

REVISIONS			
REV	DESCRIPTION	DATE	APPROVED
A	REVISED CHARTS	07/20/26	R.L.

NOTES:

1. THE PRODUCT SHOWN HEREIN IS DESIGNED AND MANUFACTURED TO COMPLY WITH REQUIREMENTS OF THE FLORIDA BUILDING CODE.
2. WOOD FRAMING AND MASONRY OPENING TO BE DESIGNED AND ANCHORED TO PROPERLY TRANSFER ALL LOADS TO STRUCTURE. FRAMING AND MASONRY OPENING IS THE RESPONSIBILITY OF THE ARCHITECT OR ENGINEER OF RECORD.
3. 1X BUCK OVER MASONRY/CONCRETE IS OPTIONAL.
4. WHERE SHIM OR BUCK THICKNESS IS LESS THAN 1-1/2" UNITS MUST BE ANCHORED THROUGH THE FRAME IN ACCORDANCE WITH MANUFACTURER'S PUBLISHED INSTALLATION INSTRUCTIONS. ANCHORS SHALL BE SECURELY FASTENED DIRECTLY INTO MASONRY, CONCRETE OR OTHER STRUCTURAL SUBSTRATE MATERIAL.
5. WHERE WOOD BUCK THICKNESS IS 1-1/2" OR GREATER, BUCK SHALL BE SECURELY FASTENED TO MASONRY, CONCRETE OR OTHER STRUCTURAL SUBSTRATE. UNITS MAY BE ANCHORED THROUGH FRAME TO SECURED WOOD BUCK IN ACCORDANCE WITH MANUFACTURER'S PUBLISHED INSTALLATION INSTRUCTIONS.
6. WHERE 1X BUCK IS NOT USED DISSIMILAR MATERIALS MUST BE SEPARATED WITH APPROVED COATING OR MEMBRANE. SELECTION OF COATING OR MEMBRANE IS THE RESPONSIBILITY OF THE ARCHITECT OR ENGINEER OF RECORD.
7. BUCKS SHALL EXTEND BEYOND UNIT FRAME INTERIOR FACE SO THAT FULL FRAME SUPPORT IS PROVIDED.
8. SHIM AS REQUIRED AT EACH ANCHOR LOCATION WITH LOAD BEARING SHIM. SHIM WHERE SPACE OF 1/16" OR GREATER OCCURS. MAXIMUM ALLOWABLE SHIM STACK TO BE 3/8".
9. SHIMS SHALL BE LOCATED, APPLIED AND MADE FROM MATERIALS AND THICKNESS CAPABLE OF SUSTAINING APPLICABLE LOADS.
10. WIND LOAD DURATION FACTOR Cd=1.6 WAS USED FOR WOOD ANCHOR CALCULATIONS.
11. FRAME MATERIAL: EXTRUDED ALUMINUM 6063-T5.
12. UNITS MUST BE GLAZED PER ASTM E1300, WITH SAFETY GLAZING.
13. APPROVED IMPACT PROTECTIVE SYSTEM IS REQUIRED FOR THIS PRODUCT IN WIND BORNE DEBRIS REGIONS.

14. FOR ANCHORING THROUGH FRAME INTO WOOD FRAMING OR 2X BUCK USE #14 WOOD SCREWS WITH SUFFICIENT LENGTH TO ACHIEVE A 1 7/16" MINIMUM EMBEDMENT INTO SUBSTRATE. LOCATE ANCHORS AS SHOWN IN ELEVATIONS AND INSTALLATION DETAILS.
15. FOR ANCHORING THROUGH FRAME INTO MASONRY/CONCRETE USE 1/4" TAPCONS WITH SUFFICIENT LENGTH TO ACHIEVE A 1 3/4" MINIMUM EMBEDMENT INTO SUBSTRATE WITH 1 1/2" MINIMUM EDGE DISTANCE. LOCATE ANCHORS AS SHOWN IN ELEVATIONS AND INSTALLATION DETAILS.
16. FOR ANCHORING THROUGH FRAME INTO METAL STRUCTURE USE #14 SMS OR SELF DRILLING SCREWS WITH SUFFICIENT LENGTH TO ACHIEVE 3 THREADS MINIMUM BEYOND STRUCTURE INTERIOR WALL. LOCATE ANCHORS AS SHOWN IN ELEVATIONS AND INSTALLATION DETAILS.
17. ALL FASTENERS TO BE CORROSION RESISTANT.
18. INSTALLATION ANCHORS SHALL BE INSTALLED IN ACCORDANCE WITH ANCHOR MANUFACTURER'S INSTALLATION INSTRUCTIONS AND ANCHORS SHALL NOT BE USED IN SUBSTRATES WITH STRENGTHS LESS THAN THE MINIMUM STRENGTH SPECIFIED BELOW:
 - A. WOOD: MINIMUM SPECIFIC GRAVITY OF G=0.42
 - B. CONCRETE: MINIMUM COMPRESSIVE STRENGTH OF 2,000 PSI.
 - C. MASONRY: GROUT FILLED BLOCK PER ASTM C90 WITH Fm=2,000PSI MINIMUM.
 - D. METAL STRUCTURE: STEEL 18GA (.048") FY=33KSI/FU=52KSI OR ALUMINUM 6063-T5 FU=30KSI 1/4" THICK MINIMUM

SIGNED: 07/30/2026

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NANA WALL SYSTEMS, INC.

100 MEADOWCREEK DRIVE, SUITE 250
CORTE MADERA, CA 94925

SERIES NW ALUMINUM 640/SL64/ECOLINE
CORNER FOLDING DOOR NON-IMPACT
NOTES

DRAWN:
A.R.

DWG NO.
08-03725

REV
A

SCALE NTS

DATE 04/21/21

SHEET 1 OF 10

L. ROBERTO LOMAS P.E.
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434-688-0609 rllomas@lrlomaspe.com

LUIS R. LOMAS

LICENS. M. S.

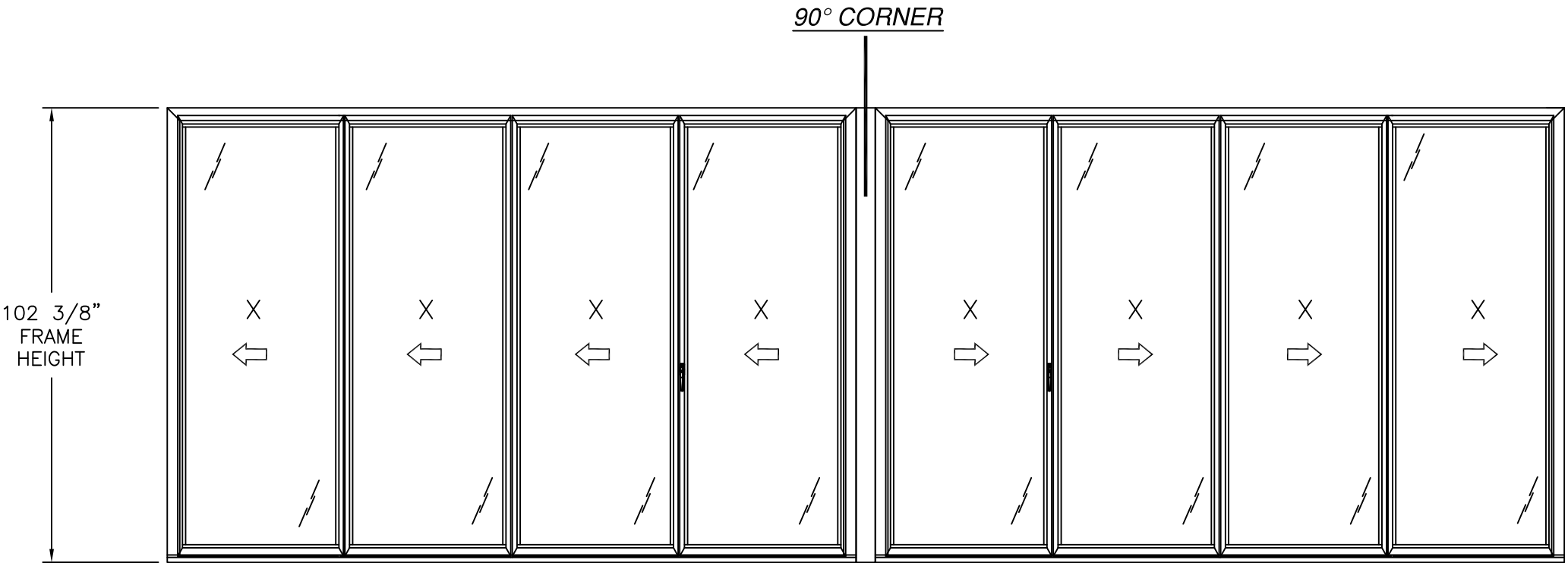
No. 62514

STATE OF FLORIDA

PROFESSIONAL ENGINEER

Luis R. Lomas P.E.

FL No.: 62514



REVISIONS			
REV	DESCRIPTION	DATE	APPROVED
A	REVISED CHARTS	07/20/26	R.L.

- NOTES:
1. LOCKING SWING PANEL SIZE: 41 1/16" X 97 5/16"
 2. KEEPER FOLDING PANEL SIZE: 38 7/8" X 97 5/16"
 3. FOLDING PANEL SIZE: 37 11/16" X 97 5/16"
 4. JAMB LOCKING PANEL SIZE: 39 7/8" X 97 5/16"
 5. D.L.O. SIZE: 31 1/2" X 90 1/2"

SERIES 640/SL64/ECOLINE CORNER FOLDING PANEL SYSTEM
EXTERIOR VIEW, FRAME INSTALLATION
EVEN - EVEN CONFIGURATIONS SHOWN, OTHER CONFIGURATIONS ARE APPROVED
UNLIMITED NUMBER OF PANELS IN UNLIMITED CONFIGURATIONS ARE APPROVED AS LONG AS
INDIVIDUAL PANEL AREA DOES NOT EXCEED 27.83 FT²

WITH SADDLE, PERFORMANCE OR FLUSH SILL

DESIGN PRESSURE RATING	IMPACT RATING
±25.0PSF	NONE
THIS SYSTEM WAS NOT TESTED FOR WATER INFILTRATION AND IS TO BE INSTALLED ONLY WHERE WATER RESISTANCE IS NOT REQUIRED	

WHERE L/175 DEFLECTION IS REQUIRED
FOR OTHER SIZES RATINGS SEE CHART #1, SHEET 3

WITH PERFORMANCE SILL

DESIGN PRESSURE RATING	IMPACT RATING
+50.0/-55.0PSF	NONE
THIS SYSTEM WAS NOT TESTED FOR WATER INFILTRATION AND IS TO BE INSTALLED ONLY WHERE WATER RESISTANCE IS NOT REQUIRED	

FOR OTHER SIZES RATINGS SEE CHART #2, SHEET 3

WITH SADDLE OR FLUSH SILL

DESIGN PRESSURE RATING	IMPACT RATING
±50.0PSF	NONE
THIS SYSTEM WAS NOT TESTED FOR WATER INFILTRATION AND IS TO BE INSTALLED ONLY WHERE WATER RESISTANCE IS NOT REQUIRED	

FOR OTHER SIZES RATINGS SEE CHART #3, SHEET 3

NANA WALL SYSTEMS, INC.
100 MEADOWCREEK DRIVE, SUITE 250
CORTE MADERA, CA 94925

SERIES NW ALUMINUM 640/SL64/ECOLINE
CORNER FOLDING DOOR NON-IMPACT
ELEVATION

DRAWN:
A.R.

DWG NO.
08-03725

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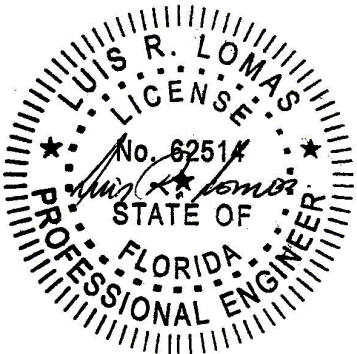
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NTS

DATE
04/21/21

SHEET
2 OF 10

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SIGNED: 07/30/2026



Luis R. Lomas P.E.
FL No.: 62514

Chart #1
Design pressure rating (psf)

Panel Height (in)	Single Panel Width (in)											
	24.00		30.00		36.00		41.06		42.00		48.00	
	Pos	Neg	Pos	Neg	Pos	Neg	Pos	Neg	Pos	Neg	Pos	Neg
80.00	37.5	37.5	37.5	37.5	34.7	34.7	30.4	30.4	29.7	29.7	26.0	26.0
84.00	37.5	37.5	37.5	37.5	33.0	33.0	29.0	29.0	28.3	28.3	-	-
90.00	37.5	37.5	35.0	35.0	30.4	30.4	27.0	27.0	26.4	26.4	-	-
96.00	37.5	37.5	32.4	32.4	28.1	28.1	25.3	25.3	-	-	-	-
97.31	37.5	37.5	31.9	31.9	27.6	27.6	25.0	25.0	-	-	-	-
102.00	35.3	35.3	28.6	28.6	24.2	24.2	-	-	-	-	-	-
108.00	29.7	29.7	24.0	24.0	20.3	20.3	-	-	-	-	-	-
114.00	25.2	25.2	20.4	20.4	-	-	-	-	-	-	-	-
120.00	21.6	21.6	17.4	17.4	-	-	-	-	-	-	-	-
126.00	18.6	18.6	-	-	-	-	-	-	-	-	-	-
132.00	16.2	16.2	-	-	-	-	-	-	-	-	-	-

WITH SADDLE, PERFORMANCE OR FLUSH SILL WHERE L/175 DEFLECTION IS

Chart #2
Design pressure rating (psf)

Panel Height (in)	Single Panel Width (in)											
	24.00		30.00		36.00		41.06		42.00		48.00	
	Pos	Neg	Pos	Neg	Pos	Neg	Pos	Neg	Pos	Neg	Pos	Neg
80.00	75.0	82.5	75.0	82.5	69.4	76.3	60.8	66.9	59.5	65.4	52.0	57.2
84.00	75.0	82.5	75.0	82.5	66.1	72.7	57.9	63.7	56.6	62.3	-	-
90.00	75.0	82.5	70.1	77.1	60.8	66.9	54.1	59.5	52.9	58.1	-	-
96.00	75.0	82.5	64.9	71.4	56.1	61.8	50.7	55.8	-	-	-	-
97.31	75.0	82.5	63.8	70.2	55.2	60.7	50.0	55.0	-	-	-	-
102.00	70.6	77.7	57.2	63.0	48.4	53.3	-	-	-	-	-	-
108.00	59.4	65.3	48.0	52.8	40.6	44.6	-	-	-	-	-	-
114.00	50.4	55.4	40.7	44.8	-	-	-	-	-	-	-	-
120.00	43.1	47.4	34.8	38.3	-	-	-	-	-	-	-	-
126.00	37.2	40.9	30.0	33.0	-	-	-	-	-	-	-	-
132.00	32.3	35.5	26.0	28.6	-	-	-	-	-	-	-	-
138.00	28.2	31.1	-	-	-	-	-	-	-	-	-	-
144.00	24.8	27.3	-	-	-	-	-	-	-	-	-	-

WITH PERFORMANCE SILL

Chart #3
Design pressure rating (psf)

Panel Height (in)	Single Panel Width (in)											
	24.00		30.00		36.00		41.06		42.00		48.00	
	Pos	Neg	Pos	Neg	Pos	Neg	Pos	Neg	Pos	Neg	Pos	Neg
80.00	75.0	75.0	75.0	75.0	69.4	69.4	60.8	60.8	59.5	59.5	52.0	52.0
84.00	75.0	75.0	75.0	75.0	66.1	66.1	57.9	57.9	56.6	56.6	-	-
90.00	75.0	75.0	70.1	70.1	60.8	60.8	54.1	54.1	52.9	52.9	-	-
96.00	75.0	75.0	64.9	64.9	56.1	56.1	50.7	50.7	-	-	-	-
97.31	75.0	75.0	63.8	63.8	55.2	55.2	50.0	50.0	-	-	-	-
102.00	70.6	70.6	57.2	57.2	48.4	48.4	-	-	-	-	-	-
108.00	59.4	59.4	48.0	48.0	40.6	40.6	-	-	-	-	-	-
114.00	50.4	50.4	40.7	40.7	-	-	-	-	-	-	-	-
120.00	43.1	43.1	34.8	34.8	-	-	-	-	-	-	-	-
126.00	37.2	37.2	30.0	30.0	-	-	-	-	-	-	-	-
132.00	32.3	32.3	26.0	26.0	-	-	-	-	-	-	-	-
138.00	28.2	28.2	-	-	-	-	-	-	-	-	-	-
144.00	24.8	24.8	-	-	-	-	-	-	-	-	-	-

WITH SADDLE OR FLUSH SILL

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SIGNED: 07/30/2026

NANA WALL SYSTEMS, INC.
100 MEADOWCREEK DRIVE, SUITE 250
CORTE MADERA, CA 94925

SERIES NW ALUMINUM 640/SL64/ECOLINE
CORNER FOLDING DOOR NON-IMPACT
DESIGN PRESSURE CHARTS

DRAWN:
A.R.

DWG NO.
08-03725

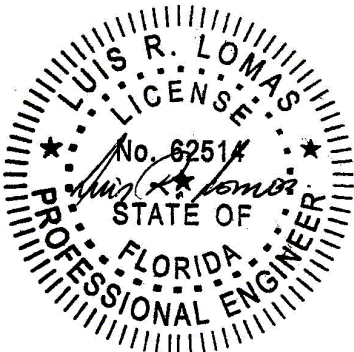
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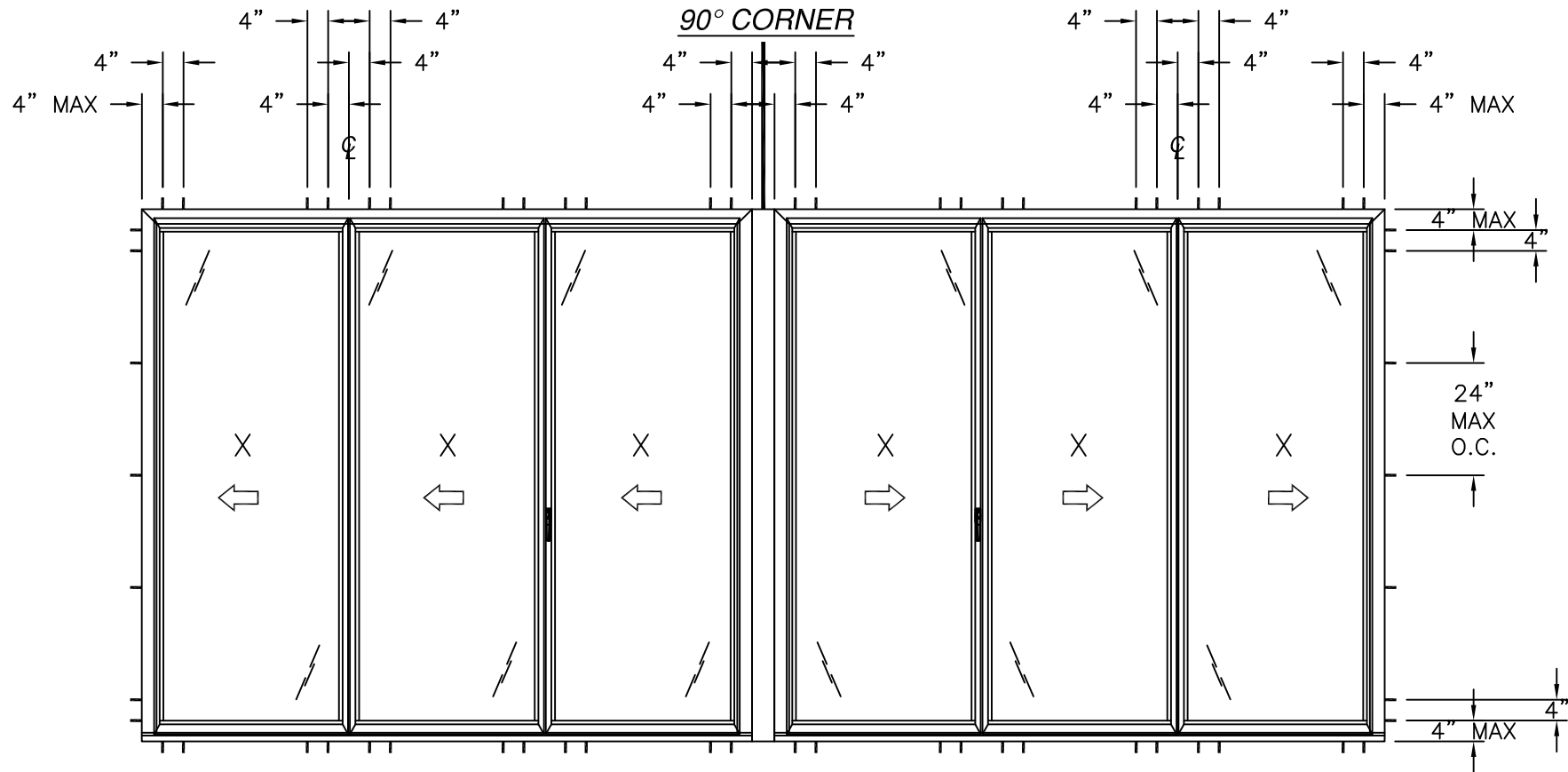
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04/21/21

SHEET
3 OF 10

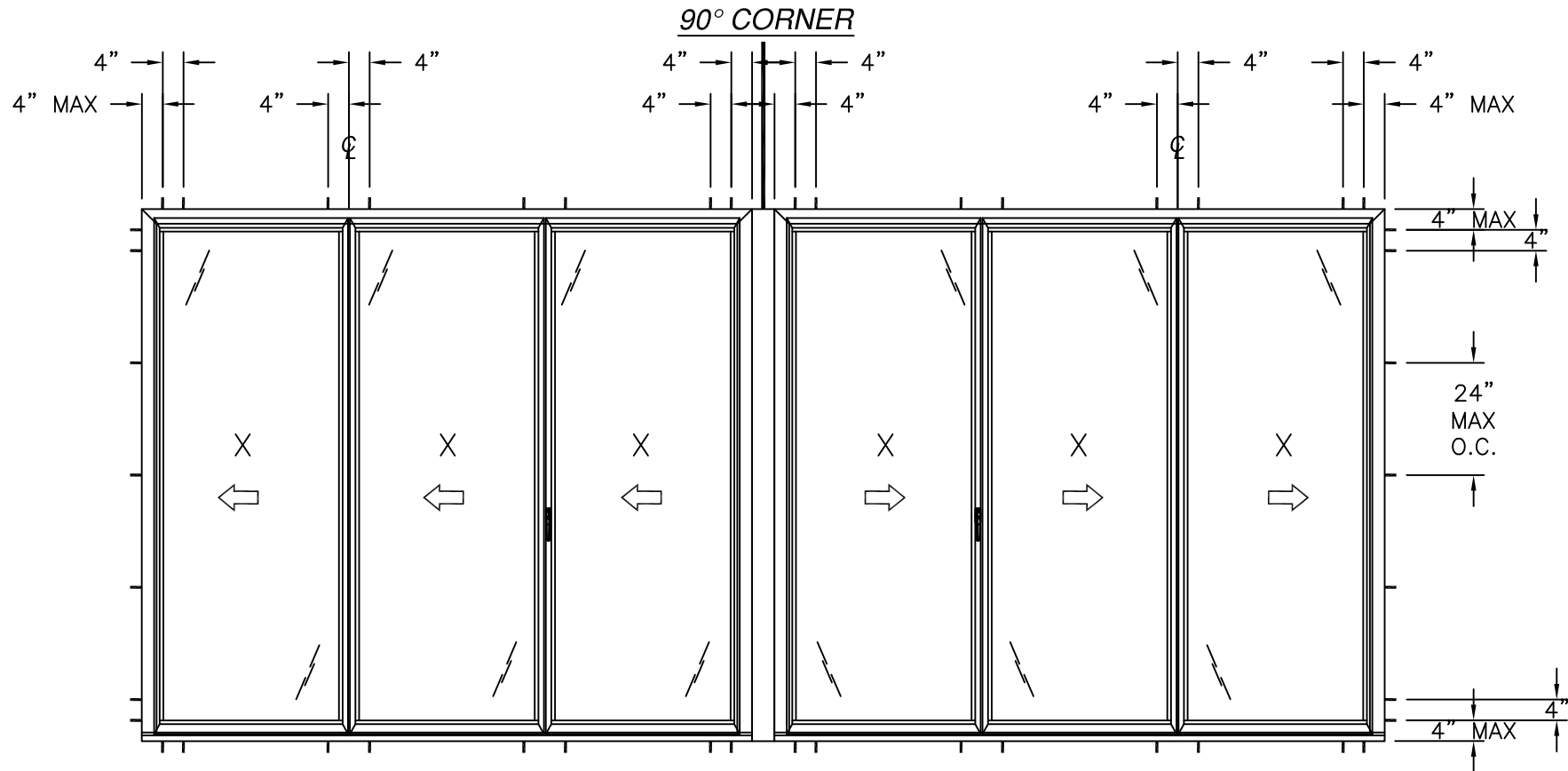
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Luis R. Lomas P.E.
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ANCHORING LAYOUT FOR UNITS RATED HIGHER THAN 40PSF
SIX PANEL SYSTEM SHOWN, OTHERS SIMILAR



ANCHORING LAYOUT FOR UNITS RATED 40PSF OR LESS
SIX PANEL SYSTEM SHOWN, OTHERS SIMILAR

REVISIONS			
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NANA WALL SYSTEMS, INC.

100 MEADOWCREEK DRIVE, SUITE 250
CORTE MADERA, CA 94925

SERIES NW ALUMINUM 640/SL64/ECOLINE
CORNER FOLDING DOOR NON-IMPACT
ANCHORING LAYOUTS

DRAWN:
A.R.

DWG NO.
08-03725

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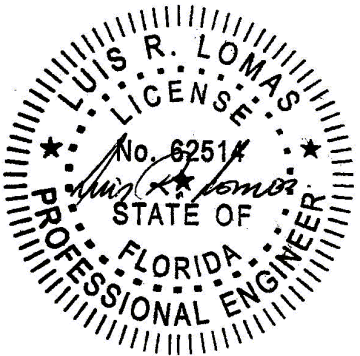
SCALE
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DATE
04/21/21

SHEET
4 OF 10

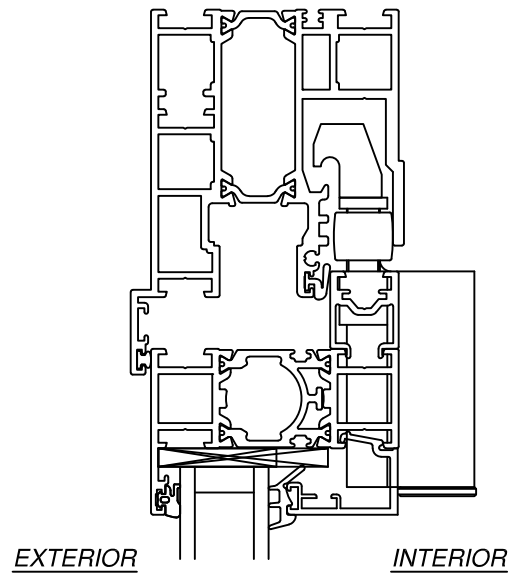
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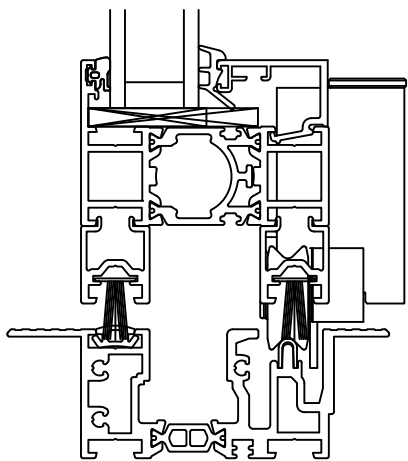


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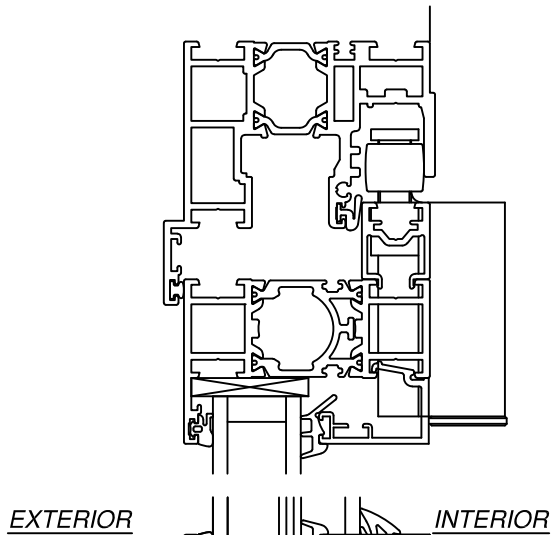
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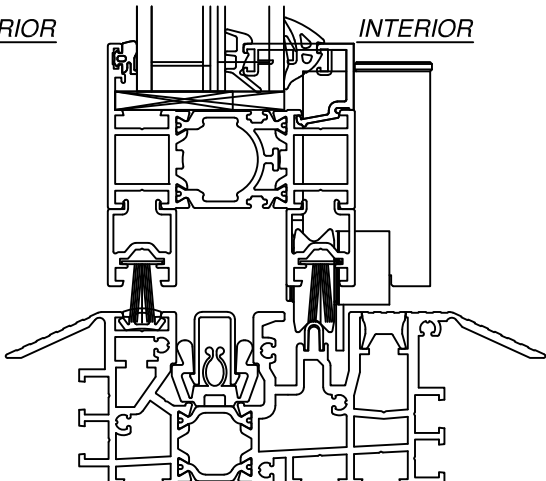
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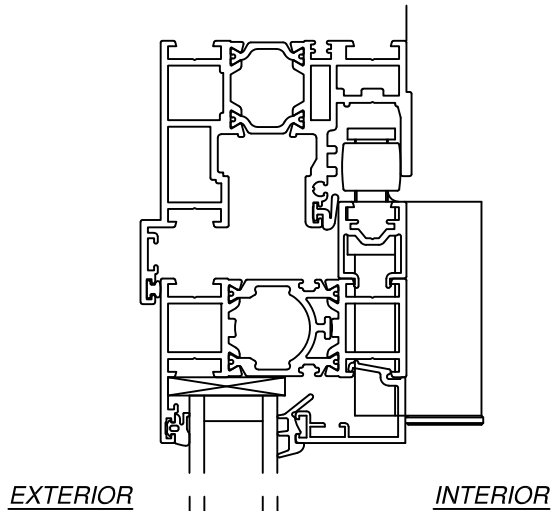
VERTICAL CROSS SECTION
WITH EXTENDED HEAD & FLUSH SILL



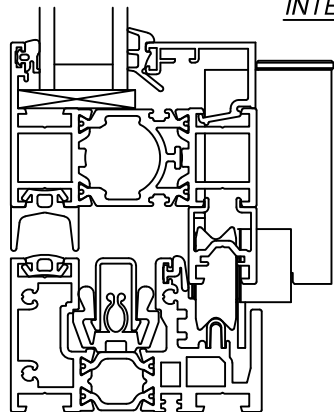
EXTERIOR INTERIOR



VERTICAL CROSS SECTION
WITH SADDLE SILL



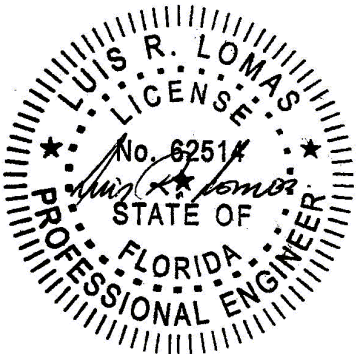
EXTERIOR INTERIOR



VERTICAL CROSS SECTION
WITH PERFORMANCE SILL

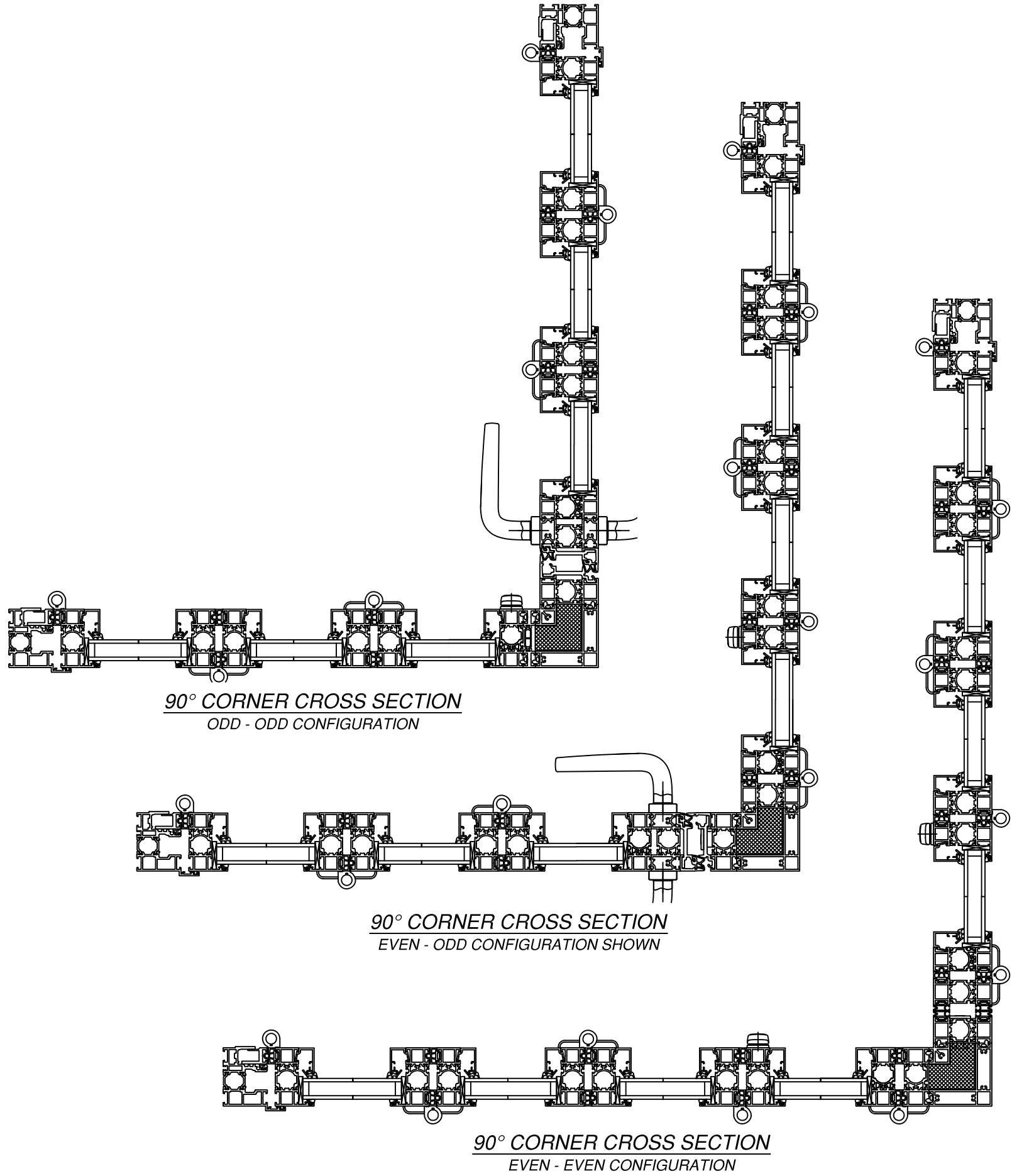
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NANA WALL SYSTEMS, INC. 100 MEADOWCREEK DRIVE, SUITE 250 CORTE MADERA, CA 94925		
SERIES NW ALUMINUM 640/SL64/ECOLINE CORNER FOLDING DOOR NON-IMPACT VERTICAL CROSS SECTION		
DRAWN: A.R.	DWG NO. 08-03725	REV A
SCALE NTS	DATE 04/21/21	SHEET 5 OF 10
L. ROBERTO LOMAS P.E. 208 7th Ave, INDIALANTIC, FL 32903 434-688-0609 rllomas@lrlomaspe.com		



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CROSS SECTIONS ARE REFERENCE ONLY
OTHER COMBINATIONS ARE APPROVED

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NANA WALL SYSTEMS, INC.

100 MEADOWCREEK DRIVE, SUITE 250
CORTE MADERA, CA 94925

SERIES NW ALUMINUM 640/SL64/ECOLINE
CORNER FOLDING DOOR NON-IMPACT
90° CORNER CROSS SECTIONS

DRAWN:
A.R.

DWG NO.
08-03725

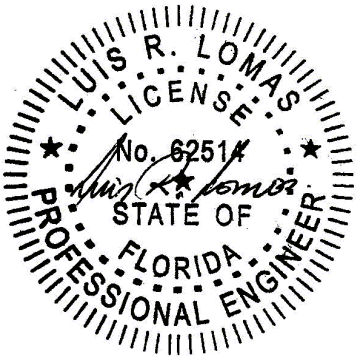
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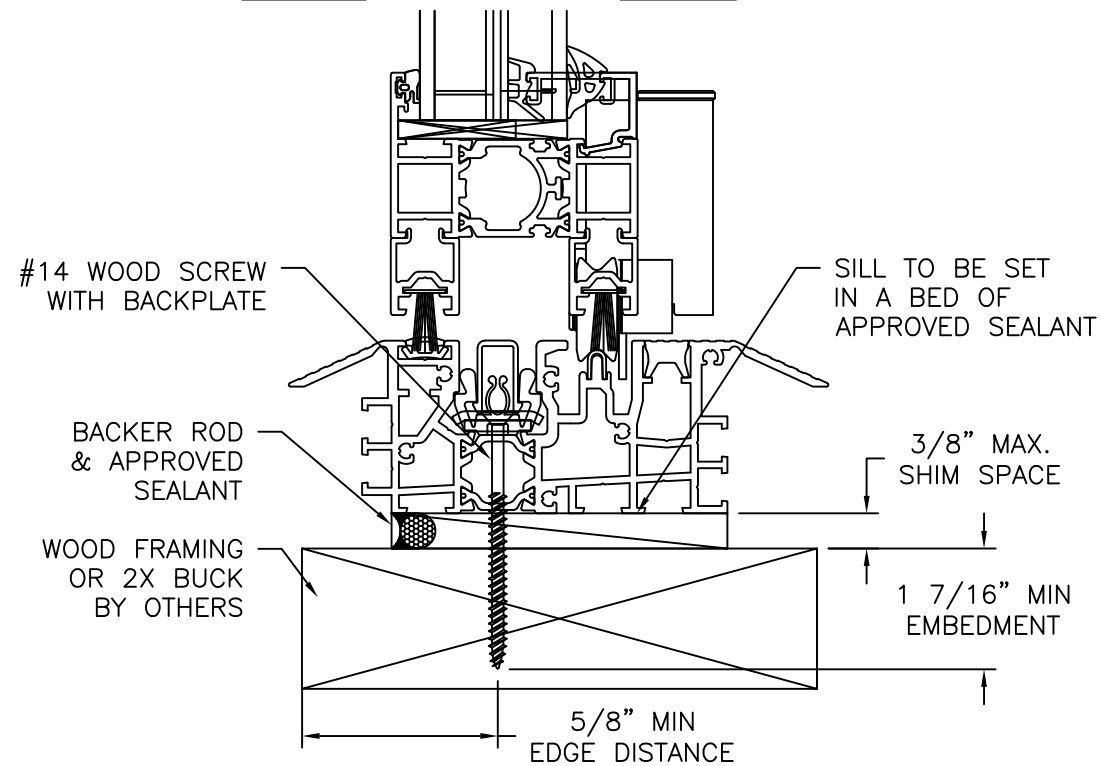
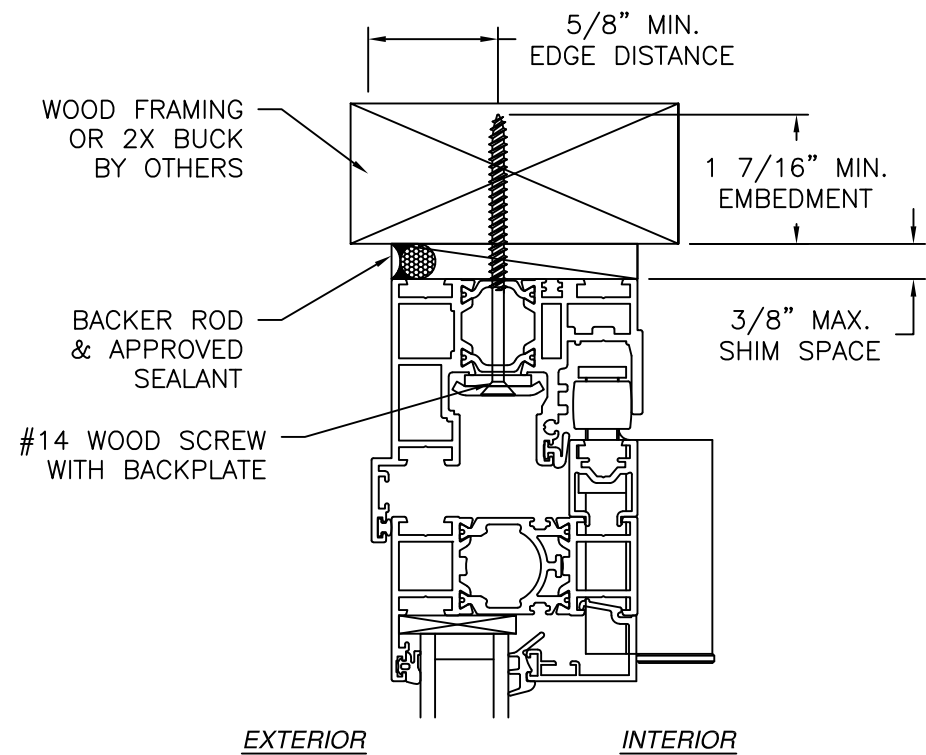
SHEET 6 OF 10

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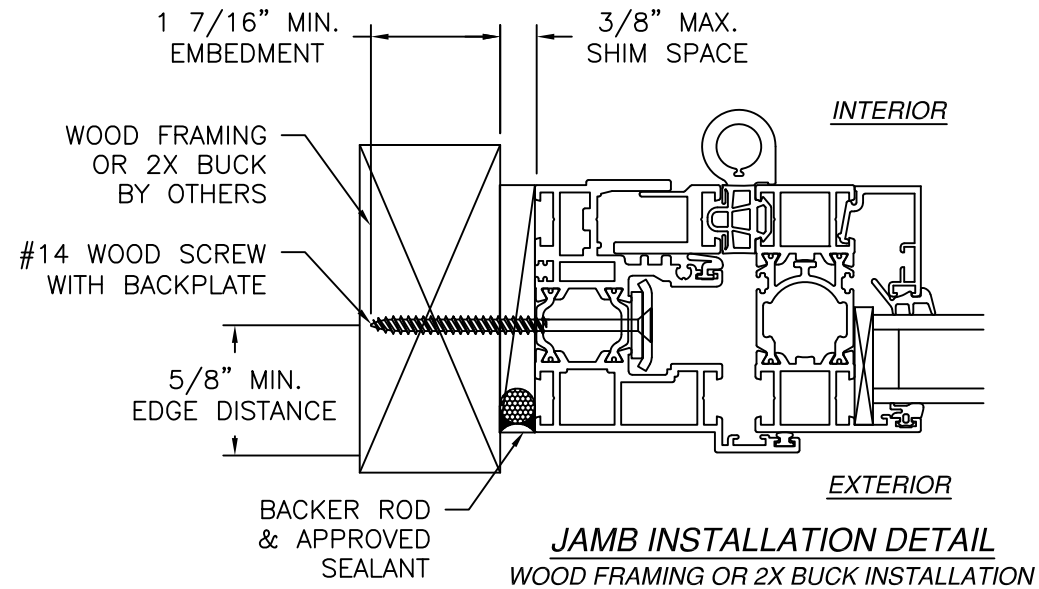


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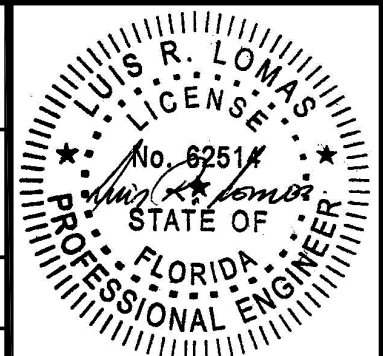
VERTICAL CROSS SECTION
WOOD FRAMING OR 2X BUCK INSTALLATION
SADDLE SILL SHOWN, OTHER SILLS SIMILAR



- NOTES:
1. INTERIOR AND EXTERIOR FINISHES, BY OTHERS, NOT SHOWN FOR CLARITY.
 2. PERIMETER AND JOINT SEALANT BY OTHERS TO BE DESIGNED IN ACCORDANCE WITH ASTM E2112
 3. WEEP HOLES IN SADDLE SILL ARE FIELD INSTALLED AND ARE NOT SHOWN FOR CLARITY

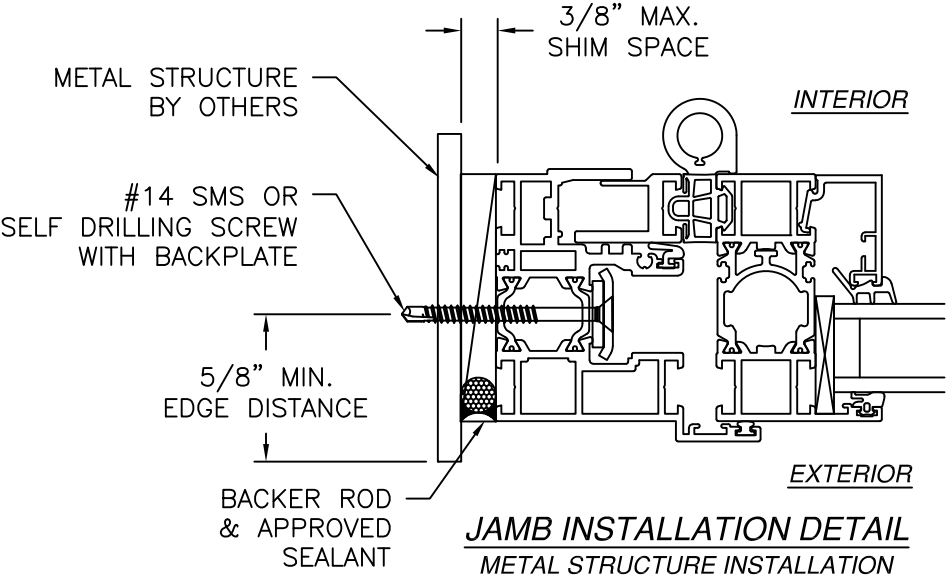
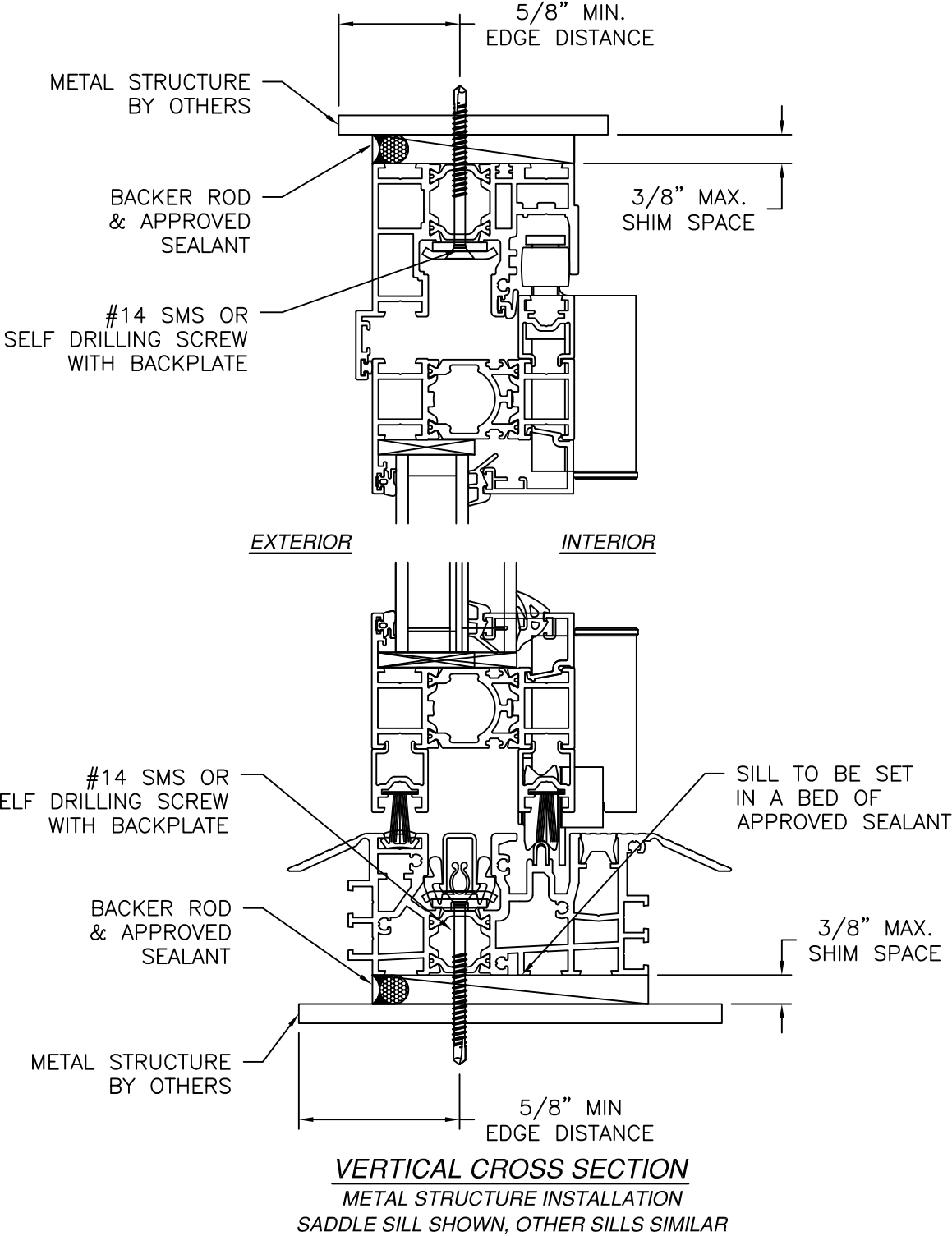
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SERIES NW ALUMINUM 640/SL64/ECOLINE CORNER FOLDING DOOR NON-IMPACT INSTALLATION DETAILS		
DRAWN: A.R.	DWG NO. 08-03725	REV A
SCALE NTS	DATE 04/21/21	SHEET 7 OF 10
L. ROBERTO LOMAS P.E. 208 7th Ave, INDIALANTIC, FL 32903 434-688-0609 rllomas@lrlomaspe.com		



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100 MEADOWCREEK DRIVE, SUITE 250
CORTE MADERA, CA 94925

SERIES NW ALUMINUM 640/SL64/ECOLINE
CORNER FOLDING DOOR NON-IMPACT
INSTALLATION DETAILS

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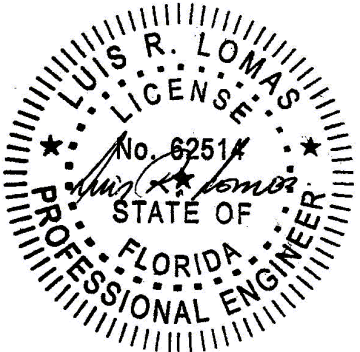
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SHEET
8 OF 10

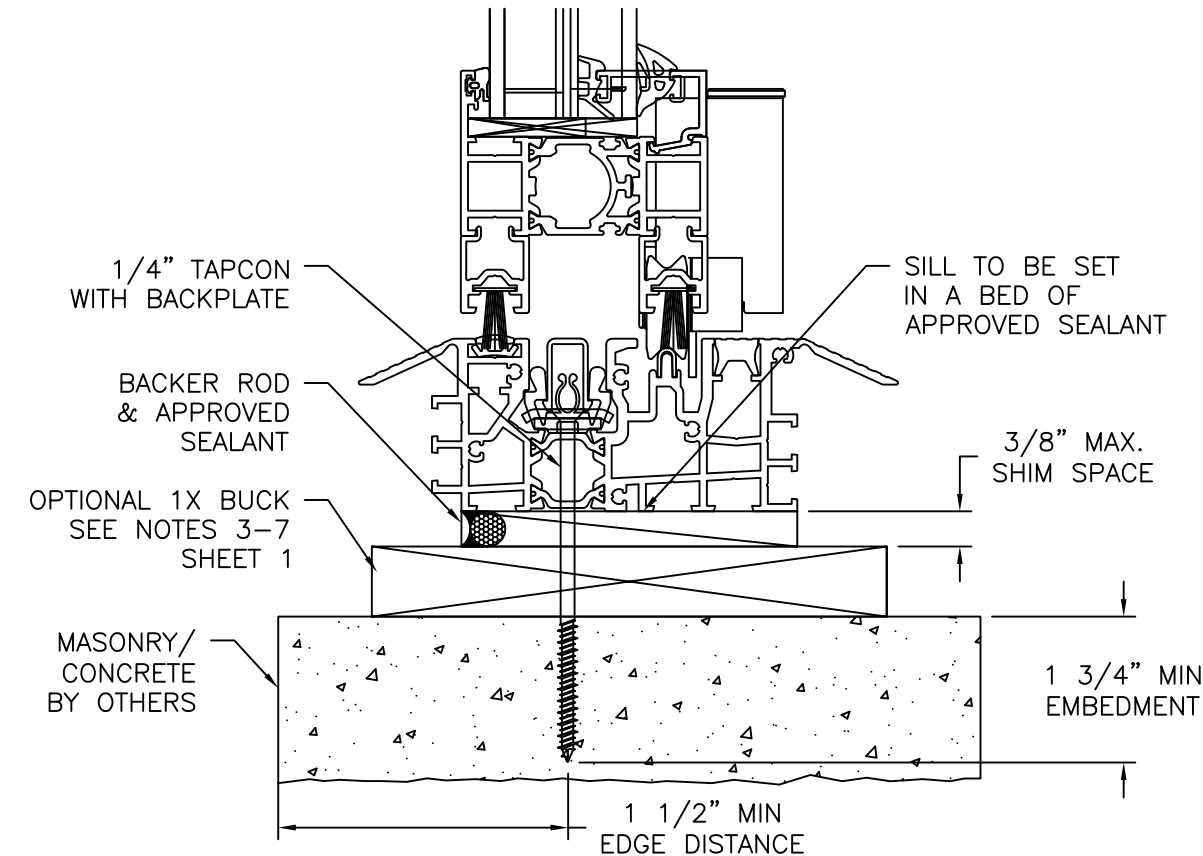
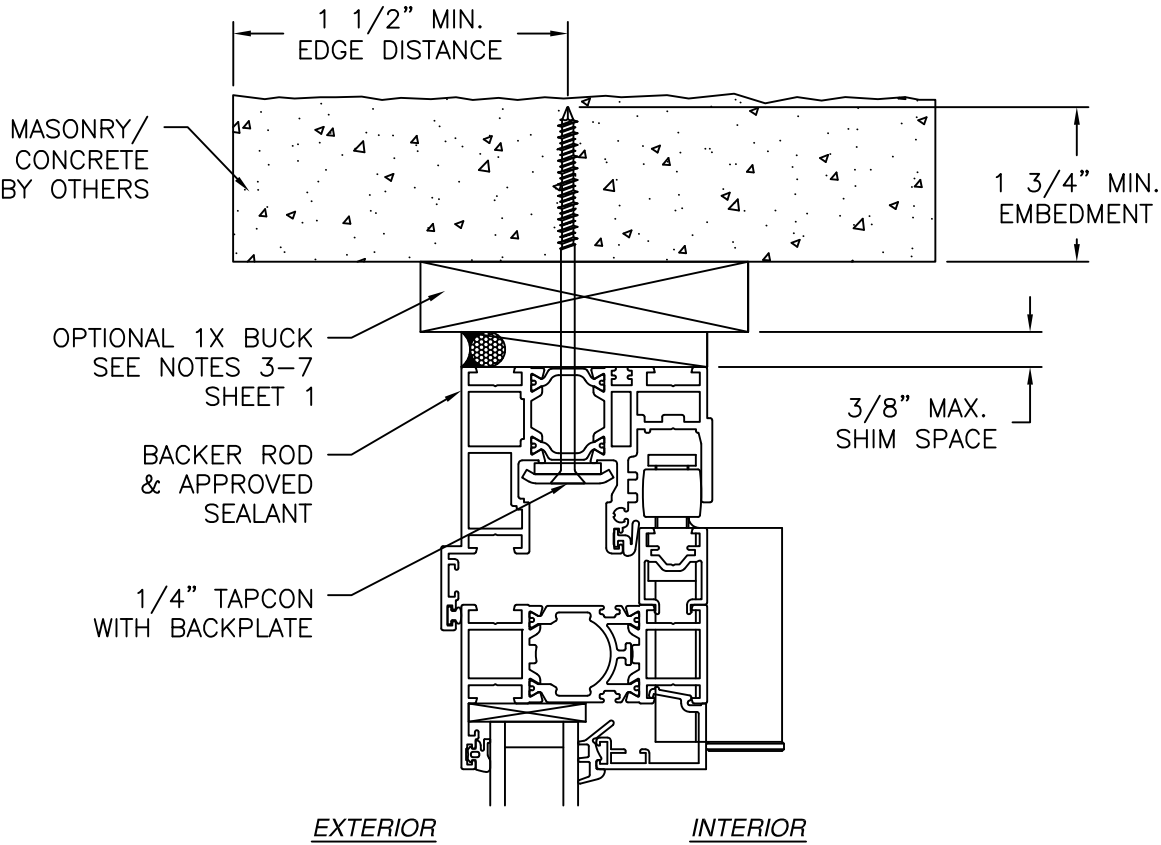
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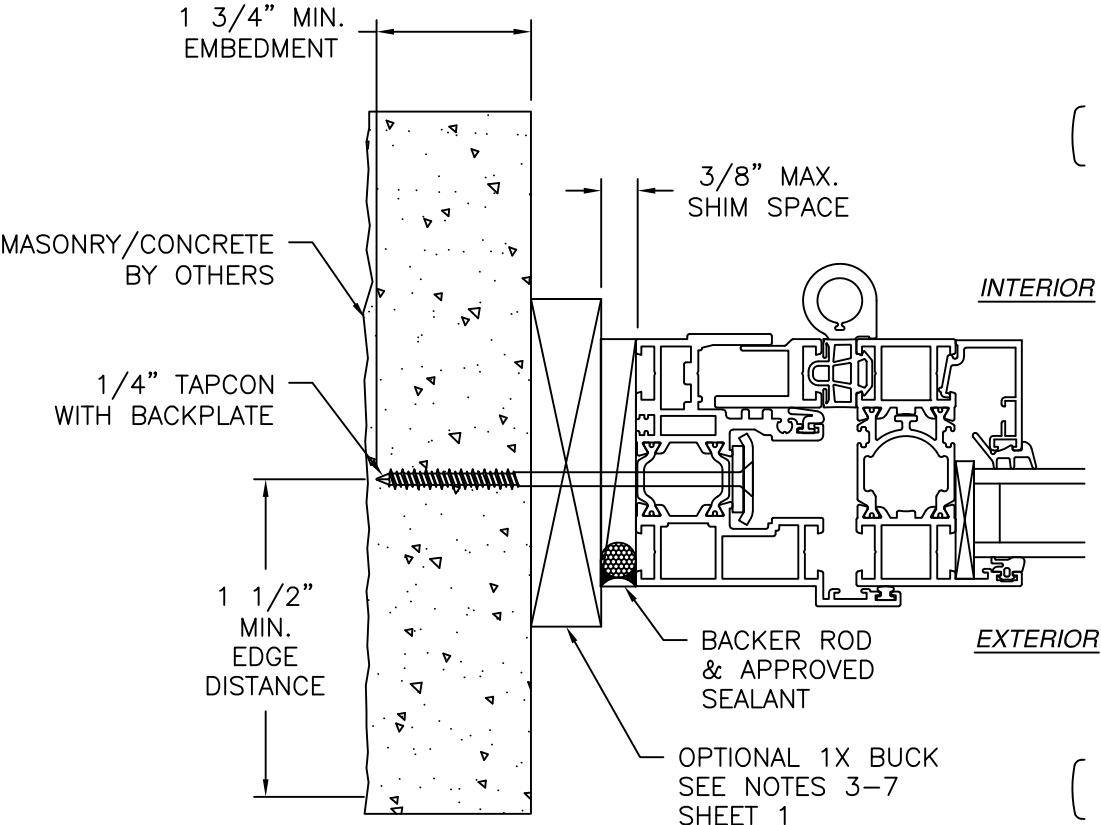


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A	REVISED CHARTS	07/20/26	R.L.



VERTICAL CROSS SECTION
MASONRY/CONCRETE INSTALLATION
SADDLE SILL SHOWN, OTHER SILLS SIMILAR



JAMB INSTALLATION DETAIL
MASONRY/CONCRETE INSTALLATION

- NOTES:**
1. INTERIOR AND EXTERIOR FINISHES, BY OTHERS, NOT SHOWN FOR CLARITY.
 2. PERIMETER AND JOINT SEALANT BY OTHERS TO BE DESIGNED IN ACCORDANCE WITH ASTM E2112
 3. WEEP HOLES IN SADDLE SILL ARE FIELD INSTALLED AND ARE NOT SHOWN FOR CLARITY

SIGNED: 07/30/2026

NANA WALL SYSTEMS, INC.

100 MEADOWCREEK DRIVE, SUITE 250
CORTE MADERA, CA 94925

SERIES NW ALUMINUM 640/SL64/ECOLINE
CORNER FOLDING DOOR NON-IMPACT
INSTALLATION DETAILS

DRAWN: A.R.

DWG NO. 08-03725

REV A

SCALE NTS

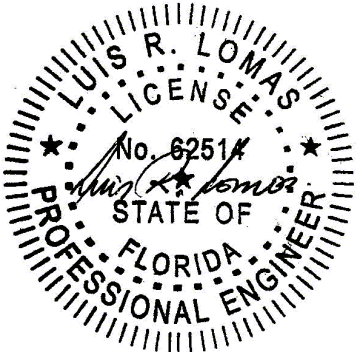
DATE 04/21/21

SHEET 9 OF 10

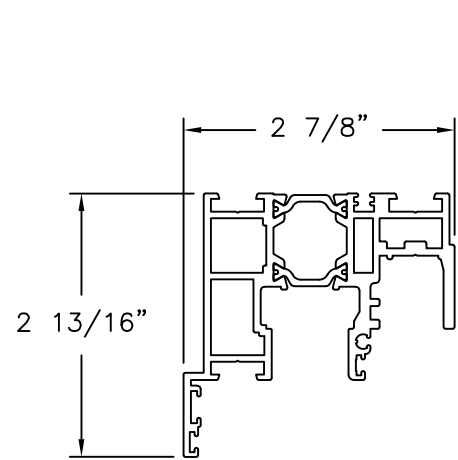
L. ROBERTO LOMAS P.E.

208 7th Ave, INDIALANTIC, FL 32903

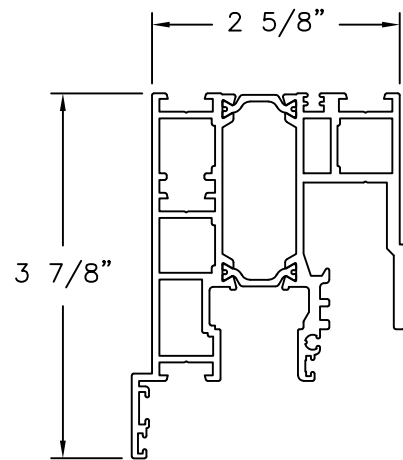
434-688-0609 rllomas@lrlomaspe.com



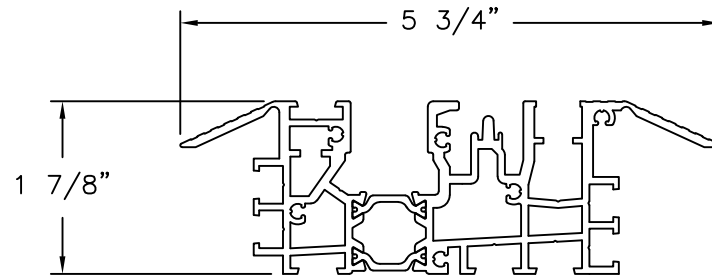
Luis R. Lomas P.E.
FL No.: 62514



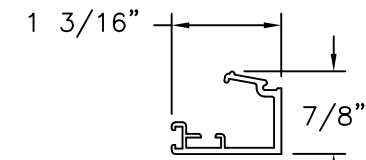
HEAD & JAMB PROFILE (5-310-04)
ALUMINUM 6063-T5



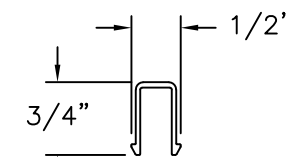
EXTENDED HEAD PROFILE (5-310-04)
ALUMINUM 6063-T5



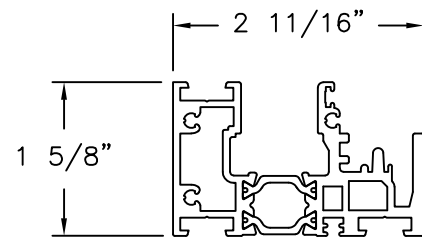
LOW PROFILE SADDLE SILL (5-310-39)
ALUMINUM 6063-T5



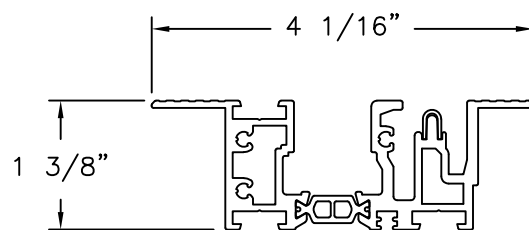
GLAZING BEAD (5-80-71)
ALUMINUM 6063-T5
BEAD SHOWN AS REFERENCE ONLY.
BEAD SIZES VARIES DEPENDING ON
GLASS THICKNESS. GLASS THICKNESS
VARIES FROM 3/16" TO 1 3/4"



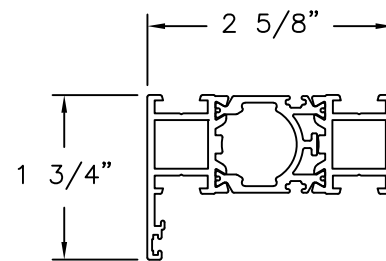
**SILL INSERT
PROFILE (5-310-26)**
ALUMINUM 6063-T5



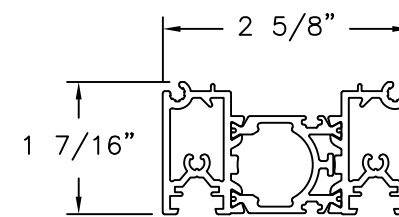
PERFORMANCE SILL
ALUMINUM 6063-T5



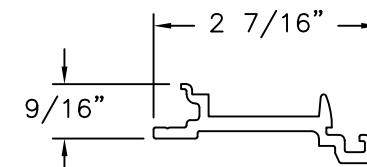
FLUSH SILL
ALUMINUM 6063-T5



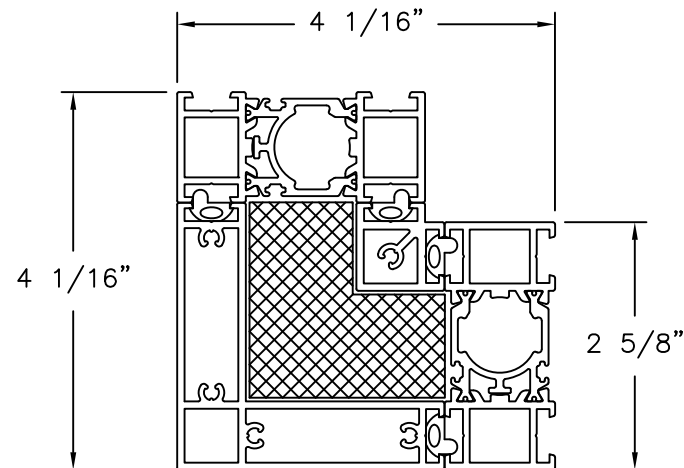
INSWING PANEL PROFILE (5-310-01)
ALUMINUM 6063-T5



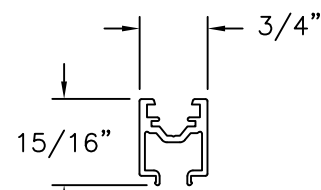
**NARROW CONNECTION
PROFILE (5-310-30)**
ALUMINUM 6063-T5



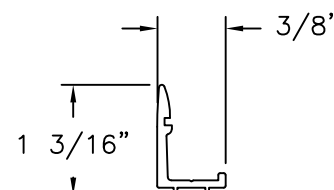
**CONNECTION STRIP
PROFILE (5-310-27)**
POLYAMIDE



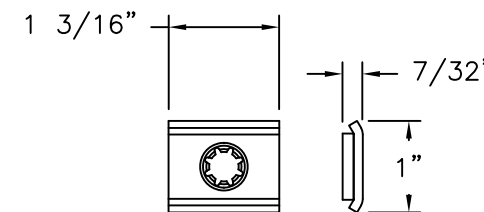
CORNER EXTRUSION ASSEMBLY
ALUMINUM 6063-T5



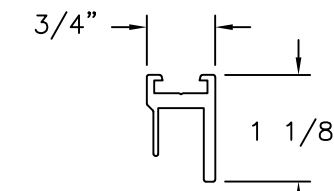
EXTENSION PROFILE (5-300-04)
ALUMINUM 6063-T5



BAR PROFILE (5-300-30)
ALUMINUM 6063-T5



BACK PLATE (15-310-40)
STEEL



**ADJUSTABLE JAMB
PROFILE (5-300-01)**
ALUMINUM 6063-T5

REVISIONS			
REV	DESCRIPTION	DATE	APPROVED
A	REVISED CHARTS	07/20/26	R.L.

SIGNED: 07/30/2026

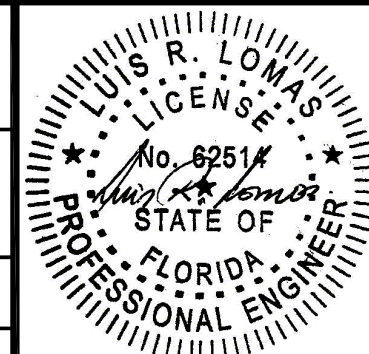
NANA WALL SYSTEMS, INC.

100 MEADOWCREEK DRIVE, SUITE 250
CORTE MADERA, CA 94925

SERIES NW ALUMINUM 640/SL64/ECOLINE
CORNER FOLDING DOOR NON-IMPACT
COMPONENTS

DRAWN: A.R.	DWG NO. 08-03725	REV A
SCALE NTS	DATE 04/21/21	SHEET 10 OF 10

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Luis R. Lomas P.E.
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