

THESE DOORS ARE RATED FOR LARGE & SMALL MISSILE IMPACT. SHUTTERS ARE NOT REQUIRED.

SERIES 1500 ALUMINUM OUTSWING/INSWING PIVOT DOOR

APPROVAL APPLIES TO SINGLE (X) LEAF DOORS WITHOUT TRANSOM OR SINGLE (X) LEAF DOORS WITH TRANSOM SEE SHEETS 2. ALSO SINGLE (O) SIDELITES WITH TRANSOM SEE SHEET 3. ALSO SIDE BY SIDE COMBINATION OF DOOR AND SIDELITES USING 'H' MULLION IN BETWEEN.

DOORS NOT APPROVED FOR INSTALLATIONS WHERE WATER INFILTRATION RESISTANCE IS REQUIRED. DOORS MAY BE INSTALLED IN LOCATIONS WHERE THE OVERHANG LENGTH IS GREATER THAN OR EQUAL TO THE OVERHANG HEIGHT (SEE FIGURE A).

THIS PRODUCT HAS BEEN DESIGNED AND TESTED TO COMPLY WITH THE REQUIREMENTS OF THE FLORIDA BUILDING CODE INCLUDING HIGH VELOCITY HURRICANE ZONE (HVHZ).

1BY OR 2BY WOOD BUCKS & BUCK FASTENERS BY OTHERS, MUST BE DESIGNED AND INSTALLED ADEQUATELY TO TRANSFER APPLIED PRODUCT LOADS TO THE BUILDING STRUCTURE.

ANCHORS SHALL BE CORROSION RESISTANT AS LISTED, SPACED AS SHOWN ON DETAILS AND INSTALLED PER MANUF'S INSTRUCTIONS. SPECIFIED EMBEDMENT TO BASE MATERIAL SHALL BE BEYOND WALL DRESSING OR STUCCO.

A LOAD DURATION INCREASE IS USED IN DESIGN OF ANCHORS INTO WOOD ONLY. ALL SHIMS TO BE HIGH IMPACT, NON-METALLIC AND NON-COMPRESSIBLE.

MATERIALS INCLUDING BUT NOT LIMITED TO STEEL/METAL SCREWS, THAT COME INTO CONTACT WITH OTHER DISSIMILAR MATERIALS SHALL MEET THE REQUIREMENTS OF THE FLORIDA BUILDING CODE.

THIS PRODUCT APPROVAL IS GENERIC AND DOES NOT PROVIDE INFORMATION FOR A SITE SPECIFIC PROJECT, i.e. LIFE SAFETY OF THIS PRODUCT, ADEQUACY OF STRUCTURE RECEIVING THIS PRODUCT AND SEALING AROUND OPENING FOR WATER INFILTRATION RESISTANCE ETC. CONDITIONS NOT SHOWN IN THIS DRAWING ARE TO BE ANALYZED SEPARATELY, AND TO BE REVIEWED BY BUILDING OFFICIAL.

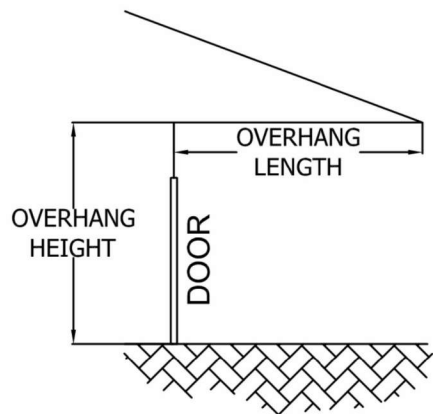
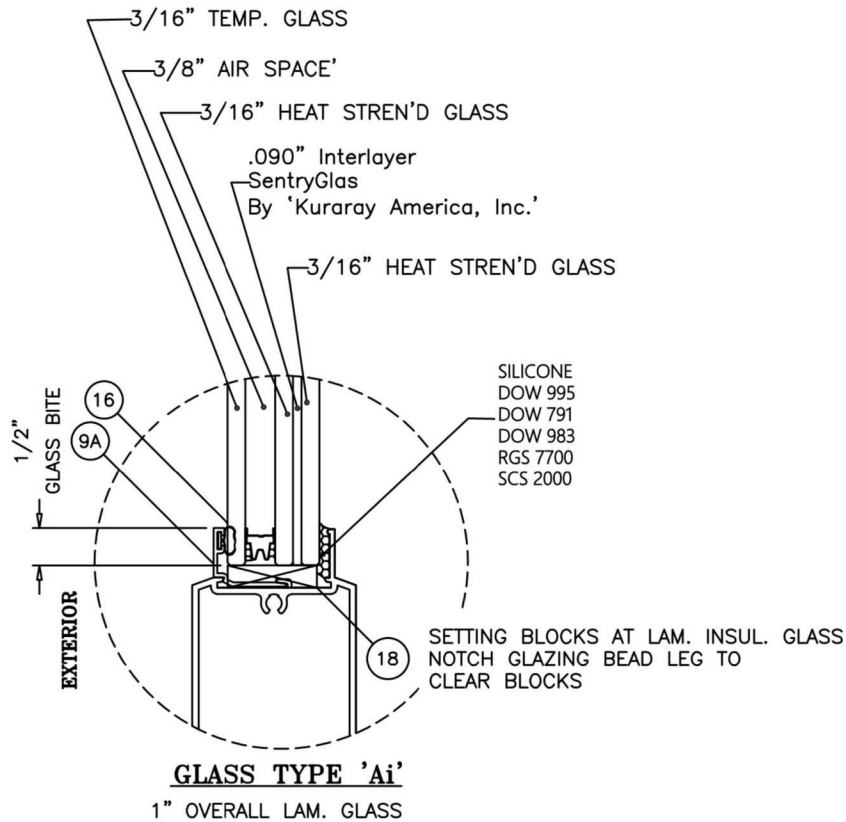
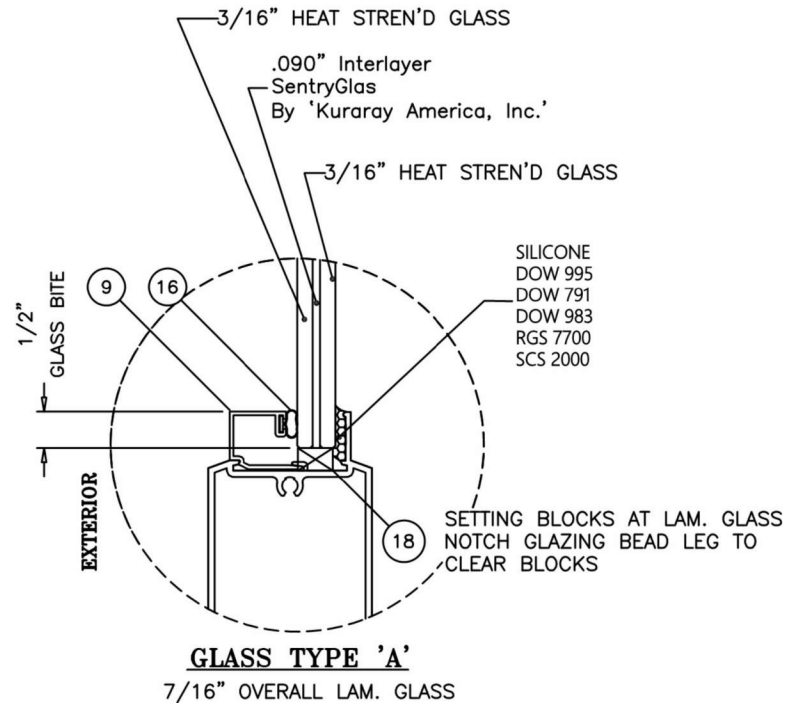


FIGURE A

GLASS DETAIL



FL#39630.1



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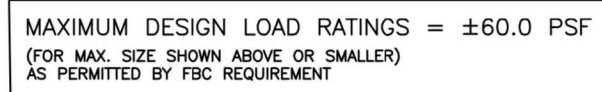
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LARGE MISSILE IMPACT RATED



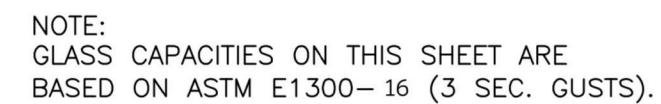
ECO WINDOW SYSTEMS, LLC.
8502 N.W. 80th ST. MEDLEY, FL 33166
TEL. (305) 885-5299 FAX. (305) 885-5902



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NOTE:
APPLICABLE AGGRESS REQUIREMENT TO BE
REVIEWED BY AHJ.



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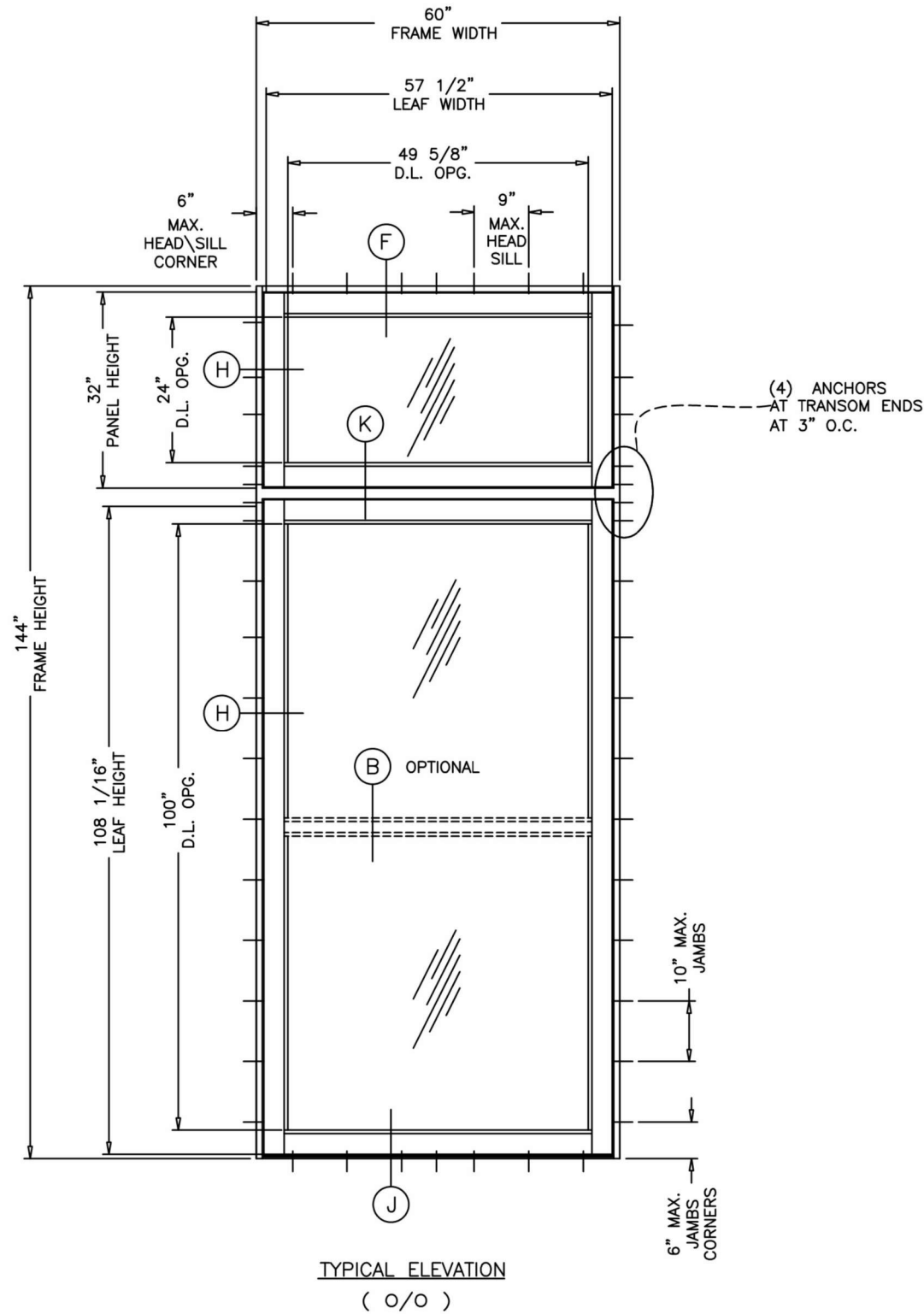
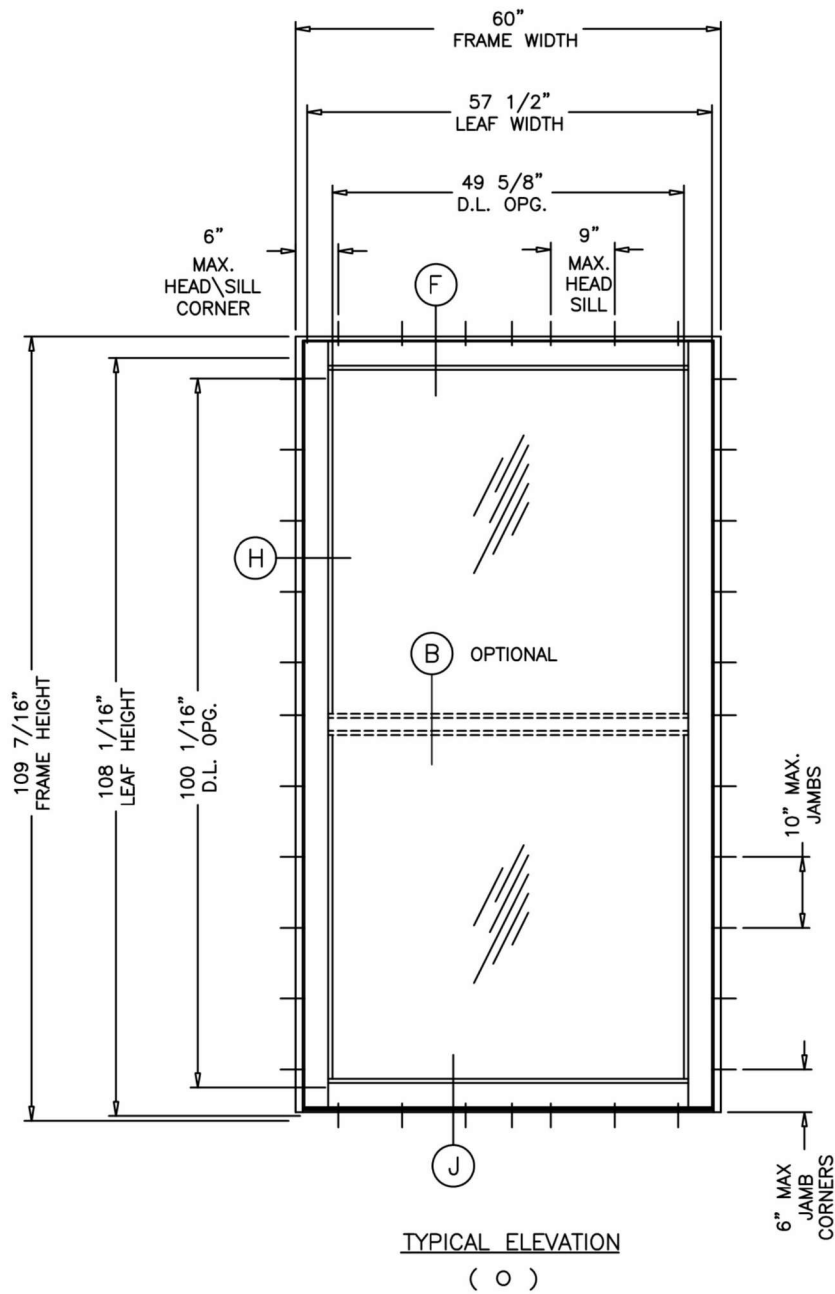
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MAXIMUM DESIGN LOAD RATINGS = ± 60.0 PSF
(FOR MAX. SIZE SHOWN ABOVE OR SMALLER)
AS PERMITTED BY FBC REQUIREMENT

GLASS D.L.O. FORMULA:

D.L.O. WIDTH = FRAME WIDTH - 10.375"
D.L.O. HEIGHT = FRAME HEIGHT - 10.563"

NOTE:
GLASS CAPACITIES ON THIS SHEET ARE
BASED ON ASTM E1300-16 (3 SEC. GUSTS).



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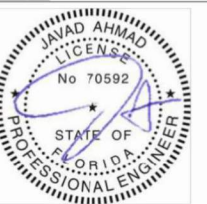
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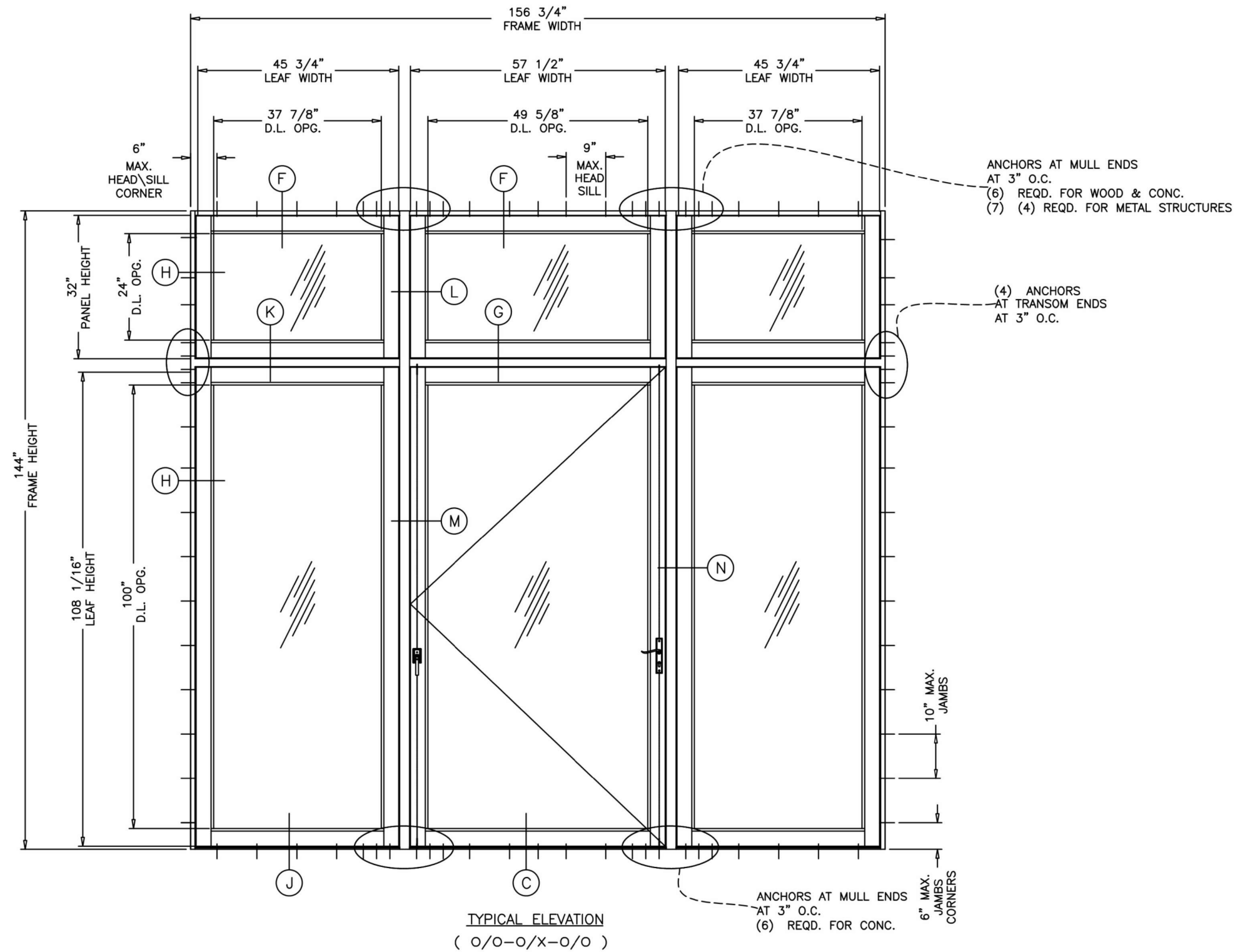


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03

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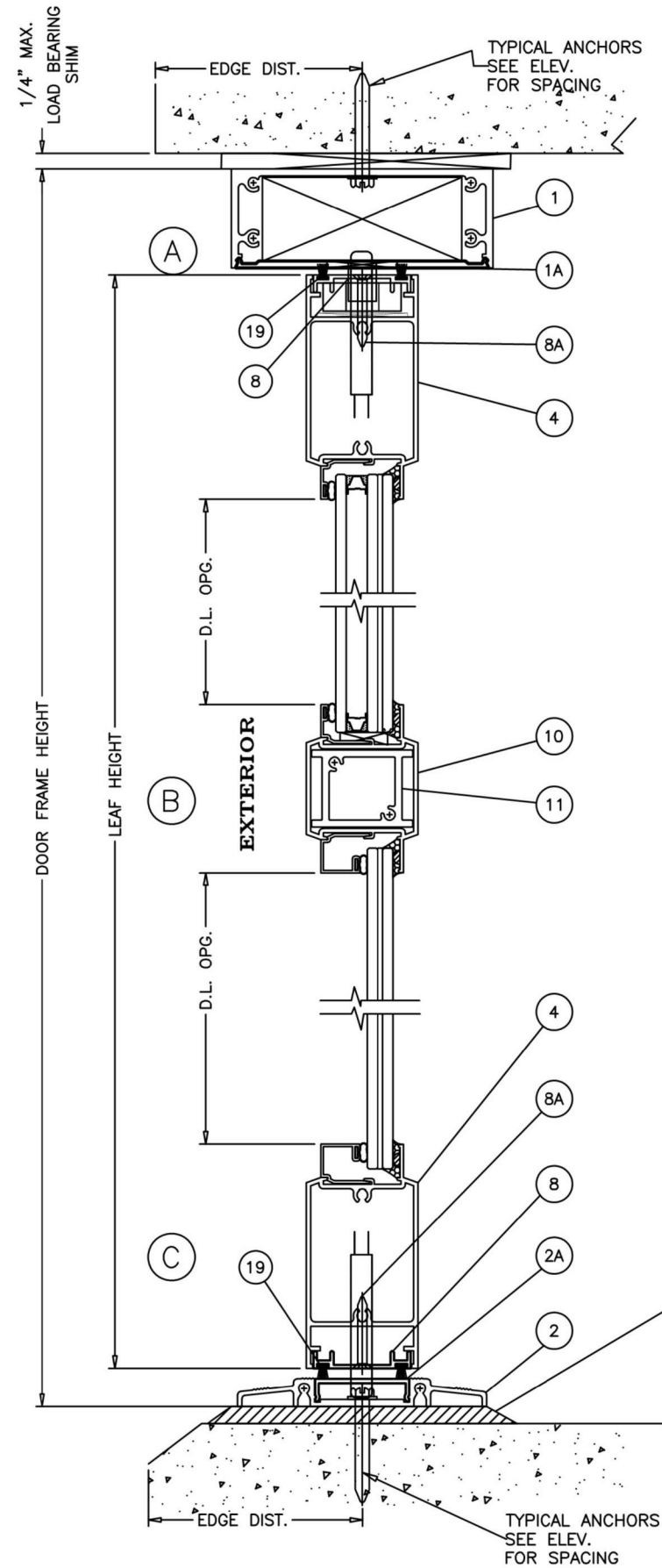


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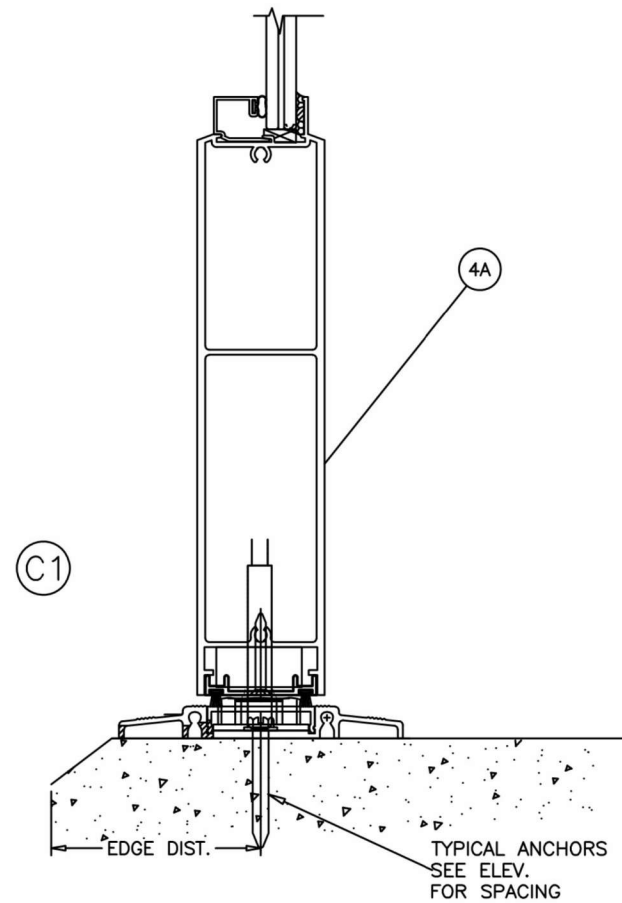
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04

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POURED & HARDENED
HIGH STRENGTH GROUT
 $f'_c = 5000$ PSI MIN.
NOT BY 'ECO WINDOWS'
MUST TRANSFER SHEAR
LOADS TO STRUCTURE
LOAD BEARING
(SOLID SHIMS
OPTIONAL TO GROUT)



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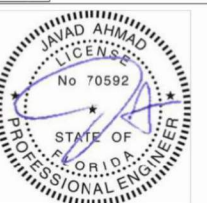
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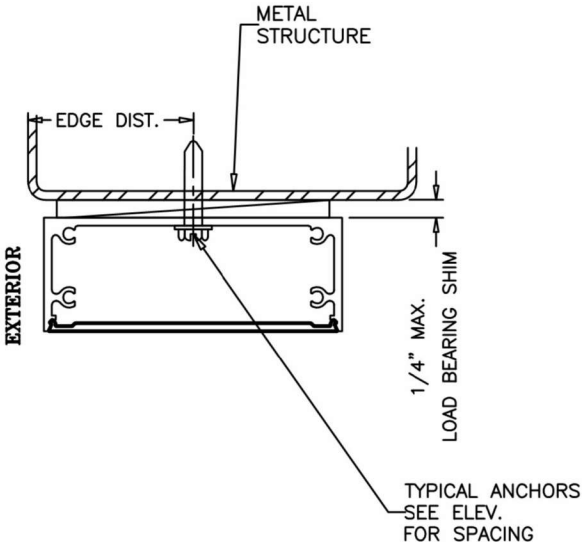
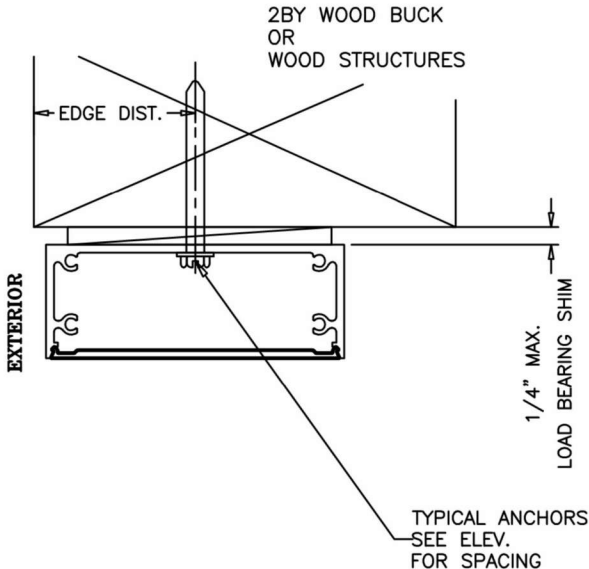
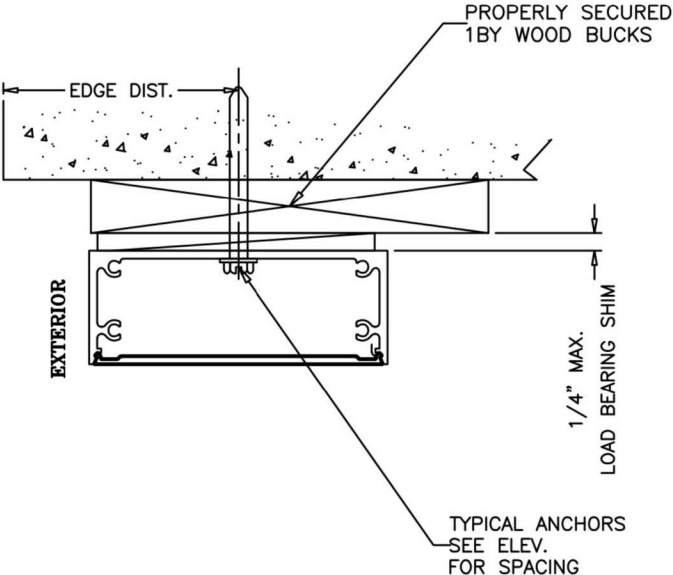
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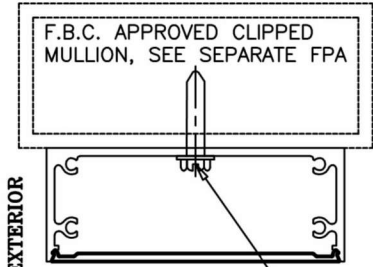
1BY OR 2BY WOOD BUCKS AND METAL STRUCTURE NOT BY 'ECO WINDOWS' MUST SUSTAIN LOADS IMPOSED BY GLAZING SYSTEM AND TRANSFER THEM TO THE BUILDING STRUCTURE.

TYPICAL ANCHORS: SEE ELEV. FOR SPACING

Anchor Type	Frame Member	Substrate	Min. Edge Distance	Min. Embedment or Metal Thickness
1/4" DeWalt UltraCon +	All	Southern Pine (SG = 0.55)	1"	1-1/2"
	All	Thru 1BY Buck into Concrete (min. 3 ksi)	2-1/2"	1-1/4"
	Jambs	Thru 1BY Buck into Hollow or Filled Block (ASTM C90, min. 2 ksi)	2-1/2"	1-1/4"
	All	Concrete (min. 3ksi)	2-1/2"	1-1/4"
	Jambs	Hollow or Filled Block (ASTM C90, min. 2 ksi)	2-1/2"	1-1/4"
#14 SMS or Self Drilling Screws (Gr. 2)	All	F.B.C. Approved Mullions	3/4"	(3) Threads min. beyond metal thickness
	All	Aluminum 1/8" Thk. Min. (6063-T5)	3/4"	(3) Threads min. beyond metal thickness
	All	Steel 1/8" Thk. Min. (min. 36 ksi)	3/4"	(3) Threads min. beyond metal thickness

1. STEEL IN CONTACT WITH ALUMINUM TO BE PLATED OR PAINTED
2. ALL ANCHOR HEAD TYPES ARE ACCEPTABLE

DOOR DETAILS



TYPICAL ANCHORS
SEE ELEV.
FOR SPACING

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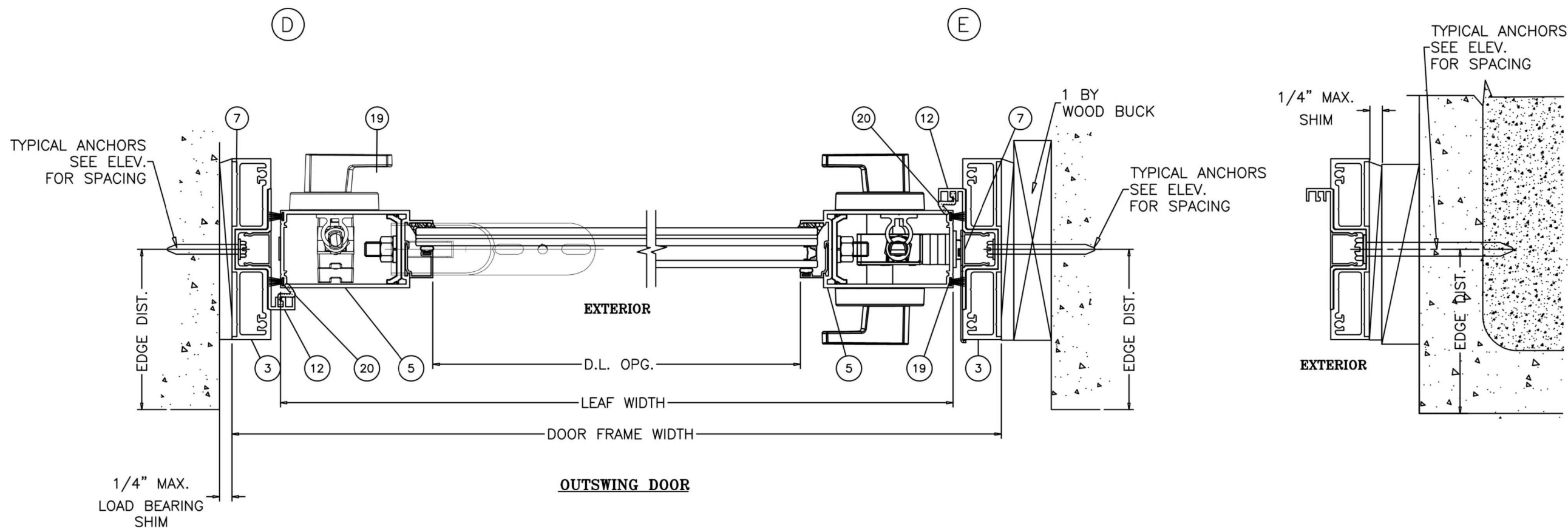
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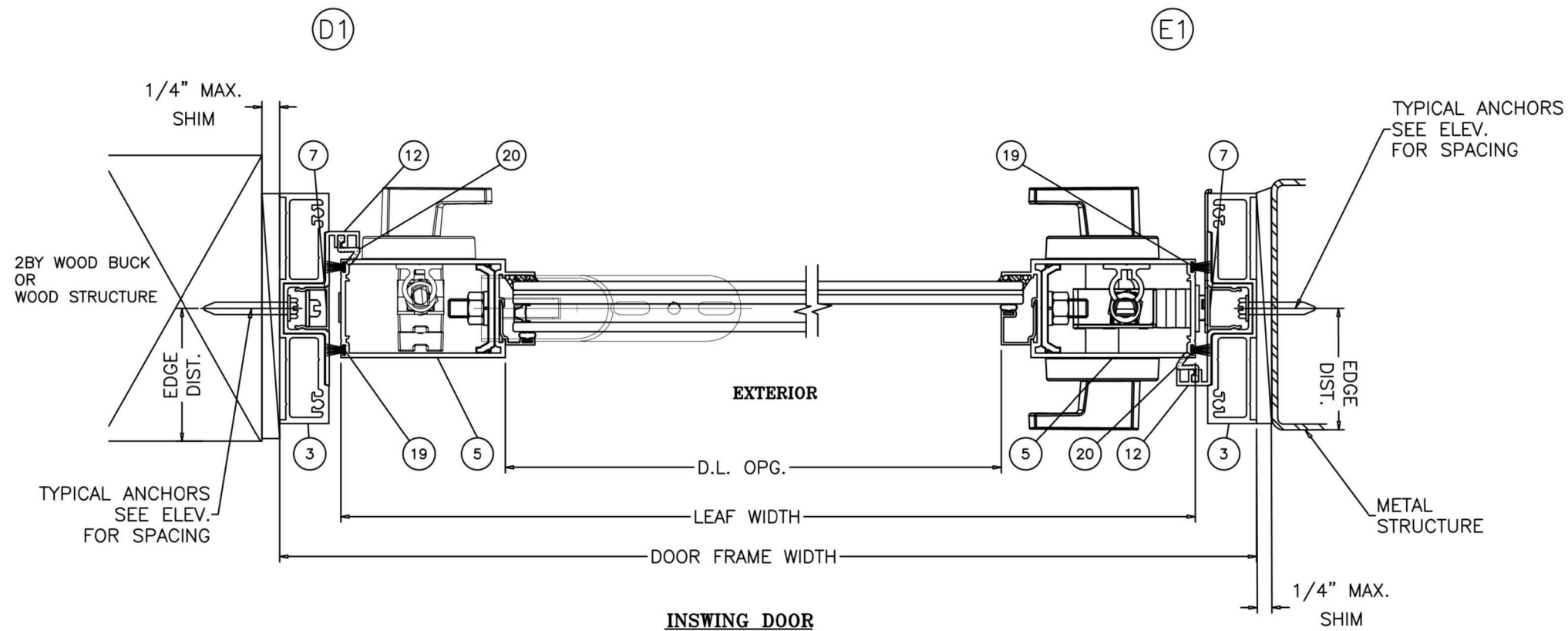
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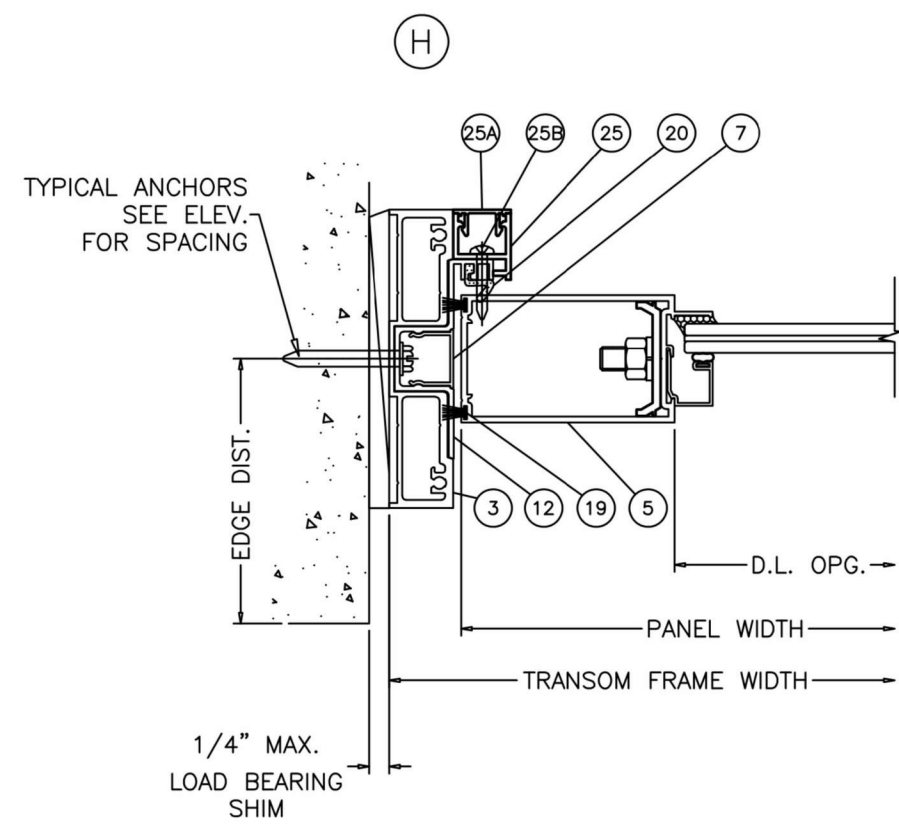
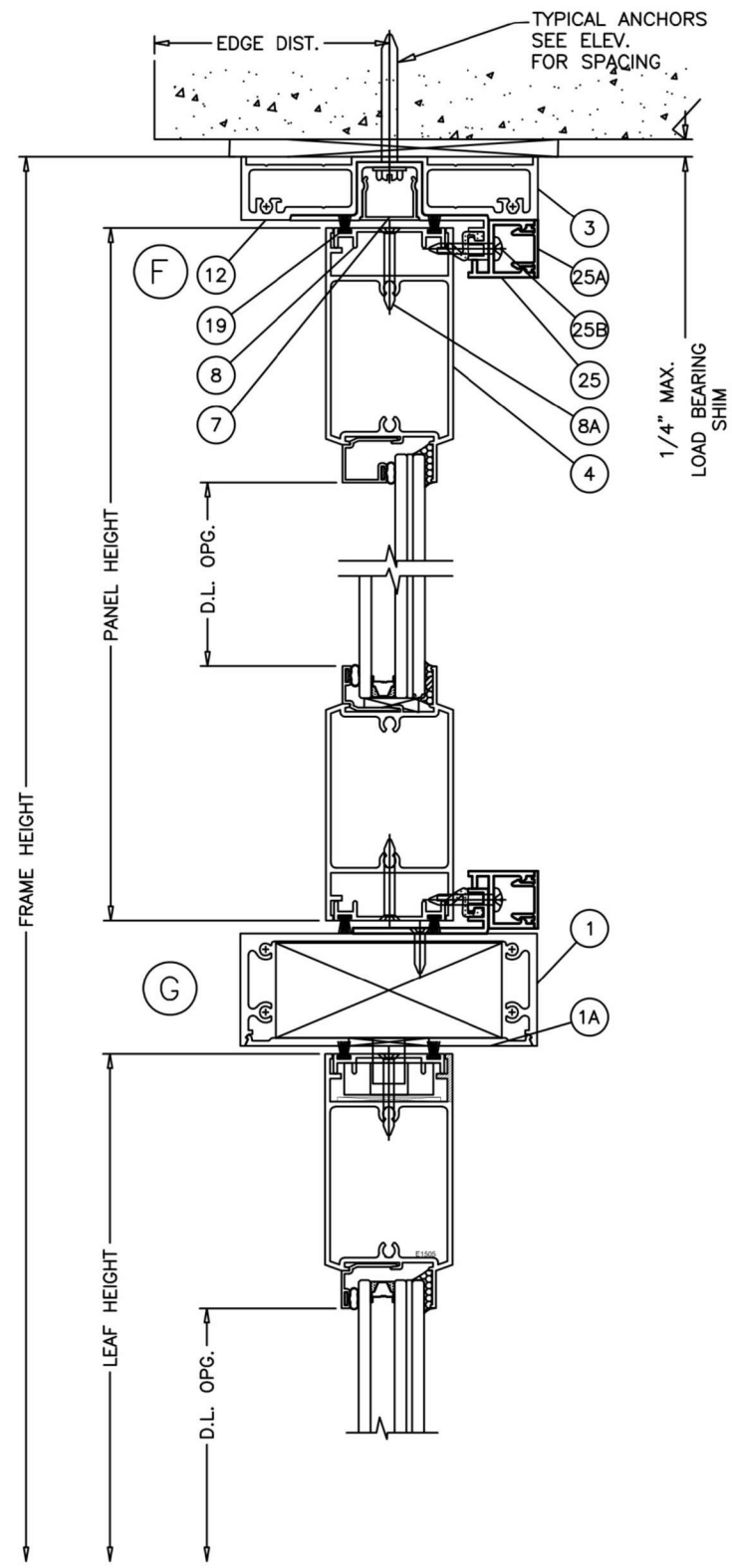
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TRANSOM DETAILS

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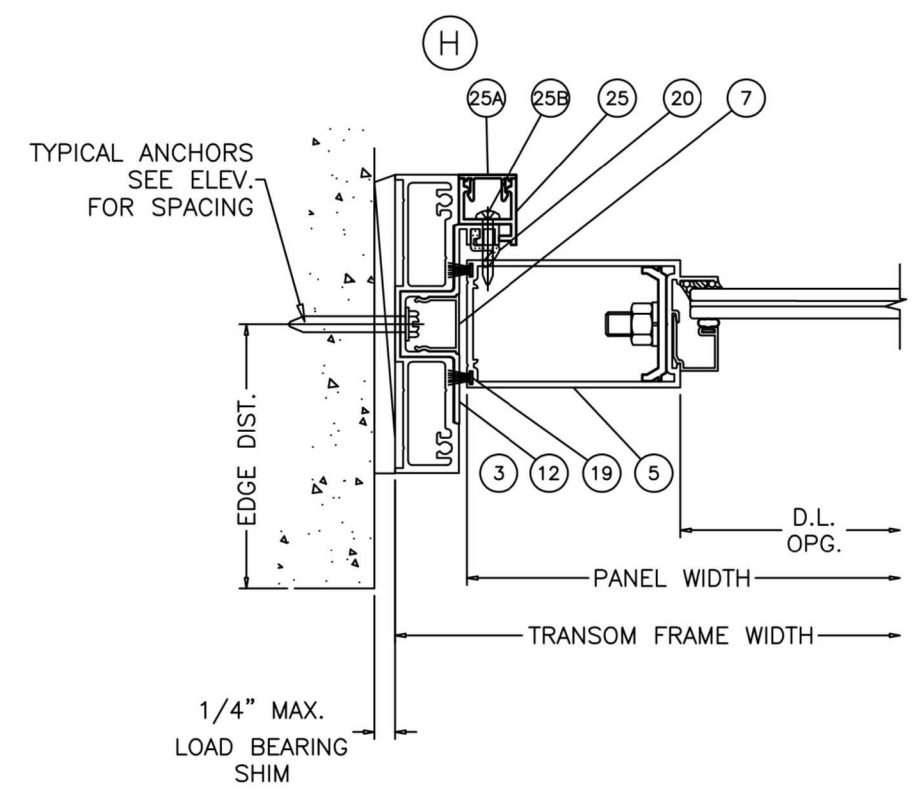
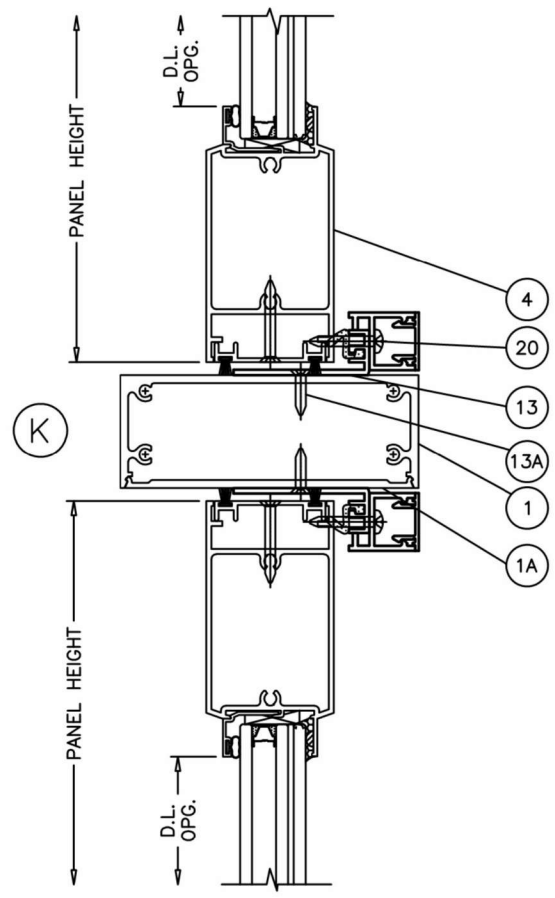
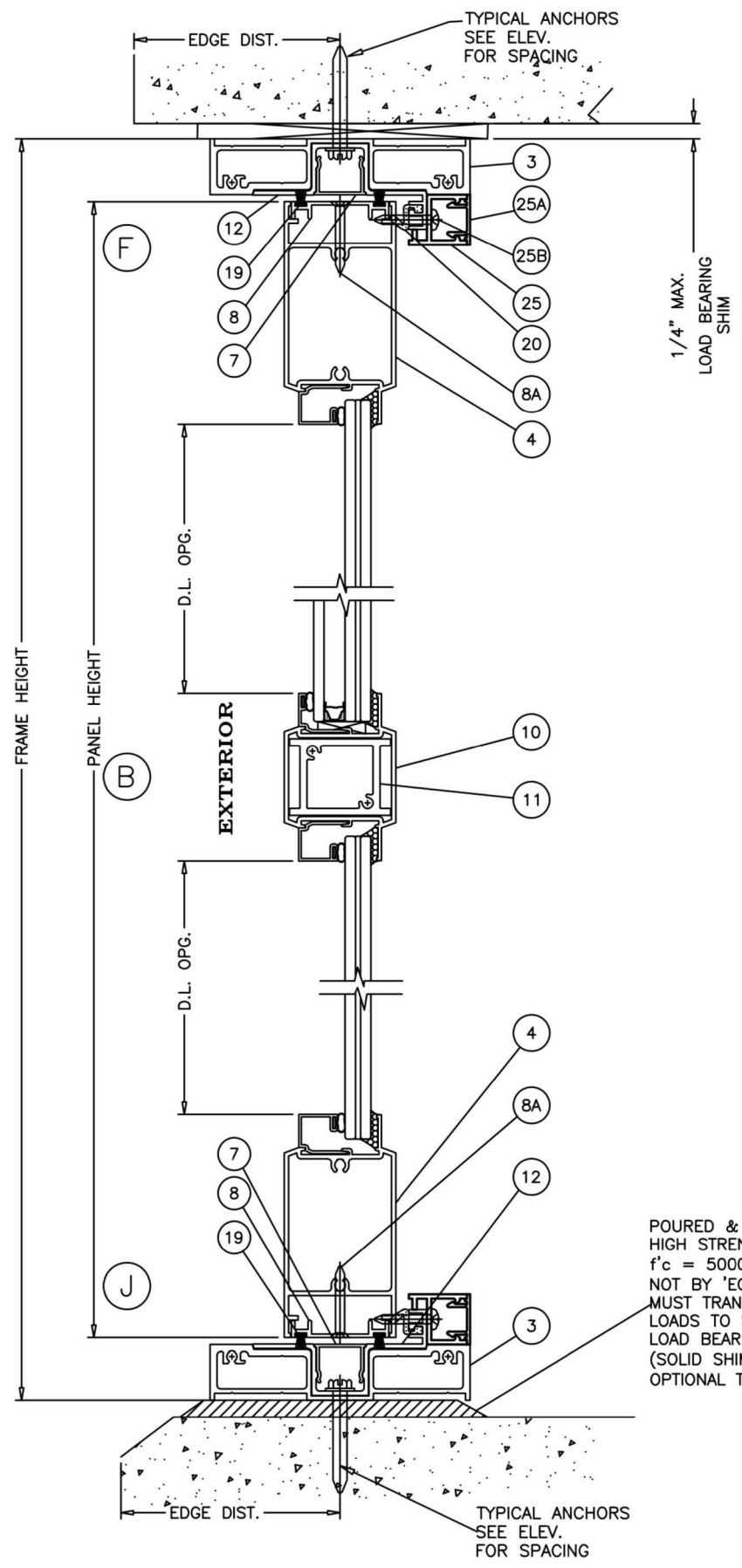


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SIDELITE DETAILS

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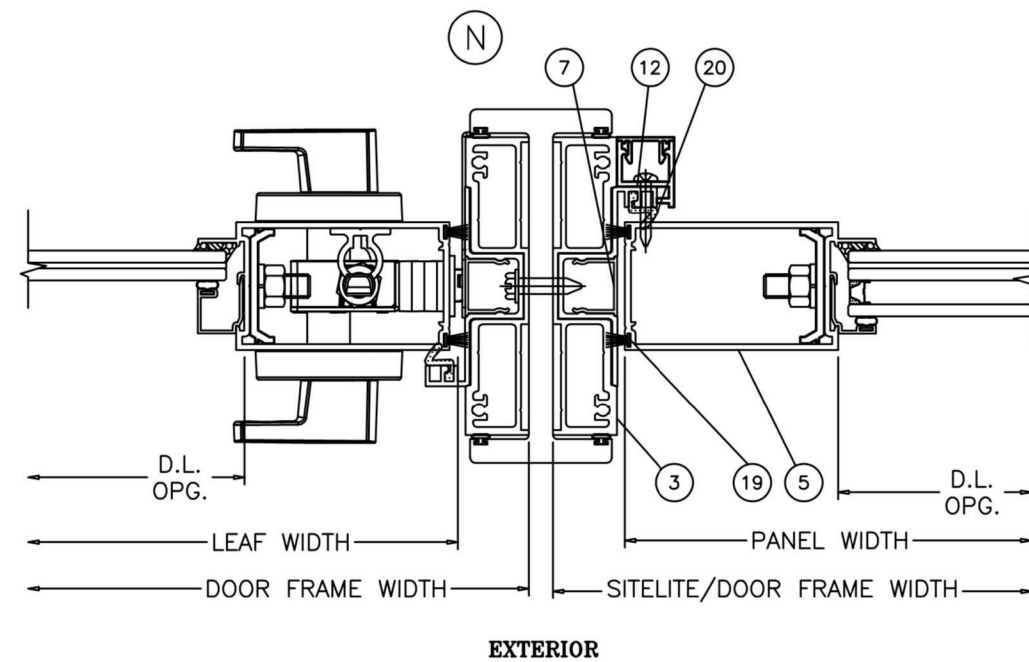
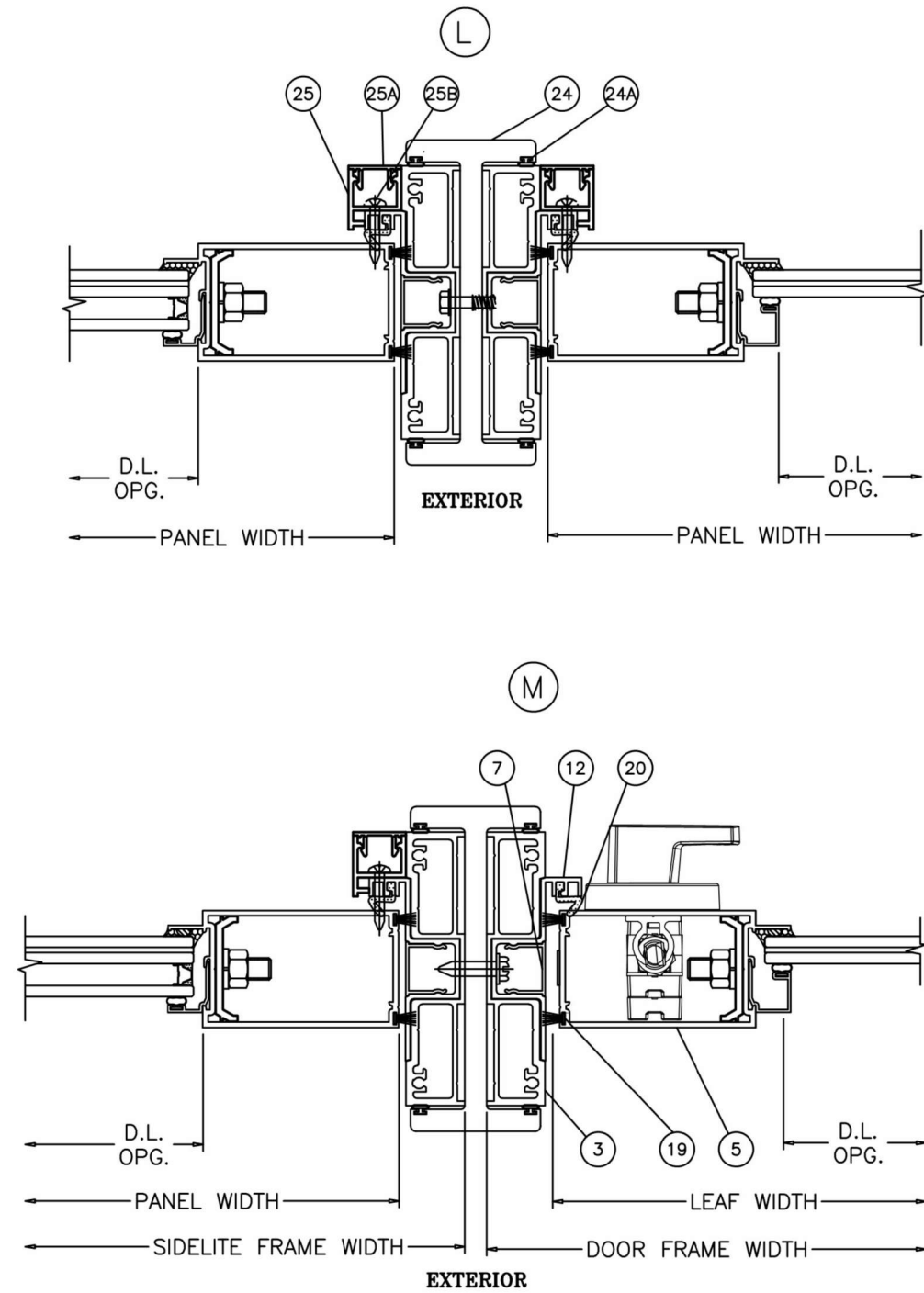


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SIDELITE/DOOR MULLION DETAILS

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ITEM #	PART #	REQD.	DESCRIPTION	MATERIAL	MANF./SUPPLIER/REMARKS
1	E1501	1	DOOR HEADER	6063-T6	—
1A	E1502	1	DOOR HEADER COVER	6063-T6	—
2	E1508	1	THRESHOLD	6063-T6	—
2A	E1509	1	THRESHOLD COVER	6063-T6	—
3	E1510	2	SIDELITE/ TRANSOM FRAME	6063-T6	—
4	E1505	2/ PANEL	LEAF TOP & BOTTOM RAIL	6063-T6	—
4A	E1504	1	HI-PROFILE LEAF BOTTOM RAIL	6063-T6	—
5	E908	2/ PANEL	LEAF STILE	6063-T6	—
6	E613	AS REQD.	LEAF ALIGNMENT CLIP	6063-T6	—
7	E905	AS REQD.	POCKET COVER	6063-T6	—
8	E908	1/ PANEL	TOP & BOTTOM RAIL SWEEP ADAPTER	6063-T6	—
8A	#10 X 1-1/2"	AS REQD.	SWEEP ADAPTER FATENER	ST. STEEL	AT 6" FROM EACH END
9	E913	AS REQD.	GLASS STOP (LAM. GLASS)	6063-T5	—
9A	E912	AS REQD.	GLASS STOP (INSUL. LAM. GLASS)	6063-T5	—
10	E1506	AS REQD.	MID RAIL	6063-T6	—
11	E1507	AS REQD.	SHEAR BLOCK	6063-T6	—
11A	—	2/ BLOCK	SHEAR BLOCK FASTENER	ST. STEEL	—
12	E1511	AS REQD.	FRAME ADAPTER	6063-T6	—
13	E1503	AS REQD.	TRANSOM ADAPTER	6063-T6	—
13A	#10 X 3/4"	AS REQD.	ADAPTER FASTENER	ST. STEEL	AT 6" FROM END & 12" O.C.
14	E909	AS REQD.	LEAF ALIGNMENT CLIP	6063-T6	—
15	E613	AS REQD.	LEAD CLAMP	6063-T6	—
16	E223	AS REQD.	GLAZING GASKET (DUROMETER 70±5)	SANTOPRENE	ULTRAFAB
17	FLB-50	AS REQD.	GLASS SPACER	SILICONE	FRANK LOWE RUBBER CO.
18	—	2/ LITE	SITTING BLOCKS, AT 1/4 POINTS	EPDM	DUROMETER 85±5 SHORE A
19	W223412G	AS REQD.	FIN SEAL PILE W' STRIPPING	POLYPROPYLENE	ULTRAFAB
20	QW521	AS REQD.	COMPRESSION W' STRIPPING	Q-LON	SCHLEGEL
21	#12 X 1-1/2"	AS REQD.	FRAME AND LEAF ASSEMBLY SCREW	ST. STEEL	HWH SMS
22	—	—	—	—	—
23	—	2/ LEAF	3/8" DIA. THREADED ROD	STEEL	—
24	E1512	AS REQD.	'H' MULLION	6063-T6	—
24A	—	AS REQD.	MULLLION W'STRIPPING	VYNIL	—
25	—	AS REQD.	SIDELITE ADAPTER	6063-T5	—
25A	—	AS REQD.	SIDELITE ADAPTER CAP	6063-T5	—
25B	#10 X 3/4"	AS REQD.	ADAPTER FASTENER	ST. STEEL	AT 6" FROM ENDS & 12" O.C.
—	—	—	—	—	—

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DOOR HARDWARE:

3 POINT LOCKS AT LOCK STILE

3 POINT LOCK ASSEMBLY BY ' INTERLOCK USA INC.'
WITH LEVER TYPE HANDLE AT 42" FROM BOTTOM
KEY OPERATOR ON EXTERIOR AN THUMB TURN INTERIOR
(2) LOCKING POINTS ENGAGING AT INACTIVE LEAF AT STRIKE PLATE
1/2" DIA. THROW BOLT (1) AT TOP ENGAGING FRAME HEAD
AND (1) AT BOTTOM ENGAGING FRAME SILL
THROW BOLTS ATTACHED TO LOCK BY 3/8" CONCEALED
VERTICAL RODS
FASTENED TO ACTIVE LEAF LOCK STILE WITH
(2) 10-24 X 1-7/8" FH MACHINE SCREWS
SURFACE MOUNT METALIC STRIKE PLATE AT 47" FROM BOTTOM
FACING LOCKING POINTS
FASTENED TO INACTIVE LEAF WITH
(8) #8 X 3/4" FH SELF DRILLING SCREWS

FLUSH BOLT AT PIVOT STILE

2 POINT LOCK ASSEMBLY BY ' INTERLOCK USA INC.'
WITH LEVER TYPE HANDLE AT 42" FROM BOTTOM
1/2" DIA. THROW BOLTS AT TOP ENGAGING FRAME
HEAD AND FRAME SILL
THROW BOLTS ATTACHED TO LOCK BY 3/8" CONCEALED
VERTICAL RODS
FASTENED TO STILE WITH
(2) 8-32 X X1-18" FH MACHINE SCREWS

KEEPERS FOR THROW BOLT AT SILL

SURFACE MOUNT ST. STEEL KEEPERS
EACH FASTENED TO FRAME SILL WITH
(2) #8 X 2" FH SMS

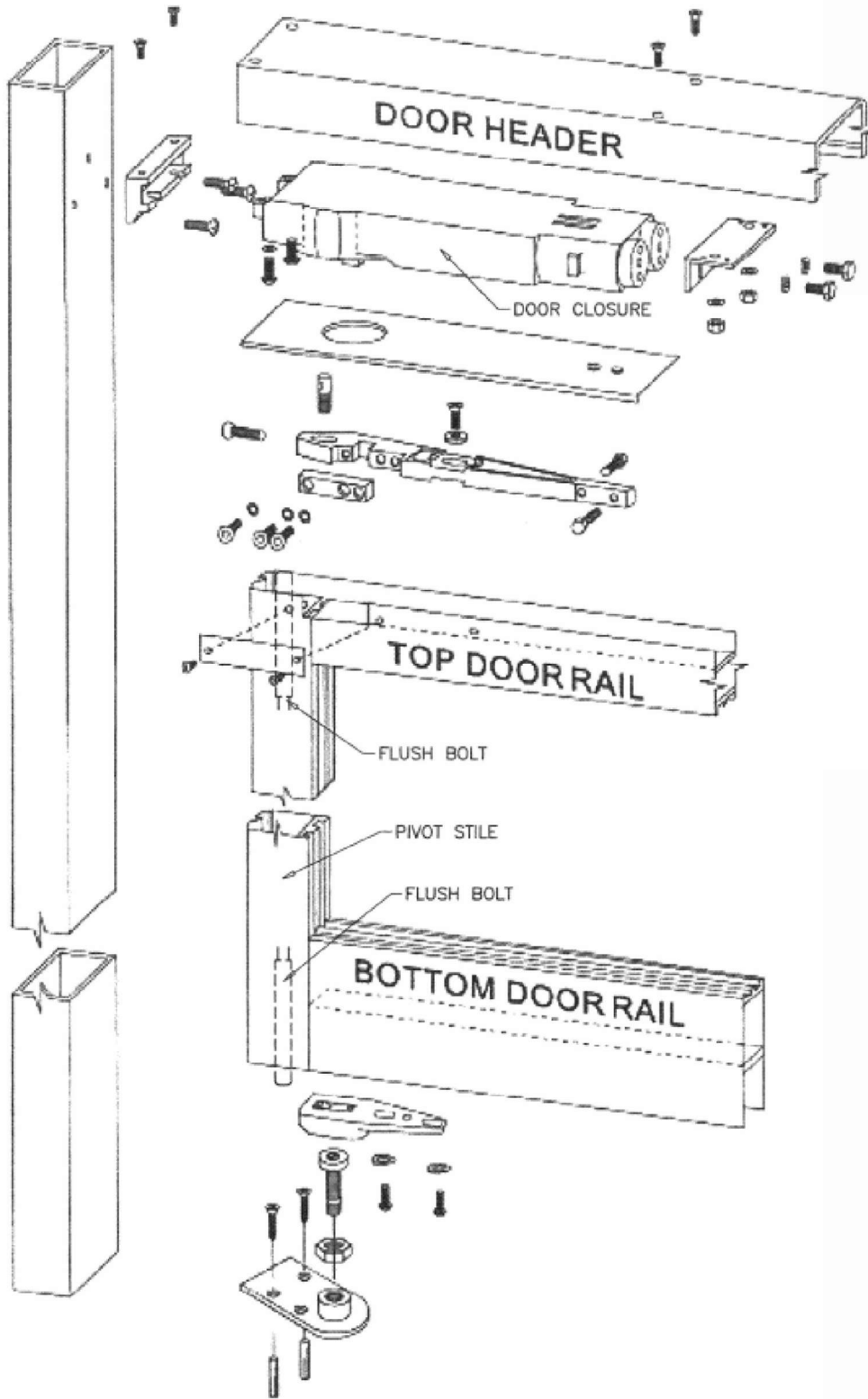
PIVOTS AT PIVOT STILE

R500 CLOSER
ATTACHED TO HEADER WITH (4) 1/4-20 X 1-1/4" PFH MACHINE SCREWS.
RTS 8852 BOTTOM PIVOT ATTACHED TO FRAME SILL WITH
(2) #12 X 5/8" SELF DRILLING SCREWS

ELECTRICAL FUNCTION IS NOT PART OF THE APPROVAL.

SEALANT:

ALL JOINTS AND FRAME CONNECTIONS SEALED WITH
'SCHNEE-MOREHEAD 5504' SEAM SEALER



JAVAD AHMAD PE, inc
7875 NW 12th St., Suite 102 Doral,
FL 33126
Ph: (305) 424-8001
support@ja-pe.com

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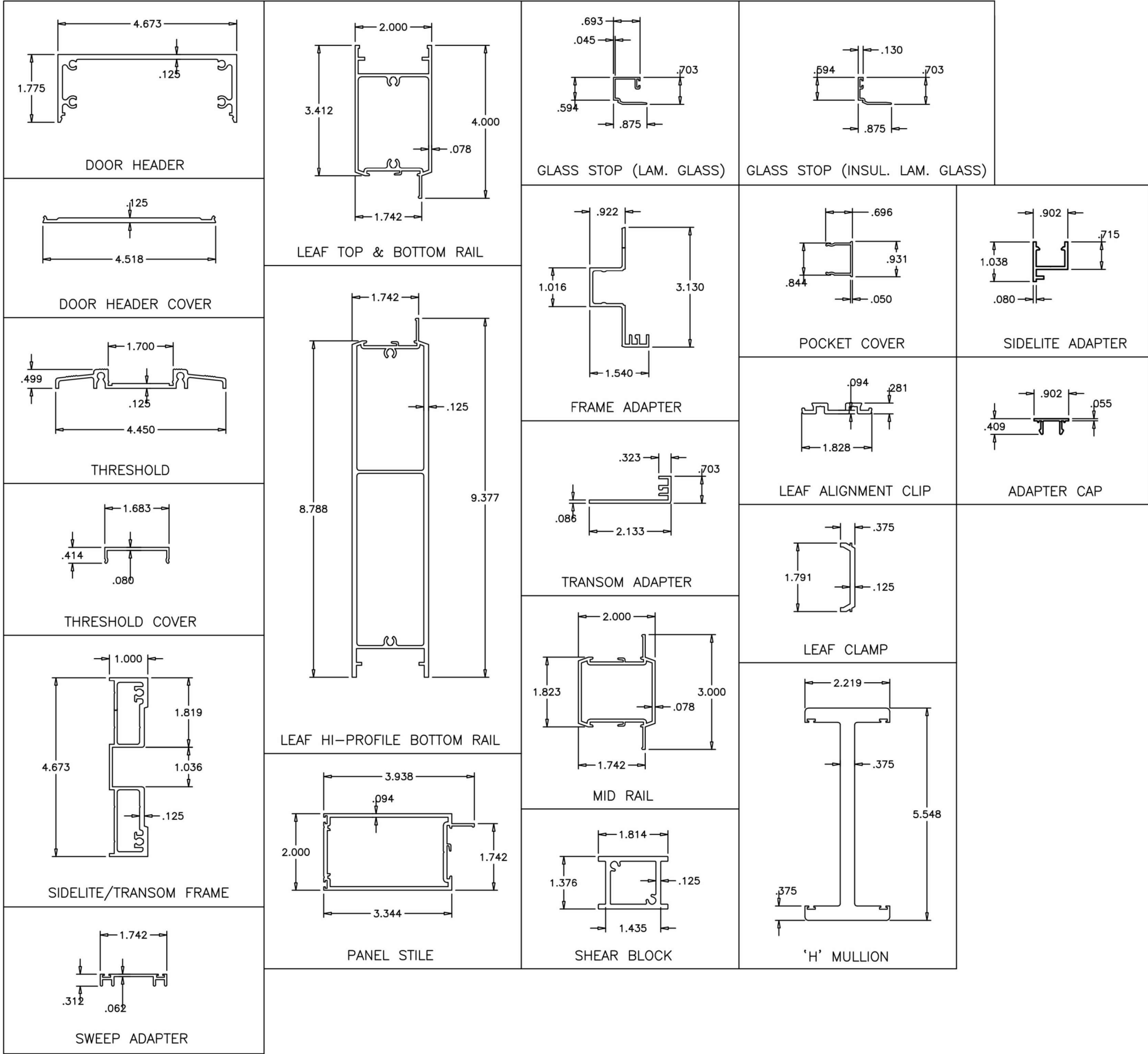
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date:	JA-1844-24	check by:	
	12/30/2024		
REVISION			
No.	DATE	BY	DESCRIPTION

SERIES 1500:ALUMINUM OUTSWING & INSWING PIVOT DOOR
(L.M.I.)
LARGE MISSILE IMPACT RATED

ECO window systems
ECO WINDOW SYSTEMS, LLC.
8502 N.W. 80th ST. MEDLEY, FL 33166
TEL. (305) 885-5299 FAX. (305) 885-5902



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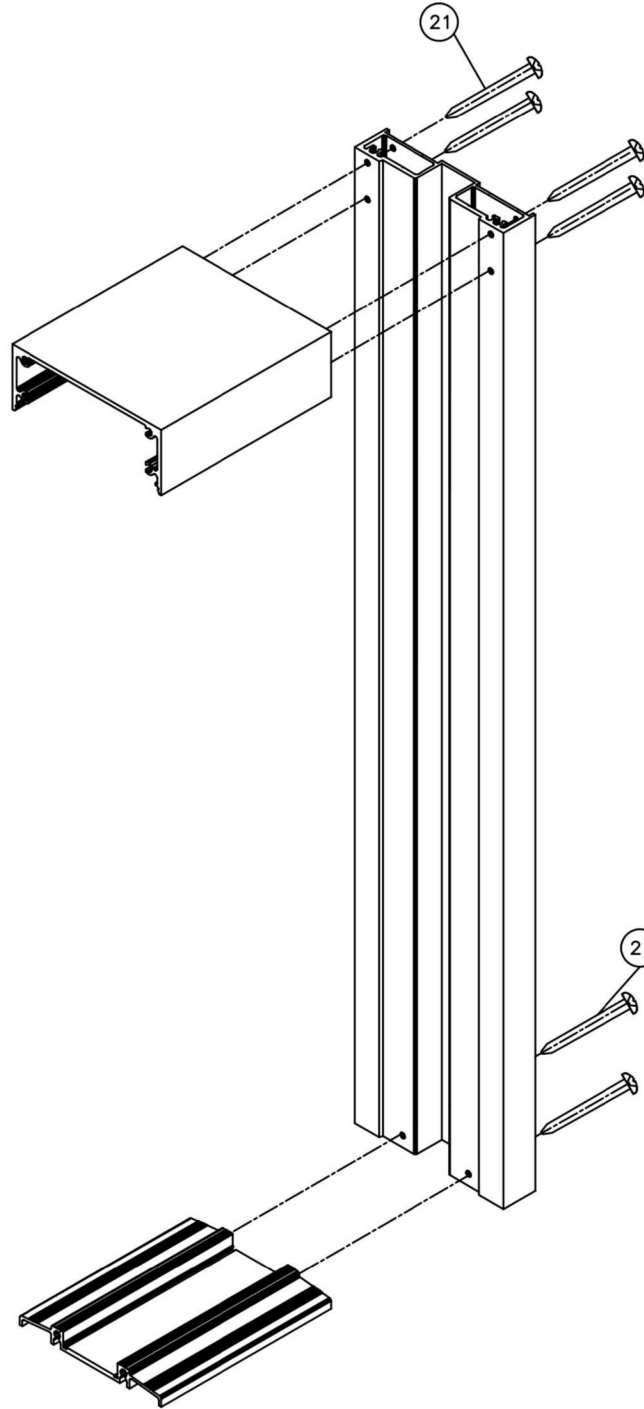


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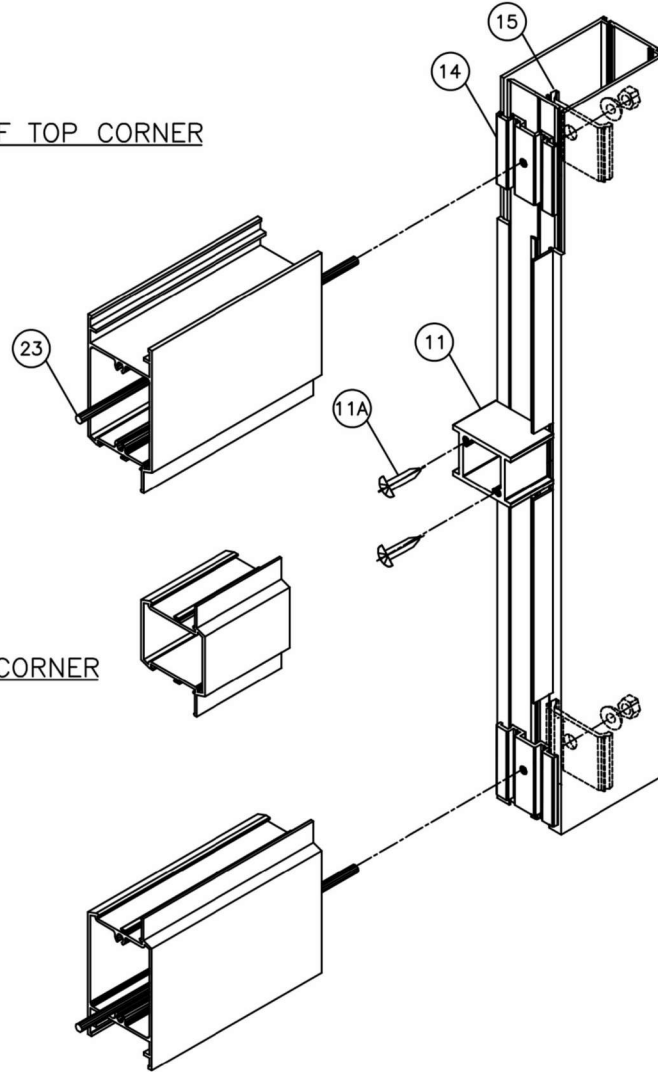
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DOOR FRAME TOP CORNER



DOOR FRAME BOTTOM CORNER

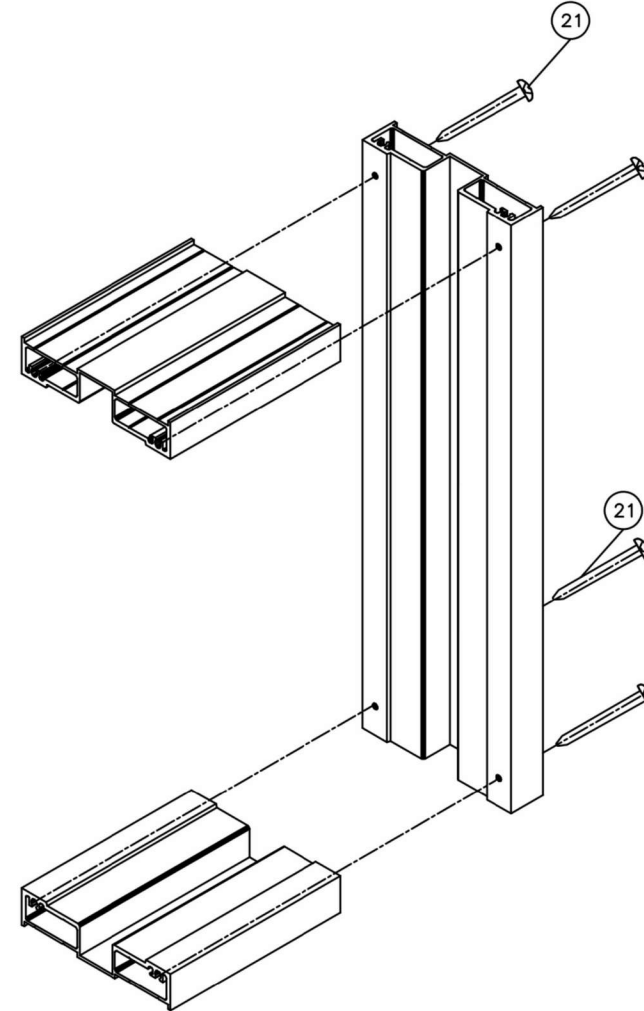
LEAF TOP CORNER



MID RAIL CORNER

LEAF BOTTOM CORNER

TRANSOM & SIDELITE FRAME TOP CORNER



TRANSOM & SIDELITE FRAME BOTTOM CORNER



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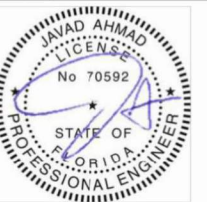
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