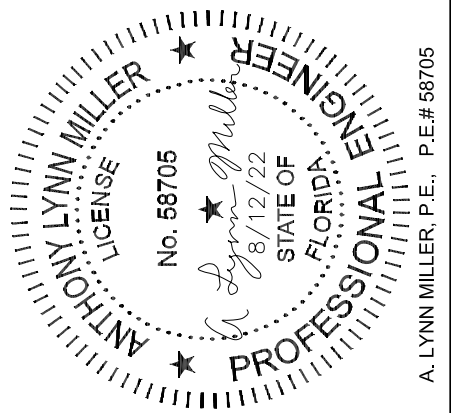




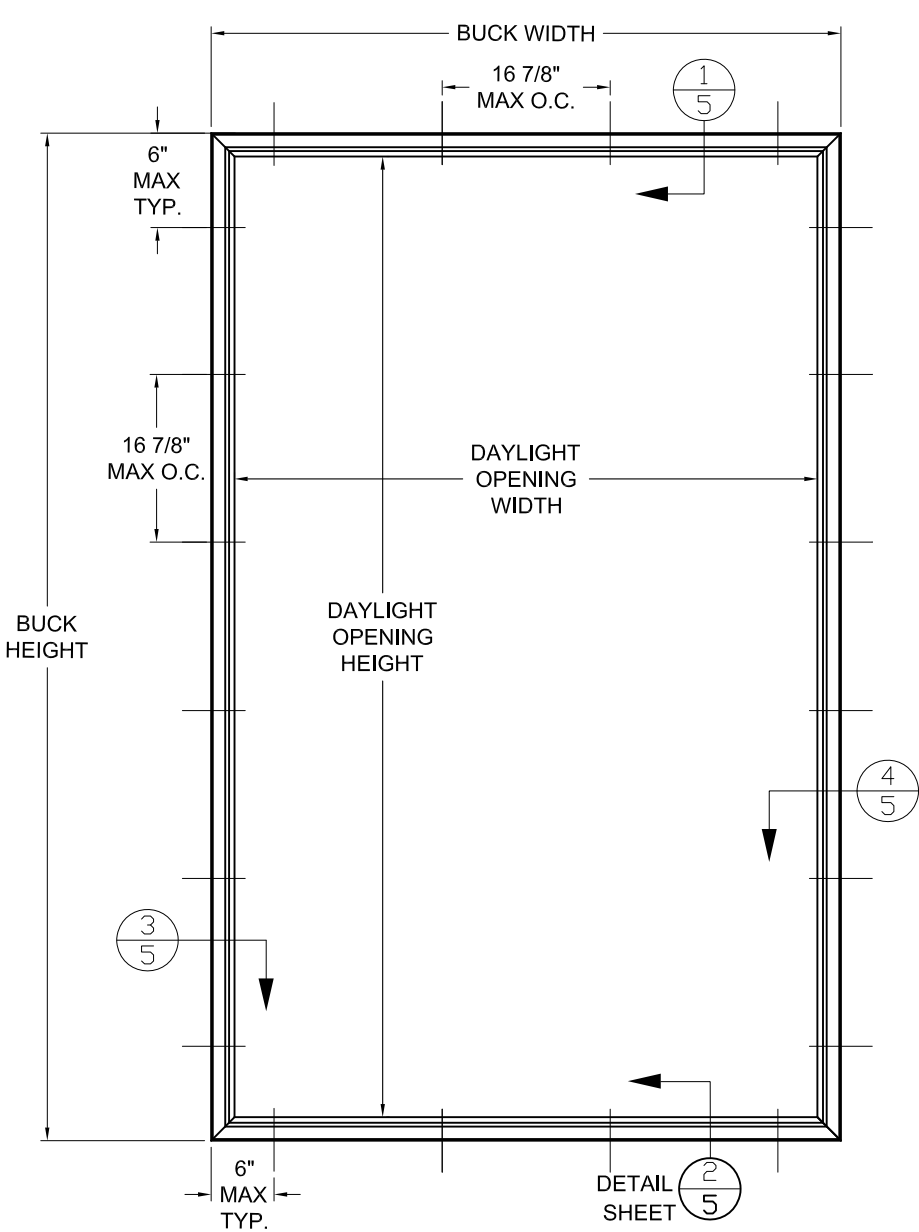
MODEL 1860 FIXED PICTURE WINDOW,
NON-IMPACT RESISTANT,
EQUAL-LEG, INTEGRAL FIN AND FIN/FLANGE FRAMES

FLORIDA PRODUCT APPROVAL #39123

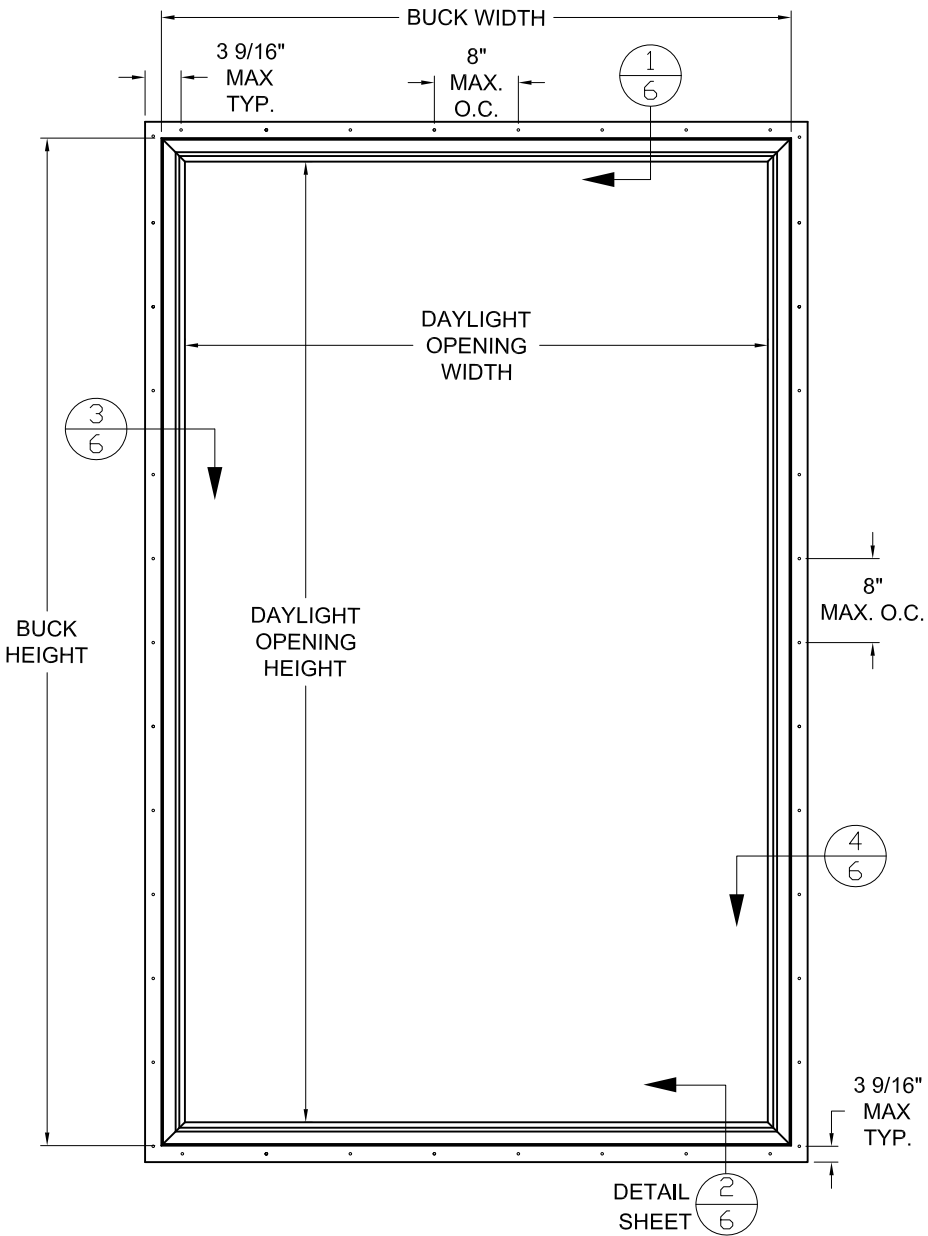
DP RATING	NOT RATED FOR IMPACT RESISTANCE
SEE TABLES A-E	



- 1) THIS PRODUCT HAS BEEN DESIGNED & TESTED TO COMPLY WITH THE REQUIREMENTS OF THE FLORIDA BUILDING CODE, EXCLUDING THE HIGH VELOCITY HURRICANE ZONE (HVHZ).
- 2) SHUTTERS ARE REQUIRED WHEN USED IN WIND-BORNE DEBRIS REGIONS.
- 3) MASONRY ANCHORS MAY BE USED INTO WOOD. ALL WOOD BUCKS LESS THAN 1-1/2" THICK ARE TO BE CONSIDERED 1X INSTALLATIONS. 1X WOOD BUCKS ARE OPTIONAL IF UNIT IS INSTALLED DIRECTLY TO SUBSTRATE. WOOD BUCKS DEPICTED AS 2X ARE 1-1/2" THICK OR GREATER.
- 4) ANCHOR EMBEDMENT TO BASE MATERIAL SHALL BE BEYOND WALL DRESSING OR STUCCO. USE ANCHORS OF SUFFICIENT LENGTH.
- 5) MAX. 1/4" SHIMS ARE REQUIRED AT EACH ANCHOR LOCATION WHERE THE PRODUCT IS NOT FLUSH TO THE SUBSTRATE. USE SHIMS CAPABLE OF TRANSFERRING APPLIED LOADS.
- 6) THE ANCHORAGE METHODS SHOWN HAVE BEEN DESIGNED TO RESIST THE WIND LOADS CORRESPONDING TO THE REQUIRED DESIGN PRESSURE. THE 33-1/3% STRESS INCREASE HAS NOT BEEN USED IN THE DESIGN OF THIS PRODUCT. THE 1.6 LOAD DURATION FACTOR WAS USED FOR THE EVALUATION OF ANCHORS INTO WOOD. ANCHORS THAT COME INTO CONTACT WITH OTHER DISSIMILAR MATERIALS SHALL MEET THE REQUIREMENTS OF THE FLORIDA BUILDING CODE FOR CORROSION RESISTANCE.



TYP. ANCHOR LOCATIONS
(EQUAL-LEG FRAME)
SEE TABLES A-E FOR SIZES



TYP. ANCHOR LOCATIONS
(INTEGRAL FIN AND FIN/FLANGE FRAME)
SEE TABLES A-E FOR SIZES

DAYLIGHT OPENING WIDTH = BUCK WIDTH - 4.4375
DAYLIGHT OPENING HEIGHT = BUCK HEIGHT - 4.4375

REGISTRATION #29296

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1860 SERIES PICTURE WINDOW

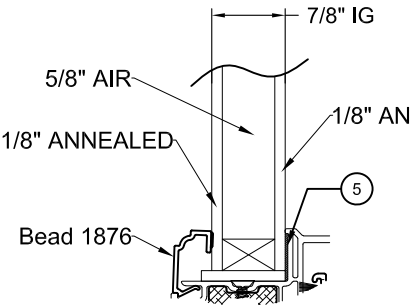
GENERAL NOTES & ANCHOR ELEVATION

NEWSOUTH WINDOW SOLUTIONS
10741 CROSSROADS COMMERCE BLVD.
TAMPA, FL 33610

BY:				
REVISION:				
DATE:				
#:				
DATE: 8/12/22				
SCALE: NTS				
BY: S. Berkowitz				
DRAWING # : PW1860-FPA-01				
SHEET: 1 OF 8				

TABLE A:

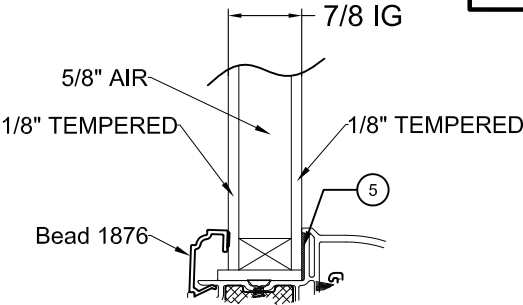
Window Design Pressure (psf)																			
Glass Type 1: 7/8" IG (1/8" A - AIRSPACE - 1/8" A)																			
		Long Side (in.)																	
		51.5	54	56	58	60	62	64	66	68	70	72	74	76	78	80	82	84	86
Short Side (in.)	18	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50
	20	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50
	22	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50
	24	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50
	26	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-49.3	+/-47.9	+/-46.9	+/-45.9	+/-45.1	+/-44.5	+/-43.8	+/-43.2
	28	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-47.9	+/-46.3	+/-45	+/-43.7	+/-42.5	+/-41.3	+/-40.3	+/-39.3	+/-38.4
	30	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-47.6	+/-45.8	+/-44.2	+/-42.6	+/-41	+/-39.5	+/-38	+/-36.9	+/-36.2
	32	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-48.3	+/-46.2	+/-44.4	+/-42.8	+/-41	+/-39.2	+/-37.6		
	34	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-48.9	+/-46.8	+/-45.1	+/-43.5	+/-41.7				
	36	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-49.3	+/-47.1							
	38	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50									
	40	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50										
	42	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50												
	44	+/-50	+/-50	+/-50	+/-50	+/-50													
	46	+/-50	+/-50	+/-50															
	48	+/-50	+/-50																
	51.5	+/-50																	



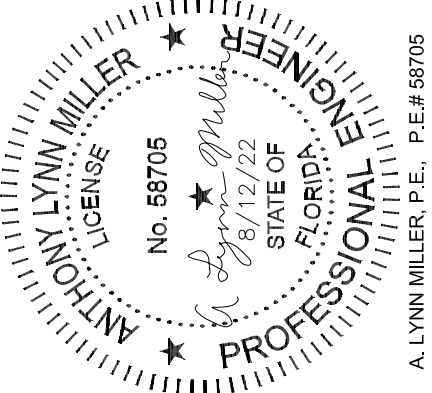
GLASS TYPE 1
7/8"IG (1/8" A- 5/8" Air -1/8" A)

TABLE B:

Window Design Pressure (psf)																					
Glass Type 2: 7/8" IG (1/8" T - AIRSPACE - 1/8" T)																					
		Long Side (in.)																			
		61.625	64	66	68	70	72	74	76	78	80	82	84	86	88	90	92	94	96	98	
Short Side (in.)	24	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	
	26	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	
	28	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	
	30	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	
	32	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	
	34	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	
	36	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	
	38	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	
	40	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50		
	42	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50				
	44	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50						
	46	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50									
	48	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50											
	50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50													
	52	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50														
	54	+/-50	+/-50	+/-50	+/-50	+/-50															
	56	+/-50	+/-50	+/-50																	
	58	+/-50	+/-50																		
	61.625	+/-50																			



GLASS TYPE 2
7/8"IG (1/8" T -5/8" Air -1/8" T)



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1860 SERIES PICTURE WINDOW

DP AND GLASS TYPES

NEWSOUTH WINDOW SOLUTIONS
10741 CROSSROADS COMMERCE BLVD.
TAMPA, FL 33610

BY:

REVISION:

DATE:

#:

DATE: 8/12/22

SCALE: NTS

BY: S. Berkowitz

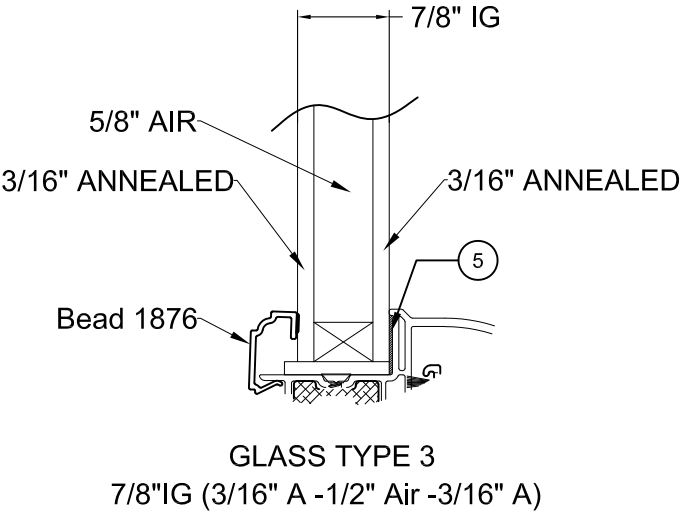
DRAWING # :
PW1860-FPA-01

SHEET: 2 OF 8

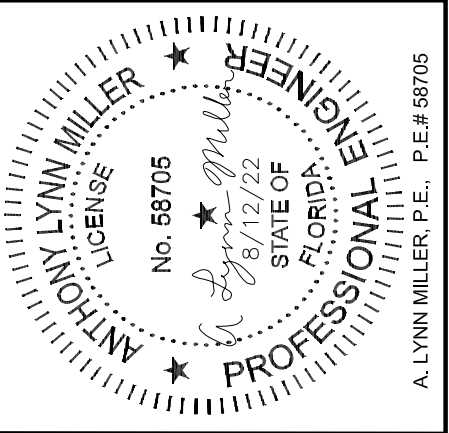
NOTE: 1) FOR SIZES NOT SHOWN, ROUND UP TO THE NEXT AVAILABLE WIDTH OR HEIGHT DIMENSION.

TABLE C:

Window Design Pressure (psf)																
Glass Type 3: 7/8" IG (3/16" A - AIRSPACE - 3/16" A)																
		Long Side (in.)														
		70.3125	72	74	76	78	80	82	84	86	88	90	92	94	96	98
Short Side (in.)	42	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-49.6	+/-47.8	+/-46.4	+/-45.3
	44	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-49.8	+/-48.1	+/-46.5	+/-45.3
	46	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-49.9	+/-48.2	+/-46.7	+/-45.5
	48	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-49.9	+/-48.2	+/-46.8	+/-45.7
	50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-49.8	+/-48.2	+/-46.7	+/-45.6
	52	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-49.6	+/-48.1		
	54	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-49.9				
	56	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50					
	58	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50							
	60	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50								
	62	+/-50	+/-50	+/-50	+/-50	+/-50										
	64	+/-50	+/-50	+/-50	+/-50											
	66	+/-50	+/-50	+/-50												
	68	+/-50	+/-50													
	70.3125	+/-50														



NOTE: 1) FOR SIZES NOT SHOWN, ROUND UP TO THE NEXT AVAILABLE WIDTH OR HEIGHT DIMENSION.



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1860 SERIES PICTURE WINDOW

DP TABLES & GLASS TYPES

NEWSOUTH WINDOW SOLUTIONS
10741 CROSSROADS COMMERCE BLVD.
TAMPA, FL 33610

BY:

REVISION:

DATE:

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DATE: 8/12/22

SCALE: NTS

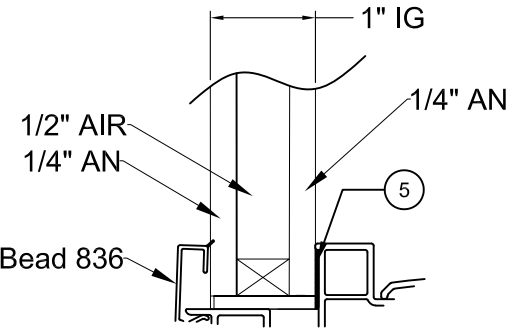
BY: S. Berkowitz

DRAWING # :
PW1860-FPA-01

SHEET: 3 OF 8

TABLE D:

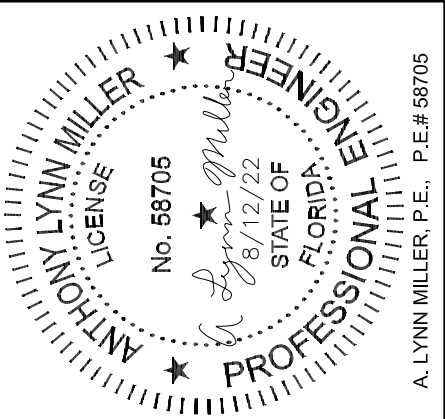
Window Design Pressure (psf)																									
Glass Type 5: 1" IG (1/4"A - AIRSPACE - 1/4"A)																									
		Long Side (in.)																							
		75.875	78	80	82	84	86	88	90	92	94	96	98	100	102	104	106	108	110	112	114	116	118	120	
Short Side (in.)	44	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-49.8	+/-48.8	+/-47.9	+/-47.2	+/-46.6	+/-45.9	
	46	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-48.7	+/-47.5	+/-46.6	+/-45.9	+/-45.3	+/-44.6	+/-43.9
	48	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-49	+/-47.7	+/-46.6	+/-45.7	+/-44.7	+/-43.9	+/-43.2	+/-42.4
	50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-48.6	+/-47.1	+/-46.2	+/-45.3	+/-44.3			
	52	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-48.6	+/-47.2	+/-46					
	54	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-48.6							
	56	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50									
	58	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50											
	60	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50												
	62	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50														
	64	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50																
	66	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50																		
	68	+/-50	+/-50	+/-50	+/-50	+/-50																			
	70	+/-50	+/-50	+/-50	+/-50																				
	72	+/-50	+/-50	+/-50																					
	74	+/-50																							
	75.875	+/-50																							



GLASS TYPE 5

1"IG (1/4" A - 1/2" Air - 1/4" A)

NOTE: 1) FOR SIZES NOT SHOWN, ROUND UP TO THE NEXT AVAILABLE WIDTH OR HEIGHT DIMENSION.



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1860 SERIES PICTURE WINDOW

DP TABLES & GLASS TYPES

NEWSOUTH WINDOW SOLUTIONS
10741 CROSSROADS COMMERCE BLVD.
TAMPA, FL 33610

BY:

REVISION:

DATE:

#:

DATE: 8/12/22

SCALE: NTS

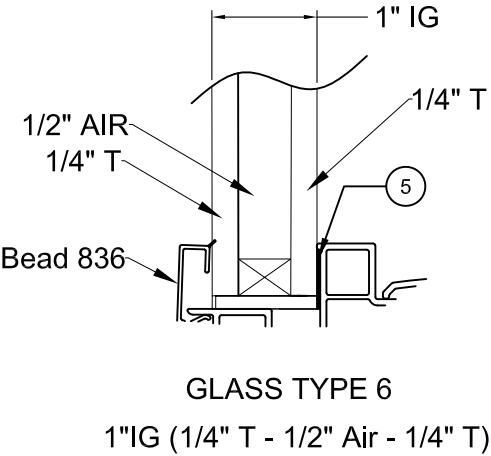
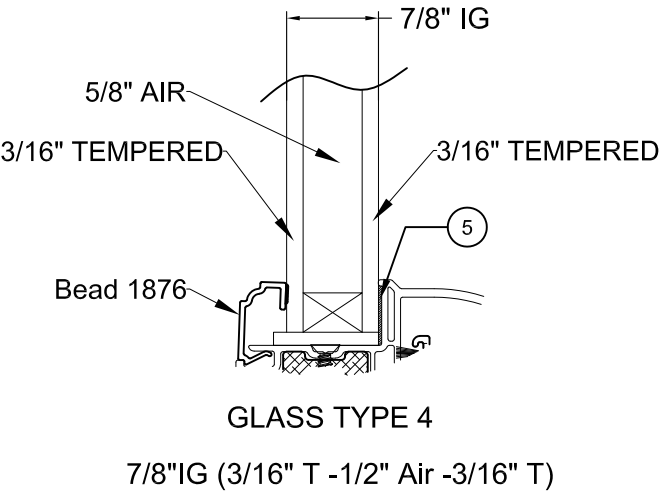
BY: S. Berkowitz

DRAWING # :
PW1860-FPA-01

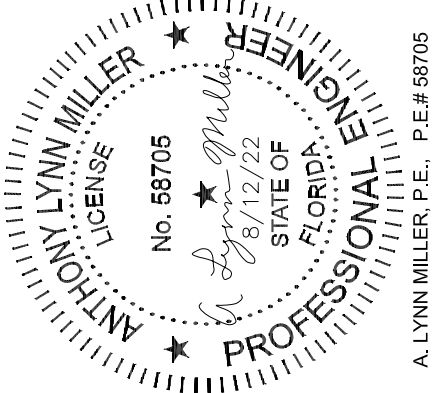
SHEET: 4 OF 8

TABLE E:

		Window Design Pressure (psf)																							
		Glass Type 4: 7/8" IG (3/16"T - AIRSPACE - 3/16"T)																							
		Glass Type 6: 1" IG (1/4"T - AIRSPACE - 1/4"T)																							
		Long Side (in.)																							
		75.875	78	80	82	84	86	88	90	92	94	96	98	100	102	104	106	108	110	112	114	116	118	120	
Short Side (in.)	44	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	
	46	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	
	48	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	
	50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50			
	52	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50					
	54	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50							
	56	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50										
	58	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50												
	60	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50													
	62	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50															
	64	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50																
	66	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50																		
	68	+/-50	+/-50	+/-50	+/-50	+/-50																			
	70	+/-50	+/-50	+/-50	+/-50																				
	72	+/-50	+/-50	+/-50																					
	74	+/-50																							
	75.875	+/-50																							



NOTE 1) FOR SIZES NOT SHOWN, ROUND UP TO THE NEXT AVAILABLE WIDTH OR HEIGHT DIMENSION.



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1860 SERIES PICTURE WINDOW

DP TABLES & GLASS TYPES

NEWSOUTH WINDOW SOLUTIONS
10741 CROSSROADS COMMERCE BLVD.
TAMPA, FL 33610

BY:

REVISION:

DATE:

#:

DATE: 8/12/22

SCALE: NTS

BY: S. Berkowitz

DRAWING # :
PW1860-FPA-01

SHEET: 5 OF 8

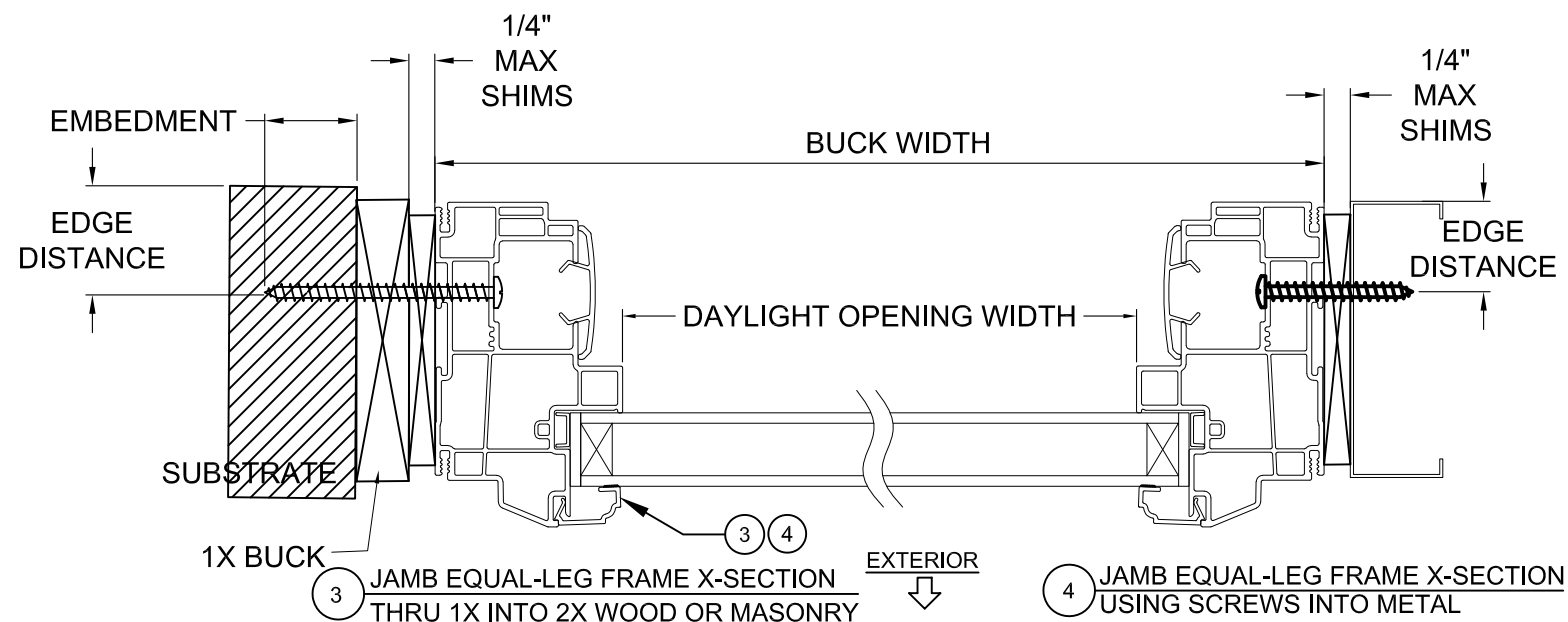
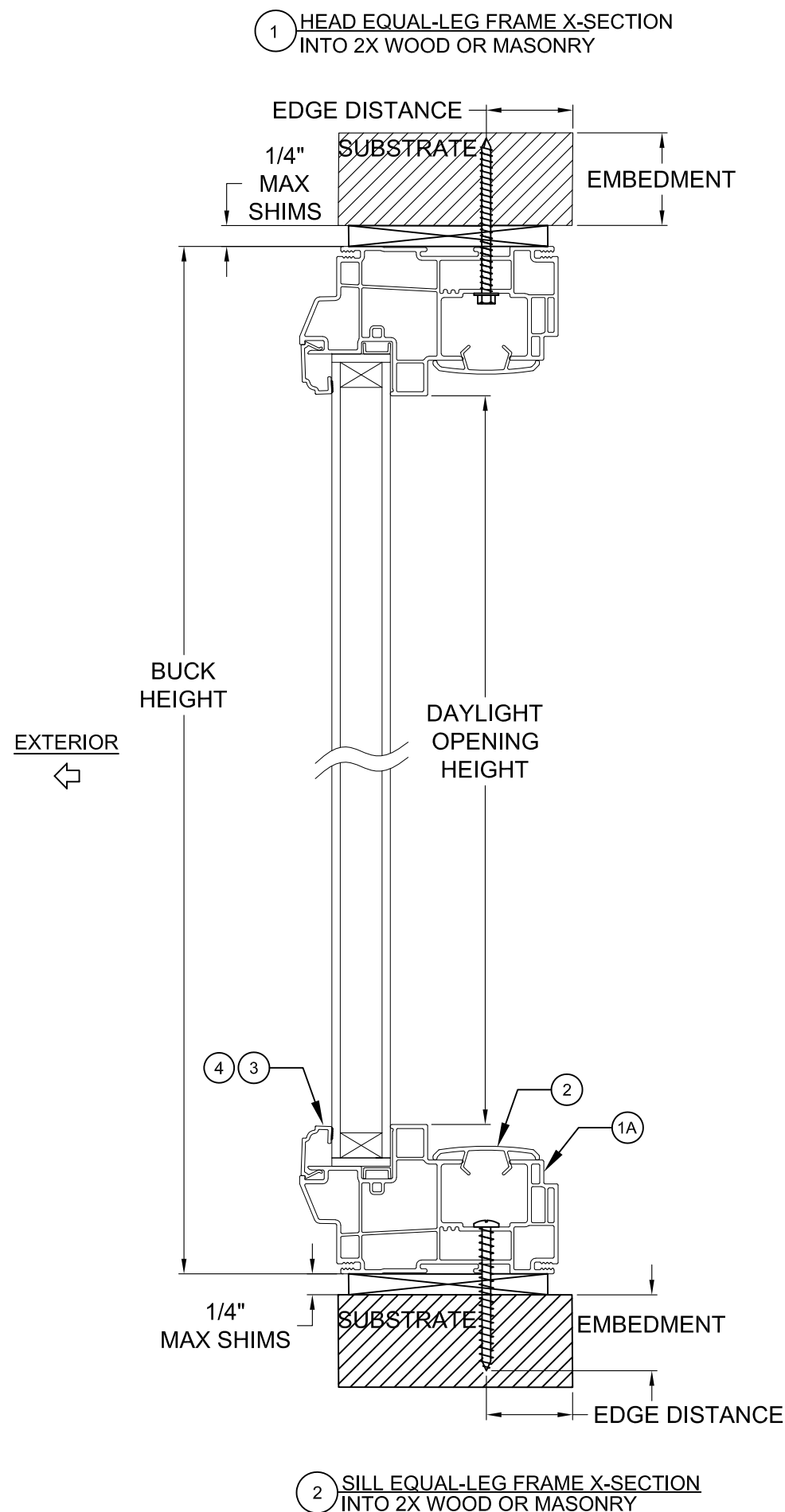


TABLE 1: INSTALLATION ANCHORS

Anchor	Substrate	Min. Edge Distance	Min. O.C. Distance	Min. Embedment
#10 Steel SMS	S. Pine	1/2"	0.756	1-3/8"
	6063-T5	5/16"	0.473	0.045 (18 ga)
	A36 Steel	5/16"	0.567	0.035 (20 ga)
#10 410 SS SMS	A653 Stud, Gr. 33	5/16"	0.567	0.035 (20 ga)
	S. Pine	1/2"	0.756	1-3/8"
	6063-T5	5/16"	0.473	0.045 (18 ga)
3/16" Steel Ultracon+	A36 Steel	5/16"	0.567	0.035 (20 ga)
	A653 stud, Gr. 33	5/16"	0.567	0.035 (20 ga)
	Concrete (2.9 ksi)	1"	3.375	1-3/4"
1/4" Steel Ultracon+	UngROUTED CMU, (ASTM C-90)	1"	3	1-1/4"
	Southern Pine (SG = .55)	1/2"	0.75	1-3/8"
	Concrete (2.9 ksi)	1"	4	1-3/8"
1/4" Steel Ultracon+	UngROUTED CMU, (ASTM C-90)	1"	3	1-1/4"
	Southern Pine (SG = .55)	1"	1	1-3/8"

- 1) ANCHOR MUST EXTEND A MINIMUM OF 3 THREADS BEYOND ANY METAL SUBSTRATE.
- 2) "UNGROUTED CMU" VALUES MAY BE USED FOR GROUTED CMU APPLICATIONS.
- 3) ALL ANCHOR HEAD TYPES ARE APPLICABLE.

INSTALLATION NOTES:

- 1) SEE SHEET 1 FOR ANCHOR SPACING REQUIREMENTS.
- 2) ANY INSTALLATION OPTION SHOWN (2X BUCK OR WOOD FRAMING, 1X BUCK, DIRECT TO MASONRY, STEEL STUD) MAY BE USED ON ANY SIDE OF THE WINDOW.
- 3) USE ONLY SUBSTRATE APPROPRIATE ANCHORS LISTED IN ANCHOR TABLE 1. FOLLOW EMBEDMENT AND EDGE DISTANCE LIMITS. MAX. SHIM THICKNESS TO BE 1/4". ANY INSTALLATION OPTION SHOWN MAY BE USED ON ANY OR ALL SIDES OF THE WINDOW.

ANTHONY LYNN MILLER
LICENSE
No. 58705
8/12/22
STATE OF
FLORIDA
PROFESSIONAL
ENGINEER
A. LYNN MILLER, P.E., P.E.# 58705

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PREPARED BY: A. LYNN MILLER, P.E.
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1860 SERIES PICTURE WINDOW
EQUAL LEG INSTALLATION
SECTION VIEWS
NEWSOUTH WINDOW SOLUTIONS
10741 CROSSROADS COMMERCE BLVD.
TAMPA, FL 33610

BY:

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DATE: 8/12/22

SCALE: NTS

BY: S. Berkowitz

DRAWING #: PW1860-FPA-01

SHEET: 6 OF 8

1



2



Anchor	Substrate	Min. Edge Distance	Min. O.C. Distance	Min. Embedment
2-1/2" x .113" Box Nail	P.T. Southern Pine (SG = .55)	5/16"	0.452	2-7/16"
2-1/2" x .131" Common Nail	P.T. Southern Pine (SG = .55)	5/16"	0.524	2-7/16"
2-1/2" x .145" Roofing Nail	P.T. Southern Pine (SG = .55)	3/8"	0.58	2-7/16"
#10 Steel SMS	P.T. Southern Pine (SG = .55)	1/2"	0.756	1-7/16"
	6063-T5	3/8"	0.473	0.057 (16 ga)
	A36 Steel	5/16"	0.567	0.035 (20 ga)
	Steel Stud Gr. 33	5/16"	0.567	0.035 (20 ga)

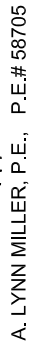
2) ALL ANCHOR HEAD TYPES ARE APPLICABLE.

1) SEE SHEET 1 FOR SPACING REQUIREMENTS.

2) FLANGE AND/OR FIN MAY BE REMOVED TO CREATE OTHER APPROVED FRAME TYPES.

3) USE ONLY SUBSTRATE APPROPRIATE ANCHORS LISTED IN ANCHOR TABLE 2. FOLLOW EMBEDMENT AND EDGE DISTANCE LIMITS. ANY INSTALLATION OPTION SHOWN MAY BE USED ON ANY OR ALL SIDES OF THE WINDOW.

4) MAX. SHIM THICKNESS TO BE 1/4". MAX. SHIM SPACING TO BE 18".



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SHEET: 7 OF 8

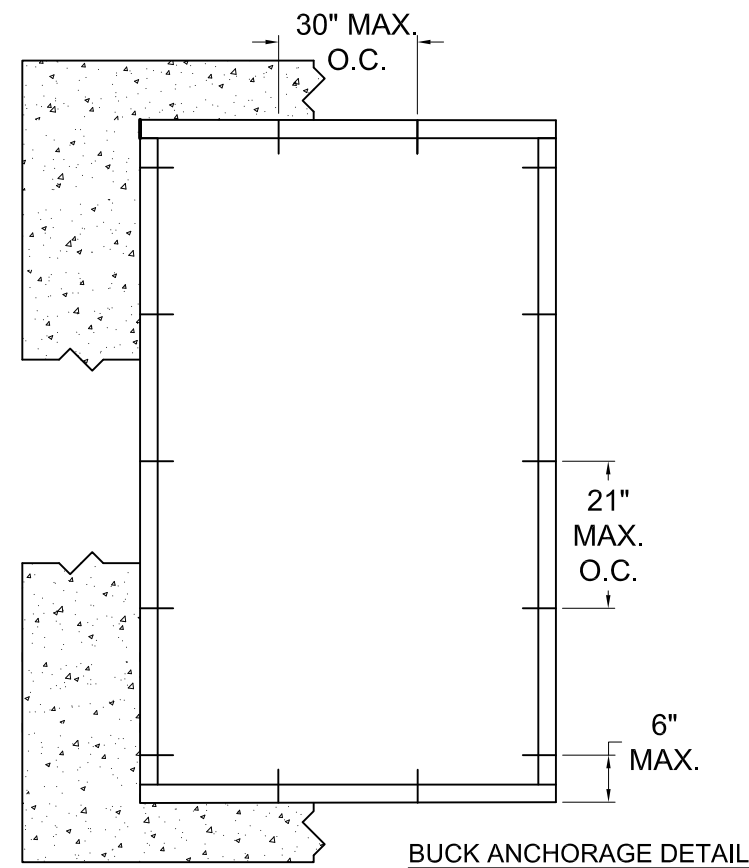
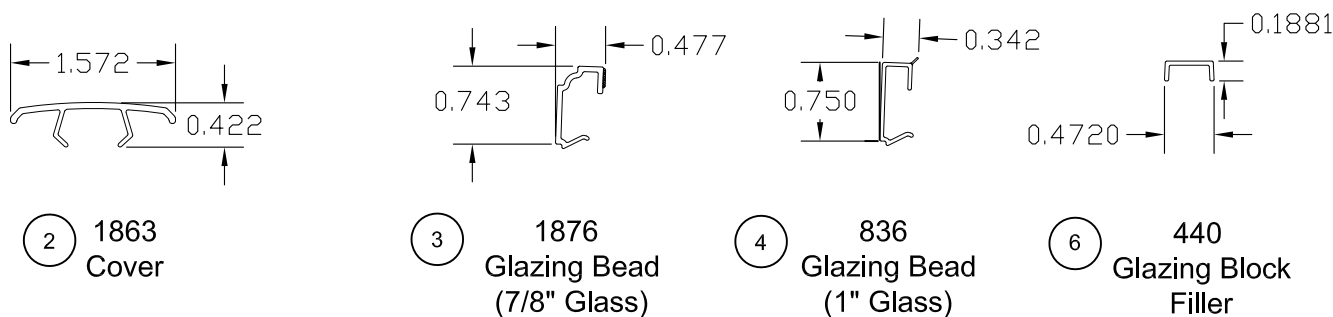
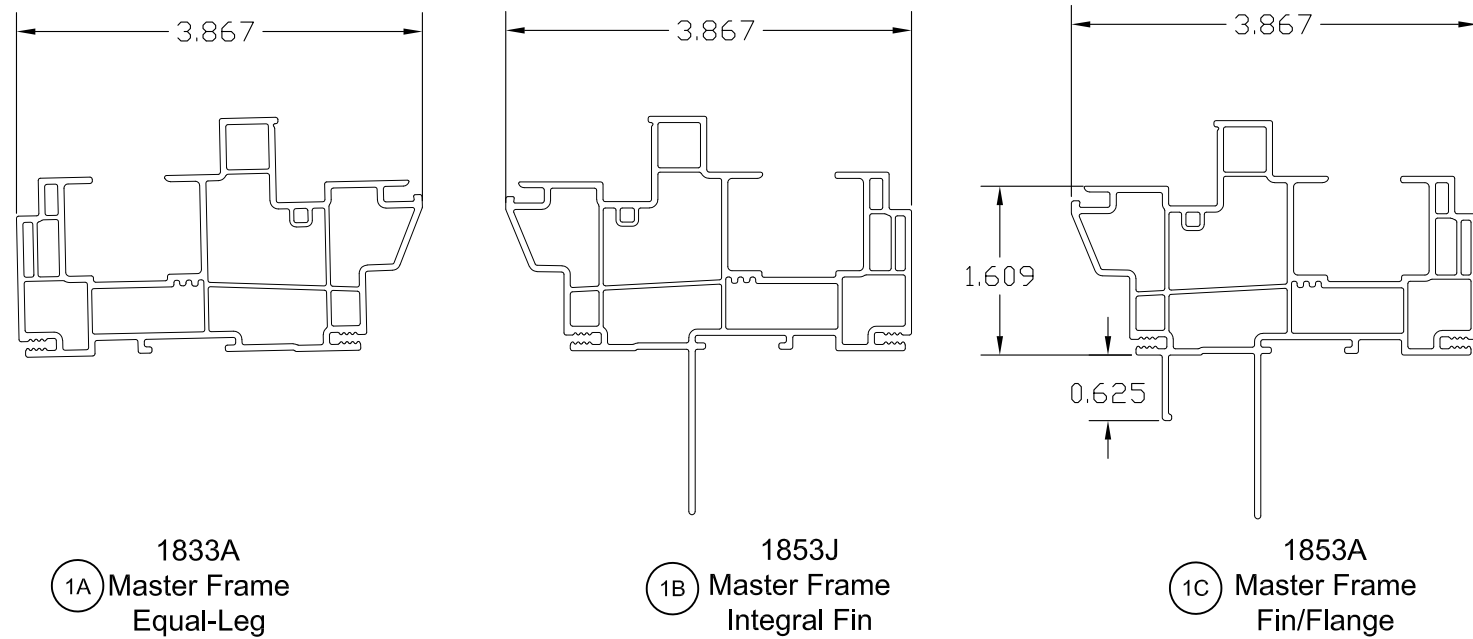


TABLE 4

Anchor	Substrate	Minimum Edge Distance	Minimum Embedment
1/4" Steel Ultracon+	Concrete (min. 3.0 ksi)	1"	1-3/8"
	UngROUTED CMU, (ASTM C-90)	1"	1-1/4"

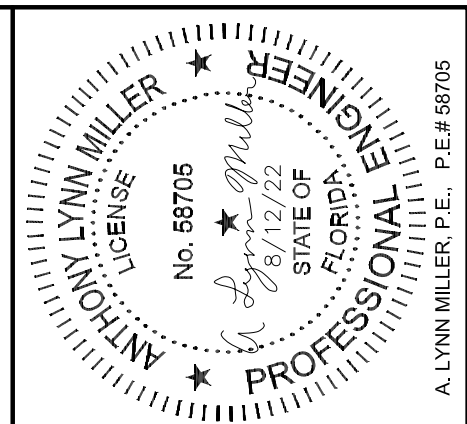
1) "UNGROUTED CMU" VALUES MAY BE USED FOR GROUTED CMU APPLICATIONS.

2) ALL ANCHOR HEAD TYPES ARE APPLICABLE.

TABLE 3: BILL OF MATERIALS

Item	Description	Part #	Material
1A	Master Frame Equal Leg	1833A	Rigid PVC
1B	Master Frame Fin	1853J	Rigid PVC
1C	Master Frame Fin-Flange	1853A	Rigid PVC
2	Cover	1863	Rigid PVC
3	Glazing Bead 7/8" Glass	1876	Rigid PVC
4	Glazing Bead 1" Glass	836	Rigid PVC
5	Glazing compound: RGS 7700, Dow 791, 983	-	
6	Glazing Block Filler	440	Rigid PVC

THE APPROVED, RIGID PVC EXTERIOR EXTRUSIONS ARE TO BE PRODUCED BY EXTRUDERS' LICENSEES UNDER "AAMA CERTIFICATION PROGRAMS FOR RIGID PVC EXTRUSIONS".



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1860 SERIES PICTURE WINDOW

BILL OF MATERIALS, EXTRUSIONS, &
BUCK INSTALLATION DETAILS

NEWSOUTH WINDOW SOLUTIONS
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