

RENAISSANCE WINDOWS AND DOORS

GENERAL NOTES:

1. THE PRODUCT DETAILS CONTAINED HEREIN ARE BASED UPON TEST REPORT NO. 2616T0016.01, DATED 4/16/25 (XOX 111" X 63") AND TEST REPORT NO. 2616T0017, DATED 5/8/25 (XOX 120" X 63") AND ASSOCIATED LABORATORY DRAWING BY PRI CONSTRUCTION MATERIALS TECHNOLOGIES LLC. TEST REPORT SIGNED AND SEALED BY ZACHARY R. PRIEST, FLORIDA P.E. NO. 74021 IN COMPLIANCE WITH THE 9TH EDITION (2026) FLORIDA BUILDING CODE. PERFORMANCE STANDARDS USED IN TESTING ARE:
1.1. TAS 201-94
1.2. TAS 202-94
1.3. TAS 203-94
2. THIS PRODUCT CAN BE USED IN THE HIGH VELOCITY HURRICANE ZONE (HVHZ).
3. ADEQUACY OF THE EXISTING STRUCTURAL CONCRETE / MASONRY AND 2X FRAMING FRAMING SUBSTRATES AS A MAIN WIND FORCE RESISTING SYSTEM CAPABLE OF WITHSTANDING AND TRANSFERRING APPLIED PRODUCT LOADS TO THE FOUNDATION IS THE RESPONSIBILITY OF THE LICENSED PROFESSIONAL ENGINEER OR REGISTERED ARCHITECT ACTING AS THE DESIGN PROFESSIONAL OF RECORD FOR THE PROJECT OF INSTALLATION.
4. 1X AND 2X BUCKS (WHEN USED) SHALL BE DESIGNED AND ANCHORED TO PROPERLY TRANSFER ALL LOADS TO THE STRUCTURE. BUCK DESIGN AND INSTALLATION IS THE RESPONSIBILITY OF THE LICENSED PROFESSIONAL ENGINEER OR REGISTERED ARCHITECT ACTING AS THE DESIGN PROFESSIONAL OF RECORD FOR THE PROJECT OF INSTALLATION.
5. WHEN INSTALLED IN LOCATIONS WHERE WINDBORNE DEBRIS PROTECTION REQUIREMENTS EXIST, THIS PRODUCT DOES NOT REQUIRE OPENING PROTECTION IN ACCORDANCE WITH THE 9th EDITION (2026) FLORIDA BUILDING CODE USING AN APPROVED IMPACT PROTECTION DEVICE.
6. SITE CONDITIONS NOT COVERED IN THIS PRODUCT EVALUATION DOCUMENT ARE SUBJECT TO ADDITIONAL ENGINEERING ANALYSIS BY A LICENSED PROFESSIONAL ENGINEER OR REGISTERED ARCHITECT AS REQUIRED BY THE AUTHORITY HAVING JURISDICTION.
7. MATERIALS:
7.1. FRAME: VINYL (PVC) BY QUANEX PER CURRENT MIAMI-DADE NOTICE OF ACCEPTANCE (NOA).
7.2. GLAZING INTERLAYER: SENTRYGLAS (SG) BY KURARAY AMERICA, INC. PER CURRENT MIAMI-DACE NOTICE OF ACCEPTANCE (NOA).
8. GLAZING:
8.1. SEE SHEET 12 FOR GLAZING DETAIL.
8.2. THE IGU'S ARE SET FROM THE EXTERIOR ONTO A BED OF DOW 795 SILICONE, BACKFILLED, AND SECURED WITH RIGID PVC GLAZING BEADS.
8.3. ALL SETTING BLOCKS SHALL BE IN COMPLIANCE WITH THE 9TH EDITION (2026) FLORIDA BUILDING CODE. SETTING BLOCKS SHALL BE NEOPRENE WITH A 70 TO 90 SHORE A DUROMETER.
8.4. GLASS MEETS THE REQUIREMENTS OF ASTM E1300-24.
9. DESIGNATION "O" STANDS FOR FIXED LITE AND "X" STANDS FOR OPERABLE VENT/SASH LITE.
10. THESE DRAWINGS CERTIFY THE FENESTRATION ANCHORAGE INSTALLATION ONLY. WATER-RESISTIVE BARRIER DETAILING OF THE WINDOW IS NOT PART OF THIS INSTALLATION CERTIFICATION. DETAILS SHOWN ARE FOR ILLUSTRATIVE PURPOSES ONLY. WATER-RESISTIVE BARRIER DETAILING SHALL BE THE RESPONSIBILITY OF THE INSTALLER. REFER TO THE REQUIREMENTS OF THE FLORIDA BUILDING CODE SECTION 1405.4 AND FLORIDA RESIDENTIAL CODE SECTION R703.4 FOR RECOMMENDATIONS. PER FBC SECTION 1405.4.1.4 AND FRC SECTION R703.4, FMA/AAMA 100-12 AND FMA/AAMA 200-12 CAN BE USED FOR GUIDANCE. ADDITIONALLY, ASTM E2112 CAN BE USED FOR GUIDANCE.

PERFORMANCE RATING				
MAXIMUM WINDOW SIZE	ELEVATION	GLAZING DETAIL (SEE SHEET 12)	DESIGN PRESSU RE (PSF)	IMPACT RATING
XOX EQUAL LITE, NOMINAL 111" x 63" FIN FRAME AND RETRO (THROUGH) FRAME INSTALLATION	SHEETS 3, 4 & 5	C (OPERABLE & FIXED LITE)	+/- 55	LMI (HVHZ - LARGE MISSILE IMPACT)
XOX UNEQUAL LITE, NOMINAL 120" x 63" FIN FRAME AND RETRO (THROUGH) FRAME INSTALLATION	SHEETS 6, 7 & 8	A (OPERABLE LITE) B (FIXED LITE)	+/- 45	

SERIES 10400 VINYL XOX HORIZONTAL SLIDING WINDOW, HVHZ, IMPACT INSTALLATION ANCHORAGE DETAILS

INSTALLATION NOTES:

1. PRODUCT ANCHORS SHALL BE AS DESIGNATED AND LOCATED AS SHOWN IN THIS PRODUCT EVALUATION DOCUMENT. ANCHOR EMBEDMENT AND EDGE DISTANCE EXCLUDE WALL FINISHES, INCLUDING BUT NOT LIMITED TO STUCCO, FOAM, BRICK VENEER AND SIDING.
2. SEE *INSTALLATION ANCHOR SCHEDULE* ON SHEET 2 FOR TYPE AND GRADE OF ANCHOR, AND/OR MANUFACTURER'S ANCHOR SPECIFICATIONS, INCLUDING MINIMUM NOMINAL SIZE, MINIMUM EMBEDMENT INTO SUBSTRATE AND MINIMUM EDGE DISTANCES.
2.1. EDGE DISTANCES SHALL BE MEASURED FROM CENTERLINE OF ANCHOR TO EDGE OF STRUCTURAL SUBSTRATE EITHER TO THE INTERIOR OR EXTERIOR OF THE FENESTRATION PRODUCT.
2.2. MINIMUM EMBEDMENT SHALL BE BASED ON PENETRATION INTO MAIN WIND FORCE RESISTING SYSTEM SUBSTRATE.
3. SEE SHEET 9, 10 AND 11 FOR SPECIFIC ANCHOR INSTALLATION DETAILS.
4. ONE (1) INSTALLATION ANCHOR IS REQUIRED AT EACH ANCHOR LOCATION SHOWN.
5. ANCHOR QUANTITIES AND SPACING / EMBEDMENT AND EDGE DISTANCE
5.1. THE NUMBER OF INSTALLATION ANCHORS IS BASED ON THE MAXIMUM END DISTANCE (ED) AND THE MAXIMUM ON CENTER (O.C.) SPACING PLACEMENT OF ANCHORS IN ACCORDANCE WITH ELEVATIONS ON SHEETS 4, 5, 7 AND 9.
5.2. END DISTANCES AND O.C. SPACING LESS THAN THAT SHOWN IN THE ELEVATIONS ON SHEETS 4, 5, 7 AND 9 ARE ACCEPTABLE.
5.3. FOR WINDOW SIZES SMALLER THAN THOSE SHOWN, ANCHOR QUANTITIES CAN BE REDUCED WHILE MAINTAINING EDGE DISTANCE AND O.C. SPACING REQUIREMENTS.
5.4. ANCHOR QUANTITIES AND SPACINGS SHOWN ARE BASED ON THE LOWER OF ANCHOR SPACING USED IN TESTING OR REQUIRED BY LOADING AT DESIGN PRESSURE.
5.5. SEE EMBEDMENT AND EDGE DISTANCE DESCRIPTION ON SHEET 2.
6. MAXIMUM ALLOWABLE SHIM THICKNESS IS 1/4 INCH. SHIM WHERE SPACE OF 1/16 INCH OR GREATER OCCURS. SHIM(S) SHALL BE CONSTRUCTED OF WOOD COMPOSITE, HIGH DENSITY PLASTIC OR SIMILAR LOAD BEARING MATERIAL.
7. FOR CONCRETE BLOCK APPLICATIONS DO NOT INSTALL INSTALLATION ANCHORS INTO MORTAR JOINTS.
8. INSTALLATION ANCHORS SHALL BE INSTALLED IN ACCORDANCE WITH ANCHOR MANUFACTURER'S INSTALLATION INSTRUCTIONS AND ANCHORS SHALL NOT BE USED IN SUBSTRATES WITH STRENGTHS LESS THAN THE MINIMUM STRENGTH SPECIFIED IN THE *INSTALLATION ANCHOR SCHEDULE* ON SHEET 2.
9. ALL FASTENERS TO BE CORROSION RESISTANT, AND/OR HAVE A CORROSION RESISTANT COATING, OR WHEN EXPOSED TO SALTWATER ENVIRONMENTS WITHIN 3,000 FEET OF A SALTWATER COASTLINE MEET THE REQUIREMENTS OF SECTION 1711, 9TH EDITION (2026) FBC AND SECTION R332, 9TH EDITION (2026) FRC WHEN APPLICABLE.

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RENAISSANCE WINDOWS
AND DOORS
13340 INTERNATIONAL
PARKWAY
JACKSONVILLE, FL 32218

SERIES 10400 VINYL XOX HORIZONTAL SLIDING WINDOW INSTALLATION ANCHORAGE DETAILS	DATE				
	BY				
	REVISION DESCRIPTION				
NO.					

DATE: 4/27/25	DWN BY: RJA	CHK BY: n/a	SCALE: NONE
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ROBERT J. AMORUSO, P.E. #49752
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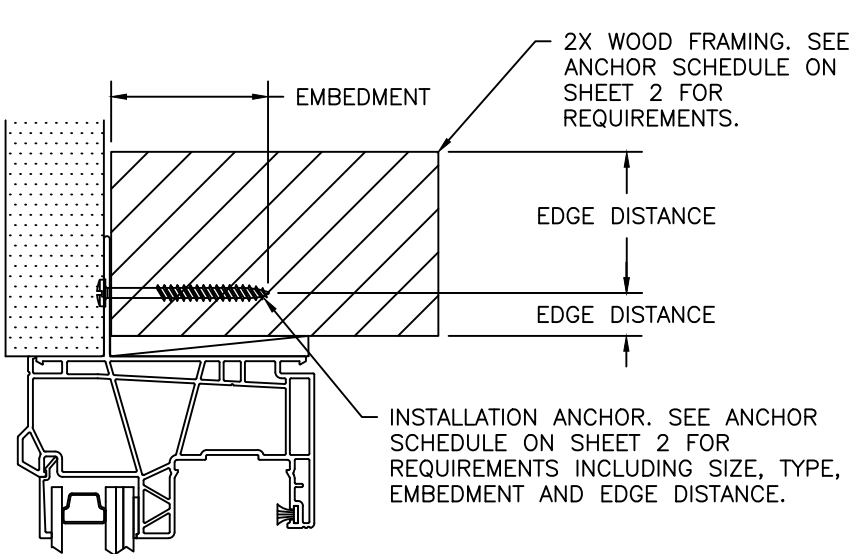
ANCHOR SCHEDULE							
ANCHORING METHOD	SUBSTRATE	SCREW HEAD TYPE (3)	SCREW SIZE	MANUFACTURER AND/OR SPECIFICATION (1)(2)	EMBEDMENT (IN)	EDGE DISTANCE (IN)	ANCHOR CAPACITIES BASED ON THE FOLLOWING SUBSTRATE STRENGTHS
THROUGH FRAME	CONCRETE	HEX OR PAN HEAD	3/16"	ITW TAPCONS	1-1/2"	1-1/8"	MIN. 2500 PSI CONCRETE
	MASONRY (BLOCK/CMU)	HEX OR PAN HEAD	3/16"	ITW TAPCONS	1"	2"	ASTM C90 MED. WT. (DENSITY) > 117 PCF) MASONRY (CMU) MIN
	WOOD	PAN HEAD	NO. 10	ANSI B18.6.1 (WOOD SCREW)	1-1/2"	1"	WOOD WITH A MINIMUM SPECIFIC GRAVITY 0.42 (NON-HVHZ) AND 0.55 (HVHZ)
			NO. 10	ASME B18.6.4 (TAPPING SCREW)	1-1/2"	1"	
	STEEL STUD	PAN HEAD	NO. 10	ASME B18.6.4 (GRADE 5 TAPPING SCREW) Type AB Threads (requires pilot hole) or Self-Drilling (drill shaped point)	At least three full threads protrude into the interior of the steel stud.	3/8"	STEEL STUD, MIN. 20 GA. 33 MIL., 0.0329 INCH Fy = 33 KSI MIN. AND Fu = 45 KSI MIN.
FIN FRAME (NAILING FINE)	WOOD	PAN HEAD	NO. 8	ANSI B18.6.1 (WOOD SCREW)	1-1/2"	1/2"	WOOD WITH A MINIMUM SPECIFIC GRAVITY 0.42 (NON-HVHZ) AND 0.55 (HVHZ)
			NO. 8	ASME B18.6.4 (TAPPING SCREW)	1-1/2"	1/2"	

NOTES:

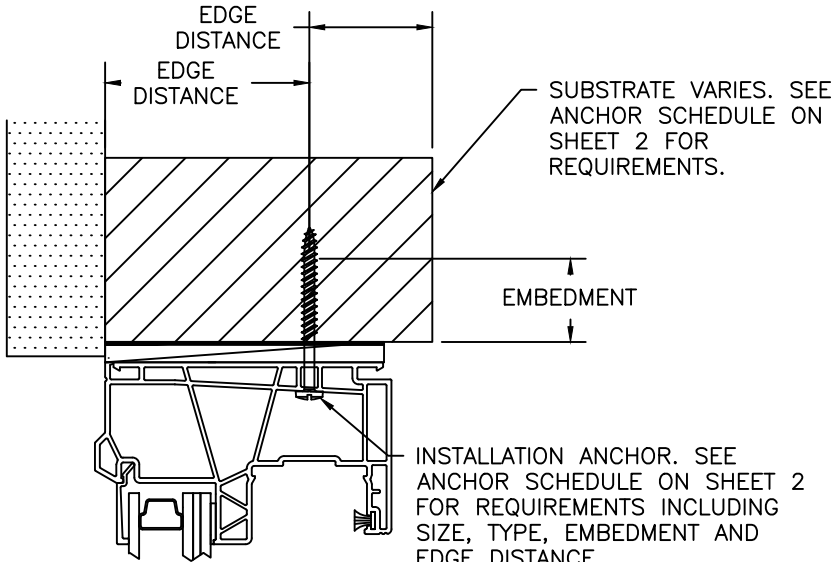
(1) ITW (ADVANCED THREADFORM TECHNOLOGY) TAPCONS WILL BE USED FOR CONCRETE/MASONRY INSTALLATION.

(2) WOOD FRAME SUBSTRATE ANCHORS USE NO. 8 OR 10 WOOD SCREWS (ANSI B18.6.1) OR NO. 8 OR 10 TAPPING SCREWS (ANSI B16.8.4) WITH MIN. GRADE 2 STRENGTH.

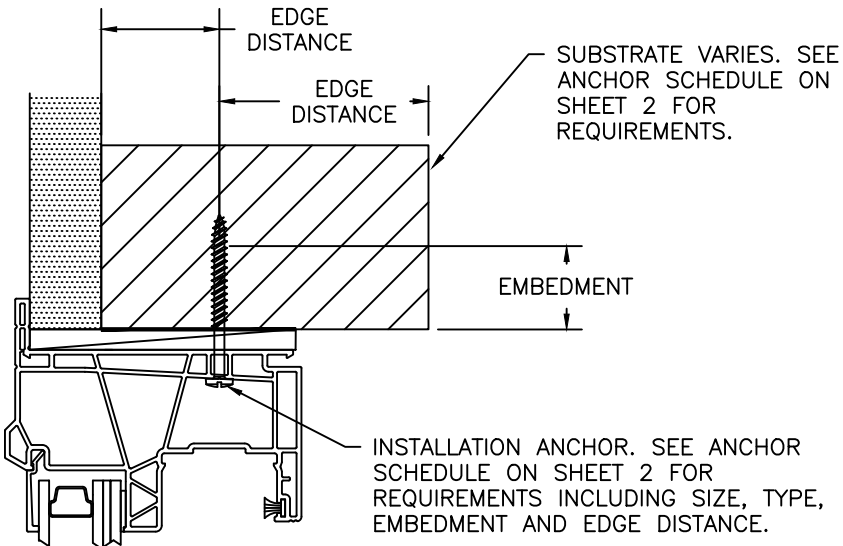
(3) HEX (CONCRETE/MASONRY) OR PAN HEAD PREFERRED, FLAT HEAD ACCEPTABLE FOR THROUGH FRAME; NOT ACCEPTABLE FOR FIN FRAME.



EMBEDMENT AND EDGE DISTANCE
NAILING FIN FRAME INSTALLATION
(SHOWN W/O FLANGE)



EMBEDMENT AND EDGE DISTANCE
THROUGH-FRAME INSTALLATION



EMBEDMENT AND EDGE DISTANCE
FLANGE THROUGH-FRAME INSTALLATION

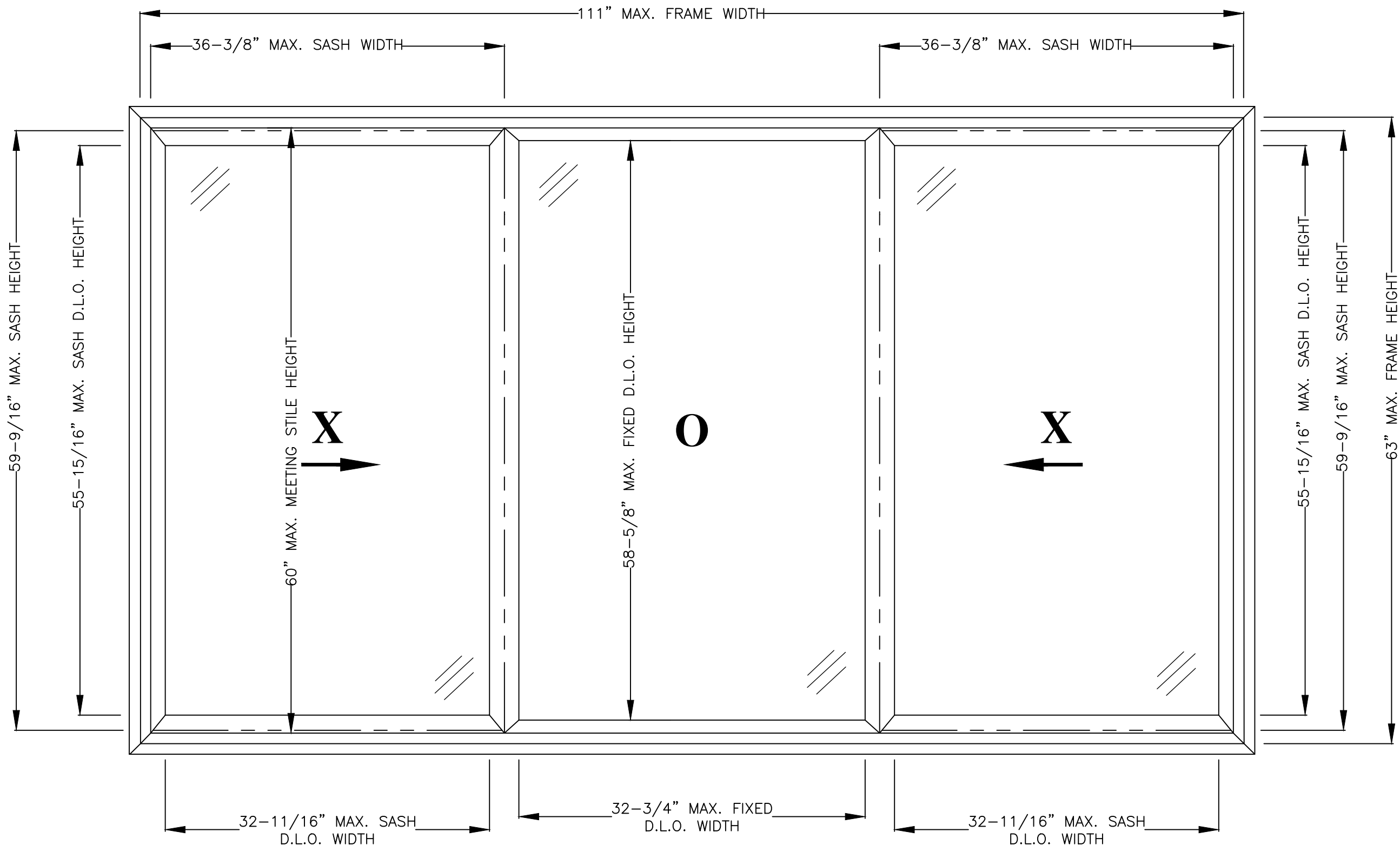
RENAISSANCE WINDOWS
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13340 INTERNATIONAL
PARKWAY
JACKSONVILLE, FL 32218

SERIES 10400 VINYL XOx HORIZONTAL SLIDING WINDOW INSTALLATION ANCHORAGE DETAILS	DATE				
	BY				
	REVISION DESCRIPTION				
	NO.				

DATE: 4/27/25	DWN BY: RJA	CHK BY: n/a	SCALE: NONE
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SERIES 10400 VINYL HORIZONTAL SLIDING WINDOW

EXTERIOR VIEW

111" x 63" NOMINAL SIZE (EQUAL LITE XOx (1/3 X 1/3 X 1/3 LITES) SHOWN)
FIN FRAME SHOWN (FOR THROUGH FRAME ANCHORING, FIN IS REMOVED)

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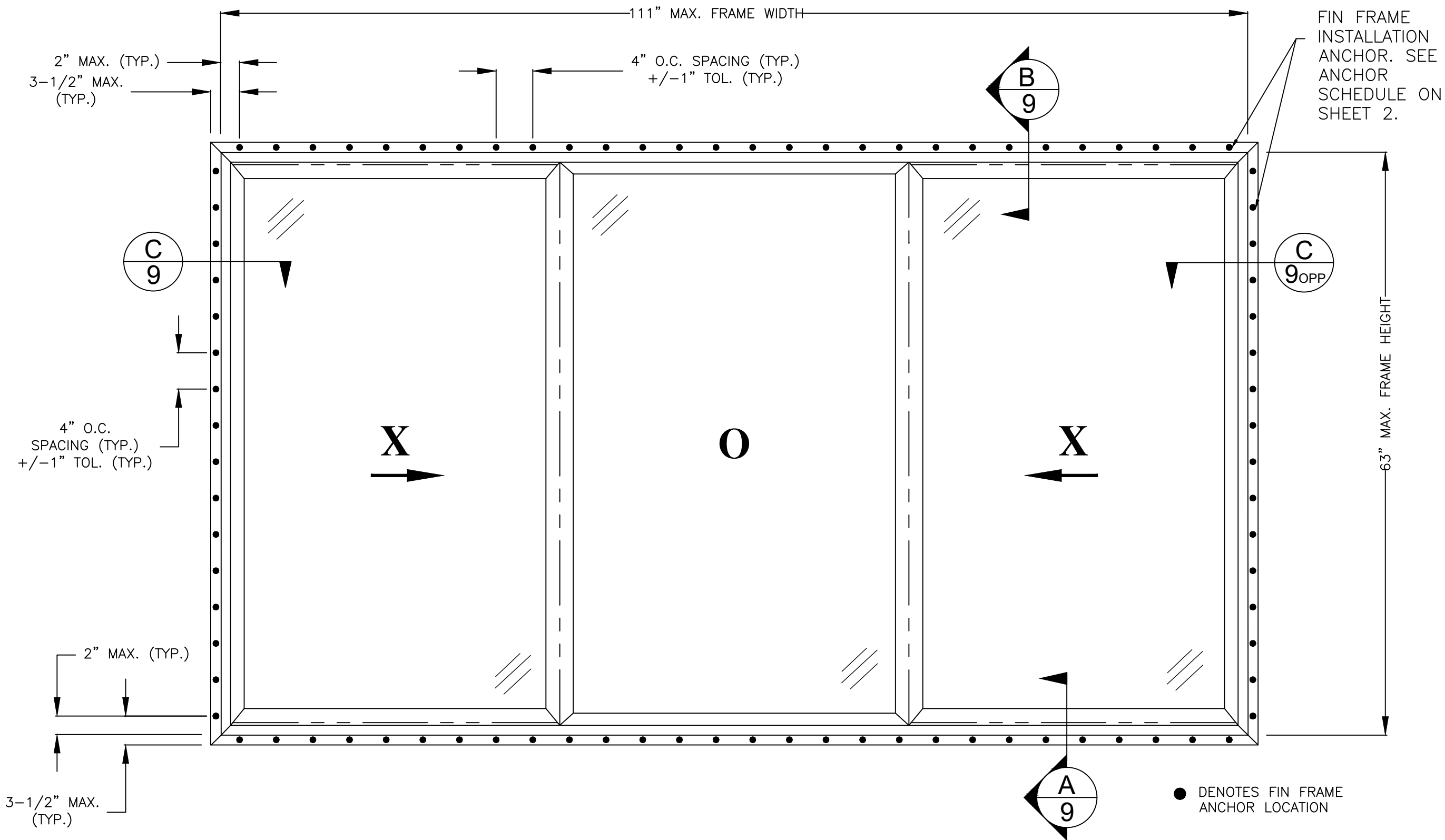
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PROJECT#:	ACE-2025-110
DWG/REV:	RWD0037, Rev 0
SHT:	3 of 15



SERIES 10400 VINYL HORIZONTAL SLIDING WINDOW

EXTERIOR VIEW

111" x 63" NOMINAL SIZE (EQUAL LITE XOX (1/3 X 1/3 X 1/3 LITES) SHOWN)

FIN FRAME ANCHOR LOCATIONS AND QUANTITIES

ANCHOR QUANTITY AT MAX. NOMINAL WINDOW SIZE OF 111" x 63" AT SPACING SHOWN ABOVE ARE: QTY PER JAMB IS SIXTEEN (16) AND QTY PER HEAD AND SILL IS TWENTYEIGHT (28).

SEE INSTALLATION NOTE 5.3 ON SHEET 1 FOR DETAILS ON SMALLER WINDOW SIZES.

ANCHOR SPACING LOCATION TOLERANCE IS +/- 1" FOR ON CENTER SPACING.

FIN FRAME
INSTALLATION
ANCHOR. SEE
ANCHOR
SCHEDULE ON
SHEET 2.

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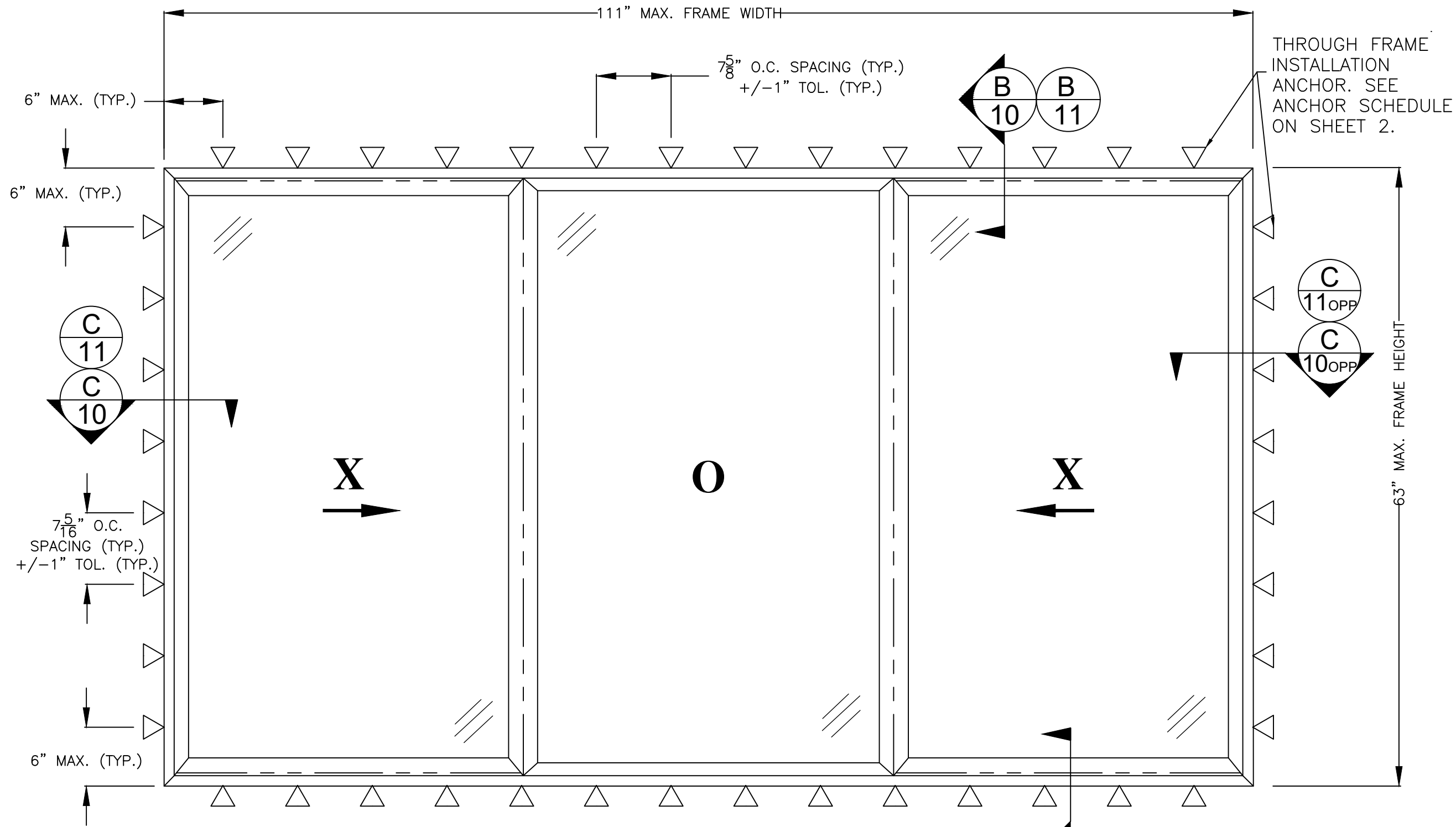
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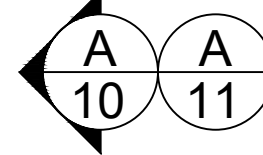
SHT: 4 of 15



SERIES 10400 VINYL HORIZONTAL SLIDING WINDOW

EXTERIOR VIEW

111" x 63" NOMINAL SIZE WITH FIN REMOVED (EQUAL LITE XO^X (1/3 X 1/3 X 1/3 LITES) SHOWN)
THROUGH FRAME ANCHOR LOCATIONS AND QUANTITIES (EQUAL LEG AND FLANGE FRAME)



▷ DENOTES THROUGH FRAME ANCHOR LOCATION

ANCHOR QUANTITY AT MAX. NOMINAL WINDOW SIZE OF 111" x 63" AT SPACING SHOWN ABOVE ARE: QTY PER JAMB IS EIGHT (8) AND QTY PER HEAD AND SILL IS FOURTEEN (14). SEE INSTALLATION NOTE 5.3 ON SHEET 1 FOR DETAILS ON SMALLER WINDOW SIZES.

ANCHOR SPACING LOCATION TOLERANCE IS +/- 1" FOR ON CENTER SPACING.

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SERIES 10400 VINYL XO^X HORIZONTAL SLIDING WINDOW INSTALLATION ANCHORAGE DETAILS

NO.	REVISION DESCRIPTION	BY	DATE			

DATE: 4/27/25	DWN BY: RJA	CHK BY: n/a	SCALE: NONE
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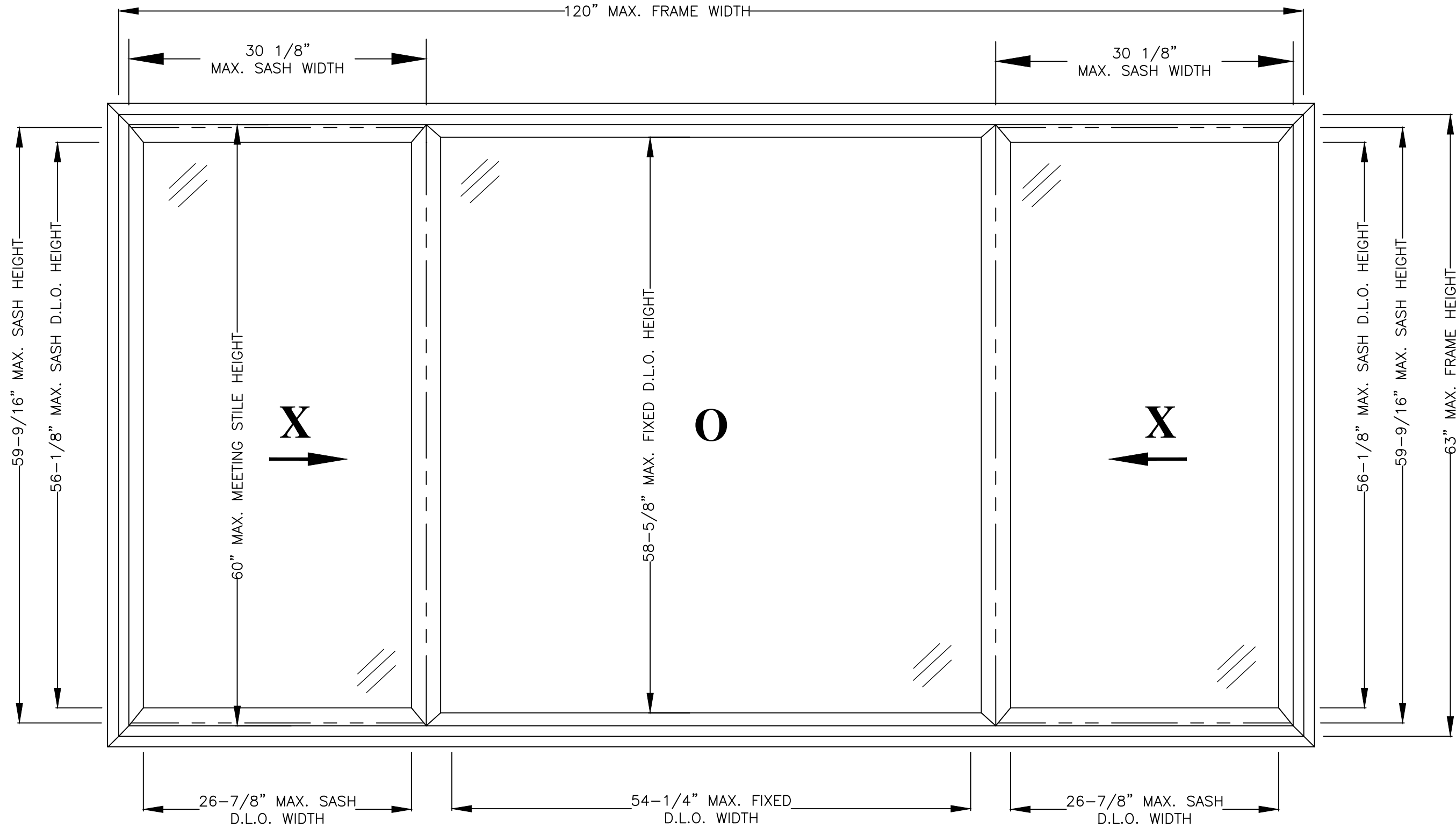
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PROJECT#: ACE-2025-110

DWG/REV: RWD0037, Rev 0

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SERIES 10400 VINYL HORIZONTAL SLIDING WINDOW

EXTERIOR VIEW

120" x 63" NOMINAL SIZE (UNEQUAL LITE XOX (1/4 X 1/2 X 1/4 LITES) SHOWN)
FIN FRAME SHOWN (FOR THROUGH FRAME ANCHORING, FIN IS REMOVED)

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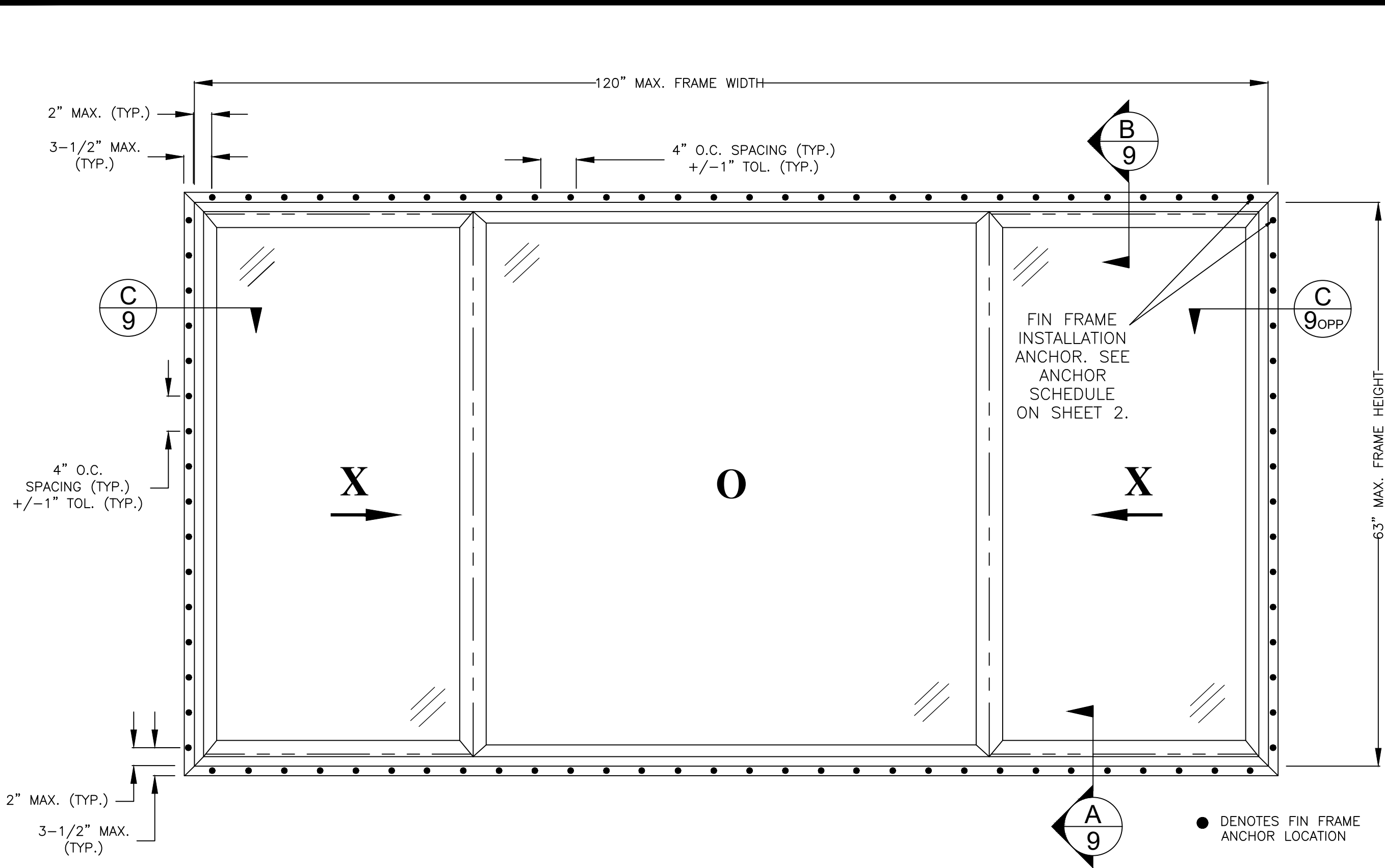
SERIES 10400 VINYL XOX HORIZONTAL SLIDING WINDOW INSTALLATION ANCHORAGE DETAILS	NO.	REVISION DESCRIPTION	BY	DATE

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Professional Engineer Seal for Robert James Amoruso, No. 49752, State of Florida.

PROJECT#:	ACE-2025-110
DWG/REV:	RWD0037, Rev 0
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SERIES 10400 VINYL HORIZONTAL SLIDING WINDOW

EXTERIOR VIEW

120" x 63" NOMINAL SIZE (UNEQUAL LITE XOx (1/4 X 1/2 X 1/4 LITES) SHOWN)

FIN FRAME ANCHOR LOCATIONS AND QUANTITIES

ANCHOR QUANTITY AT MAX. NOMINAL WINDOW SIZE OF 120" x 63" AT SPACING SHOWN ABOVE ARE: QTY PER JAMB IS SIXTEEN (16) AND QTY PER HEAD AND SILL IS THIRTY (30).
SEE INSTALLATION NOTE 5.3 ON SHEET 1 FOR DETAILS ON SMALLER WINDOW SIZES.
ANCHOR SPACING LOCATION TOLERANCE IS +/- 1" FOR ON CENTER SPACING.

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SERIES 10400 VINYL XOx HORIZONTAL SLIDING WINDOW
INSTALLATION ANCHORAGE DETAILS

NO.	REVISION DESCRIPTION	BY	DATE			
DATE: 4/27/25	DWN BY: RJA	CHK BY: n/a	SCALE: NONE			

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PROJECT#:	ACE-2025-110
DWG/REV:	RWD0037, Rev 0
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SERIES 10400 VINYL XOY HORIZONTAL SLIDING WINDOW INSTALLATION ANCHORAGE DETAILS	DATE				
	BY				
	REVISION DESCRIPTION				
	NO.				

DATE: 4/27/25	DWN BY: RJA	CHK BY: n/a	SCALE: NONE
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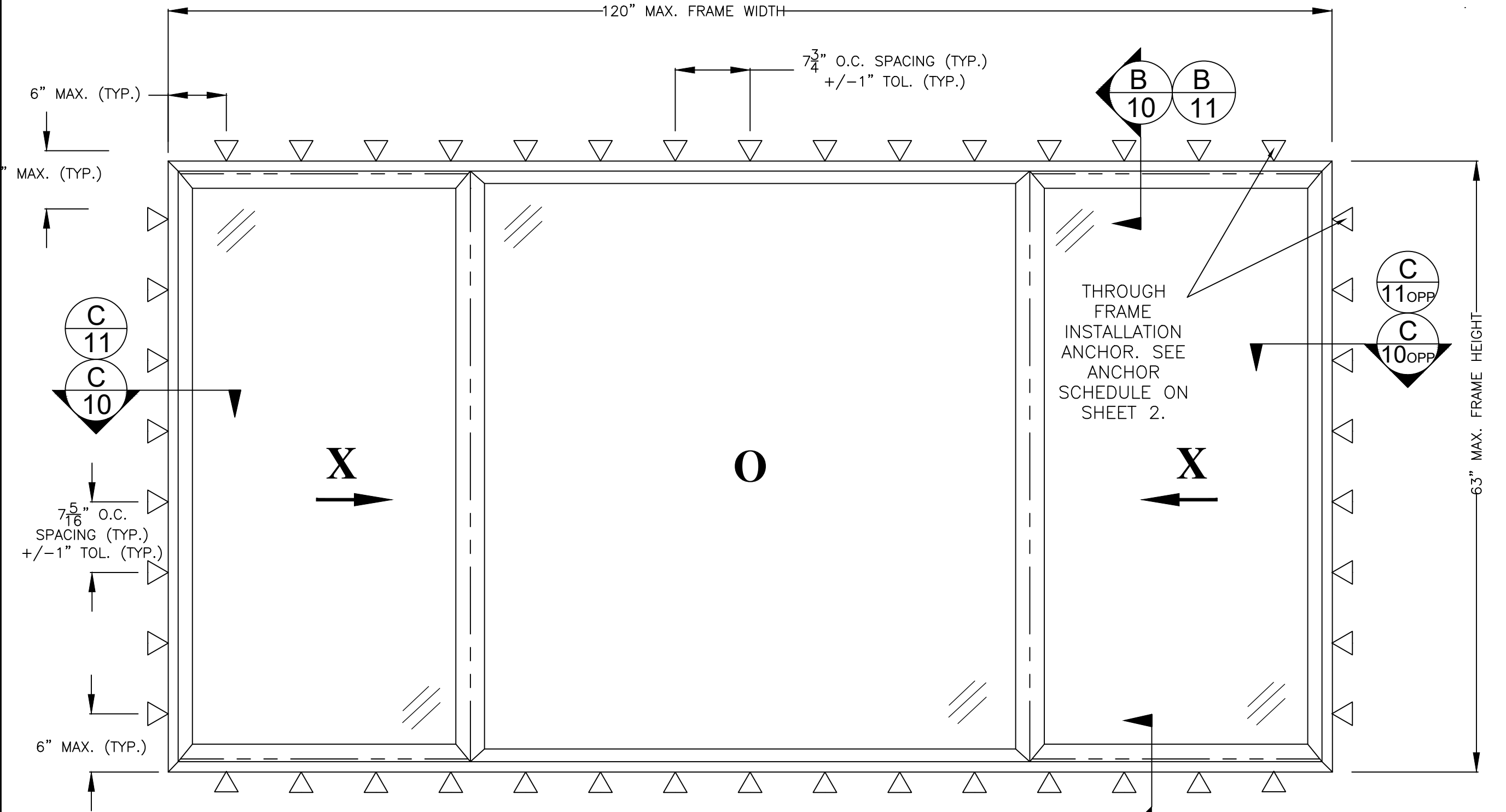
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PROJECT#: ACE-2025-110

DWG/REV: RWD0037, Rev 0

SHT: 8 of 15



SERIES 10400 VINYL HORIZONTAL SLIDING WINDOW

EXTERIOR VIEW

120" x 63" NOMINAL SIZE (UNEQUAL LITE XOY (1/4 X 1/2 X 1/4 LITES) SHOWN)
THROUGH FRAME ANCHOR LOCATIONS AND QUANTITIES (EQUAL LEG AND FLANGE FRAME)

ANCHOR QUANTITY AT MAX. NOMINAL WINDOW SIZE OF 111" x 63" AT SPACING SHOWN ABOVE ARE: QTY PER JAMB IS EIGHT (8) AND QTY PER HEAD AND SILL IS FIFTEEN (15). SEE INSTALLATION NOTE 5.3 ON SHEET 1 FOR DETAILS ON SMALLER WINDOW SIZES.

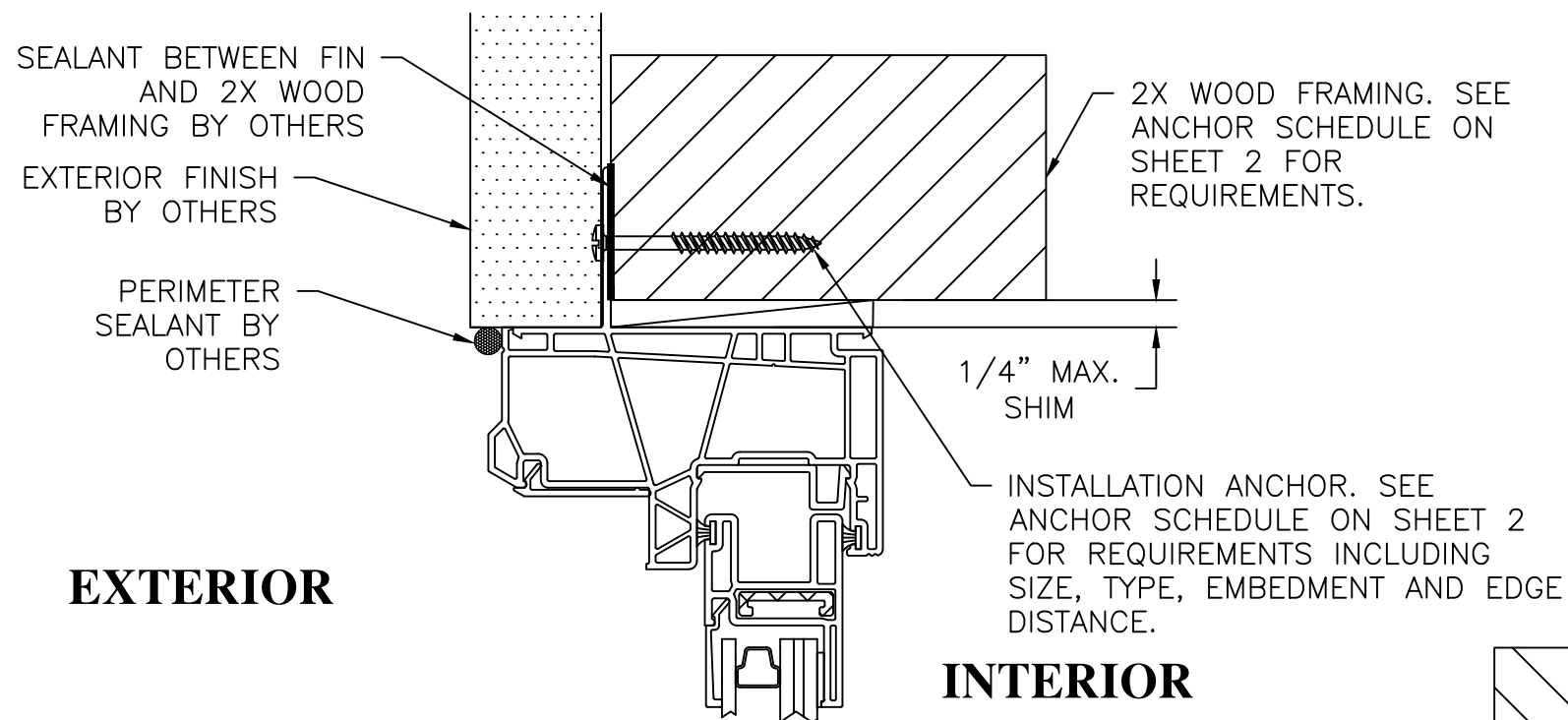
ANCHOR SPACING LOCATION TOLERANCE IS +/- 1" FOR ON CENTER SPACING.

SERIES 10400 VINYL XOX HORIZONTAL SLIDING WINDOW
INSTALLATION ANCHORAGE DETAILS

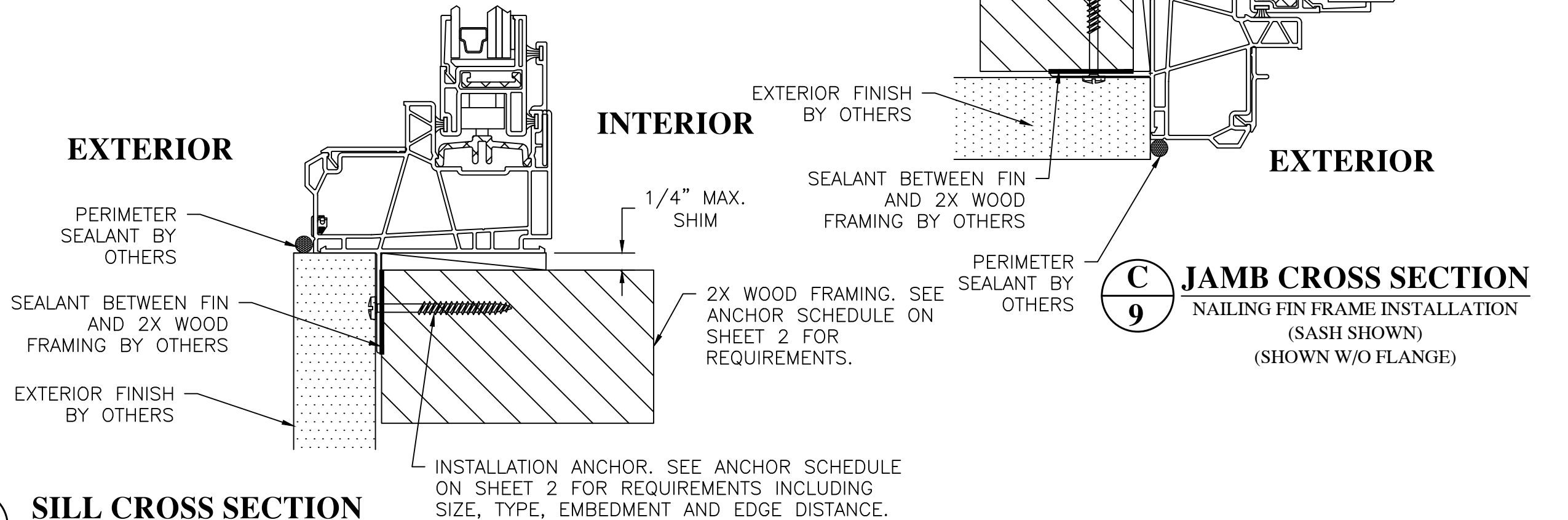
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B
9
HEAD CROSS SECTION
NAILING FIN FRAME INSTALLATION
(SHOWN W/O FLANGE)



C
9
JAMB CROSS SECTION
NAILING FIN FRAME INSTALLATION
(SASH SHOWN)
(SHOWN W/O FLANGE)

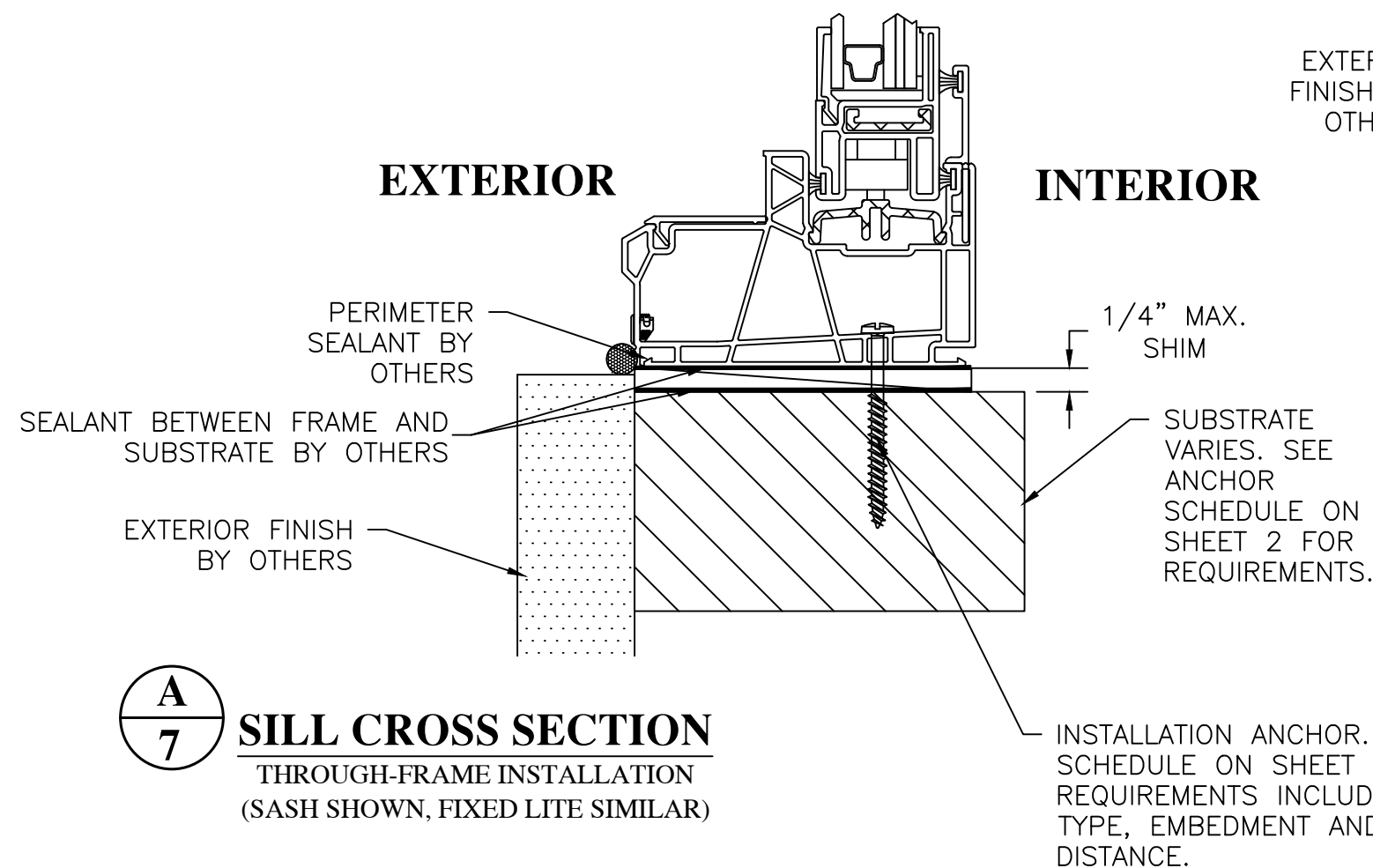
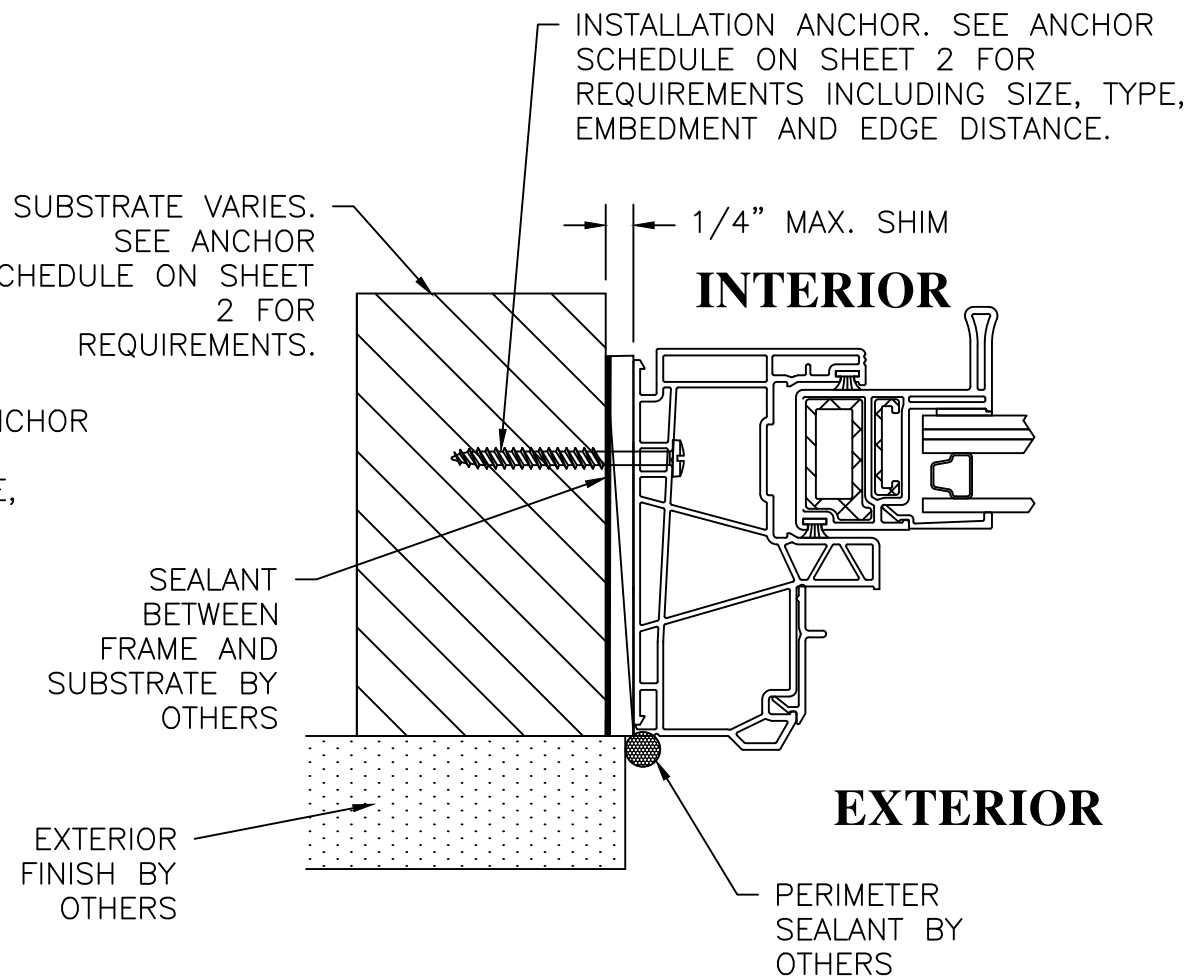
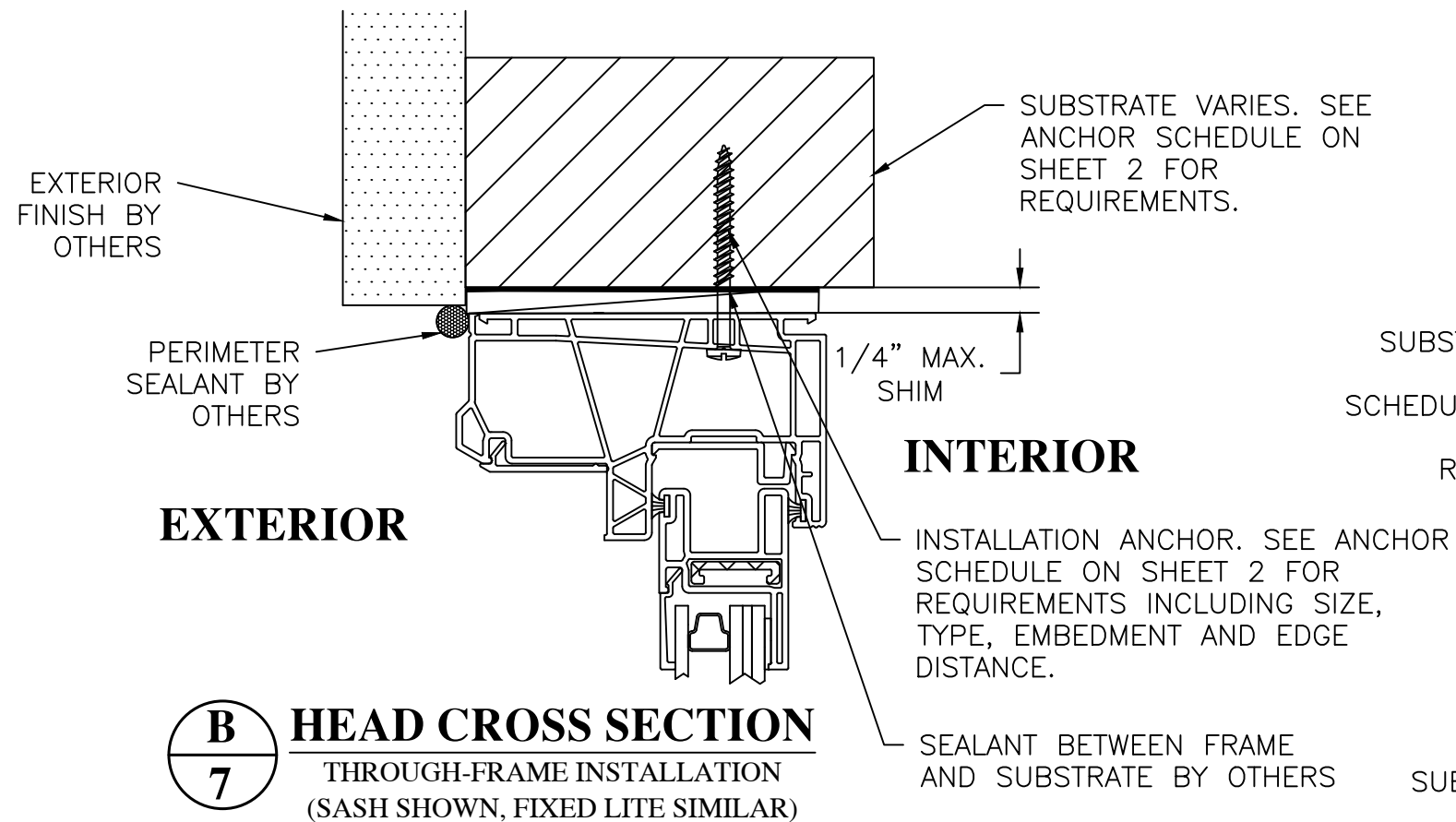
A
9
SILL CROSS SECTION
NAILING FIN FRAME INSTALLATION
(SASH SHOWN, FIXED LITE SIMILAR)
(SHOWN W/O FLANGE)

SERIES 10400 VINYL XOx HORIZONTAL SLIDING WINDOW
INSTALLATION ANCHORAGE DETAILS

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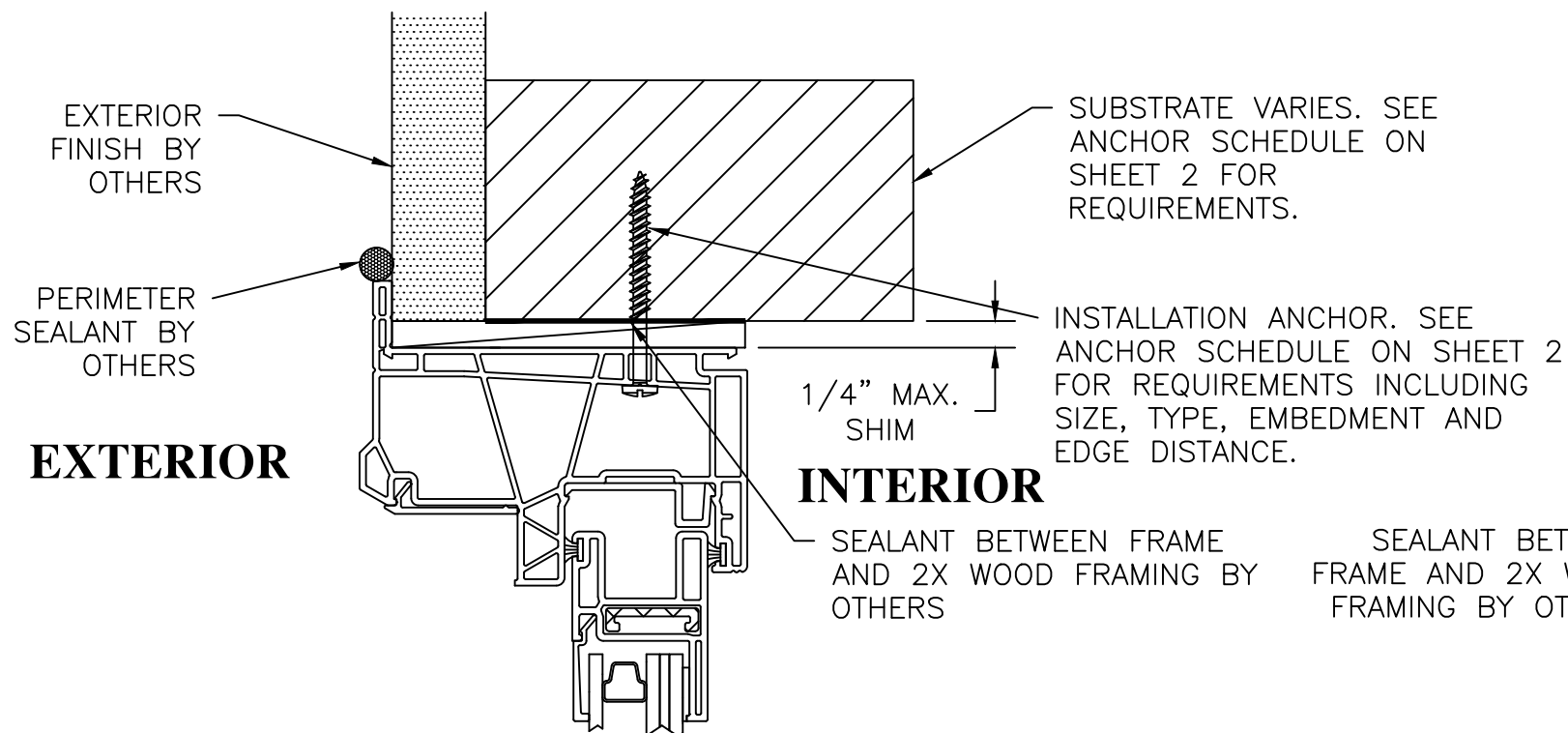
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226 N NOVA RD, NO. 142
ORMOND BEACH, FL 32174
RJAENGPE@GMAIL.COM



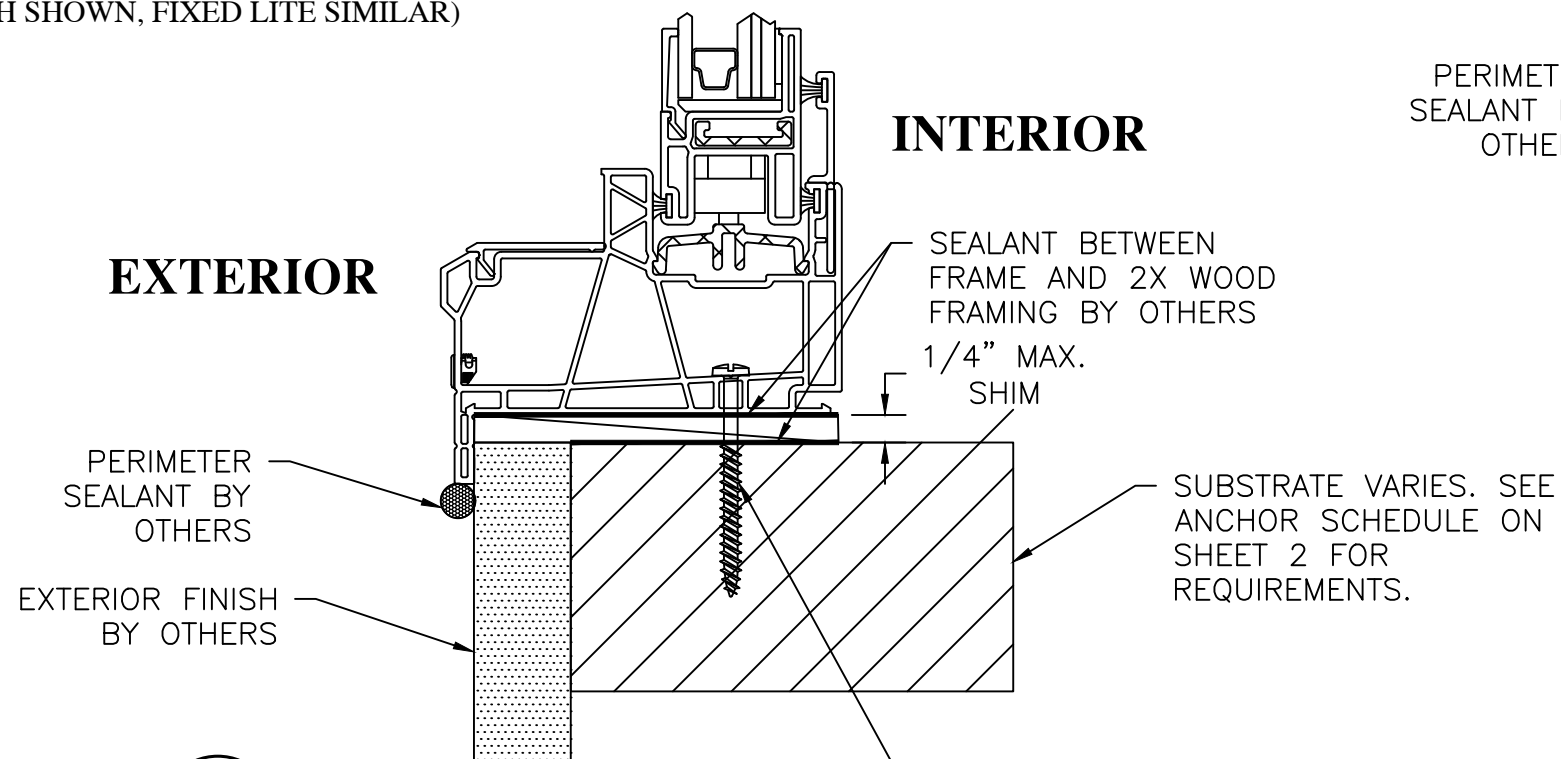
PROJECT#: ACE-2025-110

DWG/REV: RWD0037, Rev 0

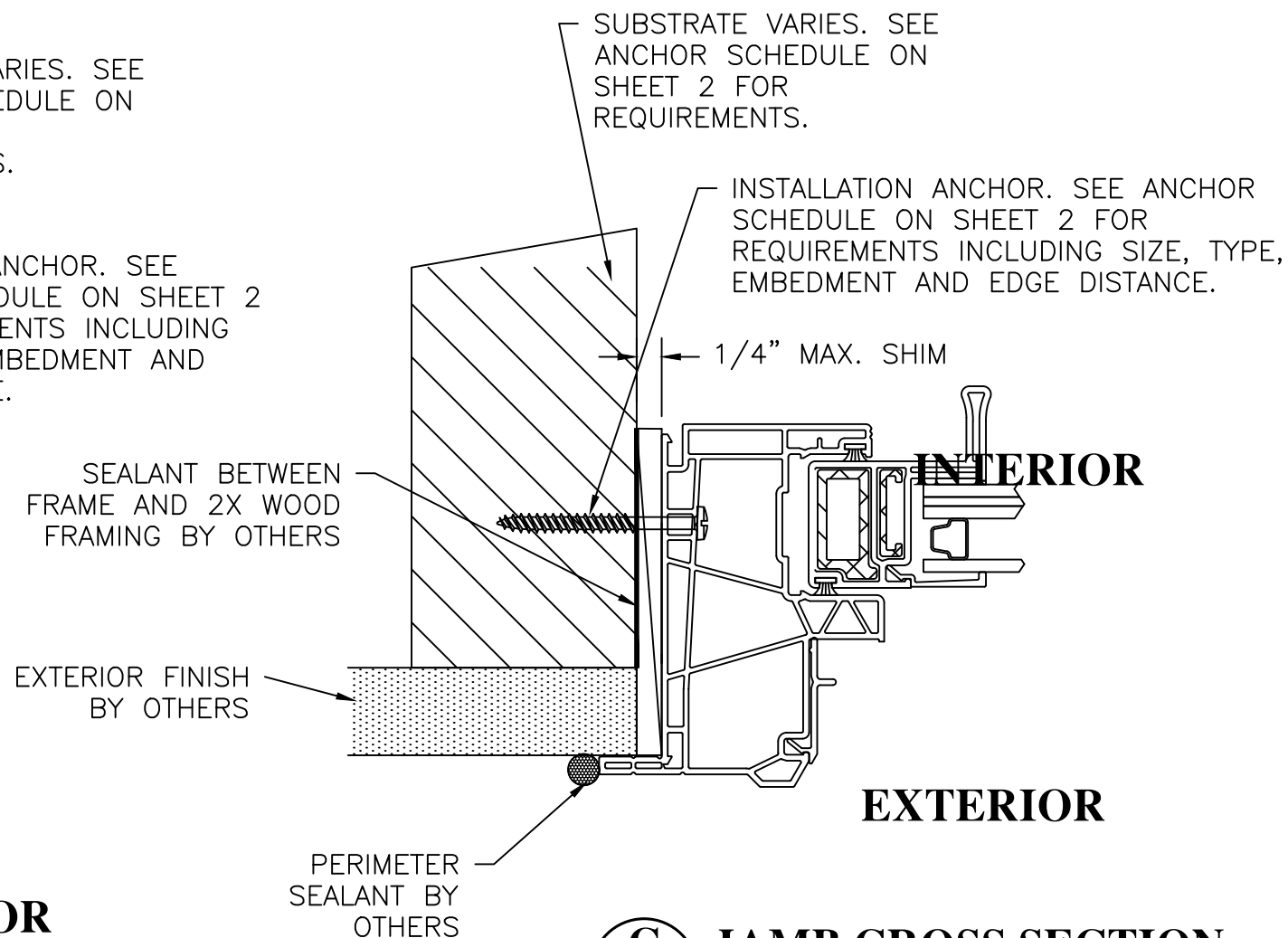
SHT: 11 of 15



B
8
HEAD CROSS SECTION
FLANGE
THROUGH-FRAME INSTALLATION
(SASH SHOWN, FIXED LITE SIMILAR)



A
8
SILL CROSS SECTION
FLANGE
THROUGH-FRAME INSTALLATION
(SASH SHOWN, FIXED LITE SIMILAR)



C
8
JAMB CROSS SECTION
FLANGE
THROUGH-FRAME INSTALLATION
(SASH SHOWN)

SERIES 10400 VINYL XOx HORIZONTAL SLIDING WINDOW INSTALLATION ANCHORAGE DETAILS	DATE				
	BY				
	REVISION DESCRIPTION				
	NO.				

DATE: 4/27/25	DWN BY: RJA	CHK BY: n/a	SCALE: NONE
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ROBERT J. AMORUSO, P.E. #49752
AMORUSO CONSULTING ENG., LLC
FBPE REGISTRATION NO. 38327
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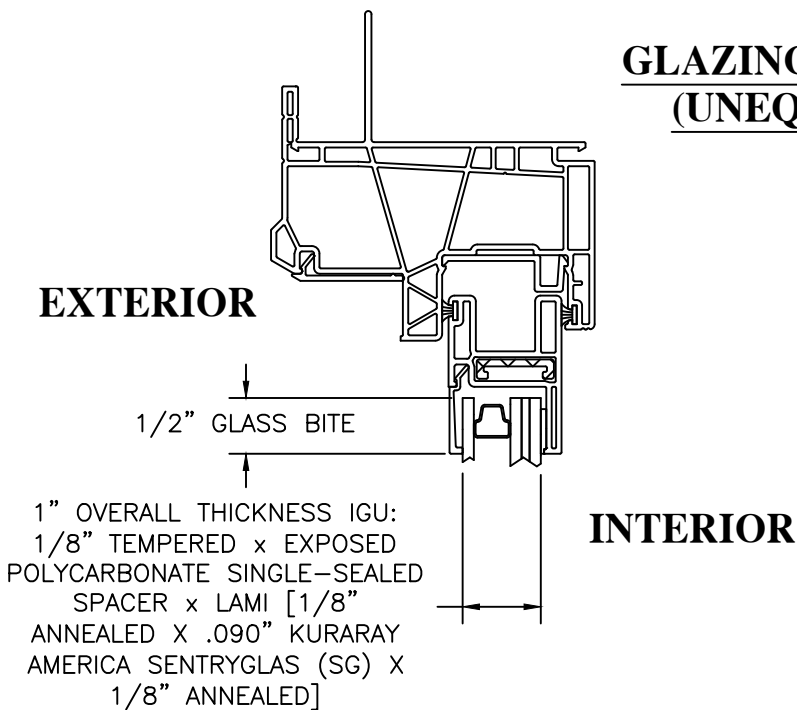


PROJECT#: ACE-2025-110

DWG/REV: RWD0037, Rev 0

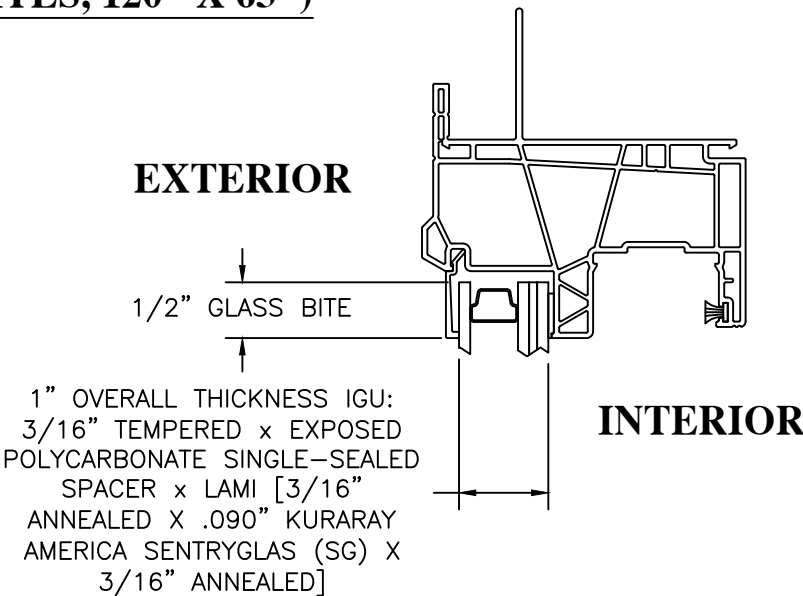
SHT: 12 of 15

GLAZING DETAIL A & B FOR XOx
(UNEQUAL LITES, 120" X 63")



GLAZING DETAIL A

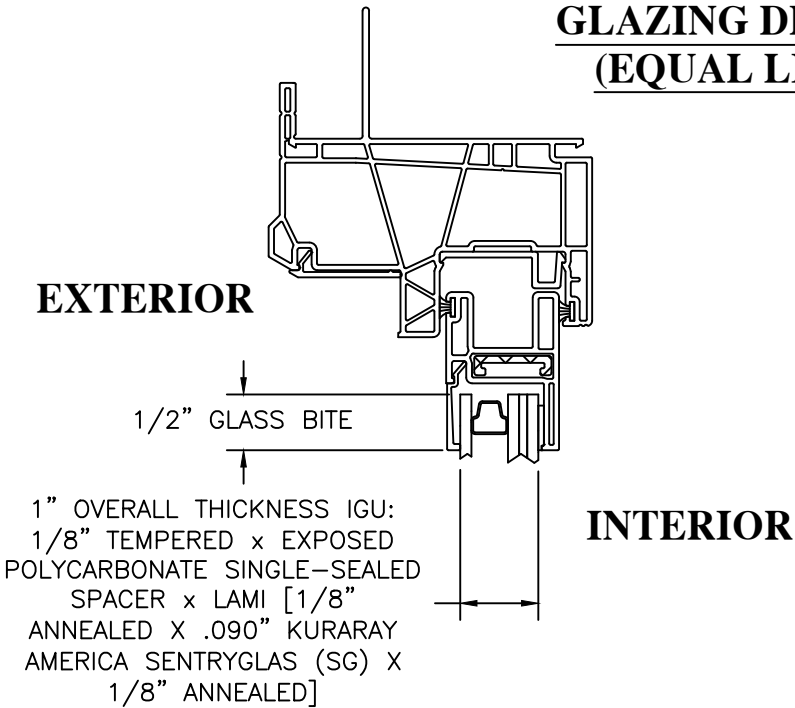
OPERABLE (END) LITES AT
HEAD SHOWN. SILL & JAMBS
SAME FOR VENT/SASH LITE.



GLAZING DETAIL B

FIXED (CENTER) LITE AT HEAD
SHOWN. SILL SAME FOR FIXED
LITE.

GLAZING DETAIL C FOR XOx
(EQUAL LITES, 111" X 63")



GLAZING DETAIL C

OPERABLE LITE AT HEAD
SHOWN. SILL & JAMBS SAME
FOR FIXED LITE AND
VENT/SASH LITE.

NOTES:

1. A MINIMUM OF TWO (2) NEOPRENE SETTING BLOCKS WITH 70 TO 90 SHORE A DUROMETER HARDNESS ARE REQUIRED AT BOTTOM (SILL) OF GLAZING LITES MORE THAN 3 FEET IN WIDTH.
2. AS-TESTED IGU SYSTEM SHOWN. SEE SHEET 1 FOR DETAILS RELATED TO WINDOW SIZE / GLAZING DETAIL / DESIGN PRESSURE.

BILL OF MATERIALS - SERIES 10400 HS XOX (3-3-3)				
PART NAME	VENDOR	PART #	MATERIAL OR COMMENT	QTY USED
SK01-3007-000 SASH KEEPER	ASSA ABLOY-INTERLOCK			4
SK04-0005 LOCK MECHANISM	ASSA ABLOY-INTERLOCK			4
SK01-0010-000 LATCH COVER	ASSA ABLOY-INTERLOCK		1 PER LOCK	4
6A X 3/4 PHILLIPS FLAT S\S TEK	MERCHANTS		2 PER KEEPER AND 2 PER LOCK	16
4235-1000-B-1 BRASS ROLLER W/HOUSING WHEEL IN POSITION (SNAP IN)	CUSTOM HARDWARE			4
#6-20 X1" FH PHILLIPS TEK (BALANCE)	MERCHANTS/N FL CONSTRUCTION		1 PER ROLLER	4
8 x 2 1/5 PH S\S WASHER (MEETING RAIL)	MERCHANTS			8
6-20 X 1/2 PHILLIPS FLAT S\S TEK	MERCHANTS/N FL CONSTRUCTION		HOLD REINFORCEMENT IN PLACE FOR WELDING	8
SETTING BLOCKS	FRANK LOWE		NEOPRENE	
FRAME HEAD	MIKRON	10244 / 10365cc	PVC	
FRAME SILL	MIKRON	10244 / 10365cc	PVC	
FRAME JAMB	MIKRON	10244 / 10365cc	PVC	
FIXED INTERLOCK	MIKRON	10245 / 10366cc	PVC	
REINF FIXED INTERLOCK	HYDRO	10245.1	ALUMINUM 6063 T-5	
VENT INTERLOCK	MIKRON	10247 / 10368cc	PVC	
REINF SASH INTERLOCK	HYDRO	10247.1.1	ALUMINUM 6063 T-5	
REINF SASH INTERLOCK	HYDRO	10247.1.2	ALUMINUM 6063 T-5	
LIFT RAIL	MIKRON	10246 / 10367cc	PVC	
REINF LIFT RAIL	HYDRO	10247.1.1	ALUMINUM 6063 T-5	
REINF LIFT RAIL	HYDRO	10247.1.2	ALUMINUM 6063 T-5	
SASH STILE	MIKRON	10248 / 10369cc	PVC	
REINF SASH STILE	HYDRO	10247.1.1	ALUMINUM 6063 T-5	
GLAZING BEAD	MIKRON	10249 / 10250cc	PVC	
ROLLER TRACK	HYDRO	10244.1	ALUMINUM 6063 T-5	
SILL RISER	HYDRO/SILVER CITY ALUM	10244.1.2	ALUMINUM 6063 T-5	
SETTING BLOCK	FRANK LOWE		NEOPRENE	
GLAZING COMPOUND	COASTAL CONSTRUCTION	DOWSIL 795		

BILL OF MATERIALS - SERIES 10400 HS XOX (4-2-4)				
PART NAME	VENDOR	PART #	MATERIAL OR COMMENT	QTY USED
SK01-3007-000 SASH KEEPER	ASSA ABLOY-INTERLOCK			4
SK04-0005 LOCK MECHANISM	ASSA ABLOY-INTERLOCK			4
SK01-0010-000 LATCH COVER	ASSA ABLOY-INTERLOCK		1 PER LOCK	4
6A X 3/4 PHILLIPS FLAT S\S TEK	MERCHANTS		2 PER KEEPER AND 2 PER LOCK	16
4235-1000-B-1 BRASS ROLLER W/HOUSING WHEEL IN POSITION (SNAP IN)	CUSTOM HARDWARE			4
#6-20 X1" FH PHILLIPS TEK (BALANCE)	MERCHANTS/N FL CONSTRUCTION		1 PER ROLLER	4
8 x 2 1/5 PH S\S WASHER (MEETING RAIL)	MERCHANTS			8
6-20 X 1/2 PHILLIPS FLAT S\S TEK	MERCHANTS/N FL CONSTRUCTION		HOLD REINFORCEMENT IN PLACE FOR WELDING	8
FRAME HEAD	MIKRON	10244	PVC	
FRAME SILL	MIKRON	10244	PVC	
FRAME JAMB	MIKRON	10244	PVC	
FIXED INTERLOCK	MIKRON	10245	PVC	
REINF FIXED INTERLOCK	HYDRO	10245.1	ALUMINUM 6063 T-5	
VENT INTERLOCK	MIKRON	10247	PVC	
REINF SASH INTERLOCK	HYDRO	10247.1.1	ALUMINUM 6063 T-5	
REINF SASH INTERLOCK	HYDRO	10247.1.2	ALUMINUM 6063 T-5	
LIFT RAIL	MIKRON	10246	PVC	
REINF LIFT RAIL	HYDRO	10247.1.1	ALUMINUM 6063 T-5	
REINF LIFT RAIL	HYDRO	10247.1.2	ALUMINUM 6063 T-5	
SASH STILE	MIKRON	10248	PVC	
REINF SASH STILE	HYDRO	10247.1.1	ALUMINUM 6063 T-5	
GLAZING BEAD	MIKRON	10249	PVC	
ROLLER TRACK	HYDRO	10244.1	ALUMINUM 6063 T-5	
SILL RISER	HYDRO/SILVER CITY ALUM	10244.1.2	ALUMINUM 6063 T-5	
SETTING BLOCK	FRANK LOWE		NEOPRENE	
GLAZING COMPOUND	COASTAL CONSTRUCTION	DOWSIL 795		

RENAISSANCE WINDOWS AND DOORS
13340 INTERNATIONAL PARKWAY
JACKSONVILLE, FL 32218

SERIES 10400 VINYL XOX HORIZONTAL SLIDING WINDOW
INSTALLATION ANCHORAGE DETAILS

REVISION DESCRIPTION	DATE				
	BY				
	NO.				

DATE: 4/27/25
DWN BY: RJA
CHK BY: n/a
SCALE: NONE

ROBERT J. AMORUSO, P.E. #49752
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PROJECT#: ACE-2025-110

DWG/REV: RWD0037, Rev 0

SHT: 13 of 15

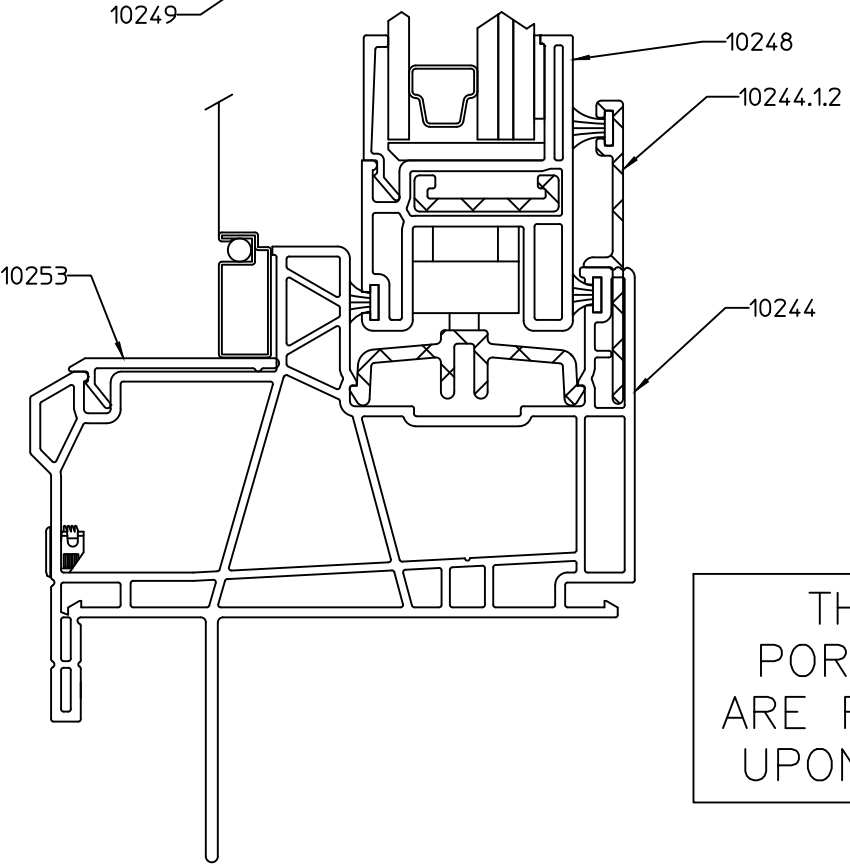
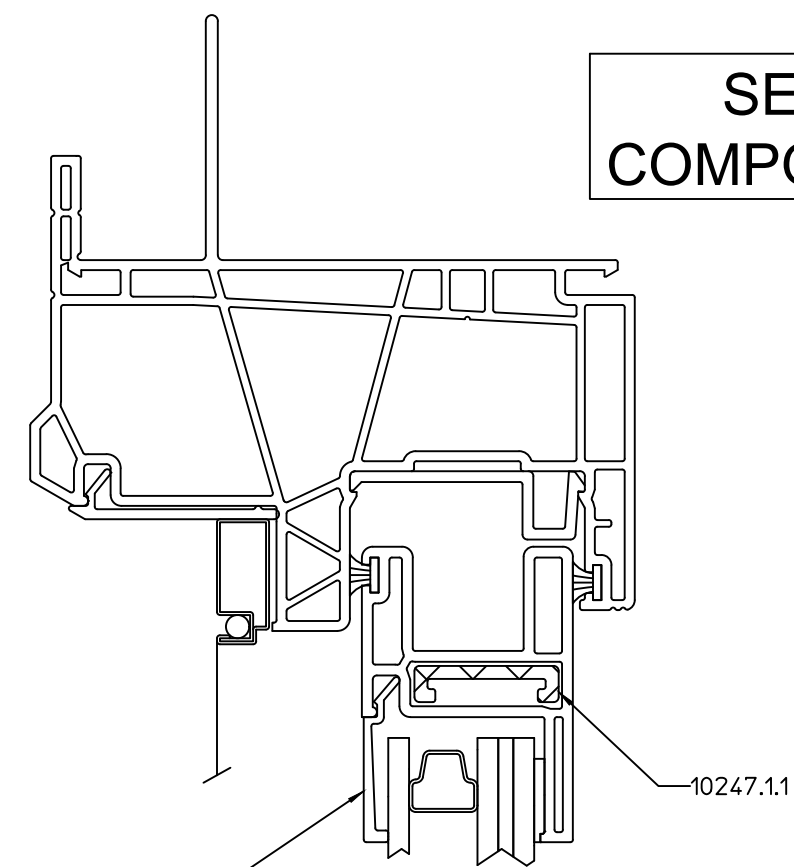
SERIES 10400 VINYL XOY HORIZONTAL SLIDING WINDOW INSTALLATION ANCHORAGE DETAILS	REVISION DESCRIPTION				
	DATE				
	BY				
	NO.				

DATE: 4/27/25	DWN BY: RJA	CHK BY: n/a	SCALE: NONE
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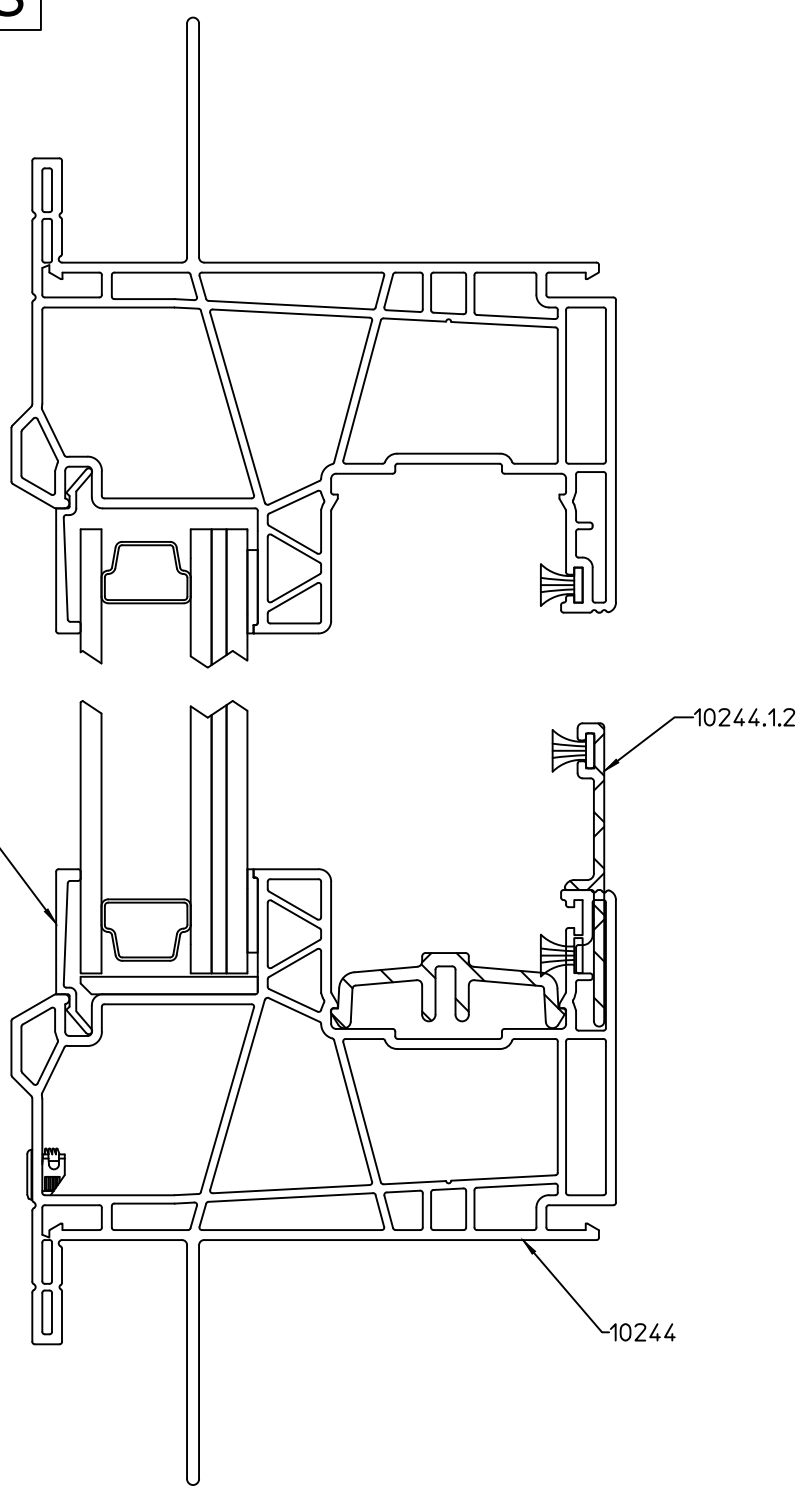
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SECTION VIEWS WITH
COMPONENT PART NUMBERS



THE FIN AND FLANGE
PORTIONS OF THE FRAME
ARE REMOVABLE DEPENDENT
UPON INSTALLATION NEEDS

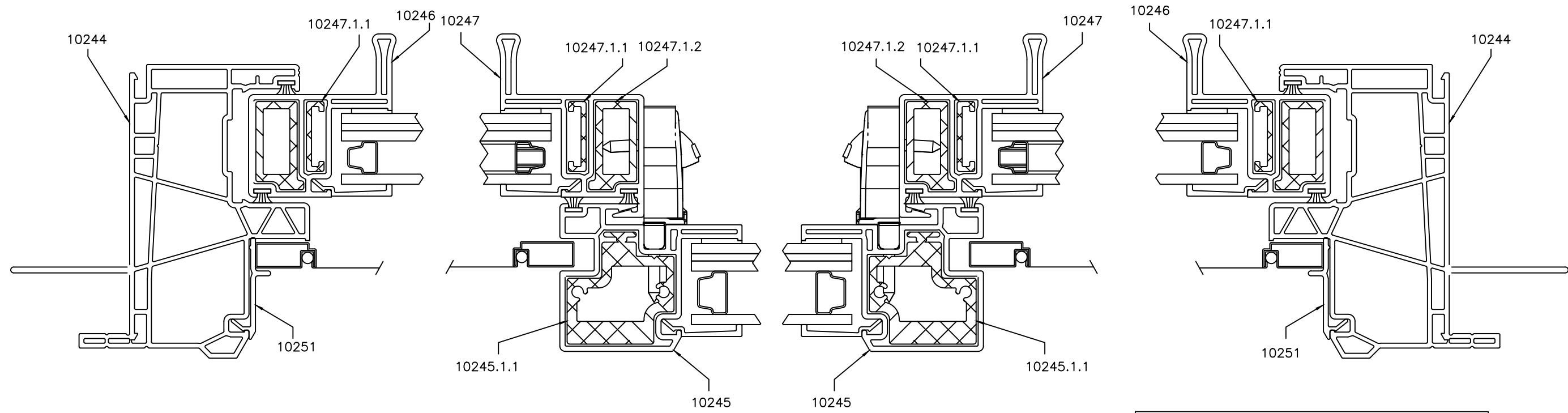


VERTICAL CROSS SECTION
SEE NOTE THIS SHEET (FIN & FLANGE REMOVABLE)

SERIES 10400 VINYL XOx HORIZONTAL SLIDING WINDOW INSTALLATION ANCHORAGE DETAILS	DATE				
	BY				
REVISION DESCRIPTION					
NO.					

DATE: 4/27/25	DWN BY: RJA	CHK BY: n/a	SCALE: NONE
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SECTION VIEWS WITH
COMPONENT PART NUMBERS

HORIZONTAL CROSS SECTION
SEE NOTE THIS SHEET (FIN & FLANGE REMOVABLE)

THE FIN AND FLANGE
PORTIONS OF THE FRAME
ARE REMOVABLE DEPENDENT
UPON INSTALLATION NEEDS