

NOTES:

1. NON-IMPACT RESISTANT GLAZING OPTION - 3/32" MINIMUM SSB ANNEALED GLAZING IN MOLDED FRAMES SCREWED TOGETHER WITH A MINIMUM OF (14) #8x1" SCREWS (2X ALONG THE VERTICAL AND 5X ALONG THE HORIZONTAL) INSTALLED IN ANY OR ALL SECTIONS MEETS UNIFORM STATIC WIND PRESSURES SHOWN ON THIS DRAWING. MAXIMUM GLAZING DIMENSIONS SHALL BE 38.5" x 13" CLEAR OPENING. GLASS IS NOT IMPACT RESISTANT AND DOES NOT MEET THE REQUIREMENTS FOR WIND-BORNE DEBRIS REGIONS. SEE DETAIL E ON SHEET 2 FOR ASSEMBLY DETAILS.

ALTERNATE OPTION- 1/2" INSULATED DSB ANNEALED GLAZING IN ALUMINUM EXTERIOR FRAME/PLASTIC MOLDED INTERIOR FRAME SCREWED TOGETHER WITH A MINIMUM OF (14) #8x1" SCREWS (2X ALONG THE HORIZONTAL AND 5X ALONG THE HORIZONTAL) INSTALLED IN ANY OR ALL SECTIONS MEETS UNIFORM STATIC WIND PRESSURES SHOWN ON THIS DRAWING. MAXIMUM GLAZING DIMENSIONS SHALL BE 39" X 5-1/6" CLEAR OPENING. GLASS IS NOT IMPACT RESISTANT AND DOES NOT MEET THE REQUIREMENTS FOR WIND-BORNE DEBRIS REGIONS. SEE DETAIL F ON SHEET 2 FOR ASSEMBLY DETAILS.

2. VINYL OR WOOD DOOR STOP NAILED A MAXIMUM OF 6" O.C. MUST OVERLAP TOP AND BOTH ENDS OF PANELS MINIMUM 7/16" OR DOOR MAY OVERLAP JAMBS BY 1" ON EACH SIDE.

3. KEY LOCK, SLIDE LOCK, OR OPERATOR REQUIRED.

4. FACER STEEL TO HAVE A MINIMUM 27 GA THICKNESS AND BACKER STEEL TO HAVE A MINIMUM 29 GA THICKNESS.

5. THE DESIGN OF THE SUPPORTING STRUCTURAL ELEMENTS SHALL BE THE RESPONSIBILITY OF THE PROFESSIONAL OF RECORD FOR THE BUILDING OR STRUCTURE AND IN ACCORDANCE WITH CURRENT BUILDING CODES FOR THE LOADS LISTED ON THIS DRAWING.

6. DOOR JAMB TO BE MINIMUM 2x6 SOUTHERN PINE LUMBER. REFER TO JAMB CONNECTION SUPPLEMENT FOR ATTACHMENT TO SUPPORTING STRUCTURE.

7. FOR LOW HEAD ROOM LIFT CONDITIONS, TOP BRACKET SHALL BE A 13 GA LHR 7/4 TOP BRACKET WITH A MINIMUM OF (3) 1/4-14x7/8" SELF DRILLING CRIMPTITE SCREWS IN LIEU OF THE BRACKET SHOWN ON THIS DRAWING. U-BAR ON TOP SECTION SHALL BE INSTALLED ON TOP OF LHR TOP BRACKETS.

8. COMPLIES WITH THE REQUIREMENTS OF IBC/IRC 2018.

SUPERIMPOSED DESIGN PRESSURE LOADS ON SUPPORTING STRUCTURE

DOOR WIDTH	DOOR HEIGHT	UNIFORM LOAD EACH JAMB (PLF)
17'-2"	ALL	+109.9/-127.0
18'-2"	ALL	+116.3/-134.4

13 GA HORIZ ANGLE
13 GA FLAG ANGLE
16 GA MIN HORIZ TRACK
5/16x1-5/8" LAG SCREW (MIN 3 AS SHOWN)

(4) 1/4-20x9/16" LARGE HEAD TRACK BOLTS OR 1/4-20 STUDS WITH 1/4-20 HEX NUTS

15 GA MIN VERT TRACK

1/4-20x9/16" TRACK BOLT AND 1/4-20 HEX NUT AT EACH JB-US JAMB BRACKET LOCATION

5/16x1-5/8" LAG SCREW AT EACH JAMB BRACKET

15 GA STIFFENED JAMB BRACKETS SEE SCHEDULE FOR QUANTITY, LOCATION, AND TYPE

KEY LOCK OR SLIDE LOCK EACH END (NOT REQUIRED WITH OPERATOR - SEE NOTE 3). SLIDE LOCK SHOWN FOR CLARITY

NOTE: (4) SECTION SOLID DOOR SHOWN. SEE NOTE 1 THIS SHEET FOR GLAZING OPTIONS.

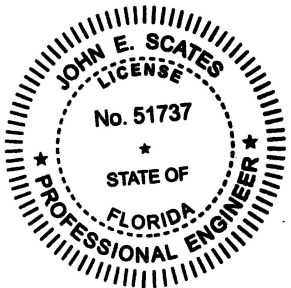
JAMB BRACKET SCHEDULE

DOOR HEIGHT	NO. OF SECTIONS	NO. OF JAMB BRACKETS (EACH JAMB)	LOCATION OF CENTERLINE OF JAMB BRACKETS MEASURED FROM BOTTOM OF TRACK (ALL DIMENSIONS ± 2")
6'-6"	4	4	2" (JB-US), 21-3/4" (JB-US), 48" (JB-US), 57-1/4" (JB-US)
7'-0"	4	4	2" (JB-US), 21-3/4" (JB-US), 42" (JB-US), 63-1/4" (JB-US)
7'-6"	4 OR 5	4	2" (JB-US), 26-3/4" (JB-US), 45" (JB-US), 74-1/2" (JB-US)
8'-0"	4 OR 5	4	2" (JB-US), 21-3/4" (JB-US), 48" (JB-US), 75-1/2" (JB-US)
> 8'-0"			SEE NOTE BELOW

NOTE:

(JB-US) FOLLOWING DIMENSION DENOTES SLOTTED JAMB BRACKET ATTACHED TO TRACK WITH 1/4-20x9/16" TRACK BOLT AND NUT AS SHOWN ABOVE.

ALL DOORS GREATER THAN 8' IN HEIGHT REQUIRE USE OF CONTINUOUS WALL ANGLE. SEE SUPPLEMENT TRACK CHART FOR DETAILS.



Digitally signed by John E. Scates, P.E.
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PROFESSIONAL ENGINEER'S SEAL PROVIDED ONLY FOR VERIFICATION OF WINDLOAD CONSTRUCTION DETAILS.

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STATIC PRESSURE RATINGS		APPROVED SIZES		SCALE: N.T.S.		SIZE: A	
DESIGN (PSF):	+12.80/-14.80	MAX WIDTH:	18'-2"	DATE		NAME	
TEST (PSF):	+19.20/-22.20	MAX HEIGHT:	24'-0"	DRAWN	03/09/21	JQ	
IMPACT/CYCLIC RATED (YES/NO):	NO	MAX SECTION HEIGHT:	24"	CHECKED	03/31/21	DK	
MODELS 4600/4650/6600/8300/8350/8500/5150/5200				SHEET 1 OF 2			
WINDLOAD SPECIFICATION OPTION CODE 2614				DRAWING PART NO.		REV.	
				365447		-	

REVISIONS

REV - INITIAL DRAWING
JQ 3/23/21

13 GA ROLLER SLIDE ATTACHED TO BRACKET WITH 5/16-18 BOLT & NUT IN CENTER SLOT AND 1/4-20x9/16" TRACK BOLT & 1/4-20 HEX NUT THROUGH ANY TWO ALIGNING HOLES

13 GA COMMERCIAL 'A' FRAME TOP BRACKET ATTACHED WITH (4) 1/4-14x7/8" SELF DRILLING CRIMPITE SCREWS

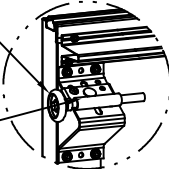
2" STEEL ROLLER WITH 5-1/4" STEM. OPTIONAL- 11 BALL BEARING NYLON ROLLER.

SINGLE END HINGE
#1 HINGE 14GA
#2 HINGE 13GA
#3 HINGE 13GA

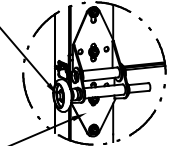
14 GA WIDE BODY END HINGE ATTACHED WITH (4) 1/4-14x7/8" SELF DRILLING CRIMPITE SCREWS

14 GA WIDE BODY INTERMEDIATE HINGE ATTACHED WITH (4) 1/4-14x7/8" SELF DRILLING CRIMPITE SCREWS

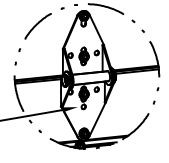
14 GA BOTTOM BRACKET ATTACHED WITH (2) 1/4-14x7/8" SELF DRILLING CRIMPITE SCREWS AND (1) 1/4-14x5/8" SELF DRILLING TAMPER RESISTANT SCREW



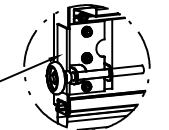
DETAIL A



DETAIL B



DETAIL C

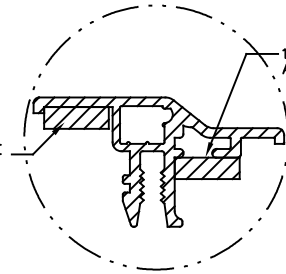


DETAIL D

1/8" BEAD OF BOSTICK 1100 OR EQUIVALENT

MOLDED FRAME

PLASTIC FRAME
(STATIC RATED)
DETAIL E



ALUMINUM FRAME
(STATIC RATED ALTERNATE FRAME OPTION)
DETAIL F

TOP STRUT SHALL BE 2" 20GA 80KSI U-BAR.

ALL U-BARS SHALL BE ATTACHED WITH (2) 1/4-14x7/8" SELF DRILLING CRIMPITE SCREWS AT EACH HINGE LOCATION AND BETWEEN ALL END HINGES AND INTERMEDIATE HINGES. A MINIMUM OF (22) FASTENERS ARE TO BE USED.

STATIC FRAME SIZE	DAYLIGHT OPENING (DLO)	SCREW QTY
18.74 X 13.76	15 X 11	10
18.25 X 15.25	15.75 X 12.75	6
39.88 X 12.69	35.8 X 8.6	14
40.50 X 15.25	37.8 X 12.75	14
40.75 X 7	37.75 X 4	14
43.96 X 15.09	40.13 X 11.25	22

(10) SECTION DOORS WITH
(1) 2" 20 GA 80 KSI U-BARS
(10) 3" 18 GA 80 KSI U-BARS
LOCATED AS SHOWN

(9) SECTION DOORS WITH
(1) 2" 20 GA 80 KSI U-BARS
(9) 3" 18 GA 80 KSI U-BARS
LOCATED AS SHOWN

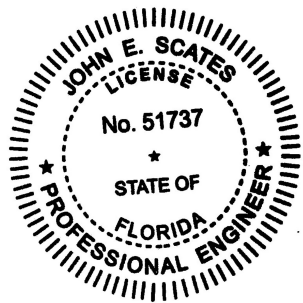
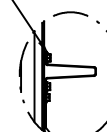
(8) SECTION DOORS WITH
(1) 2" 20 GA 80 KSI U-BARS
(8) 3" 18 GA 80 KSI U-BARS
LOCATED AS SHOWN

(7) SECTION DOORS WITH
(1) 2" 20 GA 80 KSI U-BARS
(7) 3" 18 GA 80 KSI U-BARS
LOCATED AS SHOWN

(6) SECTION DOORS WITH
(1) 2" 20 GA 80 KSI U-BARS
(6) 3" 18 GA 80 KSI U-BARS
LOCATED AS SHOWN

(5) SECTION DOORS WITH
(1) 2" 20 GA 80 KSI U-BARS
(5) 3" 18 GA 80 KSI U-BARS
LOCATED AS SHOWN

(4) SECTION DOORS WITH
(1) 2" 20 GA 80 KSI U-BARS
(4) 3" 18 GA 80 KSI U-BARS
LOCATED AS SHOWN



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MODELS 4600/4650/6600/8300/8350/8500/5150/5200				SHEET 2 OF 2			
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REVISIONS