE #14 SMS OR SELF DRILLING SCREWS WITH SUFFICIENT LENGTH TO ACHIEVE 3 THREADS MINIMUM BEYOND STRUCTURE INTERIOR WALL. LOCATE ANCHORS AS SHOWN IN ELEVATIONS AND INSTALLATION DETAILS.
12. ALL FASTENERS TO BE CORROSION RESISTANT.
13. INSTALLATION ANCHORS SHALL BE INSTALLED IN ACCORDANCE WITH ANCHOR MANUFACTURER'S INSTALLATION INSTRUCTIONS AND ANCHORS SHALL NOT BE USED IN SUBSTRATES WITH STRENGTHS LESS THAN THE MINIMUM STRENGTH SPECIFIED BELOW:

A. WOOD – MINIMUM SPECIFIC GRAVITY OF G=0.42

B. CONCRETE – MINIMUM COMPRESSIVE STRENGTH OF 3,000 PSI.

C. MASONRY – STRENGTH CONFORMANCE TO ASTM C-90, GRADE N, TYPE 1 (OR GREATER).

D. METAL STRUCTURE: STEEL 18GA, 33KSI OR ALUMINUM 6063-T5 .125" THICK MINIMUM

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13	COMPONENTS

THERMA-TRU CORPORATION

1750 INDIAN WOOD CIRCLE

MAUMEE, OH 43537

SERIES V-2 FGW 3X8 PANEL OUTFOLD

ALUMINUM REINFORCED – NON IMPACT

NOTES

DRAWN: R.L.

DWG NO. 08-03864

REV A

SCALE NTS

DATE 11/03/22

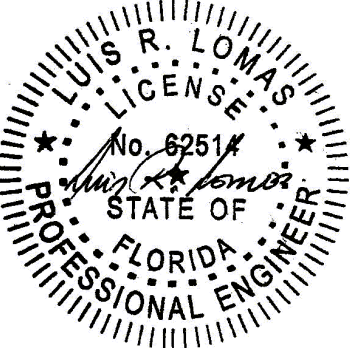
SHEET 1 OF 13

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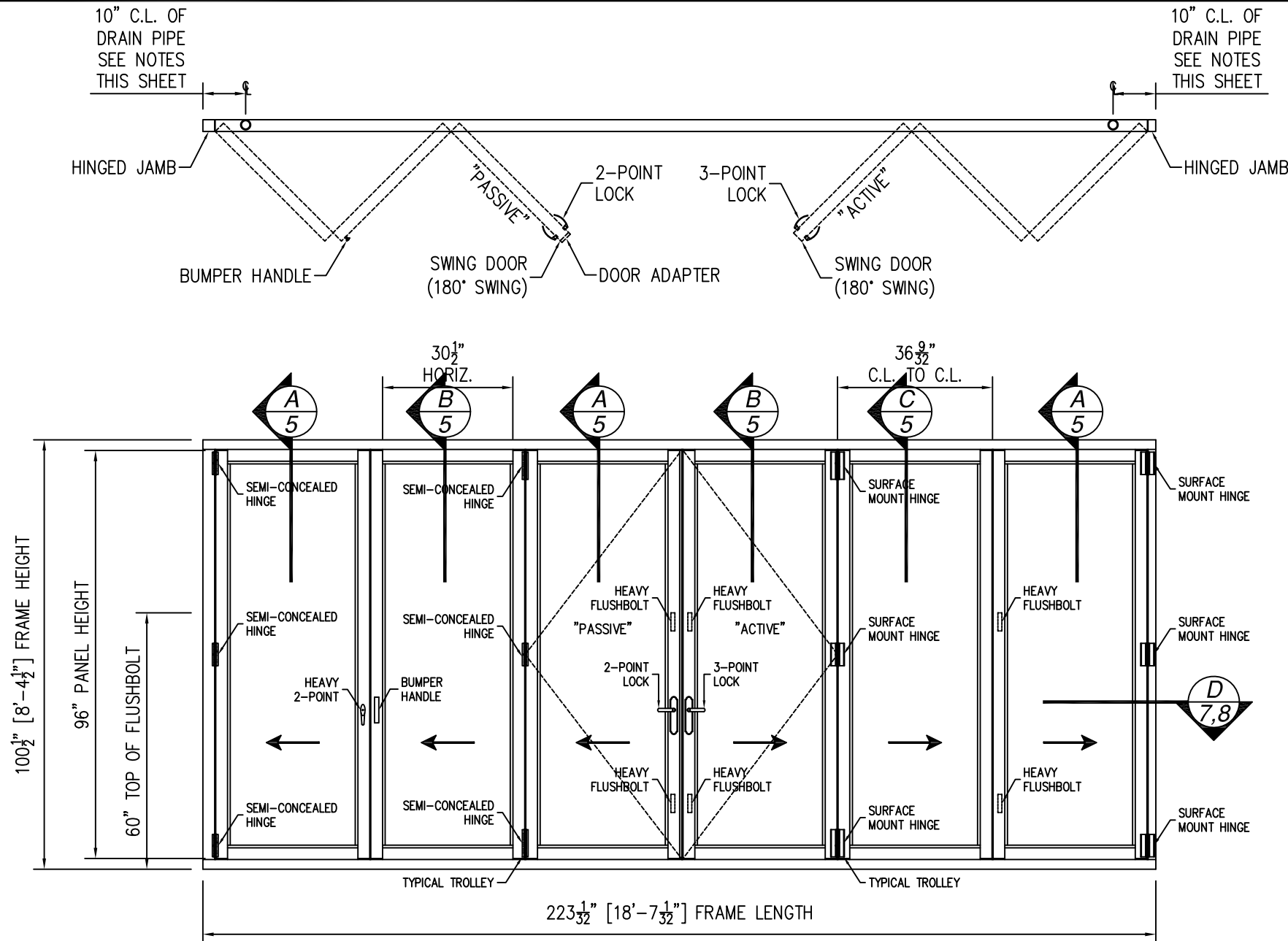
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SIGNED: 05/19/2026



Luis R. Lomas P.E.
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SERIES V-2 FGW 3X8 PANEL OUTFOLD

EXTERIOR VIEW

UNLIMITED NUMBER OF PANELS IN UNLIMITED CONFIGURATION ARE APPROVED
AS LONG AS INDIVIDUAL PANEL AREA DOES NOT EXCEED 24.0 FT² AND USES VERTICAL CONDITIONS AS SHOWN.

HARDWARE SCHEDULE

A.	SEMI-CONCEALED HINGE BY THERMA-TRU
B	2 POINT HANDLE & LOCK MS000487-XX BY THERMA-TRU
C	3 POINT HANDLE & LOCK BY THERMA-TRU
D	HEAVY FLUSH BOLTS MS000442-00-XX BY THERMA-TRU
E	SURFACE MOUNT HINGE BY THERMA-TRU
F	PANIC BAR BY THERMA-TRU (OPTIONAL)

- NOTES:
- PANEL SIZE: 36" X 96"
 - PANEL D.L.O.: 29" X 89"
 - DRAIN TUBE IS ONLY INSTALLED WITH RECESSED SILL TYPES

REVISIONS			
REV	DESCRIPTION	DATE	APPROVED
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DESIGN PRESSURE RATING	IMPACT RATING
+60.0/-80.0PSF	NONE

WHERE WATER RESISTANCE IS REQUIRED
SEE CHART #1 SHEET 4

DESIGN PRESSURE RATING	IMPACT RATING
±80.0PSF	NONE

WHERE WATER RESISTANCE IS NOT REQUIRED
SEE CHART #2 SHEET 4

DESIGN PRESSURE RATING	IMPACT RATING
+60.0/-65.0PSF	NONE

WITH PANIC BAR OPTION
SEE CHART #3 SHEET 4

DESIGN PRESSURE RATING	IMPACT RATING
+60.0/-70.0PSF	NONE

WITH FLUSH SILL
SEE CHART #4 SHEET 4

DESIGN PRESSURE RATING	IMPACT RATING
+60.0/-70.0PSF	NONE

WITH NON-THERMAL RAILS
SEE CHART #4 SHEET 4

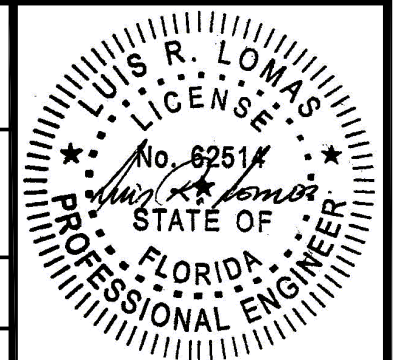
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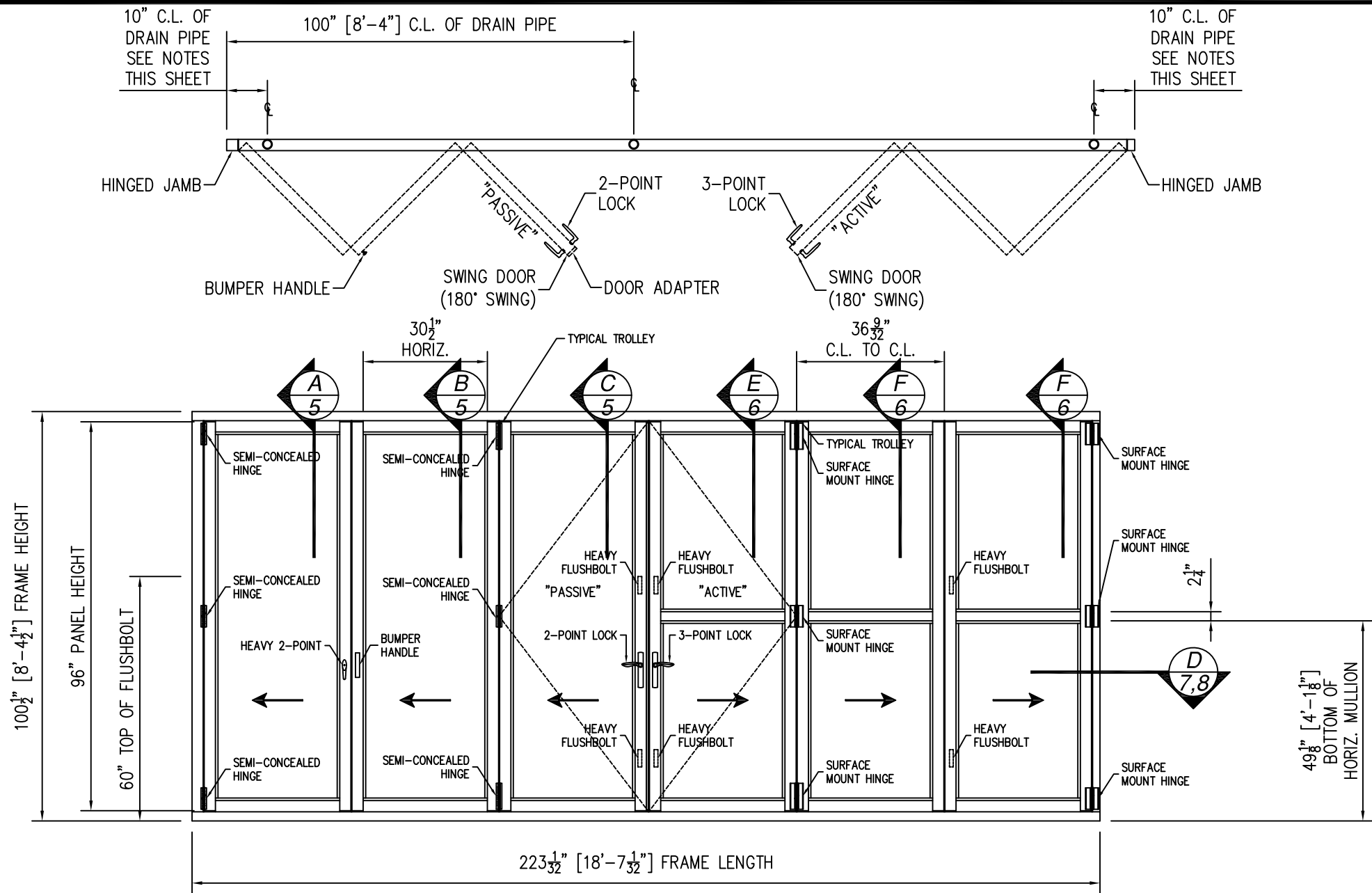
SERIES V-2 FGW 3X8 PANEL OUTFOLD
ALUMINUM REINFORCED – NON IMPACT
ELEVATION

DRAWN: R.L.	DWG NO. 08-03864	REV A
SCALE NTS	DATE 11/03/22	SHEET 2 OF 13

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HARDWARE SCHEDULE

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- B 2 POINT HANDLE & LOCK MS000487-XX BY THERMA-TRU
- C 3 POINT HANDLE & LOCK BY THERMA-TRU
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SEE CHART #1 SHEET 4

DESIGN PRESSURE RATING	IMPACT RATING
±80.0PSF	NONE

WHERE WATER RESISTANCE IS NOT REQUIRED
SEE CHART #2 SHEET 4

DESIGN PRESSURE RATING	IMPACT RATING
+60.0/-65.0PSF	NONE

WITH PANIC BAR OPTION
SEE CHART #3 SHEET 4

DESIGN PRESSURE RATING	IMPACT RATING
+60.0/-70.0PSF	NONE

WITH FLUSH SILL
SEE CHART #4 SHEET 4

DESIGN PRESSURE RATING	IMPACT RATING
+60.0/-70.0PSF	NONE

WITH NON-THERMAL RAILS
SEE CHART #4 SHEET 4

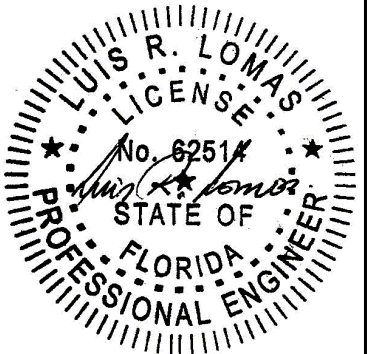
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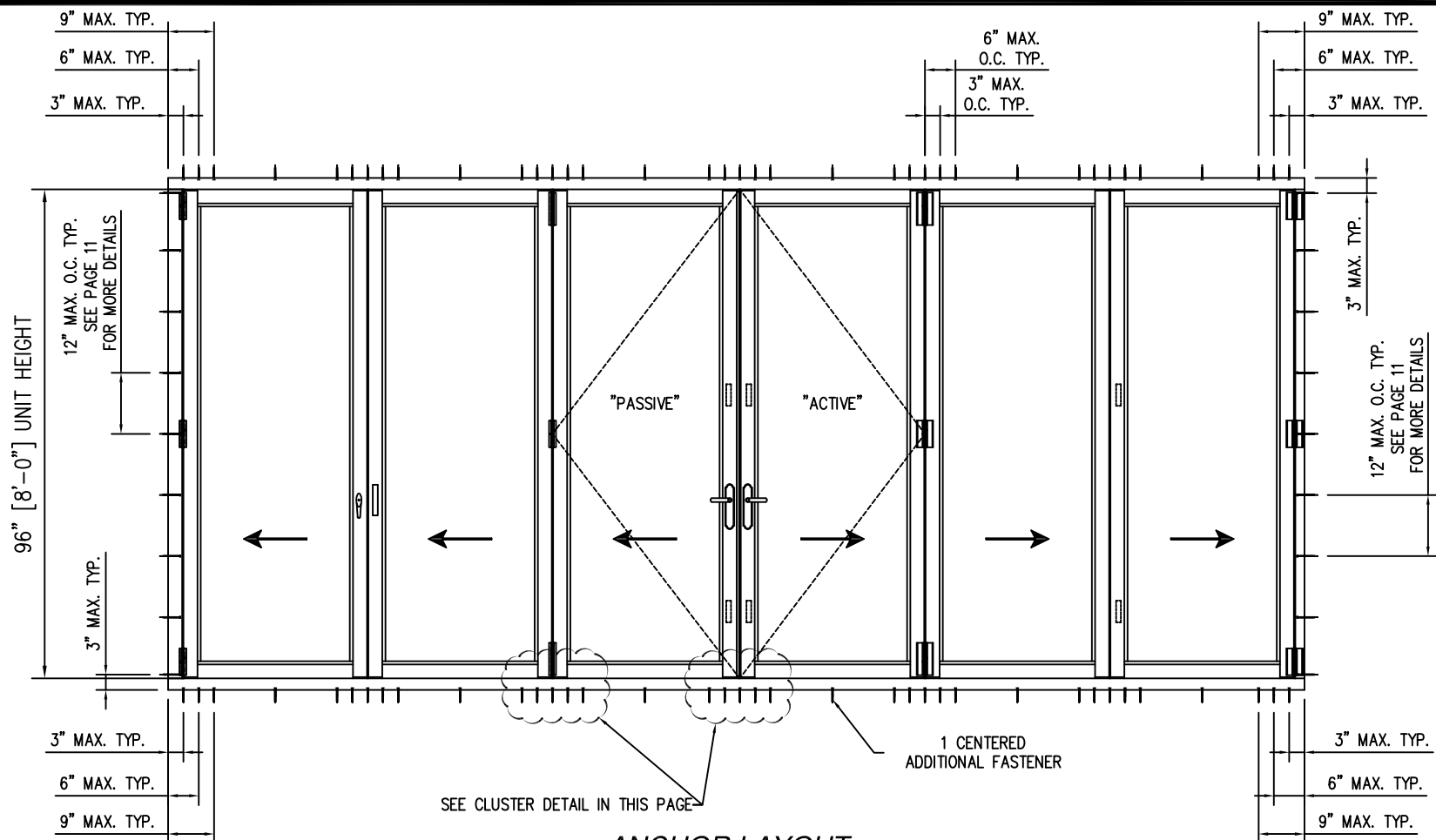
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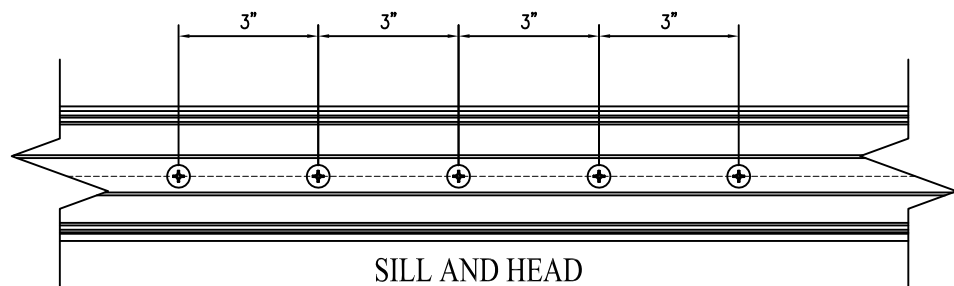
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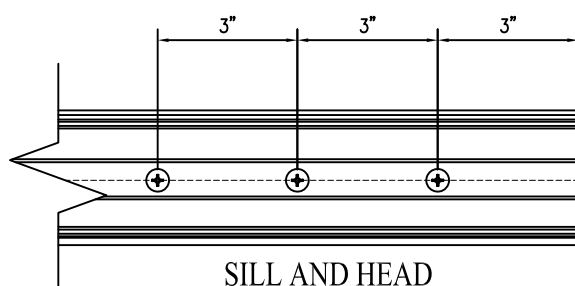
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ANCHOR LAYOUT
APPLICABLE TO ALL CONFIGURATIONS.



**SILL AND HEAD
CLUSTER DETAIL**



**SILL AND HEAD
END DETAIL**

Chart # 3

Panel Height (in)	Maximum Design pressure (psf)									
	Single Panel Width (in)									
	24.00		30.00		36.00		42.00		44.00	
	Pos	Neg	Pos	Neg	Pos	Neg	Pos	Neg	Pos	Neg
78.00	60.0	97.5	60.0	96.0	60.0	80.0	60.0	68.6	60.0	65.5
84.00	60.0	97.5	60.0	88.2	60.0	74.3	-	-	-	-
90.00	60.0	97.5	60.0	81.1	60.0	69.3	-	-	-	-
96.00	60.0	90.5	60.0	75.1	60.0	65.0	-	-	-	-
102.00	60.0	78.5	60.0	63.6	-	-	-	-	-	-
108.00	60.0	66.0	53.4	53.4	-	-	-	-	-	-
114.00	56.0	56.0	45.2	45.2	-	-	-	-	-	-
120.00	47.9	47.9	-	-	-	-	-	-	-	-
126.00	41.3	41.3	-	-	-	-	-	-	-	-
132.00	35.9	35.9	-	-	-	-	-	-	-	-
138.00	31.4	31.4	-	-	-	-	-	-	-	-
144.00	27.6	27.6	-	-	-	-	-	-	-	-

Chart # 4

Panel Height (in)	Maximum Design pressure (psf)									
	Single Panel Width (in)									
	24.00		30.00		36.00		42.00		44.00	
	Pos	Neg	Pos	Neg	Pos	Neg	Pos	Neg	Pos	Neg
78.00	60.0	105.0	60.0	103.4	60.0	86.2	60.0	73.8	60.0	70.5
84.00	60.0	105.0	60.0	95.0	60.0	80.0	-	-	-	-
90.00	60.0	105.0	60.0	87.4	60.0	74.7	-	-	-	-
96.00	60.0	97.5	60.0	80.9	60.0	70.0	-	-	-	-
102.00	60.0	84.5	60.0	68.5	-	-	-	-	-	-
108.00	60.0	71.1	57.5	57.5	-	-	-	-	-	-
114.00	60.0	60.3	48.7	48.7	-	-	-	-	-	-
120.00	51.6	51.6	-	-	-	-	-	-	-	-
126.00	44.5	44.5	-	-	-	-	-	-	-	-
132.00	38.7	38.7	-	-	-	-	-	-	-	-
138.00	33.8	33.8	-	-	-	-	-	-	-	-
144.00	29.7	29.7	-	-	-	-	-	-	-	-

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Chart # 1

Panel Height (in)	Maximum Design pressure (psf)									
	Single Panel Width (in)									
	24.00		30.00		36.00		42.00		44.00	
	Pos	Neg	Pos	Neg	Pos	Neg	Pos	Neg	Pos	Neg
78.00	60.0	120.0	60.0	118.2	60.0	98.5	60.0	84.4	60.0	80.6
84.00	60.0	120.0	60.0	108.5	60.0	91.4	-	-	-	-
90.00	60.0	120.0	60.0	99.8	60.0	85.3	-	-	-	-
96.00	60.0	111.4	60.0	92.4	60.0	80.0	-	-	-	-
102.00	60.0	96.6	60.0	78.3	-	-	-	-	-	-
108.00	60.0	81.2	60.0	65.7	-	-	-	-	-	-
114.00	60.0	68.9	55.7	55.7	-	-	-	-	-	-
120.00	59.0	59.0	-	-	-	-	-	-	-	-
126.00	50.9	50.9	-	-	-	-	-	-	-	-
132.00	44.2	44.2	-	-	-	-	-	-	-	-
138.00	38.6	38.6	-	-	-	-	-	-	-	-
144.00	34.0	34.0	-	-	-	-	-	-	-	-

Chart # 2

Panel Height (in)	Maximum Design pressure (psf)									
	Single Panel Width (in)									
	24.00		30.00		36.00		42.00		44.00	
	Pos	Neg	Pos	Neg	Pos	Neg	Pos	Neg	Pos	Neg
78.00	120.0	120.0	118.2	118.2	98.5	98.5	84.4	84.4	80.6	80.6
84.00	120.0	120.0	108.5	108.5	91.4	91.4	-	-	-	-
90.00	120.0	120.0	99.8	99.8	85.3	85.3	-	-	-	-
96.00	111.4	111.4	92.4	92.4	80.0	80.0	-	-	-	-
102.00	96.6	96.6	78.3	78.3	-	-	-	-	-	-
108.00	81.2	81.2	65.7	65.7	-	-	-	-	-	-
114.00	68.9	68.9	55.7	55.7	-	-	-	-	-	-
120.00	59.0	59.0	-	-	-	-	-	-	-	-
126.00	50.9	50.9	-	-	-	-	-	-	-	-
132.00	44.2	44.2	-	-	-	-	-	-	-	-
138.00	38.6	38.6	-	-	-	-	-	-	-	-
144.00	34.0	34.0	-	-	-	-	-	-	-	-

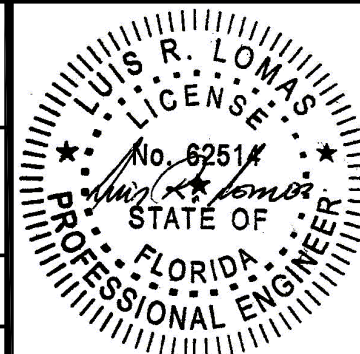
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ALUMINUM REINFORCED – NON IMPACT
ANCHORING LAYOUT & DESIGN PRESSURE CHARTS**

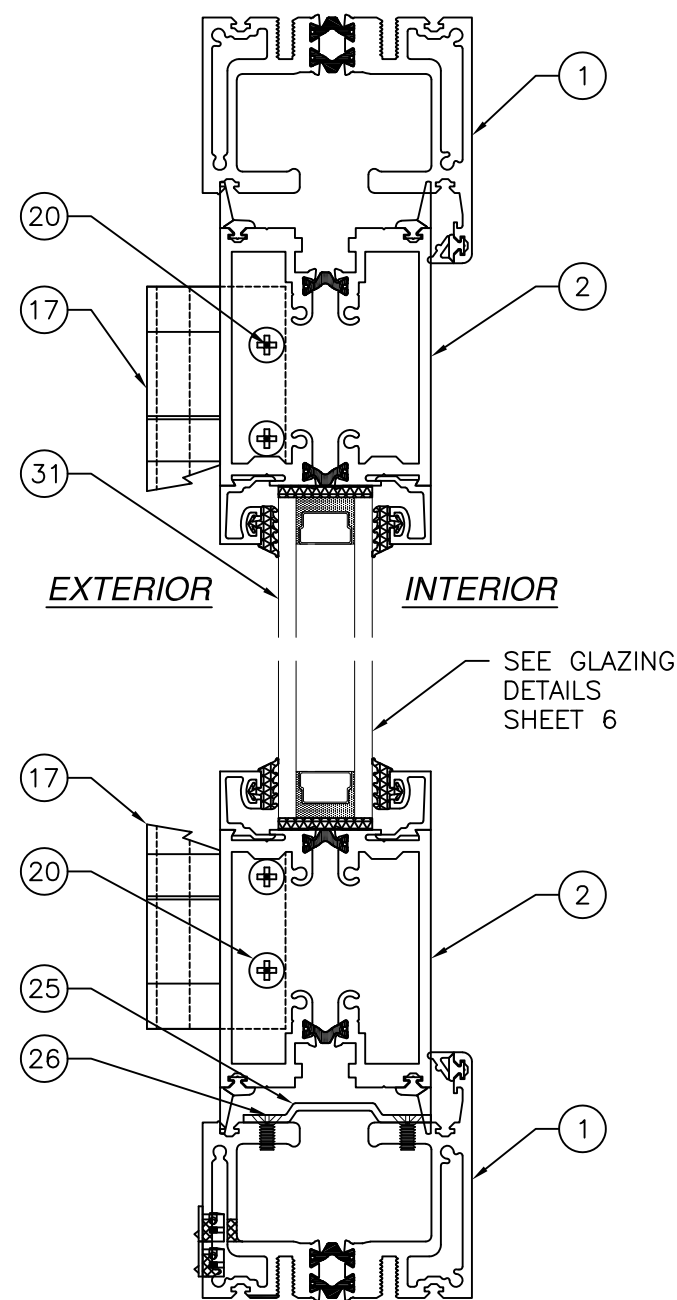
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SCALE NTS	DATE 11/03/22	SHEET 4 OF 13

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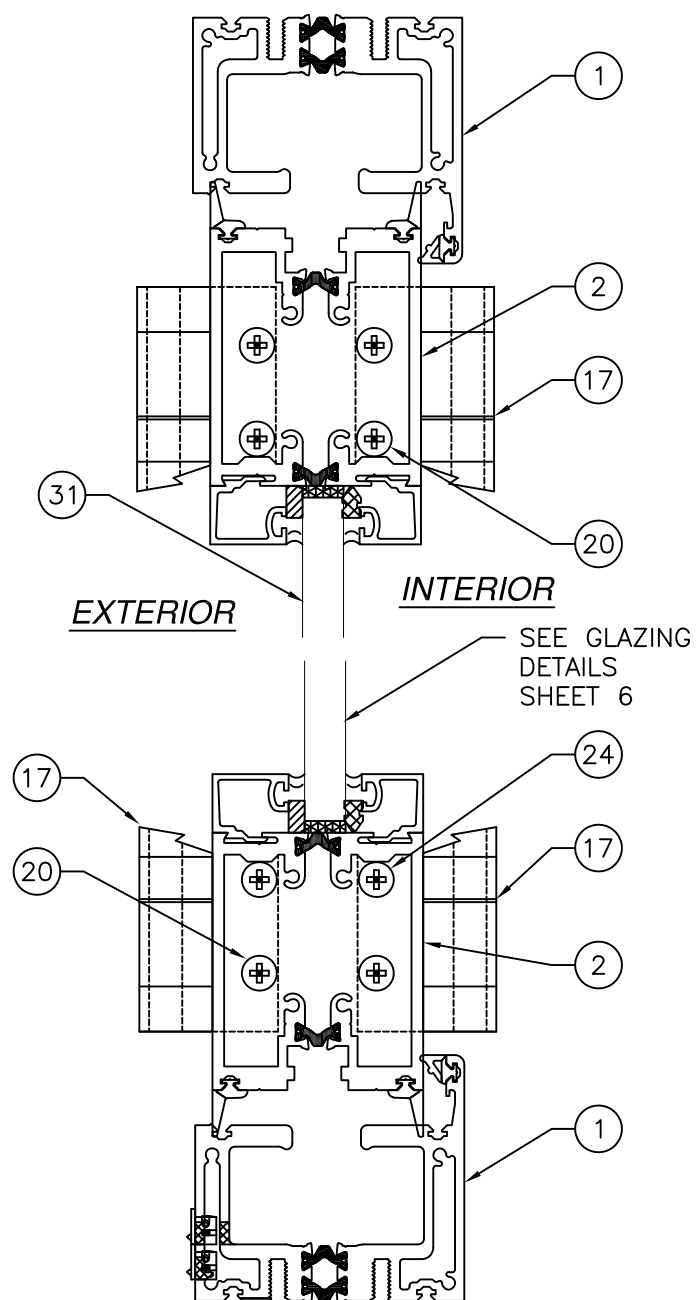
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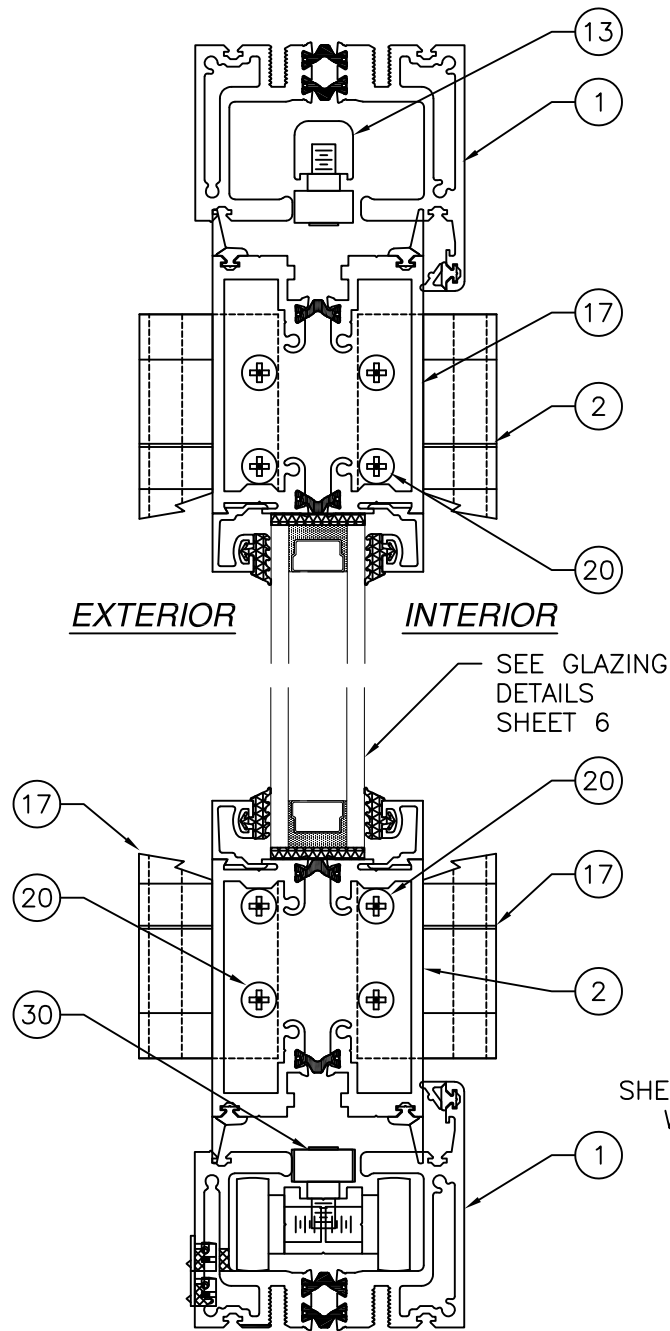
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FL No.: 62514



A
5
VERTICAL CROSS SECTION
OUTFOLD

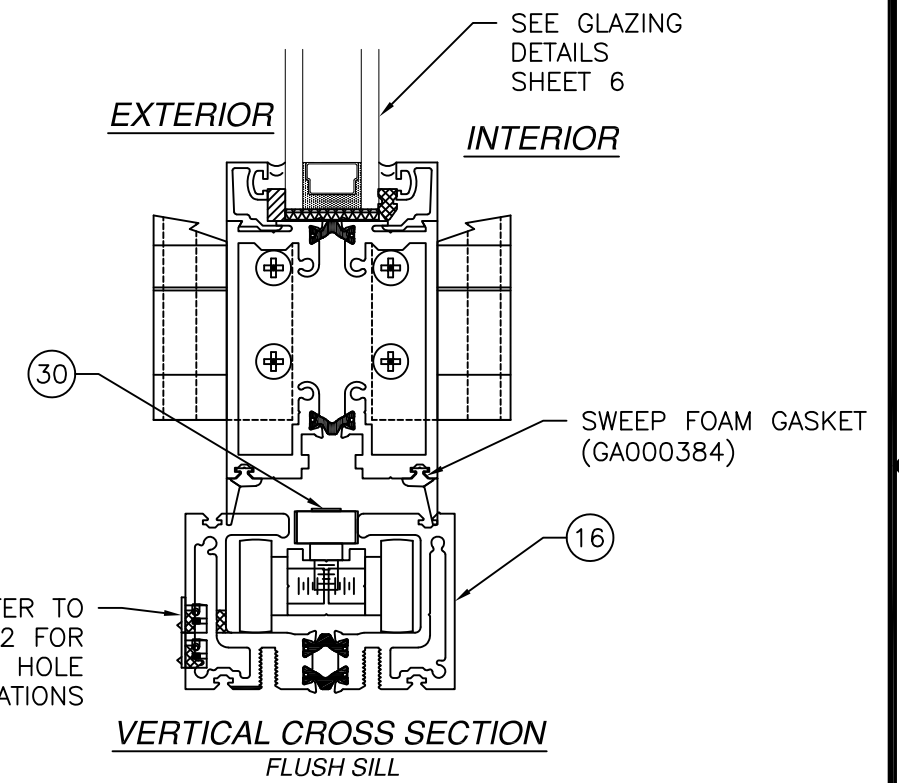


B
5
VERTICAL CROSS SECTION
OUTFOLD



C
5
VERTICAL CROSS SECTION
OUTFOLD BOTTOM LOAD

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VERTICAL CROSS SECTION
FLUSH SILL

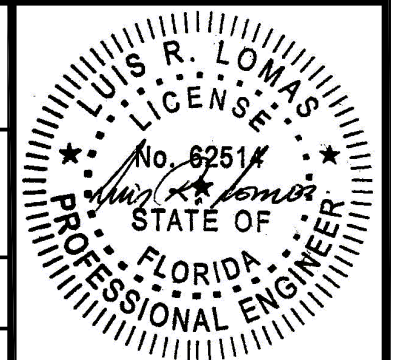
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SERIES V-2 FGW 3X8 PANEL OUTFOLD
ALUMINUM REINFORCED - NON IMPACT
VERTICAL CROSS SECTIONS

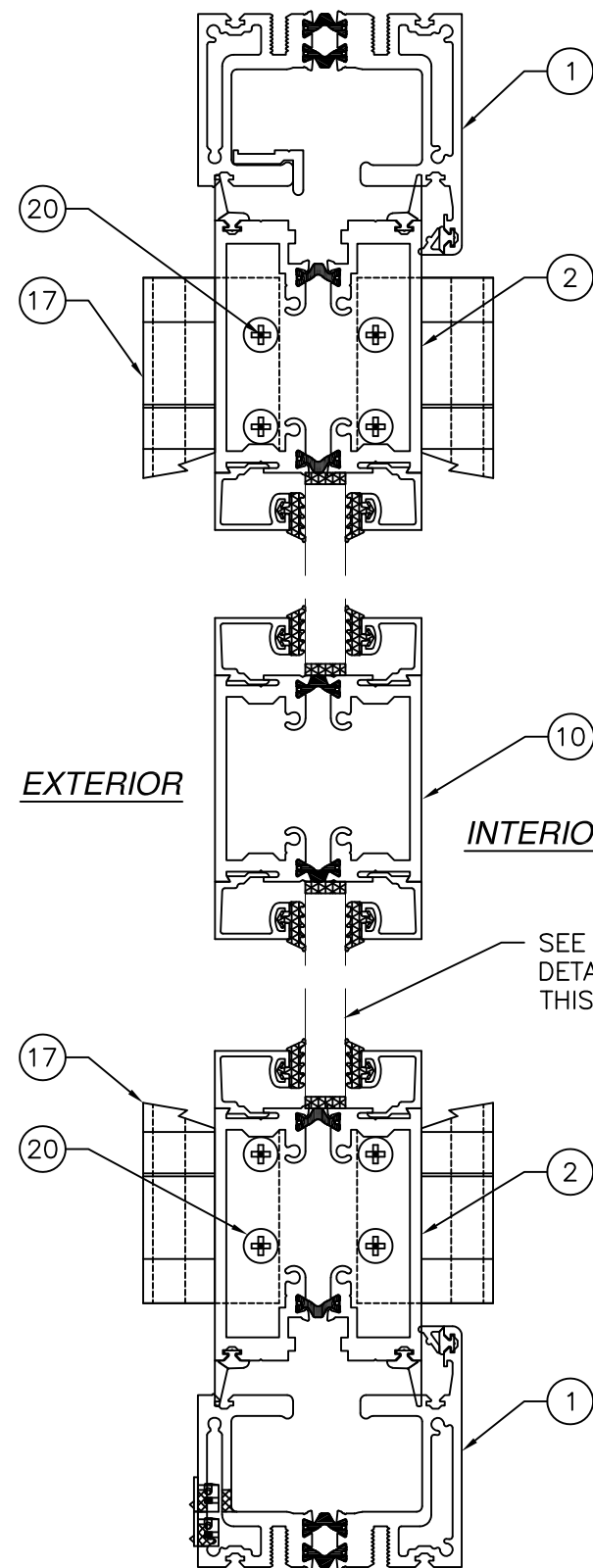
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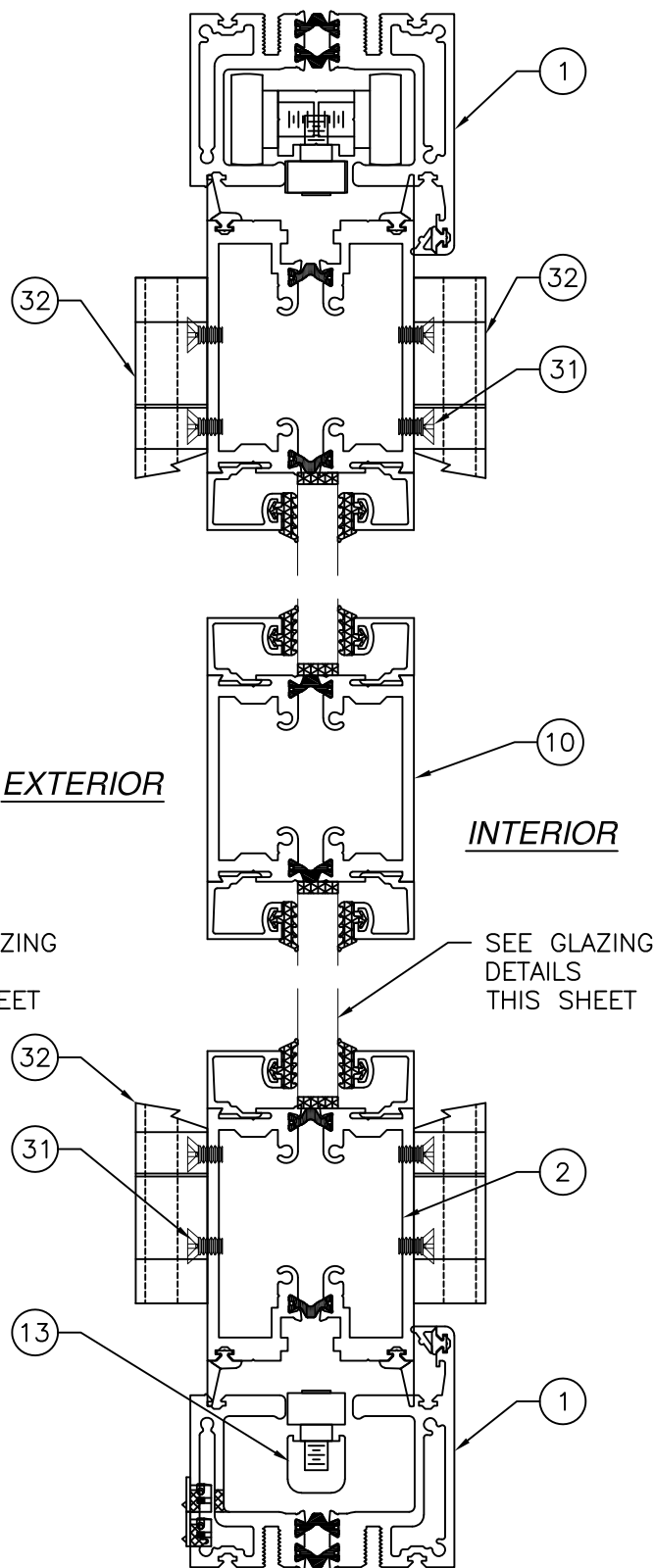
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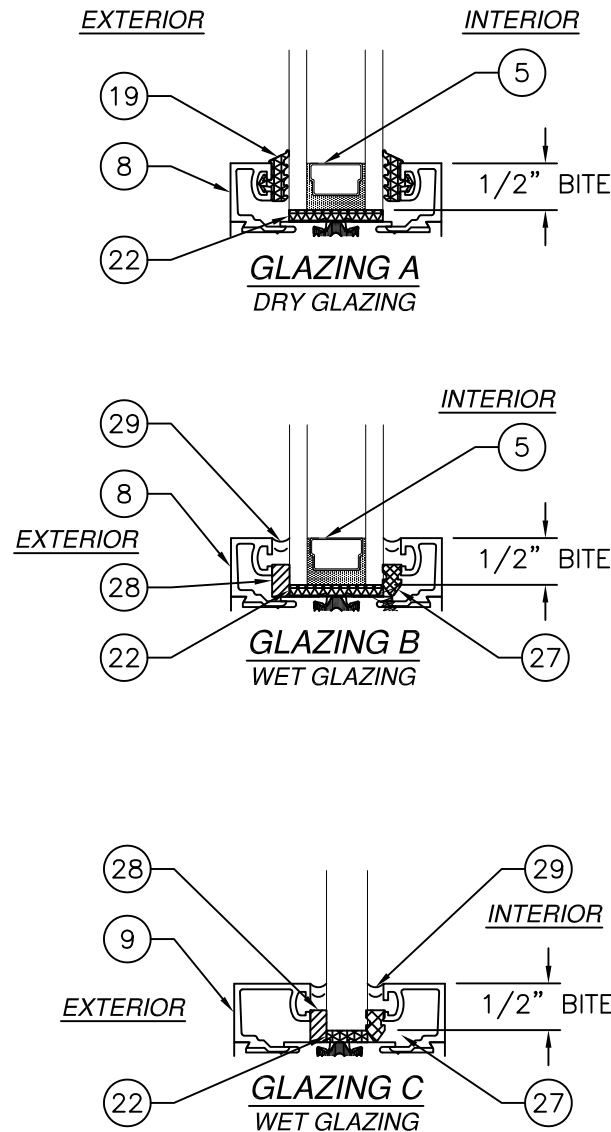


E
6 VERTICAL CROSS SECTION
OUTFOLD

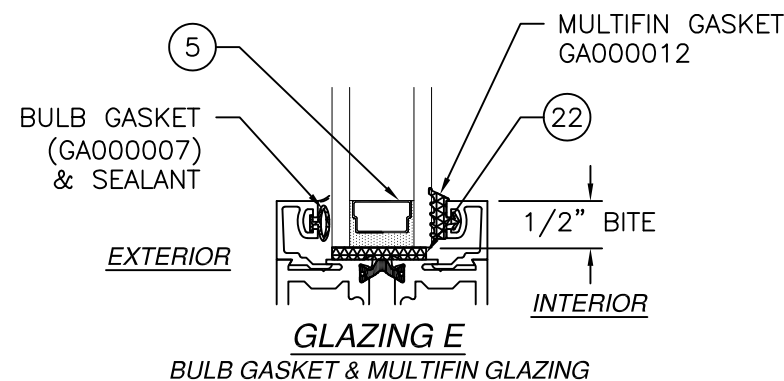
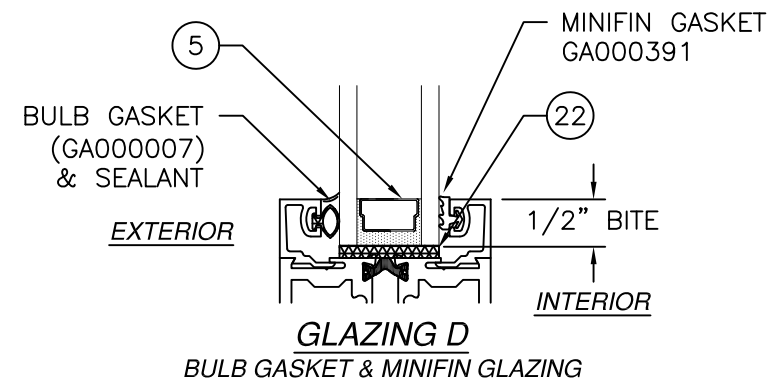


F
6 VERTICAL CROSS SECTION
OUTFOLD TOP LOAD

NOTE:
GLASS FOR ALL CONFIGURATIONS MUST BE
SAFETY GLASS



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VERTICAL CROSS SECTIONS & GLAZING DETAILS

DRAWN:
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08-03864

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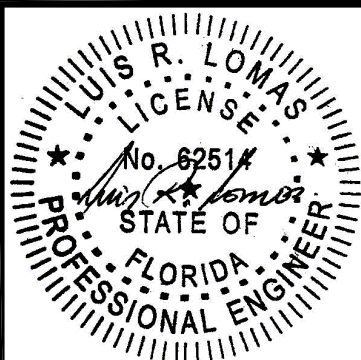
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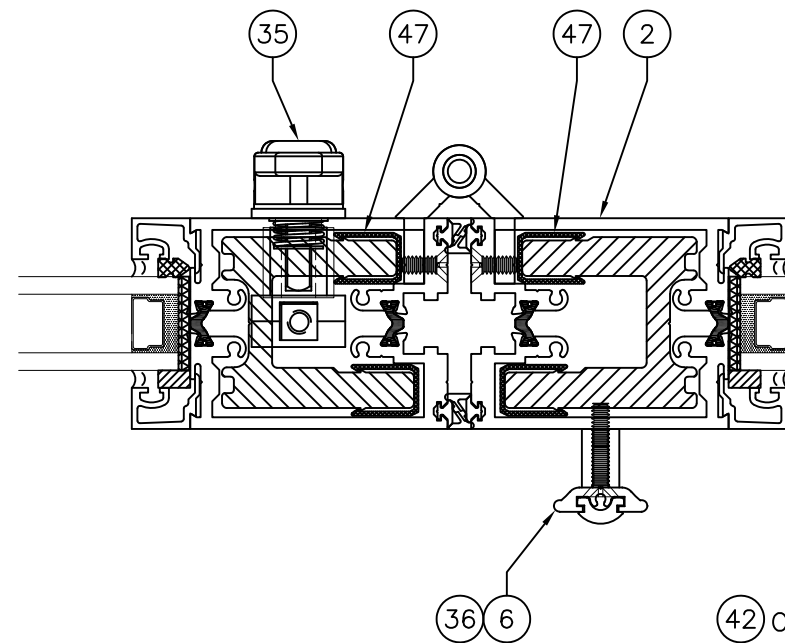
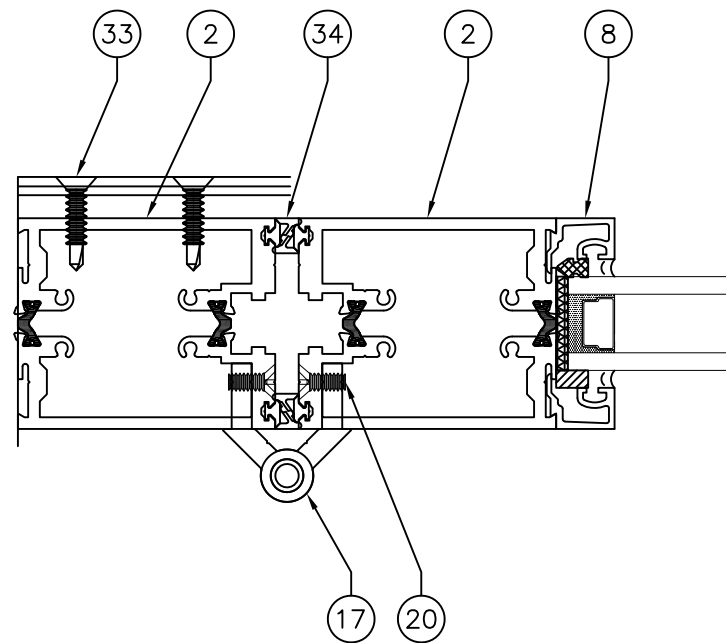
SHEET
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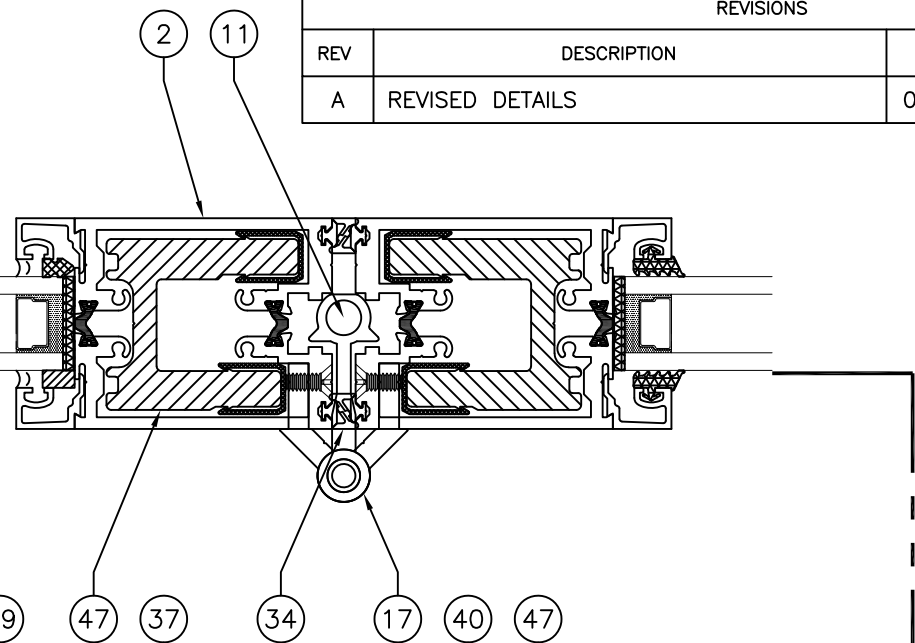


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INTERIOR

EXTERIOR



$\frac{D}{7}$ HORIZONTAL CROSS SECTION

CONTINUED
IN SHEET 8

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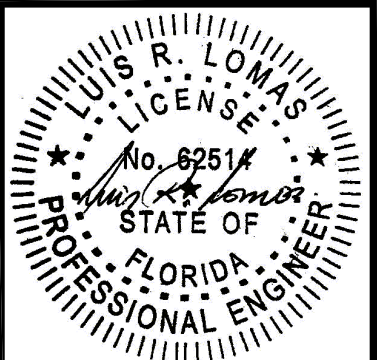
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OF

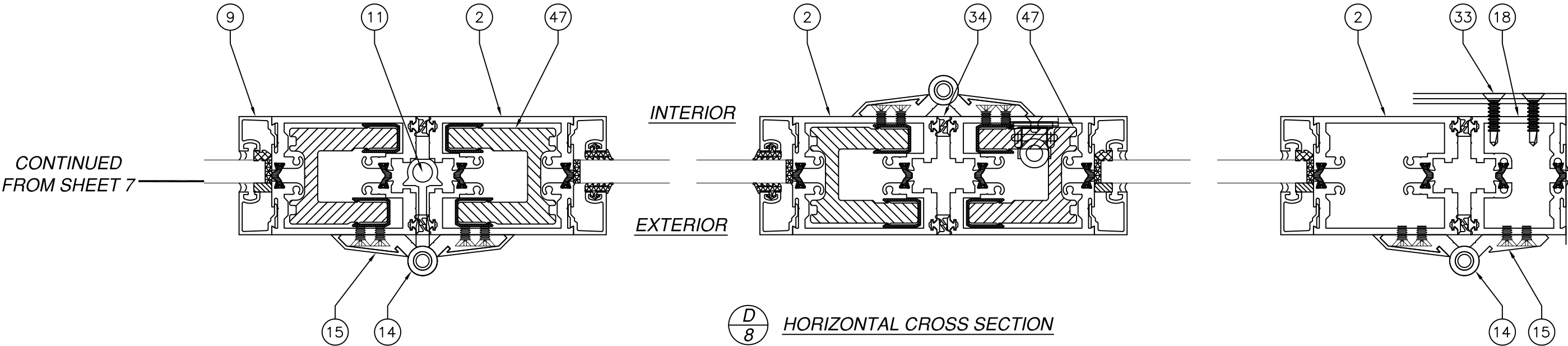
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$\frac{D}{8}$ HORIZONTAL CROSS SECTION

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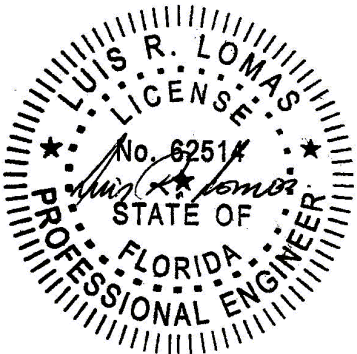
SHEET 8 OF 13

L. ROBERTO LOMAS P.E.

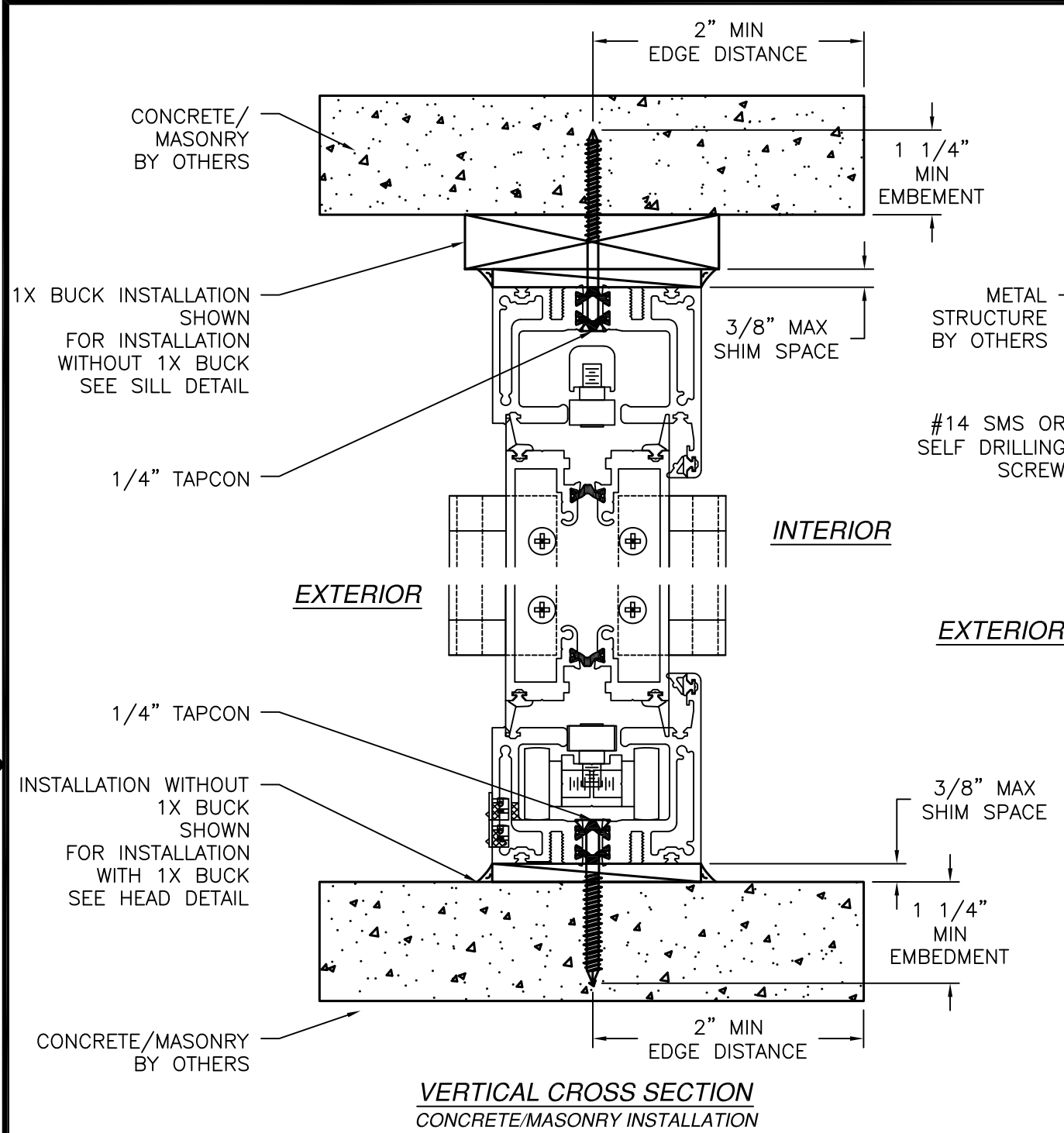
208 7th Ave, INDIALANTIC, FL 32903

434-688-0609 rllomas@lrlomaspe.com

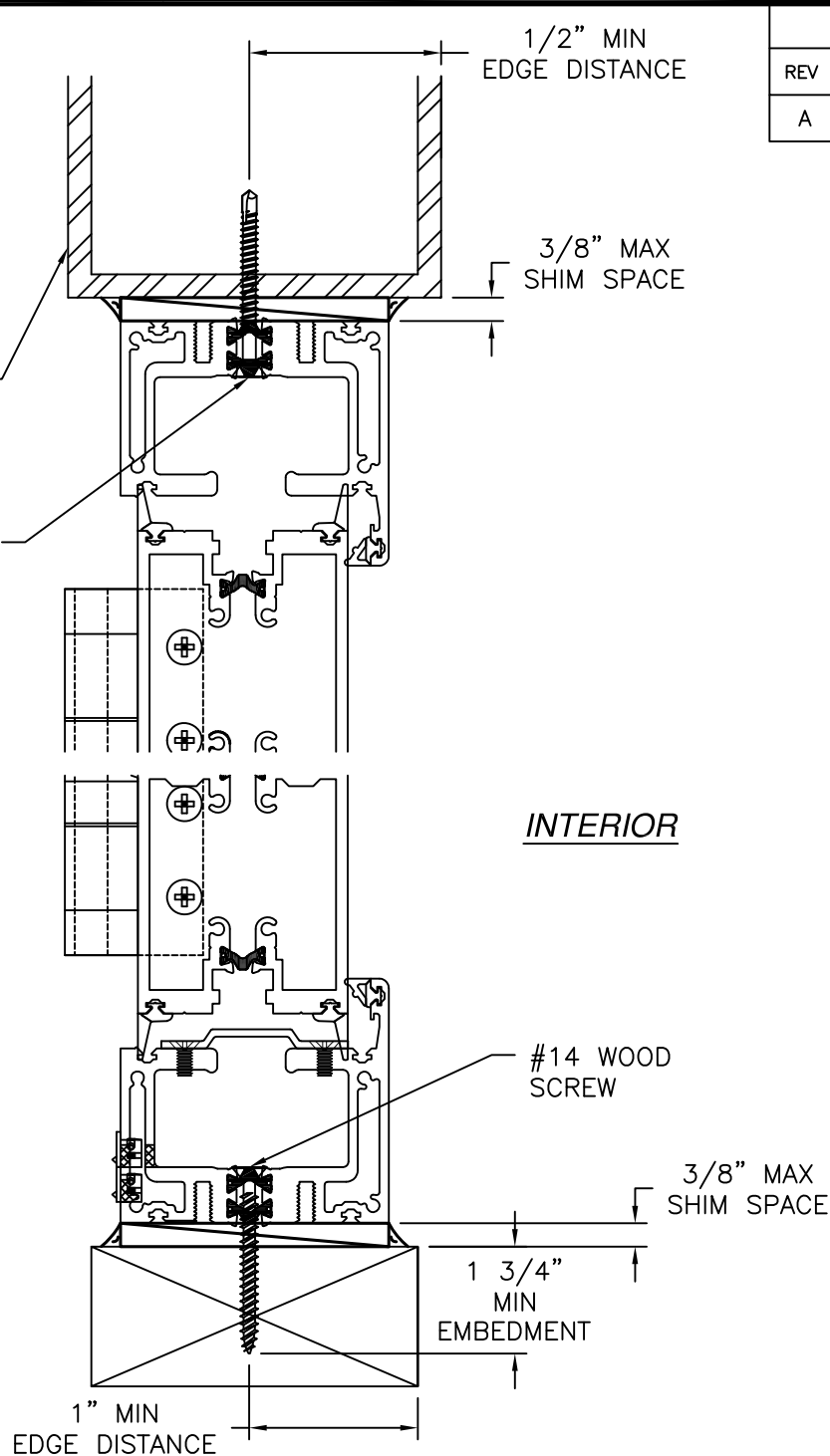
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Luis R. Lomas P.E.
FL No.: 62514



VERTICAL CROSS SECTION
CONCRETE/MASONRY INSTALLATION
STANDARD SILL SHOWN
FLUSH SILL SIMILAR



VERTICAL CROSS SECTION
WOOD FRAMING OR 2X BUCK
OR METAL STRUCTURE INSTALLATION
STANDARD SILL SHOWN
FLUSH SILL SIMILAR

REVISIONS			
REV	DESCRIPTION	DATE	APPROVED
A	REVISED DETAILS	05/16/26	R.L.

NOTES:
1. INTERIOR AND EXTERIOR FINISHES, BY OTHERS, NOT SHOWN FOR CLARITY.
2. PERIMETER AND JOINT SEALANT BY OTHERS TO BE DESIGNED IN ACCORDANCE WITH ASTM E2112

THERMA-TRU CORPORATION
1750 INDIAN WOOD CIRCLE
MAUMEE, OH 43537

SERIES V-2 FGW 3X8 PANEL OUTFOLD
ALUMINUM REINFORCED – NON IMPACT
INSTALLATION DETAILS

DRAWN:
R.L.

DWG NO.
08-03864

REV
A

SCALE
NTS

DATE
11/03/22

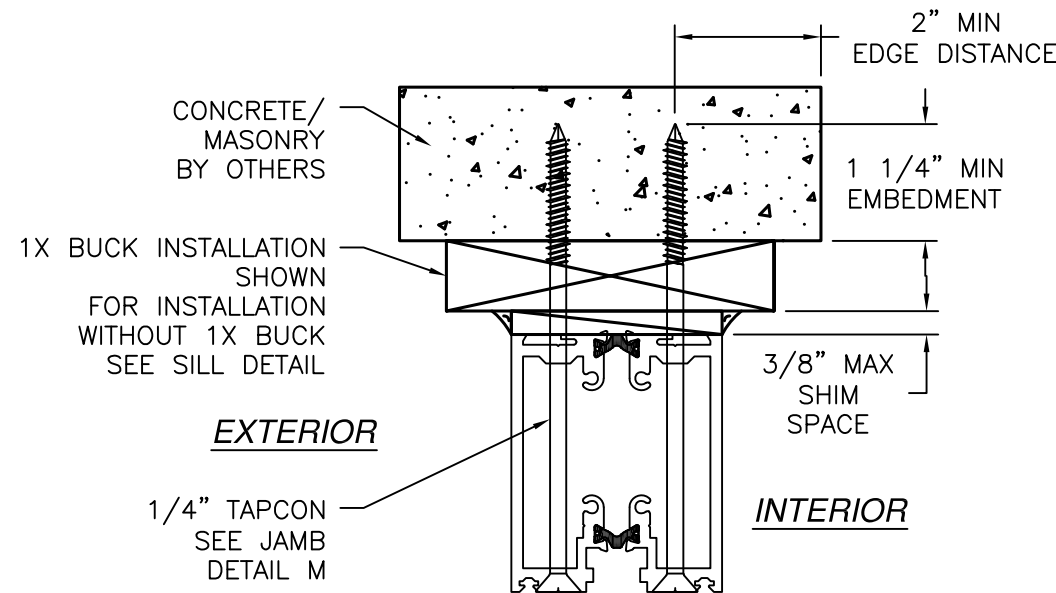
SHEET
9 OF 13

L. ROBERTO LOMAS P.E.
208 7th Ave, INDIALANTIC, FL 32903
434-688-0609 rllomas@lrlomaspe.com

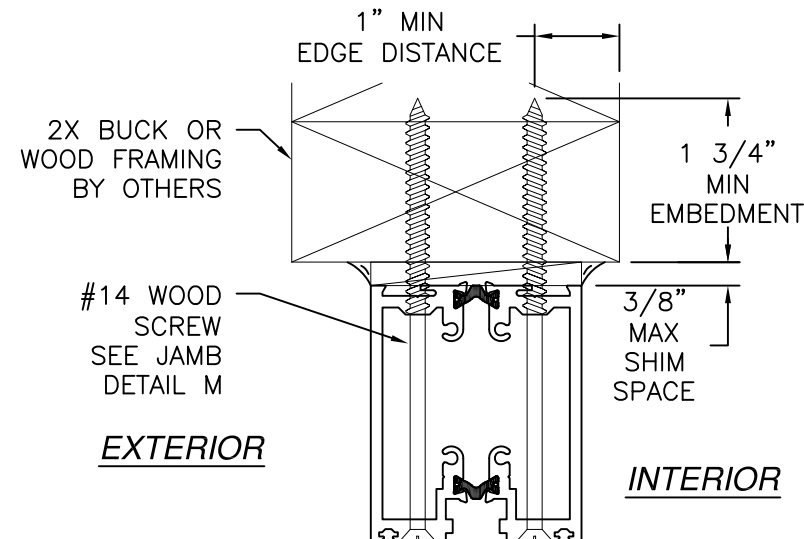
SIGNED: 05/19/2026

LUIS R. LOMAS
P.E.
No. 62514
STATE OF
FLORIDA
PROFESSIONAL ENGINEER

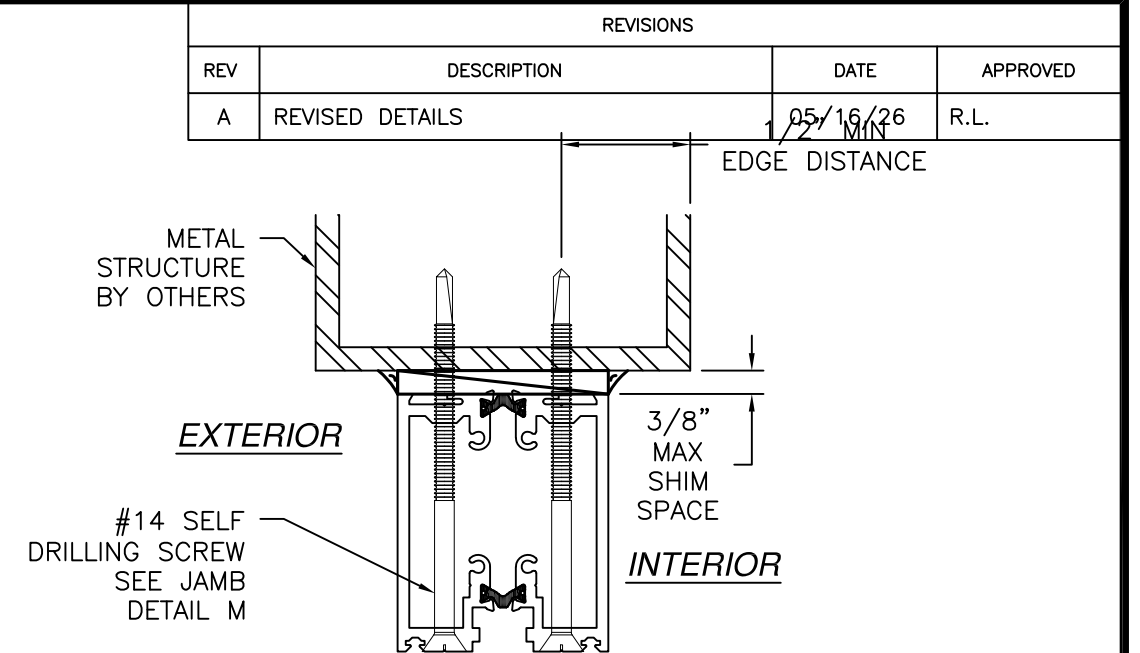
Luis R. Lomas P.E.
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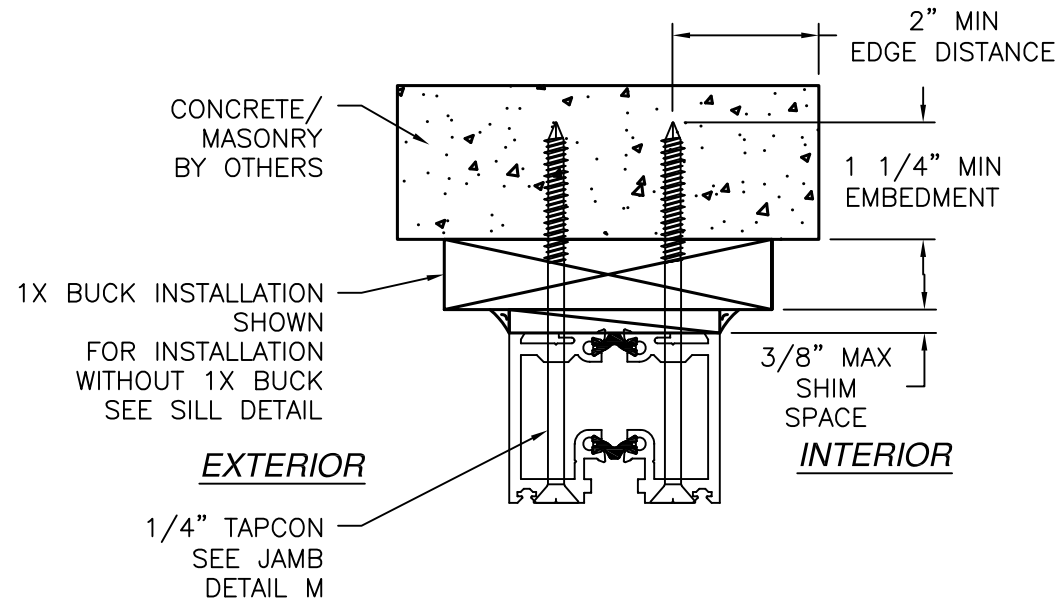
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CONCRETE/MASONRY
S45004 PROFILE NO REINFORCEMENT



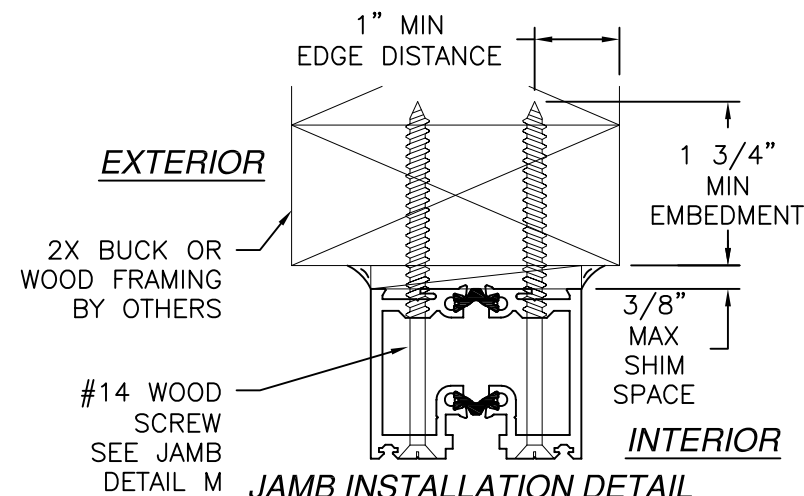
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2X BUCK OR WOOD FRAMING
S45004 PROFILE NO REINFORCEMENT



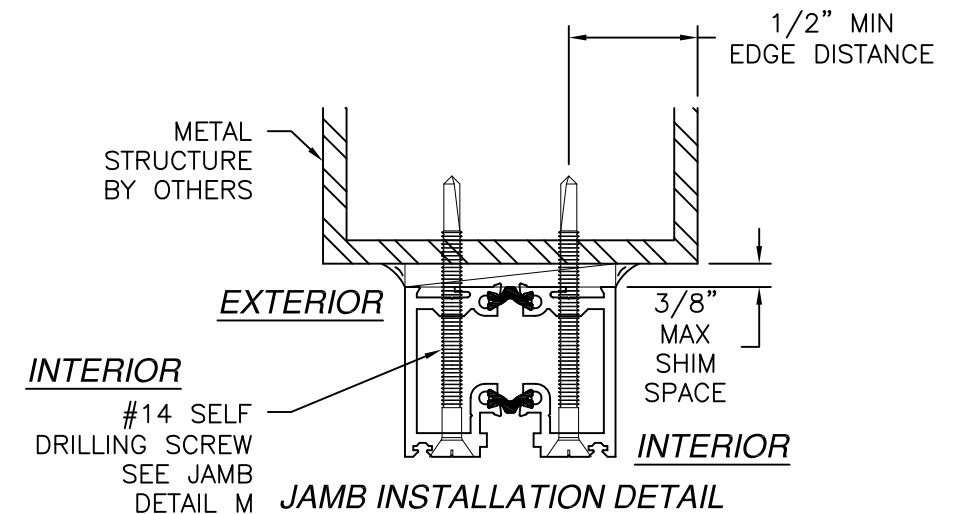
JAMB INSTALLATION DETAIL
METAL STRUCTURE
S45004 PROFILE NO REINFORCEMENT



JAMB INSTALLATION DETAIL
CONCRETE/MASONRY
S47543 PROFILE NO REINFORCEMENT



JAMB INSTALLATION DETAIL
2X BUCK OR WOOD FRAMING
S47543 PROFILE NO REINFORCEMENT



JAMB INSTALLATION DETAIL
METAL STRUCTURE
S47543 PROFILE NO REINFORCEMENT

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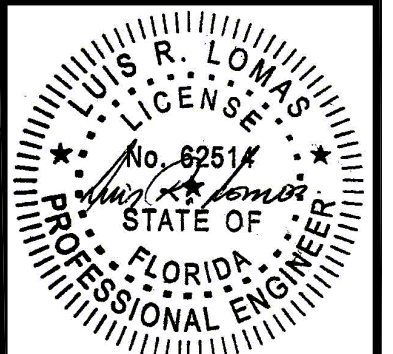
THERMA-TRU CORPORATION
1750 INDIAN WOOD CIRCLE
MAUMEE, OH 43537

SERIES V-2 FGW 3X8 PANEL OUTFOLD
ALUMINUM REINFORCED – NON IMPACT
INSTALLATION DETAILS

DRAWN: R.L.	DWG NO. 08-03864	REV A
SCALE NTS	DATE 11/03/22	SHEET 10 OF 13

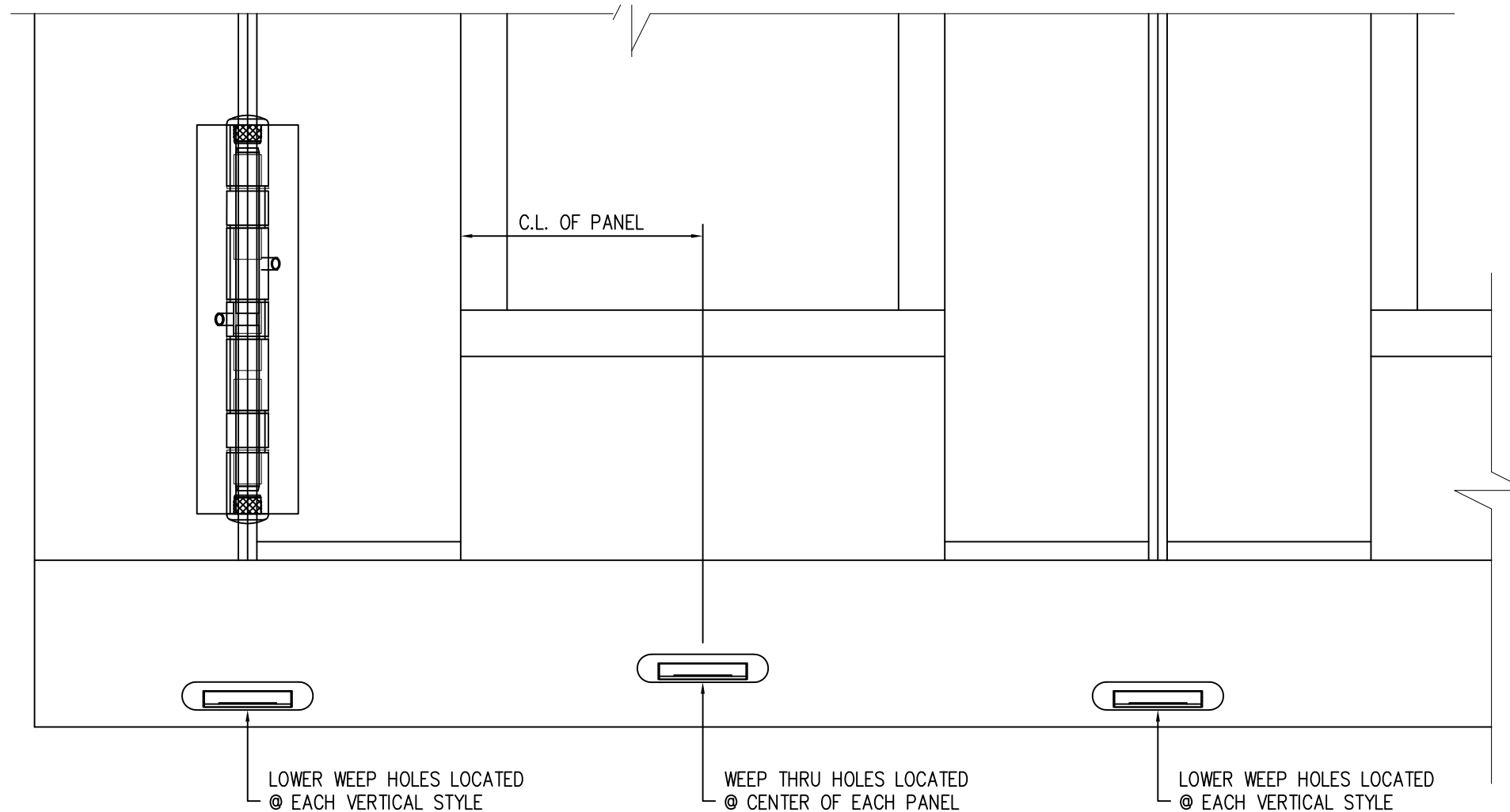
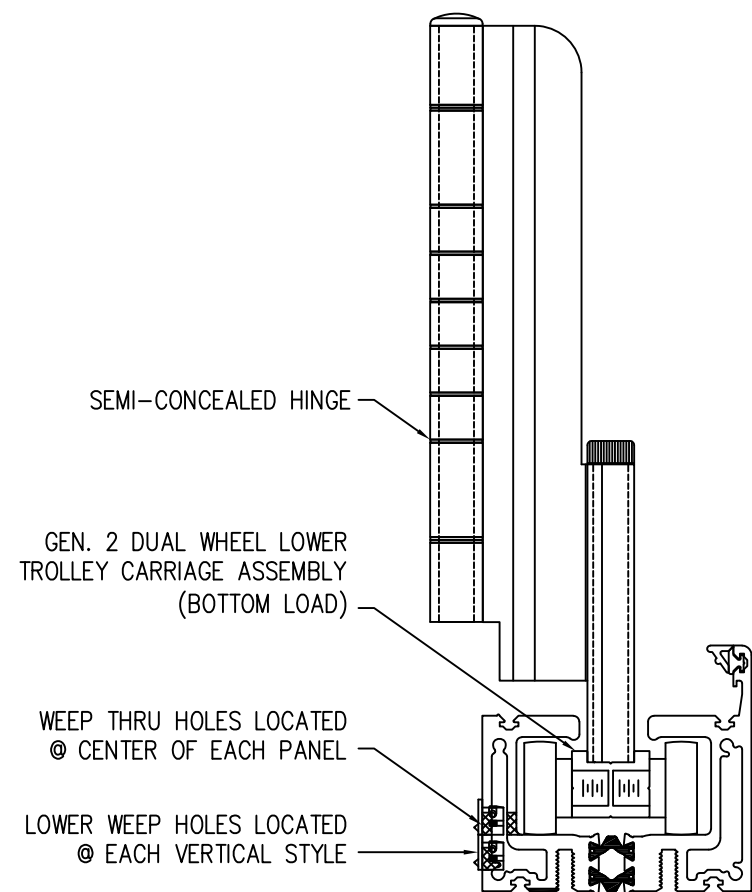
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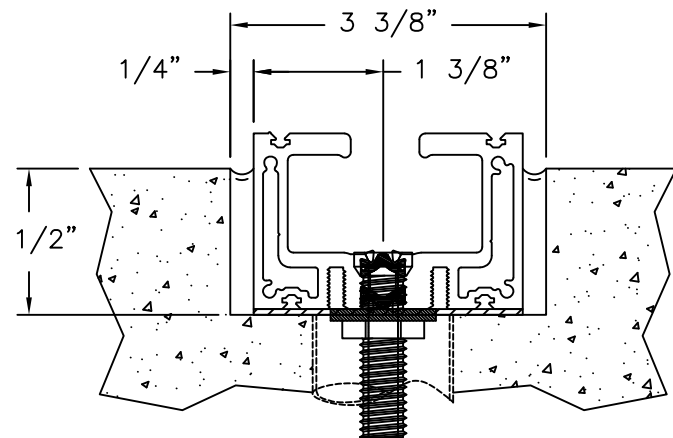


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REVISIONS			
REV	DESCRIPTION	DATE	APPROVED
A	REVISED DETAILS	05/16/26	R.L.



WEEP LOCATIONS



"DRAIN PIPE REFERENCE DETAIL"

SIGNED: 05/19/2026

THERMA-TRU CORPORATION 1750 INDIAN WOOD CIRCLE MAUMEE, OH 43537		
SERIES V-2 FGW 3X8 PANEL OUTFOLD ALUMINUM REINFORCED - NON IMPACT WEEP LOCATIONS		
DRAWN: R.L.	DWG NO. 08-03864	REV A
SCALE NTS	DATE 11/03/22	SHEET 12 OF 13
L. ROBERTO LOMAS P.E. 208 7th Ave, INDIALANTIC, FL 32903 434-688-0609 rllomas@lrlomaspe.com		

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