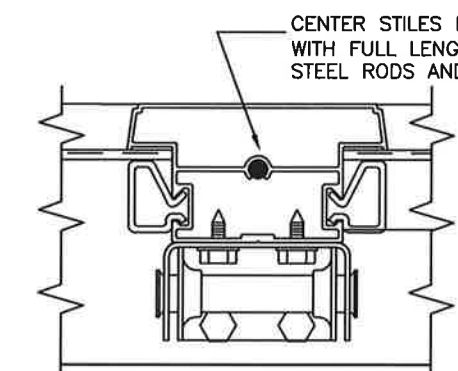
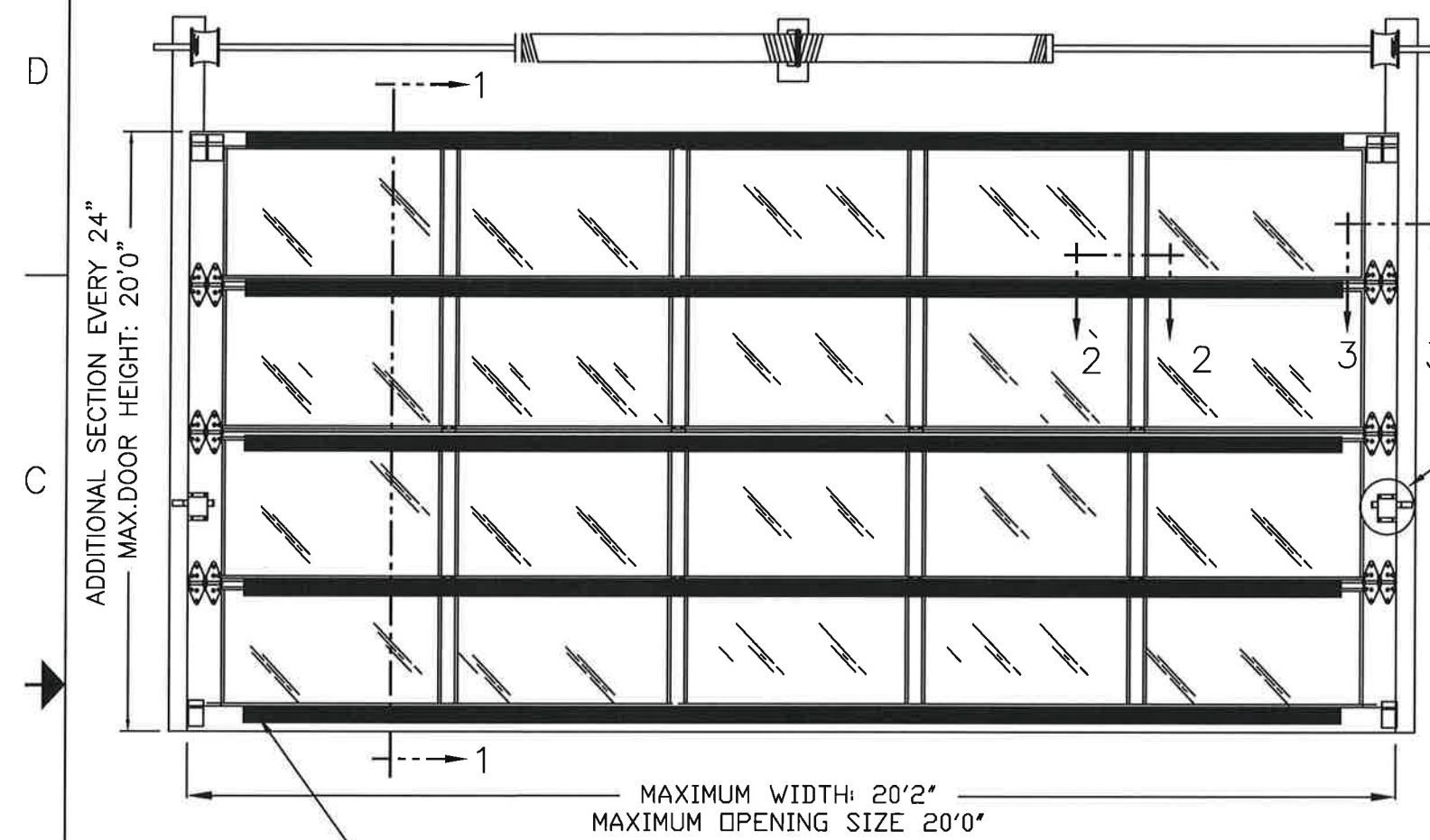


BRAND	MODEL
CLOPAY	904, 904U, AX, AXU
IDEAL	C4AL, C4ALU

SHEET:
1 OF 2

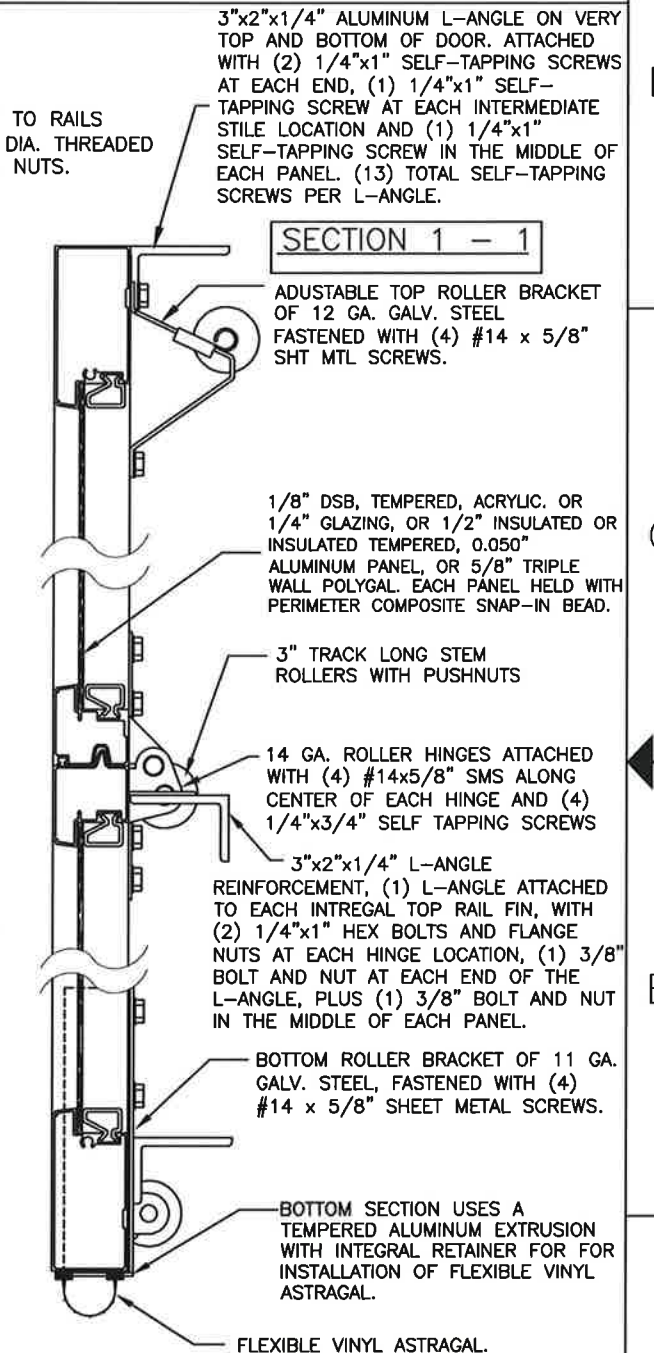
REVISIONS						DESCRIPTION
REV. NO.	ZONE	DATE	ECN NO.	APPVD:		
00	ALL	7/22		MWW		INITIAL RELEASE
01	P. 2	8/22		MWW		ADDED 2" TRACK OPTION



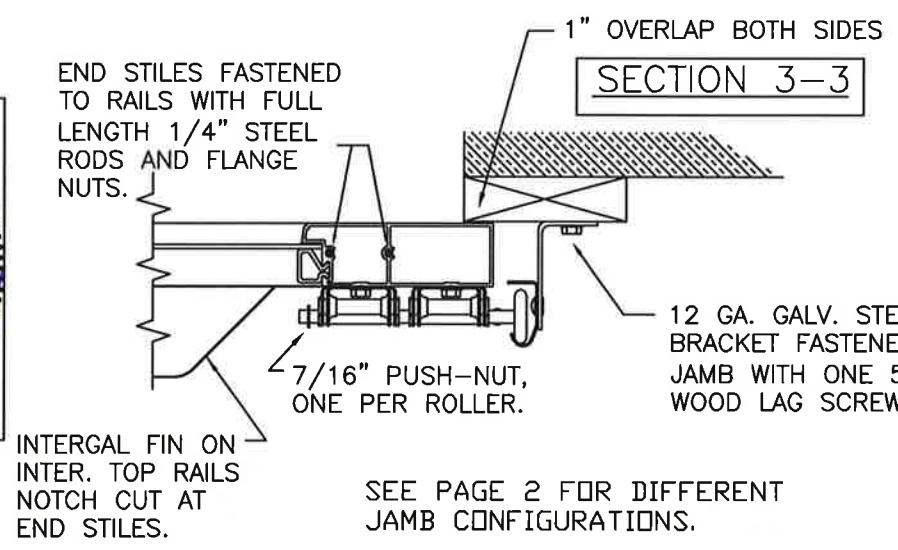
CENTER HINGES ATTACHED TO INTERM. BOTTOM RAIL WITH (2) #14x5/8" SMS AND TO FIN ON INTERM. TOP RAIL WITH (2) 1/4"-20x1" HEX HEAD MACHINE SCREWS AND NUTS.

SECTIONS PER DOOR HEIGHT	
UP TO 6'0"	3
FROM 6'1" TO 8'0"	4
FROM 8'1" TO 10'0"	5
FROM 10'1" TO 12'0"	6
FROM 12'1" TO 14'0"	7
FROM 14'1" TO 16'0"	8
FROM 16'1" TO 18'0"	9
FROM 18'1" TO 20'0"	10

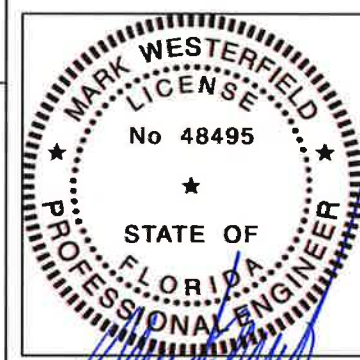
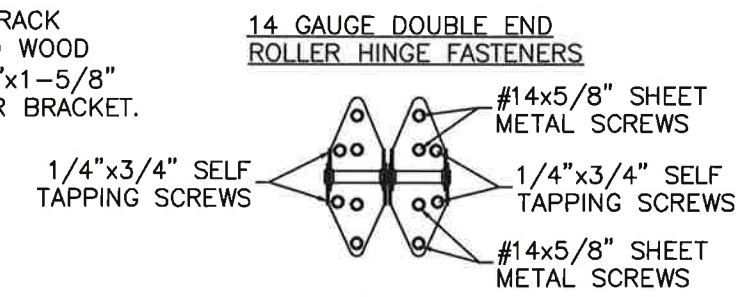
REINFORCEMENT:
3"x2"x1/4" L-ANGLE
6061 ALUMINUM



3"x2"x1/4" ALUMINUM L-ANGLES AS SHOWN. ONE L-ANGLE ON TOP OF EACH SECTION PLUS ONE L-ANGLE ON BOTTOM OF DOOR. SEE SECTION 1-1 FOR DETAILS OF ATTACHMENT TO DOOR SECTIONS.



MODEL 904 (6063-T5 ALUMINUM):
TOP RAIL MIN THK 0.075"
STD END STILE MIN THK 0.075"
STD BTM RAIL MIN THK 0.075"
CENTER STILE PMIN THK 0.075"
INTER. TOP RAIL MIN THK 0.062" W/ 0.100" FIN
INTER. BOTTOM RAIL MIN THK 0.062"



DESIGN ENGINEER:
MARK WESTERFIELD, P.E.
FLORIDA P.E. #48495, NC P.E. #23832, TEXAS P.E. #91513

DESIGN LOADS: +36.0, -40.0 PSF
TEST LOADS: +54.0, -60.0 PSF

Clopay CORPORATION		8585 Duke Boulevard Mason, OH 45040 USA Tel. No. 513-770-4800 Fax No. 513-770-4853	CLOPAY WINDLOAD RATING W6
DESCRIPTION: M/N 904 20' WIDE +36/-40 PSF			
DRAWN BY: MWW	DATE: 7/19/22	SCALE:	DWG. SIZE B
CHECKED BY:	DATE:	SHEET 1 OF 2	
DWG. NO.: 105882	VERSION: A/B		

BRAND	MODEL
CLOPAY	904, 904U, AX, AXU
IDEAL	C4AL, C4ALU

SHEET:
2 OF 2

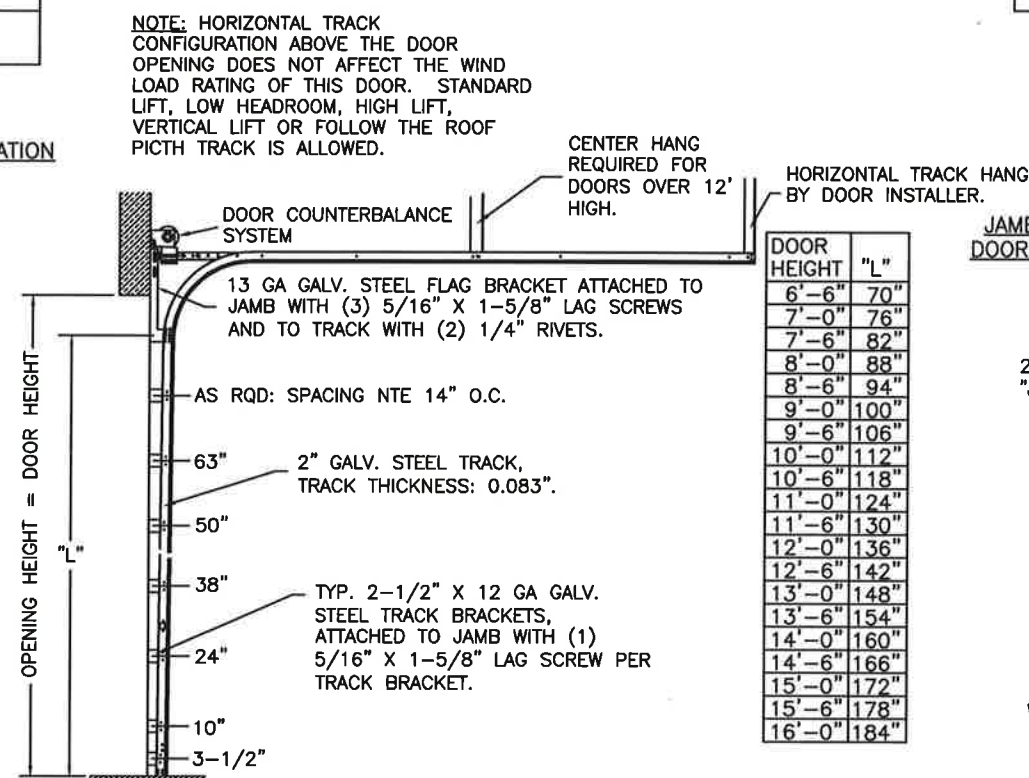
REVISIONS

REV. NO.	ZONE	DATE	ECN NO.	APPVD:	DESCRIPTION
---	---	---	---	---	SEE PAGE 1 FOR REVISION DETAILS

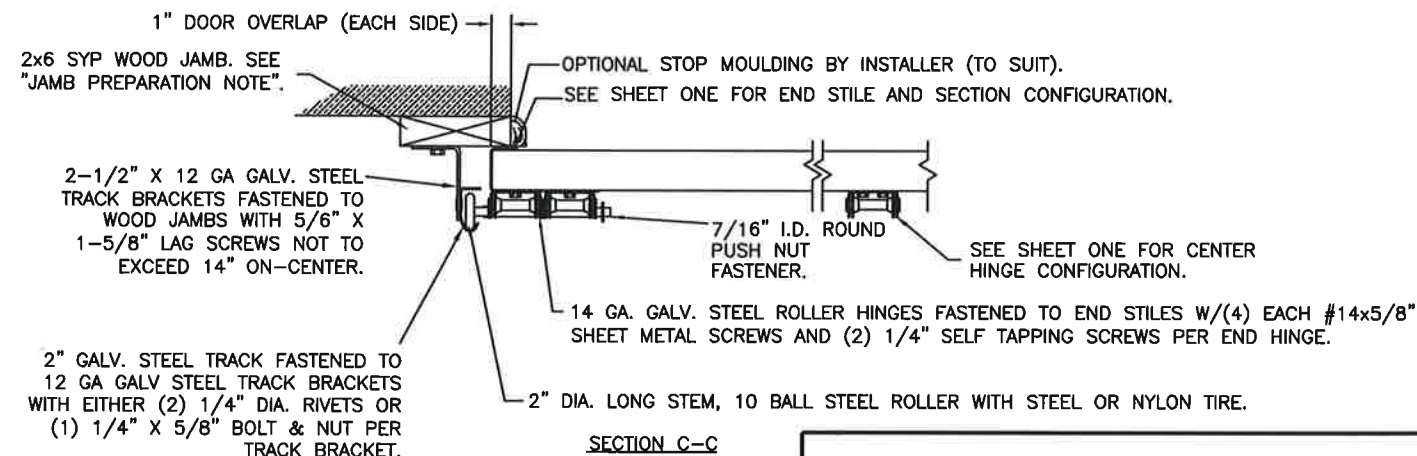
PREPARATION OF JAMBS BY OTHERS

JAMB NOTE: FOR JAMB TYPES AND JAMB ATTACHMENT FASTENER INFORMATION (INCLUDING FASTENER TYPE, SIZE AND SPACING) TO THE SUPPORTING STRUCTURE USE DASMA TDS-161. DESIGN OF THE SUPPORTING STRUCTURAL ELEMENTS SHALL BE THE RESPONSIBILITY OF THE PROFESSIONAL OF RECORD FOR THE BUILDING OR STRUCTURE AND IN ACCORDANCE WITH CURRENT BUILDING CODES FOR THE LOADS LISTED ON THIS DRAWING.

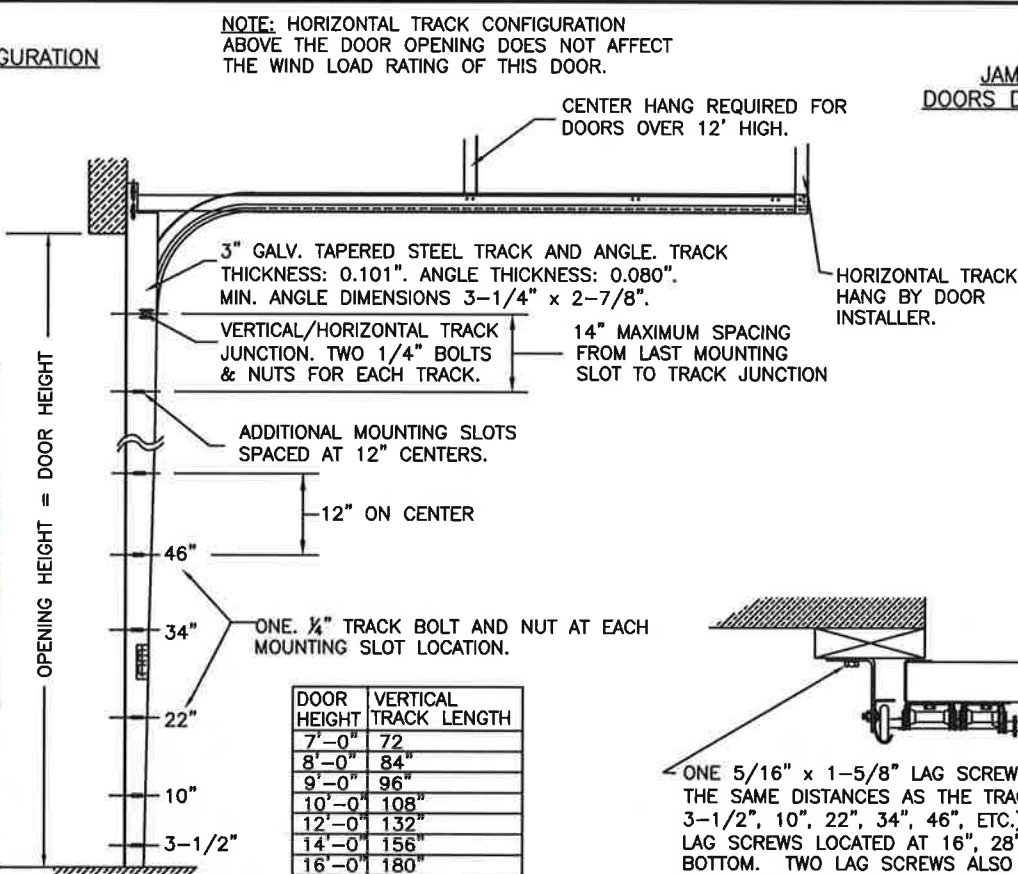
2" TRACK CONFIGURATION



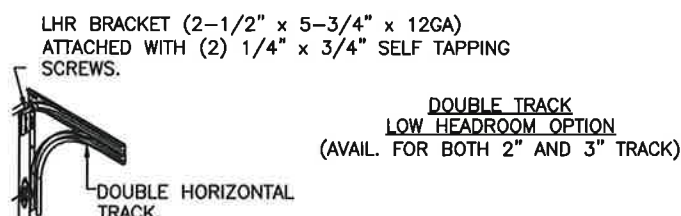
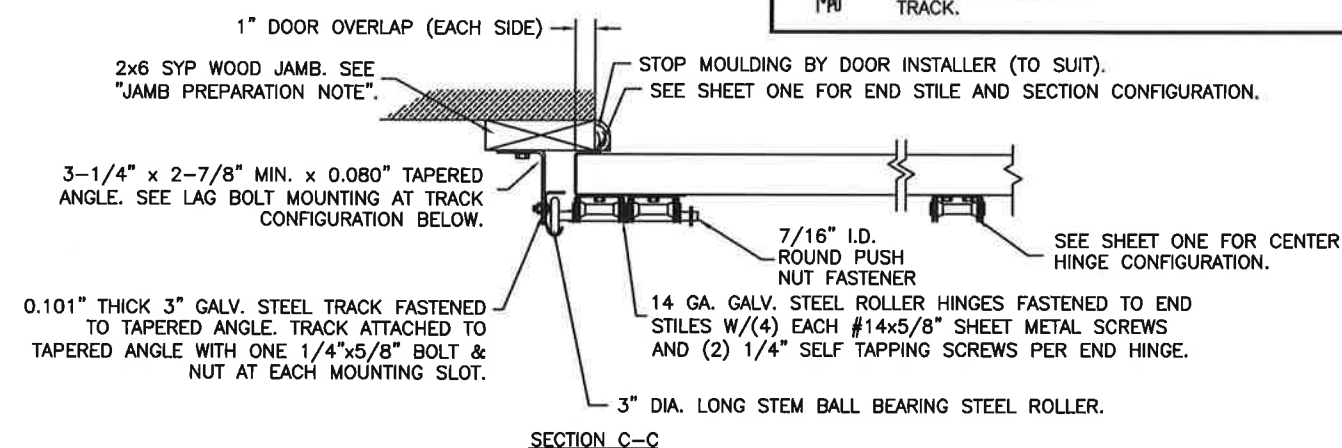
JAMB CONFIGURATION DOORS WITH 2" TRACK.



3" TRACK CONFIGURATION

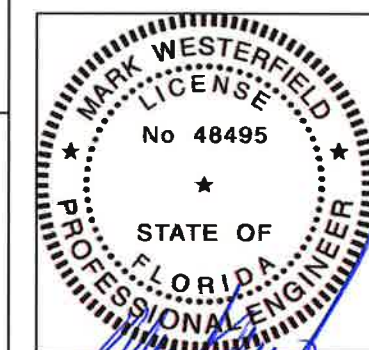


JAMB CONFIGURATION DOORS WITH 3" TRACK.



DESIGN LOADS: +36.0, -40.0 PSF
TEST LOADS: +54.0, -60.0 PSF

 Clopay CORPORATION		8585 Duke Boulevard Mason, OH 45040 USA Tel. No. 513-770-4800 Fax No. 513-770-4853		CLOPAY WINDLOAD RATING W6	
DESCRIPTION: M/N 904 20' WIDE +36/-40 PSF					
DRAWN BY: MWW		DATE: 9/30/21		SCALE:	
CHECKED BY:		DATE:		SHEET 2 OF 2	
DWG. NO.: 105882				VERSION: A/B	



DESIGN ENGINEER:
MARK WESTERFIELD, P.E.
FLORIDA P.E. #48495, NC P.E. #23832, TEXAS P.E. #91513