

REVISIONS			
REV	DESCRIPTION	DATE	APPROVED

NOTES:

1. THE PRODUCT SHOWN HEREIN IS DESIGNED AND MANUFACTURED TO COMPLY WITH REQUIREMENTS OF THE FLORIDA BUILDING.
2. WOOD FRAMING AND MASONRY OPENING TO BE DESIGNED AND ANCHORED TO PROPERLY TRANSFER ALL LOADS TO STRUCTURE. FRAMING AND MASONRY OPENING IS THE RESPONSIBILITY OF THE ARCHITECT OR ENGINEER OF RECORD.
3. 1X BUCK OVER MASONRY/CONCRETE IS OPTIONAL.
4. WHERE SHIM OR BUCK THICKNESS IS LESS THAN 1–1/2” UNITS MUST BE ANCHORED THROUGH THE FRAME IN ACCORDANCE WITH MANUFACTURER’S PUBLISHED INSTALLATION INSTRUCTIONS. ANCHORS SHALL BE SECURELY FASTENED DIRECTLY INTO MASONRY, CONCRETE OR OTHER STRUCTURAL SUBSTRATE MATERIAL.
5. WHERE WOOD BUCK THICKNESS IS 1–1/2” OR GREATER, BUCK SHALL BE SECURELY FASTENED TO MASONRY, CONCRETE OR OTHER STRUCTURAL SUBSTRATE. UNITS MAY BE ANCHORED THROUGH FRAME TO SECURED WOOD BUCK IN ACCORDANCE WITH MANUFACTURER’S PUBLISHED INSTALLATION INSTRUCTIONS.
6. WHERE 1X BUCK IS NOT USED DISSIMILAR MATERIALS MUST BE SEPARATED WITH APPROVED COATING OR MEMBRANE. SELECTION OF COATING OR MEMBRANE IS THE RESPONSIBILITY OF THE ARCHITECT OR ENGINEER OF RECORD.
7. BUCKS SHALL EXTEND BEYOND UNIT FRAME INTERIOR FACE SO THAT FULL FRAME SUPPORT IS PROVIDED.
8. FOR FIN INSTALLATION SHIM AS NEEDED. FOR FRAME INSTALLATION SHIM AS REQUIRED AT EACH ANCHOR LOCATION WITH LOAD BEARING SHIM. SHIM WHERE SPACE OF 1/16” OR GREATER OCCURS. MAXIMUM ALLOWABLE SHIM STACK TO BE 1/4”.
9. SHIMS SHALL BE LOCATED, APPLIED AND MADE FROM MATERIALS AND THICKNESS CAPABLE OF SUSTAINING APPLICABLE LOADS.
10. WIND LOAD DURATION FACTOR Cd=1.6 WAS USED FOR WOOD ANCHOR CALCULATIONS.
11. FRAME MATERIAL: EXTRUDED RIGID PVC.
12. UNITS MUST BE GLAZED PER ASTM E1300,.
13. APPROVED IMPACT PROTECTIVE SYSTEM IS REQUIRED FOR THIS PRODUCT IN WIND BORNE DEBRIS REGIONS.
14. FOR ANCHORING THROUGH FIN INTO WOOD FRAMING OR 2X BUCK USE #8 WOOD SCREWS WITH SUFFICIENT LENGTH TO ACHIEVE A 1 1/4” MINIMUM EMBEDMENT INTO SUBSTRATE. LOCATE ANCHORS AS SHOWN IN ELEVATIONS AND INSTALLATION DETAILS.

15. FOR ANCHORING THROUGH FIN INTO METAL STRUCTURE USE #8 SMS OR SELF DRILLING SCREWS WITH SUFFICIENT LENGTH TO ACHIEVE A 3 THREADS MINIMUM BEYOND STRUCTURE INTERIOR WALL. LOCATER ANCHORS AS SHOWN IN ELEVATIONS AND INSTALLATION DETAILS.
16. FOR ANCHORING THROUGH FRAME INTO WOOD FRAMING OR 2X BUCK USE #8 WOOD SCREWS WITH SUFFICIENT LENGTH TO ACHIEVE A 1 1/4” MINIMUM EMBEDMENT INTO SUBSTRATE. LOCATE ANCHORS AS SHOWN IN ELEVATIONS AND INSTALLATION DETAILS.
17. FOR ANCHORING THROUGH FRAME INTO MASONRY/CONCRETE USE 3/16” TAPCONS WITH SUFFICIENT LENGTH TO ACHIEVE A 1 1/4” MINIMUM EMBEDMENT INTO SUBSTRATE WITH 2” MINIMUM EDGE DISTANCE. LOCATE ANCHORS AS SHOWN IN ELEVATIONS AND INSTALLATION DETAILS.
18. FOR ANCHORING THROUGH FRAME INTO METAL STRUCTURE USE #8 SMS OR SELF DRILLING SCREWS WITH SUFFICIENT LENGTH TO ACHIEVE 3 THREADS MINIMUM BEYOND STRUCTURE INTERIOR WALL. LOCATE ANCHORS AS SHOWN IN ELEVATIONS AND INSTALLATION DETAILS.
19. ALL FASTENERS TO BE CORROSION RESISTANT.
20. INSTALLATION ANCHORS SHALL BE INSTALLED IN ACCORDANCE WITH ANCHOR MANUFACTURER’S INSTALLATION INSTRUCTIONS AND ANCHORS SHALL NOT BE USED IN SUBSTRATES WITH STRENGTHS LESS THAN THE MINIMUM STRENGTH SPECIFIED BELOW:
 - A. WOOD: MINIMUM SPECIFIC GRAVITY OF G=0.42
 - B. CONCRETE: MINIMUM COMPRESSIVE STRENGTH OF 2,000 PSI.
 - C. MASONRY: HOLLOW/FILLED BLOCK PER ASTM C90 WITH Fm=2,000PSI MINIMUM.
 - D. METAL STRUCTURE: STEEL 18GA (.048”) FY=33KSI/FU=52KSI OR ALUMINUM 6063–T5 FU=30KSI .125” THICK MINIMUM
21. APPROVED CONFIGURATIONS: OX AND XO.

SIGNED: 01/14/2021

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LEGACY VINYL WINDOW, L.P.
1813 KELLY BLVD.
CARROLLTON, TX 75006

SERIES 450 HORIZONTAL SLIDING WINDOW
72” X 60” NON-IMPACT
NOTES

DRAWN:
A.R.

DWG NO.
08-03674

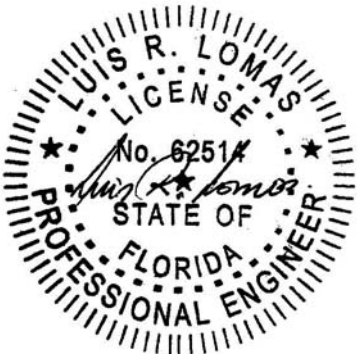
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SCALE NTS

DATE 01/05/21

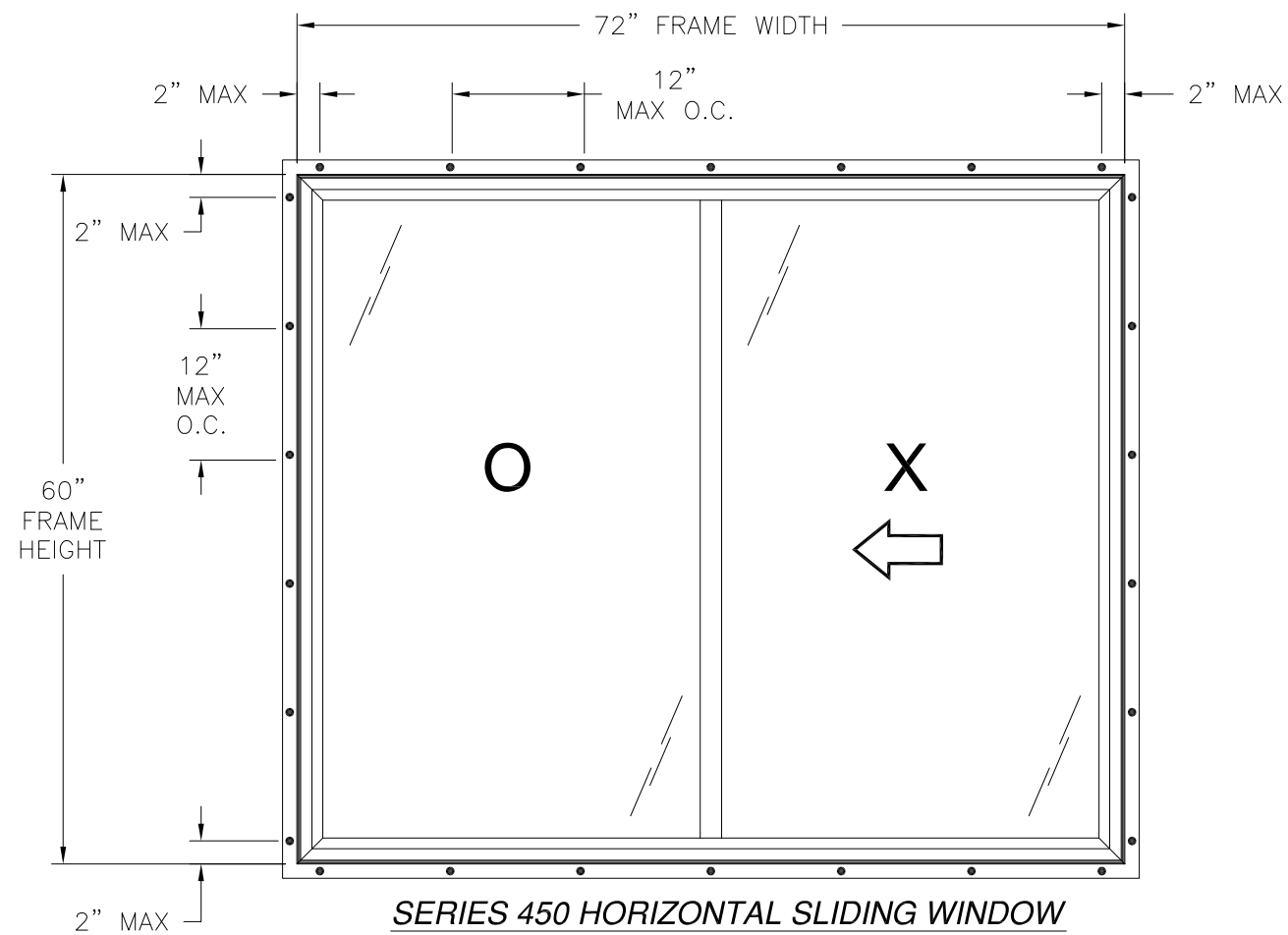
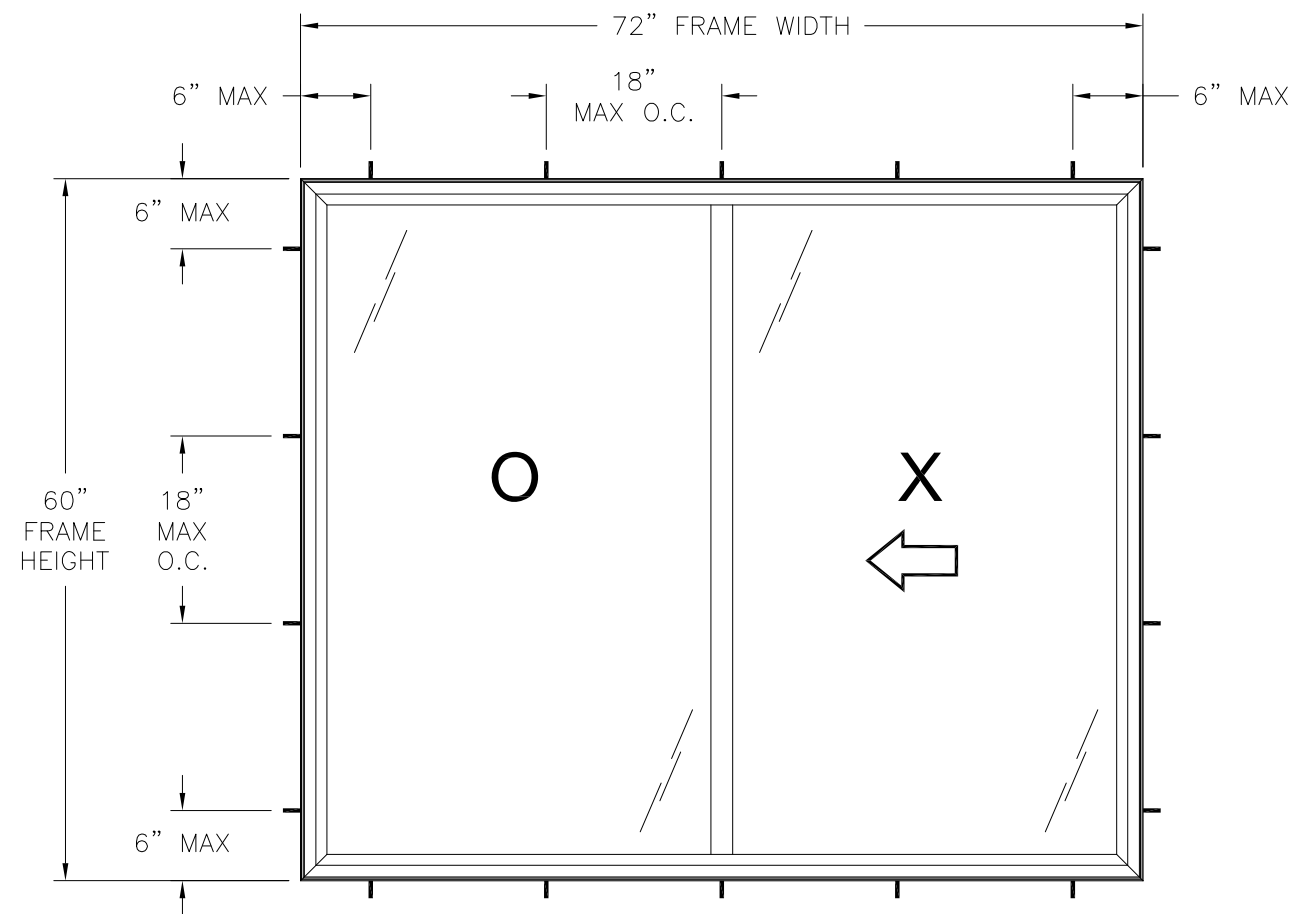
SHEET 1 OF 9

L. ROBERTO LOMAS P.E.
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434-688-0609 rllomas@lrlomaspe.com



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DESIGN PRESSURE RATING	IMPACT RATING
±25.0PSF	NONE

72" X 60" UNIT SHOWN. OTHER SIZES APPROVED AS LONG AS
FRAME AREA DOES NOT EXCEED 30.0 FT²

NOTES:

- SASH SIZE: 35" X 57 1/8"
- FIXED D.L.O.: 32 1/8" X 54 7/8"
- SASH D.L.O.: 32 9/16" X 54 7/8"

HARDWARE SCHEDULE

A.	PVC PLASTIC CAM ACTION LOCK WITH KEEPER, 4 1/4" FROM EACH END OF SASH INTERLOCK STILE
B.	TANDEM METALLIC ROLLER WITH PLASTIC HOUSING SNAPPED INTO SASH BOTTOM RAIL, 1" FROM EACH END
C.	ALUMINUM REINFORCEMENT (2244-A) AT SASH RAIL AND STILES
D.	ALUMINUM REINFORCEMENT (2243-A) AT SASH INTERLOCK STILE
E.	ALUMINUM REINFORCEMENT (2230-C) AT FIXED INTERLOCK FULL SPAN

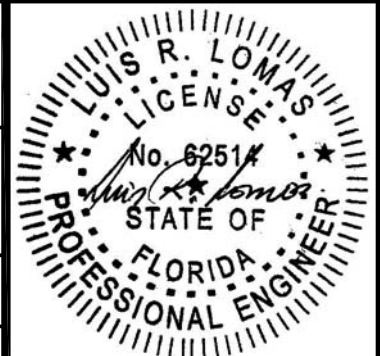
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ELEVATIONS

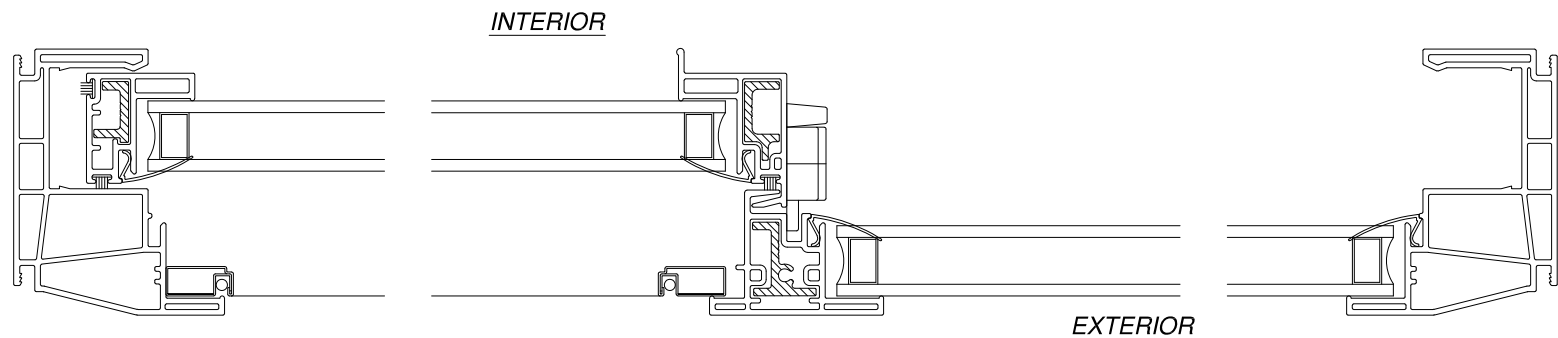
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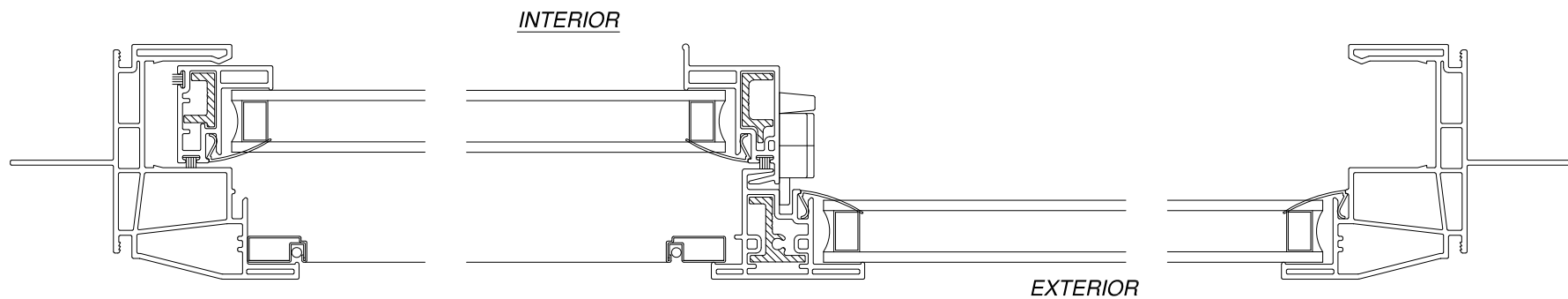


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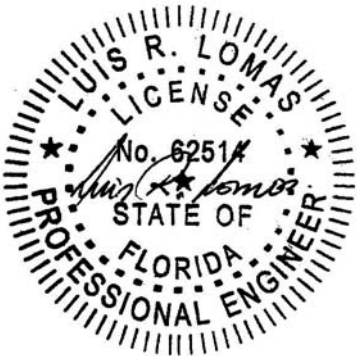
HORIZONTAL CROSS SECTION
FINLESS FRAME



HORIZONTAL CROSS SECTION
FIN FRAME

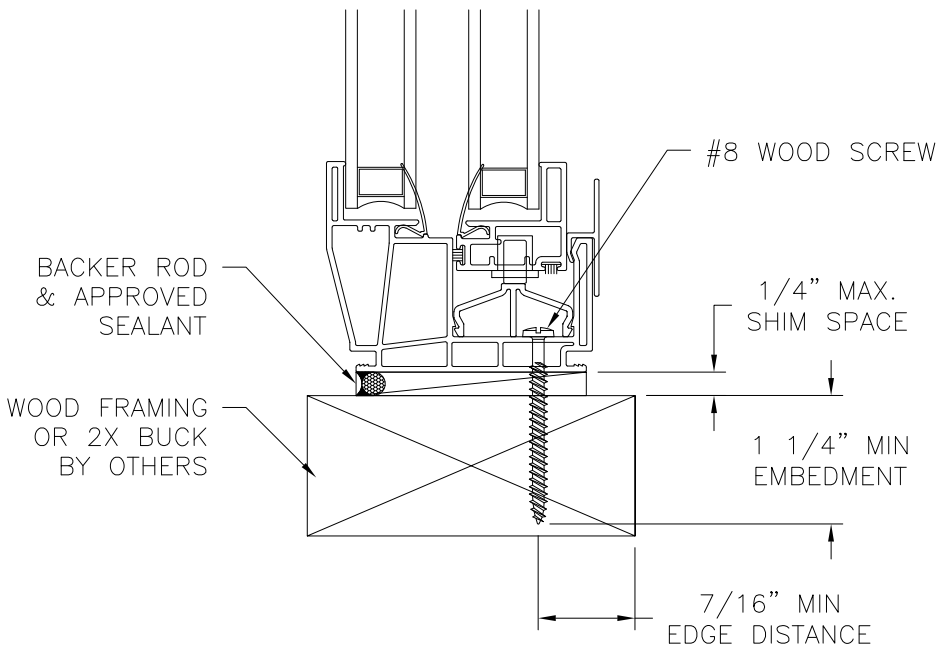
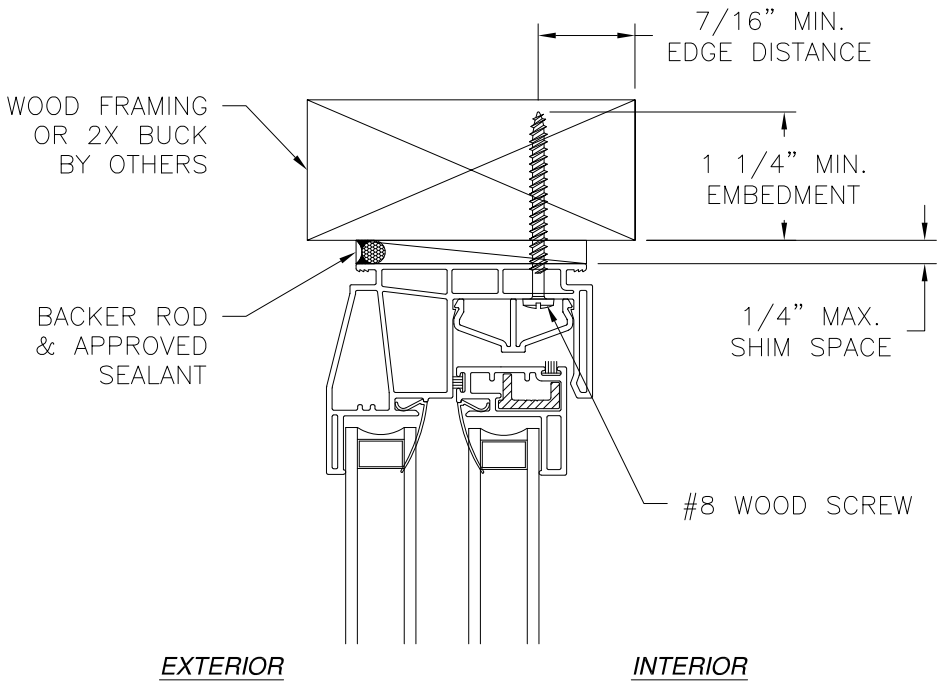
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SERIES 450 HORIZONTAL SLIDING WINDOW 72" X 60" NON-IMPACT HORIZONTAL CROSS SECTIONS		
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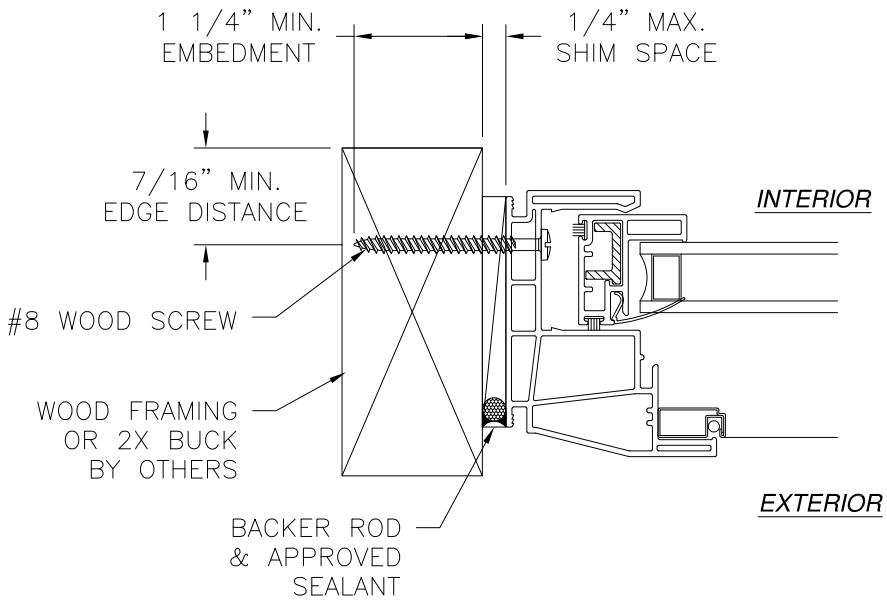


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VERTICAL CROSS SECTION
WOOD FRAMING OR 2X BUCK INSTALLATION



JAMB INSTALLATION DETAIL
WOOD FRAMING OR 2X BUCK INSTALLATION

- NOTES:**
1. INTERIOR AND EXTERIOR FINISHES, BY OTHERS, NOT SHOWN FOR CLARITY.
 2. PERIMETER AND JOINT SEALANT BY OTHERS TO BE DESIGNED IN ACCORDANCE WITH ASTM E2112

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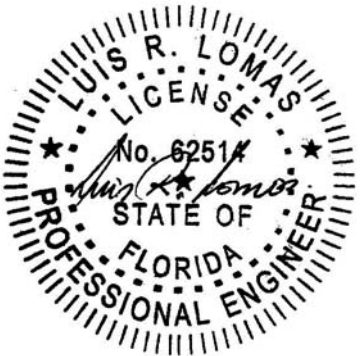
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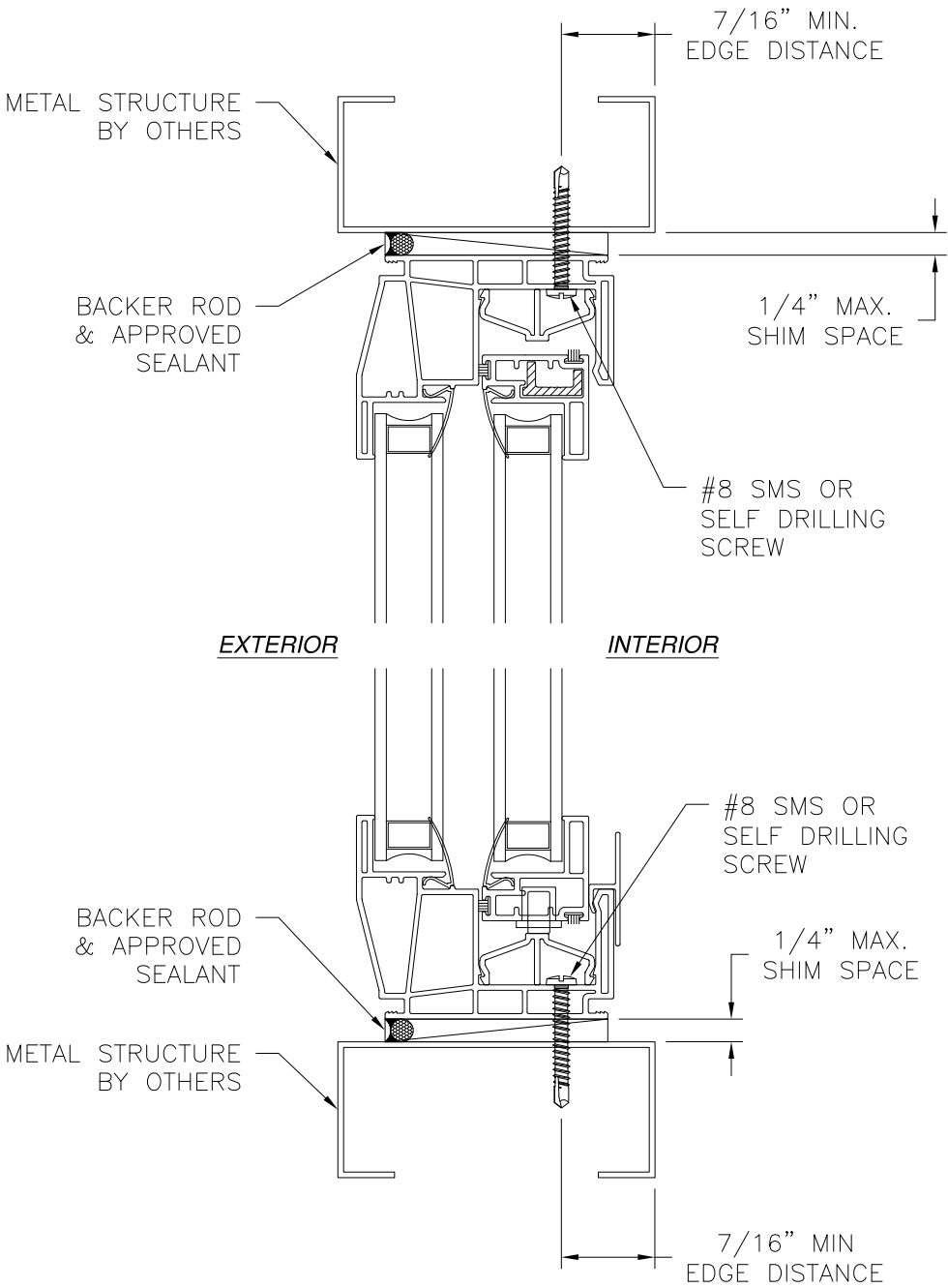
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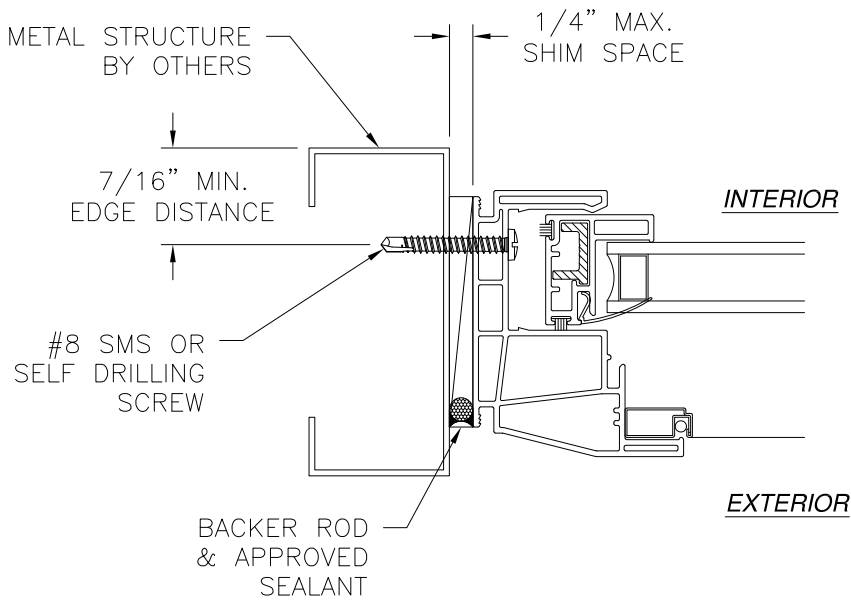


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VERTICAL CROSS SECTION
METAL STRUCTURE INSTALLATION



JAMB INSTALLATION DETAIL
METAL STRUCTURE INSTALLATION

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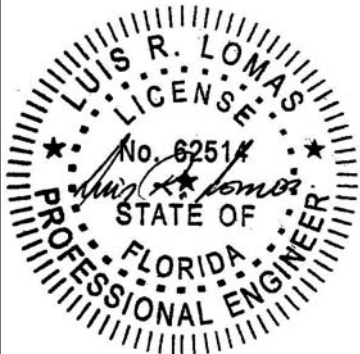
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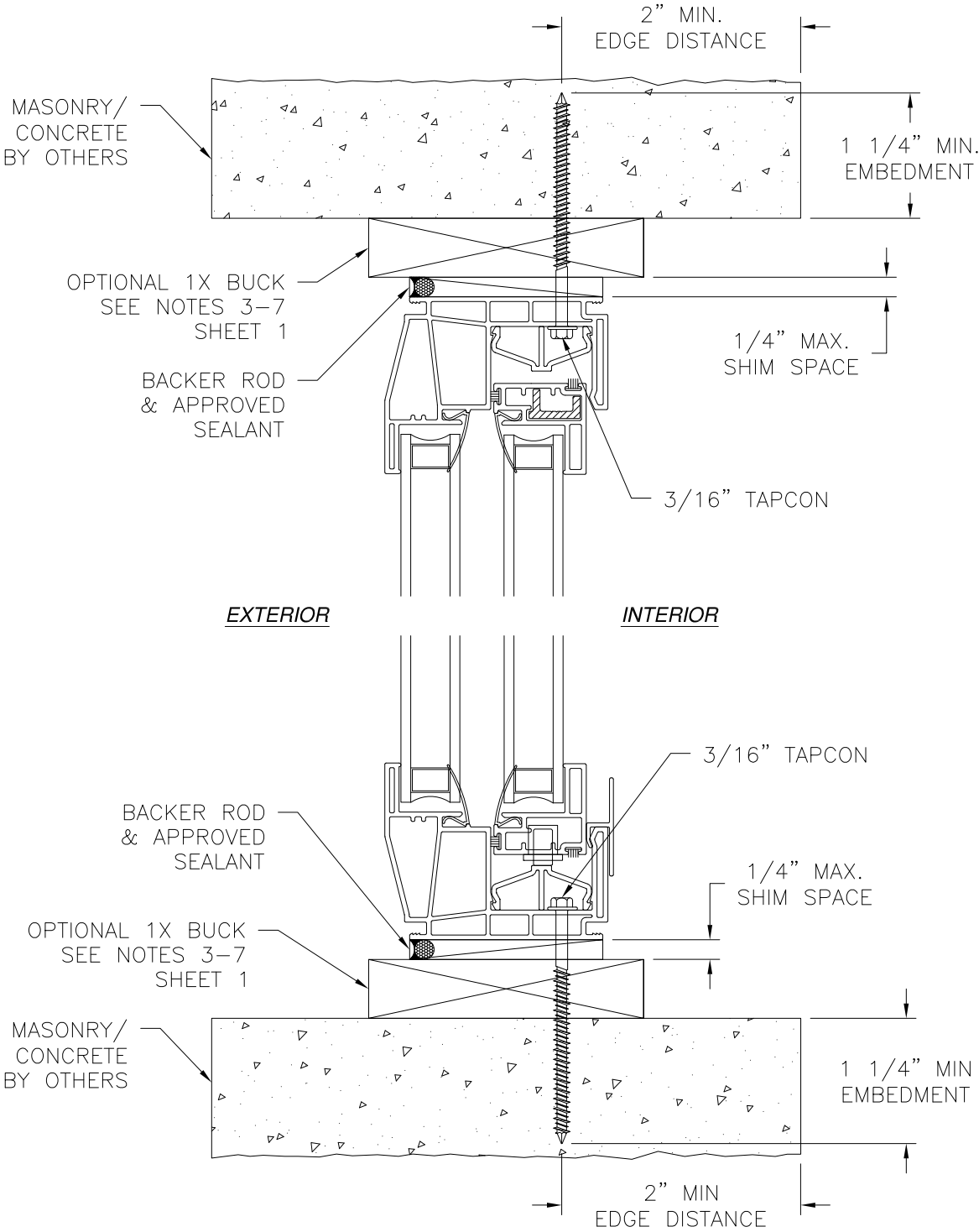
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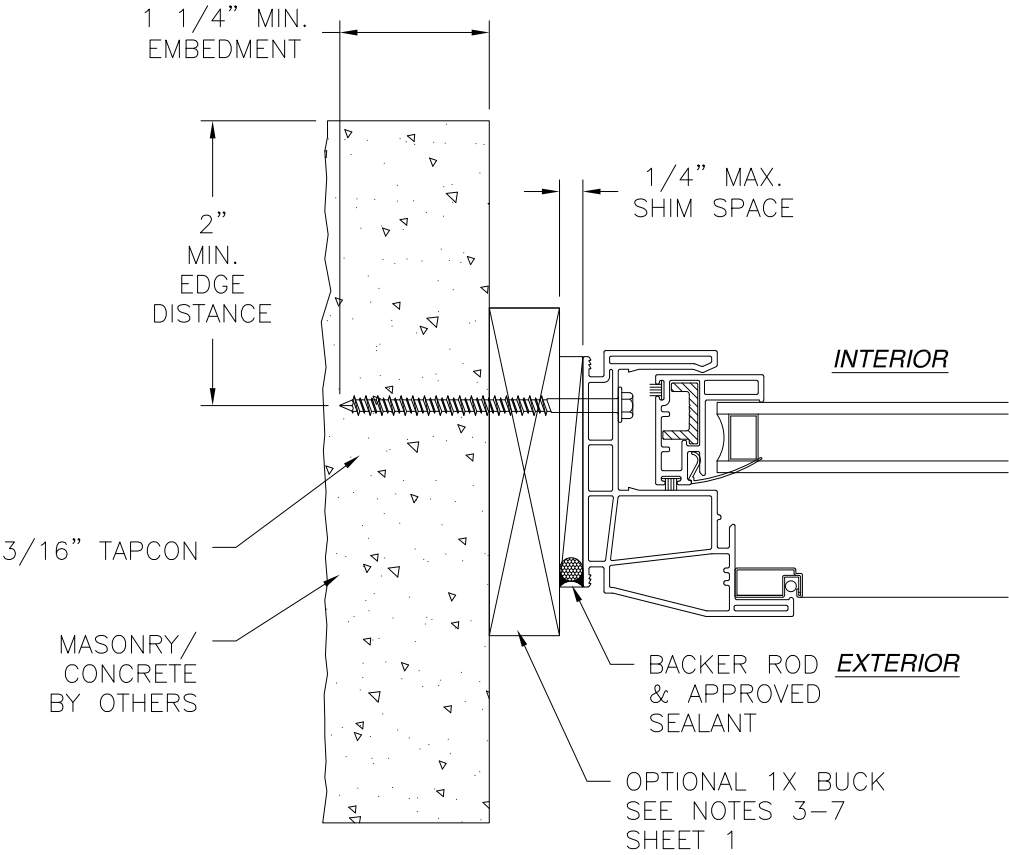


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VERTICAL CROSS SECTION
MASONRY/CONCRETE INSTALLATION



JAMB INSTALLATION DETAIL
MASONRY/CONCRETE INSTALLATION

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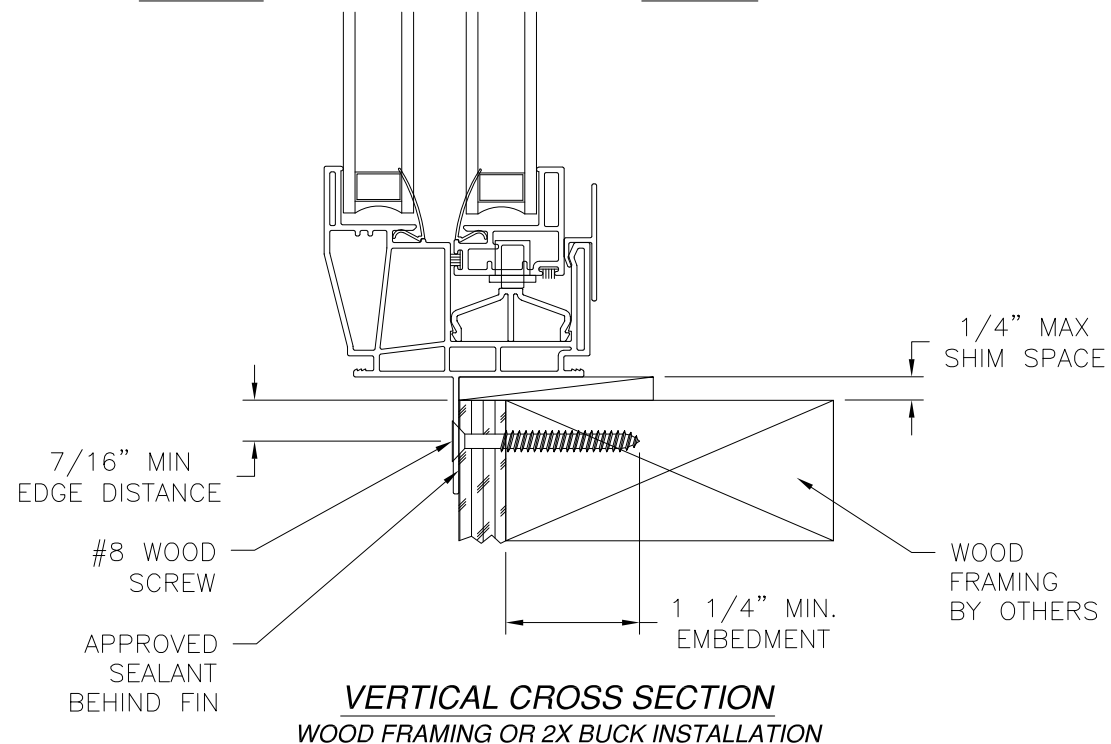
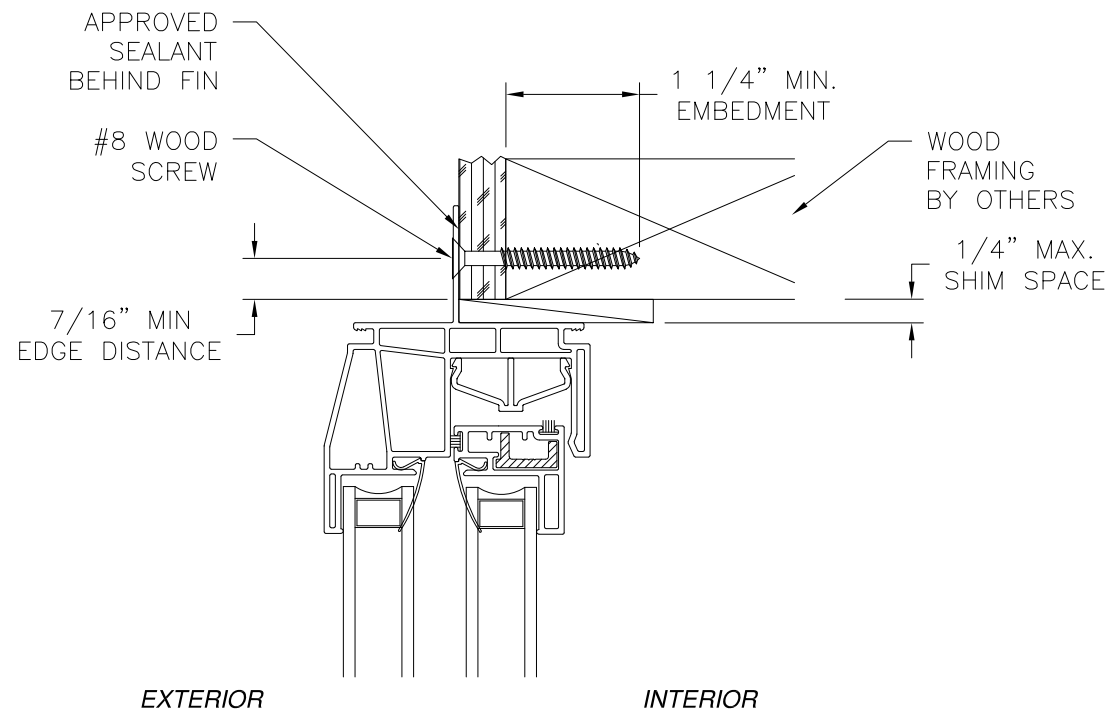
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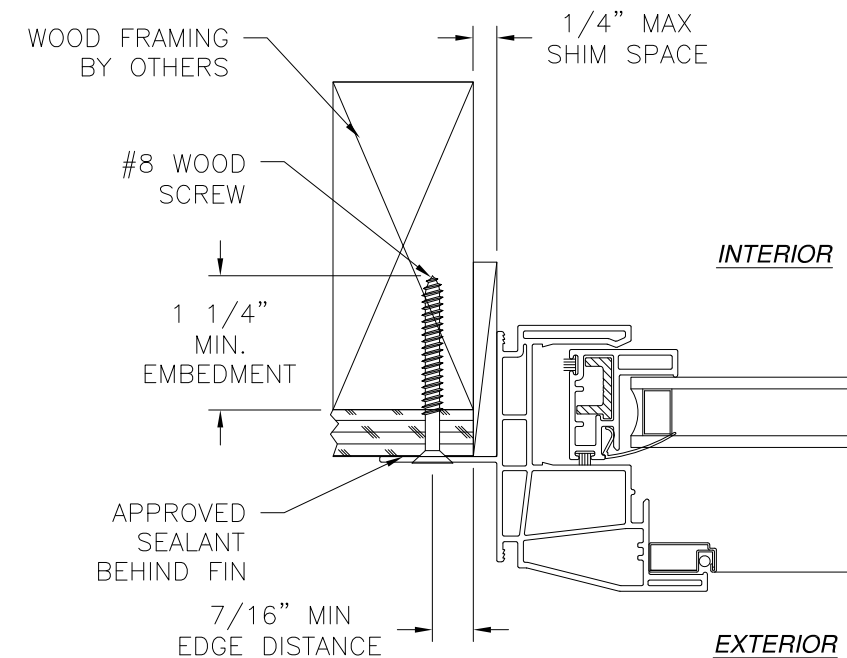


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VERTICAL CROSS SECTION
WOOD FRAMING OR 2X BUCK INSTALLATION

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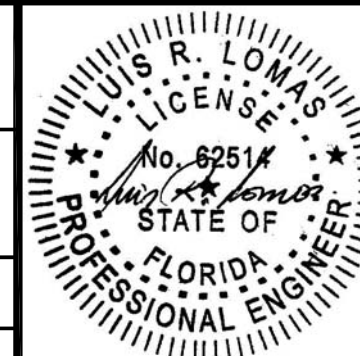
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WOOD FRAMING OR 2X BUCK INSTALLATION

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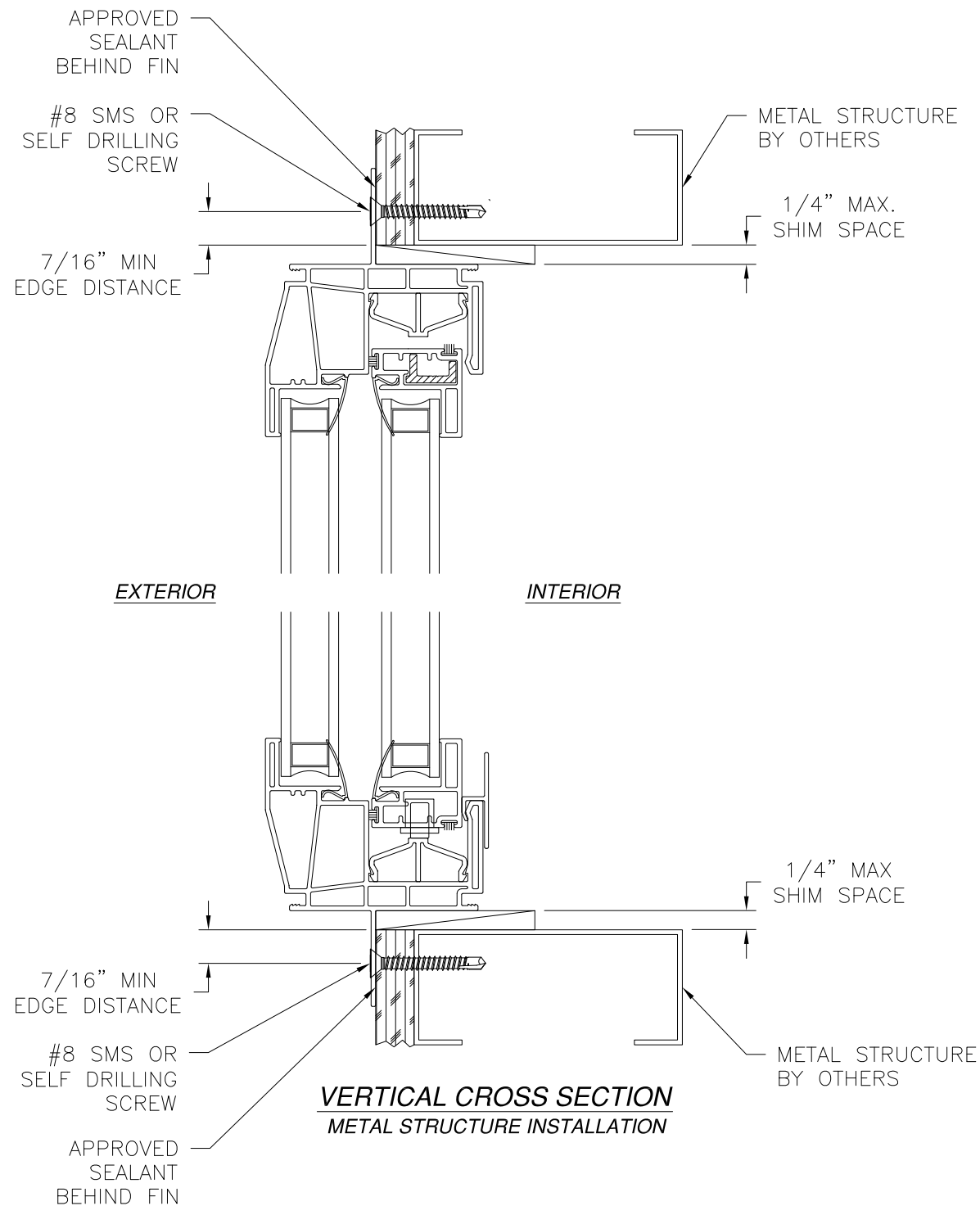
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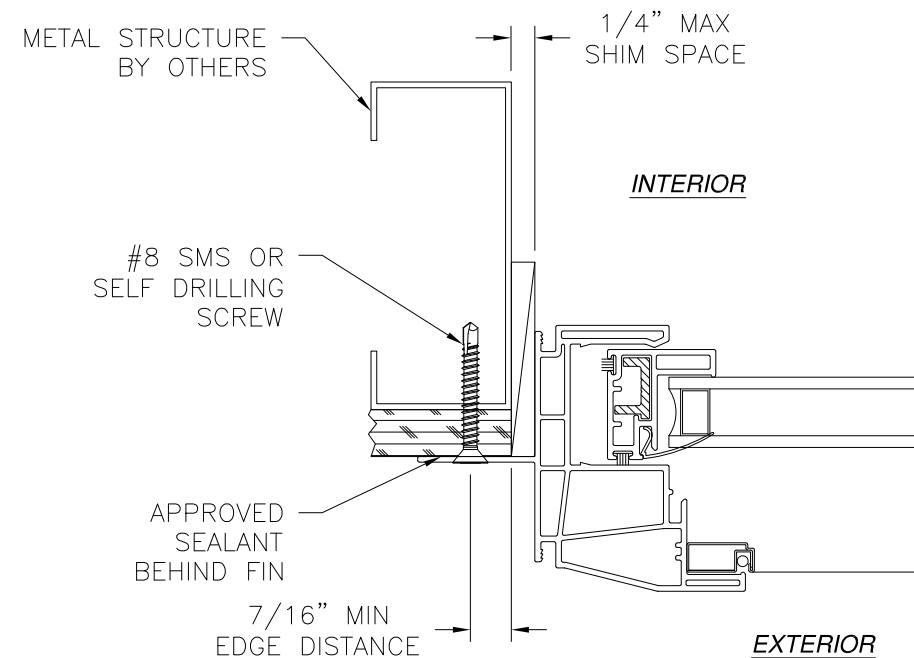
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VERTICAL CROSS SECTION
METAL STRUCTURE INSTALLATION



JAMB INSTALLATION DETAIL
METAL STRUCTURE INSTALLATION

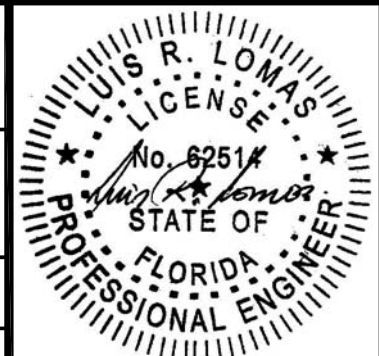
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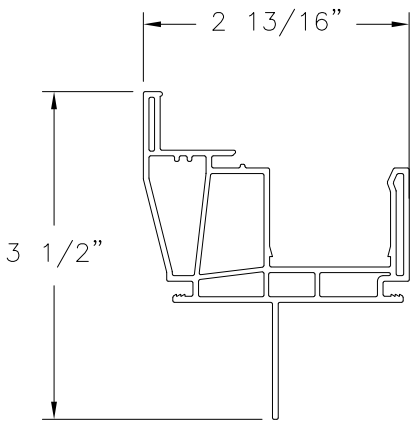
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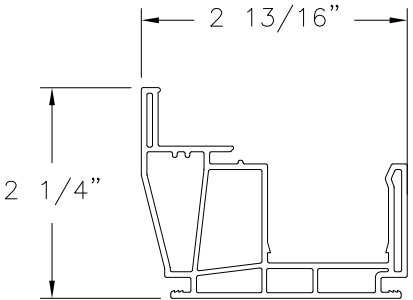


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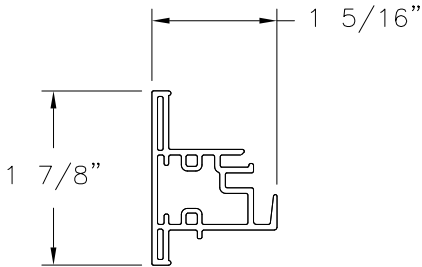
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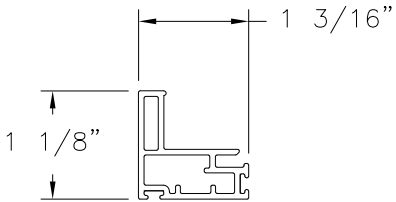
HEAD FRAME (V-772)
FIN INSTALLATION
EXTRUDED RIGID PVC



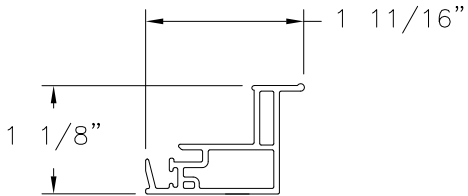
HEAD FRAME (V-772)
EXTRUDED RIGID PVC



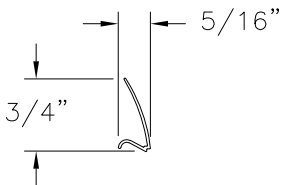
MEETING RAIL (V-706)
EXTRUDED RIGID PVC



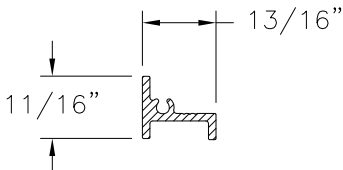
SASH STILE/BOTTOM RAIL (V-705)
EXTRUDED RIGID PVC



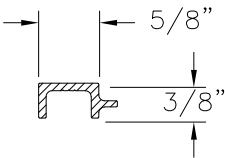
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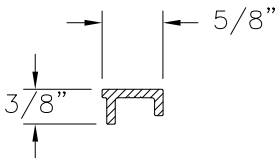
GLAZING BEAD (1718R)
EXTRUDED RIGID PVC



REINFORCEMENT (2230-C)
ALUMINUM 6063-T5



REINFORCEMENT (2243-A)
ALUMINUM 6063-T5



REINFORCEMENT (2244-A)
ALUMINUM 6063-T5

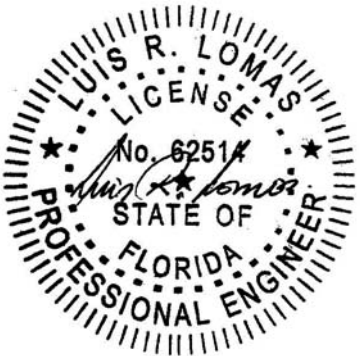
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