

REVISIONS			
REV	DESCRIPTION	DATE	APPROVED
A	REVISED CHARTS AND ANCHORS	08/04/26	R.L.

- NOTES:
1. THE PRODUCT SHOWN HEREIN IS DESIGNED AND MANUFACTURED TO COMPLY WITH REQUIREMENTS OF THE FLORIDA BUILDING CODE.
 2. WOOD FRAMING AND MASONRY OPENING TO BE DESIGNED AND ANCHORED TO PROPERLY TRANSFER ALL LOADS TO STRUCTURE. FRAMING AND MASONRY OPENING IS THE RESPONSIBILITY OF THE ARCHITECT OR ENGINEER OF RECORD.
 3. WHERE SHIM OR BUCK THICKNESS IS LESS THAN 1-1/2" UNITS MUST BE ANCHORED THROUGH THE FRAME IN ACCORDANCE WITH MANUFACTURER'S PUBLISHED INSTALLATION INSTRUCTIONS. ANCHORS SHALL BE SECURELY FASTENED DIRECTLY INTO MASONRY, CONCRETE OR OTHER STRUCTURAL SUBSTRATE MATERIAL.
 4. WHERE WOOD BUCK THICKNESS IS 1-1/2" OR GREATER, BUCK SHALL BE SECURELY FASTENED TO MASONRY, CONCRETE OR OTHER STRUCTURAL SUBSTRATE. UNITS MAY BE ANCHORED THROUGH FRAME TO SECURED WOOD BUCK IN ACCORDANCE WITH MANUFACTURER'S PUBLISHED INSTALLATION INSTRUCTIONS.
 5. WHERE 1X BUCK IS NOT USED DISSIMILAR MATERIALS MUST BE SEPARATED WITH APPROVED COATING OR MEMBRANE. SELECTION OF COATING OR MEMBRANE IS THE RESPONSIBILITY OF THE ARCHITECT OR ENGINEER OF RECORD.
 6. BUCKS SHALL EXTEND BEYOND UNIT FRAME INTERIOR FACE SO THAT FULL FRAME SUPPORT IS PROVIDED.
 7. SHIM AS REQUIRED AT EACH ANCHOR LOCATION WITH LOAD BEARING SHIM. SHIM WHERE SPACE OF 1/16" OR GREATER OCCURS. MAXIMUM ALLOWABLE SHIM STACK TO BE 3/8".
 8. SHIMS SHALL BE LOCATED, APPLIED AND MADE FROM MATERIALS AND THICKNESS CAPABLE OF SUSTAINING APPLICABLE LOADS.
 9. WIND LOAD DURATION FACTOR Cd=1.6 WAS USED FOR WOOD ANCHOR CALCULATIONS.
 10. FRAME MATERIAL: EXTRUDED ALUMINUM 6063-T5.
 11. UNITS MUST BE GLAZED PER ASTM E1300, WITH SAFETY GLAZING.
 12. APPROVED IMPACT PROTECTIVE SYSTEM IS REQUIRED FOR THIS PRODUCT IN WIND BORNE DEBRIS REGIONS.

13. FOR ANCHORING THROUGH FRAME INTO WOOD FRAMING OR 2X BUCK USE #14 WOOD SCREWS WITH SUFFICIENT LENGTH TO ACHIEVE A 1 7/16" MINIMUM EMBEDMENT INTO SUBSTRATE. LOCATE ANCHORS AS SHOWN IN ELEVATIONS AND INSTALLATION DETAILS.
14. FOR ANCHORING THROUGH FRAME INTO MASONRY/CONCRETE USE 1/4" TAPCONS WITH SUFFICIENT LENGTH TO ACHIEVE A 1 3/4" MINIMUM EMBEDMENT INTO SUBSTRATE WITH 1 1/2" MINIMUM EDGE DISTANCE. LOCATE ANCHORS AS SHOWN IN ELEVATIONS AND INSTALLATION DETAILS.
15. FOR ANCHORING THROUGH FRAME INTO METAL STRUCTURE USE #14 SMS OR SELF DRILLING SCREWS WITH SUFFICIENT LENGTH TO ACHIEVE 3 THREADS MINIMUM BEYOND STRUCTURE INTERIOR WALL. LOCATE ANCHORS AS SHOWN IN ELEVATIONS AND INSTALLATION DETAILS.
16. ALL FASTENERS TO BE CORROSION RESISTANT.
17. INSTALLATION ANCHORS SHALL BE INSTALLED IN ACCORDANCE WITH ANCHOR MANUFACTURER'S INSTALLATION INSTRUCTIONS AND ANCHORS SHALL NOT BE USED IN SUBSTRATES WITH STRENGTHS LESS THAN THE MINIMUM STRENGTH SPECIFIED BELOW:
 - A. WOOD: MINIMUM SPECIFIC GRAVITY OF G=0.42
 - B. CONCRETE: MINIMUM COMPRESSIVE STRENGTH OF 2,000 PSI.
 - C. MASONRY: GROUT FILLED BLOCK PER ASTM C90 WITH Fm=2,000PSI MINIMUM.
 - D. METAL STRUCTURE: STEEL 18GA (.048") FY=33KSI/FU=52KSI OR ALUMINUM 6063-T5 FU=30KSI 1/4" THICK MINIMUM

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NANA WALL SYSTEMS, INC.

100 MEADOWCREEK DRIVE, SUITE 250
CORTE MADERA, CA 94925

SERIES NW REINFORCED 647/SL64/ECOLINE
CORNER FOLDING DOOR NON-IMPACT
NOTES

DRAWN:
A.R.

DWG NO.
08-03772

REV
A

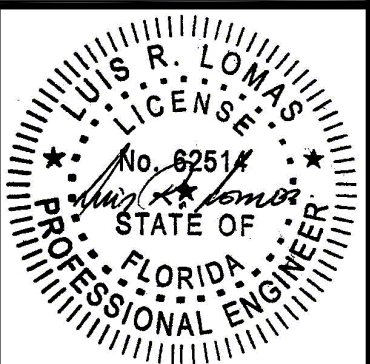
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DATE 11/24/2021

SHEET 1 OF 12

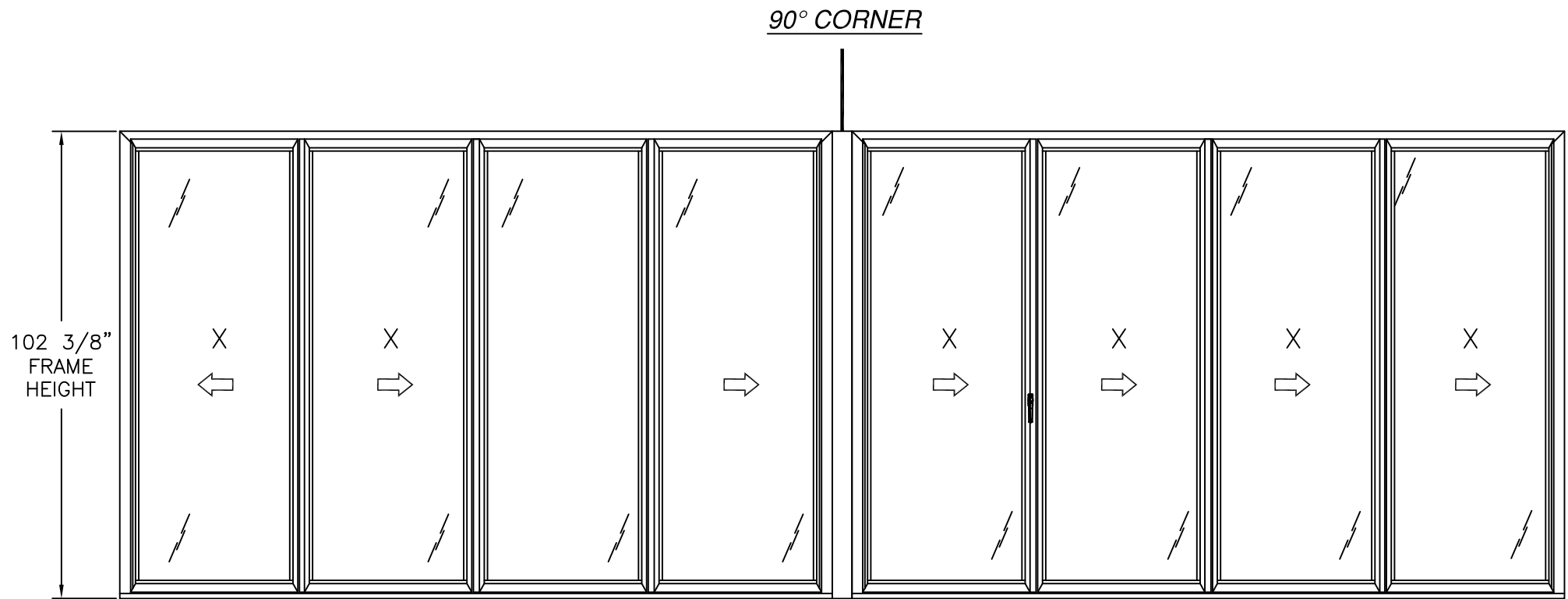
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434-688-0609 rllomas@lrlomaspe.com

SIGNED: 08/04/2026



Luis R. Lomas P.E.
FL No.: 62514

REVISIONS			
REV	DESCRIPTION	DATE	APPROVED
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SERIES NW 647/SL64/ECOLINE CORNER FOLDING PANEL SYSTEM

EXTERIOR VIEW

EVEN - EVEN CONFIGURATIONS SHOWN, OTHER CONFIGURATIONS ARE APPROVED
UNLIMITED NUMBER OF PANELS IN UNLIMITED CONFIGURATIONS ARE APPROVED AS LONG AS
INDIVIDUAL PANEL AREA DOES NOT EXCEED 27.62 FT²

PERFORMANCE SILL

DESIGN PRESSURE RATING	IMPACT RATING
±35.0PSF	NONE
THIS SYSTEM WAS NOT TESTED FOR WATER INFILTRATION AND IS TO BE INSTALLED ONLY WHERE WATER RESISTANCE IS NOT REQUIRED	

WHERE L/175 DEFLECTION IS REQUIRED
FOR OTHER SIZES RATINGS SEE CHART #1, SHEET 5

PERFORMANCE, SADDLE OR FLUSH SILL

DESIGN PRESSURE RATING	IMPACT RATING
±70.0PSF	NONE
THIS SYSTEM WAS NOT TESTED FOR WATER INFILTRATION AND IS TO BE INSTALLED ONLY WHERE WATER RESISTANCE IS NOT REQUIRED	

FOR OTHER SIZES RATINGS SEE CHART #2, SHEET 5

SADDLE SILL OR FLUSH SILL

DESIGN PRESSURE RATING	IMPACT RATING
±35.0PSF	NONE
THIS SYSTEM WAS NOT TESTED FOR WATER INFILTRATION AND IS TO BE INSTALLED ONLY WHERE WATER RESISTANCE IS NOT REQUIRED	

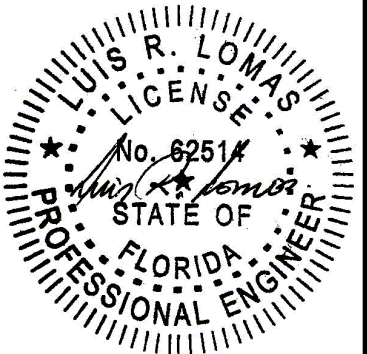
WHERE L/175 DEFLECTION IS REQUIRED
FOR OTHER SIZES RATINGS SEE CHART #3, SHEET 5

NOTES:

1. LOCKING SWING PANEL SIZE: 41 1/16" X 96 7/8"
2. KEEPER FOLDING PANEL SIZE: 38 7/8" X 96 7/8"
3. FOLDING PANEL SIZE: 37 11/16" X 96 7/8"
4. JAMB LOCKING PANEL SIZE: 39 7/8" X 96 7/8"
5. LOCKING SWING & KEEPER FOLDING PANELS D.L.O. SIZE: 31 1/2" X 90 1/2"
6. FOLDING AND JAMB LOCKING PANELS D.L.O.: 30 5/32" X 90 1/2"

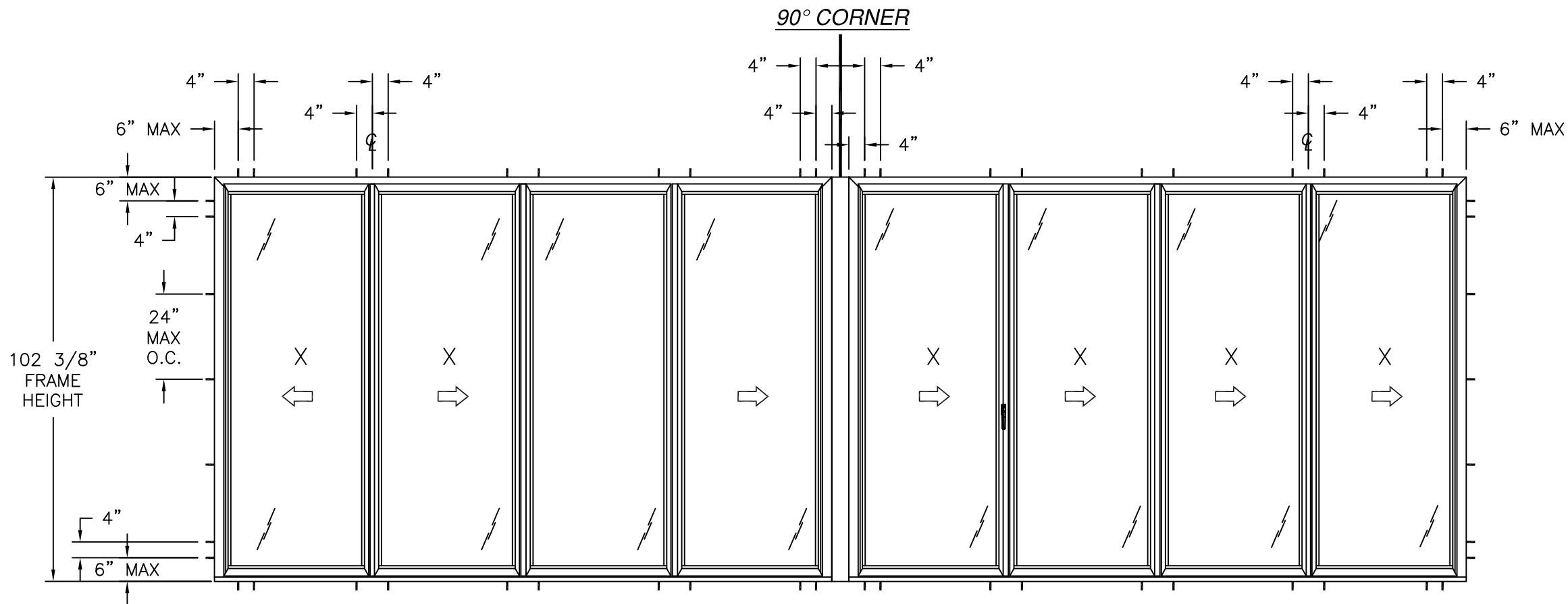
NANA WALL SYSTEMS, INC. 100 MEADOWCREEK DRIVE, SUITE 250 CORTE MADERA, CA 94925		
SERIES NW REINFORCED 647/SL64/ECOLINE CORNER FOLDING DOOR NON-IMPACT ELEVATION & DESIGN PRESSURE CHARTS		
DRAWN: A.R.	DWG NO. 08-03772	REV A
SCALE NTS	DATE 11/24/2021	SHEET 2 OF 12
L. ROBERTO LOMAS P.E. 208 7th Ave, INDIALANTIC, FL 32903 434-688-0609 rllomas@lrlomaspe.com		

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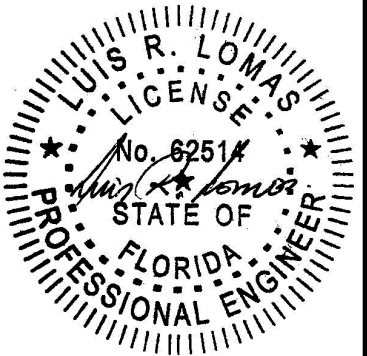
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ANCHORING LAYOUT FOR UNITS RATED 40.0 PSF OR LESS

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SERIES NW REINFORCED 647/SL64/ECOLINE CORNER FOLDING DOOR NON-IMPACT ANCHORING LAYOUT		
DRAWN: A.R.	DWG NO. 08-03772	REV A
SCALE NTS	DATE 11/24/2021	SHEET 4 OF 12
L. ROBERTO LOMAS P.E. 208 7th Ave, INDIALANTIC, FL 32903 434-688-0609 rllomas@lrlomaspe.com		



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Chart #1
Design pressure rating (psf)

Panel Height (in)	Single Panel Width (in)											
	24.00		30.00		36.00		41.06		42.00		48.00	
	Pos	Neg	Pos	Neg	Pos	Neg	Pos	Neg	Pos	Neg	Pos	Neg
80.00	52.5	52.5	52.5	52.5	48.3	48.3	42.4	42.4	41.4	41.4	36.3	36.3
84.00	52.5	52.5	52.5	52.5	46.0	46.0	40.4	40.4	39.5	39.5	-	-
90.00	52.5	52.5	48.8	48.8	42.3	42.3	37.7	37.7	36.8	36.8	-	-
96.00	52.5	52.5	45.2	45.2	39.1	39.1	35.3	35.3	-	-	-	-
96.88	52.5	52.5	44.7	44.7	38.6	38.6	35.0	35.0	-	-	-	-
102.00	48.8	48.8	39.5	39.5	33.4	33.4	-	-	-	-	-	-
108.00	41.0	41.0	33.1	33.1	28.0	28.0	-	-	-	-	-	-
114.00	34.8	34.8	28.1	28.1	-	-	-	-	-	-	-	-
120.00	29.8	29.8	24.0	24.0	-	-	-	-	-	-	-	-
126.00	25.7	25.7	20.7	20.7	-	-	-	-	-	-	-	-
132.00	22.3	22.3	18.0	18.0	-	-	-	-	-	-	-	-
138.00	19.5	19.5	-	-	-	-	-	-	-	-	-	-
144.00	17.1	17.1	-	-	-	-	-	-	-	-	-	-

PERFORMANCE SILL WHERE L/175 DEFLECTION IS REQUIRED

Chart #2
Design pressure rating (psf)

Panel Height (in)	Single Panel Width (in)											
	24.00		30.00		36.00		41.06		42.00		48.00	
	Pos	Neg	Pos	Neg	Pos	Neg	Pos	Neg	Pos	Neg	Pos	Neg
80.00	105.0	105.0	105.0	105.0	96.7	96.7	84.8	84.8	82.9	82.9	72.5	72.5
84.00	105.0	105.0	105.0	105.0	92.1	92.1	80.7	80.7	78.9	78.9	-	-
90.00	105.0	105.0	97.5	97.5	84.7	84.7	75.3	75.3	73.7	73.7	-	-
96.00	105.0	105.0	90.3	90.3	78.1	78.1	70.6	70.6	-	-	-	-
96.88	105.0	105.0	89.3	89.3	77.3	77.3	70.0	70.0	-	-	-	-
102.00	97.5	97.5	79.0	79.0	66.9	66.9	-	-	-	-	-	-
108.00	81.9	81.9	66.3	66.3	56.0	56.0	-	-	-	-	-	-
114.00	69.5	69.5	56.2	56.2	-	-	-	-	-	-	-	-
120.00	59.5	59.5	48.0	48.0	-	-	-	-	-	-	-	-
126.00	51.3	51.3	41.4	41.4	-	-	-	-	-	-	-	-
132.00	44.6	44.6	35.9	35.9	-	-	-	-	-	-	-	-
138.00	39.0	39.0	-	-	-	-	-	-	-	-	-	-
144.00	34.3	34.3	-	-	-	-	-	-	-	-	-	-

PERFORMANCE, SADDLE OR FLUSH SILL

Chart #3
Design pressure rating (psf)

Panel Height (in)	Single Panel Width (in)											
	24.00		30.00		36.00		41.06		42.00		48.00	
	Pos	Neg	Pos	Neg	Pos	Neg	Pos	Neg	Pos	Neg	Pos	Neg
80.00	52.5	52.5	52.5	52.5	48.3	48.3	42.4	42.4	41.4	41.4	36.3	36.3
84.00	52.5	52.5	52.5	52.5	46.0	46.0	40.4	40.4	39.5	39.5	-	-
90.00	52.5	52.5	48.8	48.8	42.3	42.3	37.7	37.7	36.8	36.8	-	-
96.00	52.5	52.5	45.2	45.2	39.1	39.1	35.3	35.3	-	-	-	-
96.88	52.5	52.5	44.7	44.7	38.6	38.6	35.0	35.0	-	-	-	-
102.00	48.8	48.8	39.5	39.5	33.4	33.4	-	-	-	-	-	-
108.00	41.0	41.0	33.1	33.1	28.0	28.0	-	-	-	-	-	-
114.00	34.8	34.8	28.1	28.1	-	-	-	-	-	-	-	-
120.00	29.8	29.8	24.0	24.0	-	-	-	-	-	-	-	-
126.00	25.7	25.7	20.7	20.7	-	-	-	-	-	-	-	-
132.00	22.3	22.3	18.0	18.0	-	-	-	-	-	-	-	-
138.00	19.5	19.5	-	-	-	-	-	-	-	-	-	-
144.00	17.1	17.1	-	-	-	-	-	-	-	-	-	-

SADDLE SILL OR FLUSH SILL WHERE L/175 DEFLECTION IS REQUIRED

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REV	DESCRIPTION	DATE	APPROVED
A	REVISED CHARTS AND ANCHORS	08/04/26	R.L.

SIGNED: 08/04/2026

NANA WALL SYSTEMS, INC.
100 MEADOWCREEK DRIVE, SUITE 250
CORTE MADERA, CA 94925

SERIES NW REINFORCED 647/SL64/ECOLINE
CORNER FOLDING DOOR NON-IMPACT
DESIGN PRESSURE CHARTS

DRAWN:
A.R.

DWG NO.
08-03772

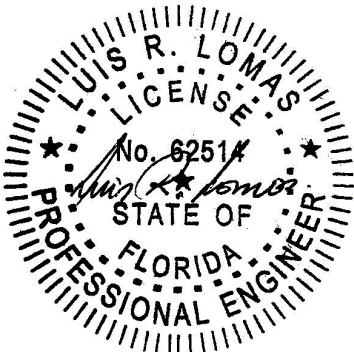
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NTS

DATE
11/24/2021

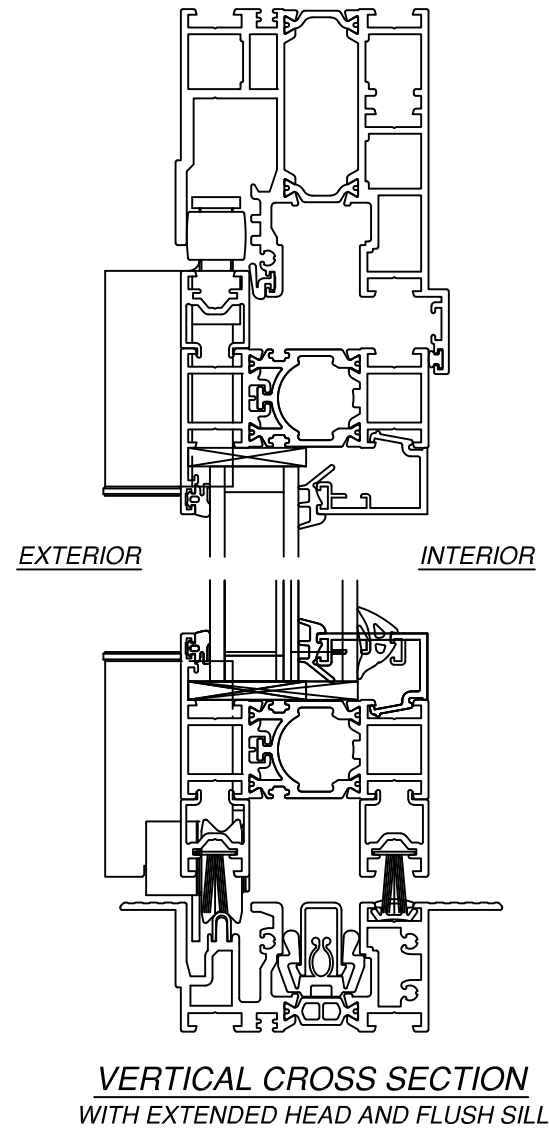
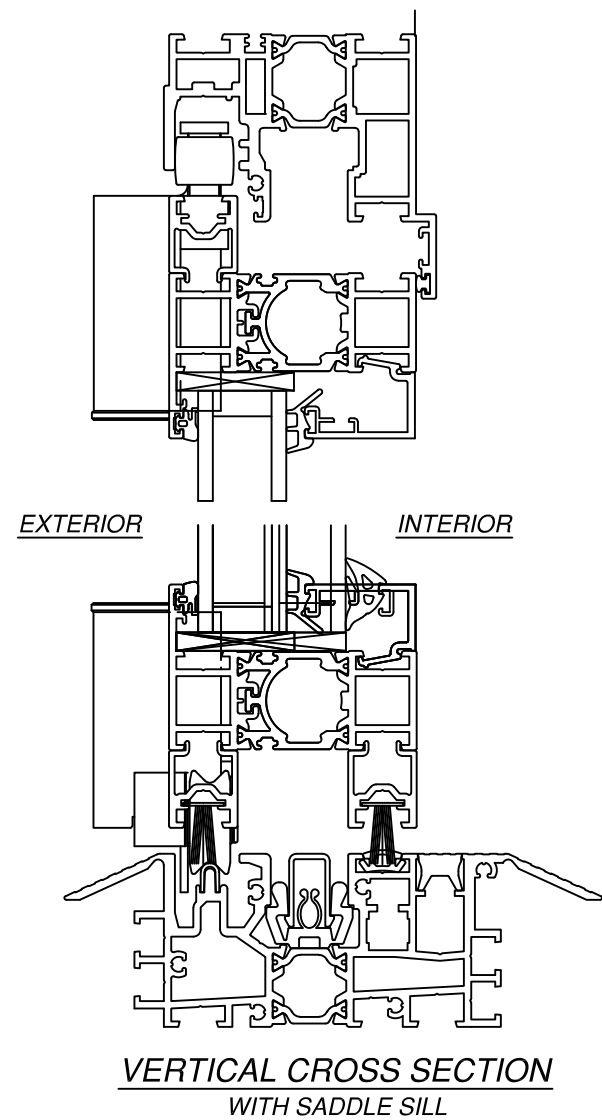
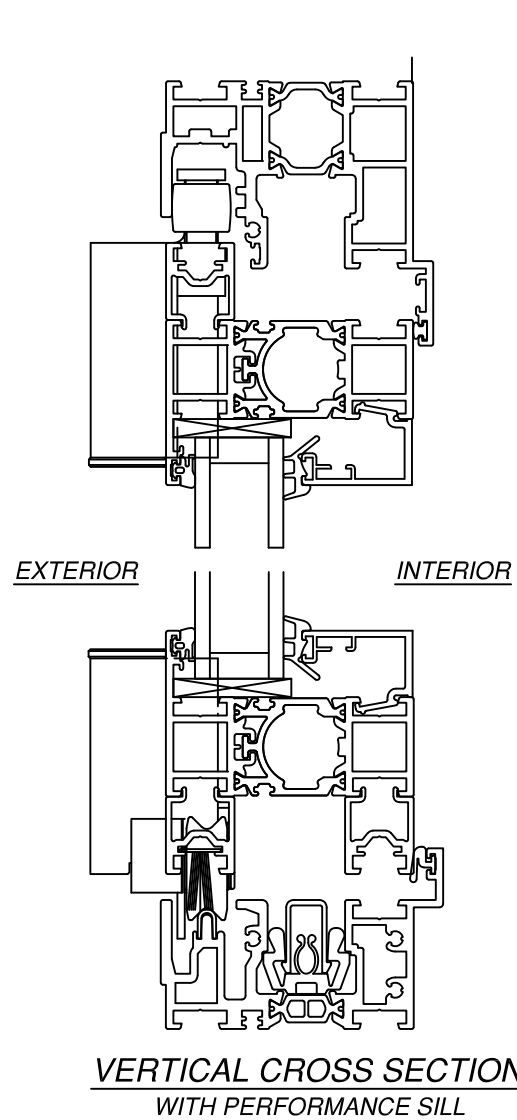
SHEET
5 OF 12

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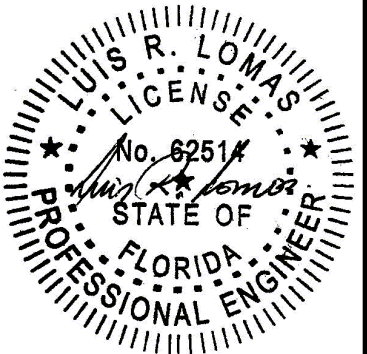
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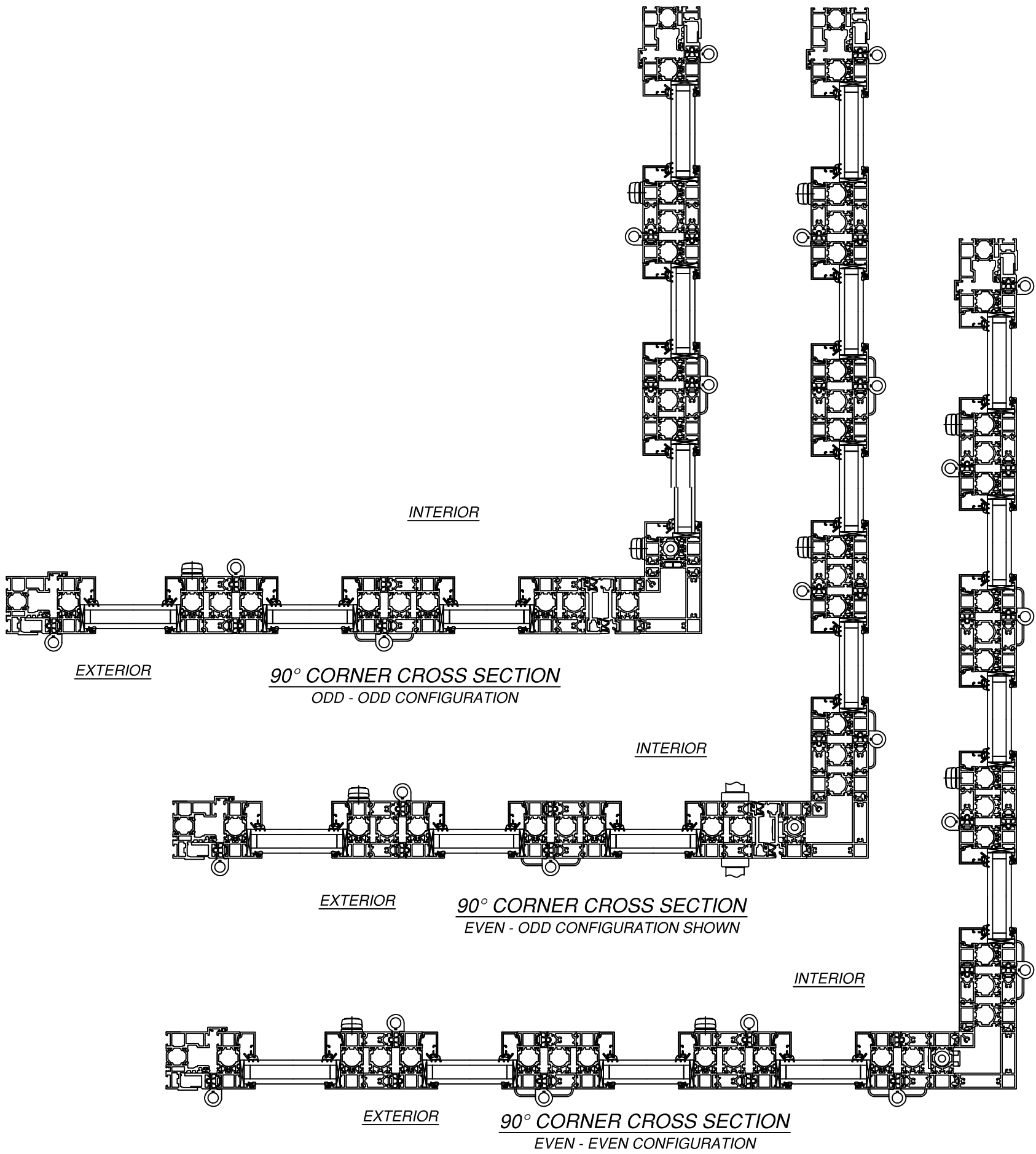
NANA WALL SYSTEMS, INC. 100 MEADOWCREEK DRIVE, SUITE 250 CORTE MADERA, CA 94925		
SERIES NW REINFORCED 647/SL64/ECOLINE CORNER FOLDING DOOR NON-IMPACT VERTICAL CROSS SECTION		
DRAWN: A.R.	DWG NO. 08-03772	REV A
SCALE NTS	DATE 11/24/2021	SHEET 6 OF 12
L. ROBERTO LOMAS P.E. 208 7th Ave, INDIALANTIC, FL 32903 434-688-0609 rllomas@lrlomaspe.com		



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CROSS SECTIONS ARE REFERENCE ONLY
OTHER COMBINATIONS ARE APPROVED



SIGNED: 08/04/2026

NANA WALL SYSTEMS, INC.

100 MEADOWCREEK DRIVE, SUITE 250
CORTE MADERA, CA 94925

SERIES NW REINFORCED 647/SL64/ECOLINE
CORNER FOLDING DOOR NON-IMPACT
90° CORNER CROSS SECTIONS

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08-03772

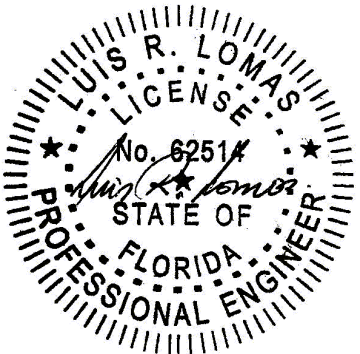
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NTS

DATE
11/24/2021

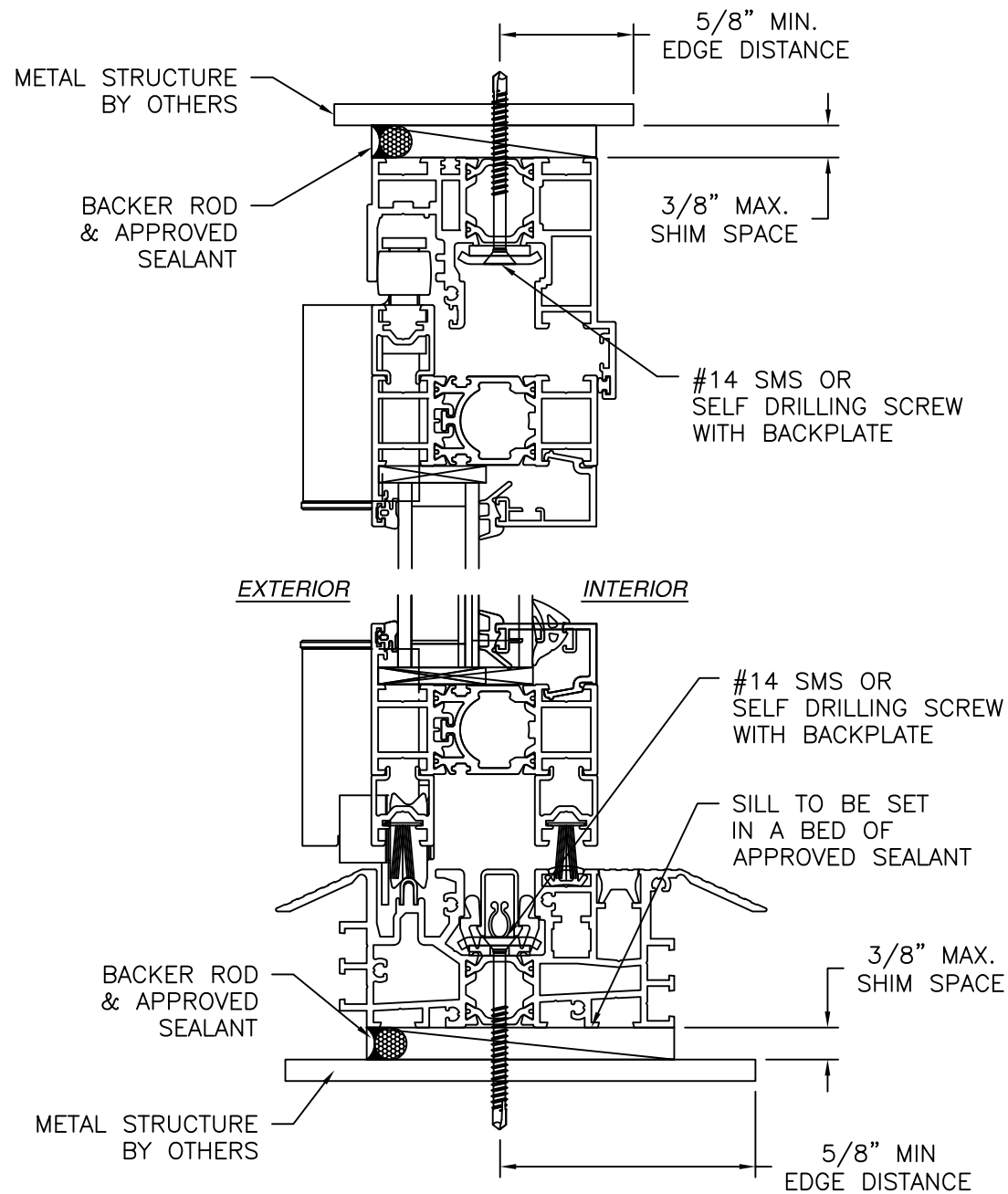
SHEET
7 OF 12

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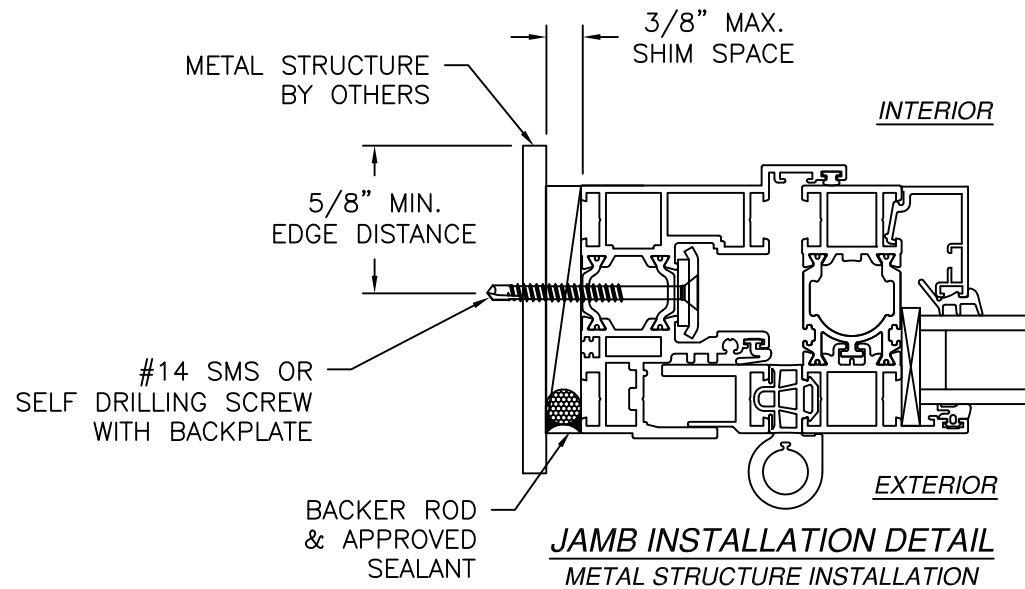


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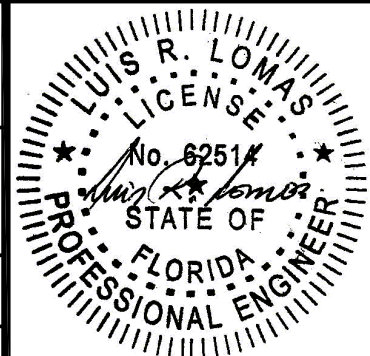
VERTICAL CROSS SECTION
METAL STRUCTURE INSTALLATION
 SADDLE SILL SHOWN, OTHER SILLS SIMILAR



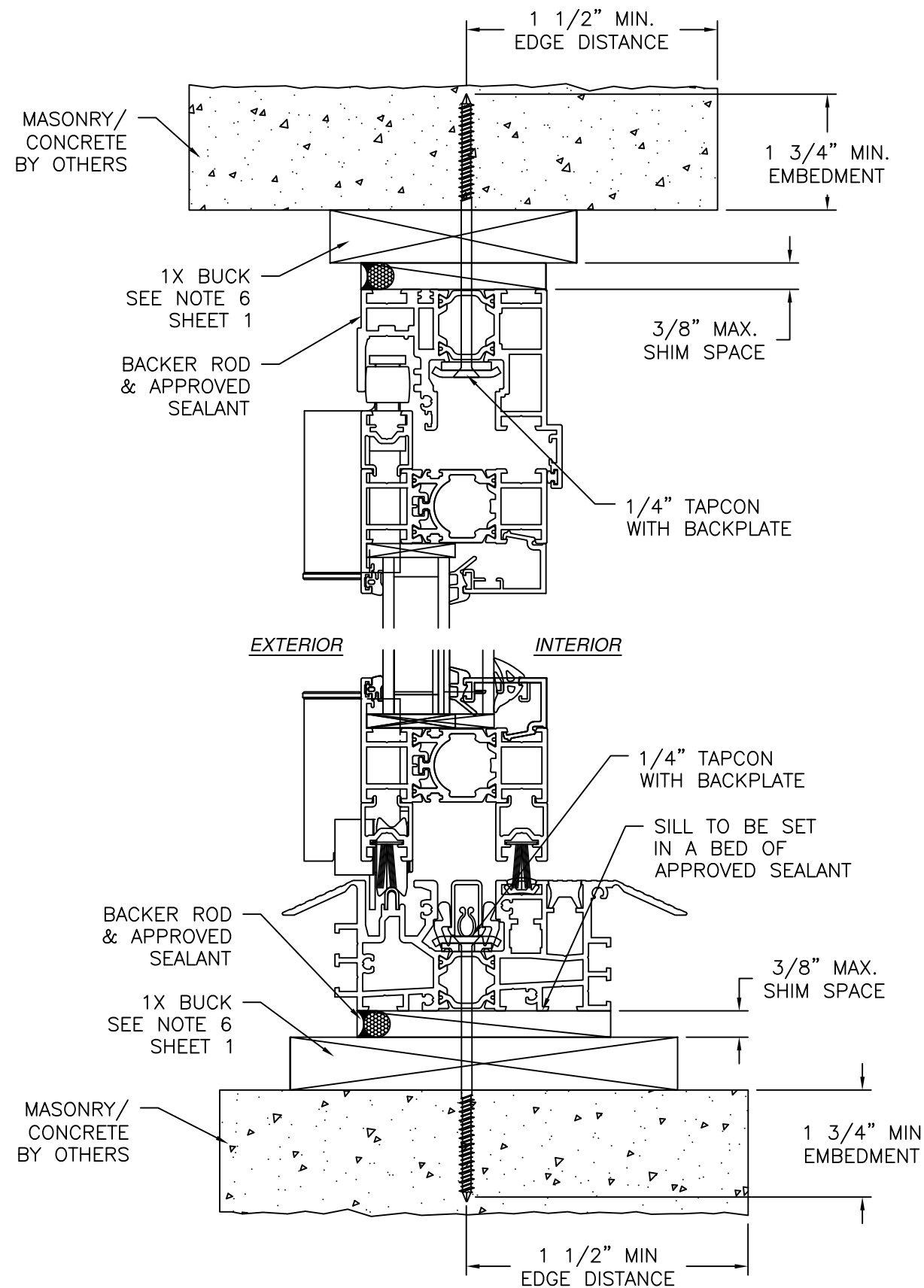
- NOTES:
1. INTERIOR AND EXTERIOR FINISHES, BY OTHERS, NOT SHOWN FOR CLARITY.
 2. PERIMETER AND JOINT SEALANT BY OTHERS TO BE DESIGNED IN ACCORDANCE WITH ASTM E2112
 3. WEEP HOLES IN SADDLE SILL ARE FIELD INSTALLED AND ARE NOT SHOWN FOR CLARITY

SIGNED: 08/04/2026

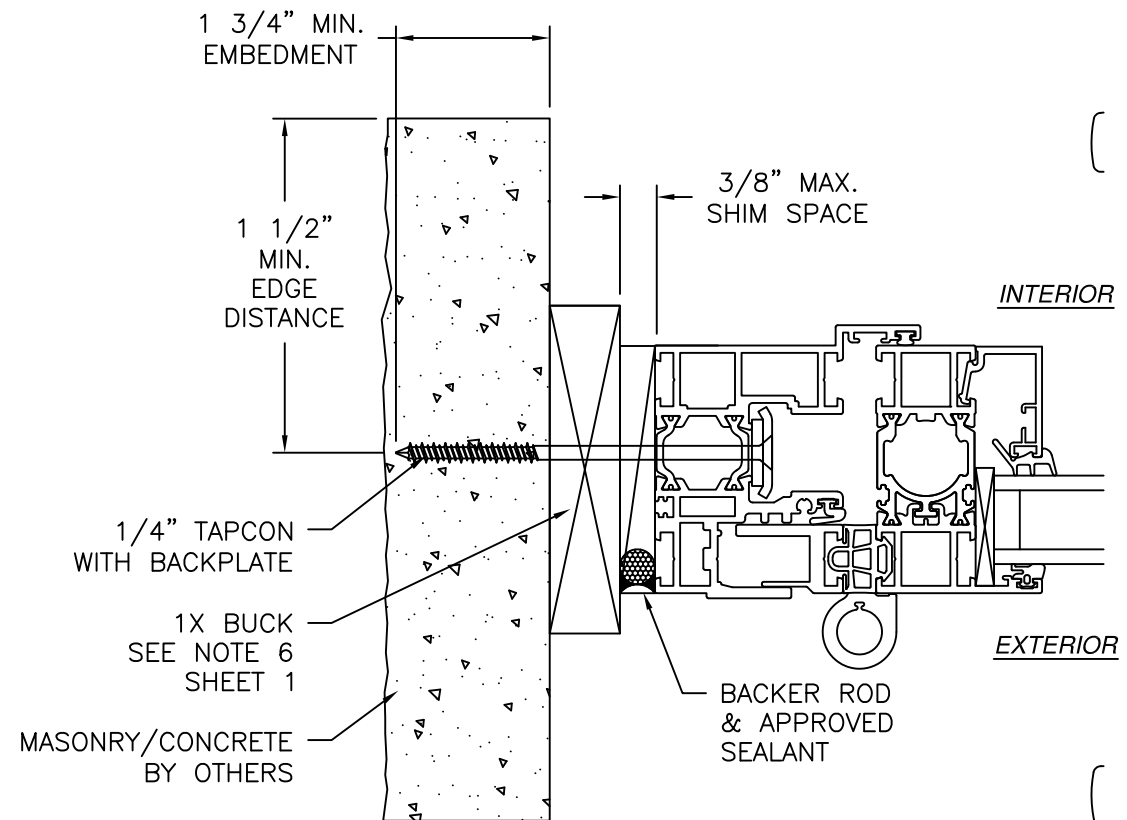
NANA WALL SYSTEMS, INC. 100 MEADOWCREEK DRIVE, SUITE 250 CORTE MADERA, CA 94925		
SERIES NW REINFORCED 647/SL64/ECOLINE CORNER FOLDING DOOR NON-IMPACT INSTALLATION DETAILS		
DRAWN: A.R.	DWG NO. 08-03772	REV A
SCALE NTS	DATE 11/24/2021	SHEET 9 OF 12
L. ROBERTO LOMAS P.E. 208 7th Ave, INDIALANTIC, FL 32903 434-688-0609 rllomas@lrlomaspe.com		



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VERTICAL CROSS SECTION
 MASONRY/CONCRETE W/1X BUCK INSTALLATION
 SADDLE SILL SHOWN, OTHER SILLS SIMILAR



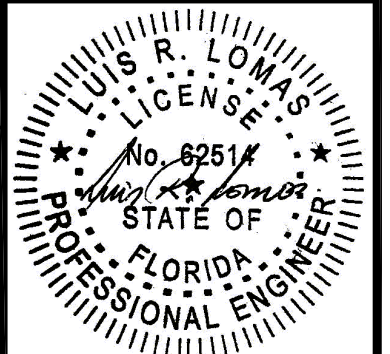
JAMB INSTALLATION DETAIL
 MASONRY/CONCRETE W/1X BUCK INSTALLATION

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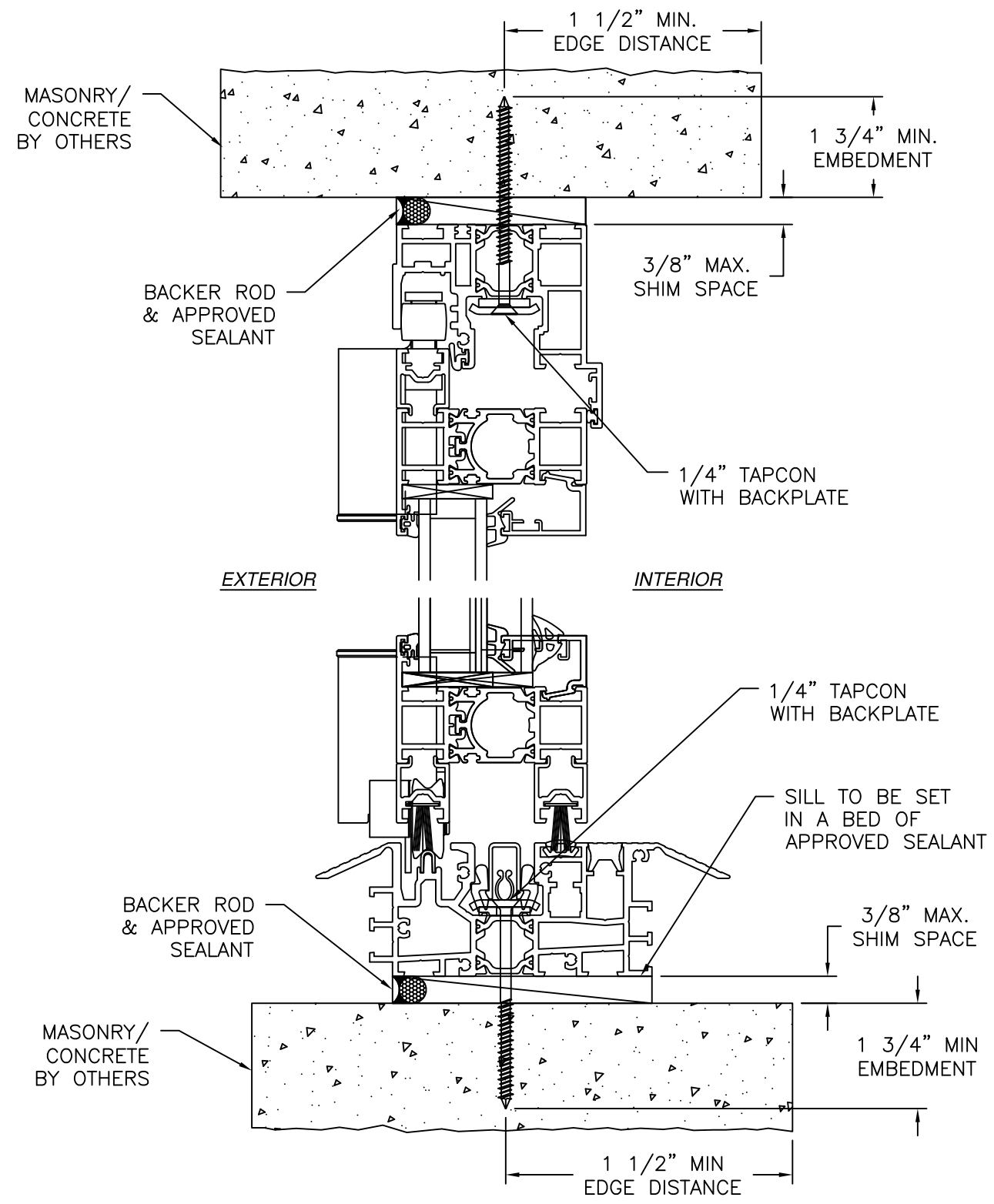
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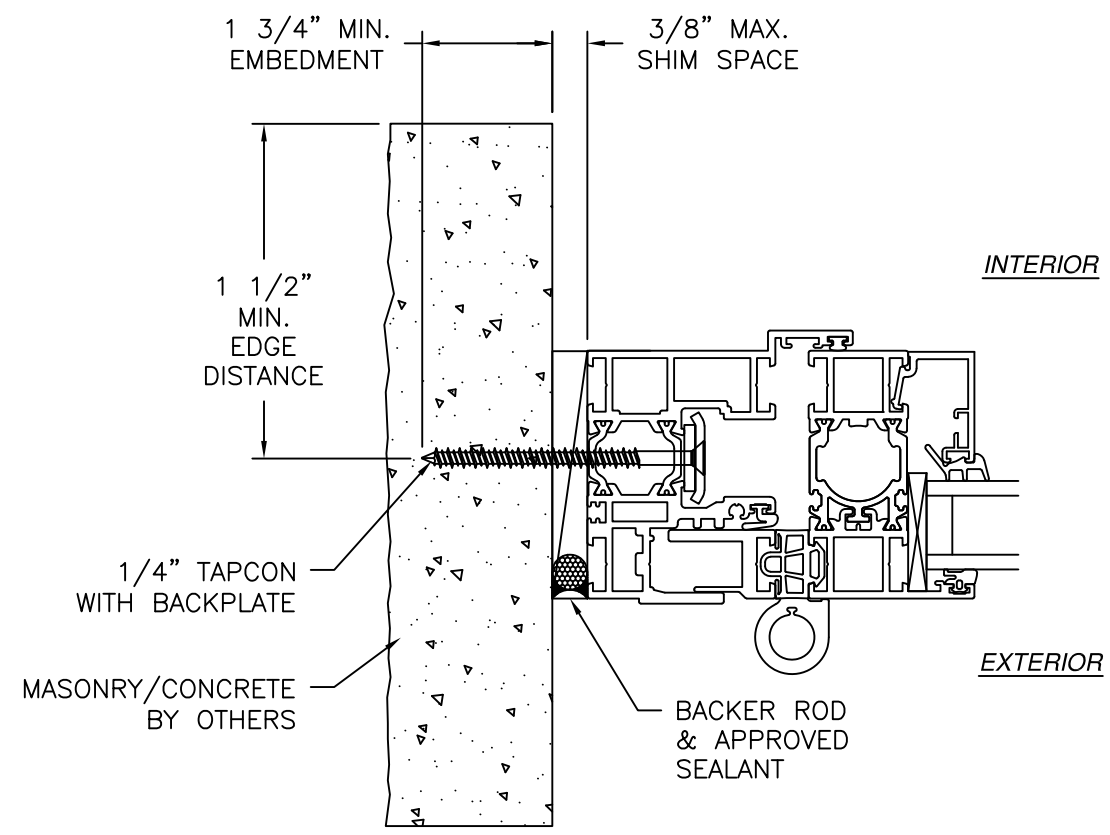


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VERTICAL CROSS SECTION
MASONRY/CONCRETE INSTALLATION
SADDLE SILL SHOWN, OTHER SILLS SIMILAR



JAMB INSTALLATION DETAIL
MASONRY/CONCRETE INSTALLATION

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CORNER FOLDING DOOR NON-IMPACT
INSTALLATION DETAILS

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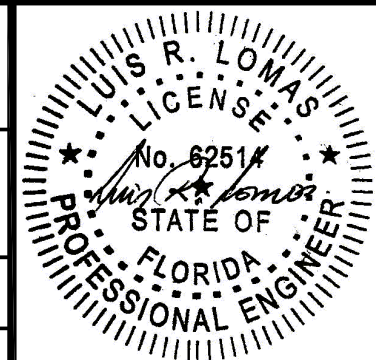
DATE 11/24/2021

SHEET 11 OF 12

L. ROBERTO LOMAS P.E.

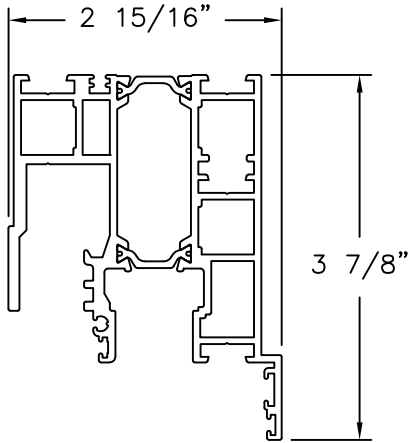
208 7th Ave, INDIALANTIC, FL 32903

434-688-0609 rllomas@lrlomaspe.com

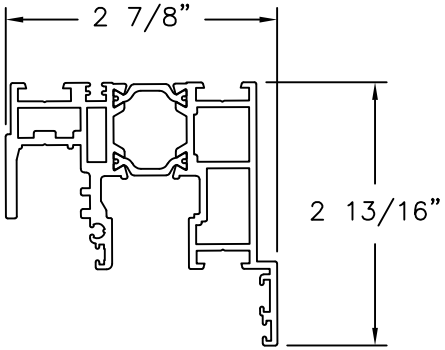


Luis R. Lomas P.E.
FL No.: 62514

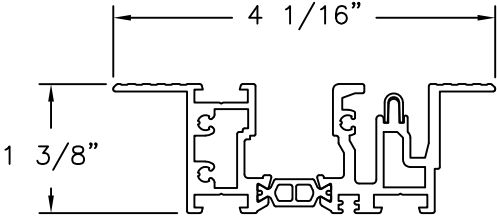
REVISIONS			
REV	DESCRIPTION	DATE	APPROVED
A	REVISED CHARTS AND ANCHORS	08/04/26	R.L.



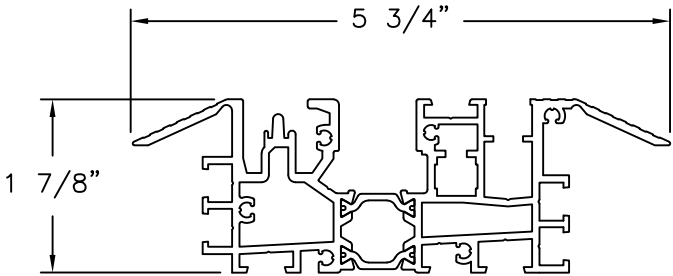
EXTENDED HEAD PROFILE
ALUMINUM 6063-T5



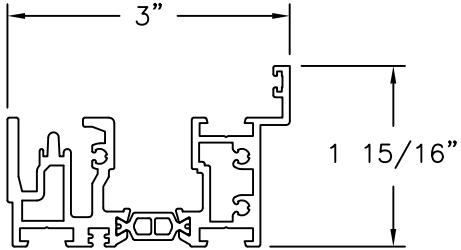
HEAD & JAMB PROFILE (5-310-04)
ALUMINUM 6063-T5



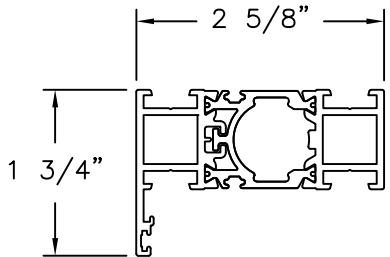
FLUSH SILL
ALUMINUM 6063-T5



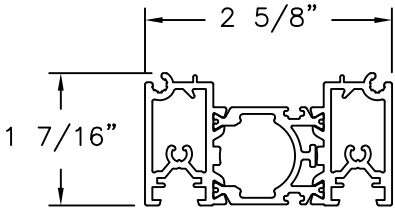
LOW PROFILE SADDLE SILL (5-310-11)
ALUMINUM 6063-T5



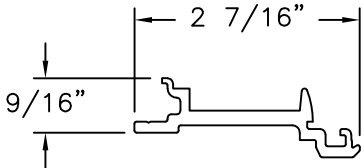
PERFORMANCE SILL (5-310-09)
ALUMINUM 6063-T5



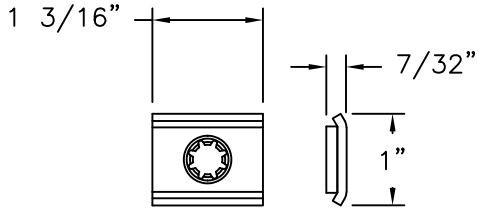
OUTSWING PANEL PROFILE (5-310-02)
ALUMINUM 6063-T5



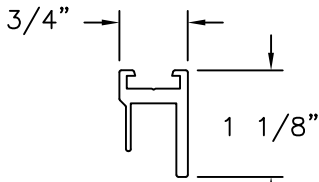
**NARROW CONNECTION
PROFILE (5-310-30)**
ALUMINUM 6063-T5



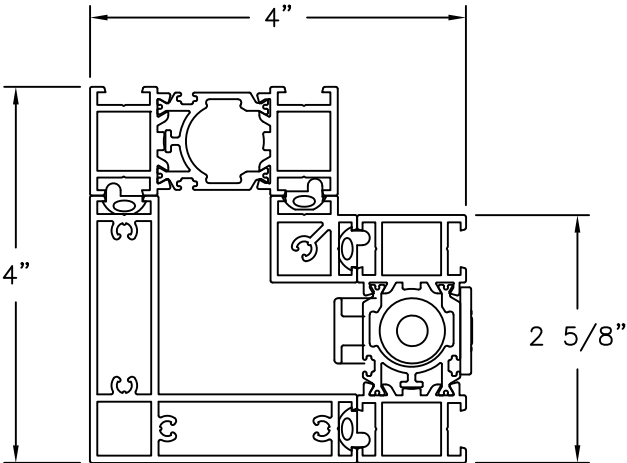
**CONNECTION STRIP
PROFILE (5-310-27)**
POLYAMIDE



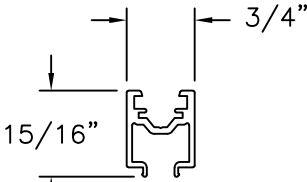
BACK PLATE (15-310-40)
STEEL



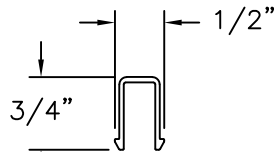
**ADJUSTABLE JAMB
PROFILE (5-300-01)**
ALUMINUM 6063-T5



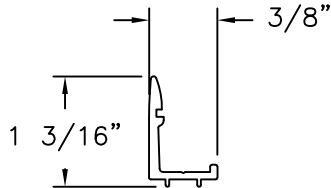
CORNER EXTENSION ASSEMBLY
ALUMINUM 6063-T5



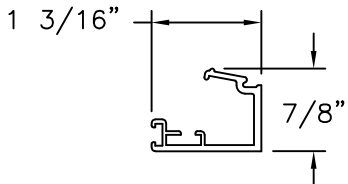
EXTENSION PROFILE (5-300-04)
ALUMINUM 6063-T5



**SILL INSERT
PROFILE (5-310-26)**
ALUMINUM 6063-T5



BAR PROFILE (5-300-08)
ALUMINUM 6063-T5



GLAZING BEAD (5-80-71)
ALUMINUM 6063-T5

BEAD SHOWN AS REFERENCE ONLY.
BEAD SIZES VARIES DEPENDING ON
GLASS THICKNESS. GLASS THICKNESS
VARIES FROM 3/16" TO 1 3/4"

SIGNED: 08/04/2026

NANA WALL SYSTEMS, INC.

100 MEADOWCREEK DRIVE, SUITE 250
CORTE MADERA, CA 94925

SERIES NW REINFORCED 647/SL64/ECOLINE
CORNER FOLDING DOOR NON-IMPACT
COMPONENTS

DRAWN: A.R.

DWG NO. 08-03772

REV A

SCALE NTS

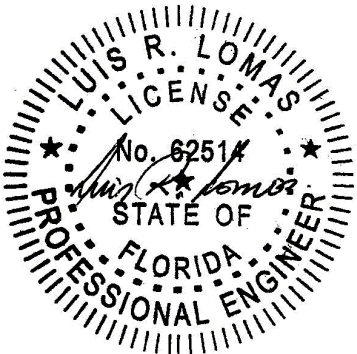
DATE 11/24/2021

SHEET 12 OF 12

L. ROBERTO LOMAS P.E.

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