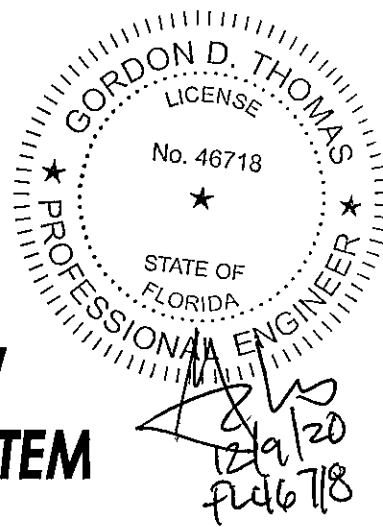
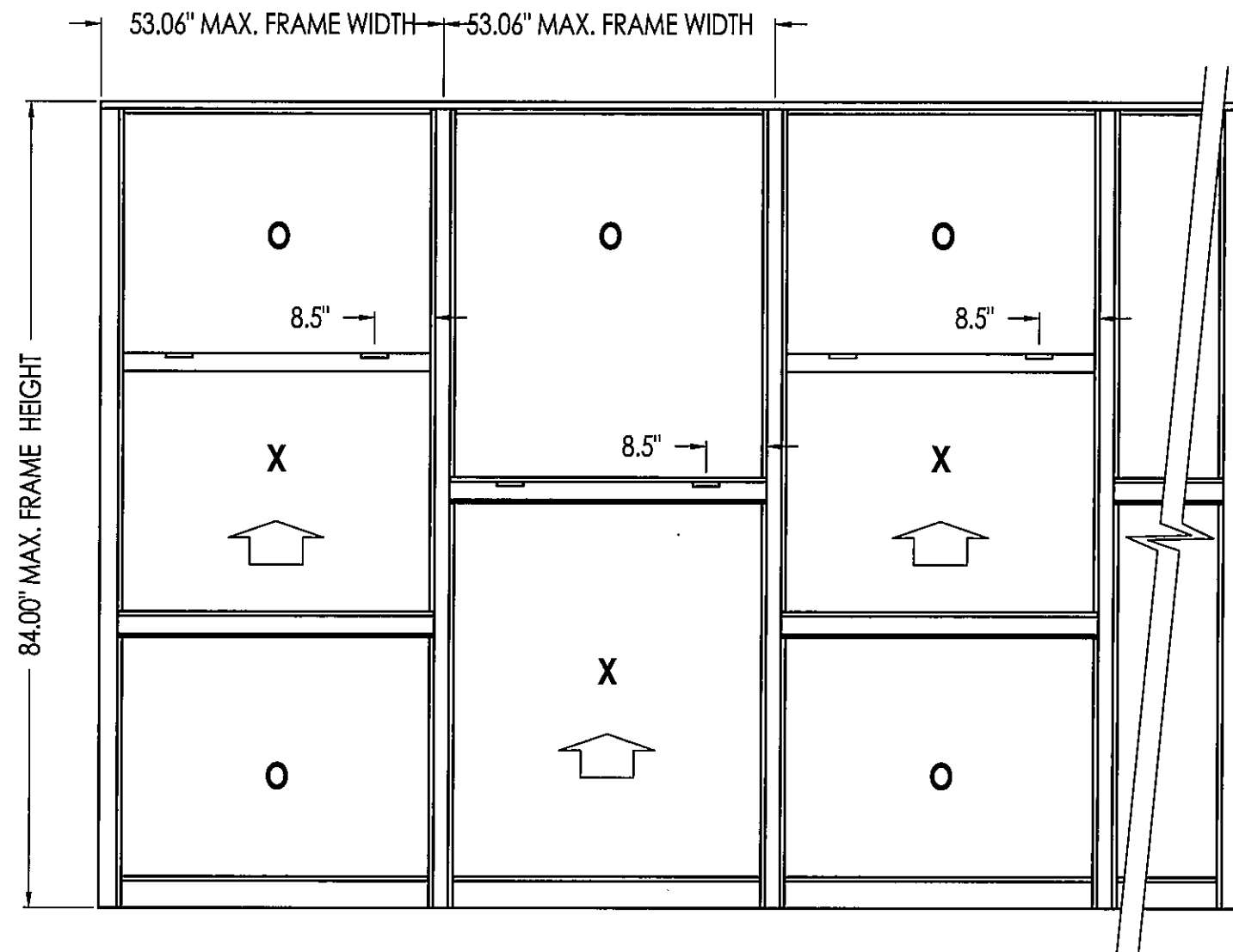




1. This product has been evaluated and is in compliance with the 7th Edition (2020) Florida Building Code structural requirements including the "High Velocity Hurricane Zone" (HVHZ).
2. Product anchors shall be as listed and spaced as shown on details. Anchor embedment to base material shall be beyond wall dressing or stucco.
3. When used in "HVHZ" this product complies with Section 1626 of the Florida Building Code and does not require an impact resistant covering.
4. When used in areas outside of the "HVHZ" requiring wind borne debris protection this product complies with Section 1609.1.2 of the 2020 FBC and does not require an impact resistant covering. This product meets missile level "D" and includes Wind Zone 4 as defined in ASTM E1996.
5. Site conditions that deviate from the details of this drawing require further engineering analysis by a licensed engineer or registered architect.
6. This product meets water infiltration requirements for "HVHZ".

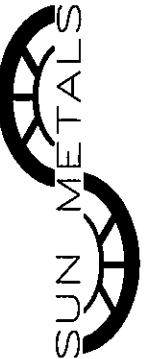


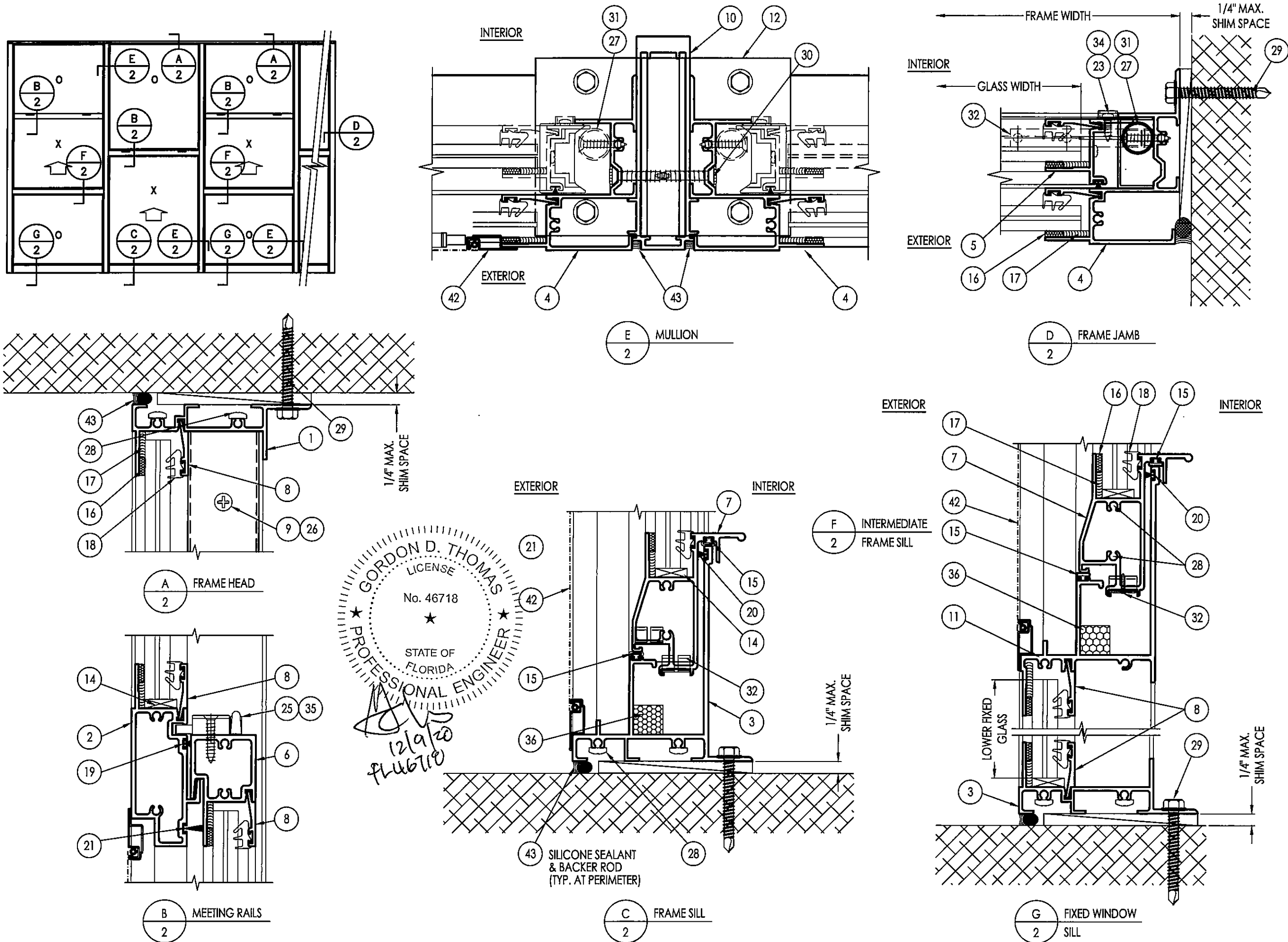
2 LITE & 3-LITE MULTIPLE WINDOW SYSTEM

	TABLE OF CONTENTES
SHEET #	DESCRIPTION
1	Typical elevations, design pressures & general notes
2	Horizontal & vertical cross sections
3	Bill of materials & components
4	Glazing details, anchoring schedule mullion detail
5	Anchoring
6	Anchoring
7	Anchoring

MAX. OVERALL FRAME	MAX. D.L.O. DIMENSION 2 LITE	MAX. D.L.O. DIMENSION 3 LITE	GLASS TYPE	DESIGN PRESSURE (PDF)	
				POSITIVE	NEGATIVE
53.06" x 84.00"	47.50" x 37.00"	47.50" x 23.88"	G2	+ 78.23	- 87.78
53.06" x 84.00"	47.50" x 37.00"	47.50" x 23.88"	G4	+ 60.0	- 65.0
36.18" x 60.25"	30.63" x 25.13"	30.63" x 15.96"		+ 78.23	- 85.0

5008 TAMPA WEST BLVD.
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[illegible]



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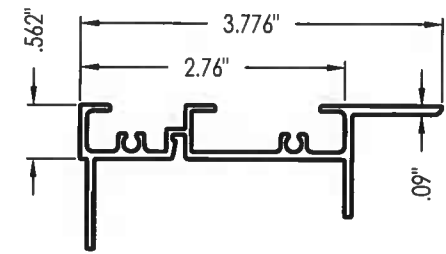
PRODUCT:
SUN METALS
275 SINGLE HUNG WINDOW

PART OR ASSEMBLY:
JCB HORIZ. & VERTICAL ELEVATIONS

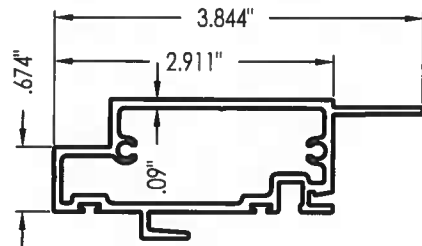
NO	DATE	DESCRIPTION	BY
1	9/21/20	UPDATE TO 7TH ED. (2020)	ECV

DATE: 08/24/18
SCALE: NA
DWG. BY: CO
CHK BY: ECV
DRAWING NO.: FL-3504.4
SHEET: **2** OF **7**

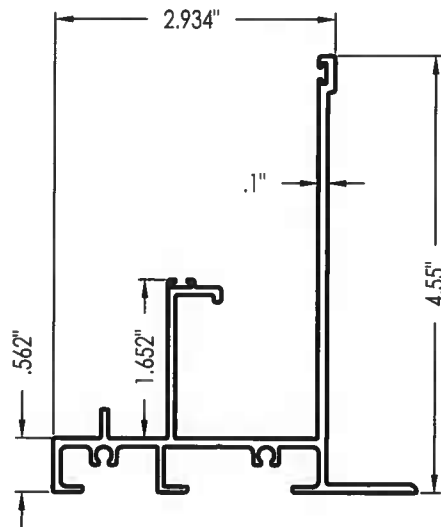
ALUMINUM EXTRUSIONS



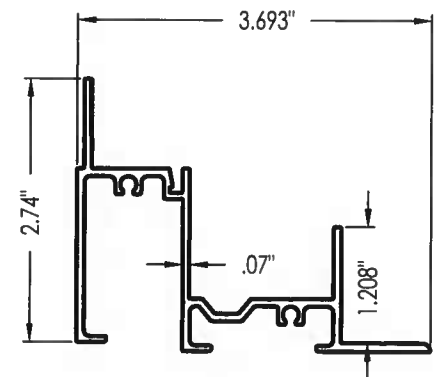
1 HEAD
(SUN-251)



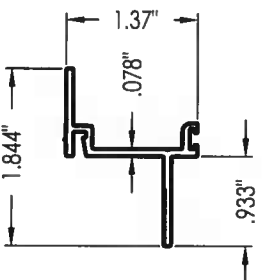
2 FIXED MEETING RAIL
(SUN-252)



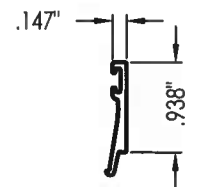
3 FRAME SILL
(SUN-253)



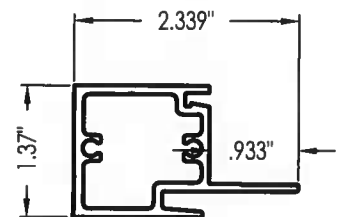
4 FRAME JAMB
(SUN-254)



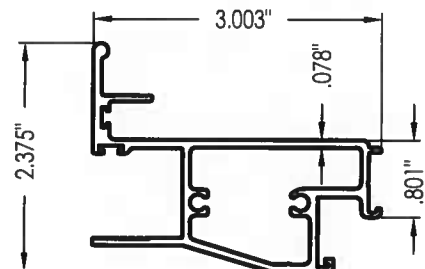
5 SASH JAMB
(SUN-255)



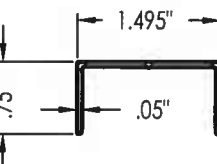
8 GLAZING BEAD
(SUN-258)



6 SASH TOP RAIL
(SUN-256)



7 SASH BOTTOM RAIL
(SUN-257)



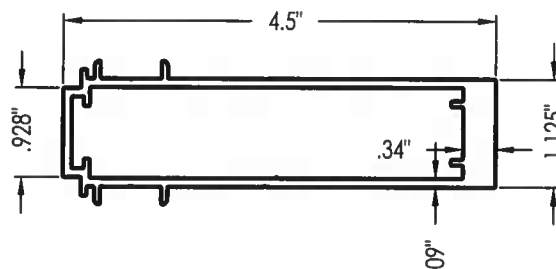
9 SASH STOP
(SUN-261)



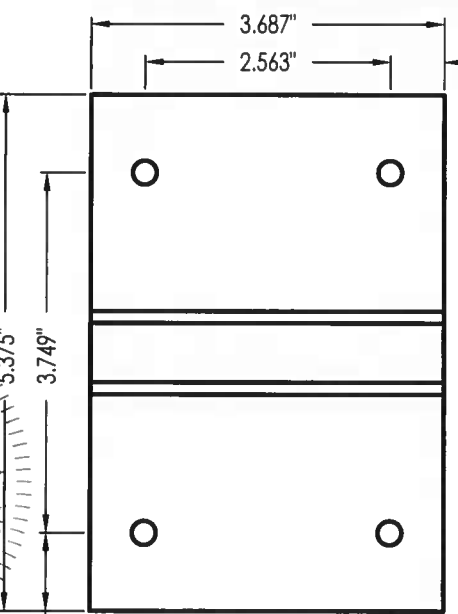
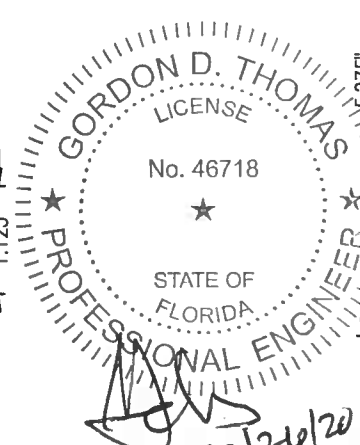
15 GASKET



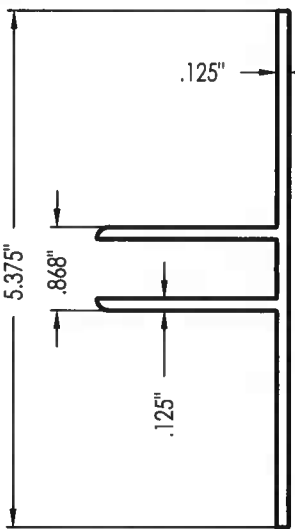
18 GASKET



10 MULLION
(SUN-264)



12 MULLION ANCHOR
(SUN-262)



11 INTERMEDIATE FRAME SILL
(SUN-259)

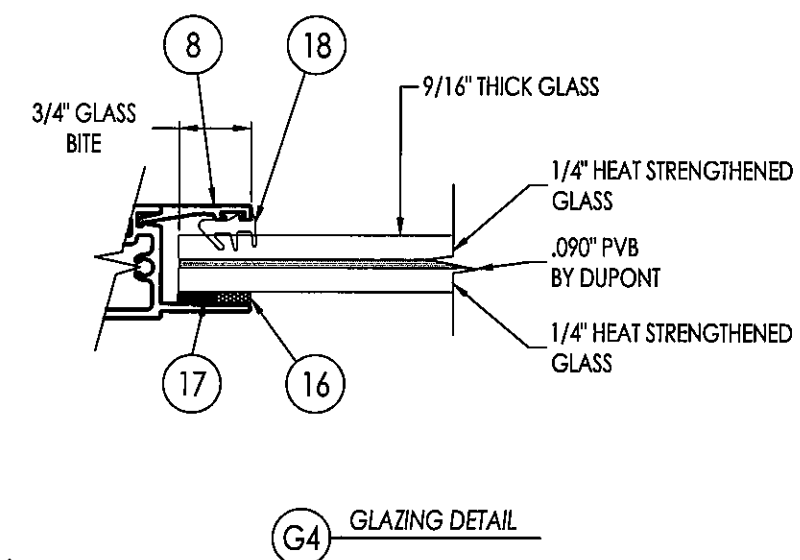
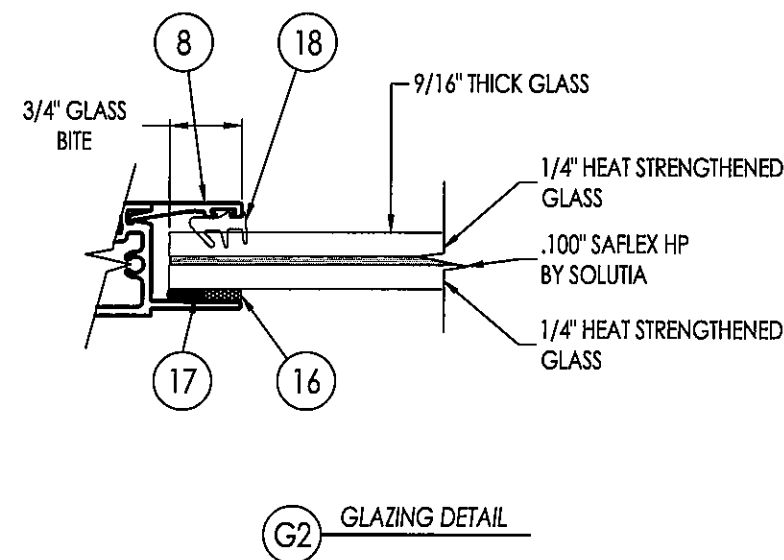
BILL OF MATERIALS

ITEM #	PART #	DESCRIPTION	MATERIAL	MANUFACTURER/ SUPPLIER/ COMMENTS
1	SUN-251	FRAME HEAD	6063-T6	
2	SUN-252	FIXED MEETING RAIL	6063-T6	
3	SUN-253	FRAME SILL	6063-T6	
4	SUN-254	FRAME JAMB	6005-T5	
5	SUN-255	SASH JAMB	6063-T6	
6	SUN-256	SASH TOP RAIL	6063-T6	
7	SUN-257	SASH BOTTOM RAIL	6063-T6	
8	SUN-258	GLAZING BEAD	6063-T6	
9	SUN-261	SASH STOP	6063-T6	
10	SUN-264	MULLION	6063-T6	
11	SUN-259	INTERMEDIATE FRAME SILL	6063-T6	
12	SUN-262	MULLION ANCHOR	6063-T6	
14	-	SETTING BLOCK	NEOPRENE	85±5 Durometer
15	TR-4756E	EXTRUDED 60 DURO. EPDM BULB GASKET	EPDM	TREMCO
16	2200	EXTERIOR GLAZING TAPE [3/16" X 1/2"]	PVC	NORTON 996
17	TREMSIL 600	STRUCTURAL SILICONE	SILICONE	TREMCO
18	TR-12912	EXTRUDED 70 DURO. EPDM WEDGE GASKET	EPDM	TREMCO
19	ULTRA-FIN	WEATHERSTRIPPING-.190H X .187W WITH FLUSH FIN	-	ULTRA FAB
20	ULTRA-FIN	WEATHERSTRIPPING-.250H X .187W WITH FLUSH FIN	-	ULTRA FAB
21	ULTRA-FIN	WEATHERSTRIPPING-.520H X .187W WITH FIN	-	ULTRA FAB
23	-	#8 X 1/2" SMS PPH - PAINTED HEAD	-	
25	-	#8 X 1" SMS PFH TEK#2 - PAINTED HEAD	-	
26	-	#8 X 1 1/4" SMS PPH TEK#2 - PAINTED HEAD	-	
27	-	#8 X 1 1/4" SMS PFH T/AB	-	
28	-	#10 X 1 1/4" SMS PPH T/AB	-	
29	-	ANCHOR — SEE ANCHOR SCHEDULE	-	
30	-	1/4"Ø X 1 1/4" PFH	-	
31	ULTRA LIFT	SPIRAL BALANCE	-	CALDWELL MFG.
32	21B03-UE	BALANCE BRACKET	-	CALDWELL MFG.
34	FG100GW	SASH GUIDE	NYLON 6	M & M PLASTICS
35	672260	SASH WEDGE LOCK	ZAMAK #3	DECO MFG.
36	-	WEEP BAFFLE-20/30 PPI - 5/8" SQ. X 2" LG. W/PSA	FOAM	
42	-	SCREEN	-	
43	-	PERIMETER SEALANT	SILICONE	TREMCO

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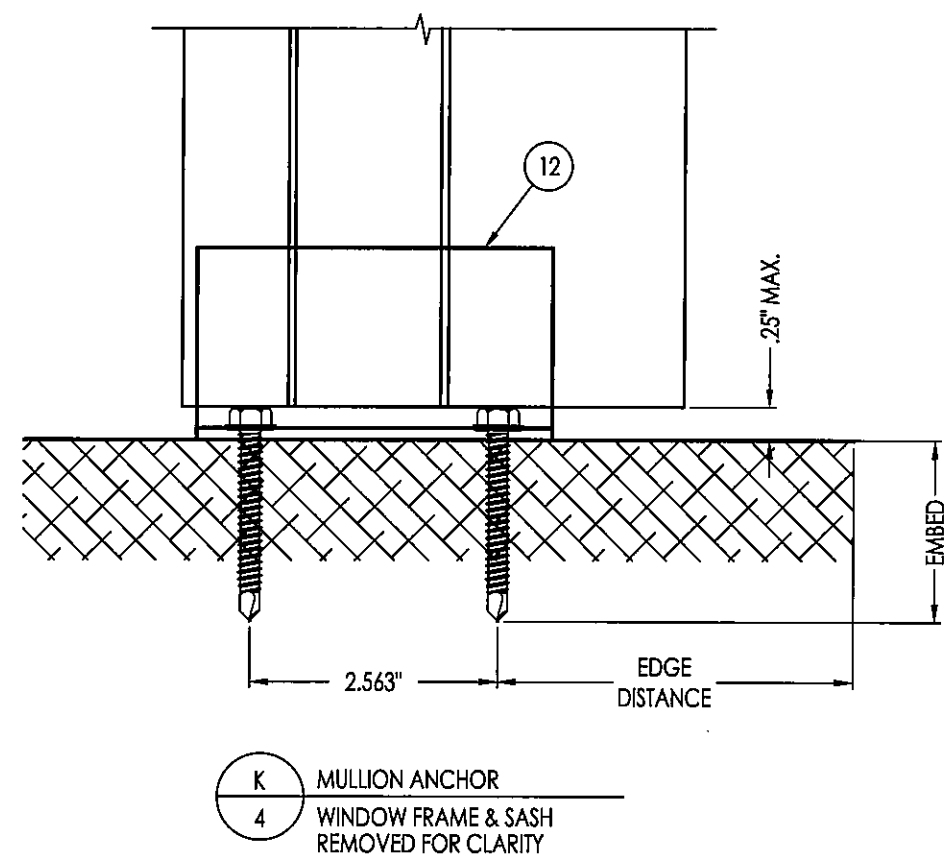


PRODUCT:		SUN METALS		275 SINGLE HUNG WINDOW	
PART OR ASSEMBLY:		BOM & COMPONENTS			
DATE: 08/24/18		SCALE: NA		DWG. BY: CO	
CHK BY: ECV		DRAWING NO.: FL-3504.4		SHEET: 3 OF 7	
REVISIONS		DESCRIPTION		BY	
1		9/21/20 UPDATE TO 7TH ED. (2020) FBC		JCB	
NO		DATE		BY	



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PROFESSIONAL ENGINEER
12/9/20
FL 46718

APPROVED ANCHOR SCHEDULE		
ANCHOR	DESCRIPTION	MANUFACTURER
#24 WOOD SCREW	MAIN MEMBER SG = .55 MIN., EDGE DISTANCE = 1.5" MIN., EMBEDMENT = 2.375" MIN., CL = 2" MIN.	N/A
5/16" CONCRETE SCREW	CONCRETE = 3,295 PSI MIN, CONFORMING TO ACI 301, EDGE DISTANCE = 3.125" MIN., EMBEDMENT = 1.25" MIN., CL = 3.75" MIN.	ITW BUILDEX
5/16" SHEET METAL SCREW	SUBSTRATE = 16 GA. STEEL MIN., ASTM A36, EDGE DISTANCE = 1" MIN., EMBEDMENT = 3 THREADS PROTRUDING MIN, CL = 1" MIN.	HILTI DRILL-FLEX & KWIK-FLEX



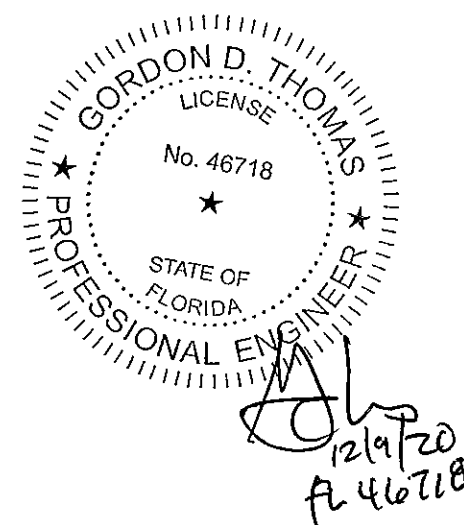
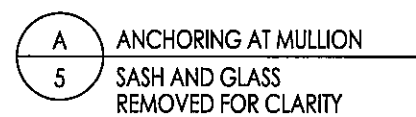
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PRODUCT:		SUN METALS		275 SINGLE HUNG WINDOW	
PART OR ASSEMBLY:		GLAZING & MULLION DETAILS			
NO	DATE	DESCRIPTION	BY	DATE	REVISIONS
1	9/21/20	UPDATE TO 7TH ED. (2020) FBC	JCB		
DATE: 08/24/18					
SCALE: NA					
DWG. BY: CO					
CHK BY: ECV					
DRAWING NO.: FL-3504.4					
SHEET: 4 OF 7					



UP TO & INCLUDING +78.23 / -87.78 PSF.



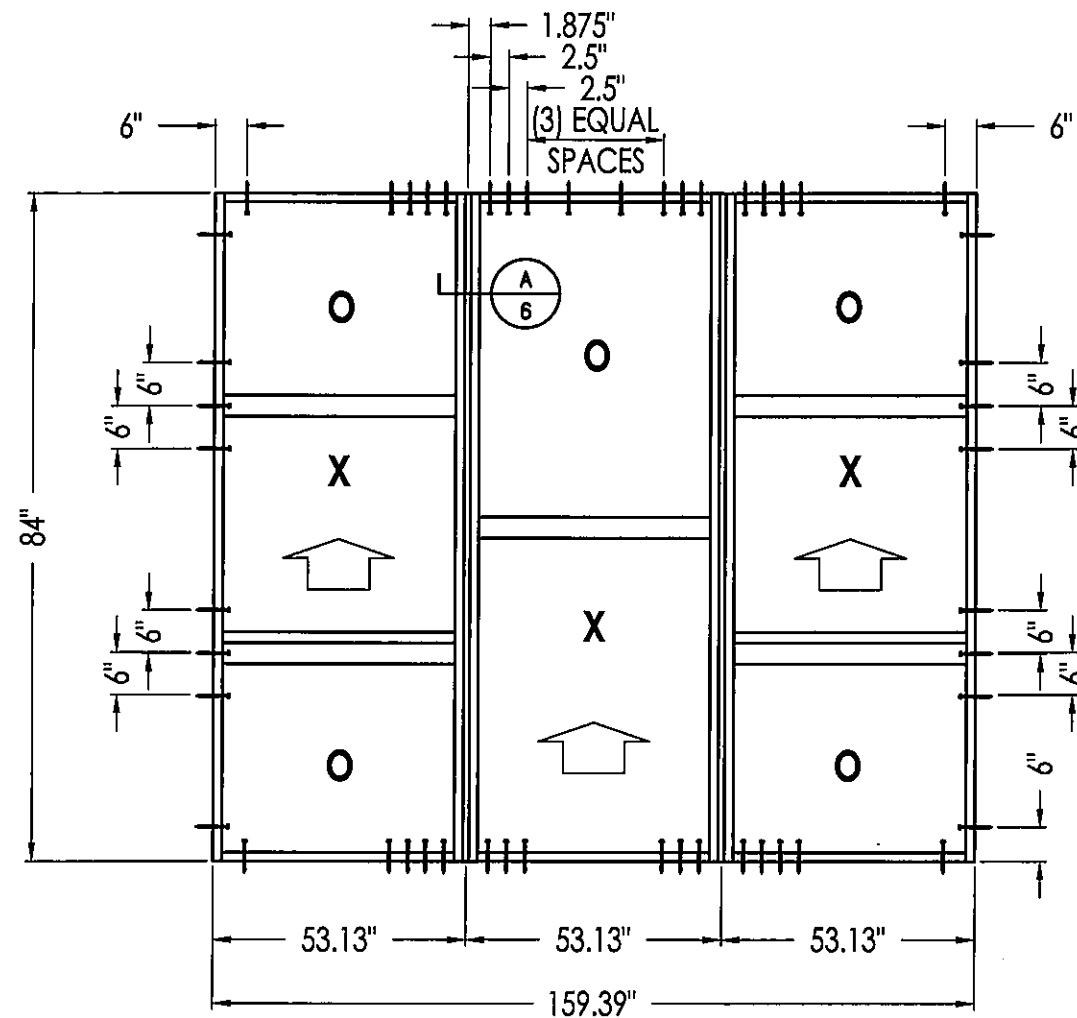
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ANCHORING

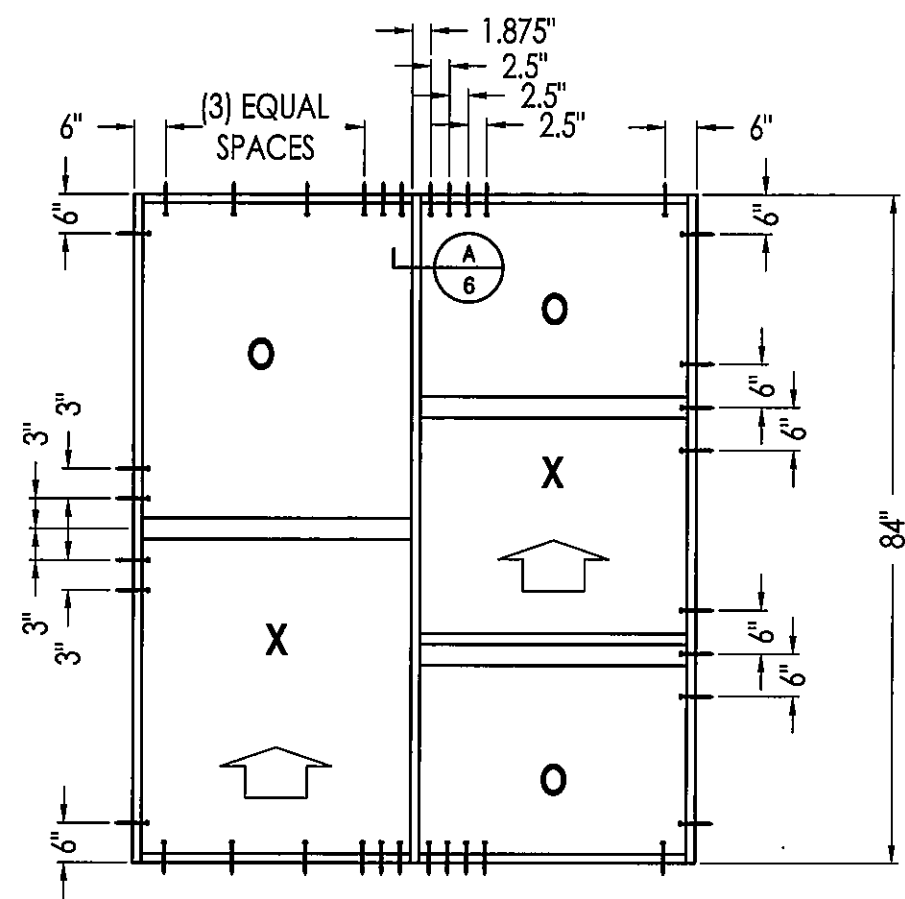
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SHEET: **5** OF **7**



APPROVED ANCHORS

#24 WOOD SCREWS

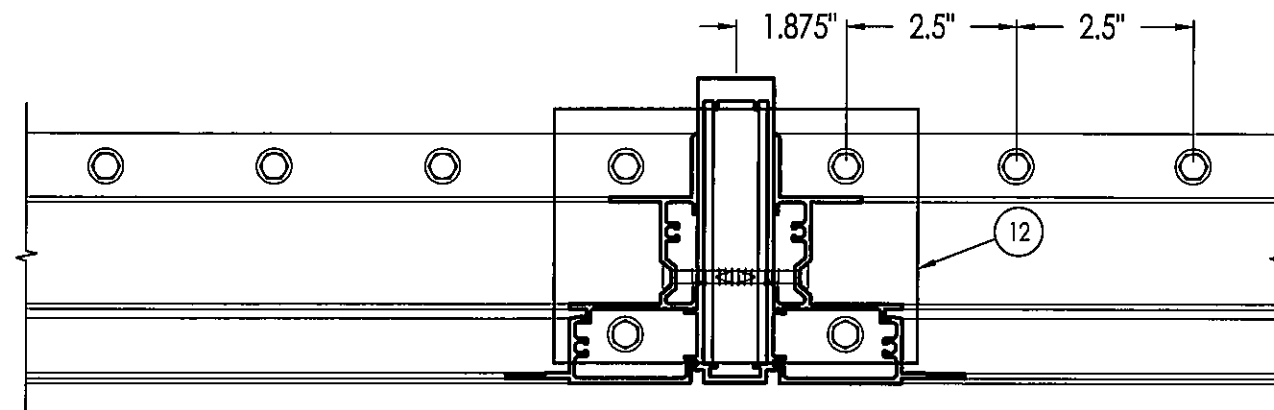


APPROVED ANCHORS

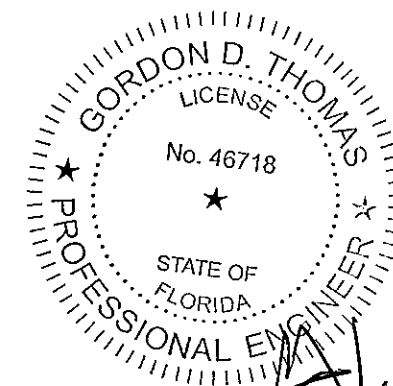
#24 WOOD SCREWS

FRAME ANCHORING

UP TO & INCLUDING +78.23 / -87.78 PSF.



A
6 ANCHORING AT MULLION
SASH AND GLASS
REMOVED FOR CLARITY

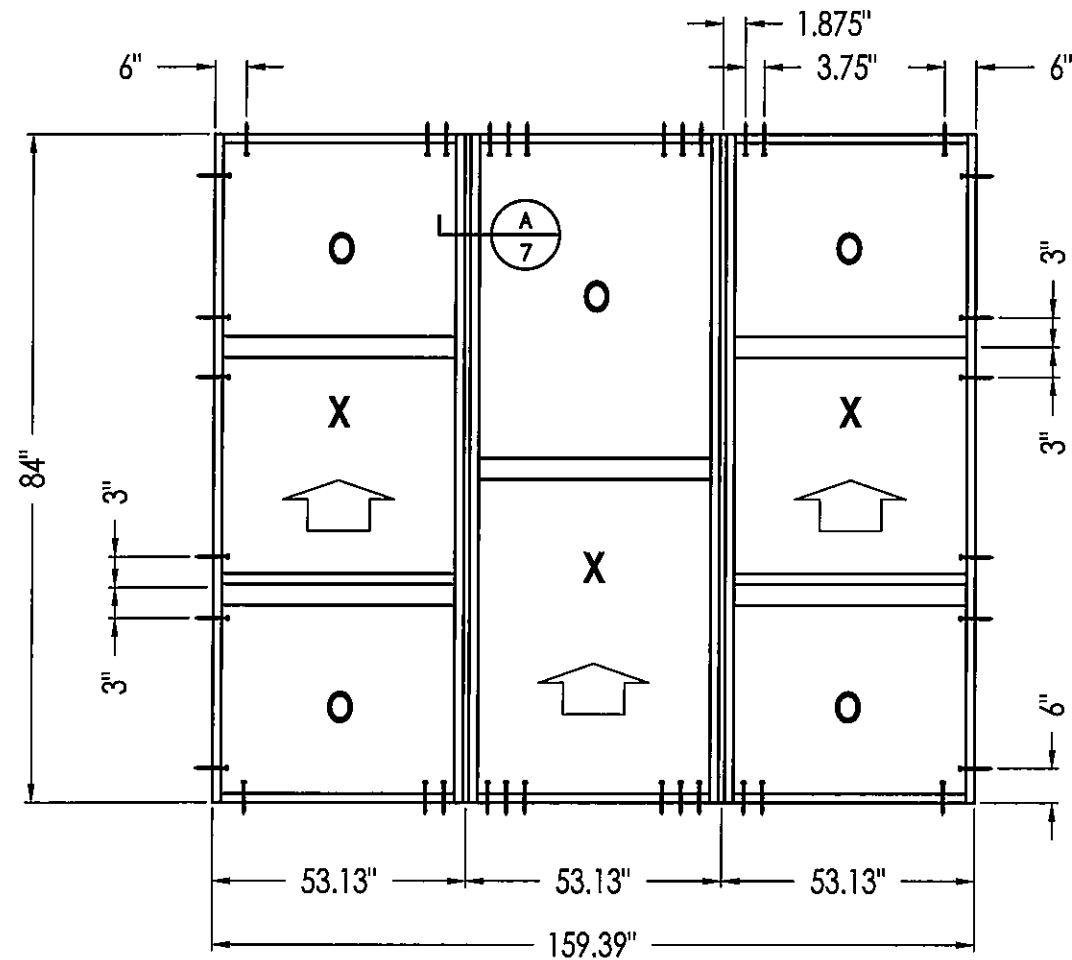


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FL 46718

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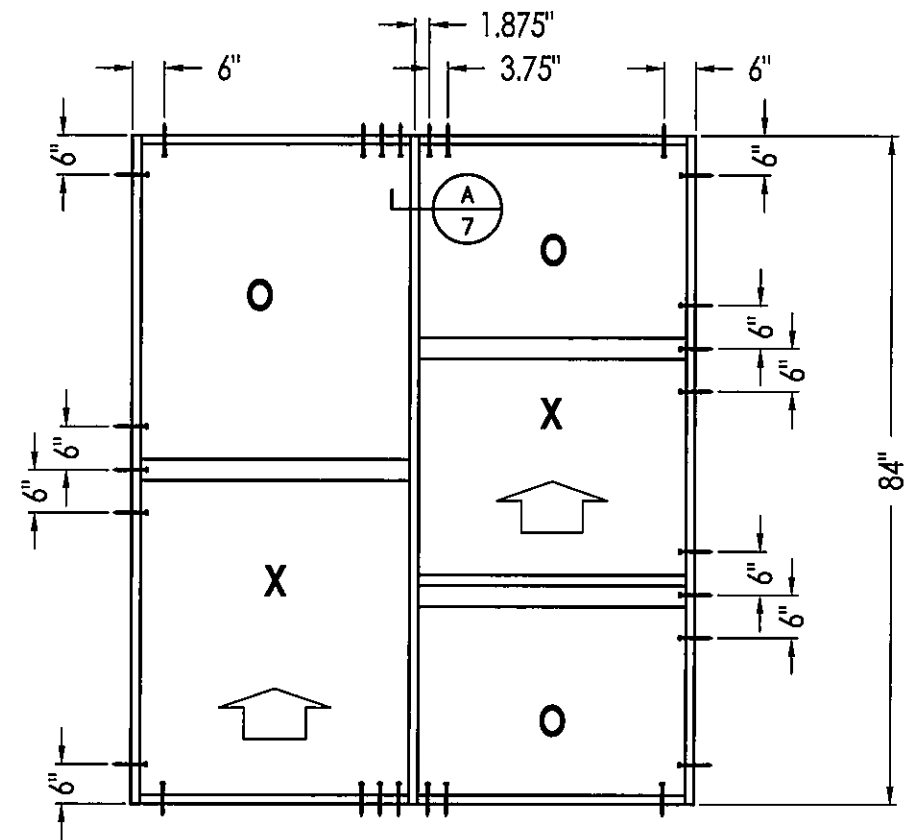


PRODUCT:		SUN METALS	
		275 SINGLE HUNG WINDOW	
PART OR ASSEMBLY:		ANCHORING	
NO	DATE	DESCRIPTION	BY
1	9/21/20	UPDATE TO 7TH ED. (2020) FBC	JOB
REVISIONS			
DATE: 08/24/18			
SCALE: NA			
DWG. BY: CO			
CHK BY: ECV			
DRAWING NO.: FL-3504.4			
SHEET: 6 OF 7			



APPROVED ANCHORS

5/16" ITW TAPCONS

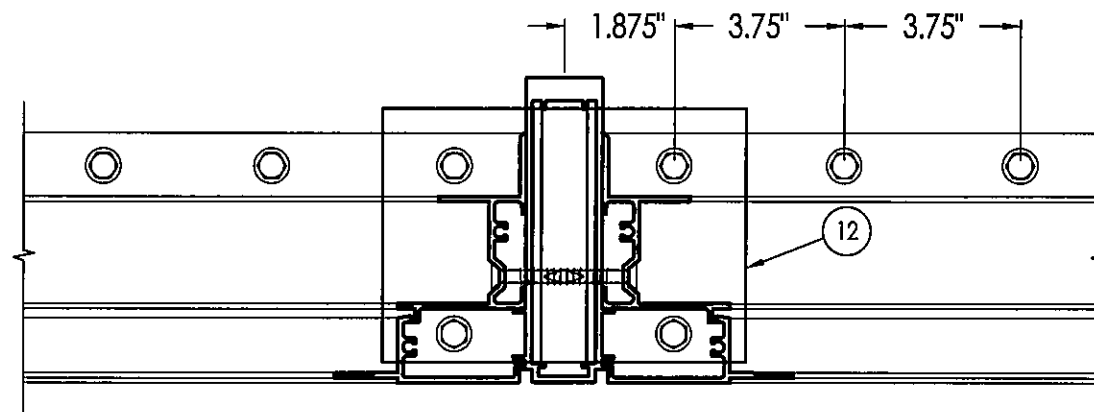


APPROVED ANCHORS

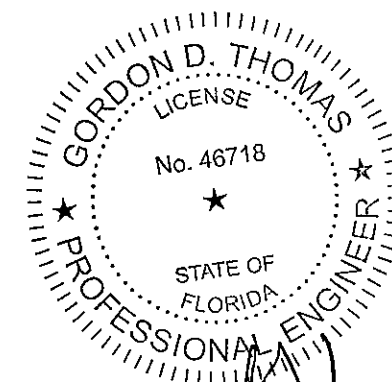
5/16" ITW TAPCONS

FRAME ANCHORING

UP TO & INCLUDING +78.23 / -87.78 PSF.



A
7 ANCHORING AT MULLION
SASH AND GLASS
REMOVED FOR CLARITY



12/1/20
FL 46718

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PRODUCT:		SUN METALS	
		275 SINGLE HUNG WINDOW	
PART OR ASSEMBLY:		ANCHORING	
NO	DATE	DESCRIPTION	BY
1	9/21/20	UPDATE TO 7TH ED. (2020) FBC	JCB
REVISIONS			
DATE: 08/24/18			
SCALE: NA			
DWG. BY: CO			
CHK BY: ECV			
DRAWING NO.: FL-3504.4			
SHEET: 1 OF 1			