

REVISIONS			
REV	DESCRIPTION	DATE	APPROVED

NOTES:

1. THE PRODUCT SHOWN HEREIN IS DESIGNED AND MANUFACTURED TO COMPLY WITH REQUIREMENTS OF THE FLORIDA BUILDING CODE.
2. WOOD FRAMING AND MASONRY OPENING TO BE DESIGNED AND ANCHORED TO PROPERLY TRANSFER ALL LOADS TO STRUCTURE. FRAMING AND MASONRY OPENING IS THE RESPONSIBILITY OF THE ARCHITECT OR ENGINEER OF RECORD.
3. 1X BUCK OVER MASONRY/CONCRETE IS OPTIONAL.
4. WHERE SHIM OR BUCK THICKNESS IS LESS THAN 1-1/2" UNITS MUST BE ANCHORED THROUGH THE FRAME IN ACCORDANCE WITH MANUFACTURER'S PUBLISHED INSTALLATION INSTRUCTIONS. ANCHORS SHALL BE SECURELY FASTENED DIRECTLY INTO MASONRY, CONCRETE OR OTHER STRUCTURAL SUBSTRATE MATERIAL.
5. WHERE WOOD BUCK THICKNESS IS 1-1/2" OR GREATER, BUCK SHALL BE SECURELY FASTENED TO MASONRY, CONCRETE OR OTHER STRUCTURAL SUBSTRATE. UNITS MAY BE ANCHORED THROUGH FRAME TO SECURED WOOD BUCK IN ACCORDANCE WITH MANUFACTURER'S PUBLISHED INSTALLATION INSTRUCTIONS.
6. WHERE 1X BUCK IS NOT USED DISSIMILAR MATERIALS MUST BE SEPARATED WITH APPROVED COATING OR MEMBRANE. SELECTION OF COATING OR MEMBRANE IS THE RESPONSIBILITY OF THE ARCHITECT OR ENGINEER OF RECORD.
7. BUCKS SHALL EXTEND BEYOND UNIT FRAME INTERIOR FACE SO THAT FULL FRAME SUPPORT IS PROVIDED.
8. SHIM AS REQUIRED AT EACH ANCHOR LOCATION WITH LOAD BEARING SHIM. SHIM WHERE SPACE OF 1/16" OR GREATER OCCURS. MAXIMUM ALLOWABLE SHIM STACK TO BE 1/4".
9. SHIMS SHALL BE LOCATED, APPLIED AND MADE FROM MATERIALS AND THICKNESS CAPABLE OF SUSTAINING APPLICABLE LOADS.
10. WIND LOAD DURATION FACTOR Cd=1.6 WAS USED FOR WOOD ANCHOR CALCULATIONS.
11. FRAME MATERIAL: ALUMINUM 6063-T5.
12. UNITS MUST BE GLAZED PER ASTM E1300, WITH SAFETY GLAZING.
13. APPROVED IMPACT PROTECTIVE SYSTEM IS REQUIRED FOR THIS PRODUCT IN WIND BORNE DEBRIS REGIONS.
14. FOR ANCHORING THROUGH FRAME INTO WOOD FRAMING OR 2X BUCK USE #10 WOOD SCREWS WITH SUFFICIENT LENGTH TO ACHIEVE A 1 1/4" MINIMUM EMBEDMENT INTO SUBSTRATE. LOCATE ANCHORS AS SHOWN IN ELEVATIONS AND INSTALLATION DETAILS.

15. FOR ANCHORING THROUGH FRAME INTO MASONRY/CONCRETE USE 3/16" TAPCONS WITH SUFFICIENT LENGTH TO ACHIEVE A 1 3/4" MINIMUM EMBEDMENT INTO SUBSTRATE WITH 2" MINIMUM EDGE DISTANCE. LOCATE ANCHORS AS SHOWN IN ELEVATIONS AND INSTALLATION DETAILS.
16. FOR ANCHORING THROUGH FRAME INTO METAL STRUCTURE USE #10 SMS OR SELF DRILLING SCREWS WITH SUFFICIENT LENGTH TO ACHIEVE 3 THREADS MINIMUM BEYOND STRUCTURE INTERIOR WALL. LOCATE ANCHORS AS SHOWN IN ELEVATIONS AND INSTALLATION DETAILS.
17. ALL FASTENERS TO BE CORROSION RESISTANT.
18. INSTALLATION ANCHORS SHALL BE INSTALLED IN ACCORDANCE WITH ANCHOR MANUFACTURER'S INSTALLATION INSTRUCTIONS AND ANCHORS SHALL NOT BE USED IN SUBSTRATES WITH STRENGTHS LESS THAN THE MINIMUM STRENGTH SPECIFIED BELOW:
 - A. WOOD: MINIMUM SPECIFIC GRAVITY OF G=0.42
 - B. CONCRETE: MINIMUM COMPRESSIVE STRENGTH OF 2,000 PSI.
 - C. MASONRY: GROUT FILLED BLOCK PER ASTM C90 WITH Fm=2,000PSI MINIMUM.
 - D. METAL STRUCTURE: STEEL 18GA (.048") FY=33KSI/FU=52KSI OR ALUMINUM 6063-T5 FU=30KSI .125" THICK MINIMUM

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E6 GLOBAL IPA, LLC.
12-1394, 369 GANGNAM-DAERO, SEOCHO-GU
SEOUL 06621, SOUTH KOREA

AZ57-HW TWIN CORE ALUMINUM BIFOLD DOORS
NON-IMPACT
NOTES

DRAWN:
A.R.

DWG NO.
08-03655

REV
-

SCALE NTS

DATE 11/24/2020

SHEET 1 OF 6

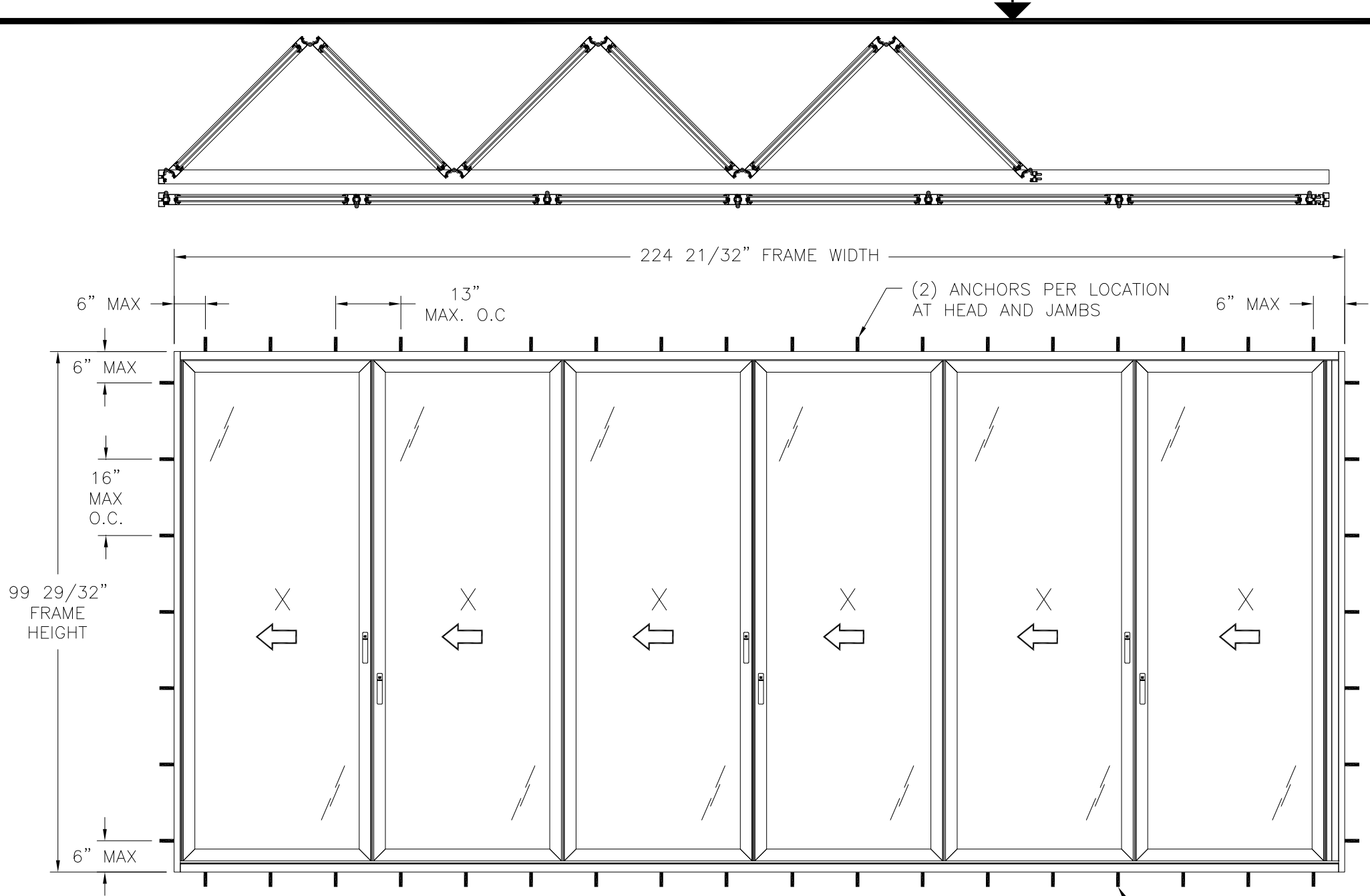
L. ROBERTO LOMAS P.E.
1432 WOODFORD RD LEWISVILLE, NC 27023
434-688-0609 rllomas@lrlomaspe.com

SIGNED: 12/07/2020



Luis R. Lomas P.E.
FL No.: 62514

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AZ57-HW TWIN CORE ALUMINUM BIFOLD DOORS - IMPACT
EXTERIOR VIEW

- NOTES:
- PANEL SIZE: 36" X 96"
 - D.L.O. SIZE: 31 7/8" X 92 1/8"

DESIGN PRESSURE RATING	IMPACT RATING
±25.0PSF	NONE

FOR ADDITIONAL SIZES SEE CHARTS #1 AND #2
6 PANELS SHOWN. UNLIMITED NUMBER OF PANELS IN UNLIMITED
CONFIGURATIONS ARE APPROVED AS LONG AS INDIVIDUAL PANEL AREA DOES
NOT EXCEED 24.0 FT² AND USES VERTICAL CONDITIONS AS SHOWN HEREIN.

HARDWARE SCHEDULE	
A.	HINGE AT 21" ON CENTER OF EACH MEETING STILE
B.	HINGE WITH ROLLER, 4" FROM EACH END OF STILE ON PANELS 1, 3 AND 5
C.	MULTI-POINT LOCK AND SHOOT BOLTS LOCATED AT EACH PANEL HEAD, SILL AND HANDLE LOCATIONS
D.	ALUMINUM PANEL REINFORCEMENT AT TOP, BOTTOM RAIL AND STILES

Chart # 1
Where water penetration resistance is required
Maximum Design pressure (psf)

Panel Height (in)	Single Panel Width (in)									
	24.0		30.0		33.00		36.0		42.0	
	Pos	Neg	Pos	Neg	Pos	Neg	Pos	Neg	Pos	Neg
80.0	25.0	43.0	25.0	36.0	25.0	32.7	25.0	30.0	25.0	25.7
84.0	25.0	40.6	25.0	33.9	25.0	31.2	25.0	28.6	-	-
90.0	25.0	37.5	25.0	31.2	25.0	28.9	25.0	26.7	-	-
96.00	25.0	34.8	25.0	28.9	25.0	26.8	25.0	25.0	-	-
102.0	25.0	30.2	24.5	24.5	22.4	22.4	-	-	-	-
108.0	25.0	25.4	20.5	20.5	-	-	-	-	-	-
114.0	21.5	21.5	17.4	17.4	-	-	-	-	-	-
120.0	18.4	18.4	-	-	-	-	-	-	-	-

Chart # 2
Where water penetration resistance is not required
Maximum Design pressure (psf)

Panel Height (in)	Single Panel Width (in)									
	24.0		30.0		33.00		36.0		42.0	
	Pos	Neg	Pos	Neg	Pos	Neg	Pos	Neg	Pos	Neg
80.0	43.0	43.0	36.0	36.0	32.7	32.7	30.0	30.0	25.7	25.7
84.0	40.6	40.6	33.9	33.9	31.2	31.2	28.6	28.6	-	-
90.0	37.5	37.5	31.2	31.2	28.9	28.9	26.7	26.7	-	-
96.00	34.8	34.8	28.9	28.9	26.8	26.8	25.0	25.0	-	-
102.0	30.2	30.2	24.5	24.5	22.4	22.4	-	-	-	-
108.0	25.4	25.4	20.5	20.5	-	-	-	-	-	-
114.0	21.5	21.5	17.4	17.4	-	-	-	-	-	-
120.0	18.4	18.4	-	-	-	-	-	-	-	-

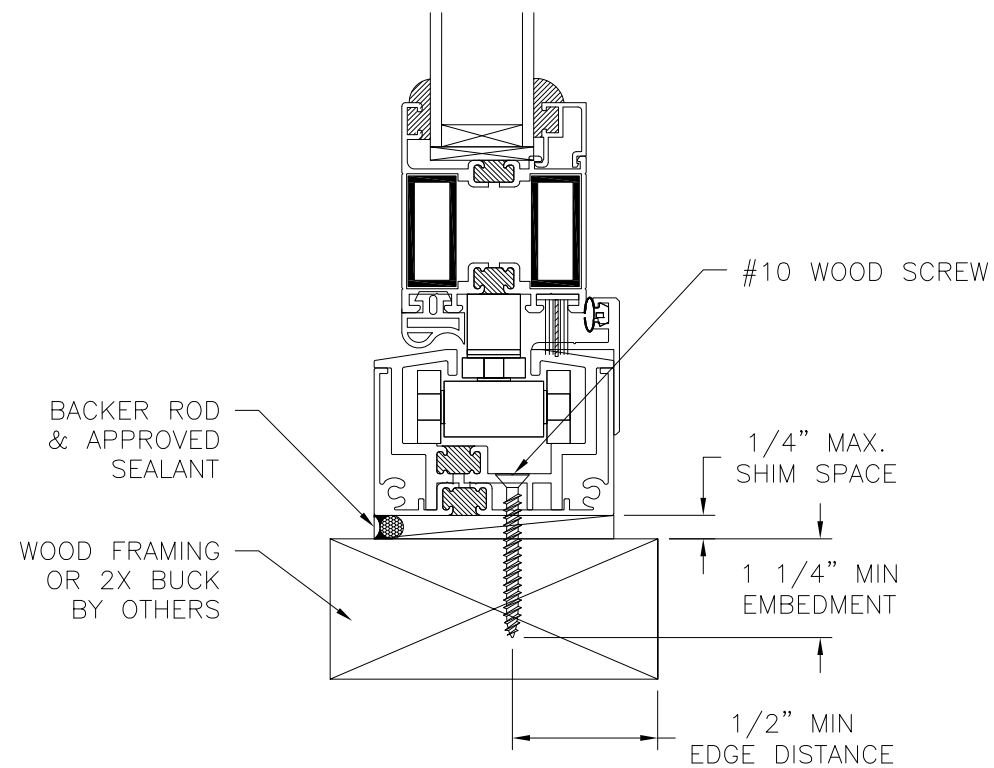
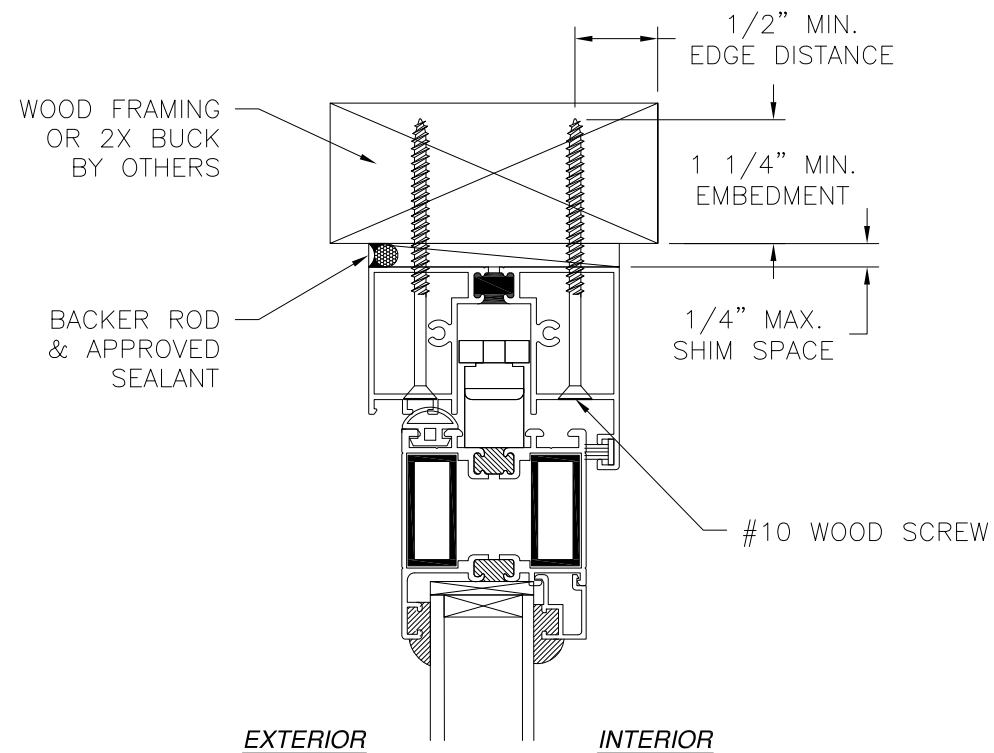
SIGNED: 12/07/2020

E6 GLOBAL IPA, LLC. 12-1394, 369 GANGNAM-DAERO, SEOCHO-GU SEOUL 06621, SOUTH KOREA		
AZ57-HW TWIN CORE ALUMINUM BIFOLD DOORS NON-IMPACT ELEVATION		
DRAWN: A.R.	DWG NO. 08-03655	REV -
SCALE NTS	DATE 11/24/2020	SHEET 2 OF 6
L. ROBERTO LOMAS P.E. 1432 WOODFORD RD LEWISVILLE, NC 27023 434-688-0609 rllomas@rlomaspe.com		

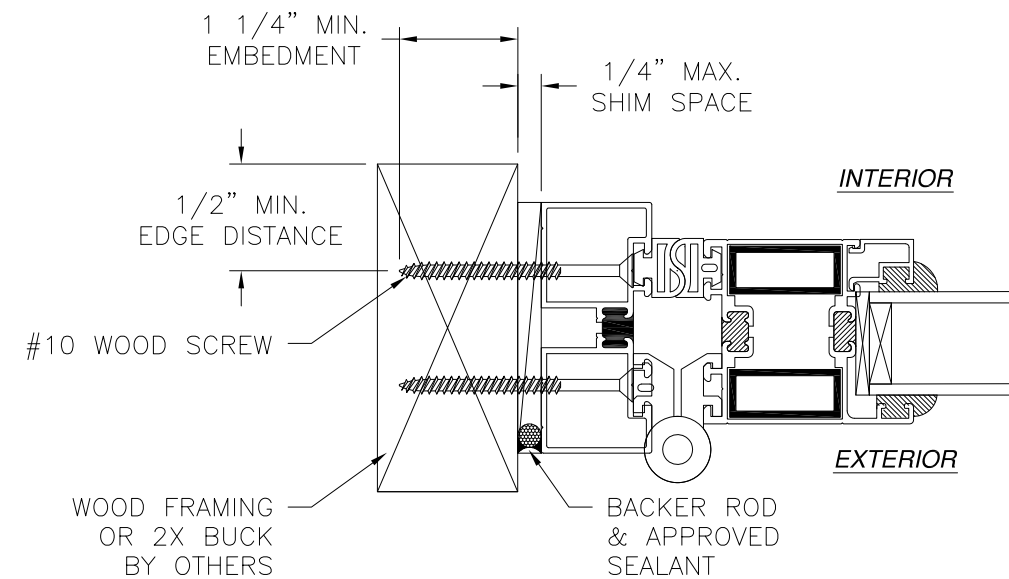


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VERTICAL CROSS SECTION
WOOD FRAMING OR 2X BUCK INSTALLATION

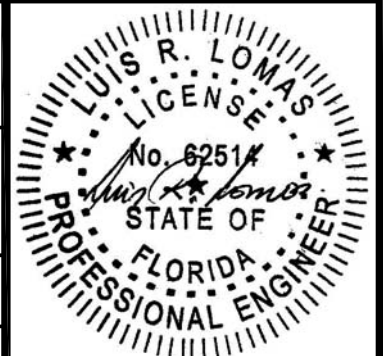


JAMB INSTALLATION DETAIL
WOOD FRAMING OR 2X BUCK INSTALLATION

- NOTES:**
1. INTERIOR AND EXTERIOR FINISHES, BY OTHERS, NOT SHOWN FOR CLARITY.
 2. PERIMETER AND JOINT SEALANT BY OTHERS TO BE DESIGNED IN ACCORDANCE WITH ASTM E2112

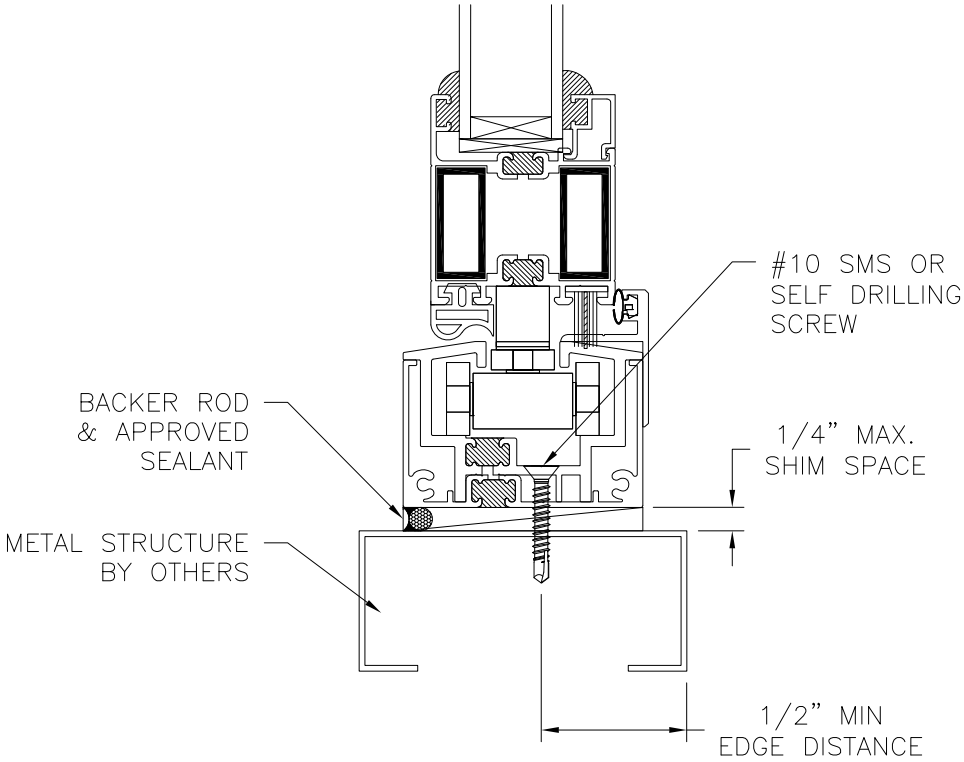
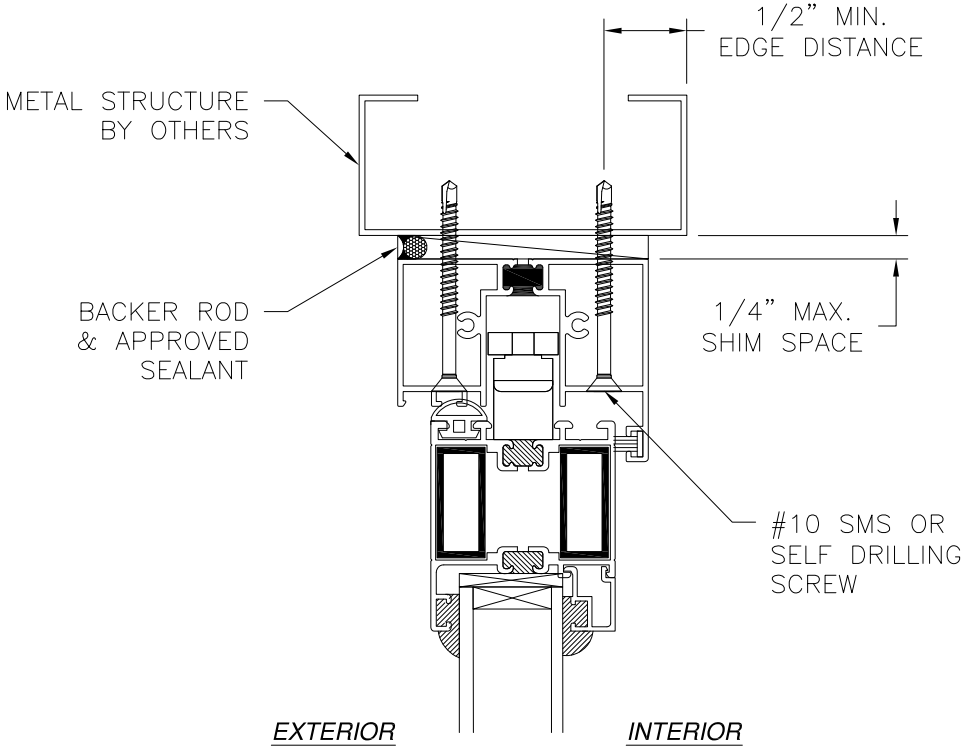
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AZ57-HW TWIN CORE ALUMINUM BIFOLD DOORS NON-IMPACT INSTALLATION DETAILS		
DRAWN: A.R.	DWG NO. 08-03655	REV -
SCALE NTS	DATE 11/24/2020	SHEET 3 OF 6
L. ROBERTO LOMAS P.E. 1432 WOODFORD RD LEWISVILLE, NC 27023 434-688-0609 rllomas@lrlomaspe.com		

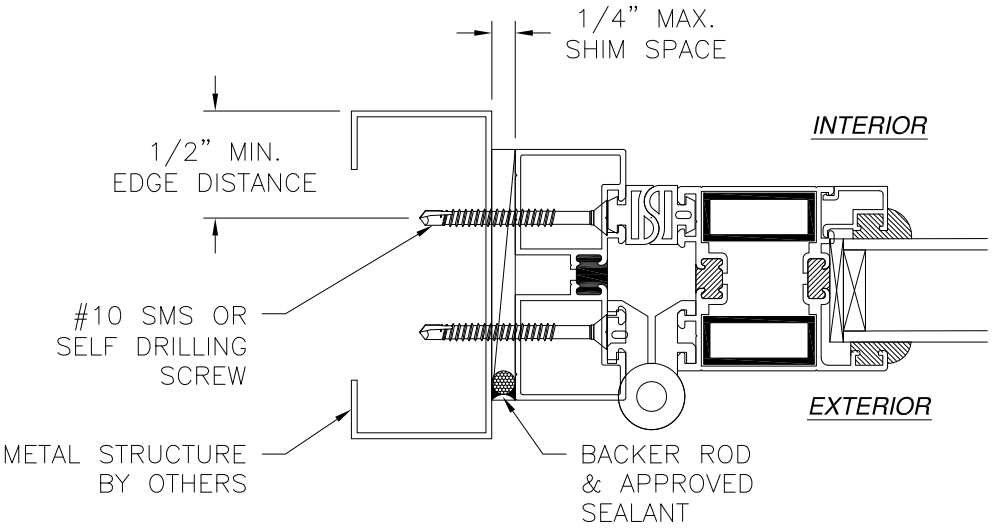


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VERTICAL CROSS SECTION
METAL STRUCTURE INSTALLATION



JAMB INSTALLATION DETAIL
METAL STRUCTURE INSTALLATION

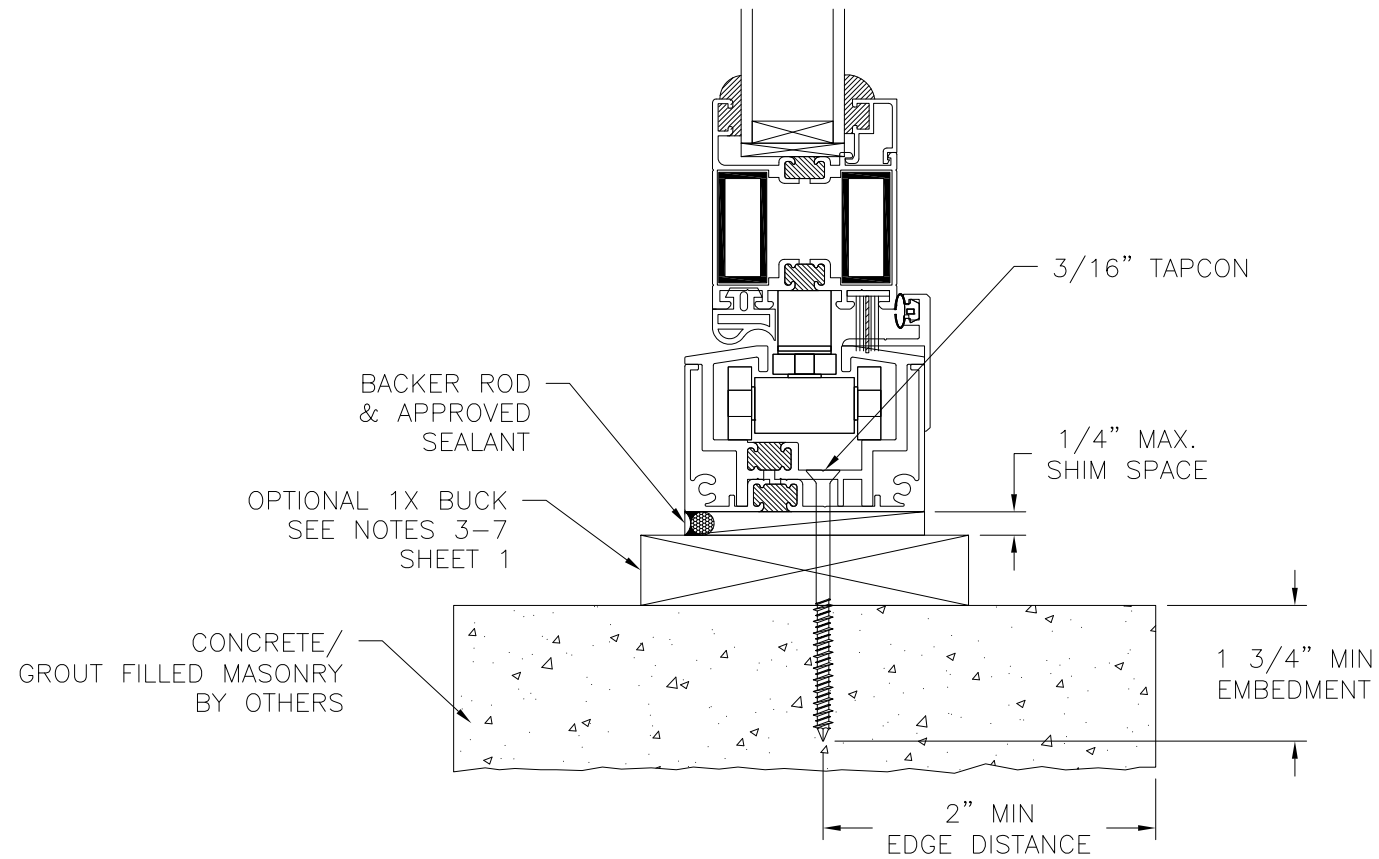
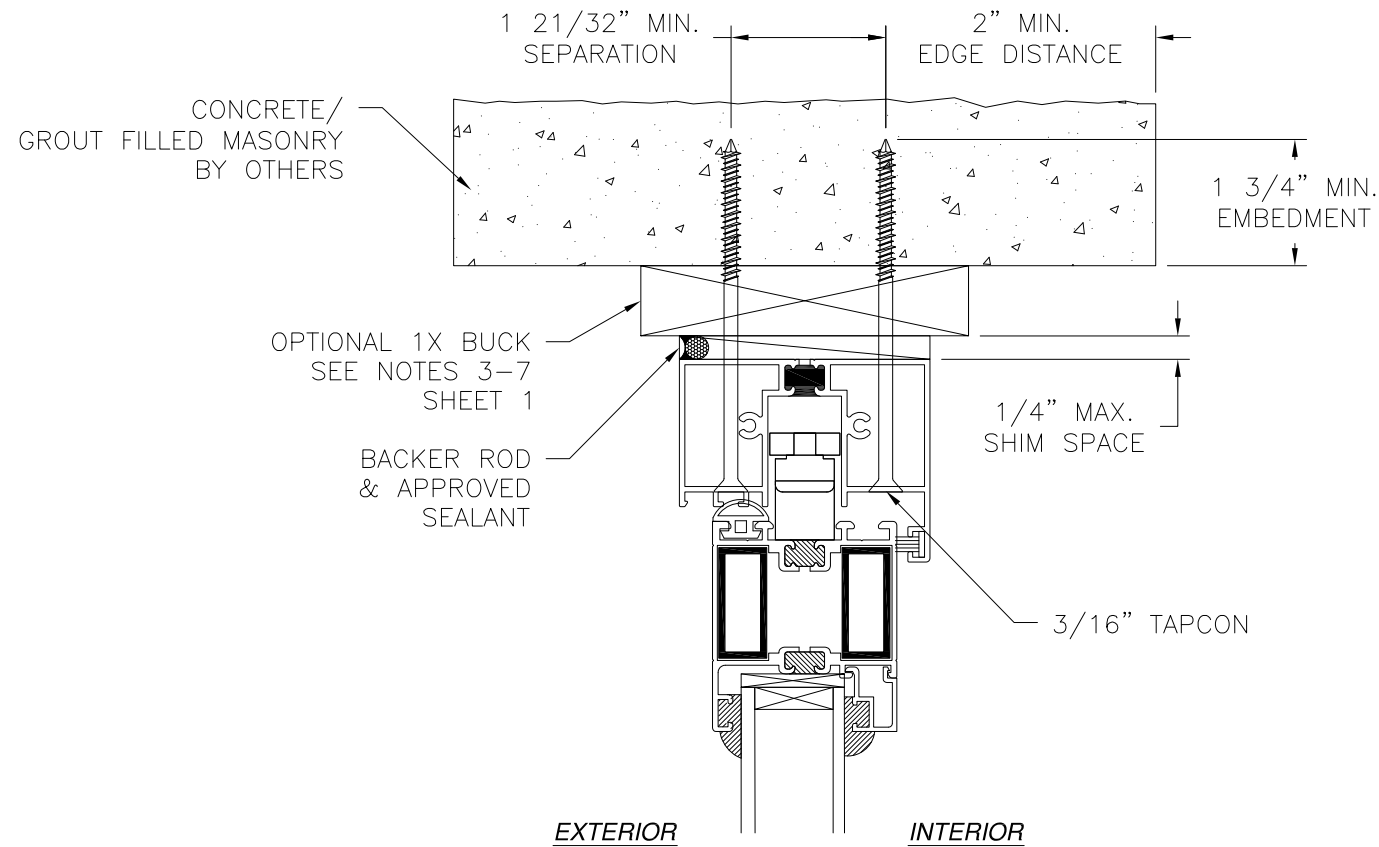
- NOTES:
1. INTERIOR AND EXTERIOR FINISHES, BY OTHERS, NOT SHOWN FOR CLARITY.
 2. PERIMETER AND JOINT SEALANT BY OTHERS TO BE DESIGNED IN ACCORDANCE WITH ASTM E2112

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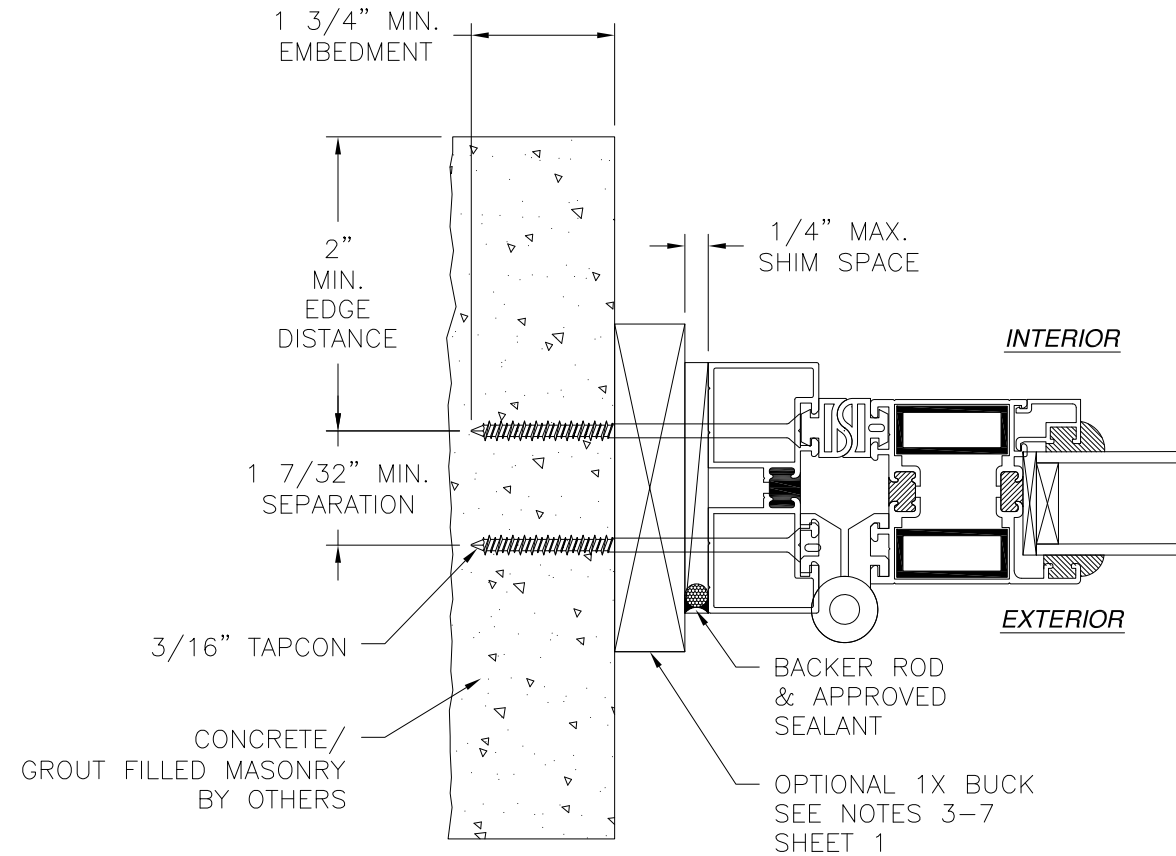


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VERTICAL CROSS SECTION
CONCRETE/MASONRY INSTALLATION

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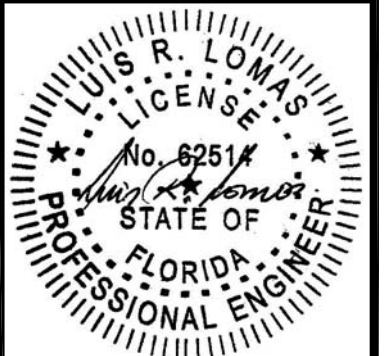
JAMB INSTALLATION DETAIL
CONCRETE/MASONRY INSTALLATION

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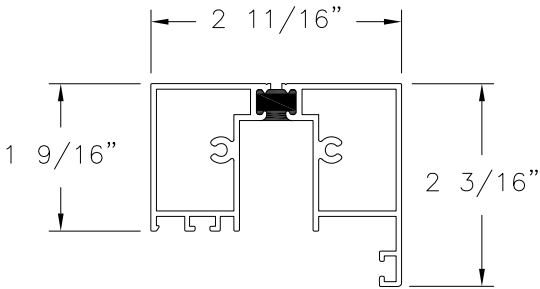
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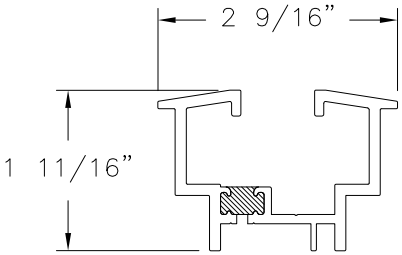


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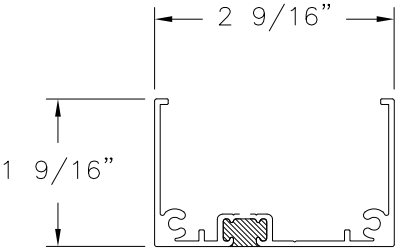
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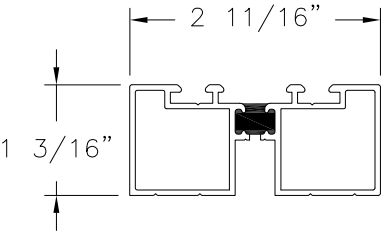
TOP TRACK
ALUMINUM 6063-T5



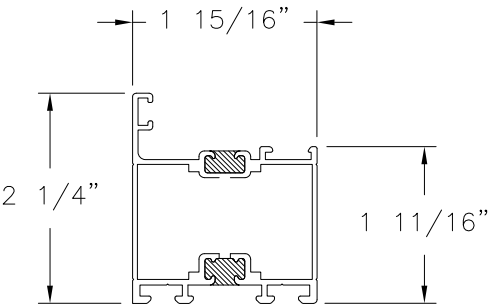
BOTTOM TRACK
ALUMINUM 6063-T5



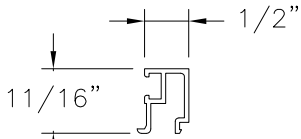
BOTTOM TRACK COVER
ALUMINUM 6063-T5



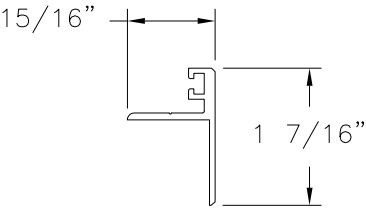
SIDE FRAME
ALUMINUM 6063-T5



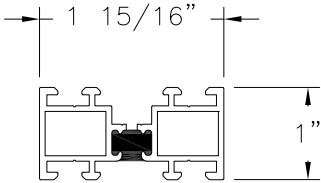
DOOR FRAME
ALUMINUM 6063-T5



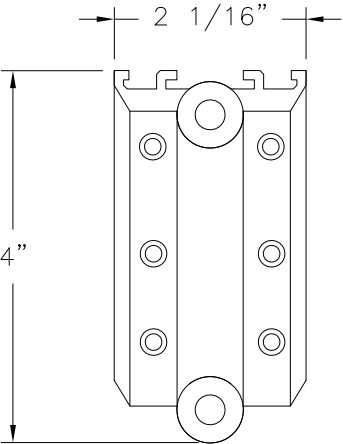
GLASS RETAINING STRIP
ALUMINUM 6063-T5



WINDOW FLANGE
ALUMINUM 6063-T5



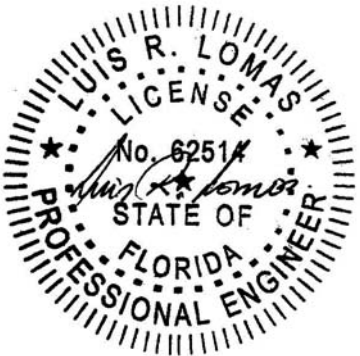
SLIDE BAR
ALUMINUM 6063-T5



HINGE
ALUMINUM 6063-T5

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DRAWN: A.R.	DWG NO. 08-03655	REV -
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L. ROBERTO LOMAS P.E. 1432 WOODFORD RD LEWISVILLE, NC 27023 434-688-0609 rllomas@lrlomaspe.com		



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FL No.: 62514