

REVISIONS			
REV	DESCRIPTION	DATE	APPROVED
A	REVISED PER NEW CODE	08/14/2023	R.L.

NOTES:

1. THE PRODUCT SHOWN HEREIN IS DESIGNED AND MANUFACTURED TO COMPLY WITH REQUIREMENTS OF THE FLORIDA BUILDING CODE.
2. WOOD FRAMING AND MASONRY OPENING TO BE DESIGNED AND ANCHORED TO PROPERLY TRANSFER ALL LOADS TO STRUCTURE. FRAMING AND MASONRY OPENING IS THE RESPONSIBILITY OF THE ARCHITECT OR ENGINEER OF RECORD.
3. WHERE SHIM OR BUCK THICKNESS IS LESS THAN 1-1/2" UNITS MUST BE ANCHORED THROUGH THE FRAME IN ACCORDANCE WITH MANUFACTURER'S PUBLISHED INSTALLATION INSTRUCTIONS. ANCHORS SHALL BE SECURELY FASTENED DIRECTLY INTO MASONRY, CONCRETE OR OTHER STRUCTURAL SUBSTRATE MATERIAL.
4. WHERE WOOD BUCK THICKNESS IS 1-1/2" OR GREATER, BUCK SHALL BE SECURELY FASTENED TO MASONRY, CONCRETE OR OTHER STRUCTURAL SUBSTRATE. UNITS MAY BE ANCHORED THROUGH FRAME TO SECURED WOOD BUCK IN ACCORDANCE WITH MANUFACTURER'S PUBLISHED INSTALLATION INSTRUCTIONS.
5. WHERE 1X BUCK IS NOT USED DISSIMILAR MATERIALS MUST BE SEPARATED WITH APPROVED COATING OR MEMBRANE. SELECTION OF COATING OR MEMBRANE IS THE RESPONSIBILITY OF THE ARCHITECT OR ENGINEER OF RECORD.
6. BUCKS SHALL EXTEND BEYOND UNIT FRAME INTERIOR FACE SO THAT FULL FRAME SUPPORT IS PROVIDED.
7. SHIM AS REQUIRED AT EACH ANCHOR LOCATION WITH LOAD BEARING SHIM. SHIM WHERE SPACE OF 1/16" OR GREATER OCCURS. MAXIMUM ALLOWABLE SHIM STACK TO BE 1/4".
8. SHIMS SHALL BE LOCATED, APPLIED AND MADE FROM MATERIALS AND THICKNESS CAPABLE OF SUSTAINING APPLICABLE LOADS.
9. WIND LOAD DURATION FACTOR Cd=1.6 WAS USED FOR WOOD ANCHOR CALCULATIONS.
10. FRAME MATERIAL: ALUMINUM 6063-T5 AND 6063-T6.
11. UNITS MUST BE GLAZED PER ASTM E1300, SEE SHEET 2 FOR GLASS DETAILS.
12. APPROVED IMPACT PROTECTIVE SYSTEM IS NOT REQUIRED FOR THIS PRODUCT IN WIND BORNE DEBRIS REGIONS UP TO WIND ZONE 3.

13. FOR ANCHORING THROUGH FRAME INTO WOOD FRAMING OR 2X BUCK USE #10 WOOD SCREWS WITH SUFFICIENT LENGTH TO ACHIEVE A 1 1/4" MINIMUM EMBEDMENT INTO SUBSTRATE. LOCATE ANCHORS AS SHOWN IN ELEVATIONS AND INSTALLATION DETAILS.
14. FOR ANCHORING THROUGH FRAME INTO MASONRY/CONCRETE USE 3/16" TAPCONS WITH SUFFICIENT LENGTH TO ACHIEVE A 1 1/4" MINIMUM EMBEDMENT INTO SUBSTRATE WITH 2" MINIMUM EDGE DISTANCE. LOCATE ANCHORS AS SHOWN IN ELEVATIONS AND INSTALLATION DETAILS.
15. FOR ANCHORING THROUGH FRAME INTO METAL STRUCTURE USE #10 SMS OR SELF DRILLING SCREWS WITH SUFFICIENT LENGTH TO ACHIEVE 3 THREADS MINIMUM BEYOND STRUCTURE INTERIOR WALL. LOCATE ANCHORS AS SHOWN IN ELEVATIONS AND INSTALLATION DETAILS.
16. ALL FASTENERS TO BE CORROSION RESISTANT.
17. INSTALLATION ANCHORS SHALL BE INSTALLED IN ACCORDANCE WITH ANCHOR MANUFACTURER'S INSTALLATION INSTRUCTIONS AND ANCHORS SHALL NOT BE USED IN SUBSTRATES WITH STRENGTHS LESS THAN THE MINIMUM STRENGTH SPECIFIED BELOW:
 - 17.1. WOOD: MINIMUM SPECIFIC GRAVITY OF G=0.42
 - 17.2. CONCRETE: MINIMUM COMPRESSIVE STRENGTH OF 2,000 PSI.
 - 17.3. MASONRY: HOLLOW/FILLED BLOCK PER ASTM C90 WITH Fm=2,000PSI MINIMUM.
 - 17.4. METAL STRUCTURE: STEEL 18GA (.048") FY=33KSI/FU=52KSI OR ALUMINUM 6063-T5 FU=30KSI .125" THICK MINIMUM

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BOYD ALUMINUM MANUFACTURING
3248 EAST DIVISION
SPRINGFIELD, MO 65801

4000 SERIES FIXED WINDOW
IMPACT
NOTES

DRAWN:
A.R.

DWG NO.
08-03607

REV
A

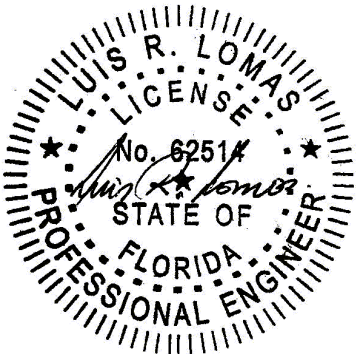
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DATE 09/08/2020

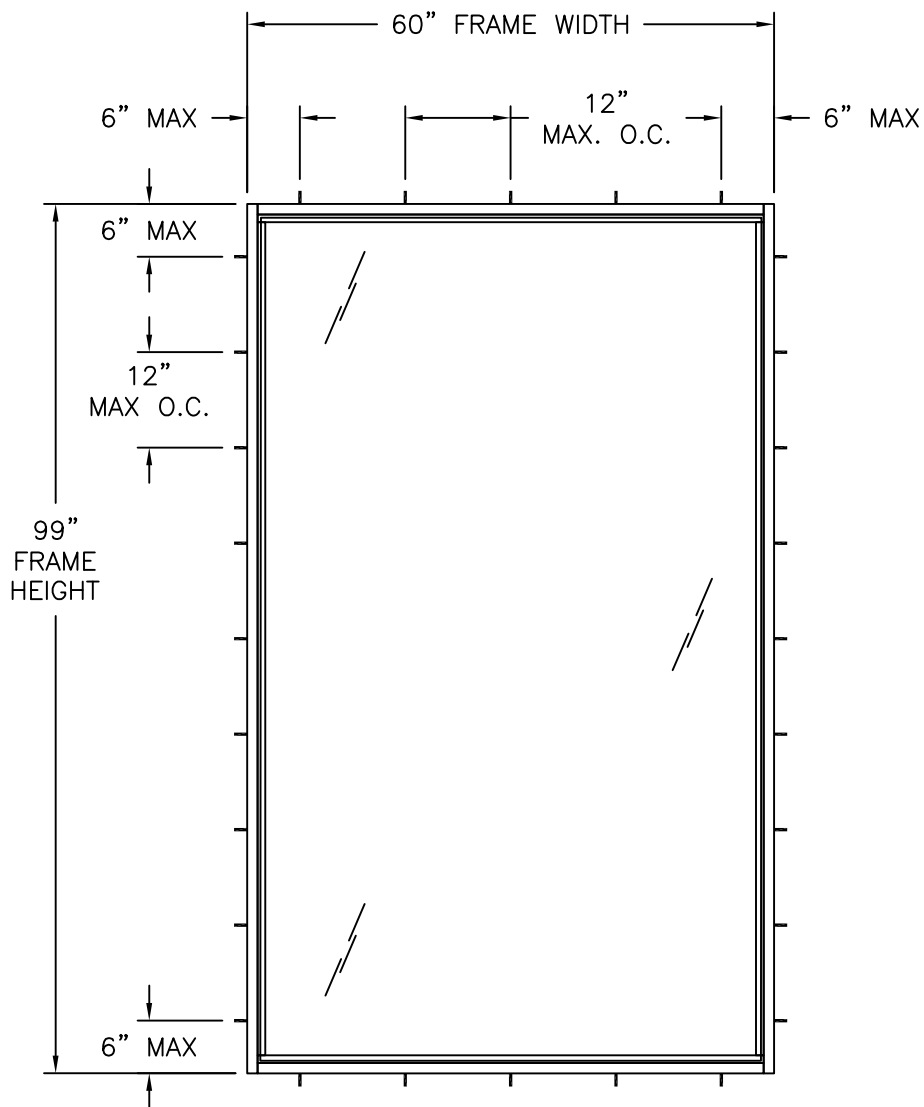
SHEET 1 OF 9

L. ROBERTO LOMAS P.E.
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434-688-0609 rllomas@lrlomaspe.com

SIGNED: 07/21/2026



Luis R. Lomas P.E.
FL No.: 62514

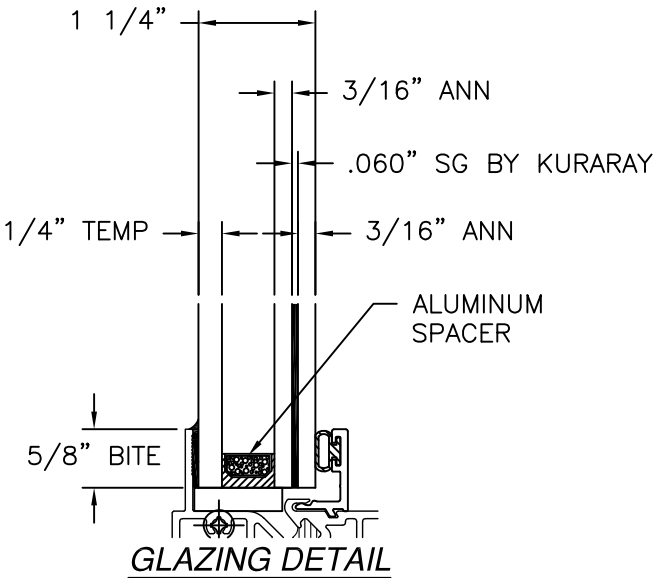


4000 SERIES FIXED WINDOW - IMPACT
EXTERIOR VIEW

DESIGN PRESSURE RATING	IMPACT RATING
±75.0PSF	LARGE AND SMALL MISSILE IMPACT

MISSILE LEVEL D, WIND ZONE 3
60" X 99" UNIT SHOWN. OTHER SIZES APPROVED AS LONG AS
FRAME AREA DOES NOT EXCEED 41.25 FT²

NOTES:
1. D.L.O.: 55 7/8" X 94 7/8"



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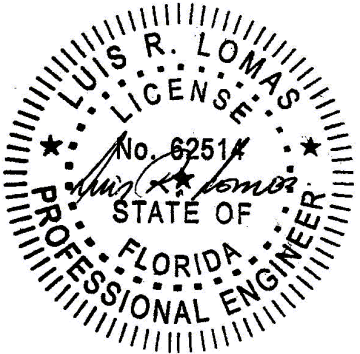
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09/08/2020

SHEET
2 OF 9

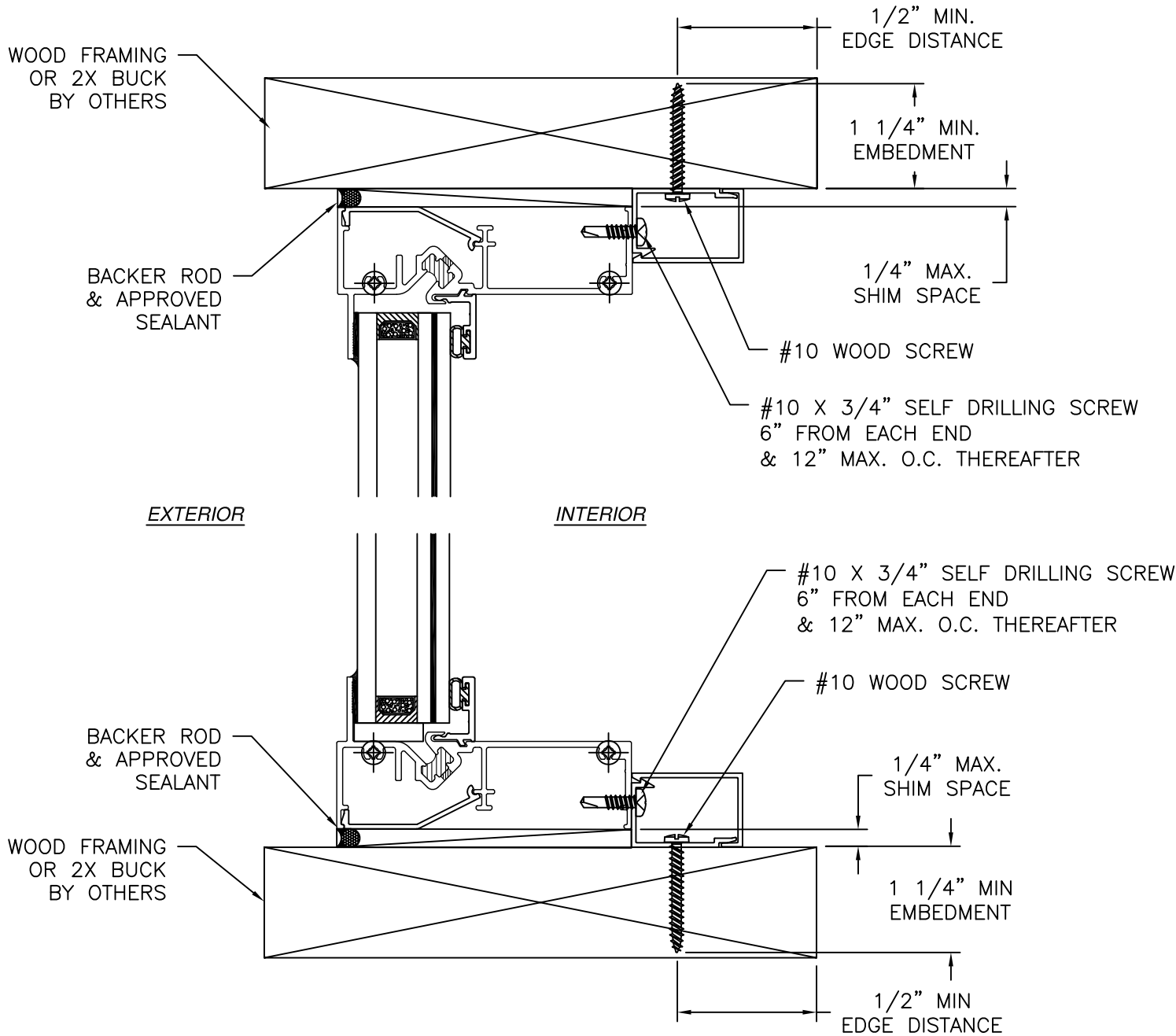
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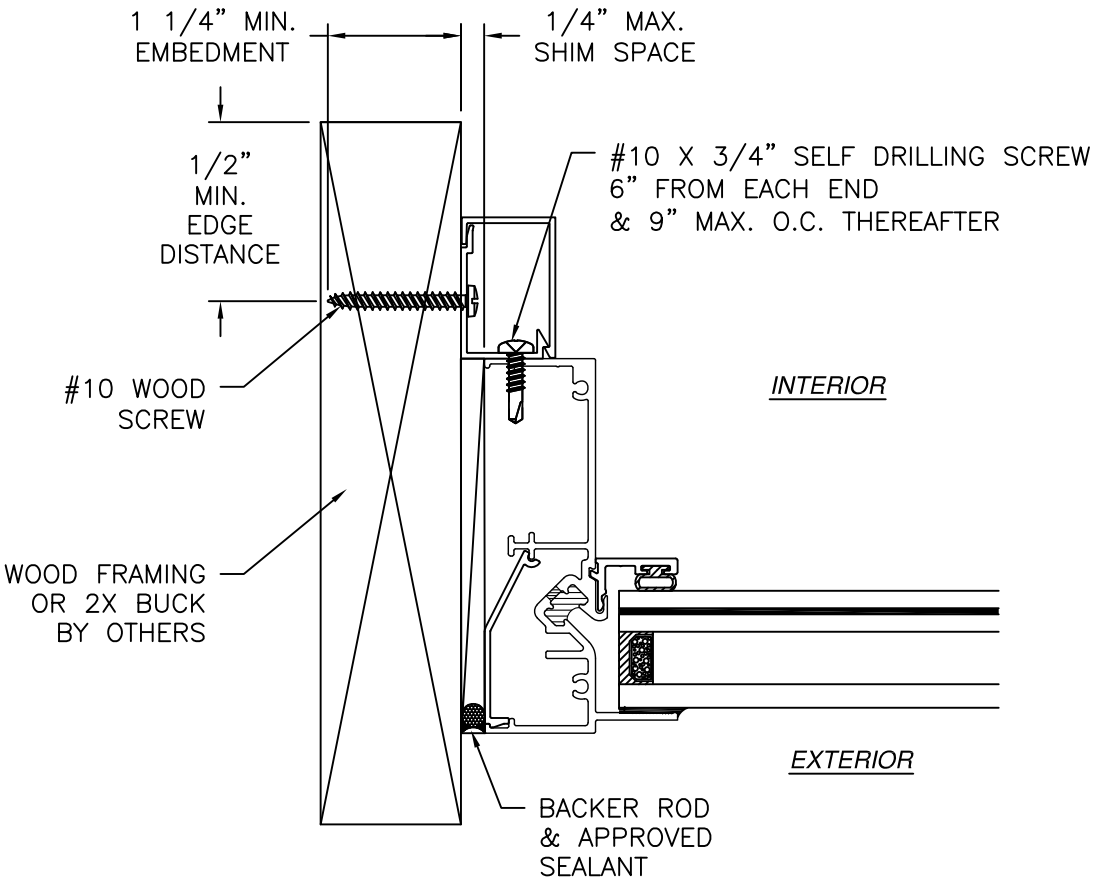


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VERTICAL CROSS SECTION
WOOD FRAMING OR 2X BUCK INSTALLATION



JAMB INSTALLATION DETAIL
WOOD FRAMING OR 2X BUCK INSTALLATION

- NOTES:
- INTERIOR AND EXTERIOR FINISHES, BY OTHERS, NOT SHOWN FOR CLARITY.
 - PERIMETER AND JOINT SEALANT BY OTHERS TO BE DESIGNED IN ACCORDANCE WITH ASTM E2112

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BOYD ALUMINUM MANUFACTURING

3248 EAST DIVISION
SPRINGFIELD, MO 65801

4000 SERIES FIXED WINDOW
IMPACT
INSTALLATION DETAILS

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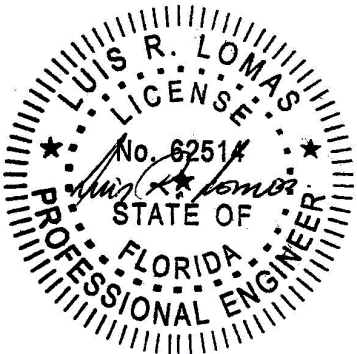
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SHEET 3 OF 9

L. ROBERTO LOMAS P.E.

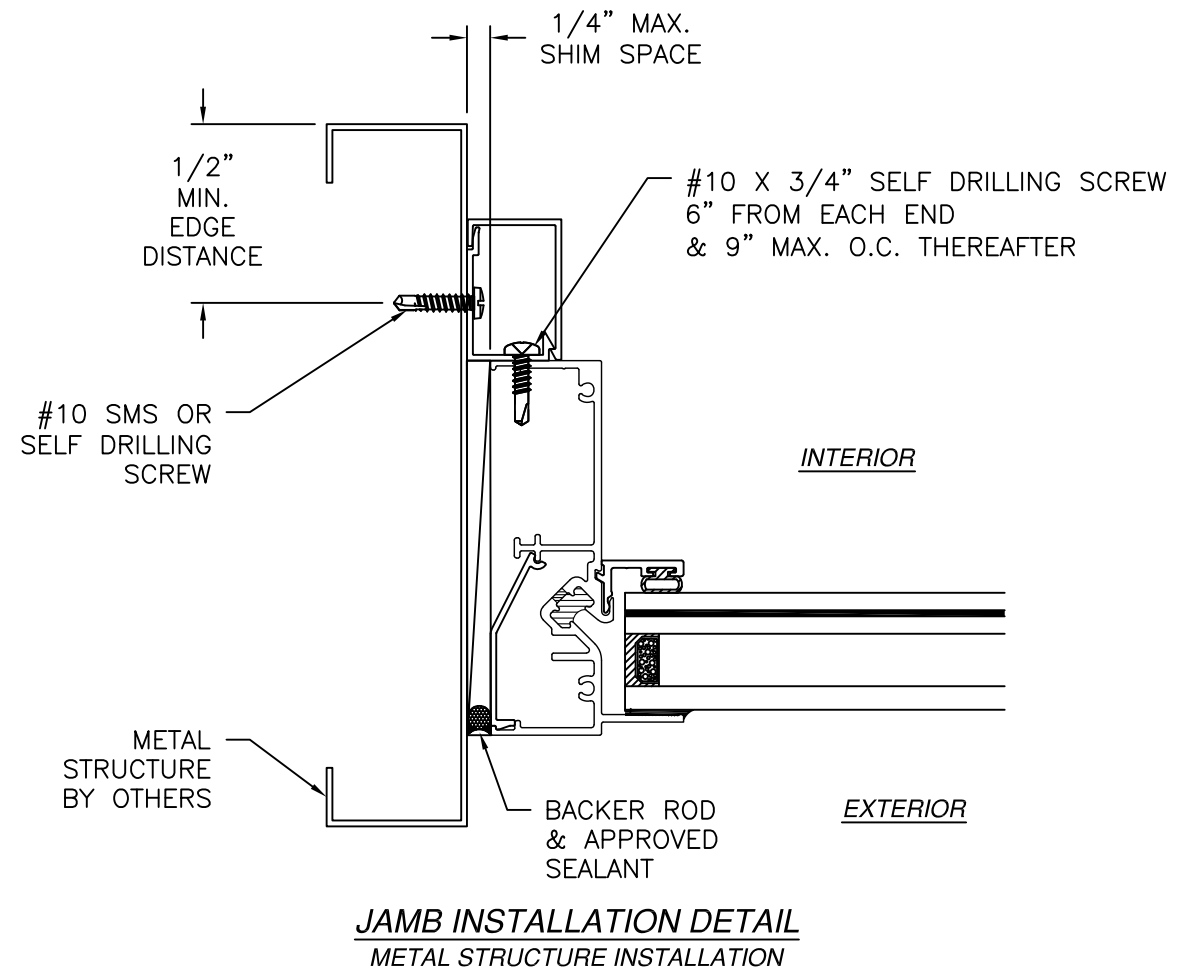
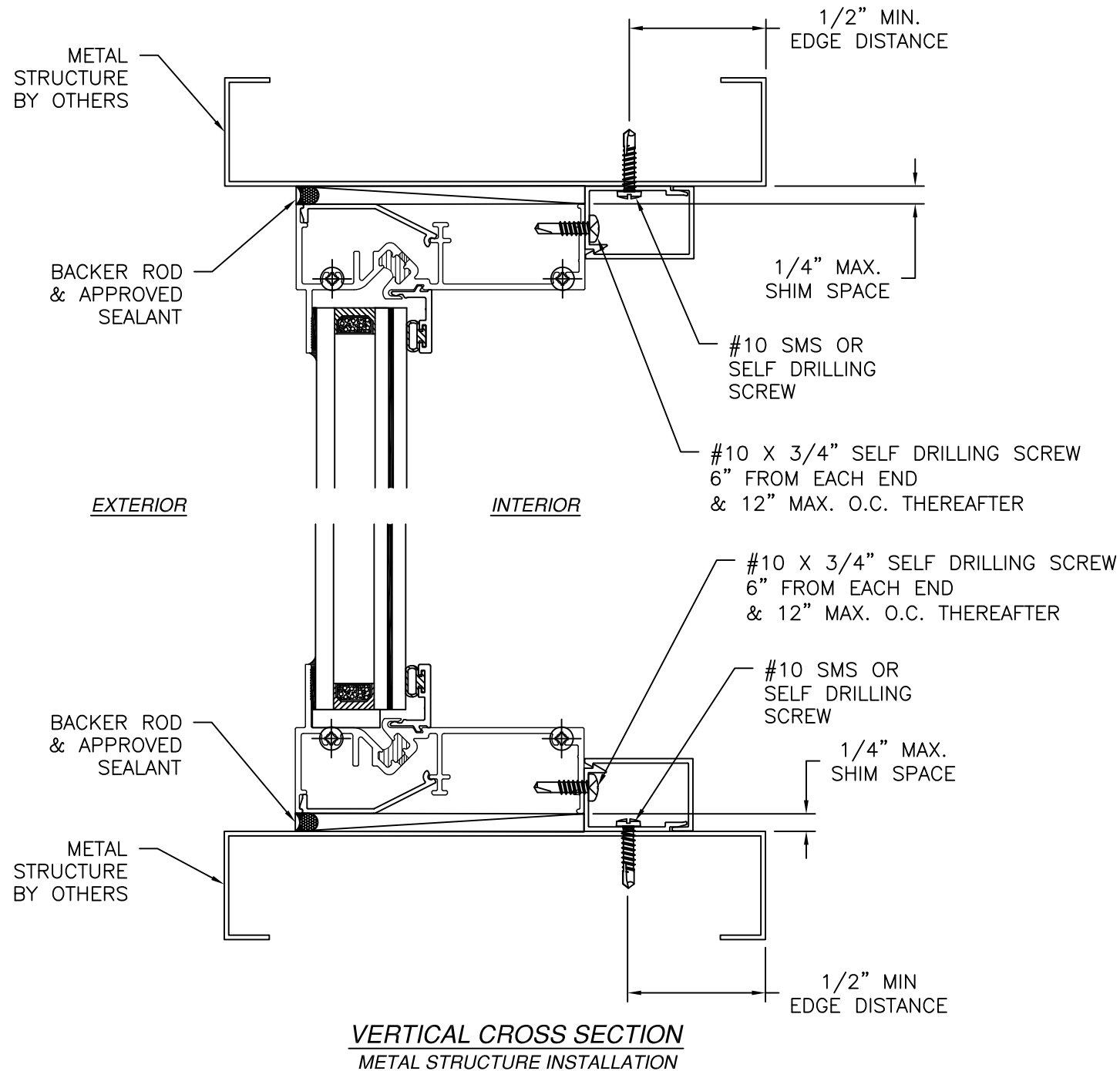
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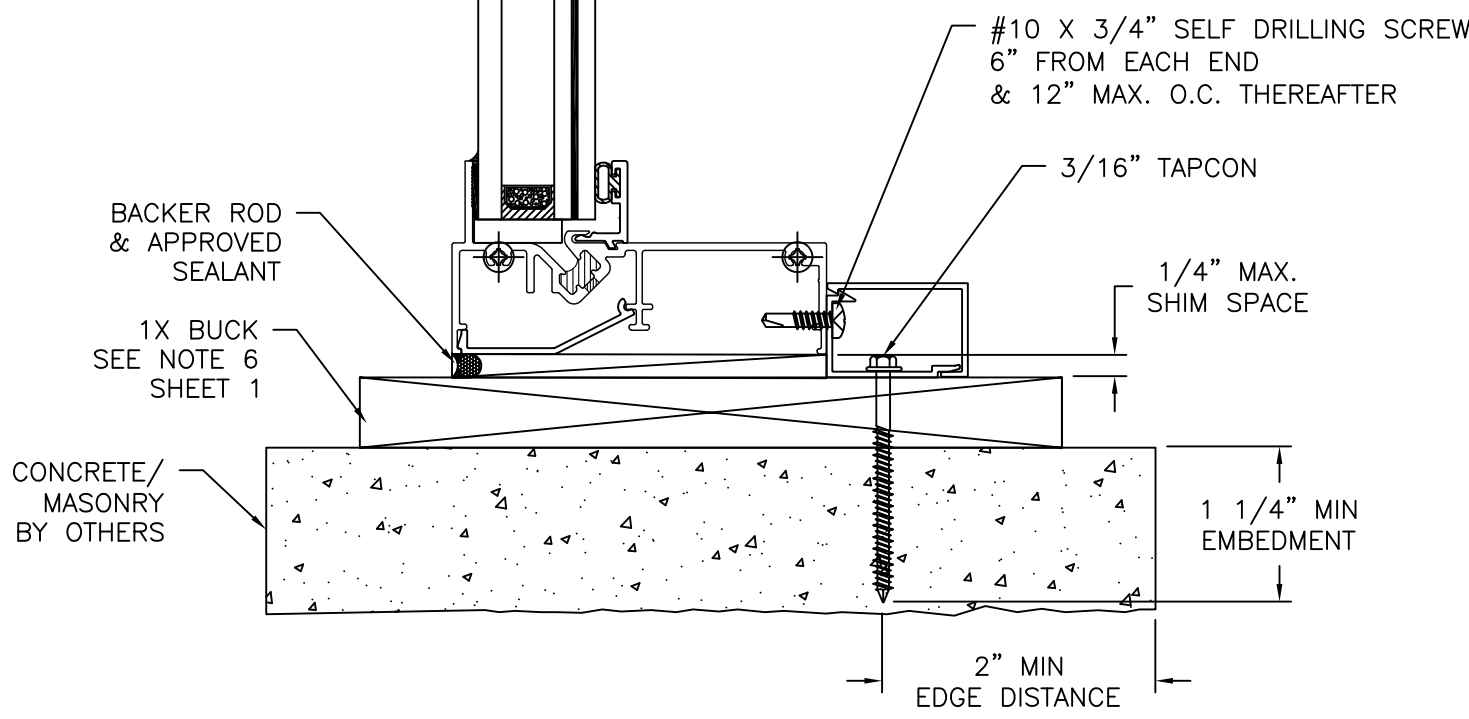
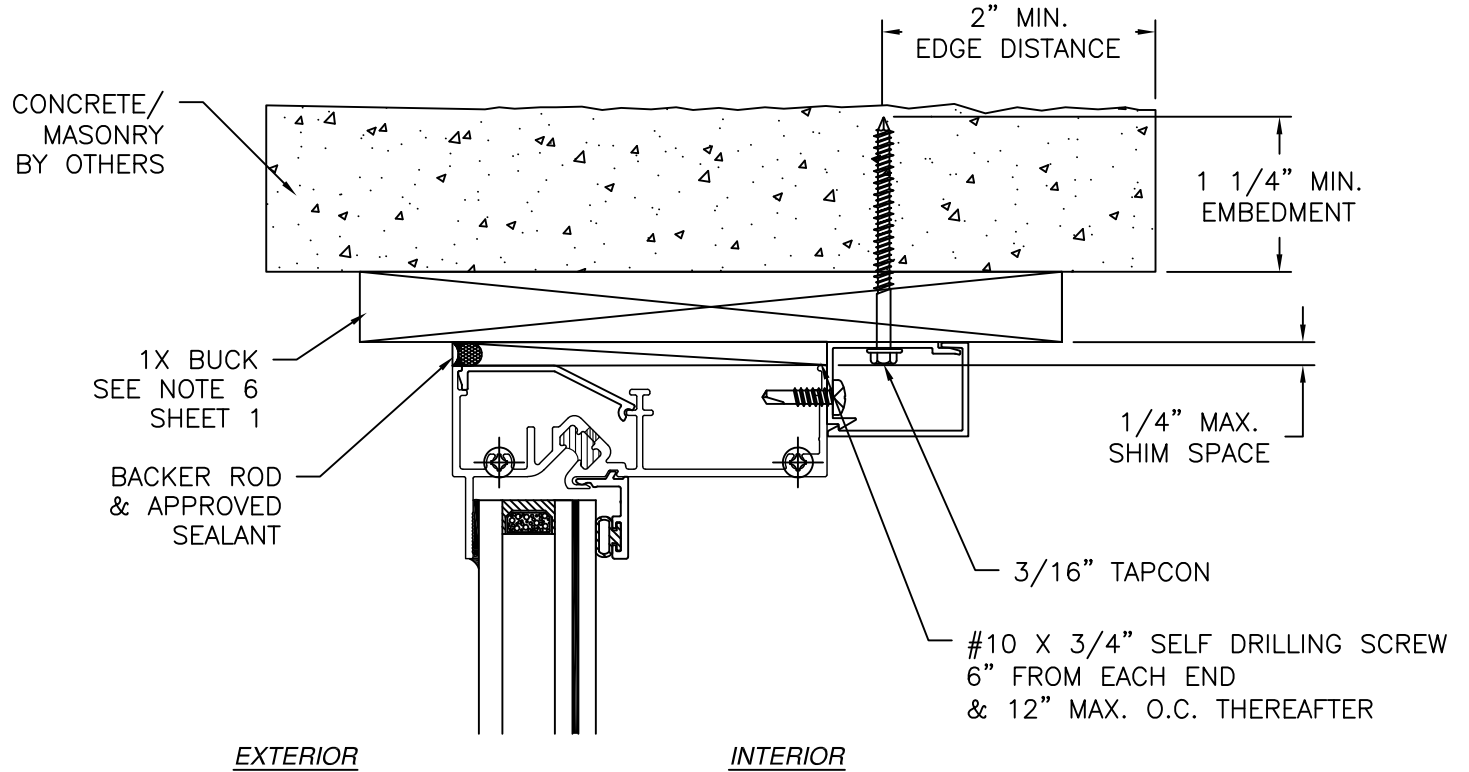
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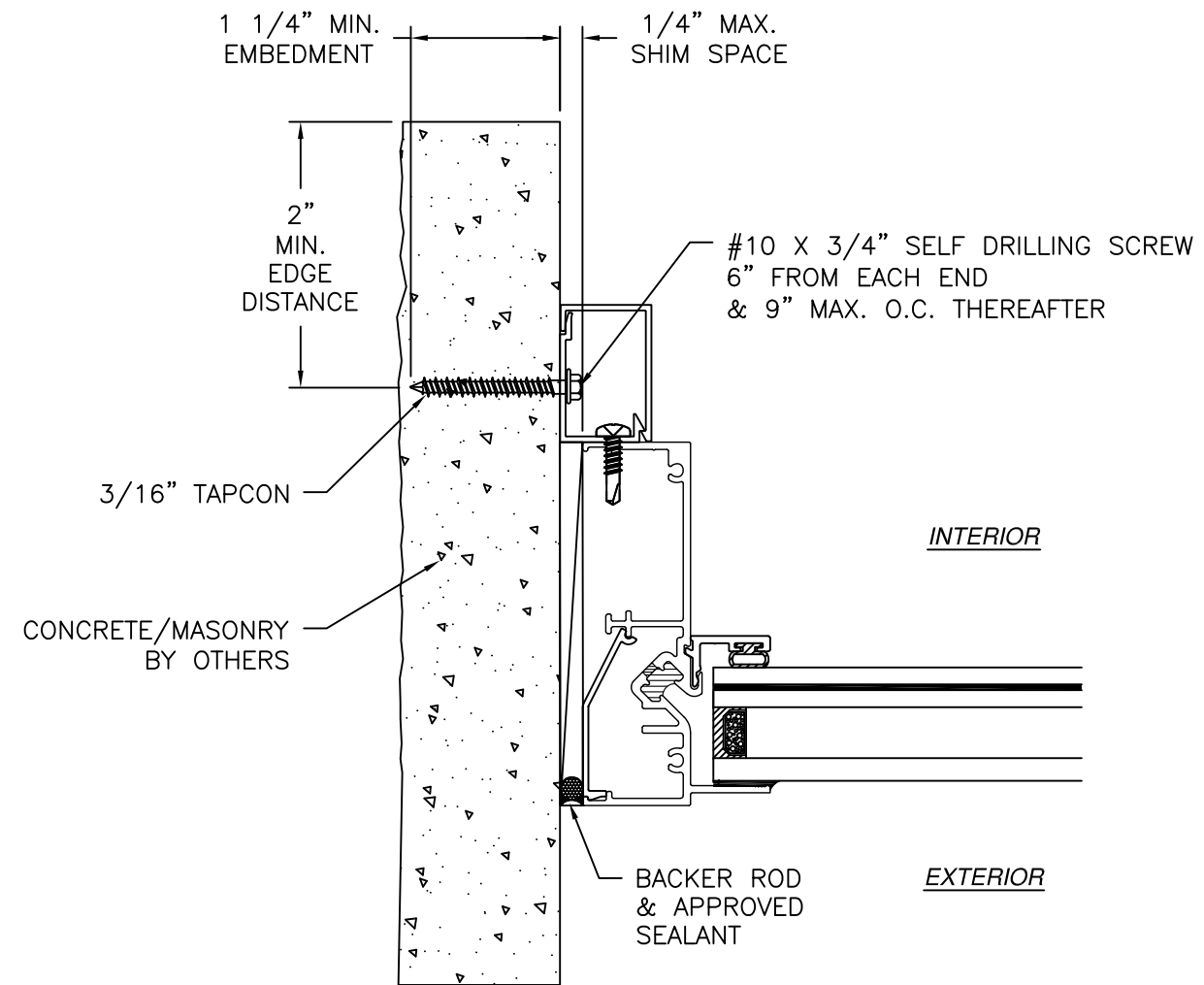
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4000 SERIES FIXED WINDOW IMPACT INSTALLATION DETAILS		
DRAWN: A.R.	DWG NO. 08-03607	REV A
SCALE NTS	DATE 09/08/2020	SHEET 4 OF 9
L. ROBERTO LOMAS P.E. 208 7th Ave, INDIALANTIC, FL 32903 434-688-0609 rllomas@lrlomaspe.com		

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VERTICAL CROSS SECTION
CONCRETE/MASONRY WITH 1X BUCK INSTALLATION
FOR CONCRETE/MASONRY WITHOUT 1X BUCK REFER TO
JAMB INSTALLATION DETAIL



JAMB INSTALLATION DETAIL
CONCRETE/MASONRY WITHOUT 1X BUCK INSTALLATION
FOR CONCRETE/MASONRY WITH 1X BUCK REFER TO
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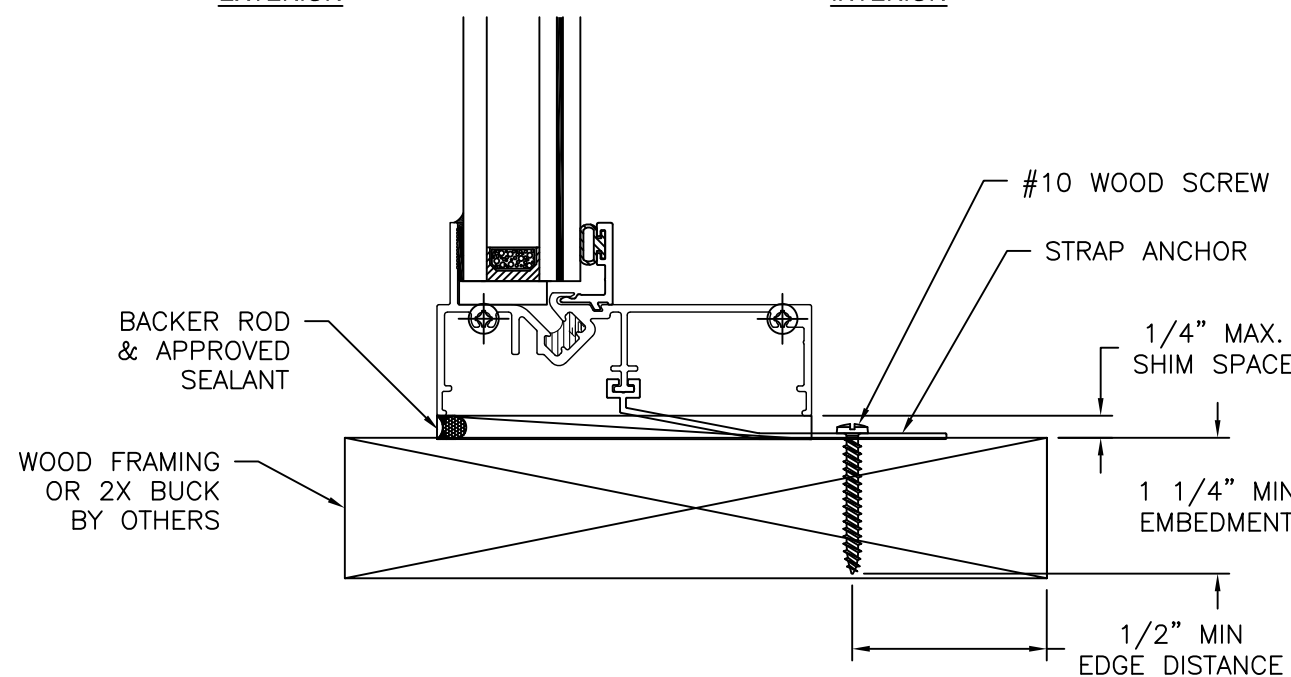
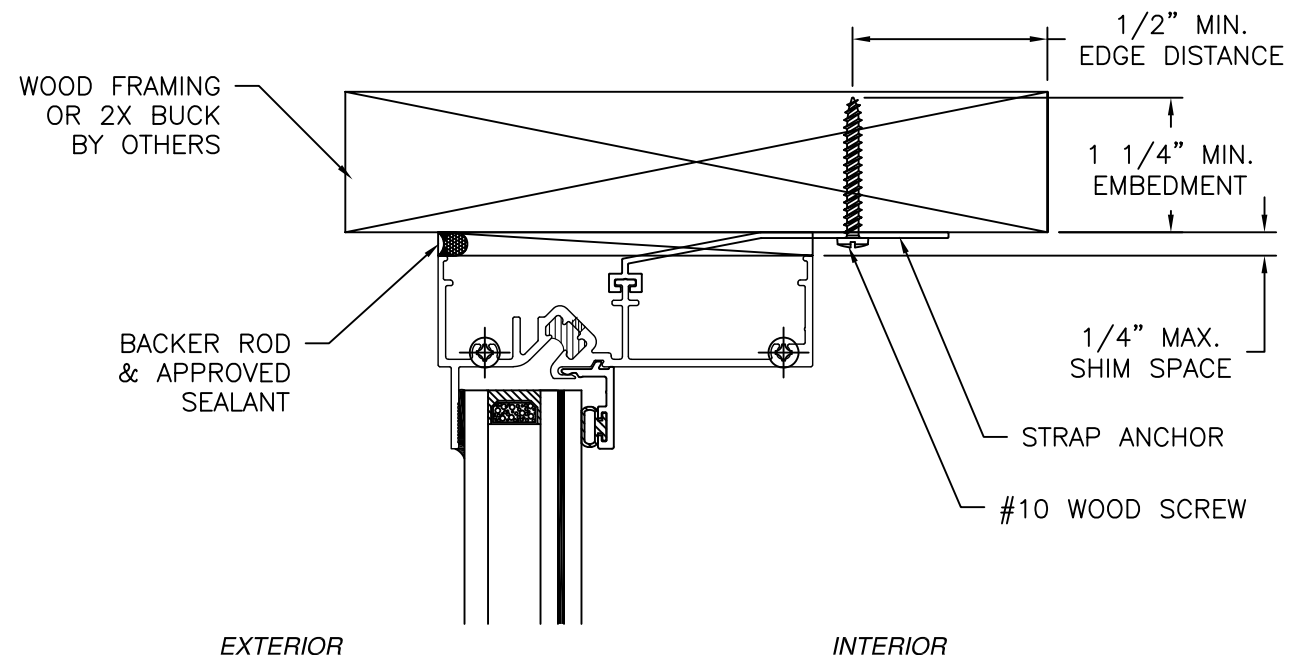
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3248 EAST DIVISION SPRINGFIELD, MO 65801		
4000 SERIES FIXED WINDOW IMPACT INSTALLATION DETAILS		
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L. ROBERTO LOMAS P.E. 208 7th Ave, INDIALANTIC, FL 32903 434-688-0609 rllomas@lrlomaspe.com		

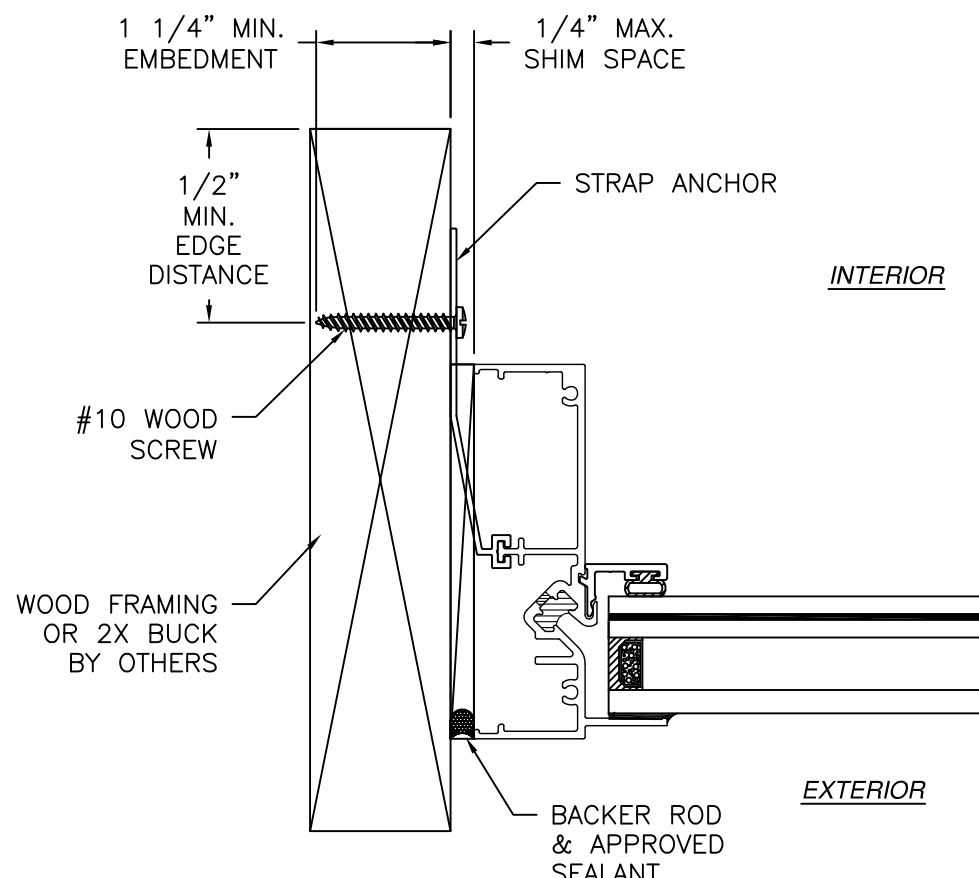
Professional Engineer Seal for Luis R. Lomas, No. 62514, State of Florida.

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JAMB INSTALLATION DETAIL
WOOD FRAMING OR 2X BUCK INSTALLATION

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BOYD ALUMINUM MANUFACTURING
3248 EAST DIVISION
SPRINGFIELD, MO 65801

4000 SERIES FIXED WINDOW
IMPACT
INSTALLATION DETAILS W/STRAP ANCHOR

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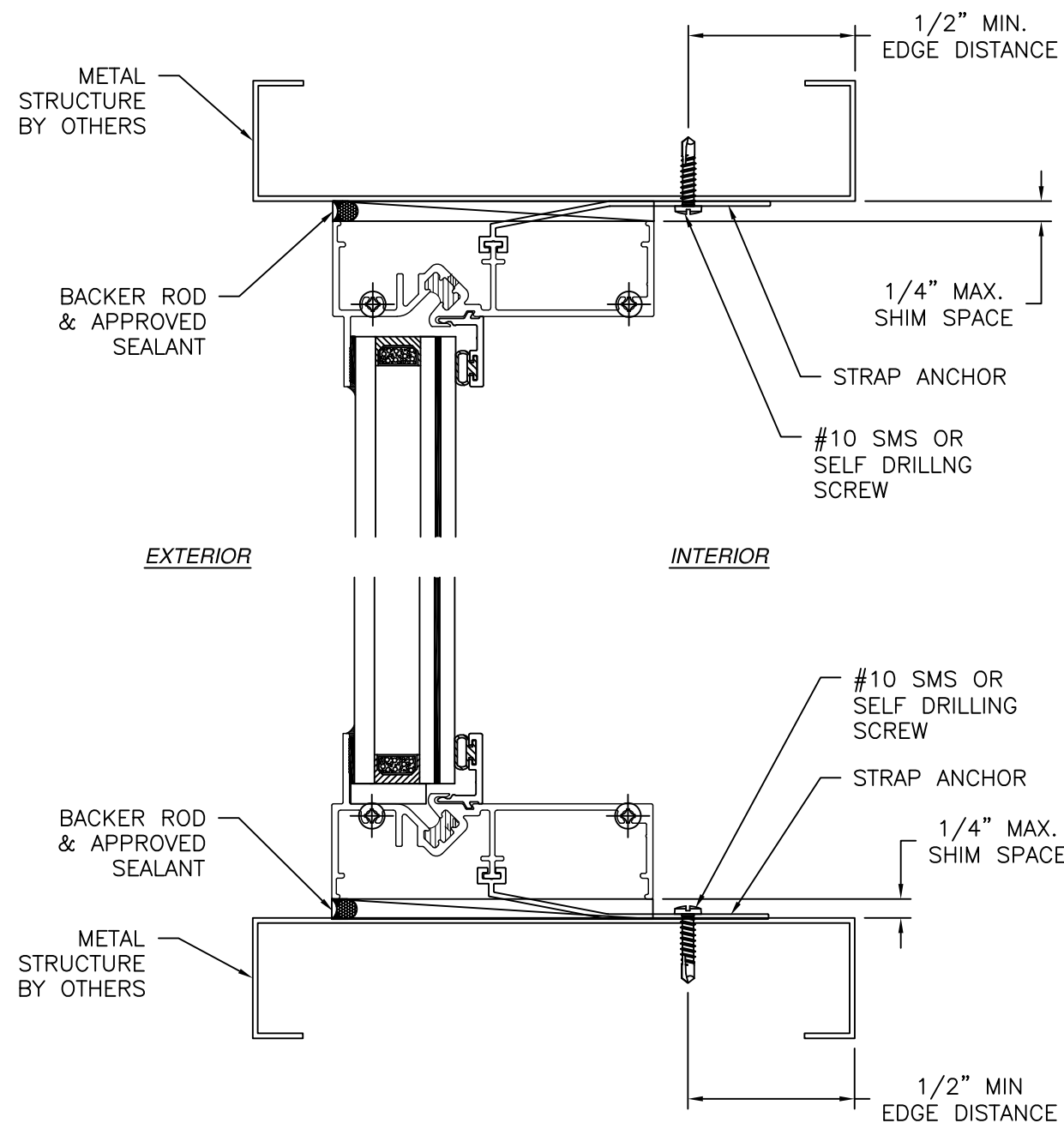
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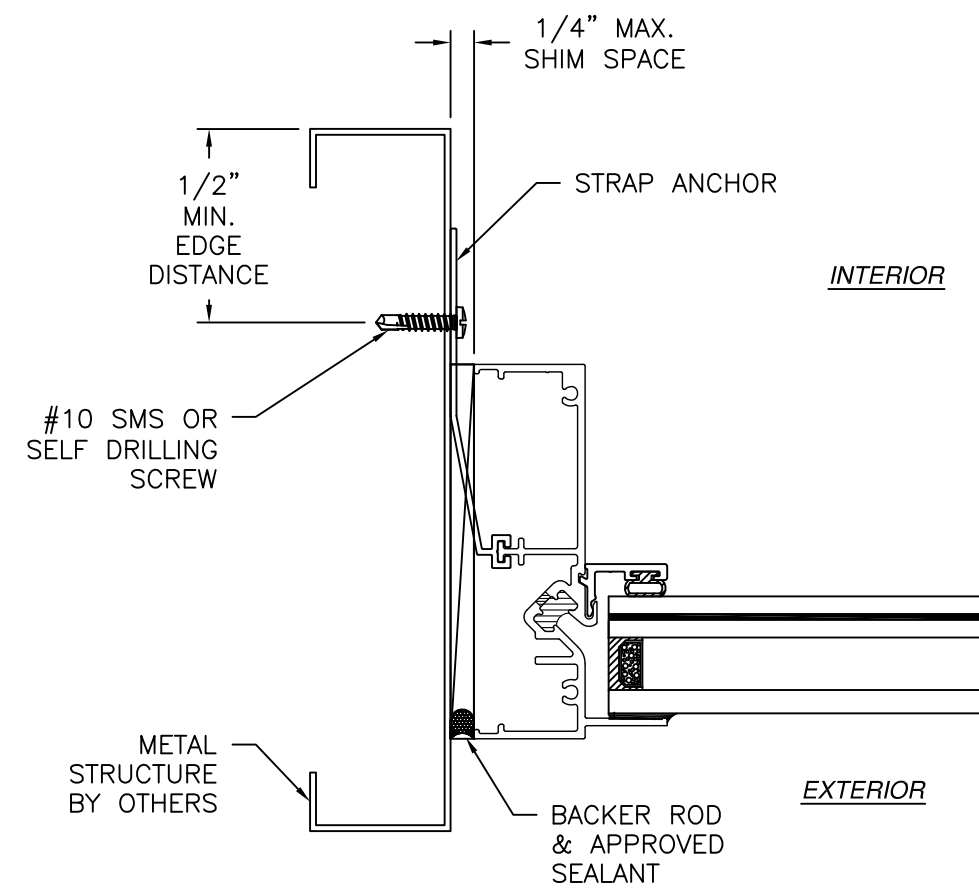
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P.E.
No. 62514
STATE OF
FLORIDA
PROFESSIONAL ENGINEER

Luis R. Lomas P.E.
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VERTICAL CROSS SECTION
METAL STRUCTURE INSTALLATION

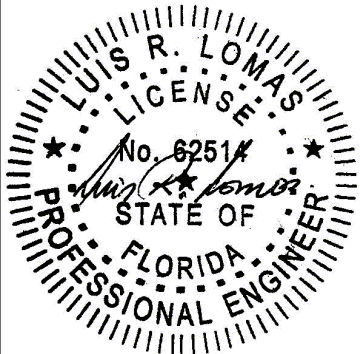


JAMB INSTALLATION DETAIL
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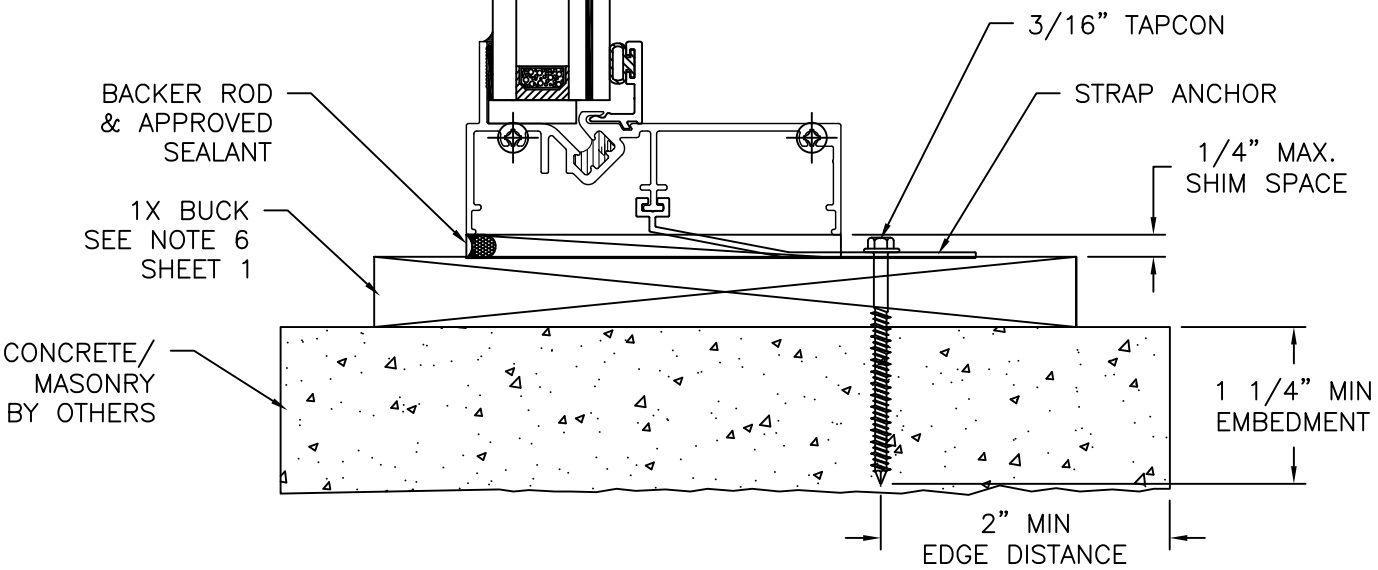
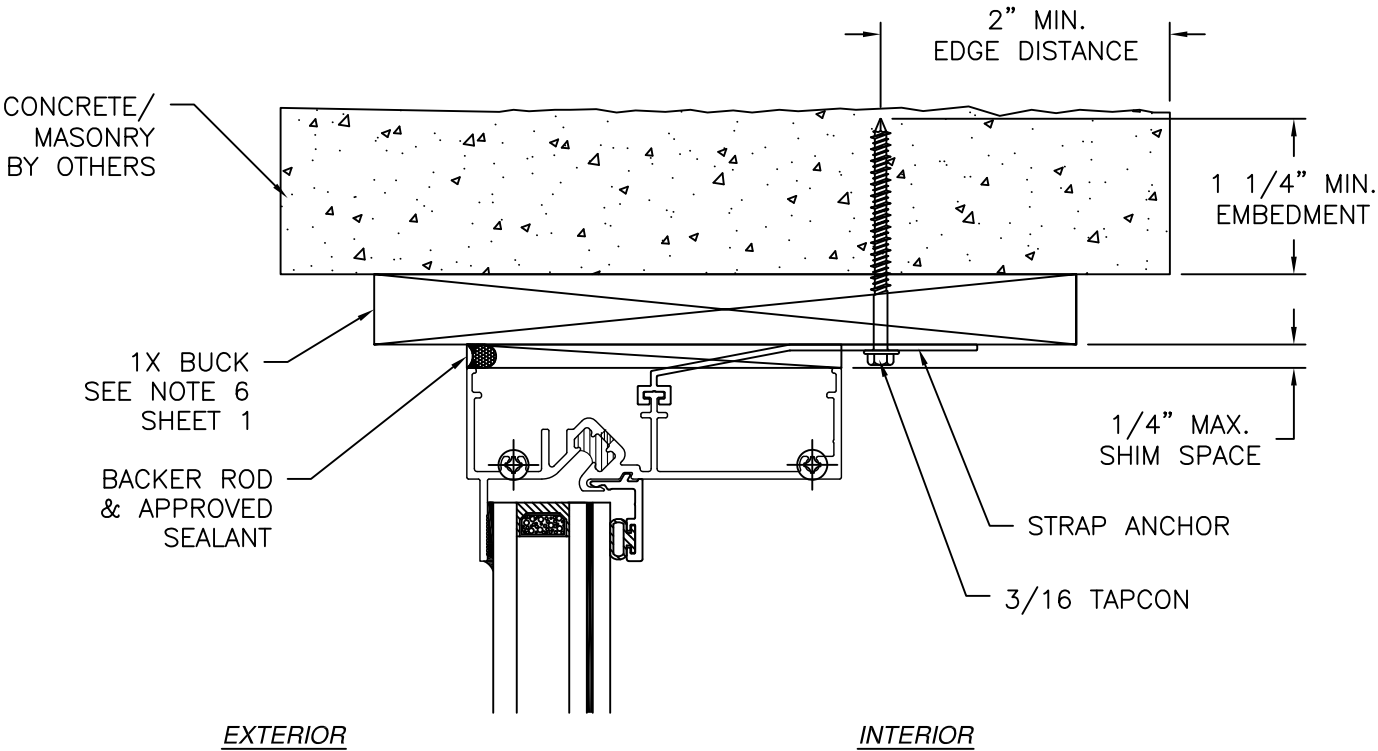
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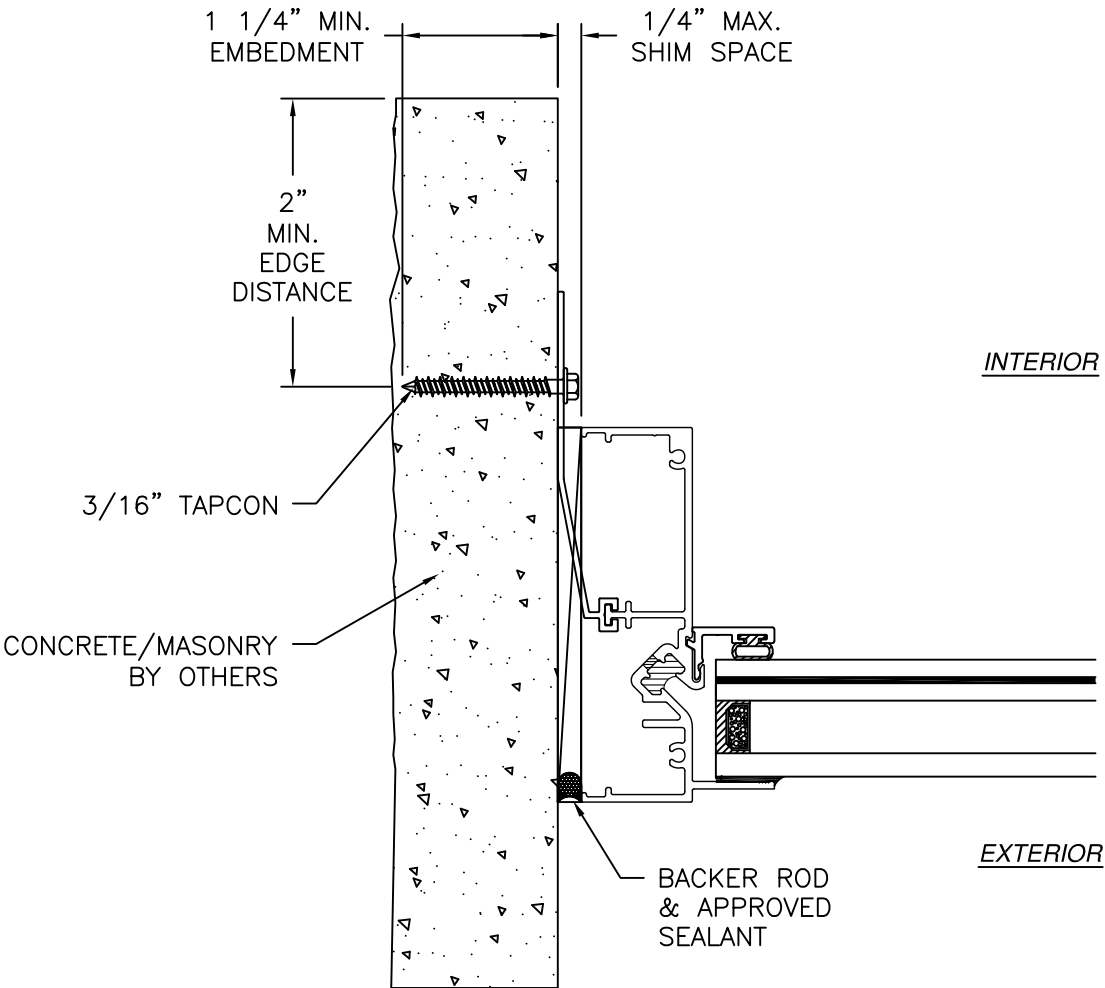


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3248 EAST DIVISION
SPRINGFIELD, MO 65801

4000 SERIES FIXED WINDOW
IMPACT

INSTALLATION DETAILS W/STRAP ANCHOR

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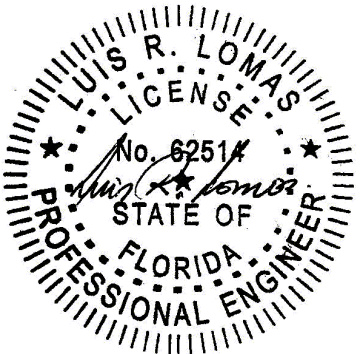
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SHEET 8 OF 9

L. ROBERTO LOMAS P.E.

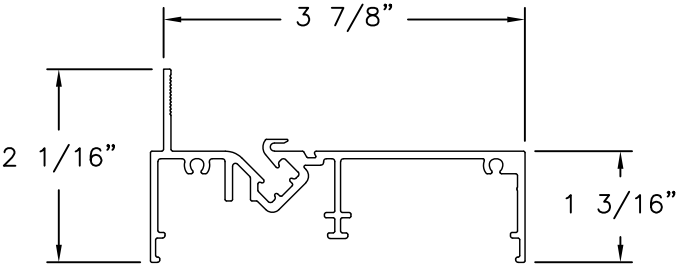
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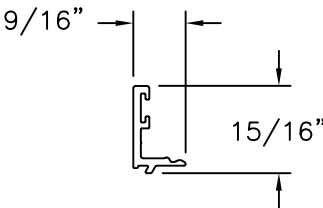


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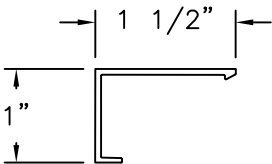
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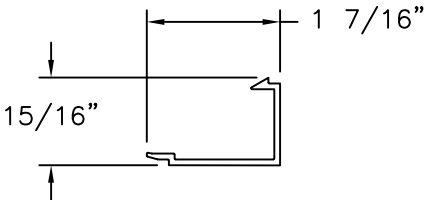
MAIN FRAME (BAM-1001)
ALUMINUM 6063-T6



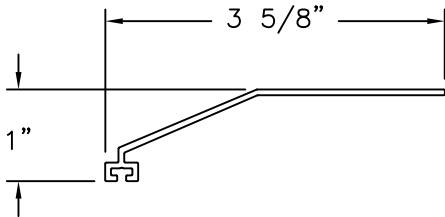
GLAZING BEAD (BAM-1015)
ALUMINUM 6063-T6



TRIM COVER (WLB-2004)
ALUMINUM 6063-T5



TRIM BASE (WLB-2005)
ALUMINUM 6063-T5



STRAP ANCHOR (BAM-857)
ALUMINUM 6063-T5

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BOYD ALUMINUM MANUFACTURING 3248 EAST DIVISION SPRINGFIELD, MO 65801		
4000 SERIES FIXED WINDOW IMPACT COMPONENTS		
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