

REVISIONS			
REV	DESCRIPTION	DATE	APPROVED
A	REVISED CHARTS AND ANCHORING	07/30/26	R.L.

- NOTES:
1. THE PRODUCT SHOWN HEREIN IS DESIGNED AND MANUFACTURED TO COMPLY WITH REQUIREMENTS OF THE FLORIDA BUILDING CODE.
 2. WOOD FRAMING AND MASONRY OPENING TO BE DESIGNED AND ANCHORED TO PROPERLY TRANSFER ALL LOADS TO STRUCTURE. FRAMING AND MASONRY OPENING IS THE RESPONSIBILITY OF THE ARCHITECT OR ENGINEER OF RECORD.
 3. 1X BUCK OVER MASONRY/CONCRETE IS OPTIONAL.
 4. WHERE SHIM OR BUCK THICKNESS IS LESS THAN 1–1/2” UNITS MUST BE ANCHORED THROUGH THE FRAME IN ACCORDANCE WITH MANUFACTURER’S PUBLISHED INSTALLATION INSTRUCTIONS. ANCHORS SHALL BE SECURELY FASTENED DIRECTLY INTO MASONRY, CONCRETE OR OTHER STRUCTURAL SUBSTRATE MATERIAL.
 5. WHERE WOOD BUCK THICKNESS IS 1–1/2” OR GREATER, BUCK SHALL BE SECURELY FASTENED TO MASONRY, CONCRETE OR OTHER STRUCTURAL SUBSTRATE. UNITS MAY BE ANCHORED THROUGH FRAME TO SECURED WOOD BUCK IN ACCORDANCE WITH MANUFACTURER’S PUBLISHED INSTALLATION INSTRUCTIONS.
 6. WHERE 1X BUCK IS NOT USED DISSIMILAR MATERIALS MUST BE SEPARATED WITH APPROVED COATING OR MEMBRANE. SELECTION OF COATING OR MEMBRANE IS THE RESPONSIBILITY OF THE ARCHITECT OR ENGINEER OF RECORD.
 7. BUCKS SHALL EXTEND BEYOND UNIT FRAME INTERIOR FACE SO THAT FULL FRAME SUPPORT IS PROVIDED.
 8. SHIM AS REQUIRED AT EACH ANCHOR LOCATION WITH LOAD BEARING SHIM. SHIM WHERE SPACE OF 1/16” OR GREATER OCCURS. MAXIMUM ALLOWABLE SHIM STACK TO BE 3/8”.
 9. SHIMS SHALL BE LOCATED, APPLIED AND MADE FROM MATERIALS AND THICKNESS CAPABLE OF SUSTAINING APPLICABLE LOADS.
 10. WIND LOAD DURATION FACTOR Cd=1.6 WAS USED FOR WOOD ANCHOR CALCULATIONS.
 11. FRAME MATERIAL: EXTRUDED ALUMINUM 6063–T5.
 12. UNITS MUST BE GLAZED PER ASTM E1300, WITH SAFETY GLAZING.
 13. APPROVED IMPACT PROTECTIVE SYSTEM IS REQUIRED FOR THIS PRODUCT IN WIND BORNE DEBRIS REGIONS.

14. FOR ANCHORING THROUGH FRAME INTO WOOD FRAMING OR 2X BUCK USE #14 WOOD SCREWS WITH SUFFICIENT LENGTH TO ACHIEVE A 1 7/16” MINIMUM EMBEDMENT INTO SUBSTRATE. LOCATE ANCHORS AS SHOWN IN ELEVATIONS AND INSTALLATION DETAILS.
15. FOR ANCHORING THROUGH FRAME INTO MASONRY/CONCRETE USE 1/4” TAPCONS WITH SUFFICIENT LENGTH TO ACHIEVE A 1 3/4” MINIMUM EMBEDMENT INTO SUBSTRATE WITH 1 1/2” MINIMUM EDGE DISTANCE. LOCATE ANCHORS AS SHOWN IN ELEVATIONS AND INSTALLATION DETAILS.
16. FOR ANCHORING THROUGH FRAME INTO METAL STRUCTURE USE #14 SMS OR SELF DRILLING SCREWS WITH SUFFICIENT LENGTH TO ACHIEVE 3 THREADS MINIMUM BEYOND STRUCTURE INTERIOR WALL. LOCATE ANCHORS AS SHOWN IN ELEVATIONS AND INSTALLATION DETAILS.
17. ALL FASTENERS TO BE CORROSION RESISTANT.
18. INSTALLATION ANCHORS SHALL BE INSTALLED IN ACCORDANCE WITH ANCHOR MANUFACTURER’S INSTALLATION INSTRUCTIONS AND ANCHORS SHALL NOT BE USED IN SUBSTRATES WITH STRENGTHS LESS THAN THE MINIMUM STRENGTH SPECIFIED BELOW:
 - A. WOOD: MINIMUM SPECIFIC GRAVITY OF G=0.42
 - B. CONCRETE: MINIMUM COMPRESSIVE STRENGTH OF 2,000 PSI.
 - C. MASONRY: GROUT FILLED BLOCK PER ASTM C90 WITH Fm=2,000PSI MINIMUM.
 - D. METAL STRUCTURE: STEEL 18GA (.048”) FY=33KSI/FU=52KSI OR ALUMINUM 6063–T5 FU=30KSI 1/4” THICK MINIMUM

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NANA WALL SYSTEMS, INC.

100 MEADOWCREEK DRIVE, SUITE 250
CORTE MADREA, CA 94925

SERIES NW ALUMINUM 840/SL84/HIGHLINE
CORNER FOLDING DOOR NON-IMPACT
NOTES

DRAWN:
A.R.

DWG NO.
08-03763

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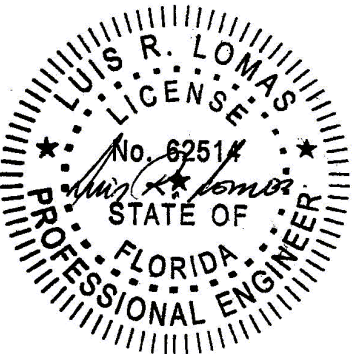
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DATE 09/15/21

SHEET 1 OF 10

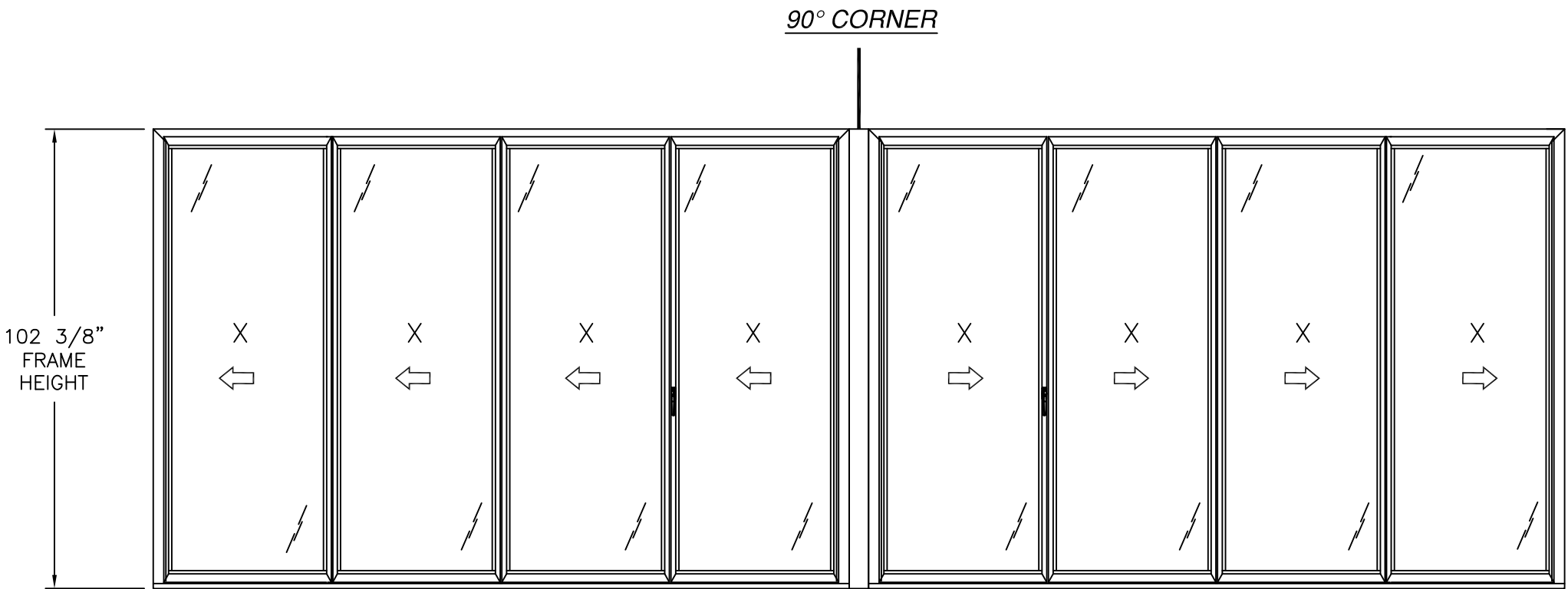
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SIGNED: 07/31/2026



Luis R. Lomas P.E.
FL No.: 62514

REVISIONS			
REV	DESCRIPTION	DATE	APPROVED
A	REVISED CHARTS AND ANCHORING	07/30/26	R.L.



- NOTES:
1. LOCKING SWING PANEL SIZE: 41 1/16" X 97 5/8"
 2. KEEPER FOLDING PANEL SIZE: 38 7/8" X 97 5/8"
 3. FOLDING PANEL SIZE: 37 11/16" X 97 5/8"
 4. JAMB LOCKING PANEL SIZE: 39 7/8" X 97 5/8"
 5. D.L.O. SIZE: 31 1/2" X 90 1/2"

SERIES 840/SL84/HIGHLINE CORNER FOLDING PANEL SYSTEM
EXTERIOR VIEW, FRAME INSTALLATION
EVEN - EVEN CONFIGURATIONS SHOWN, OTHER CONFIGURATIONS ARE APPROVED
UNLIMITED NUMBER OF PANELS IN UNLIMITED CONFIGURATIONS ARE APPROVED AS LONG AS
INDIVIDUAL PANEL AREA DOES NOT EXCEED 27.83 FT²

WITH PERFORMANCE SILL	
DESIGN PRESSURE RATING	IMPACT RATING
+40.0/-45.0PSF	NONE
THIS SYSTEM WAS NOT TESTED FOR WATER INFILTRATION AND IS TO BE INSTALLED ONLY WHERE WATER RESISTANCE IS NOT REQUIRED	

WHERE L/175 DEFLECTION IS REQUIRED
FOR OTHER SIZES RATINGS SEE CHART #1, SHEET 3

WITH SADDLE SILL OR FLUSH SILL	
DESIGN PRESSURE RATING	IMPACT RATING
±35.0PSF	NONE
THIS SYSTEM WAS NOT TESTED FOR WATER INFILTRATION AND IS TO BE INSTALLED ONLY WHERE WATER RESISTANCE IS NOT REQUIRED	

WHERE L/175 DEFLECTION IS REQUIRED
FOR OTHER SIZES RATINGS SEE CHART #3, SHEET 3

WITH PERFORMANCE SILL	
DESIGN PRESSURE RATING	IMPACT RATING
+50.0/-55.0PSF	NONE
THIS SYSTEM WAS NOT TESTED FOR WATER INFILTRATION AND IS TO BE INSTALLED ONLY WHERE WATER RESISTANCE IS NOT REQUIRED	

WHERE L/175 DEFLECTION IS NOT REQUIRED
FOR OTHER SIZES RATINGS SEE CHART #2, SHEET 3

WITH SADDLE SILL OR FLUSH SILL	
DESIGN PRESSURE RATING	IMPACT RATING
±50.0PSF	NONE
THIS SYSTEM WAS NOT TESTED FOR WATER INFILTRATION AND IS TO BE INSTALLED ONLY WHERE WATER RESISTANCE IS NOT REQUIRED	

WHERE L/175 DEFLECTION IS NOT REQUIRED
FOR OTHER SIZES RATINGS SEE CHART #4, SHEET 3

NANA WALL SYSTEMS, INC.
100 MEADOWCREEK DRIVE, SUITE 250
CORTE MADREA, CA 94925

SERIES NW ALUMINUM 840/SL84/HIGHLINE
CORNER FOLDING DOOR NON-IMPACT
ELEVATION

DRAWN:
A.R.

DWG NO.
08-03763

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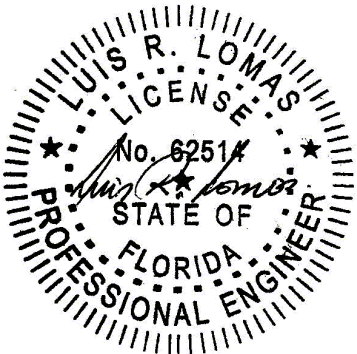
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SHEET
2 OF 10

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Chart #1 Design pressure rating (psf)												
Panel Height (in)	Single Panel Width (in)											
	24.00		30.00		36.00		41.06		42.00		48.00	
	Pos	Neg	Pos	Neg	Pos	Neg	Pos	Neg	Pos	Neg	Pos	Neg
80.00	60.0	67.5	60.0	67.5	55.5	62.4	48.7	54.7	47.6	53.5	41.6	46.8
84.00	60.0	67.5	60.0	67.5	52.9	59.5	46.3	52.1	45.3	51.0	-	-
90.00	60.0	67.5	56.1	63.1	48.7	54.7	43.3	48.7	42.3	47.6	-	-
96.00	60.0	67.5	51.9	58.4	44.9	50.5	40.5	45.6	-	-	-	-
97.31	60.0	67.5	51.1	57.5	44.2	49.7	40.0	45.0	-	-	-	-
102.00	56.5	63.6	45.8	51.5	38.8	43.6	-	-	-	-	-	-
108.00	47.5	53.4	38.4	43.2	32.5	36.5	-	-	-	-	-	-
114.00	40.3	45.3	32.6	36.6	-	-	-	-	-	-	-	-
120.00	34.5	38.8	27.8	31.3	-	-	-	-	-	-	-	-
126.00	29.8	33.5	24.0	27.0	-	-	-	-	-	-	-	-
132.00	25.8	29.1	20.8	23.4	-	-	-	-	-	-	-	-
138.00	22.6	25.4	-	-	-	-	-	-	-	-	-	-
144.00	19.9	22.3	-	-	-	-	-	-	-	-	-	-

WITH PERFORMANCE SILL WHERE L/175 DEFLECTION IS REQUIRED

Chart #3 Design pressure rating (psf)												
Panel Height (in)	Single Panel Width (in)											
	24.00		30.00		36.00		41.06		42.00		48.00	
	Pos	Neg	Pos	Neg	Pos	Neg	Pos	Neg	Pos	Neg	Pos	Neg
80.00	52.5	52.5	52.5	52.5	48.6	48.6	42.6	42.6	41.6	41.6	36.4	36.4
84.00	52.5	52.5	52.5	52.5	46.2	46.2	40.5	40.5	39.6	39.6	-	-
90.00	52.5	52.5	49.0	49.0	42.6	42.6	37.8	37.8	37.0	37.0	-	-
96.00	52.5	52.5	45.4	45.4	39.3	39.3	35.5	35.5	-	-	-	-
97.31	52.5	52.5	44.7	44.7	38.6	38.6	35.0	35.0	-	-	-	-
102.00	49.5	49.5	40.1	40.1	33.9	33.9	-	-	-	-	-	-
108.00	41.6	41.6	33.6	33.6	28.4	28.4	-	-	-	-	-	-
114.00	35.3	35.3	28.5	28.5	-	-	-	-	-	-	-	-
120.00	30.2	30.2	24.4	24.4	-	-	-	-	-	-	-	-
126.00	26.0	26.0	21.0	21.0	-	-	-	-	-	-	-	-
132.00	22.6	22.6	18.2	18.2	-	-	-	-	-	-	-	-
138.00	19.8	19.8	-	-	-	-	-	-	-	-	-	-
144.00	17.4	17.4	-	-	-	-	-	-	-	-	-	-

WITH SADDLE OR FLUSH SILL WHERE L/175 DEFLECTION IS REQUIRED

Chart #2 Design pressure rating (psf)												
Panel Height (in)	Single Panel Width (in)											
	24.00		30.00		36.00		41.06		42.00		48.00	
	Pos	Neg	Pos	Neg	Pos	Neg	Pos	Neg	Pos	Neg	Pos	Neg
80.00	75.0	82.5	75.0	82.5	69.4	76.3	60.8	66.9	59.5	65.4	52.0	57.2
84.00	75.0	82.5	75.0	82.5	66.1	72.7	57.9	63.7	56.6	62.3	-	-
90.00	75.0	82.5	70.1	77.1	60.8	66.9	54.1	59.5	52.9	58.1	-	-
96.00	75.0	82.5	64.9	71.4	56.1	61.8	50.7	55.8	-	-	-	-
97.31	75.0	82.5	63.8	70.2	55.2	60.7	50.0	55.0	-	-	-	-
102.00	70.6	77.7	57.2	63.0	48.4	53.3	-	-	-	-	-	-
108.00	59.4	65.3	48.0	52.8	40.6	44.6	-	-	-	-	-	-
114.00	50.4	55.4	40.7	44.8	-	-	-	-	-	-	-	-
120.00	43.1	47.4	34.8	38.3	-	-	-	-	-	-	-	-
126.00	37.2	40.9	30.0	33.0	-	-	-	-	-	-	-	-
132.00	32.3	35.5	26.0	28.6	-	-	-	-	-	-	-	-
138.00	28.2	31.1	-	-	-	-	-	-	-	-	-	-
144.00	24.8	27.3	-	-	-	-	-	-	-	-	-	-

WITH PERFORMANCE SILL WHERE L/175 DEFLECTION IS NOT REQUIRED

Chart #4 Design pressure rating (psf)												
Panel Height (in)	Single Panel Width (in)											
	24.00		30.00		36.00		41.06		42.00		48.00	
	Pos	Neg	Pos	Neg	Pos	Neg	Pos	Neg	Pos	Neg	Pos	Neg
80.00	75.0	75.0	75.0	75.0	69.4	69.4	60.8	60.8	59.5	59.5	52.0	52.0
84.00	75.0	75.0	75.0	75.0	66.1	66.1	57.9	57.9	56.6	56.6	-	-
90.00	75.0	75.0	70.1	70.1	60.8	60.8	54.1	54.1	52.9	52.9	-	-
96.00	75.0	75.0	64.9	64.9	56.1	56.1	50.7	50.7	-	-	-	-
97.31	75.0	75.0	63.8	63.8	55.2	55.2	50.0	50.0	-	-	-	-
102.00	70.6	70.6	57.2	57.2	48.4	48.4	-	-	-	-	-	-
108.00	59.4	59.4	48.0	48.0	40.6	40.6	-	-	-	-	-	-
114.00	50.4	50.4	40.7	40.7	-	-	-	-	-	-	-	-
120.00	43.1	43.1	34.8	34.8	-	-	-	-	-	-	-	-
126.00	37.2	37.2	30.0	30.0	-	-	-	-	-	-	-	-
132.00	32.3	32.3	26.0	26.0	-	-	-	-	-	-	-	-
138.00	28.2	28.2	-	-	-	-	-	-	-	-	-	-
144.00	24.8	24.8	-	-	-	-	-	-	-	-	-	-
WITH SADDLE SILL OR FLUSH SILL WHERE L/175 DEFLECTION IS NOT REQUIRED												

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A	REVISED CHARTS AND ANCHORING	07/30/26	R.L.

SIGNED: 07/31/2026

NANA WALL SYSTEMS, INC.
100 MEADOWCREEK DRIVE, SUITE 250
CORTE MADREA, CA 94925

SERIES NW ALUMINUM 840/SL84/HIGHLINE
CORNER FOLDING DOOR NON-IMPACT
RATING CHARTS

DRAWN:
A.R.

DWG NO.
08-03763

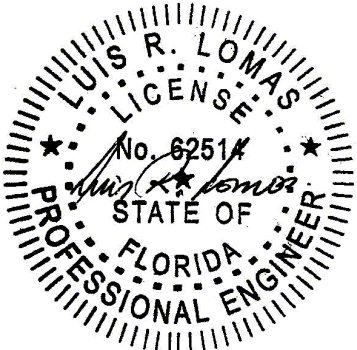
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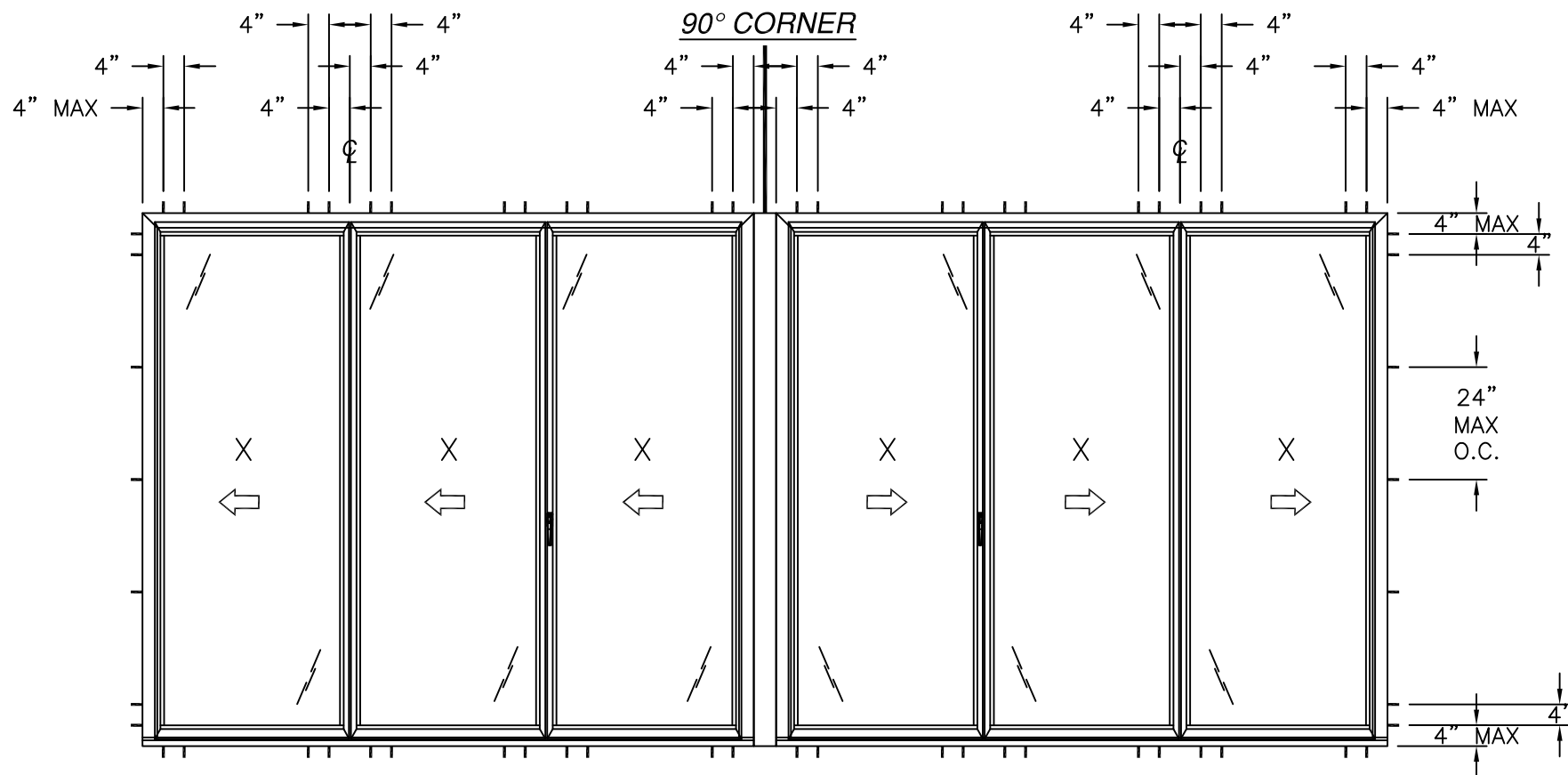
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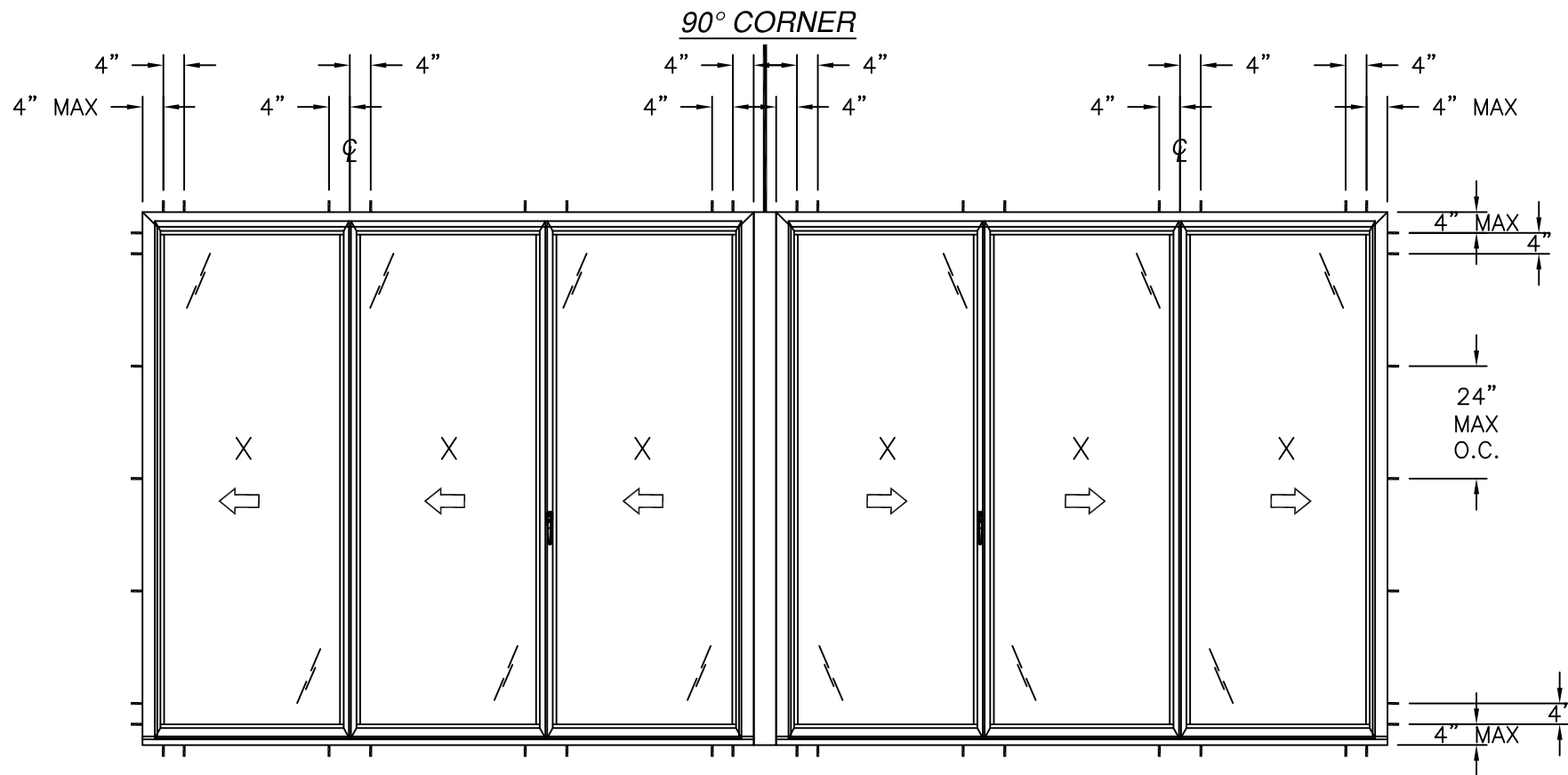
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Luis R. Lomas P.E.
FL No.: 62514



ANCHORING LAYOUT FOR UNITS RATED HIGHER THAN 40PSF
SIX PANEL SYSTEM SHOWN, OTHERS SIMILAR



ANCHORING LAYOUT FOR UNITS RATED 40PSF OR LESS
SIX PANEL SYSTEM SHOWN, OTHERS SIMILAR

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NANA WALL SYSTEMS, INC.

100 MEADOWCREEK DRIVE, SUITE 250
CORTE MADREA, CA 94925

SERIES NW ALUMINUM 840/SL84/HIGHLINE
CORNER FOLDING DOOR NON-IMPACT
ANCHORING LAYOUT

DRAWN:
A.R.

DWG NO.
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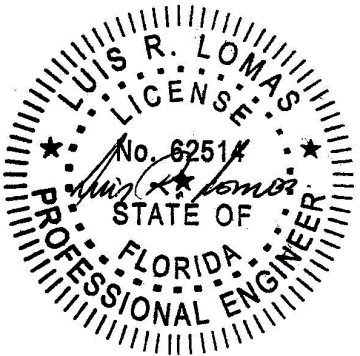
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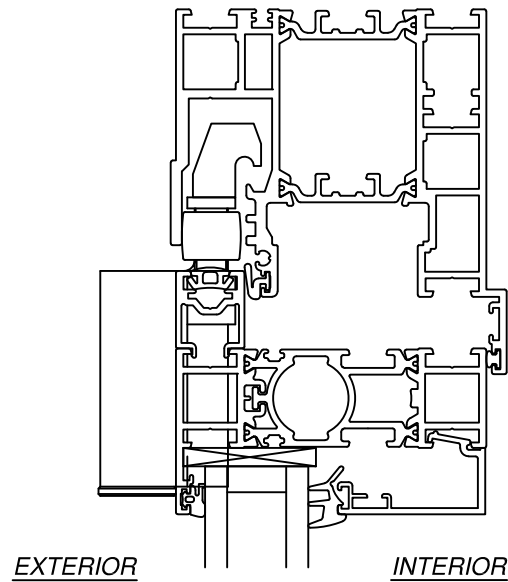
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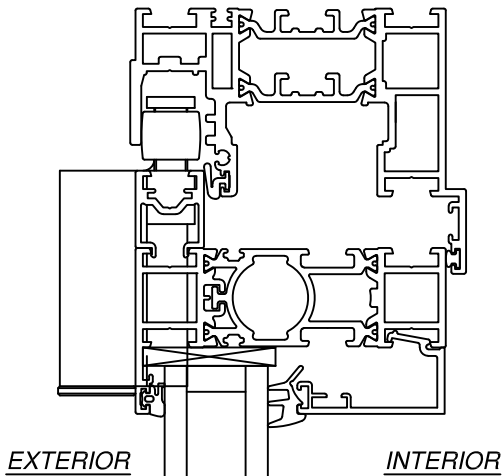


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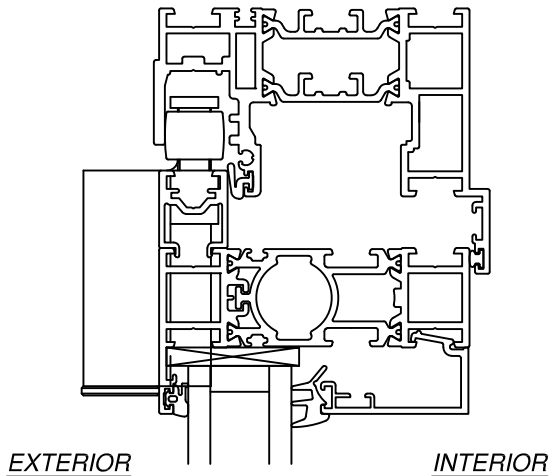
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VERTICAL CROSS SECTION
WITH EXTENDED HEAD AND FLUSH SILL



VERTICAL CROSS SECTION
WITH PERFORMANCE SILL



VERTICAL CROSS SECTION
WITH SADDLE SILL

SIGNED: 07/31/2026

NANA WALL SYSTEMS, INC.

100 MEADOWCREEK DRIVE, SUITE 250
CORTE MADREA, CA 94925

SERIES NW ALUMINUM 840/SL84/HIGHLINE
CORNER FOLDING DOOR NON-IMPACT
VERTICAL CROSS SECTION

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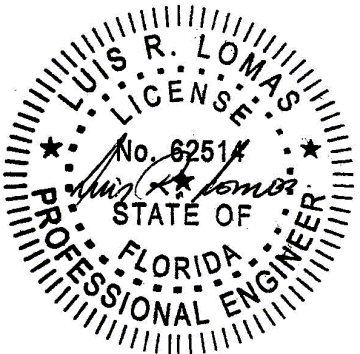
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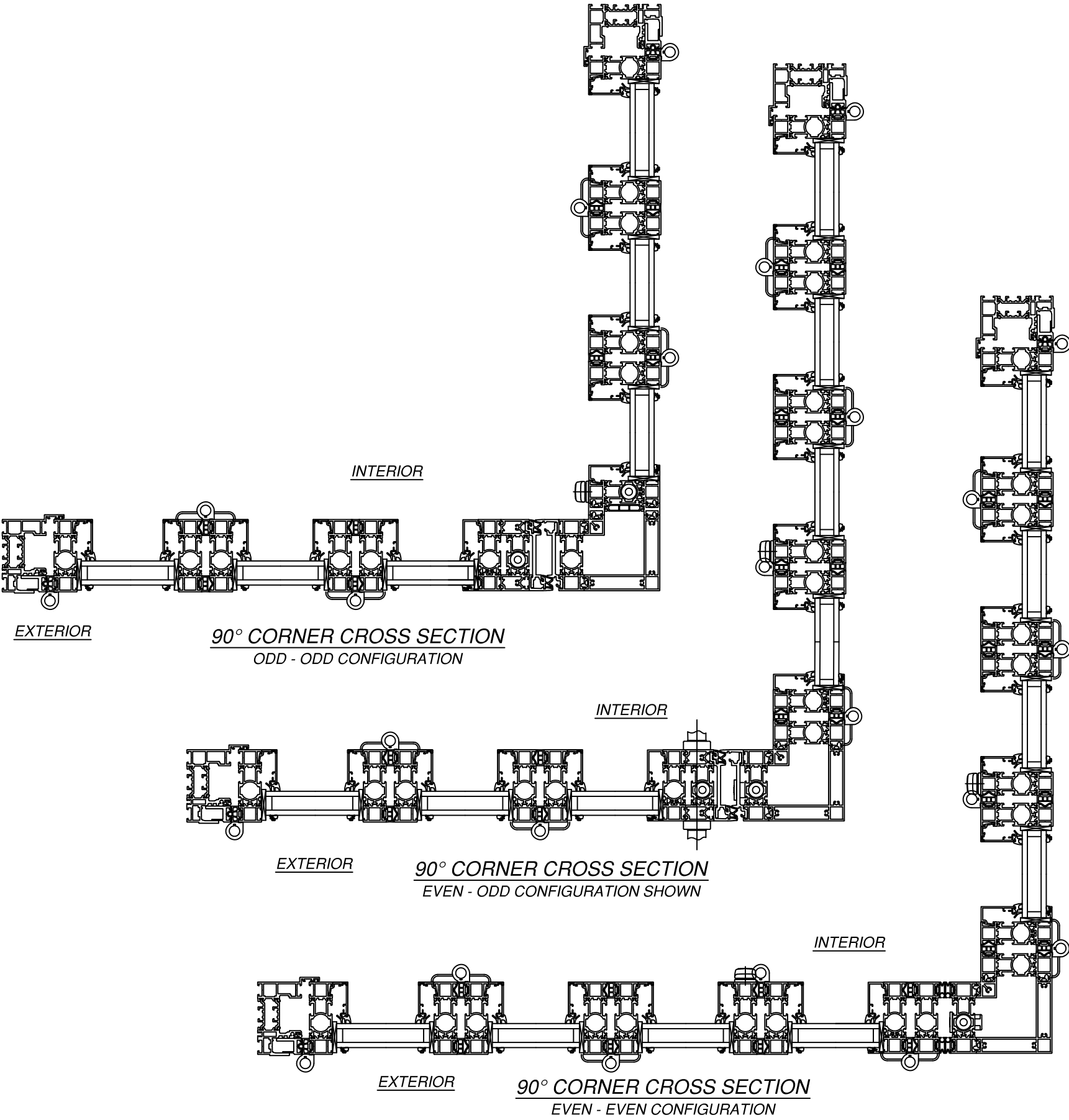
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CROSS SECTIONS ARE REFERENCE ONLY
OTHER COMBINATIONS ARE APPROVED

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NANA WALL SYSTEMS, INC.

100 MEADOWCREEK DRIVE, SUITE 250
CORTE MADREA, CA 94925

SERIES NW ALUMINUM 840/SL84/HIGHLINE
CORNER FOLDING DOOR NON-IMPACT
90° CORNER CROSS SECTIONS

DRAWN:
A.R.

DWG NO.
08-03763

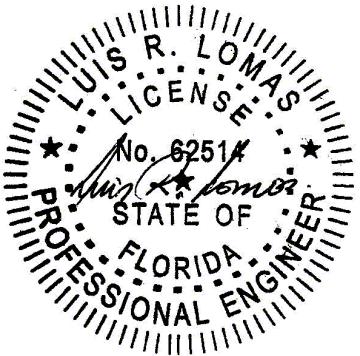
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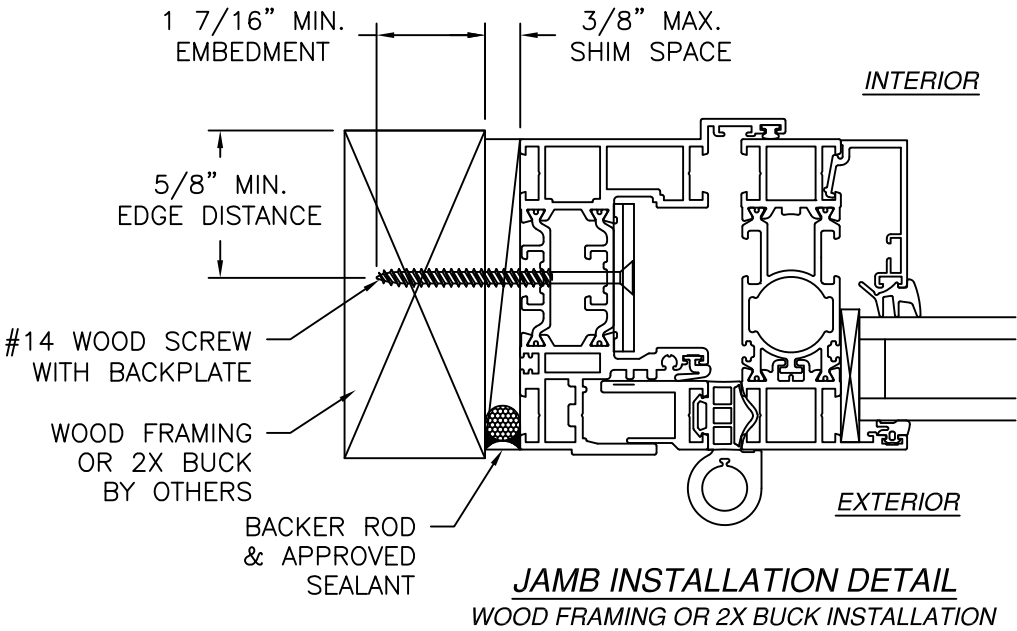
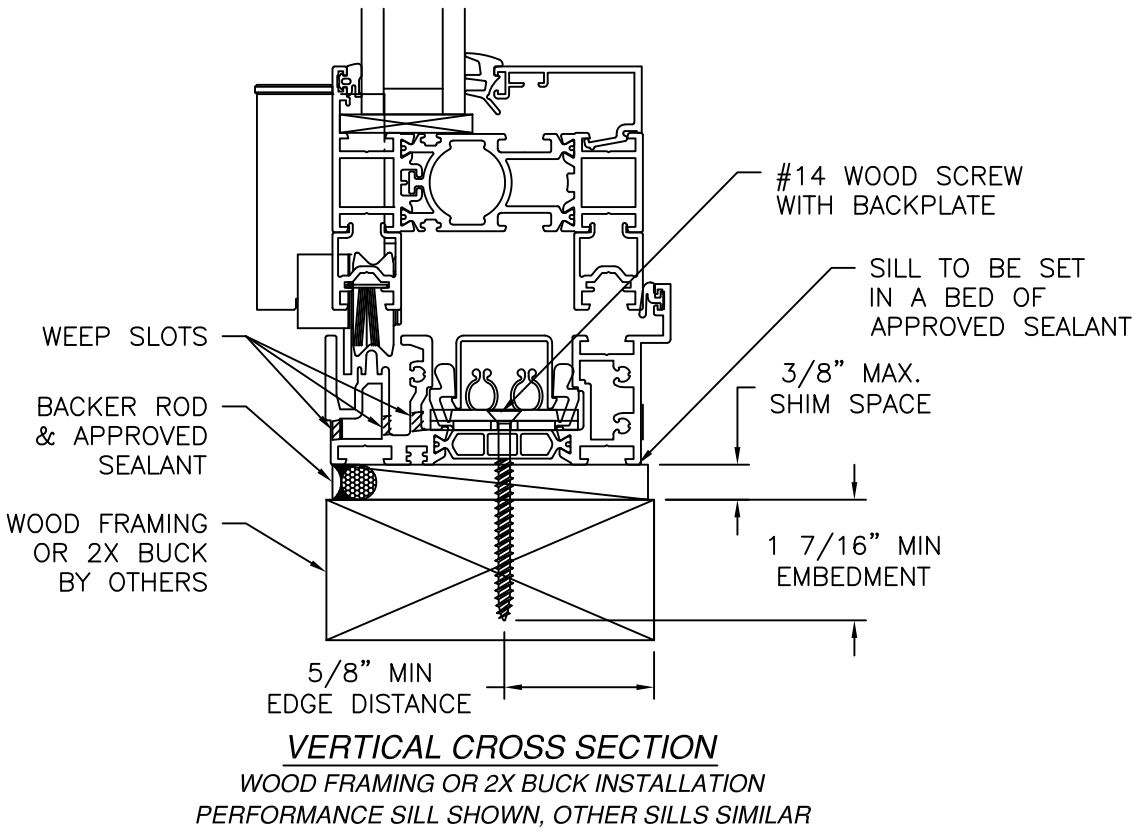
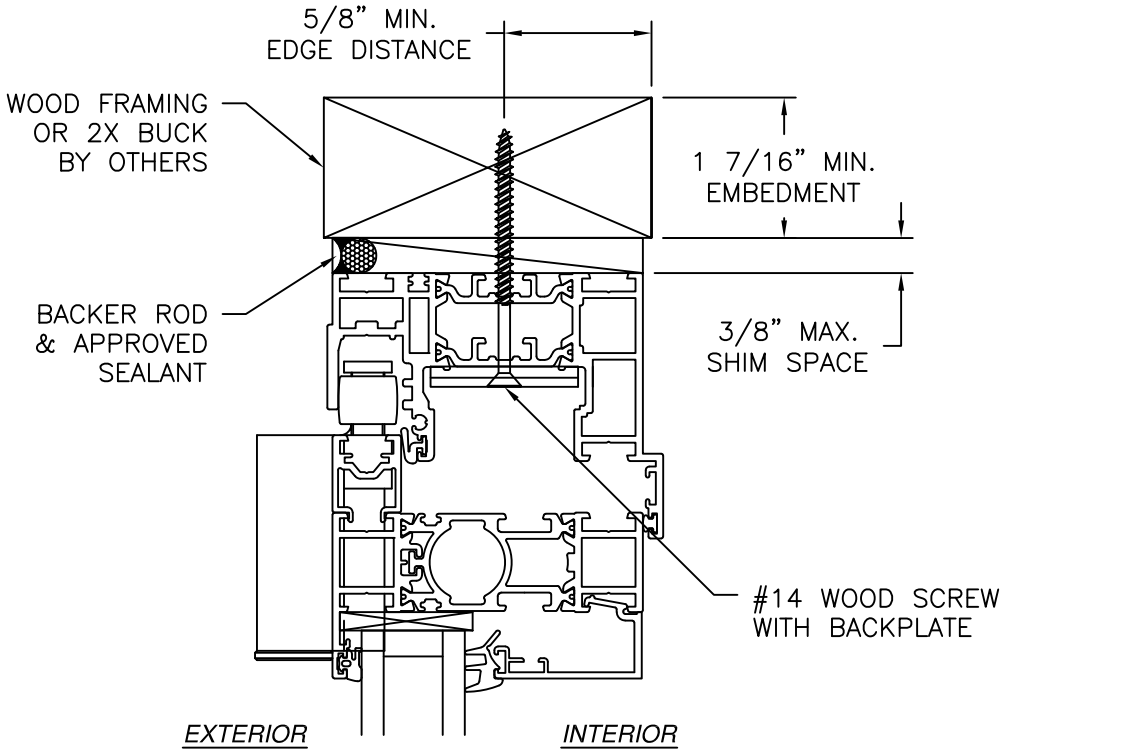
SHEET 6 OF 10

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- NOTES:
1. INTERIOR AND EXTERIOR FINISHES, BY OTHERS, NOT SHOWN FOR CLARITY.
 2. PERIMETER AND JOINT SEALANT BY OTHERS TO BE DESIGNED IN ACCORDANCE WITH ASTM E2112
 3. WEEP HOLES IN SADDLE SILL ARE FIELD INSTALLED

NANA WALL SYSTEMS, INC.

100 MEADOWCREEK DRIVE, SUITE 250
CORTE MADREA, CA 94925

SERIES NW ALUMINUM 840/SL84/HIGHLINE
CORNER FOLDING DOOR NON-IMPACT
INSTALLATION DETAILS

DRAWN: A.R.

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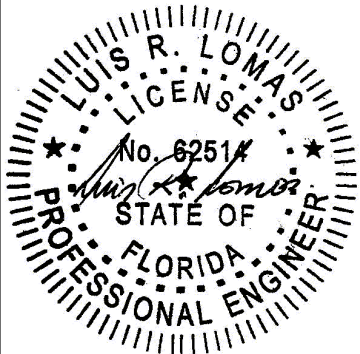
SHEET 7 OF 10

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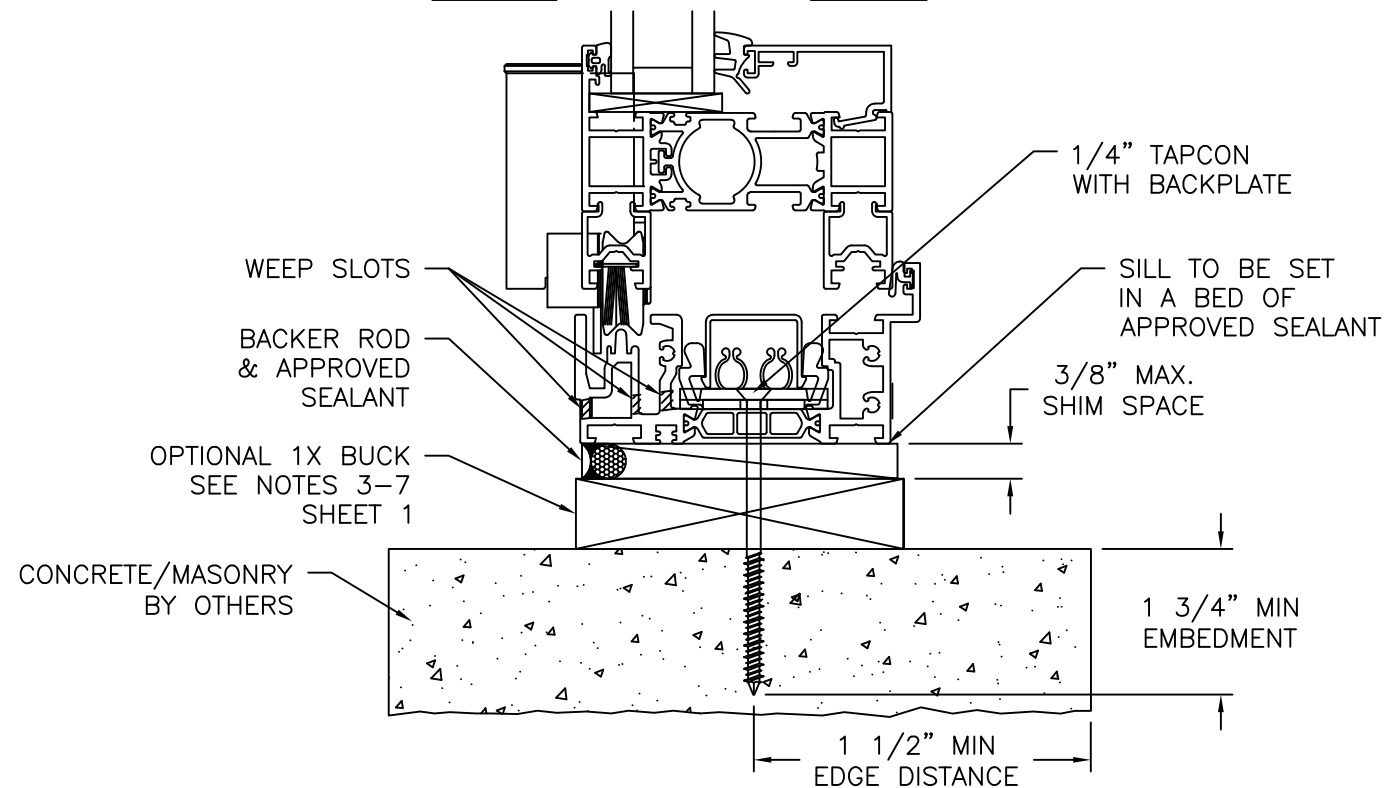
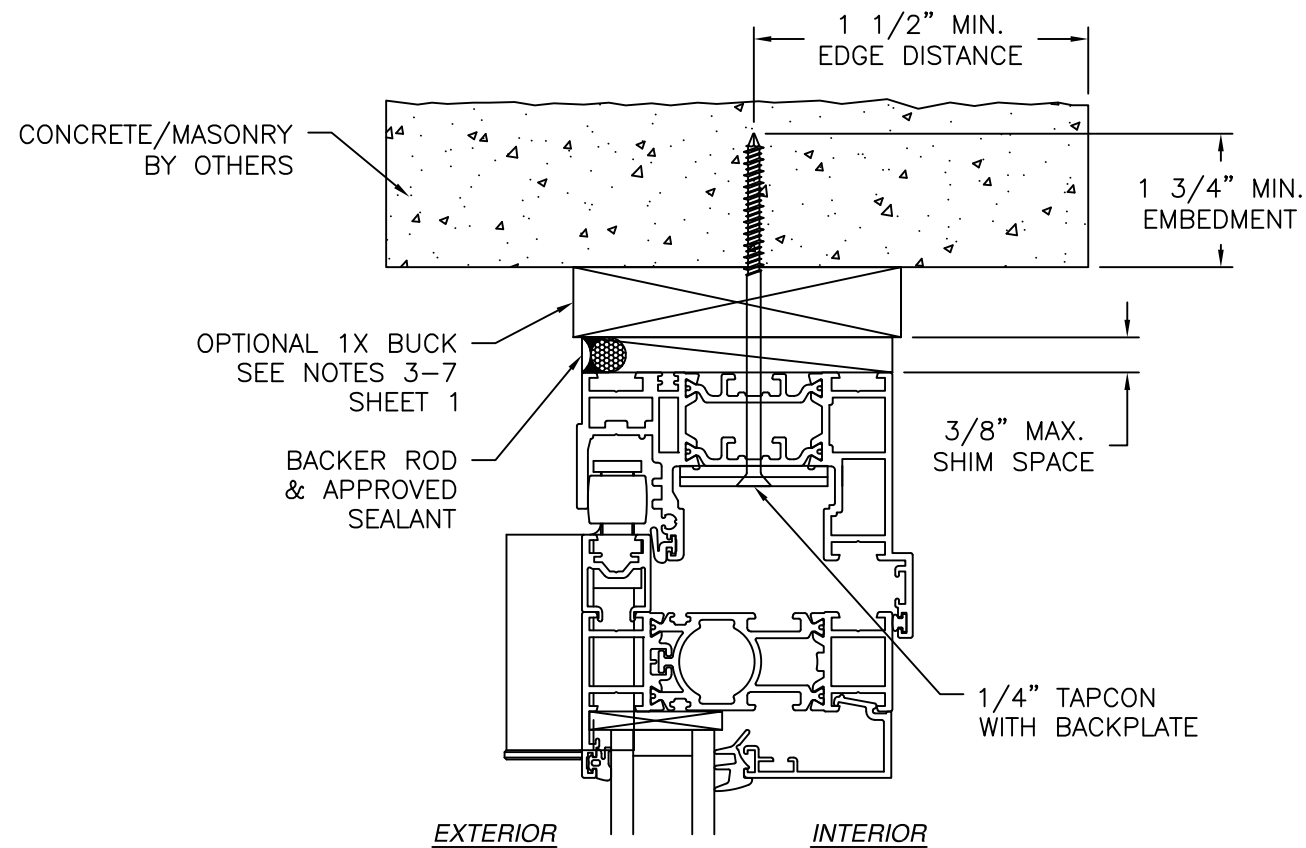
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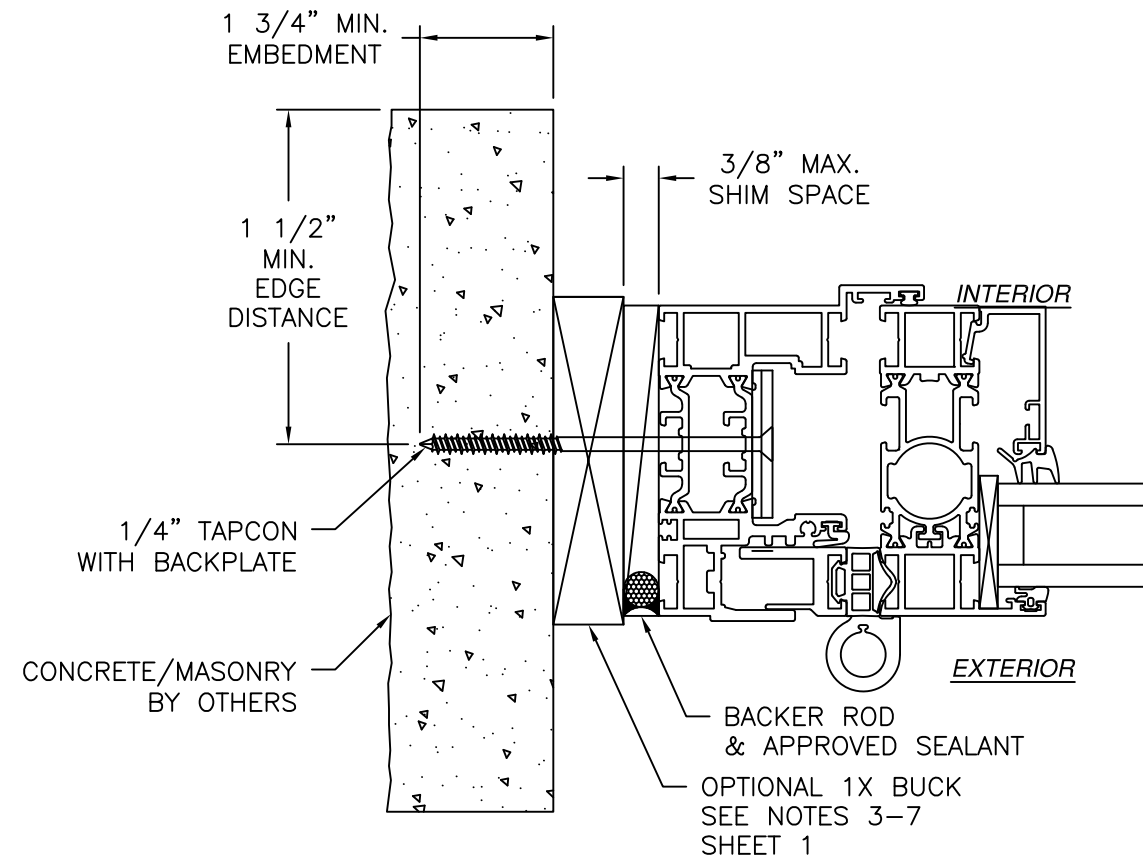


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A	REVISED CHARTS AND ANCHORING	07/30/26	R.L.



VERTICAL CROSS SECTION
CONCRETE/MASONRY INSTALLATION
PERFORMANCE SILL SHOWN, OTHER SILLS SIMILAR



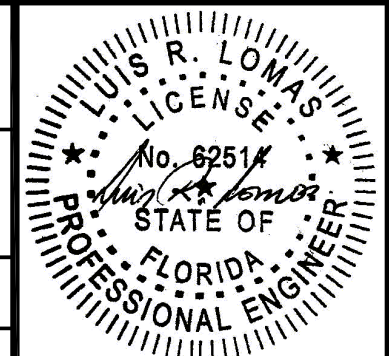
JAMB INSTALLATION DETAIL
CONCRETE/MASONRY INSTALLATION

NOTES:

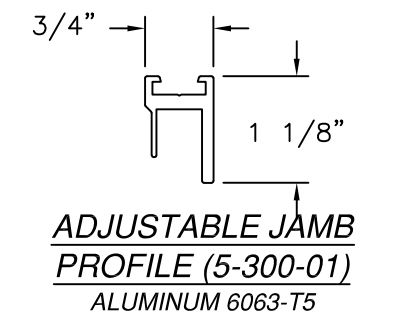
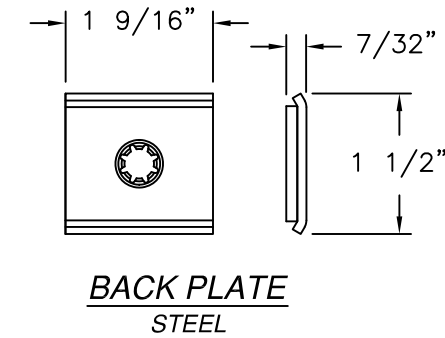
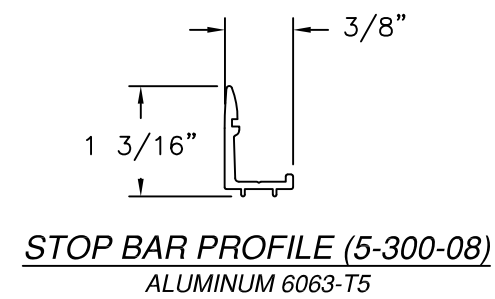
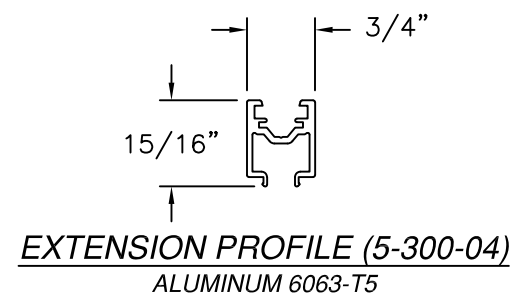
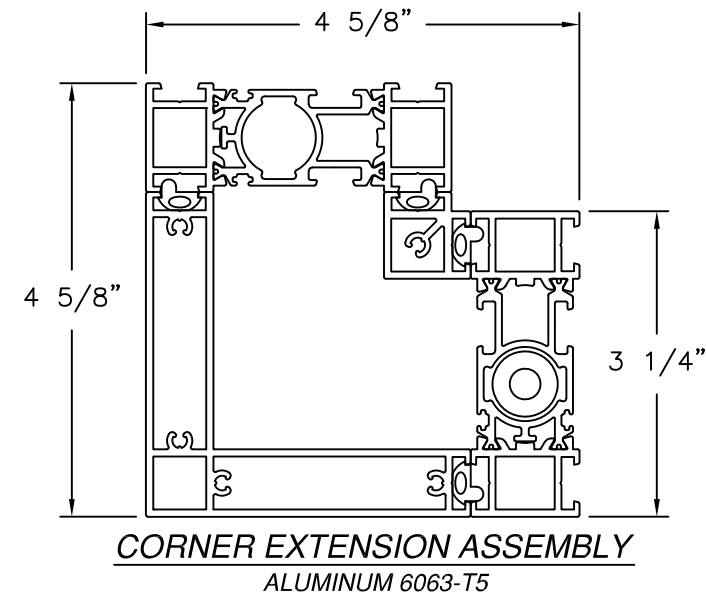
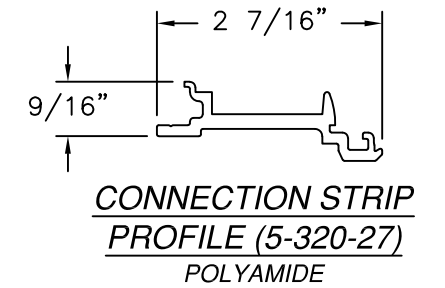
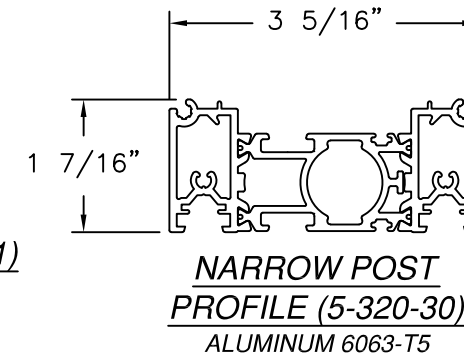
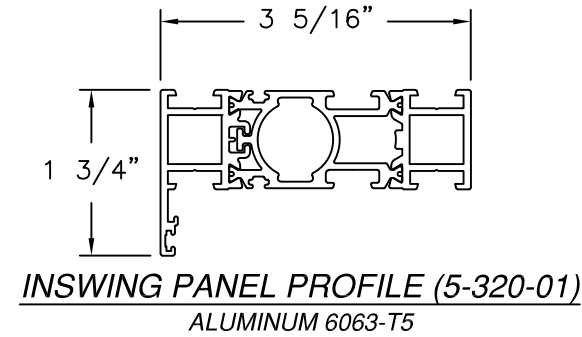
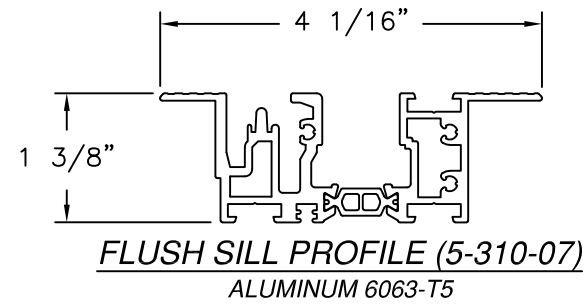
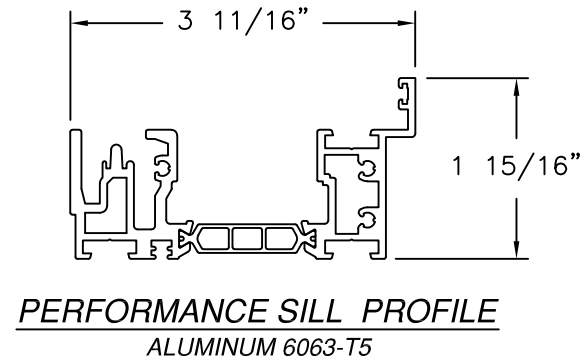
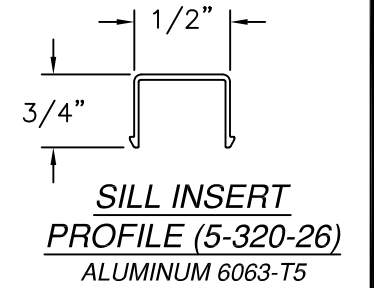
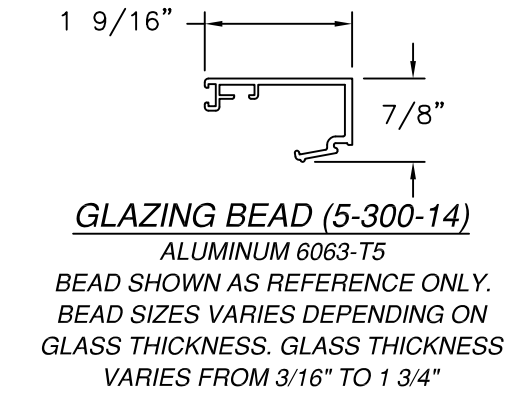
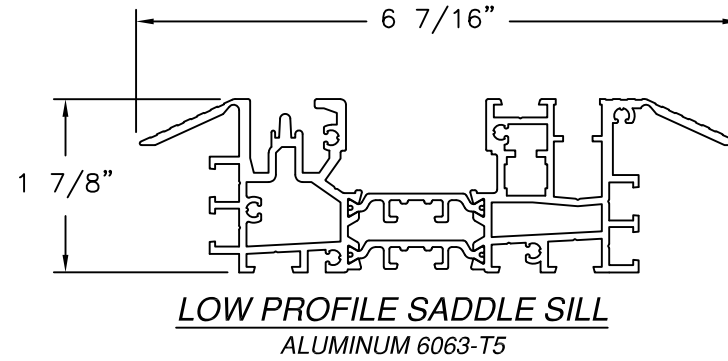
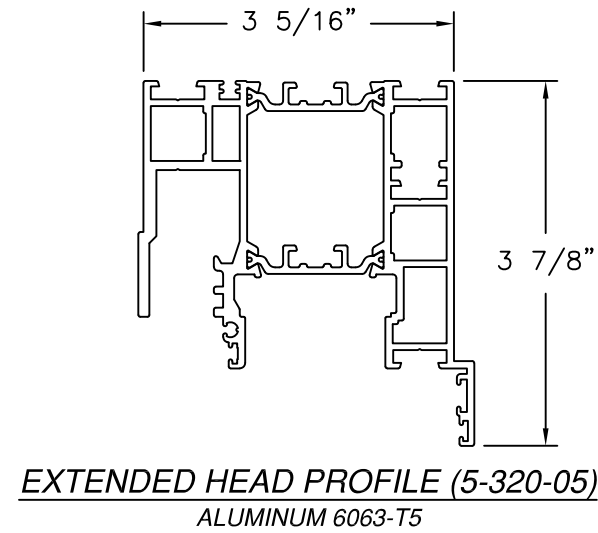
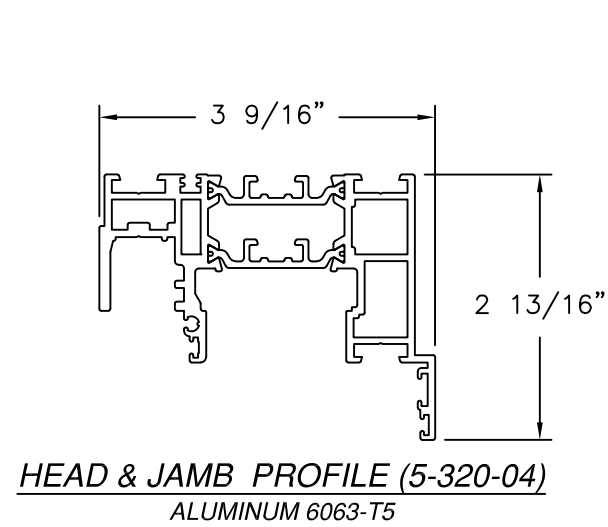
1. INTERIOR AND EXTERIOR FINISHES, BY OTHERS, NOT SHOWN FOR CLARITY.
2. PERIMETER AND JOINT SEALANT BY OTHERS TO BE DESIGNED IN ACCORDANCE WITH ASTM E2112
3. WEEP HOLES IN SADDLE SILL ARE FIELD INSTALLED

SIGNED: 07/31/2026

NANA WALL SYSTEMS, INC. 100 MEADOWCREEK DRIVE, SUITE 250 CORTE MADREA, CA 94925		
SERIES NW ALUMINUM 840/SL84/HIGHLINE CORNER FOLDING DOOR NON-IMPACT INSTALLATION DETAILS		
DRAWN: A.R.	DWG NO. 08-03763	REV A
SCALE NTS	DATE 09/15/21	SHEET 9 OF 10
L. ROBERTO LOMAS P.E. 208 7th Ave, INDIALANTIC, FL 32903 434-688-0609 rllomas@lrlomaspe.com		



Luis R. Lomas P.E.
FL No.: 62514



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SIGNED: 07/31/2026

NANA WALL SYSTEMS, INC.
 100 MEADOWCREEK DRIVE, SUITE 250
 CORTE MADREA, CA 94925

SERIES NW ALUMINUM 840/SL84/HIGHLINE
 CORNER FOLDING DOOR NON-IMPACT
 COMPONENTS

DRAWN: A.R.
 DWG NO. 08-03763
 REV A

SCALE NTS
 DATE 09/15/21
 SHEET 10 OF 10

L. ROBERTO LOMAS P.E.
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 434-688-0609 rllomas@lrlomaspe.com

LUIS R. LOMAS
 LICENSED PROFESSIONAL ENGINEER
 No. 62514
 STATE OF FLORIDA

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