

REVISIONS			
REV	DESCRIPTION	DATE	APPROVED
A	REVISED CHARTS AND ANCHORS	08/05/26	R.L.

- NOTES:
1. THE PRODUCT SHOWN HEREIN IS DESIGNED AND MANUFACTURED TO COMPLY WITH REQUIREMENTS OF THE FLORIDA BUILDING CODE.
 2. WOOD FRAMING AND MASONRY OPENING TO BE DESIGNED AND ANCHORED TO PROPERLY TRANSFER ALL LOADS TO STRUCTURE. FRAMING AND MASONRY OPENING IS THE RESPONSIBILITY OF THE ARCHITECT OR ENGINEER OF RECORD.
 3. WHERE SHIM OR BUCK THICKNESS IS LESS THAN 1-1/2" UNITS MUST BE ANCHORED THROUGH THE FRAME IN ACCORDANCE WITH MANUFACTURER'S PUBLISHED INSTALLATION INSTRUCTIONS. ANCHORS SHALL BE SECURELY FASTENED DIRECTLY INTO MASONRY, CONCRETE OR OTHER STRUCTURAL SUBSTRATE MATERIAL.
 4. WHERE WOOD BUCK THICKNESS IS 1-1/2" OR GREATER, BUCK SHALL BE SECURELY FASTENED TO MASONRY, CONCRETE OR OTHER STRUCTURAL SUBSTRATE. UNITS MAY BE ANCHORED THROUGH FRAME TO SECURED WOOD BUCK IN ACCORDANCE WITH MANUFACTURER'S PUBLISHED INSTALLATION INSTRUCTIONS.
 5. WHERE 1X BUCK IS NOT USED DISSIMILAR MATERIALS MUST BE SEPARATED WITH APPROVED COATING OR MEMBRANE. SELECTION OF COATING OR MEMBRANE IS THE RESPONSIBILITY OF THE ARCHITECT OR ENGINEER OF RECORD.
 6. BUCKS SHALL EXTEND BEYOND UNIT FRAME INTERIOR FACE SO THAT FULL FRAME SUPPORT IS PROVIDED.
 7. SHIM AS REQUIRED AT EACH ANCHOR LOCATION WITH LOAD BEARING SHIM. SHIM WHERE SPACE OF 1/16" OR GREATER OCCURS. MAXIMUM ALLOWABLE SHIM STACK TO BE 3/8".
 8. SHIMS SHALL BE LOCATED, APPLIED AND MADE FROM MATERIALS AND THICKNESS CAPABLE OF SUSTAINING APPLICABLE LOADS.
 9. WIND LOAD DURATION FACTOR Cd=1.6 WAS USED FOR WOOD ANCHOR CALCULATIONS.
 10. FRAME MATERIAL: EXTRUDED ALUMINUM 6063-T5.
 11. UNITS MUST BE GLAZED PER ASTM E1300, WITH SAFETY GLAZING.
 12. APPROVED IMPACT PROTECTIVE SYSTEM IS REQUIRED FOR THIS PRODUCT IN WIND BORNE DEBRIS REGIONS.

13. FOR ANCHORING THROUGH FRAME INTO WOOD FRAMING OR 2X BUCK USE #14 WOOD SCREWS WITH SUFFICIENT LENGTH TO ACHIEVE A 1 7/16" MINIMUM EMBEDMENT INTO SUBSTRATE. LOCATE ANCHORS AS SHOWN IN ELEVATIONS AND INSTALLATION DETAILS.
14. FOR ANCHORING THROUGH FRAME INTO MASONRY/CONCRETE USE 1/4" TAPCONS WITH SUFFICIENT LENGTH TO ACHIEVE A 1 3/4" MINIMUM EMBEDMENT INTO SUBSTRATE WITH 1 1/2" MINIMUM EDGE DISTANCE. LOCATE ANCHORS AS SHOWN IN ELEVATIONS AND INSTALLATION DETAILS.
15. FOR ANCHORING THROUGH FRAME INTO METAL STRUCTURE USE #14 SMS OR SELF DRILLING SCREWS WITH SUFFICIENT LENGTH TO ACHIEVE 3 THREADS MINIMUM BEYOND STRUCTURE INTERIOR WALL. LOCATE ANCHORS AS SHOWN IN ELEVATIONS AND INSTALLATION DETAILS.
16. ALL FASTENERS TO BE CORROSION RESISTANT.
17. INSTALLATION ANCHORS SHALL BE INSTALLED IN ACCORDANCE WITH ANCHOR MANUFACTURER'S INSTALLATION INSTRUCTIONS AND ANCHORS SHALL NOT BE USED IN SUBSTRATES WITH STRENGTHS LESS THAN THE MINIMUM STRENGTH SPECIFIED BELOW:
 - A. WOOD: MINIMUM SPECIFIC GRAVITY OF G=0.42
 - B. CONCRETE: MINIMUM COMPRESSIVE STRENGTH OF 2,000 PSI.
 - C. MASONRY: GROUT FILLED BLOCK PER ASTM C90 WITH Fm=2,000PSI MINIMUM.
 - D. METAL STRUCTURE: STEEL 18GA (.048") FY=33KSI/FU=52KSI OR ALUMINUM 6063-T5 FU=30KSI 1/4" THICK MINIMUM

SIGNED: 08/05/2026

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NANA WALL SYSTEMS, INC.

100 MEADOWCREEK DRIVE, SUITE 250
CORTE MADERA, CA 94925

SERIES NW REINFORCED 847/SL84/HIGHLINE
CORNER FOLDING DOOR NON-IMPACT
NOTES

DRAWN:
A.R.

DWG NO.
08-03775

REV
A

SCALE NTS

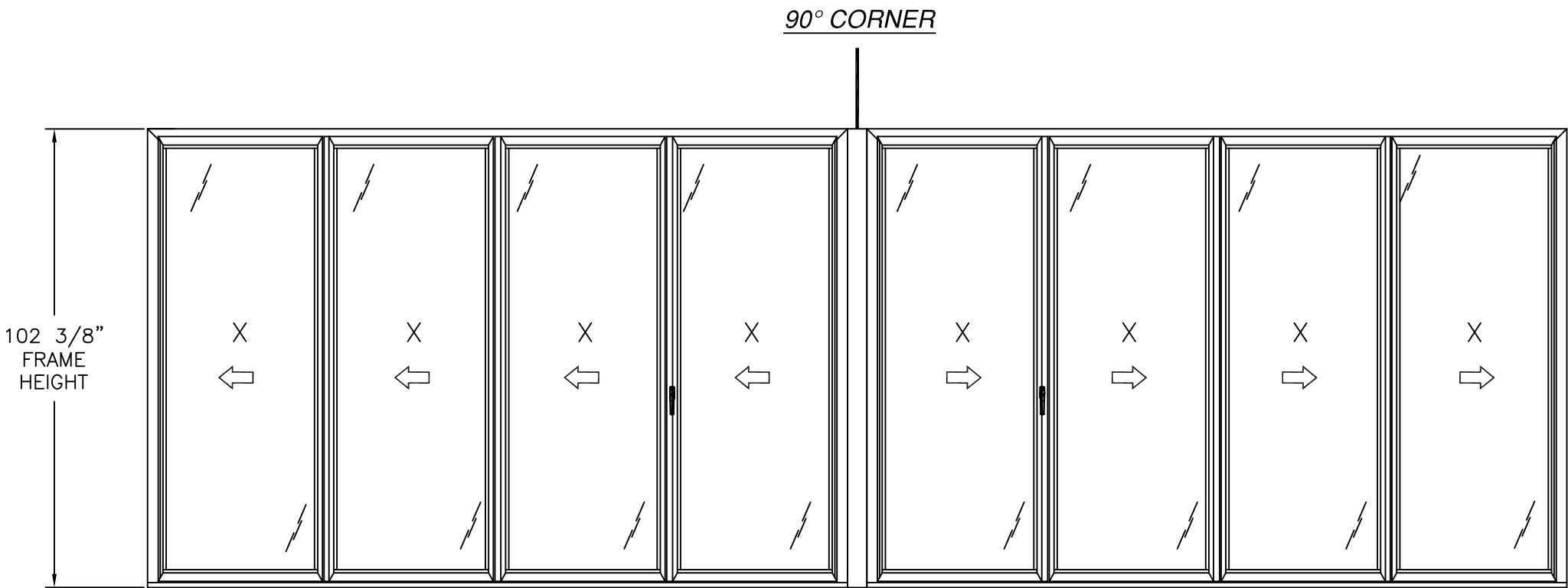
DATE 11/29/2021

SHEET 1 OF 12

L. ROBERTO LOMAS P.E.
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434-688-0609 rllomas@lrlomaspe.com

Luis R. Lomas P.E.
FL No.: 62514

REVISIONS			
REV	DESCRIPTION	DATE	APPROVED
A	REVISED CHARTS AND ANCHORS	08/05/26	R.L.



- NOTES:
1. LOCKING SWING PANEL SIZE: 41 1/16" X 97 5/16"
 2. KEEPER FOLDING PANEL SIZE: 38 7/8" X 97 5/16"
 3. FOLDING PANEL SIZE: 37 11/16" X 97 5/16"
 4. JAMB LOCKING PANEL SIZE: 39 7/8" X 97 5/16"
 5. LOCKING SWING AND KEEPER FOLDING PANELS D.L.O. SIZE: 31 1/2" X 90 1/2"
 6. FOLDING AND JAMB LOCKING PANELS D.L.O. SIZE: 30 5/32" X 90 1/2"

SERIES NW REINFORCED 847/SL84/HIGHLINE CORNER FOLDING PANEL SYSTEM

EXTERIOR VIEW

EVEN - EVEN CONFIGURATIONS SHOWN, OTHER CONFIGURATIONS ARE APPROVED
UNLIMITED NUMBER OF PANELS IN UNLIMITED CONFIGURATIONS ARE APPROVED AS LONG AS INDIVIDUAL
PANEL AREA DOES NOT EXCEED 27.83 FT²

PERFORMANCE SILL

DESIGN PRESSURE RATING	IMPACT RATING
±55.0PSF	NONE

WHERE WATER PENETRATION RESISTANCE IS NOT REQUIRED
AND L/175 DEFLECTION IS REQUIRED
FOR ADDITIONAL SIZES SEE CHART # 1, SHEET 5

PERFORMANCE, SADDLE OR FLUSH SILL

DESIGN PRESSURE RATING	IMPACT RATING
±80.0PSF	NONE

FOR ADDITIONAL SIZES SEE CHART # 2, SHEET 5

SADDLE OR FLUSH SILL

DESIGN PRESSURE RATING	IMPACT RATING
±55.0PSF	NONE

WHERE WATER PENETRATION RESISTANCE IS NOT REQUIRED
AND L/175 DEFLECTION IS REQUIRED
FOR ADDITIONAL SIZES SEE CHART # 3, SHEET 5

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NANA WALL SYSTEMS, INC.
100 MEADOWCREEK DRIVE, SUITE 250
CORTE MADERA, CA 94925

SERIES NW REINFORCED 847/SL84/HIGHLINE
CORNER FOLDING DOOR NON-IMPACT
ELEVATION

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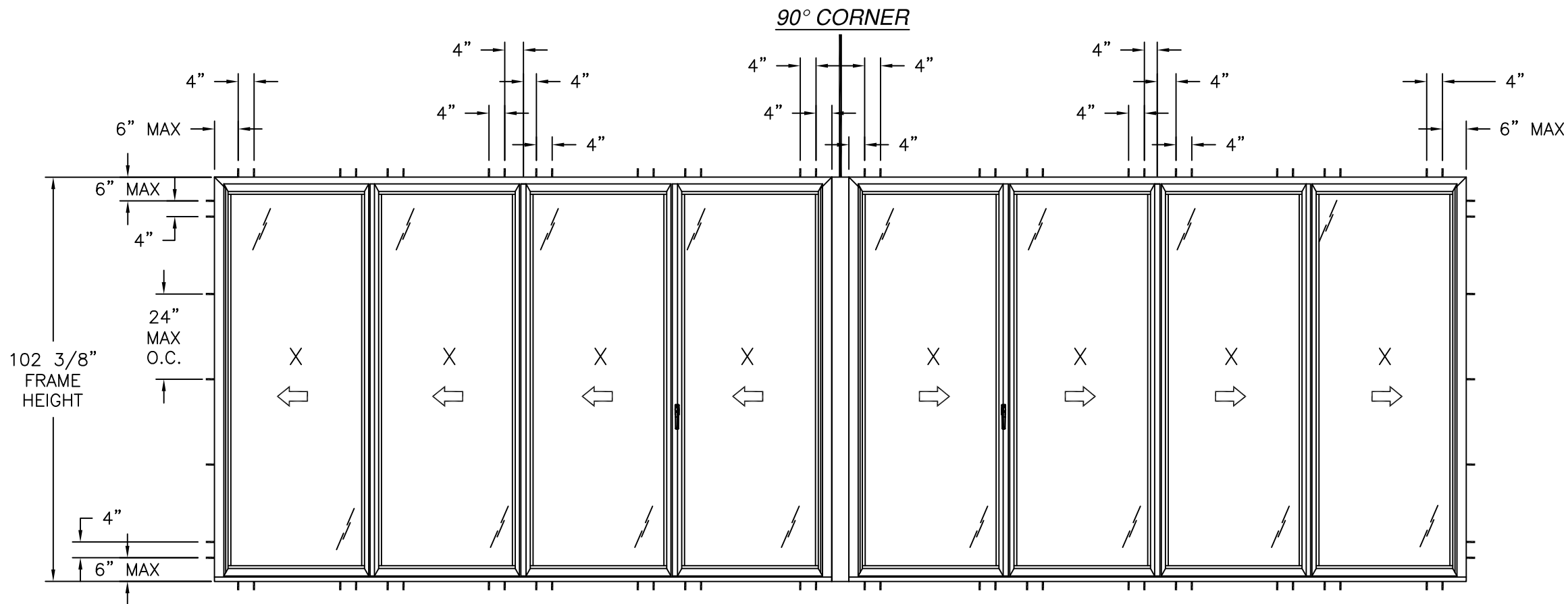
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SHEET
2 OF 12

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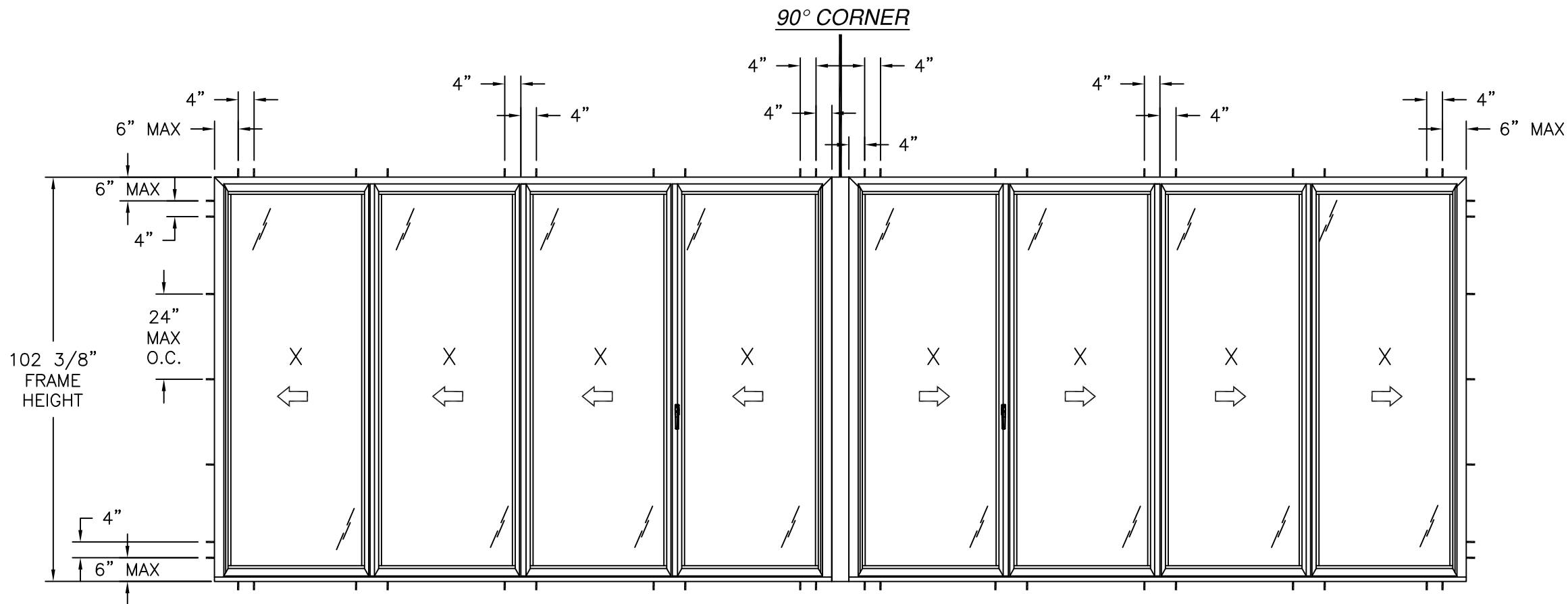
ANCHORING LAYOUT FOR UNITS RATED HIGHER THAN 40.0 PSF

SIGNED: 08/05/2026

NANA WALL SYSTEMS, INC. 100 MEADOWCREEK DRIVE, SUITE 250 CORTE MADERA, CA 94925		
SERIES NW REINFORCED 847/SL84/HIGHLINE CORNER FOLDING DOOR NON-IMPACT ANCHORING LAYOUT		
DRAWN: A.R.	DWG NO. 08-03775	REV A
SCALE NTS	DATE 11/29/2021	SHEET 3 OF 12
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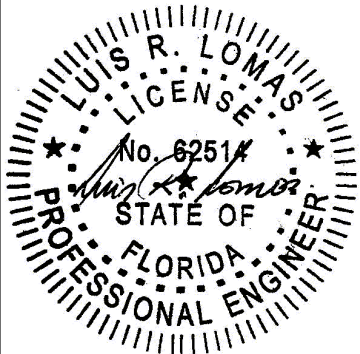
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ANCHORING LAYOUT FOR UNITS RATED 40.0 PSF OR LESS

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Chart #1
Design pressure rating (psf)

Panel Height (in)	Single Panel Width (in)											
	24.00		30.00		36.00		41.06		42.00		48.00	
	Pos	Neg	Pos	Neg	Pos	Neg	Pos	Neg	Pos	Neg	Pos	Neg
80.00	82.5	82.5	82.5	82.5	76.3	76.3	66.9	66.9	65.4	65.4	57.2	57.2
84.00	82.5	82.5	82.5	82.5	72.7	72.7	63.7	63.7	62.3	62.3	-	-
90.00	82.5	82.5	77.1	77.1	66.9	66.9	59.5	59.5	58.1	58.1	-	-
96.00	82.5	82.5	71.4	71.4	61.8	61.8	55.8	55.8	-	-	-	-
97.31	82.5	82.5	70.2	70.2	60.7	60.7	55.0	55.0	-	-	-	-
102.00	77.7	77.7	63.0	63.0	53.3	53.3	-	-	-	-	-	-
108.00	65.3	65.3	52.8	52.8	44.6	44.6	-	-	-	-	-	-
114.00	55.4	55.4	44.8	44.8	-	-	-	-	-	-	-	-
120.00	47.4	47.4	38.3	38.3	-	-	-	-	-	-	-	-
126.00	40.9	40.9	33.0	33.0	-	-	-	-	-	-	-	-
132.00	35.5	35.5	28.6	28.6	-	-	-	-	-	-	-	-
138.00	31.1	31.1	-	-	-	-	-	-	-	-	-	-
144.00	27.3	27.3	-	-	-	-	-	-	-	-	-	-

PERFORM ANCE SILL WHERE WATER PENETRATION IS NOT REQUIRED AND L/175 DEFLECTION IS REQUIRED

Chart #2
Design pressure rating (psf)

Panel Height (in)	Single Panel Width (in)											
	24.00		30.00		36.00		41.06		42.00		48.00	
	Pos	Neg	Pos	Neg	Pos	Neg	Pos	Neg	Pos	Neg	Pos	Neg
80.00	120.0	120.0	120.0	120.0	111.0	111.0	97.3	97.3	95.1	95.1	83.2	83.2
84.00	120.0	120.0	120.0	120.0	105.7	105.7	92.7	92.7	90.6	90.6	-	-
90.00	120.0	120.0	112.1	112.1	97.3	97.3	86.5	86.5	84.6	84.6	-	-
96.00	120.0	120.0	103.8	103.8	89.8	89.8	81.1	81.1	-	-	-	-
97.31	120.0	120.0	102.1	102.1	88.3	88.3	80.0	80.0	-	-	-	-
102.00	113.0	113.0	91.6	91.6	77.5	77.5	-	-	-	-	-	-
108.00	95.0	95.0	76.9	76.9	64.9	64.9	-	-	-	-	-	-
114.00	80.6	80.6	65.1	65.1	-	-	-	-	-	-	-	-
120.00	69.0	69.0	55.7	55.7	-	-	-	-	-	-	-	-
126.00	59.5	59.5	48.0	48.0	-	-	-	-	-	-	-	-
132.00	51.7	51.7	41.7	41.7	-	-	-	-	-	-	-	-
138.00	45.2	45.2	-	-	-	-	-	-	-	-	-	-
144.00	39.7	39.7	-	-	-	-	-	-	-	-	-	-

PERFORMANCE, SADDLE OR FLUSH SILL

Chart #3
Design pressure rating (psf)

Panel Height (in)	Single Panel Width (in)											
	24.00		30.00		36.00		41.06		42.00		48.00	
	Pos	Neg	Pos	Neg	Pos	Neg	Pos	Neg	Pos	Neg	Pos	Neg
80.00	82.5	82.5	82.5	82.5	76.3	76.3	66.9	66.9	65.4	65.4	57.2	57.2
84.00	82.5	82.5	82.5	82.5	72.7	72.7	63.7	63.7	62.3	62.3	-	-
90.00	82.5	82.5	77.1	77.1	66.9	66.9	59.5	59.5	58.1	58.1	-	-
96.00	82.5	82.5	71.4	71.4	61.8	61.8	55.8	55.8	-	-	-	-
97.31	82.5	82.5	70.2	70.2	60.7	60.7	55.0	55.0	-	-	-	-
102.00	77.7	77.7	63.0	63.0	53.3	53.3	-	-	-	-	-	-
108.00	65.3	65.3	52.8	52.8	44.6	44.6	-	-	-	-	-	-
114.00	55.4	55.4	44.8	44.8	-	-	-	-	-	-	-	-
120.00	47.4	47.4	38.3	38.3	-	-	-	-	-	-	-	-
126.00	40.9	40.9	33.0	33.0	-	-	-	-	-	-	-	-
132.00	35.5	35.5	28.6	28.6	-	-	-	-	-	-	-	-
138.00	31.1	31.1	-	-	-	-	-	-	-	-	-	-
144.00	27.3	27.3	-	-	-	-	-	-	-	-	-	-

SADDLE SILL OR FLUSH SILL WHERE WATER PENETRATION IS NOT REQUIRED AND L/175 DEFLECTION IS REQUIRED

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REV	DESCRIPTION	DATE	APPROVED
A	REVISED CHARTS AND ANCHORS	08/05/26	R.L.

SIGNED: 08/05/2026

NANA WALL SYSTEMS, INC.
100 MEADOWCREEK DRIVE, SUITE 250
CORTE MADERA, CA 94925

SERIES NW REINFORCED 847/SL84/HIGHLINE
CORNER FOLDING DOOR NON-IMPACT
DESIGN PRESSURE CHARTS

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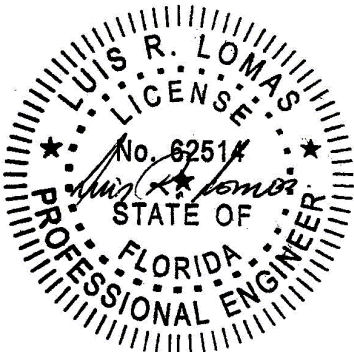
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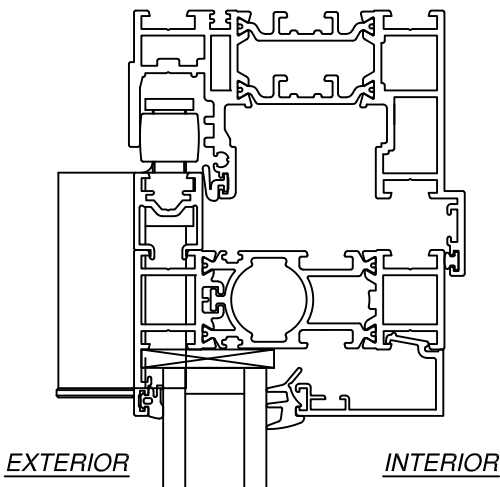
SHEET 5 OF 12

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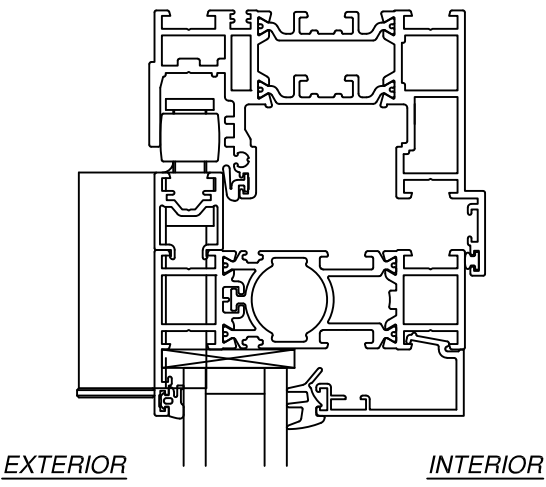


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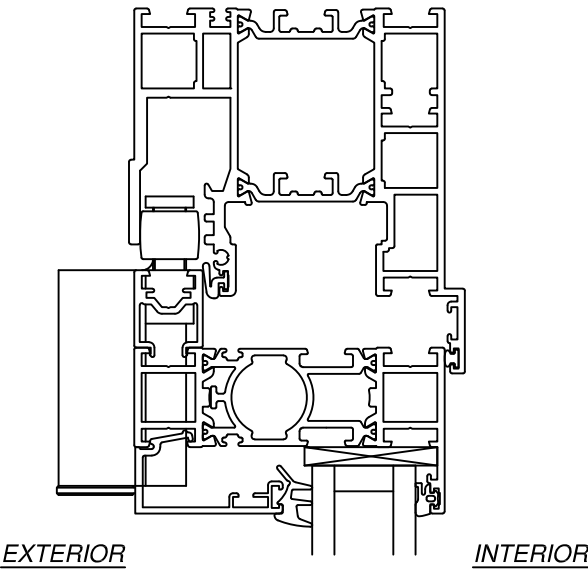
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VERTICAL CROSS SECTION
WITH PERFORMANCE SILL



VERTICAL CROSS SECTION
WITH SADDLE SILL



VERTICAL CROSS SECTION
WITH EXTENDED HEAD AND FLUSH SILL

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NANA WALL SYSTEMS, INC.

100 MEADOWCREEK DRIVE, SUITE 250
CORTE MADERA, CA 94925

SERIES NW REINFORCED 847/SL84/HIGHLINE
CORNER FOLDING DOOR NON-IMPACT
VERTICAL CROSS SECTION

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08-03775

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NTS

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11/29/2021

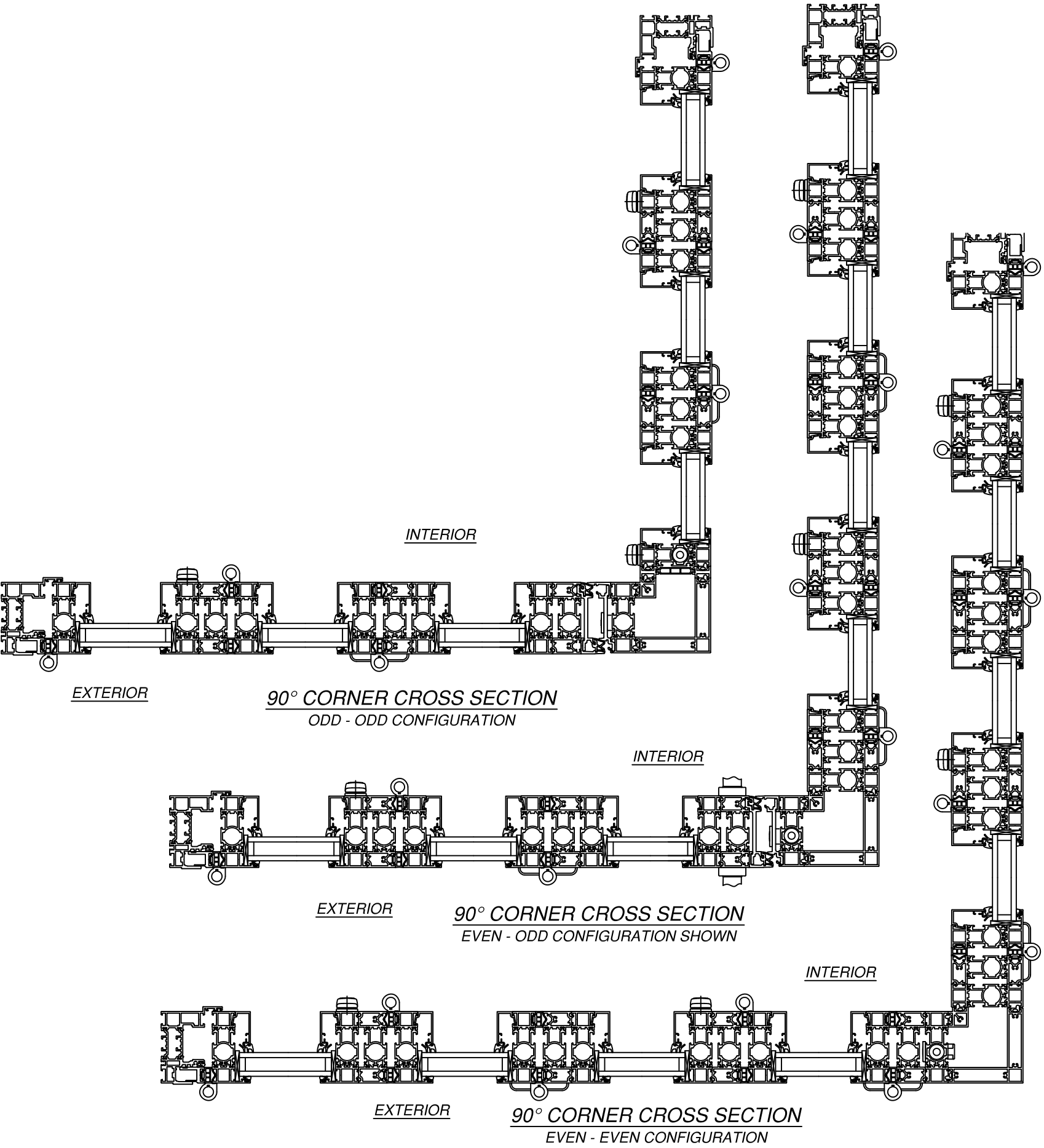
SHEET
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CROSS SECTIONS ARE REFERENCE ONLY
OTHER COMBINATIONS ARE APPROVED



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NANA WALL SYSTEMS, INC.

100 MEADOWCREEK DRIVE, SUITE 250
CORTE MADERA, CA 94925

SERIES NW REINFORCED 847/SL84/HIGHLINE
CORNER FOLDING DOOR NON-IMPACT
90° CORNER CROSS SECTIONS

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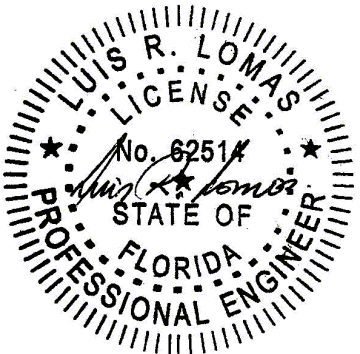
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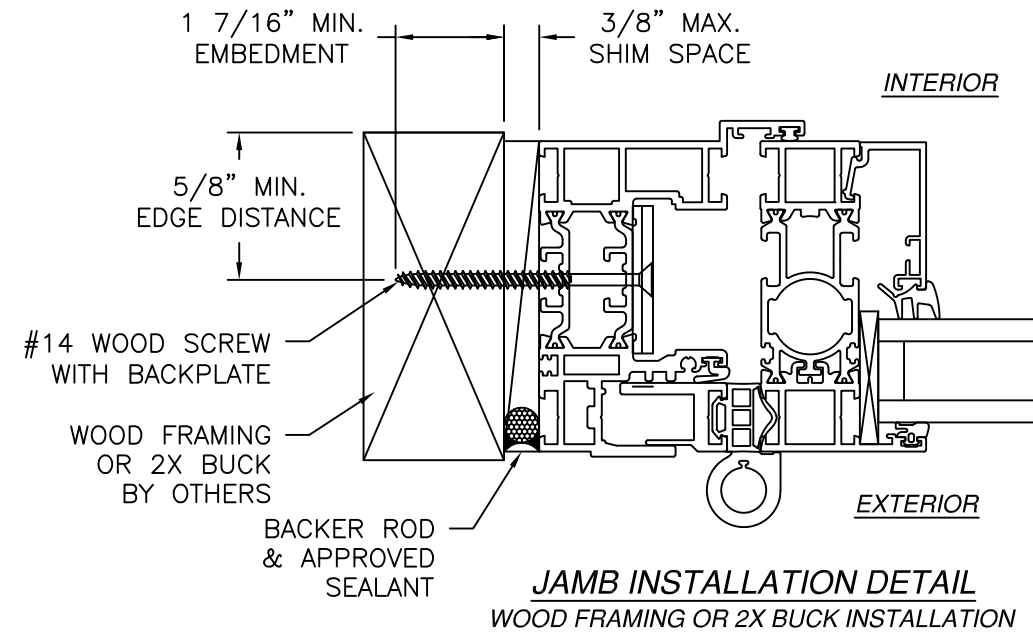
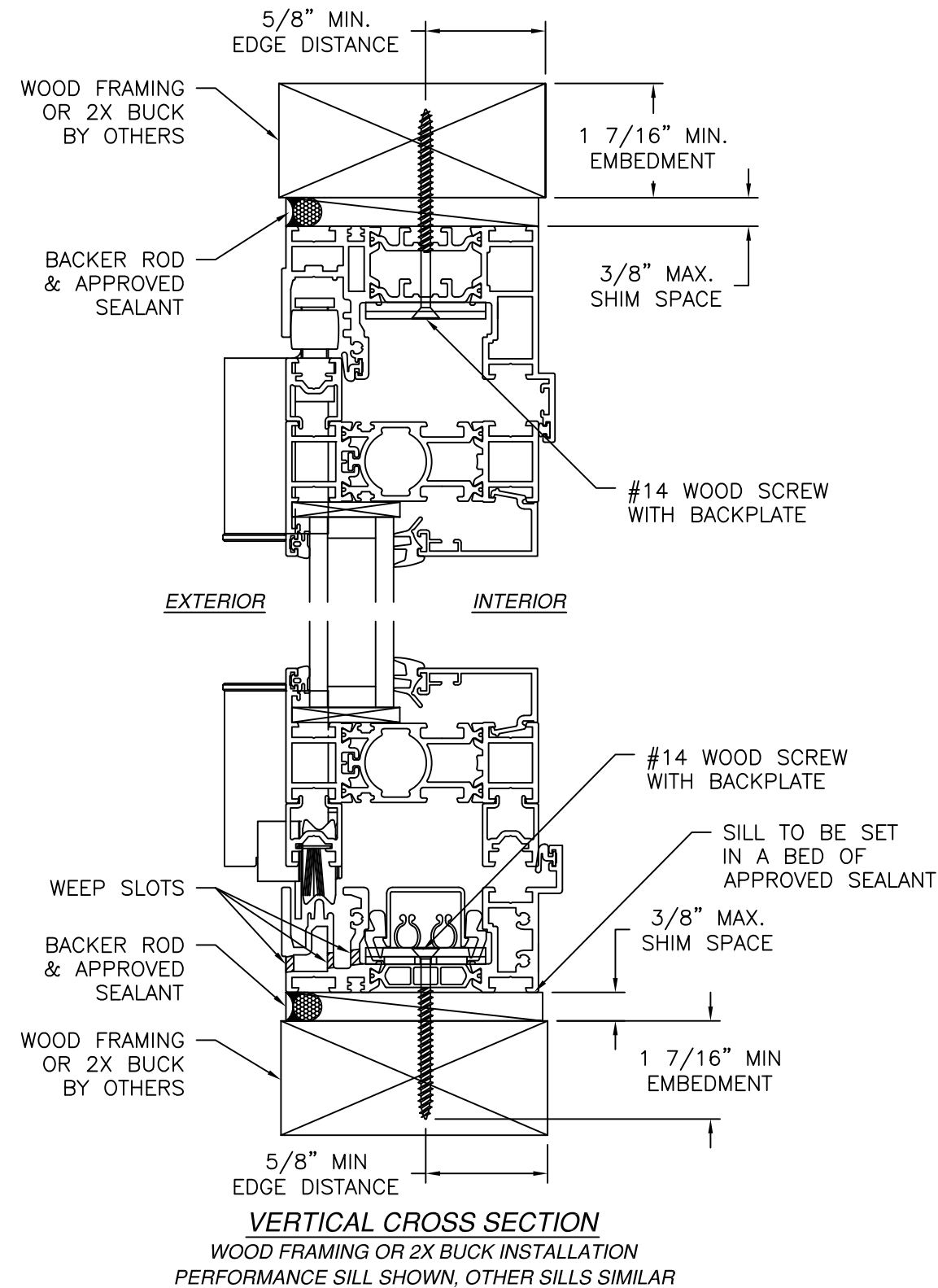
SHEET 7 OF 12

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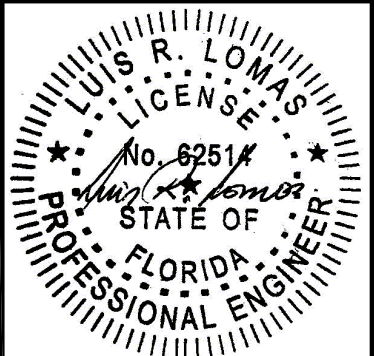
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 2. PERIMETER AND JOINT SEALANT BY OTHERS TO BE DESIGNED IN ACCORDANCE WITH ASTM E2112
 3. WEEP HOLES IN SADDLE SILL ARE FIELD INSTALLED

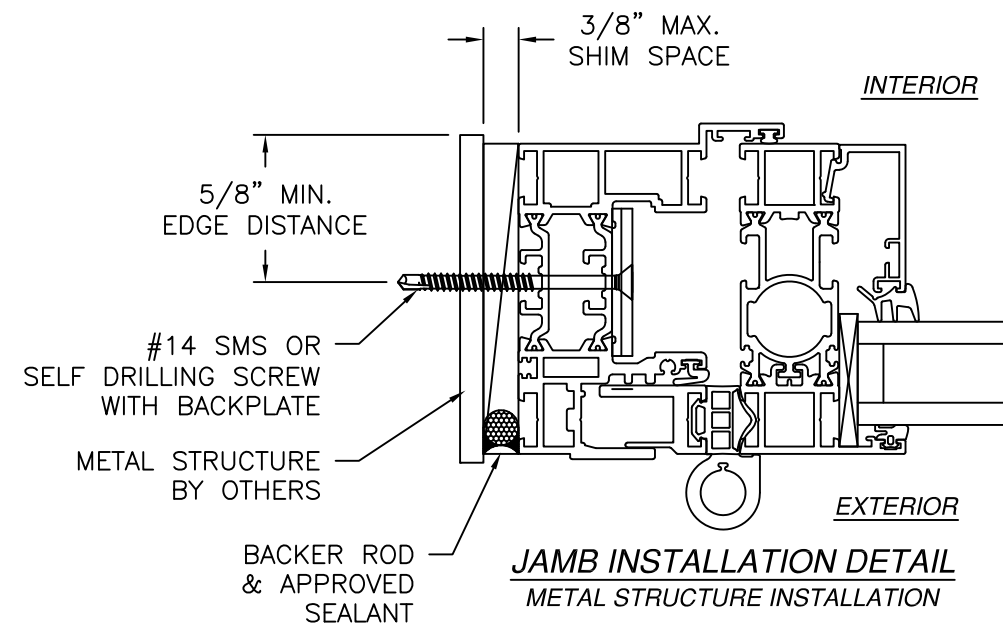
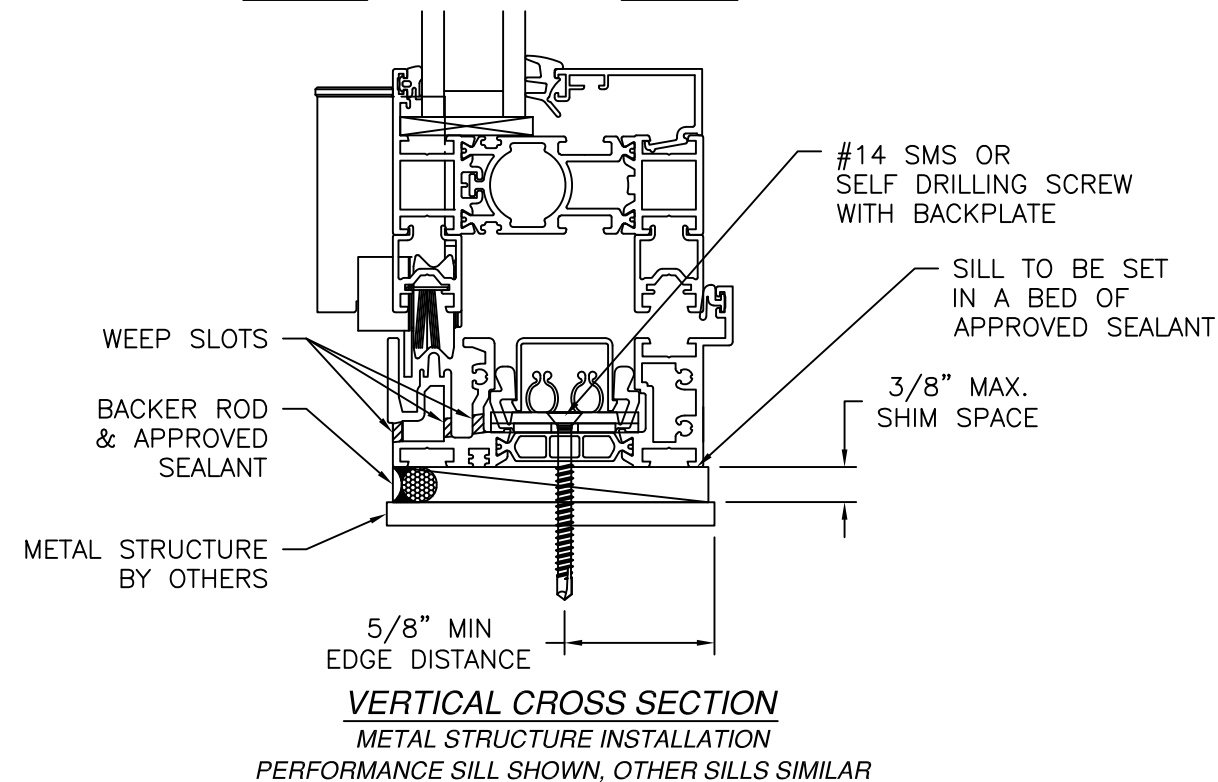
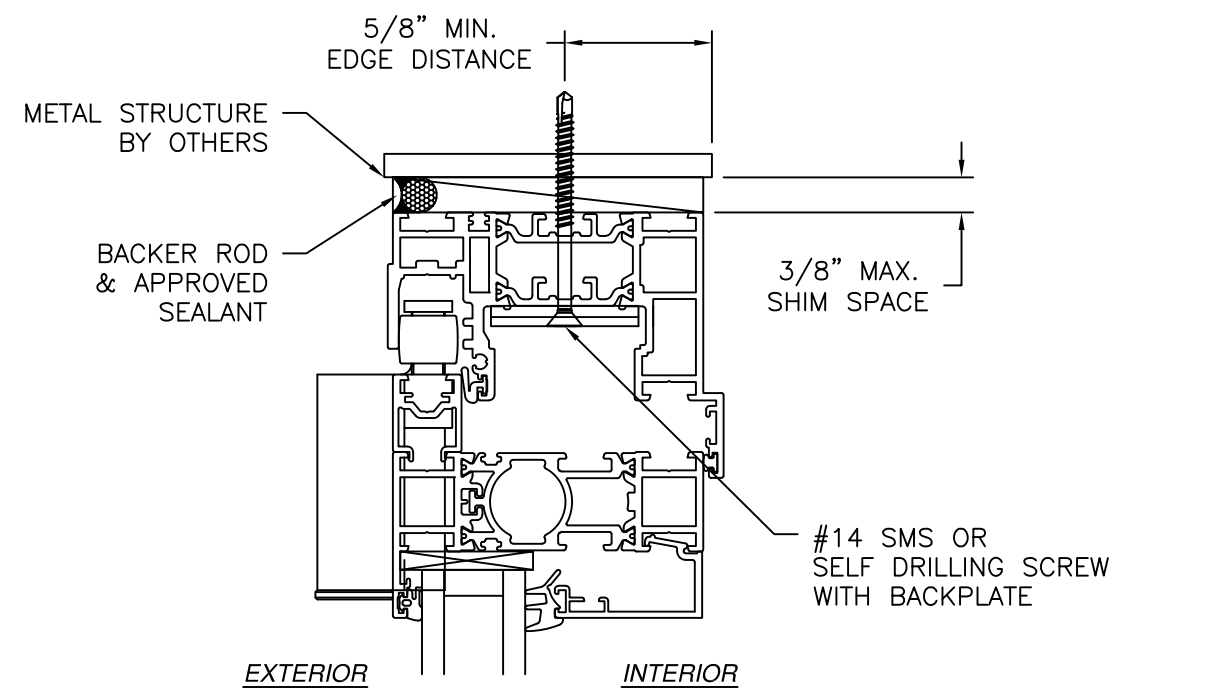
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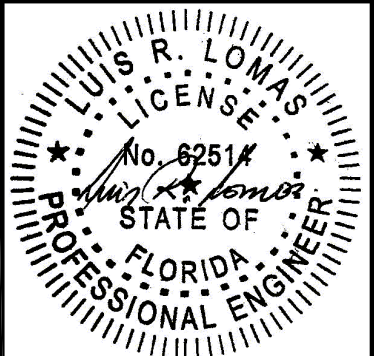
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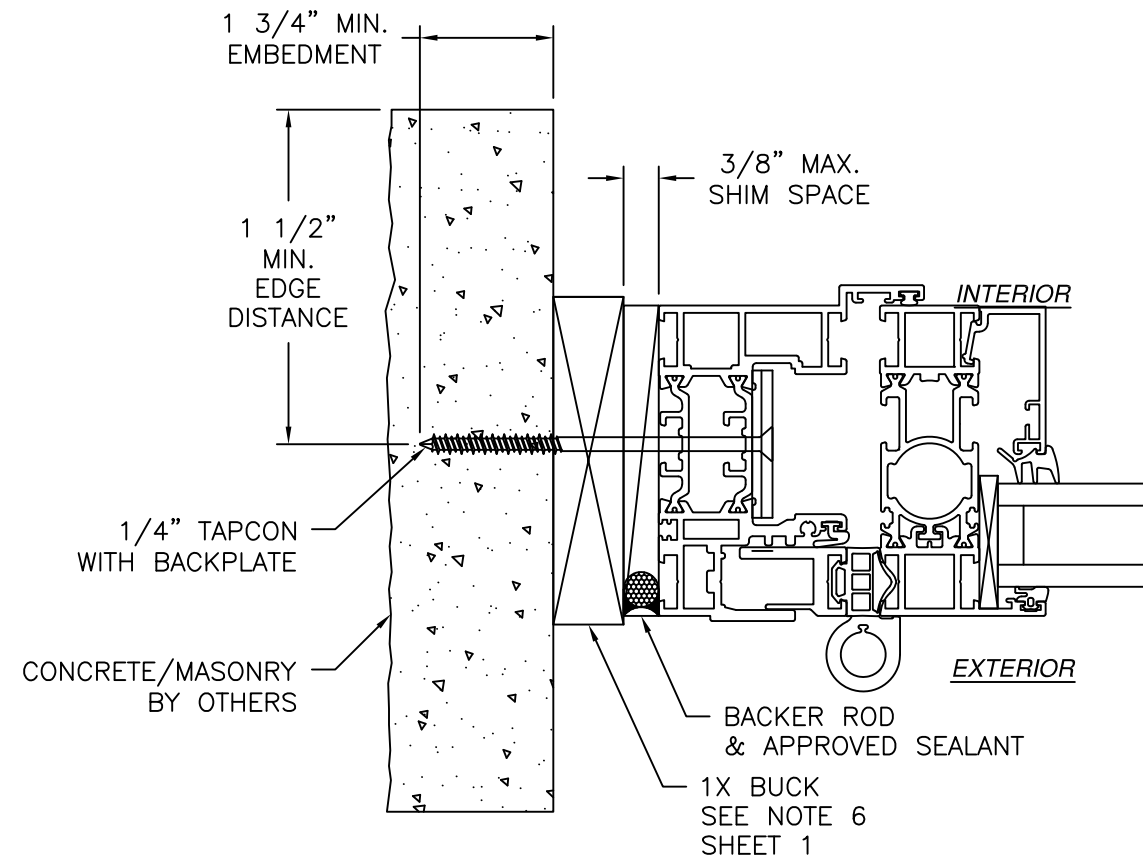
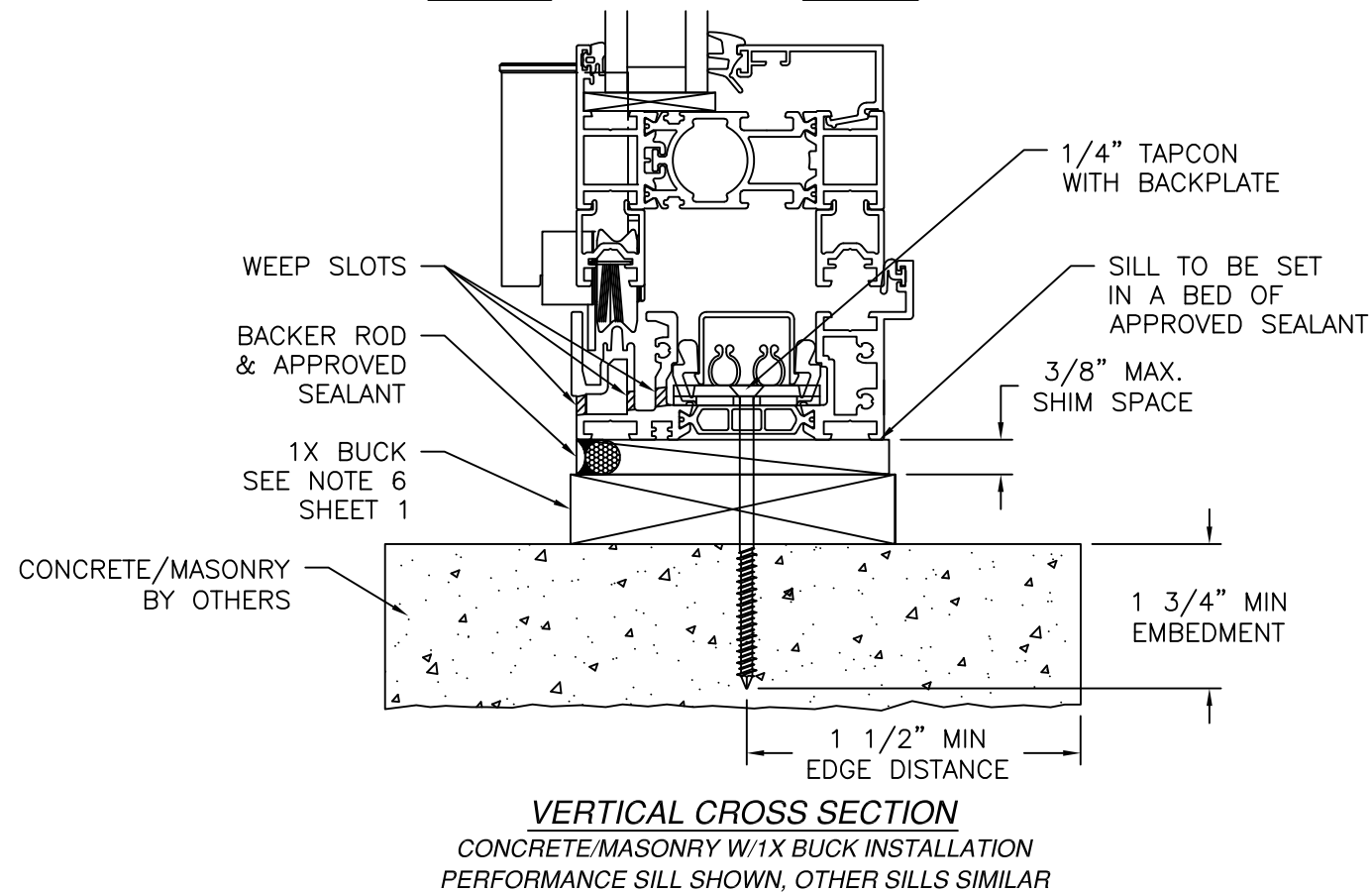
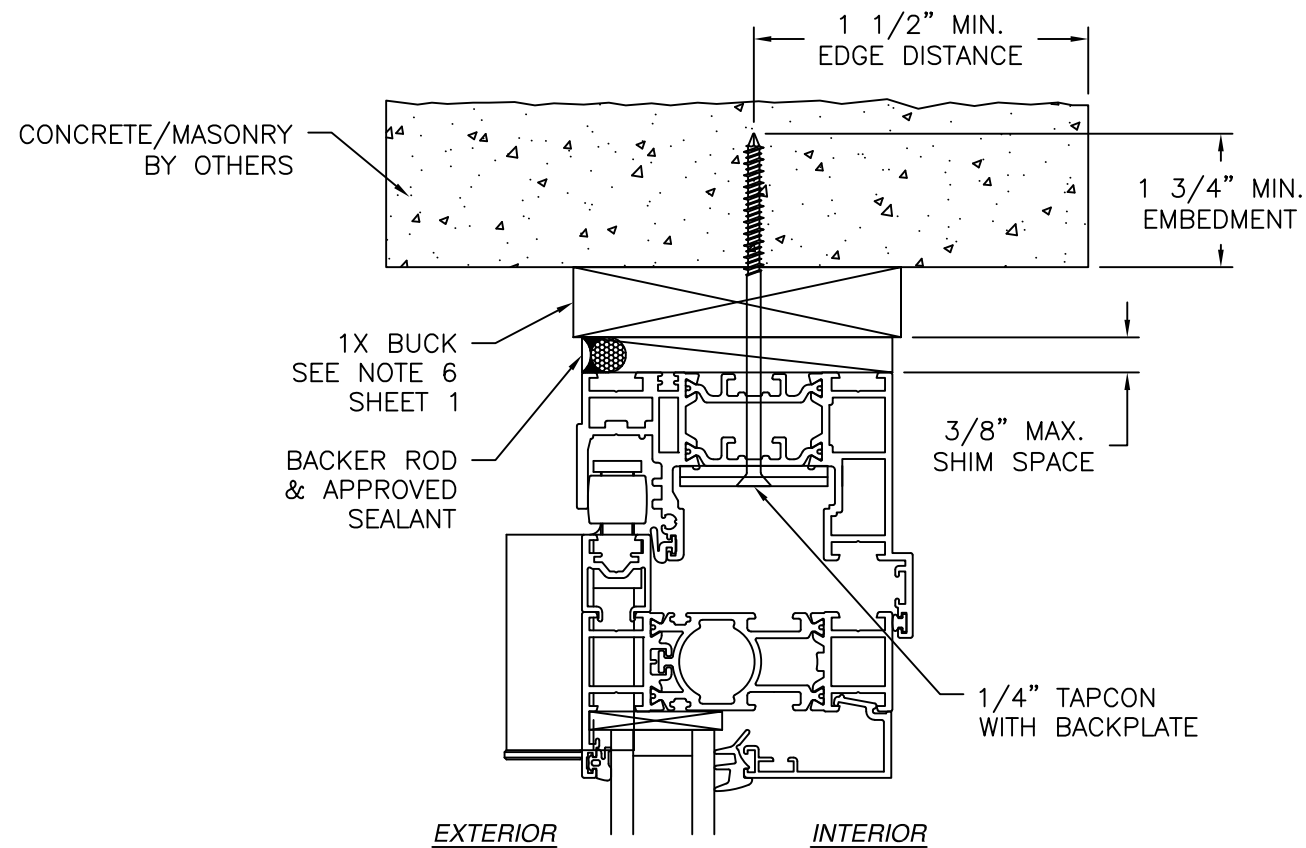
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JAMB INSTALLATION DETAIL
CONCRETE/MASONRY W/1X BUCK INSTALLATION

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SERIES NW REINFORCED 847/SL84/HIGHLINE
CORNER FOLDING DOOR NON-IMPACT
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REV
A

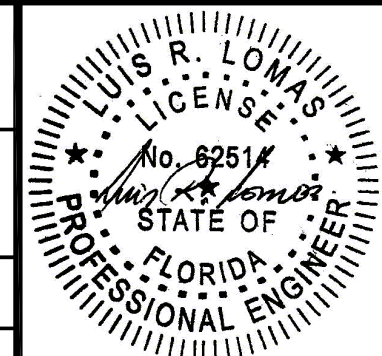
SCALE
NTS

DATE
11/29/2021

SHEET
10 OF 12

L. ROBERTO LOMAS P.E.

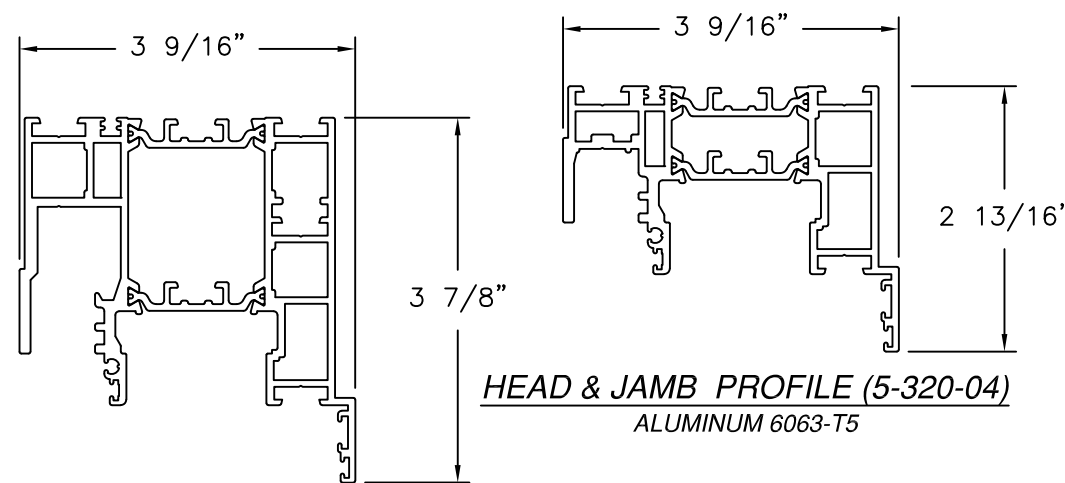
208 7th Ave, INDIALANTIC, FL 32903
434-688-0609 rllomas@lrlomaspe.com



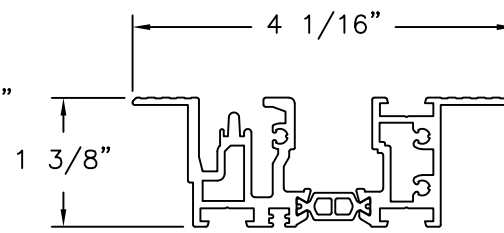
Luis R. Lomas P.E.
FL No.: 62514



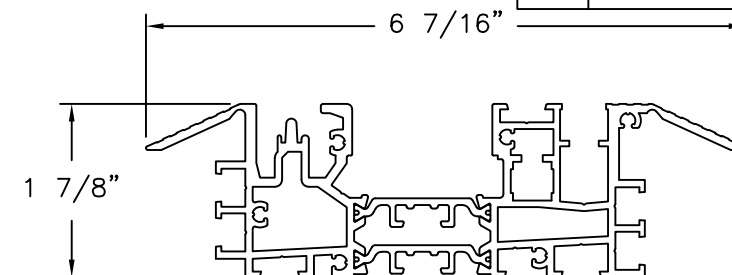
REVISIONS			
REV	DESCRIPTION	DATE	APPROVED
A	REVISED CHARTS AND ANCHORS	08/05/26	R.L.



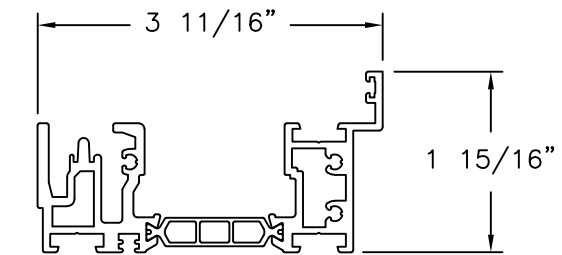
HEAD & JAMB PROFILE (5-320-04)
ALUMINUM 6063-T5



FLUSH SILL
ALUMINUM 6063-T5

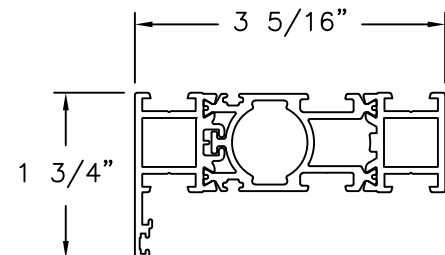


LOW PROFILE SADDLE SILL
ALUMINUM 6063-T5

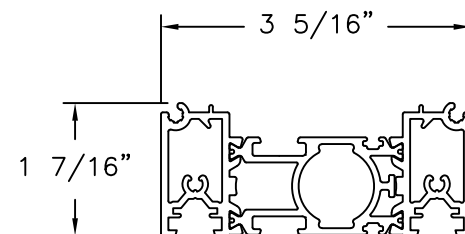


PERFORMANCE SILL PROFILE
ALUMINUM 6063-T5

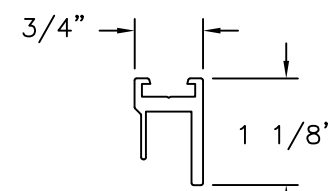
EXTENDED HEAD PROFILE
ALUMINUM 6063-T5



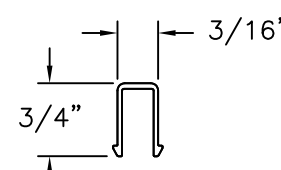
INSWING PANEL PROFILE (5-320-02)
ALUMINUM 6063-T5



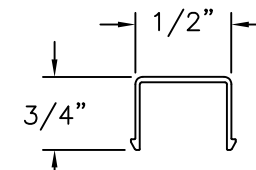
NARROW POST PROFILE (5-320-30)
ALUMINUM 6063-T5



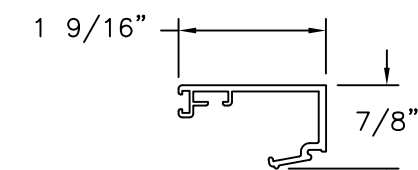
ADJUSTABLE JAMB PROFILE (5-300-01)
ALUMINUM 6063-T5



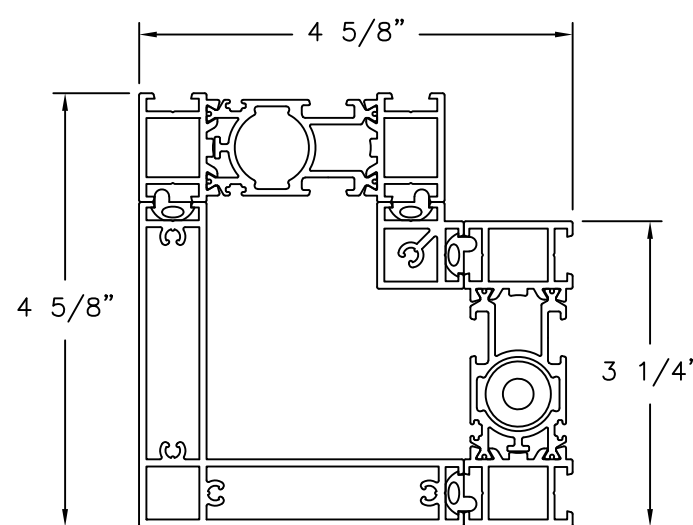
SILL INSERT PROFILE FOR FLUSH SILL
ALUMINUM 6063-T5



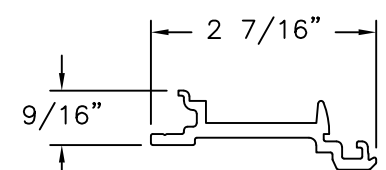
SILL INSERT PROFILE (5-320-26)
ALUMINUM 6063-T5



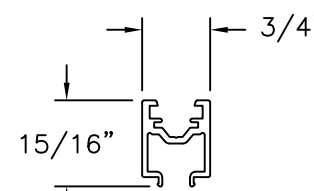
GLAZING BEAD (5-300-14)
ALUMINUM 6063-T5
BEAD SHOWN AS REFERENCE ONLY.
BEAD SIZES VARIES DEPENDING ON
GLASS THICKNESS. GLASS THICKNESS
VARIES FROM 3/16" TO 1 3/4"



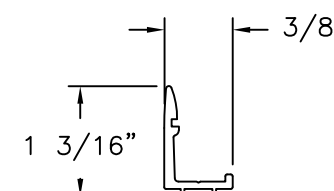
CORNER EXTENSION ASSEMBLY
ALUMINUM 6063-T5



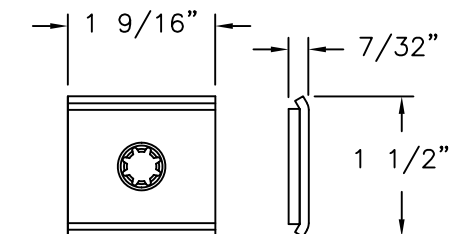
CONNECTION STRIP PROFILE (5-320-27)
POLYAMIDE



EXTENSION PROFILE (5-300-04)
ALUMINUM 6063-T5



STOP BAR PROFILE (5-300-08)
ALUMINUM 6063-T5



BACK PLATE
STEEL

SIGNED: 08/05/2026

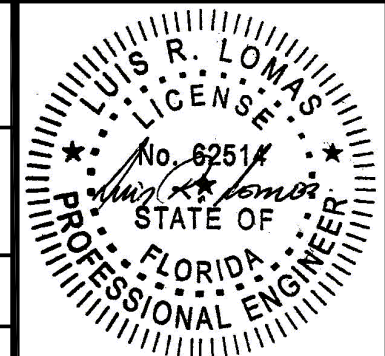
NANA WALL SYSTEMS, INC.

100 MEADOWCREEK DRIVE, SUITE 250
CORTE MADERA, CA 94925

SERIES NW REINFORCED 847/SL84/HIGHLINE
CORNER FOLDING DOOR NON-IMPACT
COMPONENTS

DRAWN: A.R.	DWG NO. 08-03775	REV A
SCALE NTS	DATE 11/29/2021	SHEET 12 OF 12

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