

REVISIONS			
REV	DESCRIPTION	DATE	APPROVED

NOTES:

1. THE PRODUCT SHOWN HEREIN IS DESIGNED AND MANUFACTURED TO COMPLY WITH REQUIREMENTS OF THE FLORIDA BUILDING CODE.
2. WOOD FRAMING AND MASONRY OPENING TO BE DESIGNED AND ANCHORED TO PROPERLY TRANSFER ALL LOADS TO STRUCTURE. FRAMING AND MASONRY OPENING IS THE RESPONSIBILITY OF THE ARCHITECT OR ENGINEER OF RECORD.
3. 1X BUCK OVER MASONRY/CONCRETE IS OPTIONAL.
4. WHERE SHIM OR BUCK THICKNESS IS LESS THAN 1–1/2” UNITS MUST BE ANCHORED THROUGH THE FRAME IN ACCORDANCE WITH MANUFACTURER’S PUBLISHED INSTALLATION INSTRUCTIONS. ANCHORS SHALL BE SECURELY FASTENED DIRECTLY INTO MASONRY, CONCRETE OR OTHER STRUCTURAL SUBSTRATE MATERIAL.
5. WHERE WOOD BUCK THICKNESS IS 1–1/2” OR GREATER, BUCK SHALL BE SECURELY FASTENED TO MASONRY, CONCRETE OR OTHER STRUCTURAL SUBSTRATE. UNITS MAY BE ANCHORED THROUGH FRAME TO SECURED WOOD BUCK IN ACCORDANCE WITH MANUFACTURER’S PUBLISHED INSTALLATION INSTRUCTIONS.
6. WHERE 1X BUCK IS NOT USED DISSIMILAR MATERIALS MUST BE SEPARATED WITH APPROVED COATING OR MEMBRANE. SELECTION OF COATING OR MEMBRANE IS THE RESPONSIBILITY OF THE ARCHITECT OR ENGINEER OF RECORD.
7. BUCKS SHALL EXTEND BEYOND UNIT FRAME INTERIOR FACE SO THAT FULL FRAME SUPPORT IS PROVIDED.
8. SHIM AS REQUIRED AT EACH ANCHOR LOCATION WITH LOAD BEARING SHIM. SHIM WHERE SPACE OF 1/16” OR GREATER OCCURS. MAXIMUM ALLOWABLE SHIM STACK TO BE 3/8”.
9. SHIMS SHALL BE LOCATED, APPLIED AND MADE FROM MATERIALS AND THICKNESS CAPABLE OF SUSTAINING APPLICABLE LOADS.
10. WIND LOAD DURATION FACTOR Cd=1.6 WAS USED FOR WOOD ANCHOR CALCULATIONS.
11. FRAME MATERIAL: EXTRUDED ALUMINUM 6063–T5.
12. UNITS MUST BE GLAZED PER ASTM E1300, WITH SAFETY GLAZING.
13. APPROVED IMPACT PROTECTIVE SYSTEM IS REQUIRED FOR THIS PRODUCT IN WIND BORNE DEBRIS REGIONS.
14. FOR ANCHORING THROUGH FRAME INTO WOOD FRAMING OR 2X BUCK USE #14 WOOD SCREWS WITH SUFFICIENT LENGTH TO ACHIEVE A 1 7/16” MINIMUM EMBEDMENT INTO SUBSTRATE. LOCATE ANCHORS AS SHOWN IN ELEVATIONS AND INSTALLATION DETAILS.

15. FOR ANCHORING THROUGH FRAME INTO MASONRY/CONCRETE USE 1/4” TAPCONS WITH SUFFICIENT LENGTH TO ACHIEVE A 1 3/4” MINIMUM EMBEDMENT INTO SUBSTRATE WITH 1 1/2” MINIMUM EDGE DISTANCE. LOCATE ANCHORS AS SHOWN IN ELEVATIONS AND INSTALLATION DETAILS.
16. FOR ANCHORING THROUGH FRAME INTO METAL STRUCTURE USE #14 SMS OR SELF DRILLING SCREWS WITH SUFFICIENT LENGTH TO ACHIEVE 3 THREADS MINIMUM BEYOND STRUCTURE INTERIOR WALL. LOCATE ANCHORS AS SHOWN IN ELEVATIONS AND INSTALLATION DETAILS.
17. ALL FASTENERS TO BE CORROSION RESISTANT.
18. INSTALLATION ANCHORS SHALL BE INSTALLED IN ACCORDANCE WITH ANCHOR MANUFACTURER’S INSTALLATION INSTRUCTIONS AND ANCHORS SHALL NOT BE USED IN SUBSTRATES WITH STRENGTHS LESS THAN THE MINIMUM STRENGTH SPECIFIED BELOW:

A. WOOD: MINIMUM SPECIFIC GRAVITY OF G=0.42

B. CONCRETE: MINIMUM COMPRESSIVE STRENGTH OF 2,000 PSI.

C. MASONRY: GROUT FILLED BLOCK PER ASTM C90 WITH Fm=2,000PSI MINIMUM.

D. METAL STRUCTURE: STEEL 18GA (.048”) FY=33KSI/FU=52KSI OR ALUMINUM 6063–T5 FU=30KSI 1/4” THICK MINIMUM

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NANA WALL SYSTEMS, INC.

100 MEADOWCREEK DRIVE, SUITE 250
CORTE MADERA, CA 94925

SERIES NW ALUMINUM 840/SL84/HIGHLINE
CORNER FOLDING DOOR NON-IMPACT
NOTES

DRAWN:
A.R.

DWG NO.
08-03763

REV
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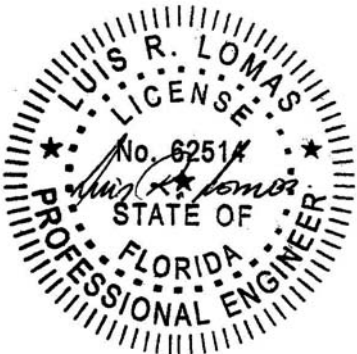
SCALE
NTS

DATE
09/15/2021

SHEET
1 OF 11

L. ROBERTO LOMAS P.E.
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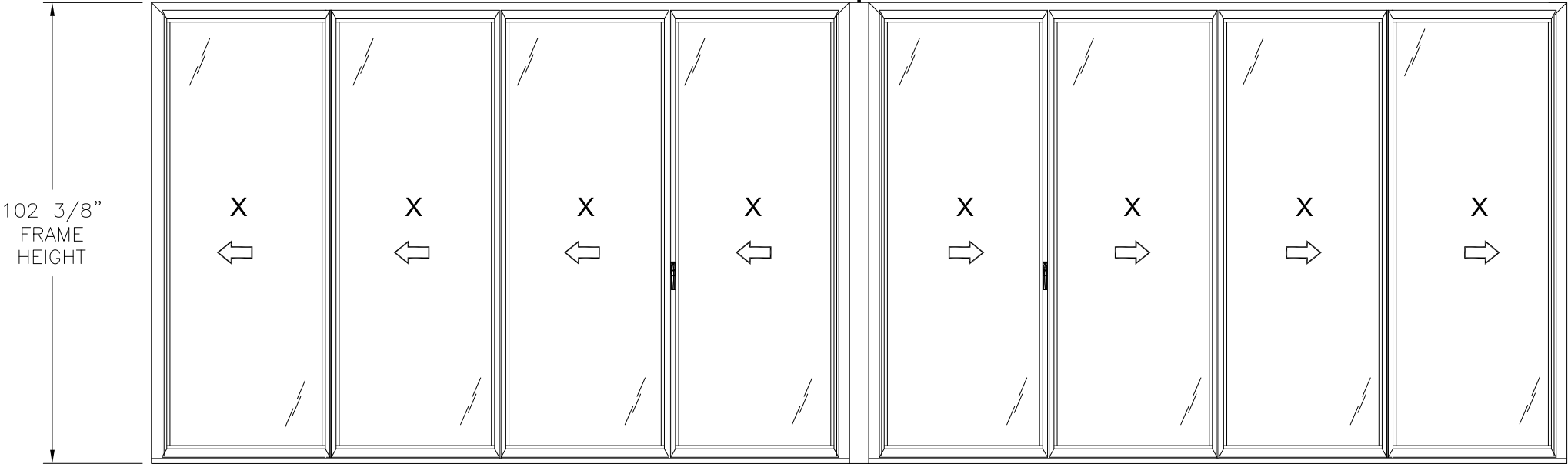
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FL No.: 62514

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90° CORNER



- NOTES:
1. LOCKING SWING PANEL SIZE: 41 1/16" X 97 5/8"
 2. KEEPER FOLDING PANEL SIZE: 38 7/8" X 97 5/8"
 3. FOLDING PANEL SIZE: 37 11/16" X 97 5/8"
 4. JAMB LOCKING PANEL SIZE: 39 7/8" X 97 5/8"
 5. D.L.O. SIZE: 31 1/2" X 90 1/2"

SERIES 840/SL84/HIGHLINE CORNER FOLDING PANEL SYSTEM
EXTERIOR VIEW, FRAME INSTALLATION
EVEN - EVEN CONFIGURATIONS SHOWN, OTHER CONFIGURATIONS ARE APPROVED
UNLIMITED NUMBER OF PANELS IN UNLIMITED CONFIGURATIONS ARE APPROVED AS LONG AS
INDIVIDUAL PANEL AREA DOES NOT EXCEED 27.83 FT²

WITH HYBRID SILL	
DESIGN PRESSURE RATING	IMPACT RATING
+40.0/-45.0PSF	NONE
THIS SYSTEM WAS NOT TESTED FOR WATER INFILTRATION AND IS TO BE INSTALLED ONLY WHERE WATER RESISTANCE IS NOT REQUIRED	

WHERE L/175 DEFLECTION IS REQUIRED
FOR OTHER SIZES RATINGS SEE CHART #1, SHEET 5

WITH SADDLE SILL OR FLUSH SILL	
DESIGN PRESSURE RATING	IMPACT RATING
±35.0PSF	NONE
THIS SYSTEM WAS NOT TESTED FOR WATER INFILTRATION AND IS TO BE INSTALLED ONLY WHERE WATER RESISTANCE IS NOT REQUIRED	

WHERE L/175 DEFLECTION IS REQUIRED
FOR OTHER SIZES RATINGS SEE CHART #3, SHEET 5

WITH HYBRID SILL	
DESIGN PRESSURE RATING	IMPACT RATING
+50.0/-55.0PSF	NONE
THIS SYSTEM WAS NOT TESTED FOR WATER INFILTRATION AND IS TO BE INSTALLED ONLY WHERE WATER RESISTANCE IS NOT REQUIRED	

WHERE L/175 DEFLECTION IS NOT REQUIRED
FOR OTHER SIZES RATINGS SEE CHART #2, SHEET 5

WITH SADDLE SILL OR FLUSH SILL	
DESIGN PRESSURE RATING	IMPACT RATING
±50.0PSF	NONE
THIS SYSTEM WAS NOT TESTED FOR WATER INFILTRATION AND IS TO BE INSTALLED ONLY WHERE WATER RESISTANCE IS NOT REQUIRED	

WHERE L/175 DEFLECTION IS NOT REQUIRED
FOR OTHER SIZES RATINGS SEE CHART #4, SHEET 5

NANA WALL SYSTEMS, INC.
100 MEADOWCREEK DRIVE, SUITE 250
CORTE MADERA, CA 94925

SERIES NW ALUMINUM 840/SL84/HIGHLINE
CORNER FOLDING DOOR NON-IMPACT
ELEVATION

DRAWN:
A.R.

DWG NO.
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Chart #1

Maximum Design pressure (psf)												
Panel Height (in)	Single Panel Width (in)											
	24.00		30.00		36.00		41.06		42.00		48.00	
	Pos	Neg	Pos	Neg	Pos	Neg	Pos	Neg	Pos	Neg	Pos	Neg
80.00	60.00	67.50	60.00	67.50	55.50	62.44	48.66	54.74	47.57	53.52	41.62	46.83
84.00	60.00	67.50	60.00	67.50	52.86	59.46	46.34	52.13	45.30	50.97	39.64	44.60
90.00	60.00	67.50	56.05	63.06	48.65	54.74	43.25	48.66	42.28	47.57	37.00	41.62
96.00	60.00	67.50	51.90	58.39	44.91	50.53	40.55	45.62	39.64	44.60	34.69	39.02
97.31	60.00	67.50	51.07	57.45	44.17	49.69	40.00	45.00	39.11	44.00	34.22	38.50
102.00	56.52	63.58	45.79	51.51	38.75	43.60	34.51	38.82	33.84	38.07	30.26	34.04
108.00	47.50	53.43	38.43	43.23	32.47	36.53	28.86	32.47	28.29	31.83	25.24	28.39
114.00	40.30	45.34	32.57	36.64	27.48	30.91	24.39	27.44	23.90	26.89	21.28	23.94
120.00	34.49	38.81	27.85	31.33	23.47	26.40	20.80	23.40	20.38	22.93	18.11	20.38
126.00	29.75	33.47	24.00	27.00	20.20	22.73	17.89	20.13	17.53	19.72	15.55	17.49
132.00	25.84	29.07	20.83	23.43	17.52	19.71	15.50	17.44	15.18	17.08	-	-

WITH HYBRID SILL WHERE L/175 DEFLECTION IS REQUIRED

Chart #3

Maximum Design pressure (psf)												
Panel Height (in)	Single Panel Width (in)											
	24.00		30.00		36.00		41.06		42.00		48.00	
	Pos	Neg	Pos	Neg	Pos	Neg	Pos	Neg	Pos	Neg	Pos	Neg
80.00	52.50	52.50	52.50	52.50	48.56	48.56	42.57	42.57	41.62	41.62	36.42	36.42
84.00	52.50	52.50	52.50	52.50	46.25	46.25	40.55	40.55	39.64	39.64	34.69	34.69
90.00	52.50	52.50	49.04	49.04	42.57	42.57	37.84	37.84	37.00	37.00	32.37	32.37
96.00	52.50	52.50	45.41	45.41	39.30	39.30	35.48	35.48	34.69	34.69	30.35	30.35
97.31	52.50	52.50	44.69	44.69	38.65	38.65	35.00	35.00	34.22	34.22	29.94	29.94
102.00	49.45	49.45	40.06	40.06	33.91	33.91	30.19	30.19	29.61	29.61	26.47	26.47
108.00	41.56	41.56	33.62	33.62	28.41	28.41	25.25	25.25	24.76	24.76	22.08	22.08
114.00	35.26	35.26	28.50	28.50	24.04	24.04	21.34	21.34	20.92	20.92	18.62	18.62
120.00	30.18	30.18	24.37	24.37	20.53	20.53	18.20	18.20	17.84	17.84	15.85	15.85
126.00	26.03	26.03	21.00	21.00	17.68	17.68	15.65	15.65	15.33	15.33	-	-
132.00	22.61	22.61	18.23	18.23	15.33	15.33	-	-	-	-	-	-

WITH SADDLE OR FLUSH SILL WHERE L/175 DEFLECTION IS REQUIRED

Chart #2

Maximum Design pressure (psf)												
Panel Height (in)	Single Panel Width (in)											
	24.00		30.00		36.00		41.06		42.00		48.00	
	Pos	Neg	Pos	Neg	Pos	Neg	Pos	Neg	Pos	Neg	Pos	Neg
80.00	75.00	82.50	75.00	82.50	69.37	76.31	60.82	66.90	59.46	65.41	52.03	57.23
84.00	75.00	82.50	75.00	82.50	66.07	72.68	57.92	63.72	56.63	62.29	49.55	54.51
90.00	75.00	82.50	70.06	77.07	60.82	66.90	54.06	59.47	52.86	58.14	46.25	50.87
96.00	75.00	82.50	64.87	71.36	56.14	61.75	50.68	55.75	49.55	54.51	43.36	47.69
97.31	75.00	82.50	63.84	70.22	55.21	60.73	50.00	55.00	48.88	53.77	42.77	47.05
102.00	70.65	77.71	57.24	62.96	48.44	53.29	43.13	47.45	42.30	46.53	37.82	41.60
108.00	59.37	65.31	48.03	52.84	40.59	44.64	36.07	39.68	35.37	38.90	31.54	34.70
114.00	50.38	55.41	40.71	44.78	34.35	37.78	30.49	33.53	29.88	32.87	26.60	29.26
120.00	43.12	47.43	34.81	38.29	29.33	32.27	26.00	28.60	25.48	28.03	22.64	24.90
126.00	37.19	40.91	30.00	33.00	25.25	27.78	22.36	24.60	21.91	24.10	19.44	21.38
132.00	32.30	35.53	26.04	28.64	21.90	24.09	19.37	21.31	18.98	20.87	16.82	18.50

WITH HYBRID SILL WHERE L/175 DEFLECTION IS NOT REQUIRED

Chart #4

Maximum Design pressure (psf)												
Panel Height (in)	Single Panel Width (in)											
	24.00		30.00		36.00		41.06		42.00		48.00	
	Pos	Neg	Pos	Neg	Pos	Neg	Pos	Neg	Pos	Neg	Pos	Neg
80.00	75.00	75.00	75.00	75.00	69.37	69.37	60.82	60.82	59.46	59.46	52.03	52.03
84.00	75.00	75.00	75.00	75.00	66.07	66.07	57.92	57.92	56.63	56.63	49.55	49.55
90.00	75.00	75.00	70.06	70.06	60.82	60.82	54.06	54.06	52.86	52.86	46.25	46.25
96.00	75.00	75.00	64.87	64.87	56.14	56.14	50.68	50.68	49.55	49.55	43.36	43.36
97.31	75.00	75.00	63.84	63.84	55.21	55.21	50.00	50.00	48.88	48.88	42.77	42.77
102.00	70.65	70.65	57.24	57.24	48.44	48.44	43.13	43.13	42.30	42.30	37.82	37.82
108.00	59.37	59.37	48.03	48.03	40.59	40.59	36.07	36.07	35.37	35.37	31.54	31.54
114.00	50.38	50.38	40.71	40.71	34.35	34.35	30.49	30.49	29.88	29.88	26.60	26.60
120.00	43.12	43.12	34.81	34.81	29.33	29.33	26.00	26.00	25.48	25.48	22.64	22.64
126.00	37.19	37.19	30.00	30.00	25.25	25.25	22.36	22.36	21.91	21.91	19.44	19.44
132.00	32.30	32.30	26.04	26.04	21.90	21.90	19.37	19.37	18.98	18.98	16.82	16.82

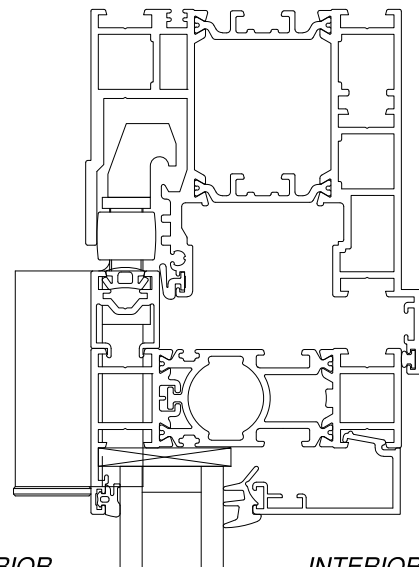
WITH SADDLE SILL OR FLUSH SILL WHERE L/175 DEFLECTION IS NOT REQUIRED

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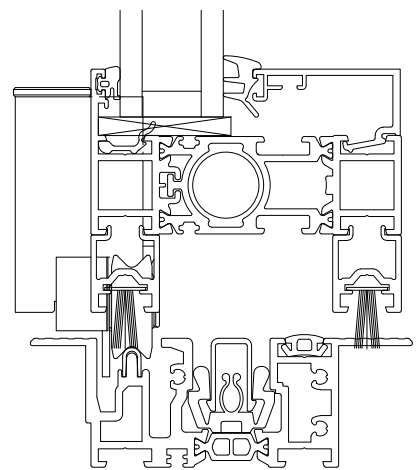
NANA WALL SYSTEMS, INC. 100 MEADOWCREEK DRIVE, SUITE 250 CORTE MADERA, CA 94925			
SERIES NW ALUMINUM 840/SL84/HIGHLINE CORNER FOLDING DOOR NON-IMPACT DESIGN PRESSURE CHARTS			
DRAWN: A.R.	DWG NO. 08-03763	REV -	
SCALE NTS	DATE 09/15/2021	SHEET 5 OF 11	
L. ROBERTO LOMAS P.E. 1432 WOODFORD RD LEWISVILLE, NC 27023 434-688-0609 rllomas@rlomaspe.com			

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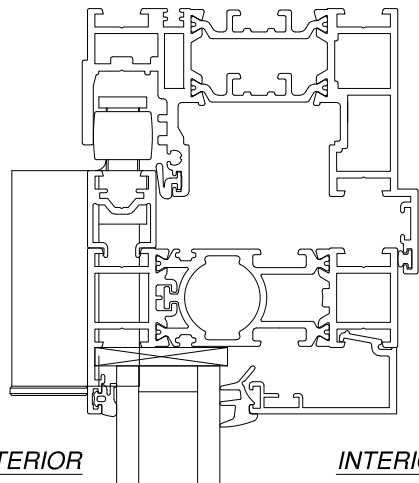
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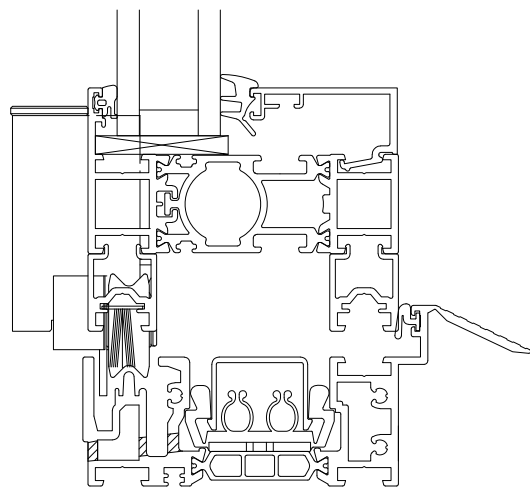
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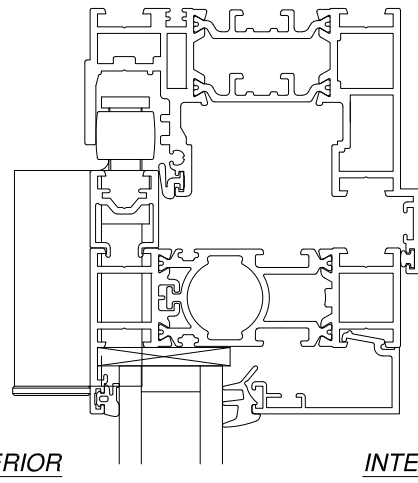
VERTICAL CROSS SECTION
WITH EXTENDED HEAD AND FLUSH SILL



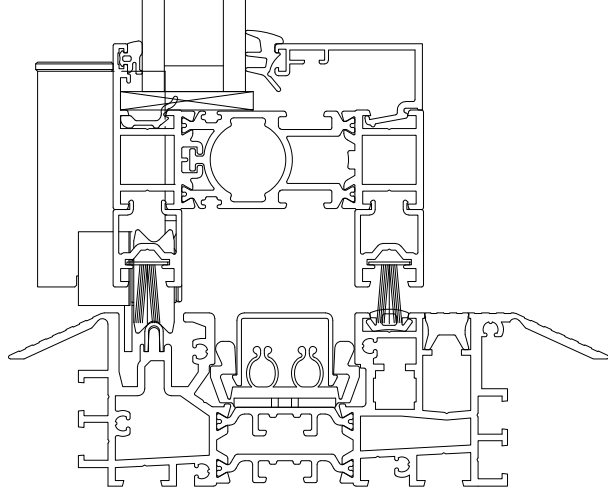
EXTERIOR INTERIOR



VERTICAL CROSS SECTION
WITH HYBRID SILL



EXTERIOR INTERIOR



VERTICAL CROSS SECTION
WITH SADDLE SILL

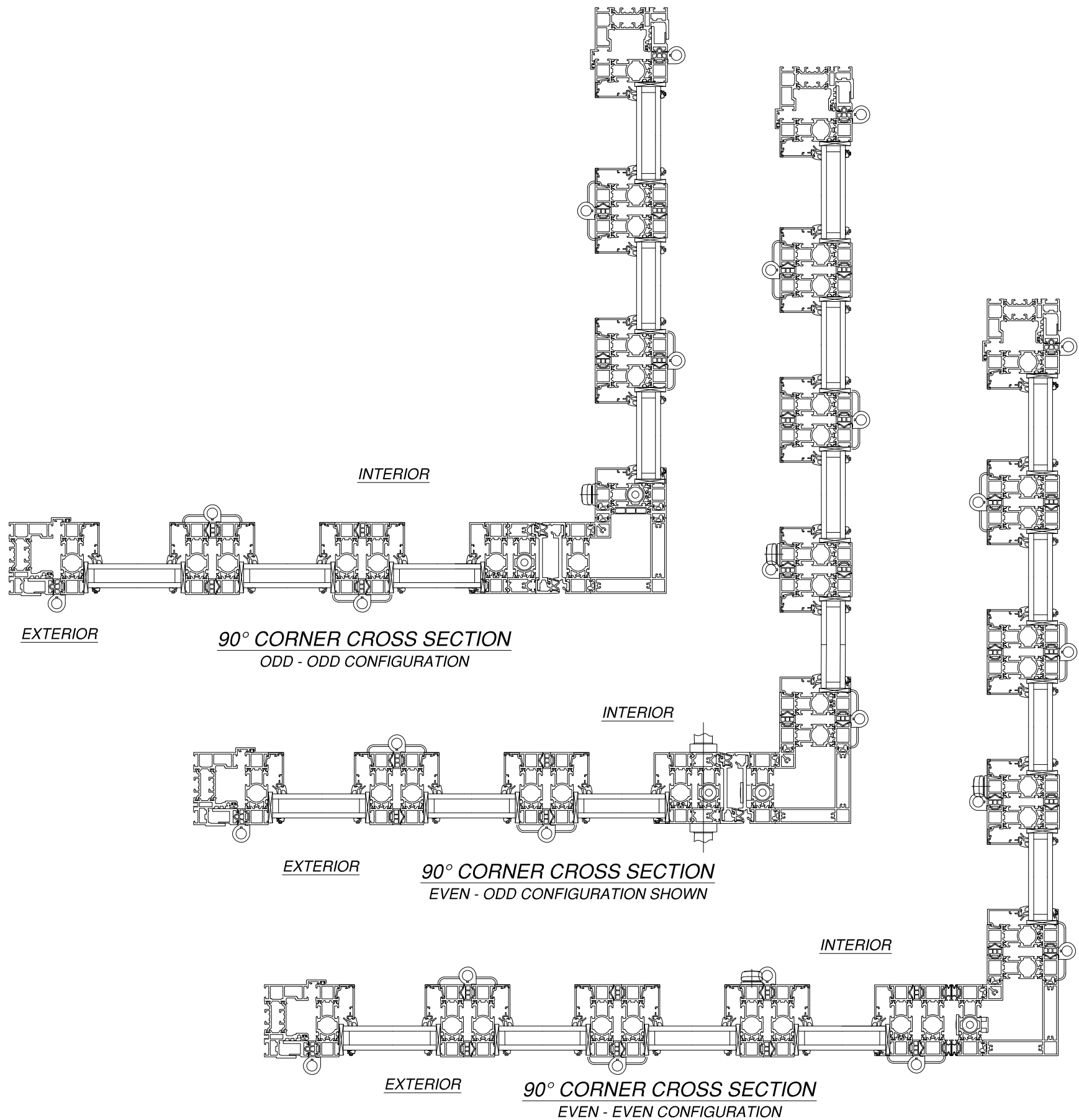
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SERIES NW ALUMINUM 840/SL84/HIGHLINE CORNER FOLDING DOOR NON-IMPACT VERTICAL CROSS SECTION		
DRAWN: A.R.	DWG NO. 08-03763	REV -
SCALE NTS	DATE 09/15/2021	SHEET 6 OF 11
L. ROBERTO LOMAS P.E. 1432 WOODFORD RD LEWISVILLE, NC 27023 434-688-0609 rllomas@lrlomaspe.com		



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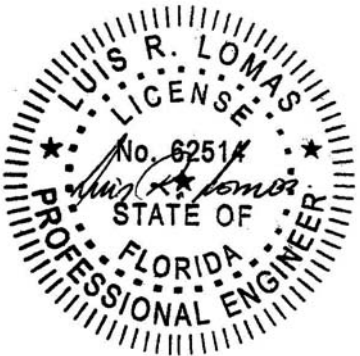
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*CROSS SECTIONS ARE REFERENCE ONLY
OTHER COMBINATIONS ARE APPROVED*

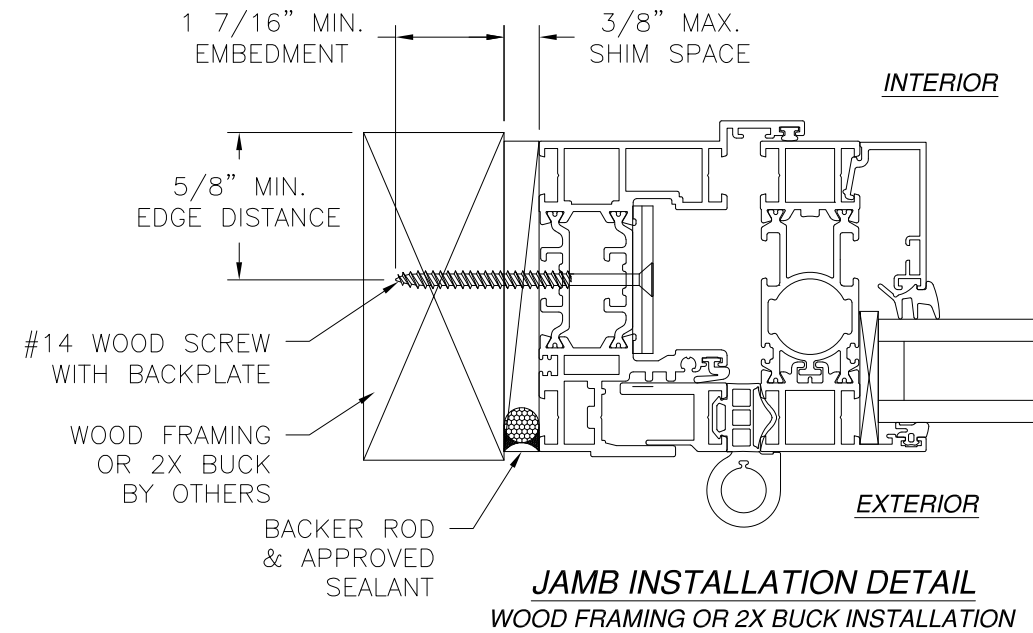
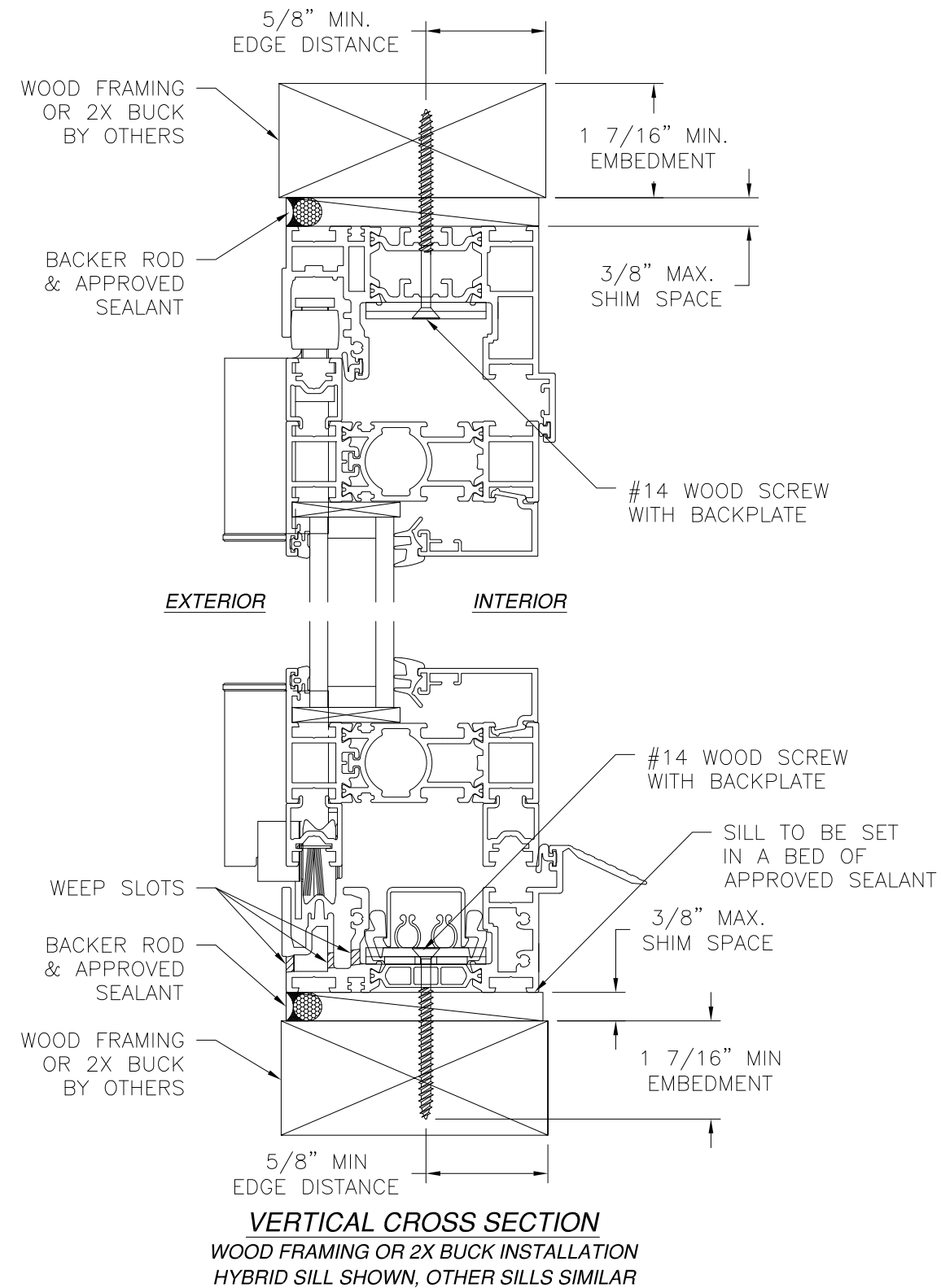
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SERIES NW ALUMINUM 840/SL84/HIGHLINE CORNER FOLDING DOOR NON-IMPACT 90° CORNER CROSS SECTIONS		
DRAWN: A.R.	DWG NO. 08-03763	REV -
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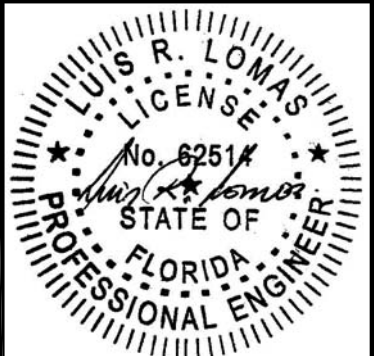


NOTES:

1. INTERIOR AND EXTERIOR FINISHES, BY OTHERS, NOT SHOWN FOR CLARITY.
2. PERIMETER AND JOINT SEALANT BY OTHERS TO BE DESIGNED IN ACCORDANCE WITH ASTM E2112
3. WEEP HOLES IN SADDLE SILL ARE FIELD INSTALLED

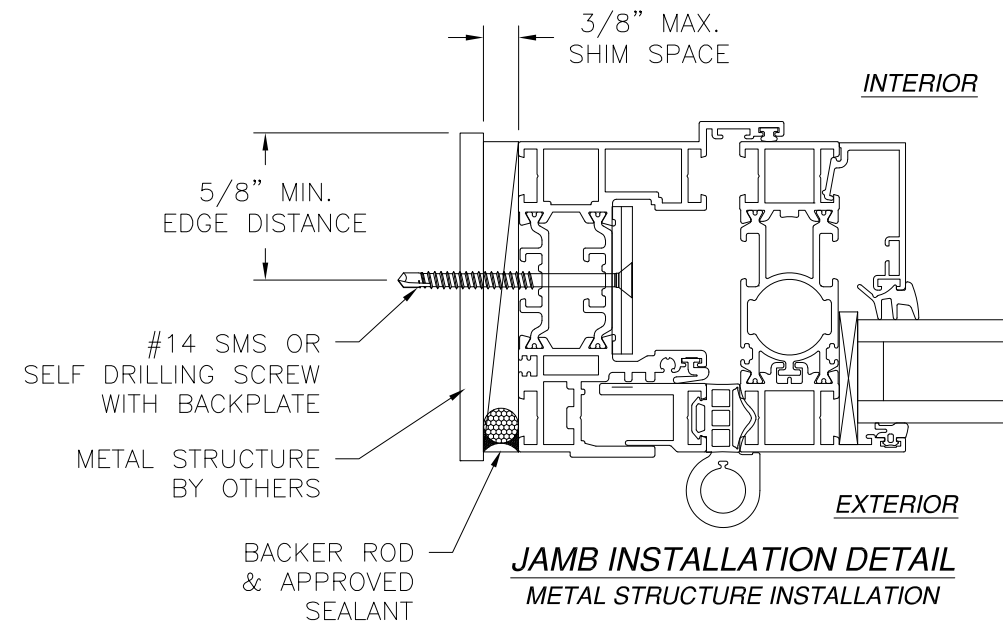
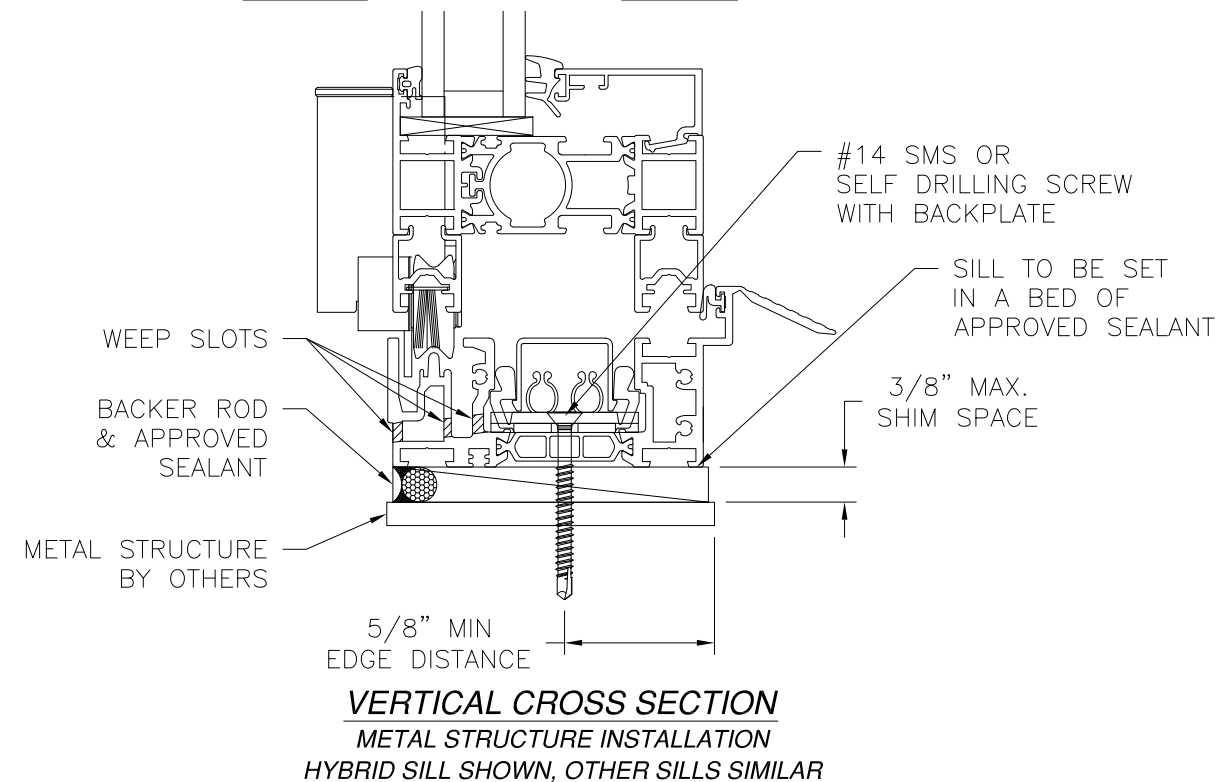
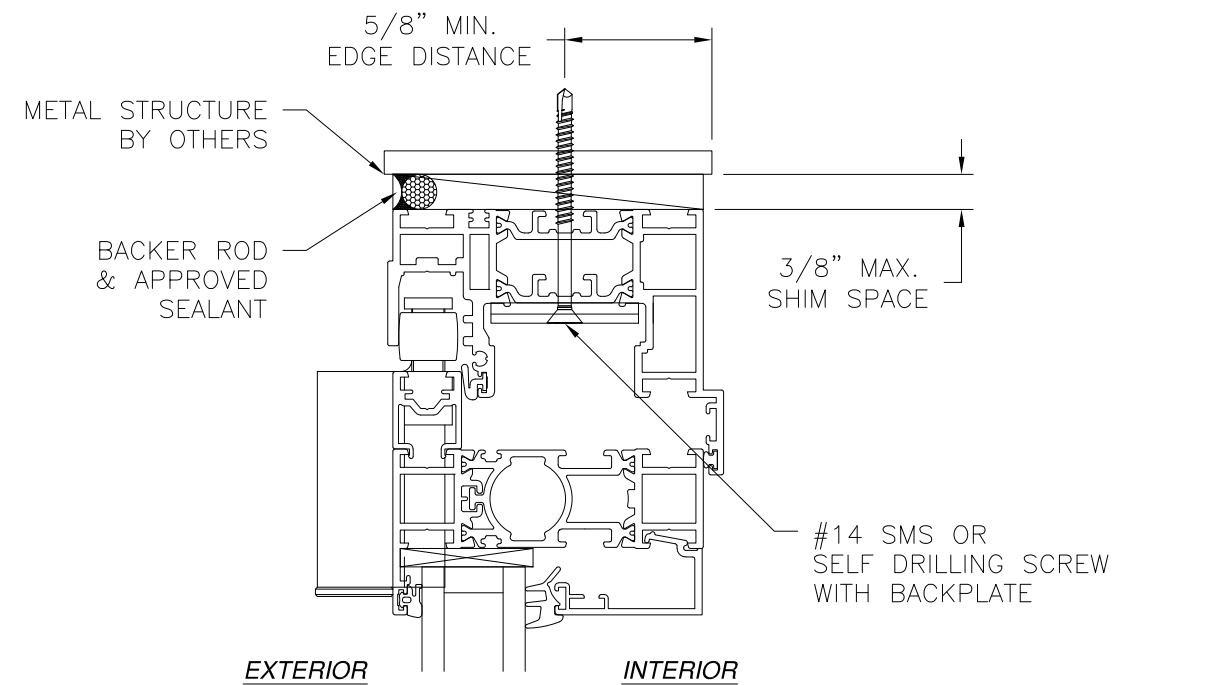
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NANA WALL SYSTEMS, INC. 100 MEADOWCREEK DRIVE, SUITE 250 CORTE MADERA, CA 94925		
SERIES NW ALUMINUM 840/SL84/HIGHLINE CORNER FOLDING DOOR NON-IMPACT INSTALLATION DETAILS		
DRAWN: A.R.	DWG NO. 08-03763	REV -
SCALE NTS	DATE 09/15/2021	SHEET 8 OF 11
L. ROBERTO LOMAS P.E. 1432 WOODFORD RD LEWISVILLE, NC 27023 434-688-0609 rllomas@lrlomaspe.com		



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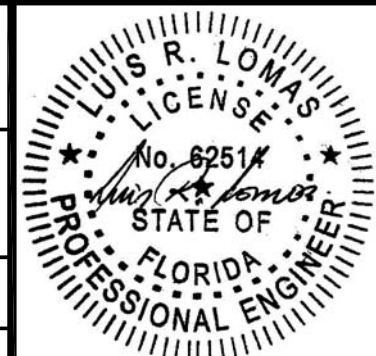
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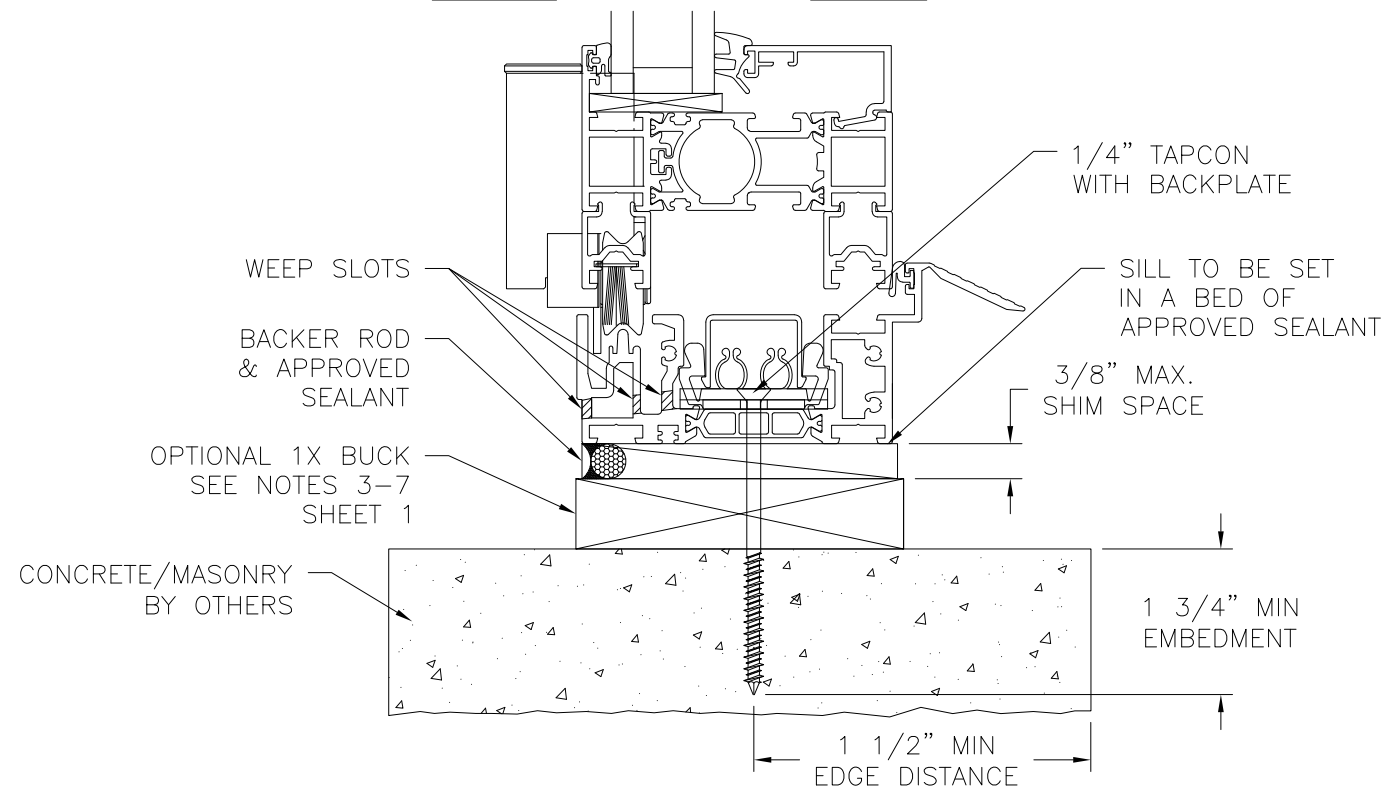
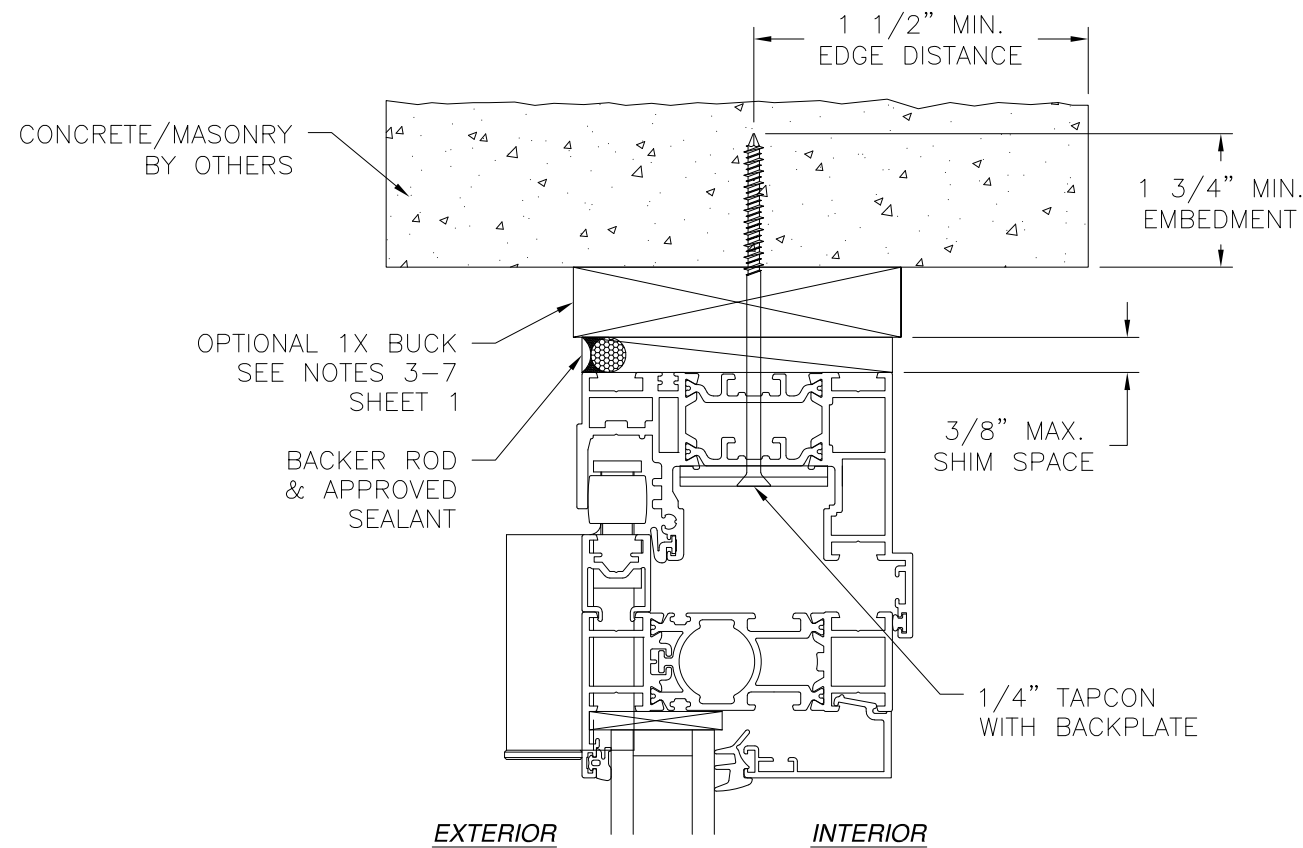
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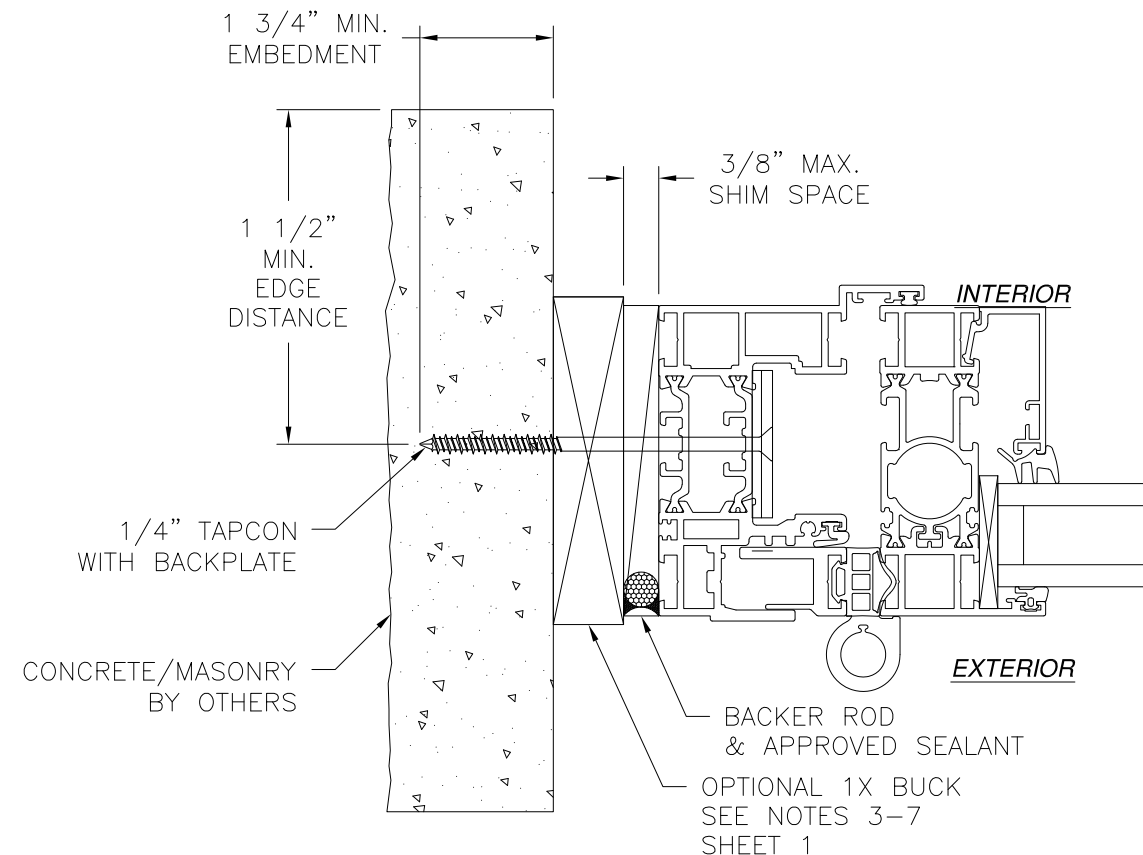


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FL No.: 62514

REVISIONS			
REV	DESCRIPTION	DATE	APPROVED



VERTICAL CROSS SECTION
CONCRETE/MASONRY INSTALLATION
HYBRID SILL SHOWN, OTHER SILLS SIMILAR



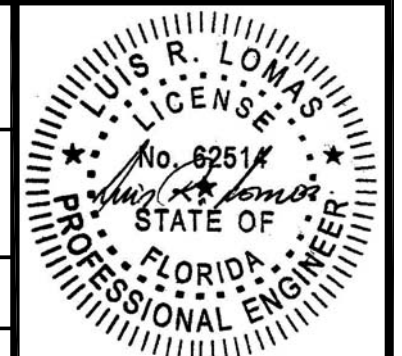
JAMB INSTALLATION DETAIL
CONCRETE/MASONRY INSTALLATION

NOTES:

1. INTERIOR AND EXTERIOR FINISHES, BY OTHERS, NOT SHOWN FOR CLARITY.
2. PERIMETER AND JOINT SEALANT BY OTHERS TO BE DESIGNED IN ACCORDANCE WITH ASTM E2112
3. WEEP HOLES IN SADDLE SILL ARE FIELD INSTALLED

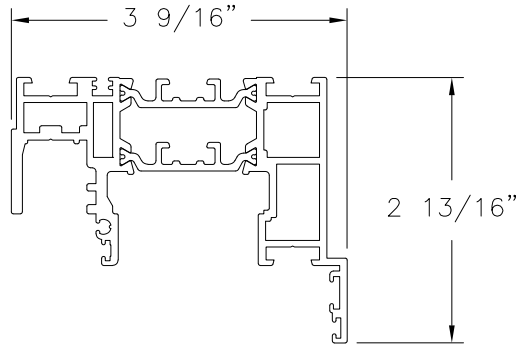
SIGNED: 10/06/2021

NANA WALL SYSTEMS, INC. 100 MEADOWCREEK DRIVE, SUITE 250 CORTE MADERA, CA 94925		
SERIES NW ALUMINUM 840/SL84/HIGHLINE CORNER FOLDING DOOR NON-IMPACT INSTALLATION DETAILS		
DRAWN: A.R.	DWG NO. 08-03763	REV -
SCALE NTS	DATE 09/15/2021	SHEET 10 OF 11
L. ROBERTO LOMAS P.E. 1432 WOODFORD RD LEWISVILLE, NC 27023 434-688-0609 rllomas@lrlomaspe.com		

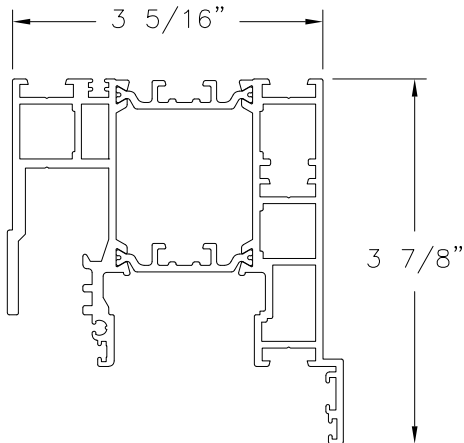


Luis R. Lomas P.E.
FL No.: 62514

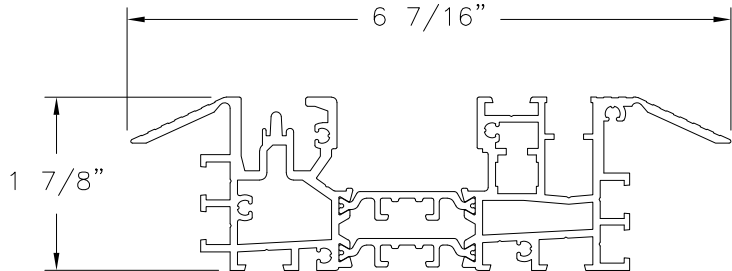
REVISIONS			
REV	DESCRIPTION	DATE	APPROVED



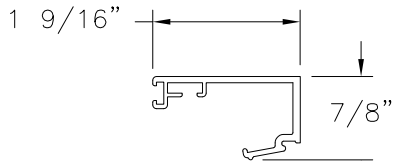
HEAD & JAMB PROFILE (5-320-04)
ALUMINUM 6063-T5



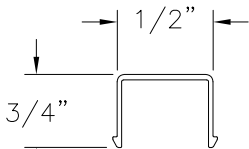
EXTENDED HEAD PROFILE (5-320-05)
ALUMINUM 6063-T5



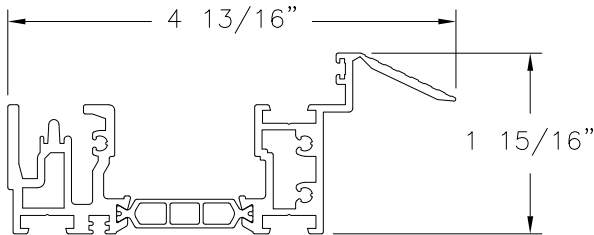
LOW PROFILE SADDLE SILL
ALUMINUM 6063-T5



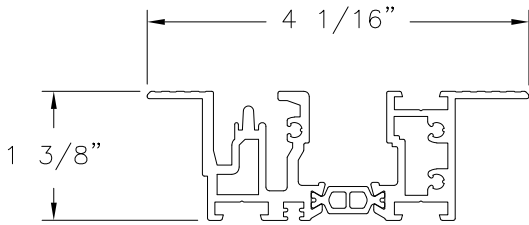
GLAZING BEAD (5-300-14)
ALUMINUM 6063-T5
BEAD SHOWN AS REFERENCE ONLY.
BEAD SIZES VARIES DEPENDING ON
GLASS THICKNESS. GLASS THICKNESS
VARIES FROM 3/16" TO 1 3/4"



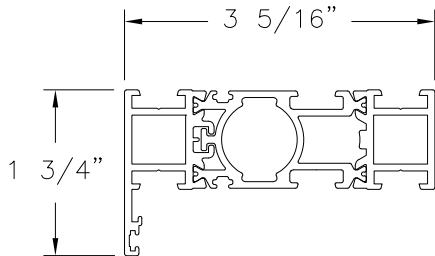
**SILL INSERT
PROFILE (5-320-26)**
ALUMINUM 6063-T5



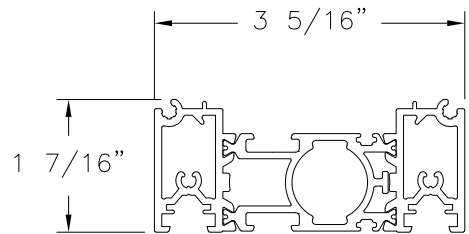
HYBRID SILL PROFILE (5-320-08)
ALUMINUM 6063-T5



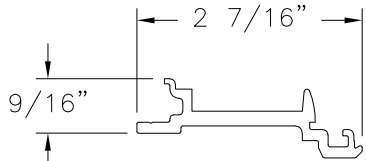
FLUSH SILL PROFILE (5-310-07)
ALUMINUM 6063-T5



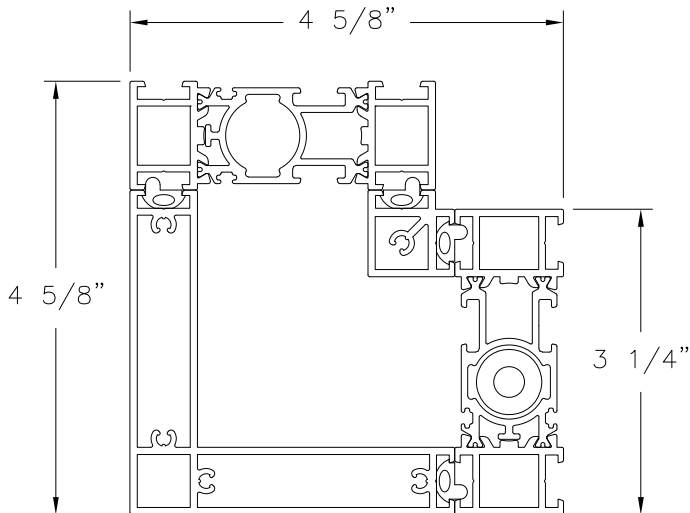
INSWING PANEL PROFILE (5-320-01)
ALUMINUM 6063-T5



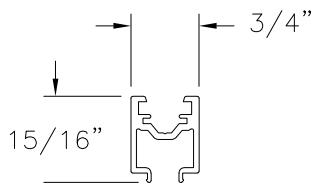
**NARROW POST
PROFILE (5-320-30)**
ALUMINUM 6063-T5



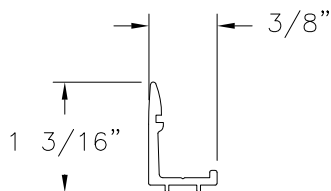
**CONNECTION STRIP
PROFILE (5-320-27)**
POLYAMIDE



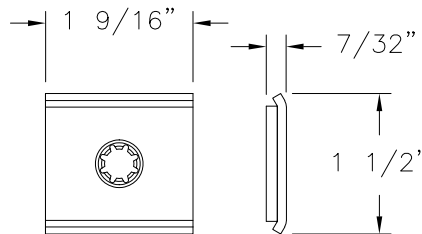
CORNER EXTENSION ASSEMBLY
ALUMINUM 6063-T5



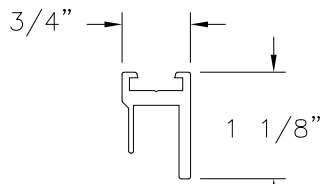
EXTENSION PROFILE (5-300-04)
ALUMINUM 6063-T5



STOP BAR PROFILE (5-300-08)
ALUMINUM 6063-T5



BACK PLATE
STEEL



**ADJUSTABLE JAMB
PROFILE (5-300-01)**
ALUMINUM 6063-T5

SIGNED: 10/06/2021

NANA WALL SYSTEMS, INC.
100 MEADOWCREEK DRIVE, SUITE 250
CORTE MADERA, CA 94925

SERIES NW ALUMINUM 840/SL84/HIGHLINE
CORNER FOLDING DOOR NON-IMPACT
COMPONENTS

DRAWN:
A.R.

DWG NO.
08-03763

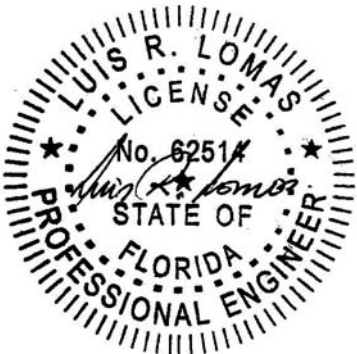
REV
-

SCALE
NTS

DATE
09/15/2021

SHEET
11 OF 11

L. ROBERTO LOMAS P.E.
1432 WOODFORD RD LEWISVILLE, NC 27023
434-688-0609 rllomas@lrlomaspe.com



Luis R. Lomas P.E.
FL No.: 62514