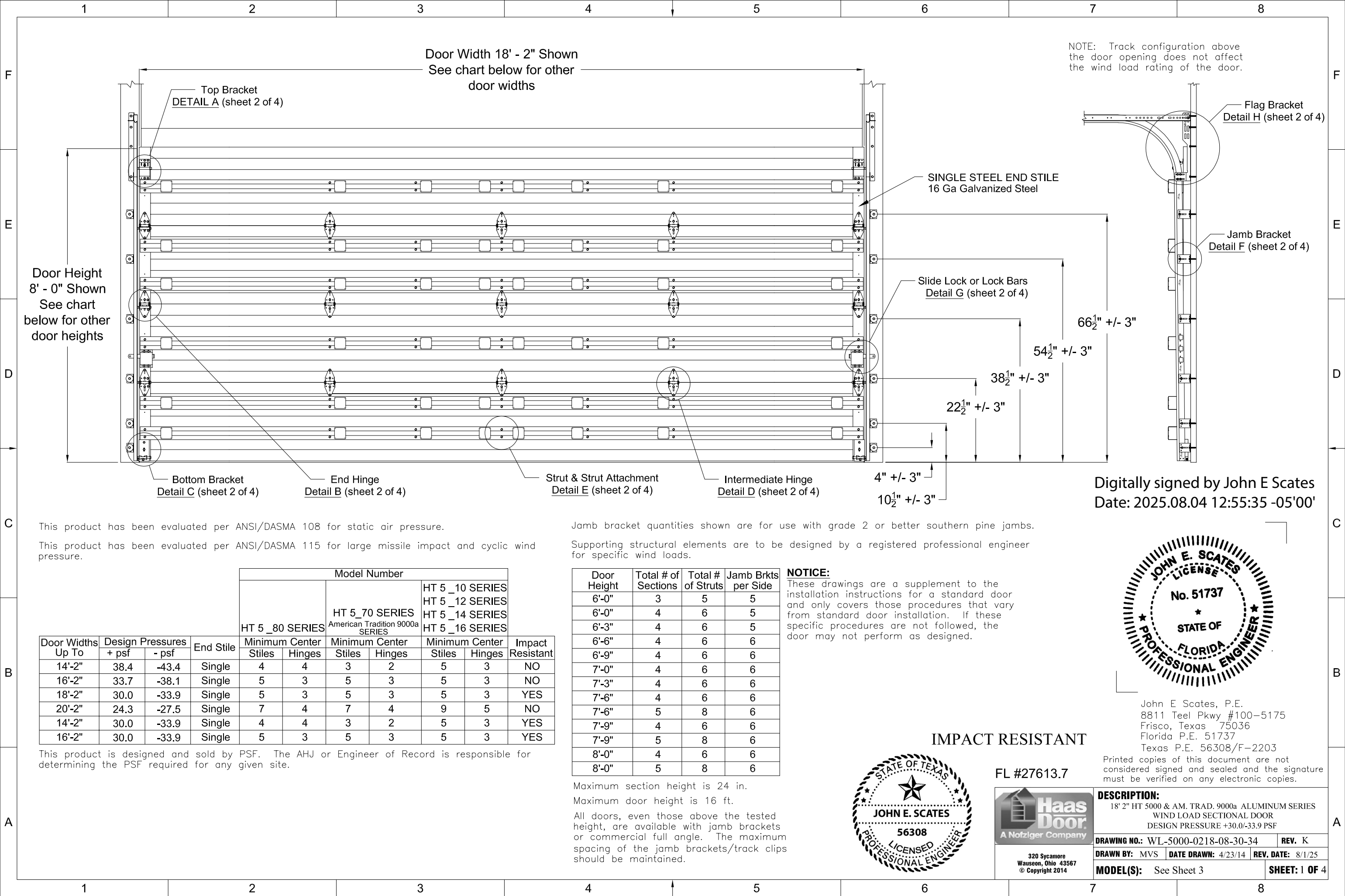
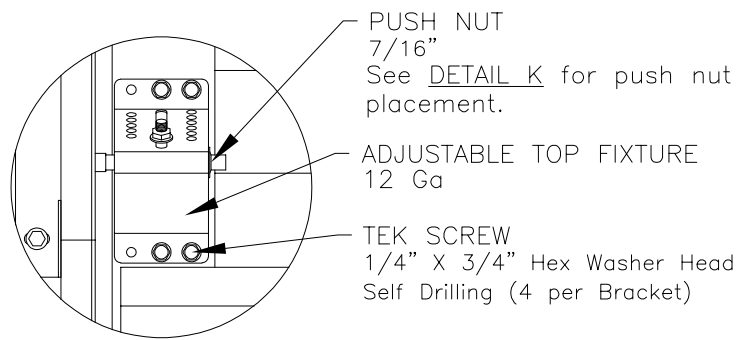
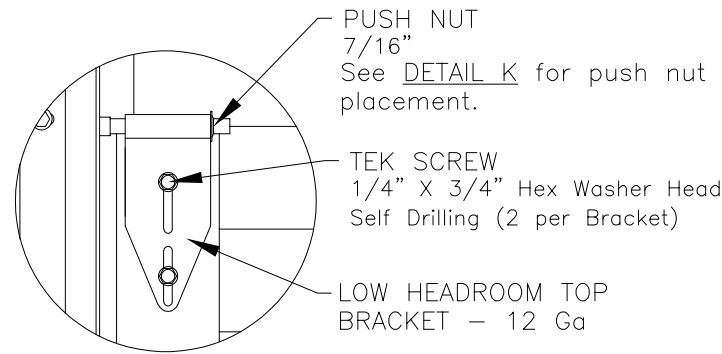


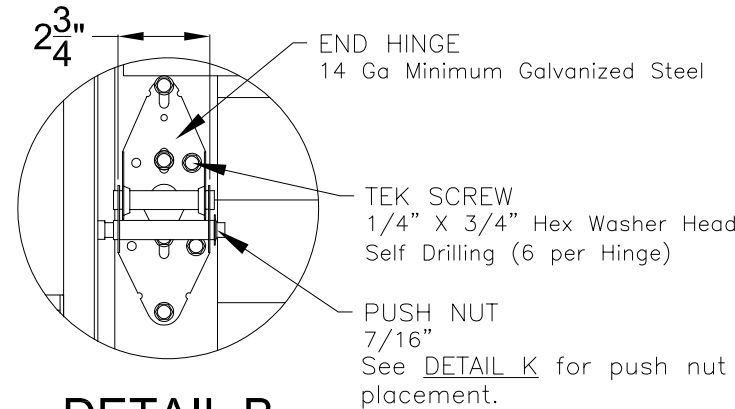




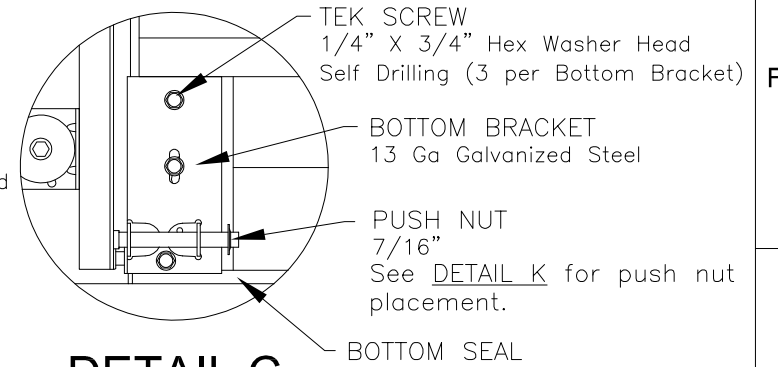
DETAIL A



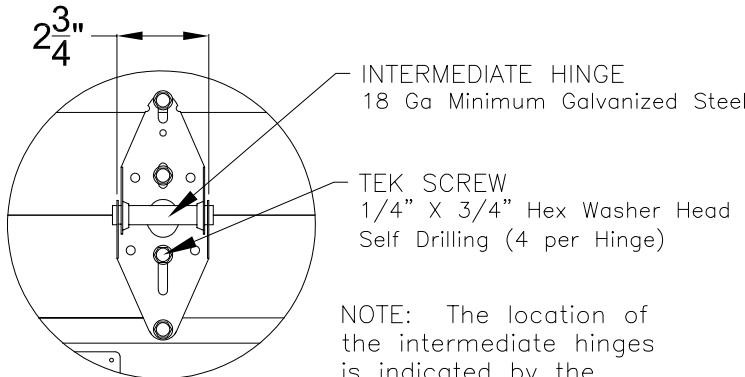
LOW HEADROOM
TOP BRACKET



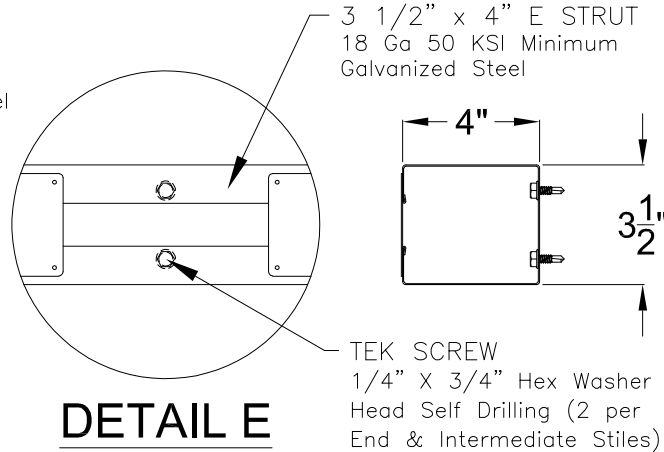
DETAIL B



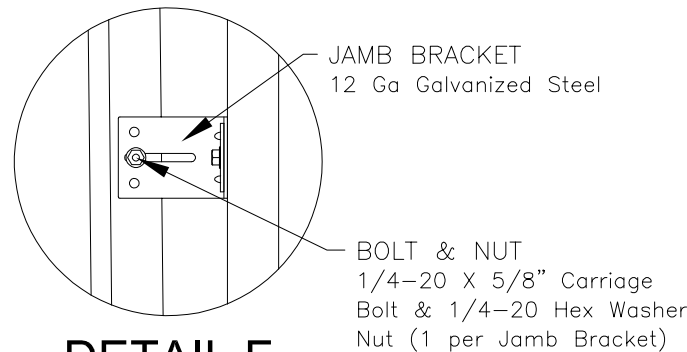
DETAIL C



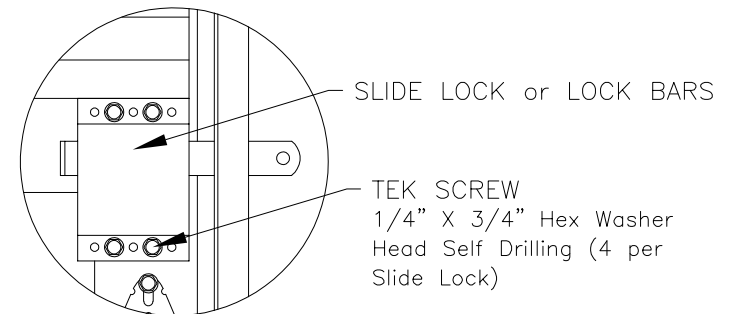
DETAIL D



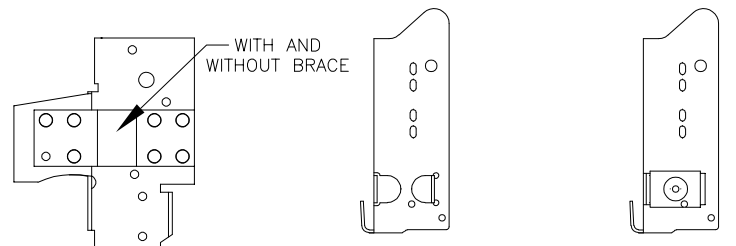
DETAIL E



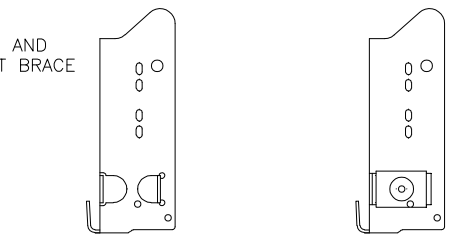
DETAIL F



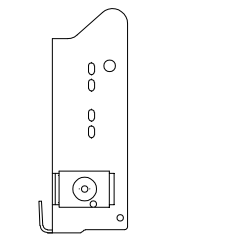
DETAIL G



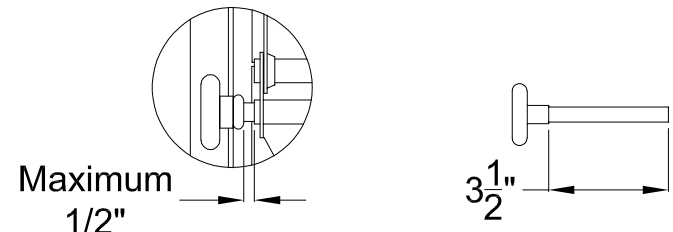
RESIDENTIAL & LIGHT
COMMERCIAL
For Low Headroom
With 2" Track and
Single End Stiles



COMMERCIAL
For Standard, High
& Vertical Lift
With 2" Track and
Single End Stiles



COMMERCIAL
For Standard, High
& Vertical Lift
With 3" Track and
Single End Stiles

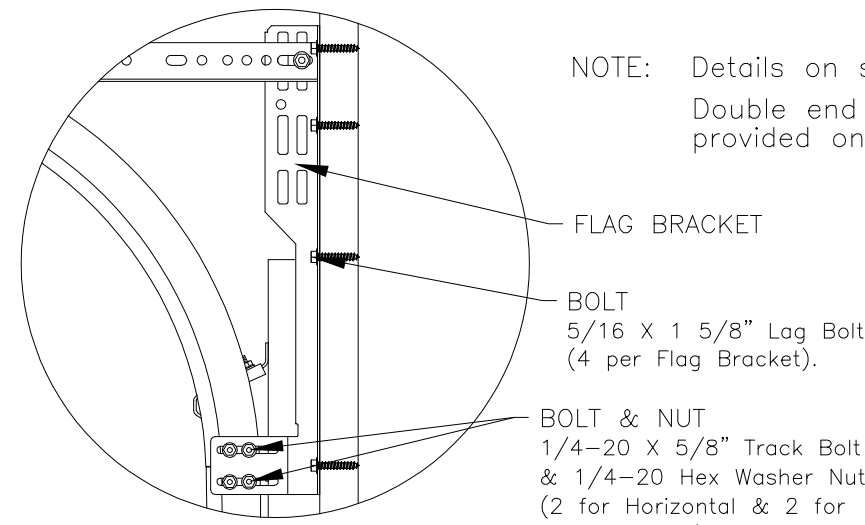


DETAIL K

ROLLER

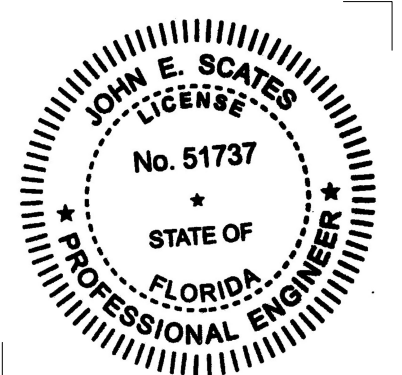
There should be a
space of maximum
1/2" between the roller
hub and the outside
edge of the roller
holder which is set by
the push nut.

2" Diameter Nominal
Eleven Ball Nylon or
Ten Ball Steel with
a Minimum Workable
Shaft Length Shown.



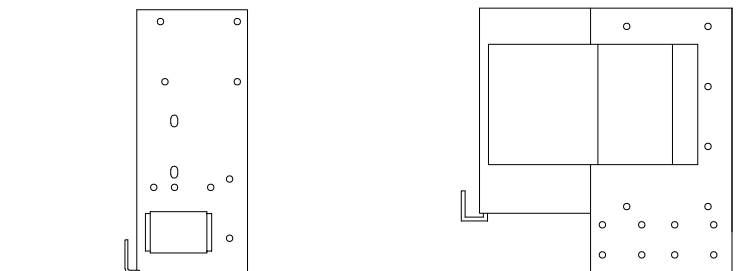
DETAIL H

NOTE: Details on some views omitted for clarity.
Double end stiles and end hardware may be
provided on wider or heavier doors.

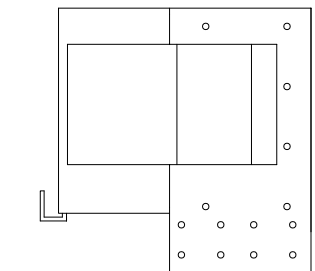


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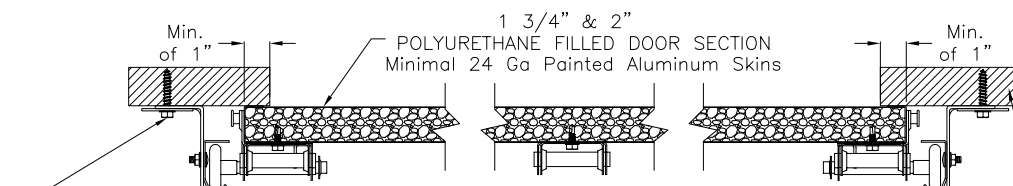
COMMERCIAL HEAVY DUTY
For Standard, High &
Vertical Lift With 3" Track
and Double End Stiles



COMMERCIAL HEAVY DUTY
For Low Headroom With
3" Track and Double
End Stiles

ALTERNATE BOTTOM BRACKETS

NOTE: The bottom bracket tested (shown in DETAIL C) is the lightest bracket
available.



BOLT & WASHER
5/16" X 1 5/8" Lag Bolt & 2" O.D.
x 7/16" I.D. Flat Washer
NOTE: Jamb bracket must be in
direct contact with the 2x6 (No
drywall allowed).
NOTE: The flat washer is not required
for angle mount.

POLYURETHANE FILLED DOOR SECTION
Minimal 24 Ga Painted Aluminum Skins

1 3/4" & 2"
VERTICAL TRACK - 2" Nominal
13 Ga Galvanized Steel tested.
3" Nominal 13 Ga is also
approved as an alternate.

WOOD JAMB
The vertical wood jamb
fasteners may be counter sunk
to provide a flat mounting
surface. See jamb attachment
details on sheet 3 for attaching
jamb to the structure.

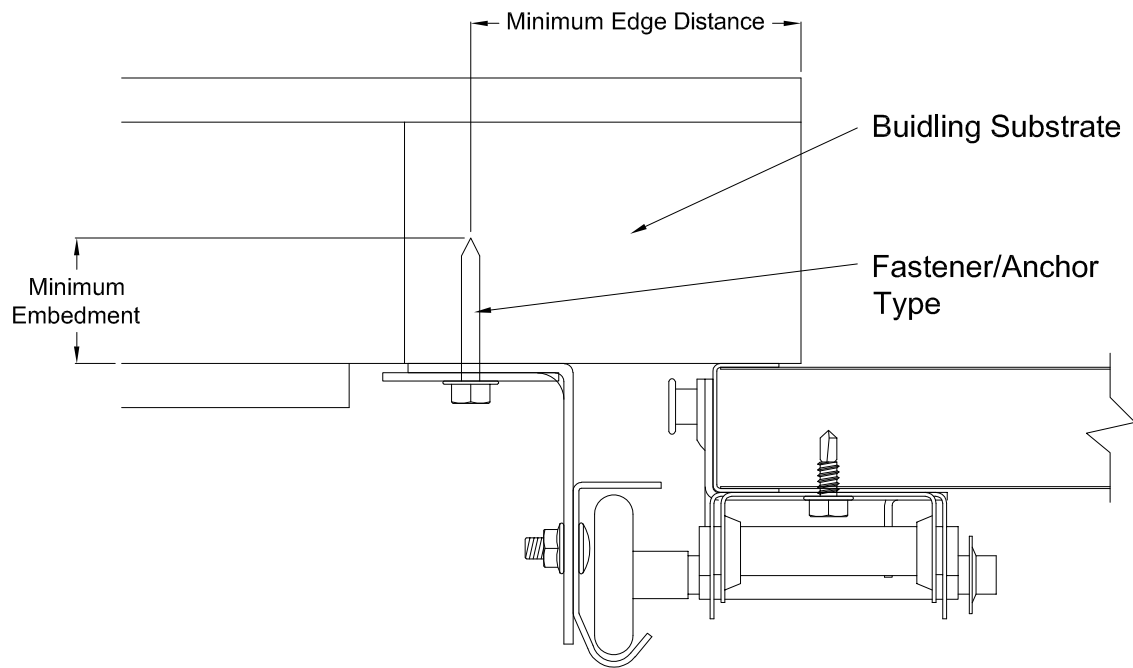
IMPACT RESISTANT

FL #27613.7



320 Sycamore
Wauseon, Ohio 43567
© Copyright 2014

DESCRIPTION: 18' 2" HT 5000 & AM. TRAD. 9000a ALUMINUM SERIES WIND LOAD SECTIONAL DOOR DESIGN PRESSURE +30.0/-33.9 PSF			
DRAWING NO.: WL-5000-0218-08-30-34	REV. K		
DRAWN BY: MVS	DATE DRAWN: 4/23/14	REV. DATE: 8/1/25	
MODEL(S): See Sheet 3			SHEET: 2 OF 4

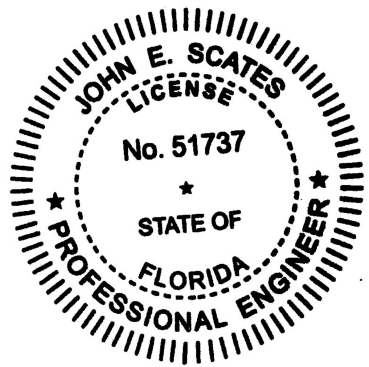


Direct Mounting Detail

Bracket Mount Shown, Reverse and Continuous Angle Mount, Reverse and Continuous Angle Clip Mount Also Approved As Alternate.

DIRECT MOUNTING					
Building Substrate	Fastener Type	Minimum Embedment	Minimum Fastener Length	Minimum Edge Distance	Minimum on Center Spacing
Southern Pine (SYP)	5/16" Dia. Lag Screw w/1-1/8" OD Flat Washer (shall conform to ANSI/ASME standard B18.2.1)	-	1-5/8"	1/2"	-
Spruce-Pine-Fur (SPF)	5/16" Dia. Lag Screw w/1-1/8" OD Flat Washer (shall conform to ANSI/ASME standard B18.2.1)	-	2-1/4"	1/2"	-
Min. 2500 PSI Concrete	3/8" Dia. Ankr-Tite CCAT w/1-1/8" OD Flat Washer (by Wej-It Fastening Systems)	2-3/8"	-	2-1/2"	6"
Min. 2500 PSI Concrete	1/4" Dia. Tapcon+ by ITW w/1-1/8" OD Flat Washer	2"	-	2-1/2"	5"
Min. 2500 PSI Concrete	1/4" Dia. Wedge-Bolt+ by Powers Fasteners w/1-1/8" OD Flat Washer	1-3/4"	-	2-1/2"	5"
Min. 2500 PSI Concrete	1/4" Dia. Red Head TruBolt wedge anchor by ITW w/1-1/8" OD Flat Washer	1-3/4"	-	2-1/2"	5"
1/8" GA Steel Minimuml	5/16"-12 Tek Self-Drilling Screw w/1-1/8" OD Flat Washer	-	1"	-	-
3/16" GA Steel	Fillet Weld	See DASMA Technical Data Sheet TDS-161, section G			

NOTE: Doors are available with jamb brackets or commercial full angle. In either case the the maximum spacing noted on sheet 1 should be maintained for the brackets, clips and fasteners for direct mount.



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IMPACT RESISTANT

FL #27613.7

 320 Sycamore Wauseon, Ohio 43567 © Copyright 2014	DESCRIPTION: 18' 2" HT 5000 & AM. TRAD. 9000a ALUMINUM SERIES WIND LOAD SECTIONAL DOOR DESIGN PRESSURE +30.0/-33.9 PSF			
	DRAWING NO.: WL-5000-0218-08-30-34			REV. K
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	MODEL(S): See Sheet 3			SHEET: 4 OF 4