

REVISIONS			
REV	DESCRIPTION	DATE	APPROVED

NOTES:

1. THE PRODUCT SHOWN HEREIN IS DESIGNED AND MANUFACTURED TO COMPLY WITH REQUIREMENTS OF THE FLORIDA BUILDING CODE INCLUDING THE HVHZ.
2. WOOD FRAMING METAL STRUCTURE AND MASONRY OPENING TO BE DESIGNED AND ANCHORED TO PROPERLY TRANSFER ALL LOADS TO STRUCTURE. FRAMING AND MASONRY OPENING IS THE RESPONSIBILITY OF THE ARCHITECT OR ENGINEER OF RECORD.
3. WHERE SHIM OR BUCK THICKNESS IS LESS THAN 1-1/2" UNITS MUST BE ANCHORED THROUGH THE FRAME IN ACCORDANCE WITH MANUFACTURER'S PUBLISHED INSTALLATION INSTRUCTIONS. ANCHORS SHALL BE SECURELY FASTENED DIRECTLY INTO MASONRY, CONCRETE OR OTHER STRUCTURAL SUBSTRATE MATERIAL.
4. WHERE WOOD BUCK THICKNESS IS 1-1/2" OR GREATER, BUCK SHALL BE SECURELY FASTENED TO MASONRY, CONCRETE OR OTHER STRUCTURAL SUBSTRATE. UNITS MAY BE ANCHORED THROUGH FRAME TO SECURED WOOD BUCK IN ACCORDANCE WITH MANUFACTURER'S PUBLISHED INSTALLATION INSTRUCTIONS.
5. WHERE 1X BUCK IS NOT USED DISSIMILAR MATERIALS MUST BE SEPARATED WITH APPROVED COATING OR MEMBRANE. SELECTION OF COATING OR MEMBRANE IS THE RESPONSIBILITY OF THE ARCHITECT OR ENGINEER OF RECORD.
6. BUCKS SHALL EXTEND BEYOND UNIT FRAME INTERIOR FACE SO THAT FULL FRAME SUPPORT IS PROVIDED.
7. SHIM AS REQUIRED AT EACH ANCHOR LOCATION WITH LOAD BEARING SHIM. SHIM WHERE SPACE OF 1/16" OR GREATER OCCURS. MAXIMUM ALLOWABLE SHIM STACK TO BE 1/4".
8. SHIMS SHALL BE LOCATED, APPLIED AND MADE FROM MATERIALS AND THICKNESS CAPABLE OF SUSTAINING APPLICABLE LOADS.
9. WIND LOAD DURATION FACTOR Cd=1.6 WAS USED FOR WOOD ANCHOR CALCULATIONS.
10. FRAME MATERIAL: EXTRUDED RIGID PVC.
11. UNITS MUST BE GLAZED PER ASTM E1300, SEE SHEET 13 FOR GLASS DETAIL.
12. APPROVED IMPACT PROTECTIVE SYSTEM IS NOT REQUIRED FOR THIS PRODUCT IN WIND BORNE DEBRIS REGIONS.

13. FOR ANCHORING THROUGH FRAME INTO WOOD FRAMING OR 2X BUCK USE #14 WOOD SCREWS WITH SUFFICIENT LENGTH TO ACHIEVE A 1-3/8" MINIMUM EMBEDMENT INTO SUBSTRATE. LOCATE ANCHORS AS SHOWN IN ELEVATIONS AND INSTALLATION DETAILS.
14. FOR ANCHORING THROUGH FRAME INTO MASONRY/CONCRETE USE 1/4" TAPCONS WITH SUFFICIENT LENGTH TO ACHIEVE A 1-1/4" MINIMUM EMBEDMENT INTO SUBSTRATE WITH 2" MINIMUM EDGE DISTANCE. LOCATE ANCHORS AS SHOWN IN ELEVATIONS AND INSTALLATION DETAILS.
15. FOR ANCHORING THROUGH FRAME INTO METAL STRUCTURE USE #14 SMS OR SELF DRILLING SCREWS WITH SUFFICIENT LENGTH TO ACHIEVE 3 THREADS MINIMUM BEYOND STRUCTURE INTERIOR WALL. LOCATE ANCHORS AS SHOWN IN ELEVATIONS AND INSTALLATION DETAILS.
16. ALL FASTENERS TO BE CORROSION RESISTANT.
17. INSTALLATION ANCHORS SHALL BE INSTALLED IN ACCORDANCE WITH ANCHOR MANUFACTURER'S INSTALLATION INSTRUCTIONS AND ANCHORS SHALL NOT BE USED IN SUBSTRATES WITH STRENGTHS LESS THAN THE MINIMUM STRENGTH SPECIFIED BELOW
- 17.1. WOOD: MINIMUM SPECIFIC GRAVITY OF G=0.42
- 17.2. CONCRETE: MINIMUM COMPRESSIVE STRENGTH OF 2,000 PSI.
- 17.3. MASONRY: HOLLOW/GROUT FILLED BLOCK PER ASTM C90 WITH Fm=2,000PSI MINIMUM.
- 17.4. METAL STRUCTURE: STEEL 18GA (.048") FY=33KSI/FU=52KSI OR ALUMINUM 6063-T5 FU=30KSI .125" THICK MINIMUM

FL 27113

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EASTERN ARCHITECTURAL SYSTEMS

A DIVISION OF

CORNERSTONE BUILDING BRANDS

16341 DOMESTIC AVE

FORT MYERS, FL 33912

800-432-2204

SERIES 650 VINYL SGD W/ OR W/O POCKET

HVHZ IMPACT

NOTES

DRAWN: LMH

DWG NO. 08-04197

REV -

SCALE NTS

DATE 03/30/2026

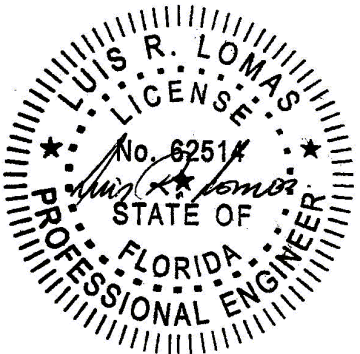
SHEET 1 OF 14

L. ROBERTO LOMAS P.E.

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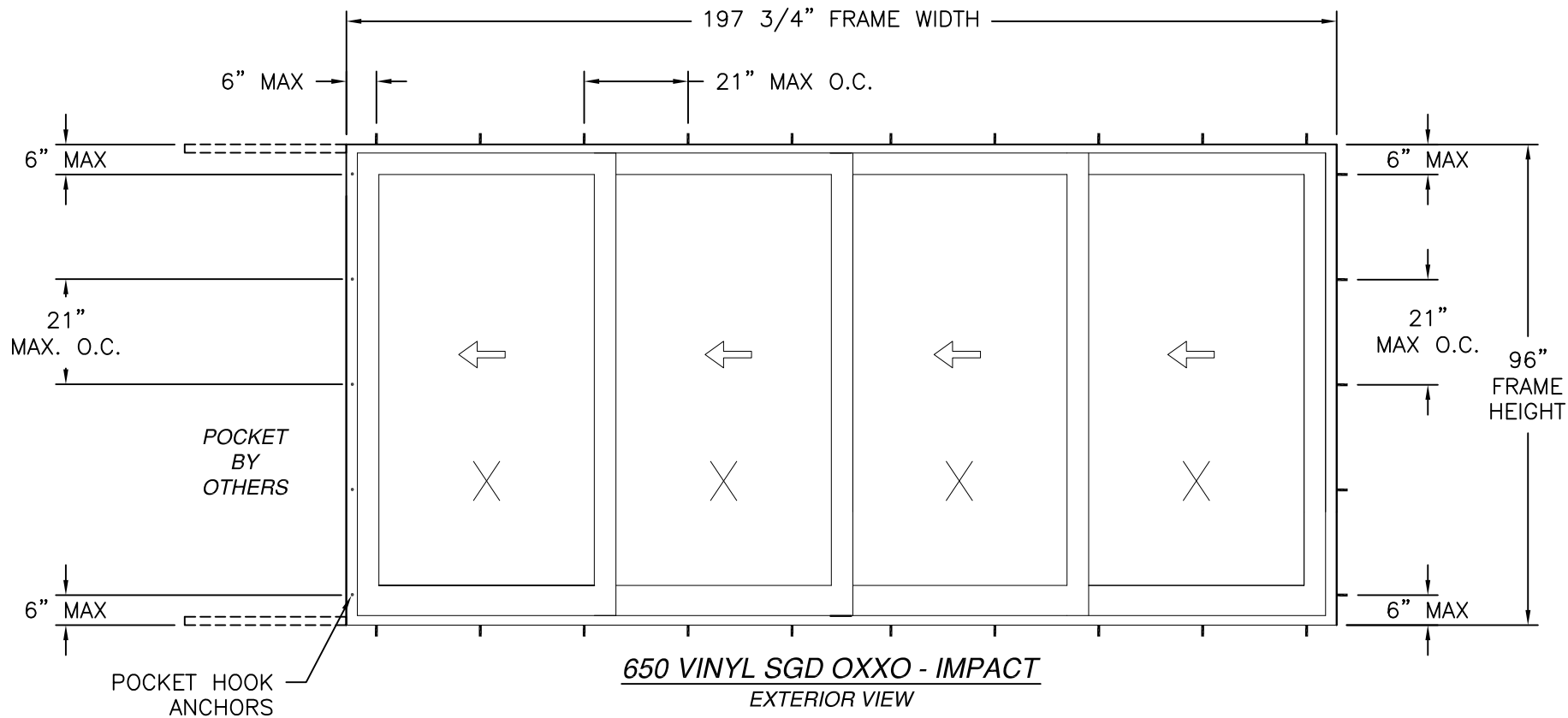
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Luis R. Lomas P.E.
FL No.: 62514

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- NOTES:
- 1. PANEL SIZE: 50-1/4" x 92-3/4"
 - 2. MAXIMUM D.L.O.: 41-1/2" x 84-1/4"

4 PANEL UNITS SHOWN, MULTIPLE PANELS WITH MULTIPLE CONFIGURATIONS ARE APPROVED AS LONG AS INDIVIDUAL PANEL AREA DOES NOT EXCEED 32.8 FT² AND FRAME AREA DOES NOT EXCEED 198 FT² AND USES VERTICAL CONDITIONS AS SHOWN.

GLAZING DETAIL 1

DESIGN PRESSURE RATING	IMPACT RATING
±70.0 PSF	LARGE AND SMALL MISSILE IMPACT

MISSILE LEVEL D, WIND ZONE AND HVHZ WITH 0.522" OR 1.44" OR 1.94" SILL RISER

GLAZING DETAIL 2

DESIGN PRESSURE RATING	IMPACT RATING
±60.0 PSF	LARGE AND SMALL MISSILE IMPACT

MISSILE LEVEL D, WIND ZONE 4 AND HVHZ WITH 0.522" OR 1.44" OR 1.94" SILL RISER

HARDWARE SCHEDULE

A.	2 POINT MORTISE LOCK W/HANDLE 52 1/2" FROM TOP OF LOCK STILES
B.	METAL ASTRAGAL STILE AT LOCK JAMB
C.	1983 TANDEM AXLE & PR05 ROLLER BY AMESBURY AT BOTTOM RAILS
D.	ALUMINUM ASTRAGAL 10300233 AT ACTIVE PANEL
E.	ALUMINUM REINFORCEMENT AT PANEL TOP, BOTTOM AND LOCK STILE



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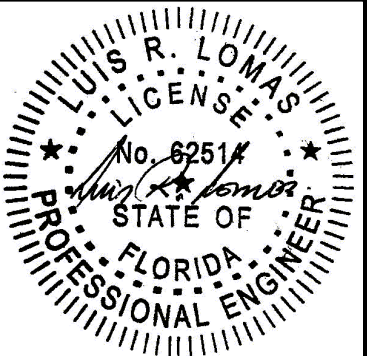
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2 OF 14

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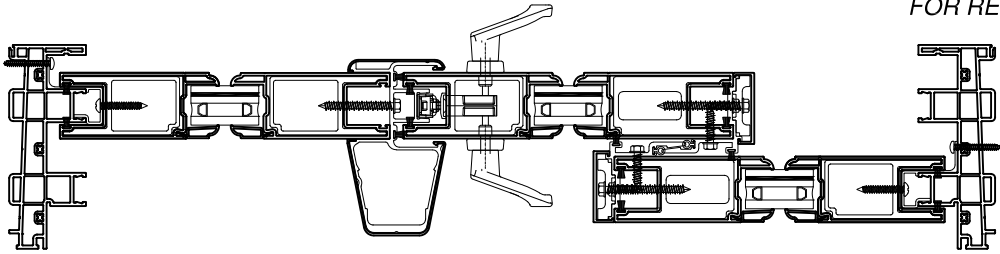


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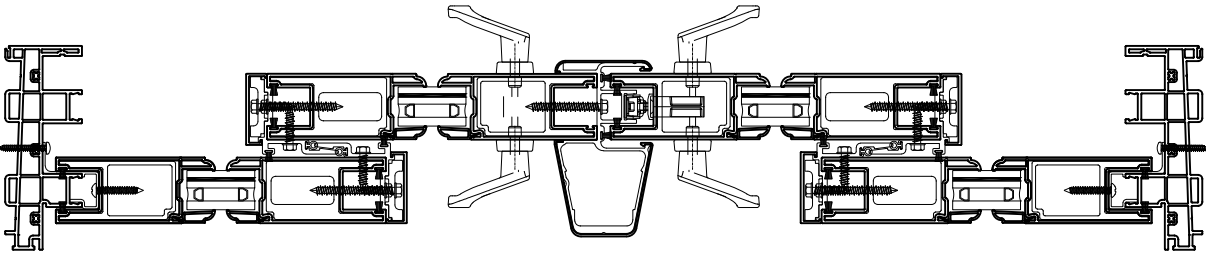
HORIZONTAL CROSS SECTIONS

FOR REFERENCE ONLY, MULTIPLE CONFIGURATIONS WITH OR WITHOUT POCKET ARE APPROVED
AND ARE NOT LIMITED TO SECTIONS SHOWN HEREIN.
SEE SHEET 13 FOR POCKET DETAILS
FOR INSTALLATION DETAILS SEE SHEETS 4 - 12

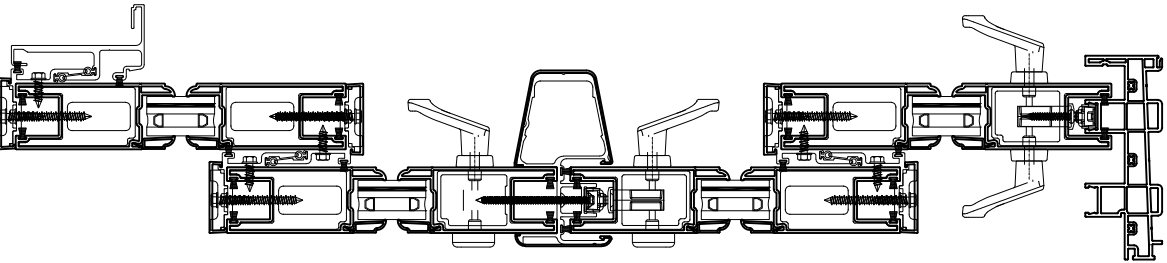
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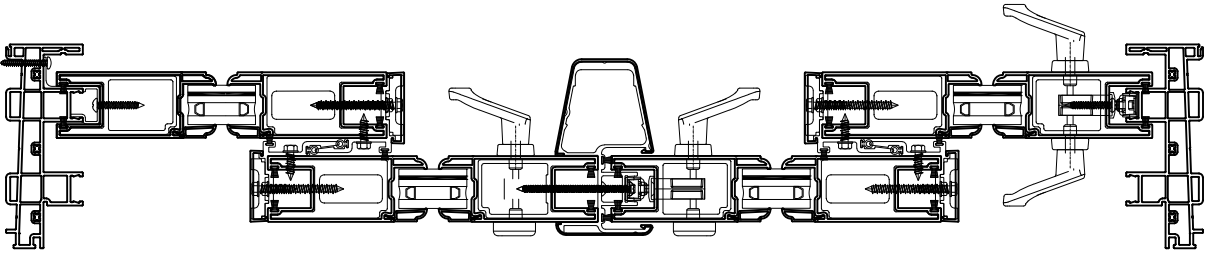
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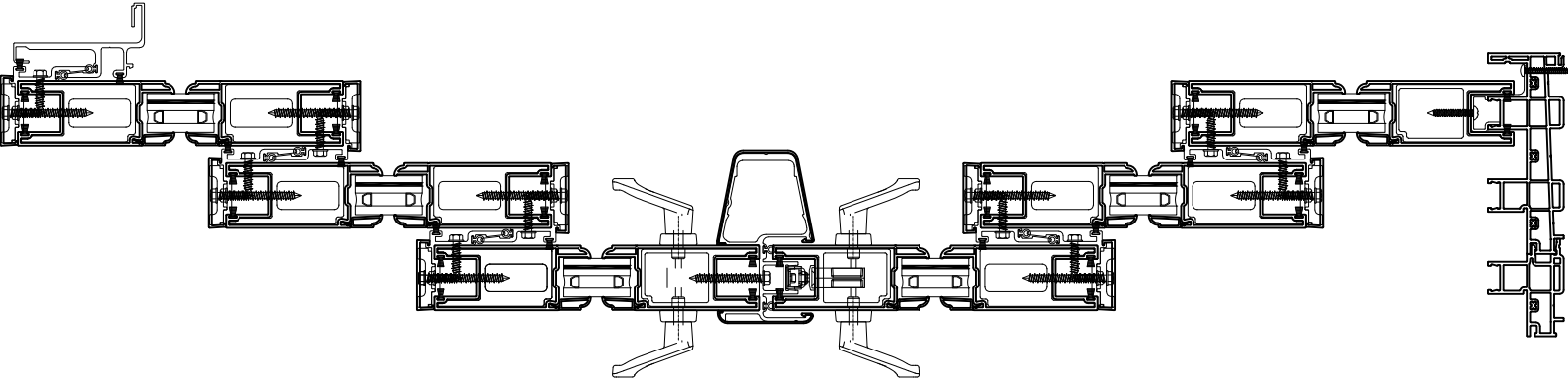
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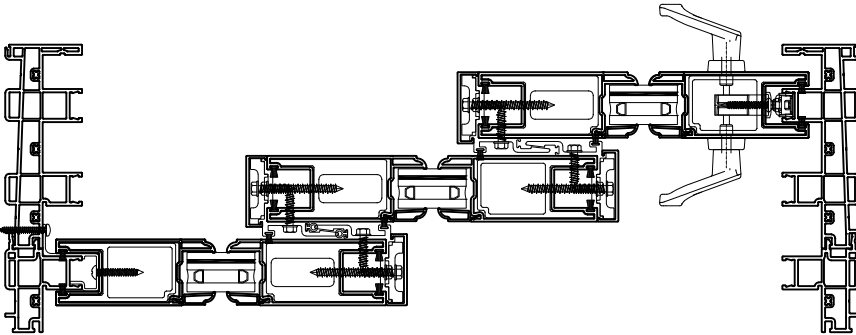
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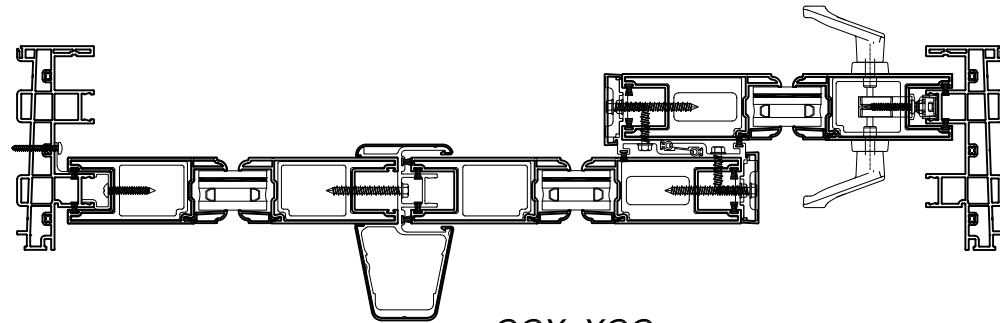
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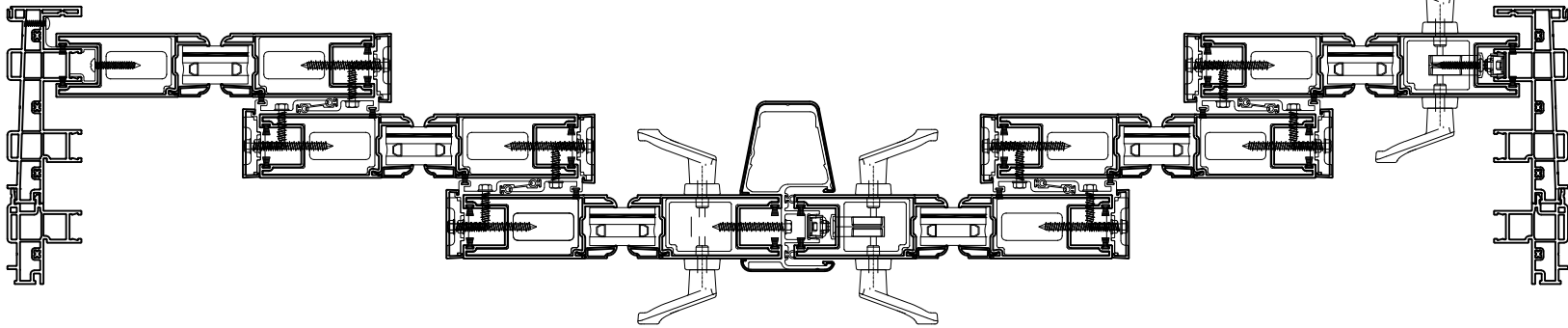
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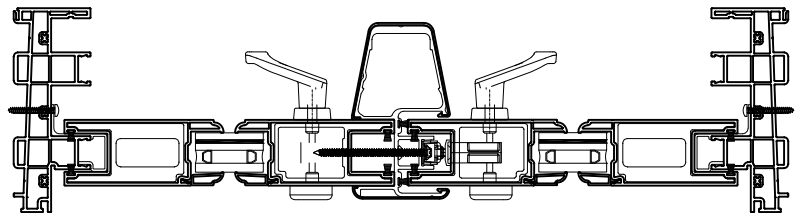
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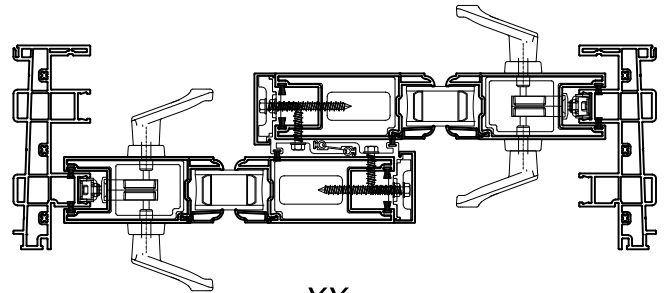
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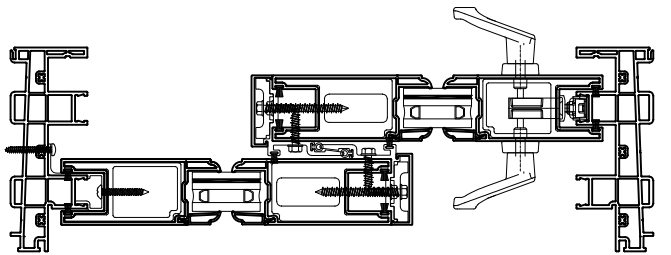
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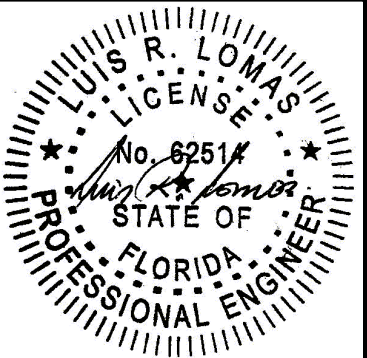


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A DIVISION OF
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SERIES 650 VINYL SGD W/ OR W/O POCKET
HVHZ IMPACT
HORIZONTAL CROSS SECTIONS

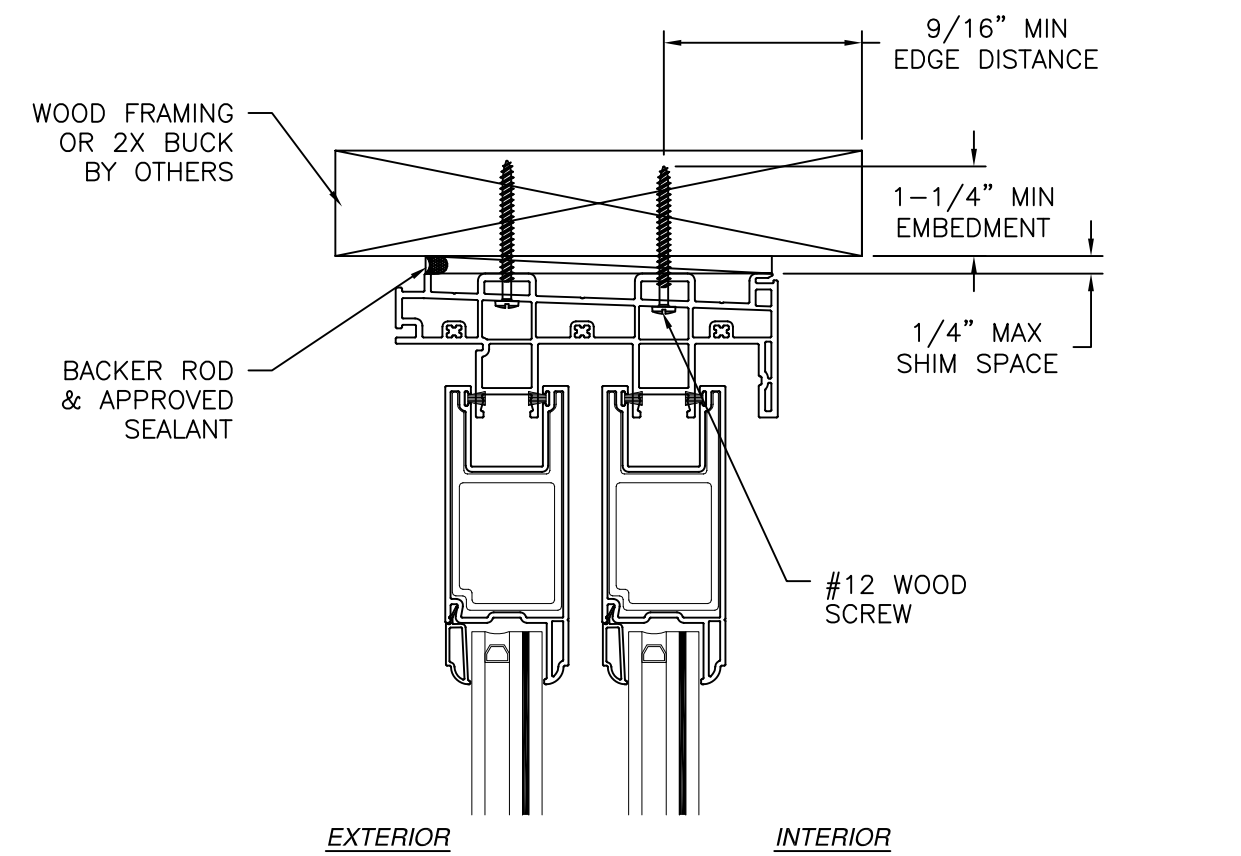
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SCALE NTS	DATE 03/30/2026	SHEET 3 OF 14

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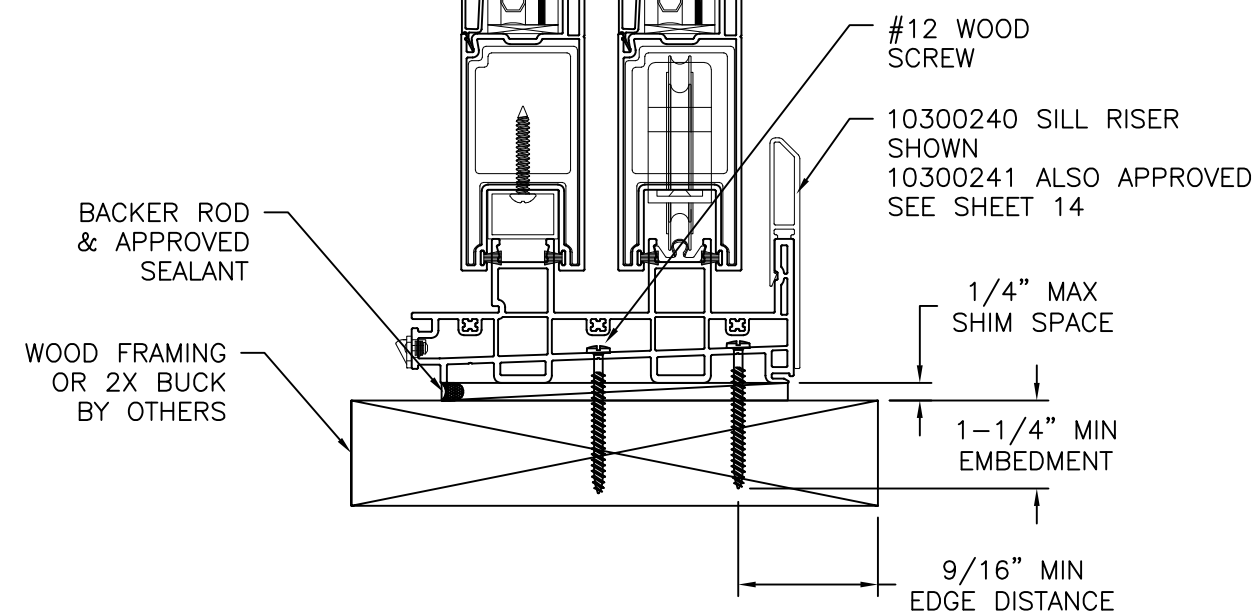


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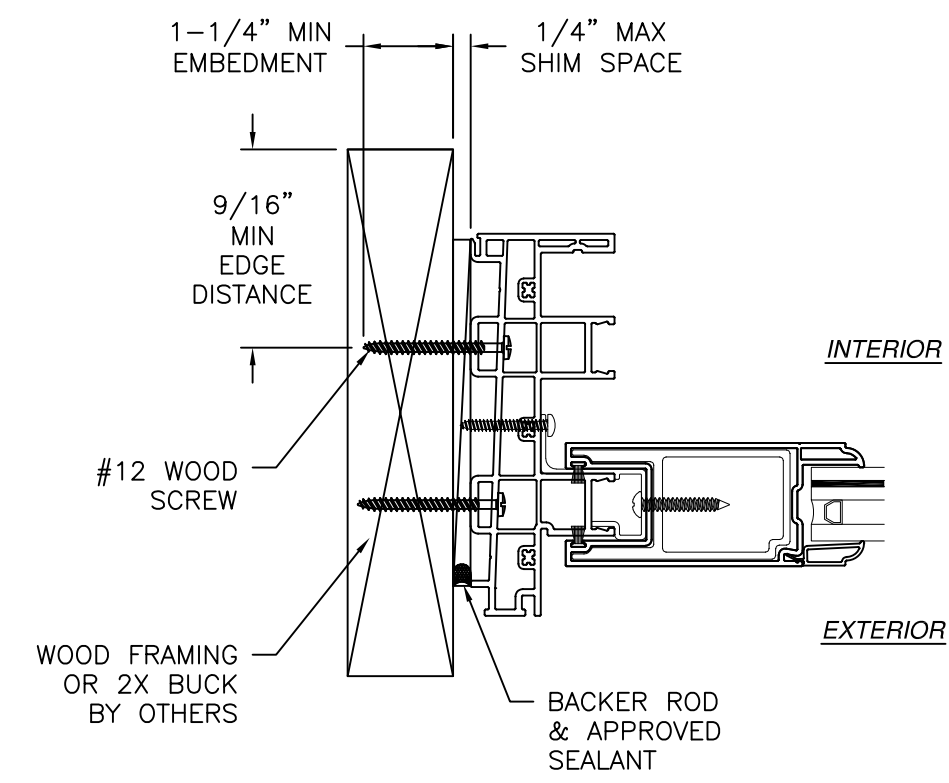
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EXTERIOR INTERIOR



VERTICAL CROSS SECTION
WOOD FRAMING OR 2X BUCK INSTALLATION



JAMB INSTALLATION DETAIL
WOOD FRAMING OR 2X BUCK INSTALLATION

- NOTES:
1. INTERIOR AND EXTERIOR FINISHES, BY OTHERS, NOT SHOWN FOR CLARITY.
 2. PERIMETER AND JOINT SEALANT BY OTHERS TO BE DESIGNED IN ACCORDANCE WITH ASTM E2112.

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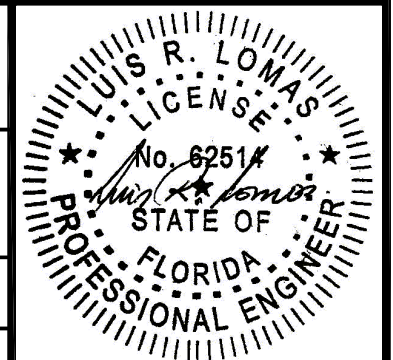


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SERIES 650 VINYL SGD W/ OR W/O POCKET
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2 TRACK INSTALLATION DETAILS

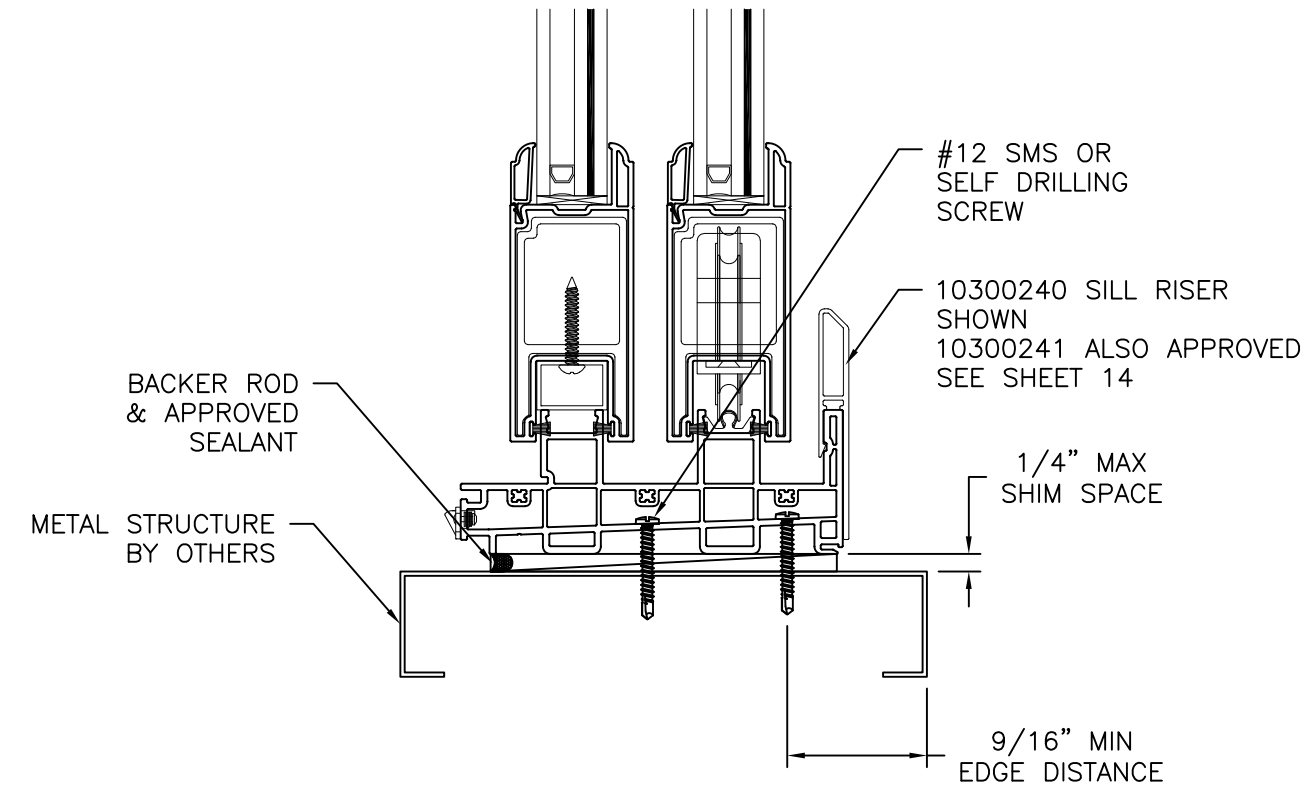
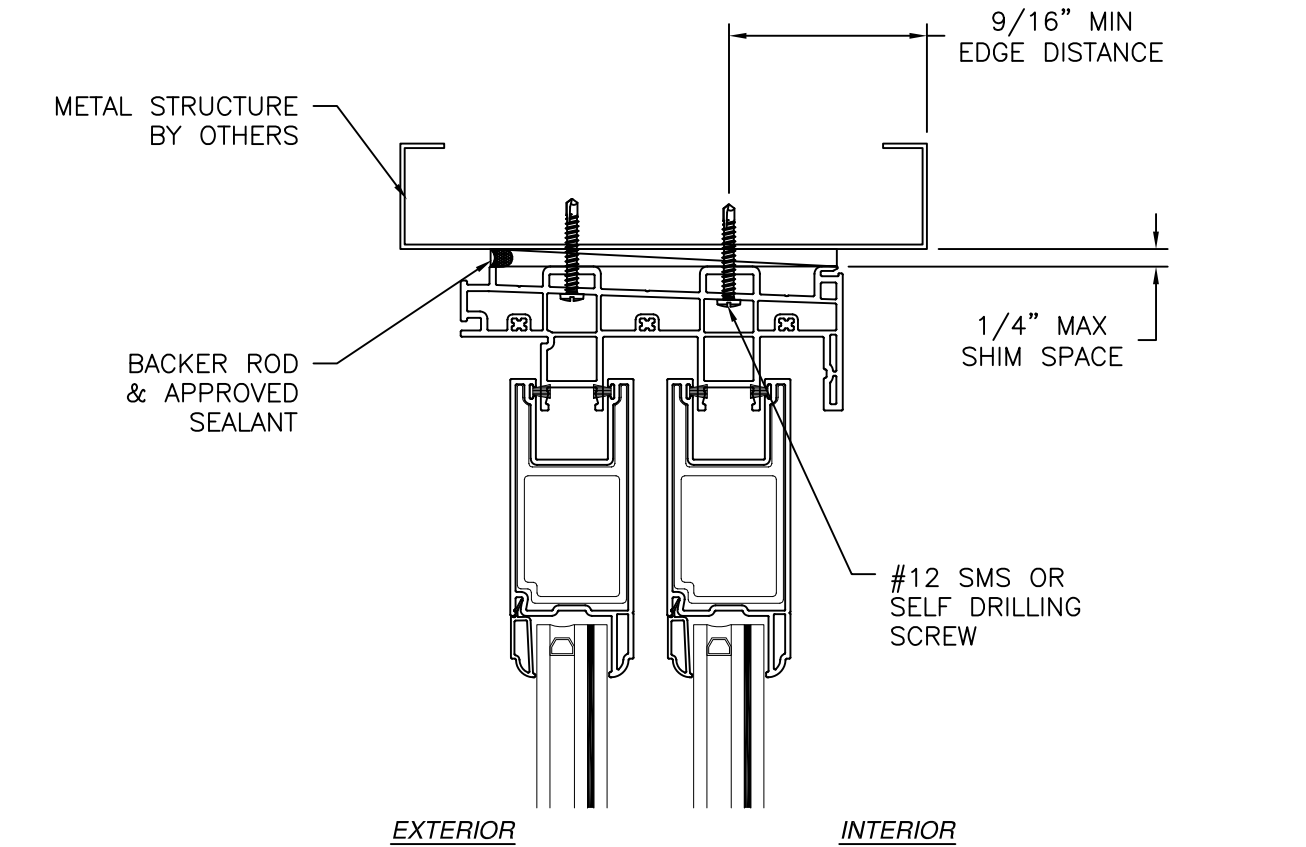
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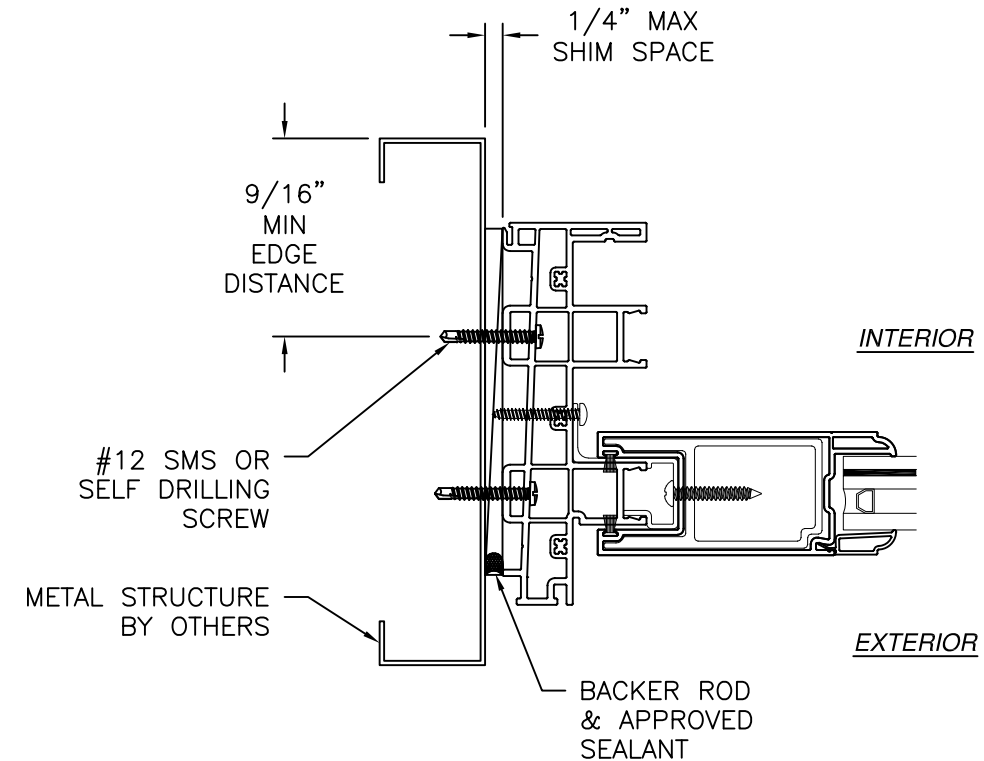


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VERTICAL CROSS SECTION
METAL STRUCTURE INSTALLATION



JAMB INSTALLATION DETAIL
METAL STRUCTURE INSTALLATION

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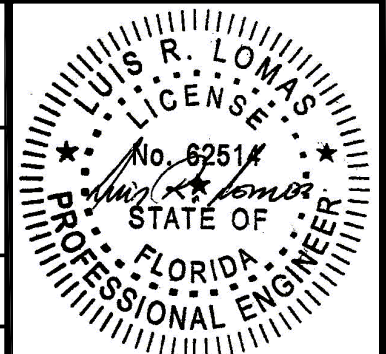
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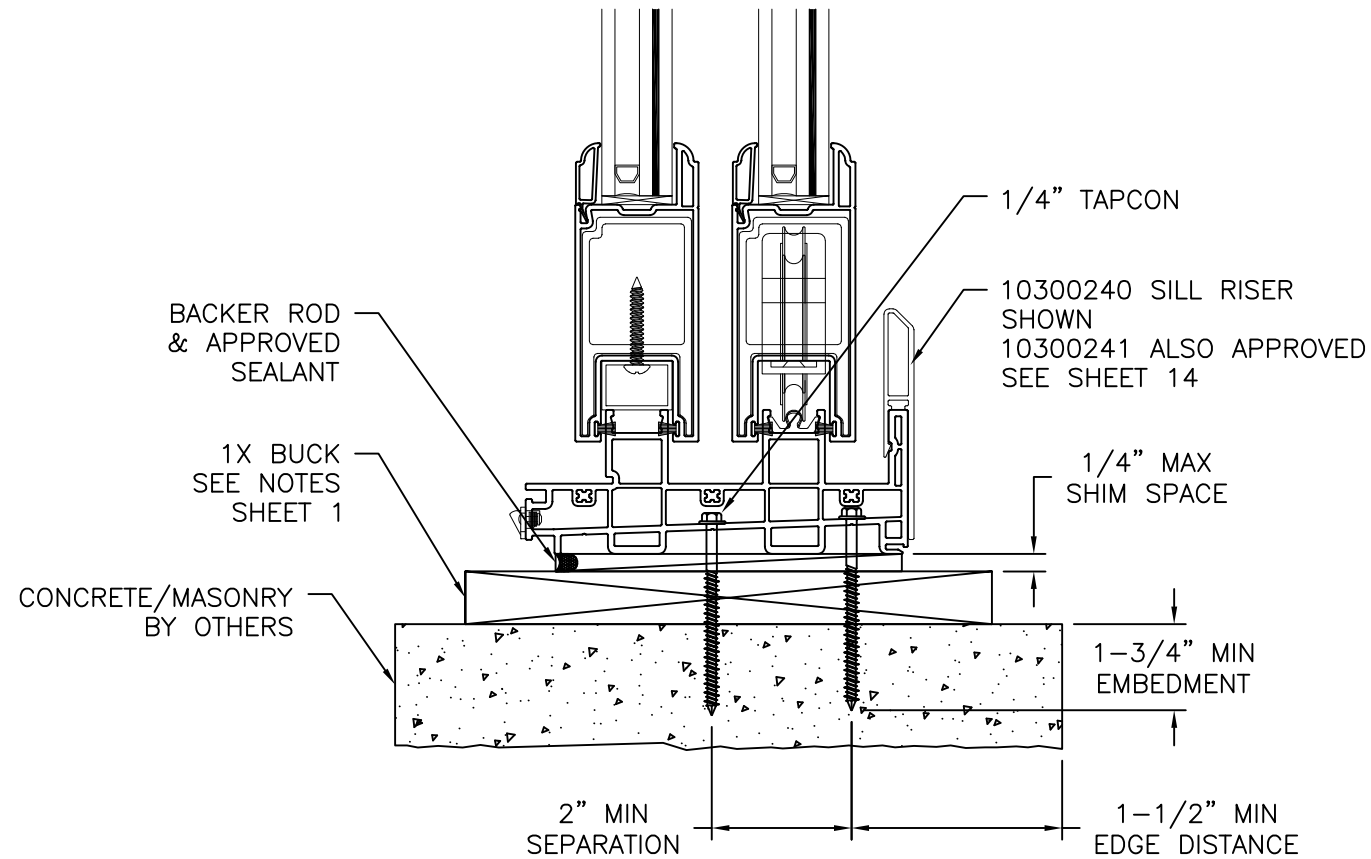
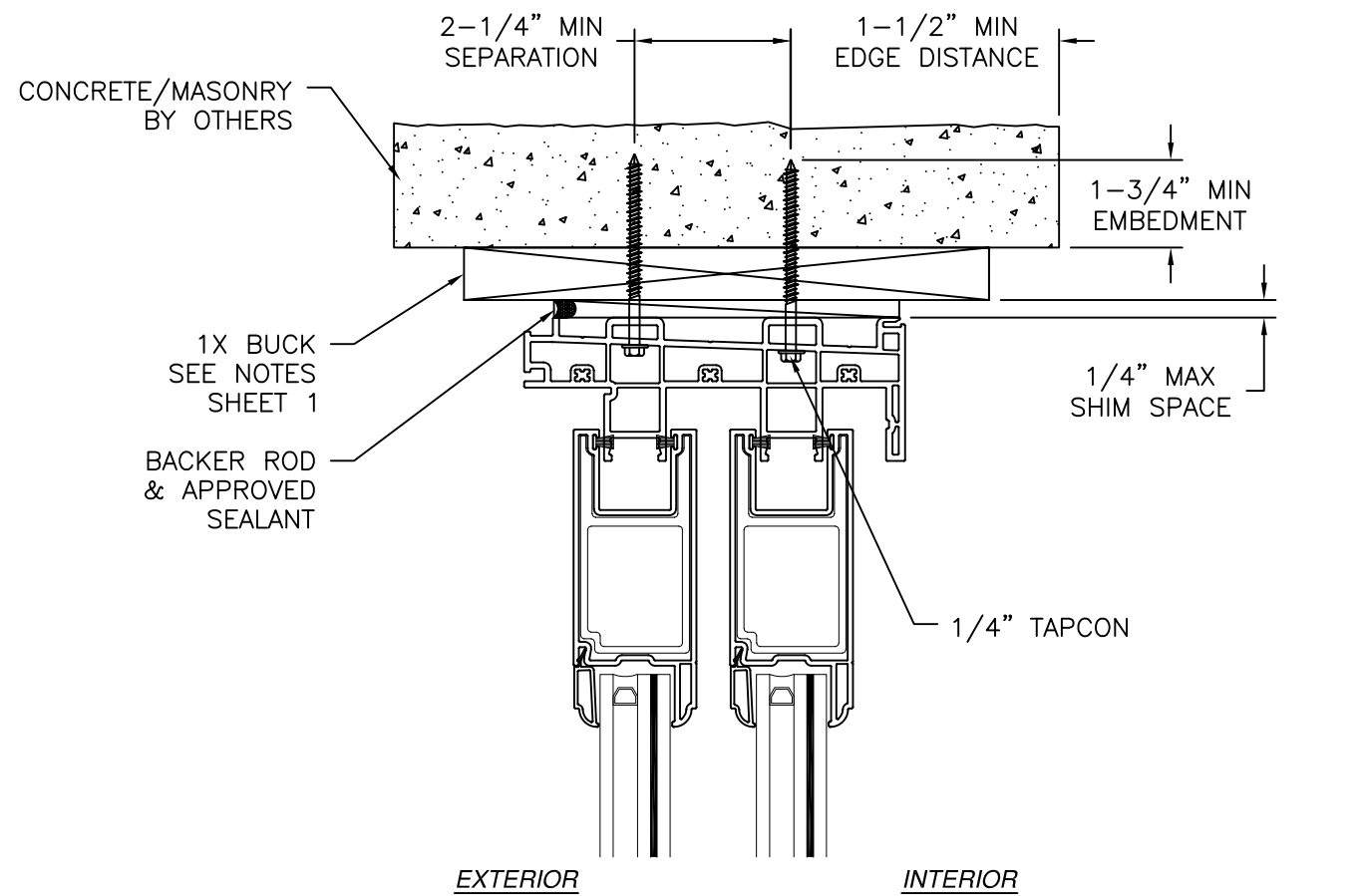
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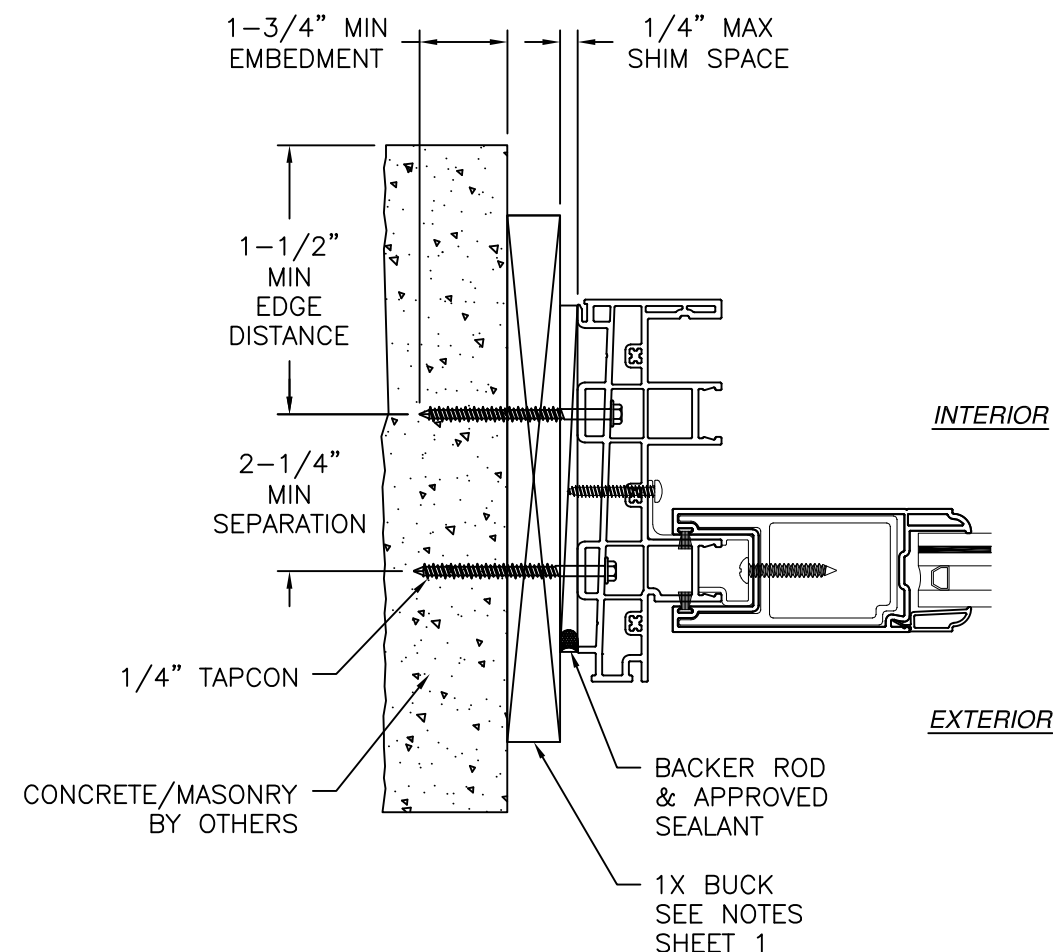
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VERTICAL CROSS SECTION
CONCRETE/MASONRY INSTALLATION

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JAMB INSTALLATION DETAIL
CONCRETE/MASONRY INSTALLATION

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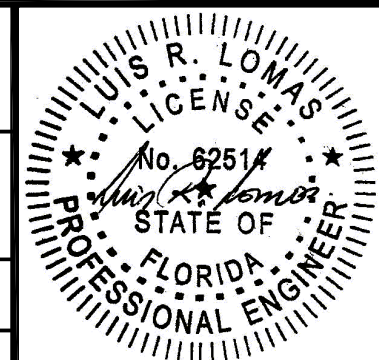


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HVHZ IMPACT
2 TRACK INSTALLATION DETAILS**

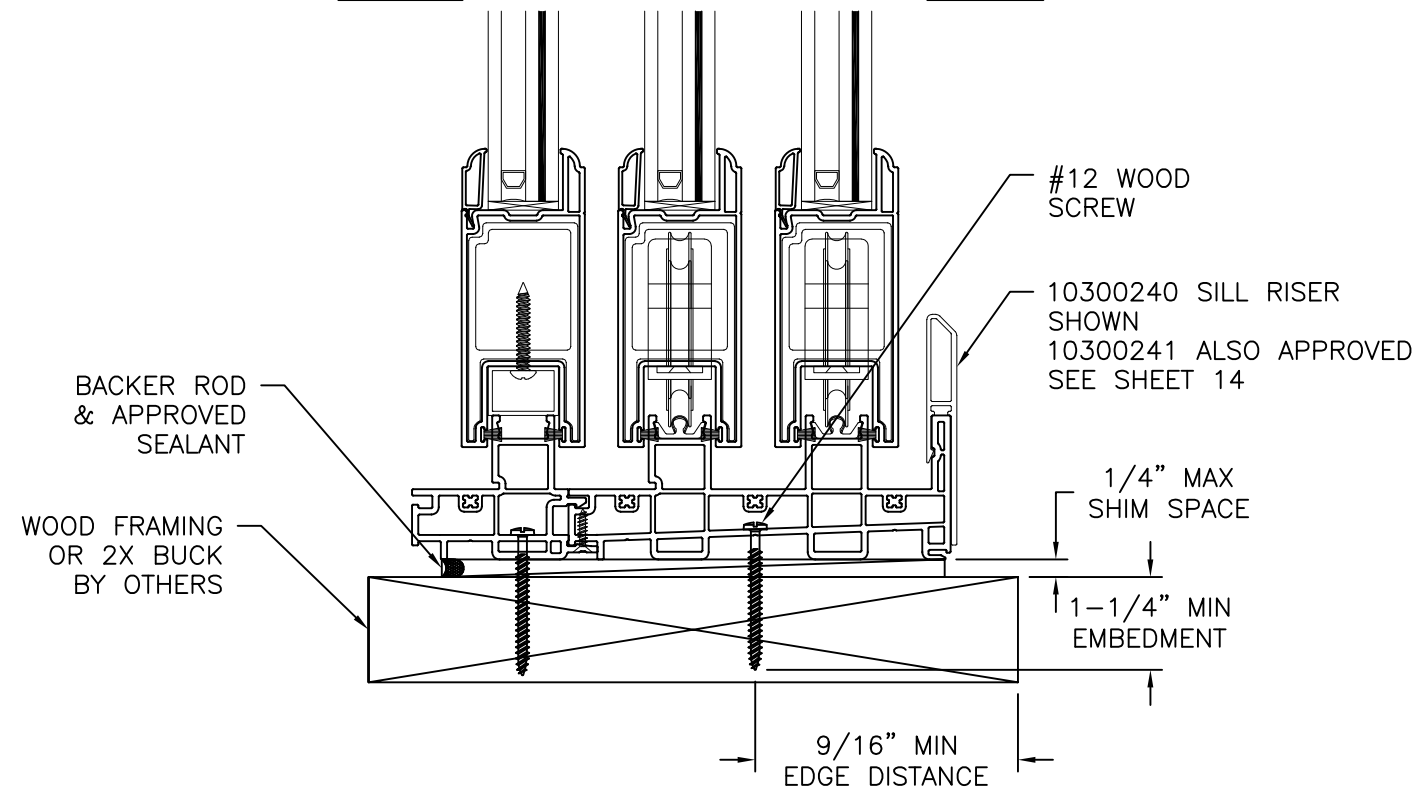
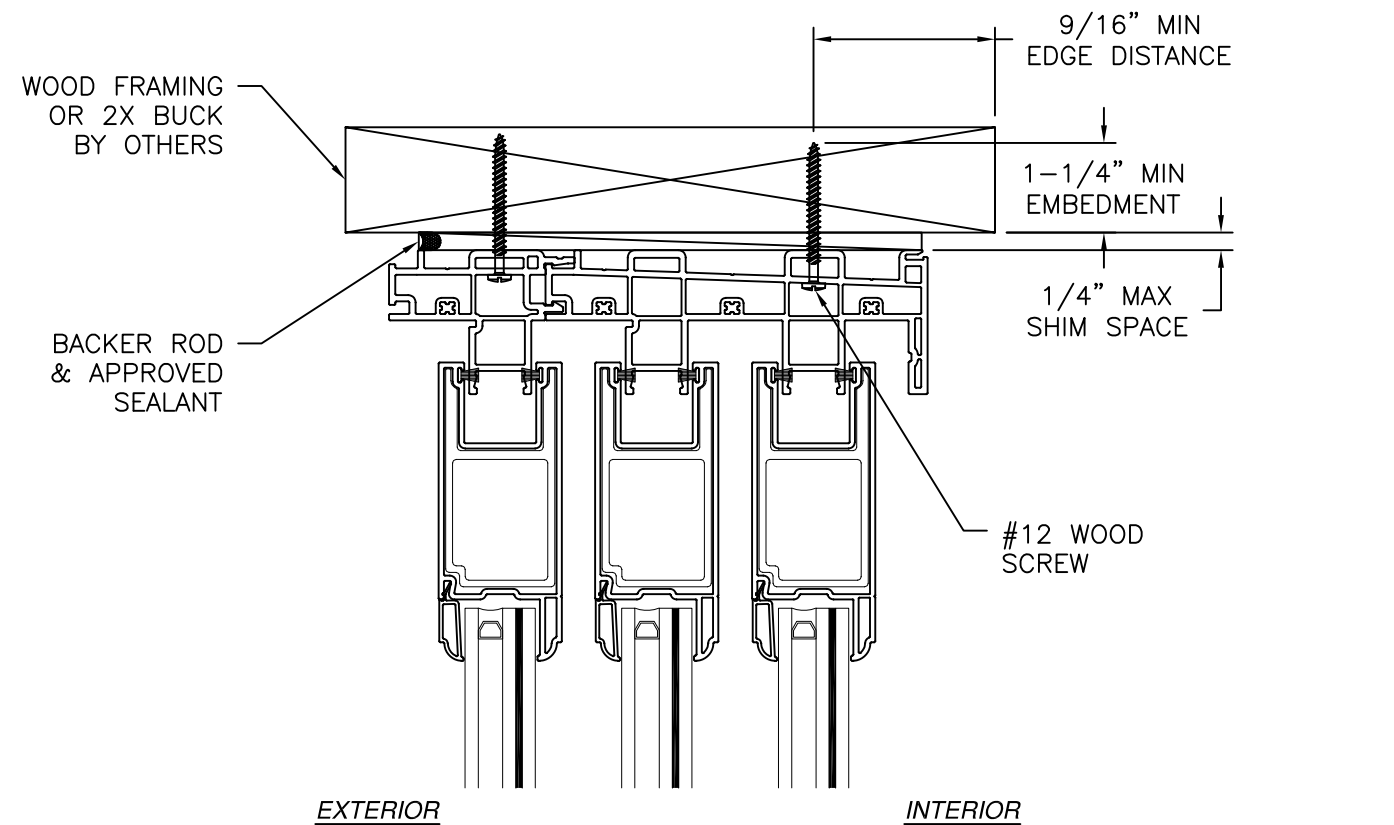
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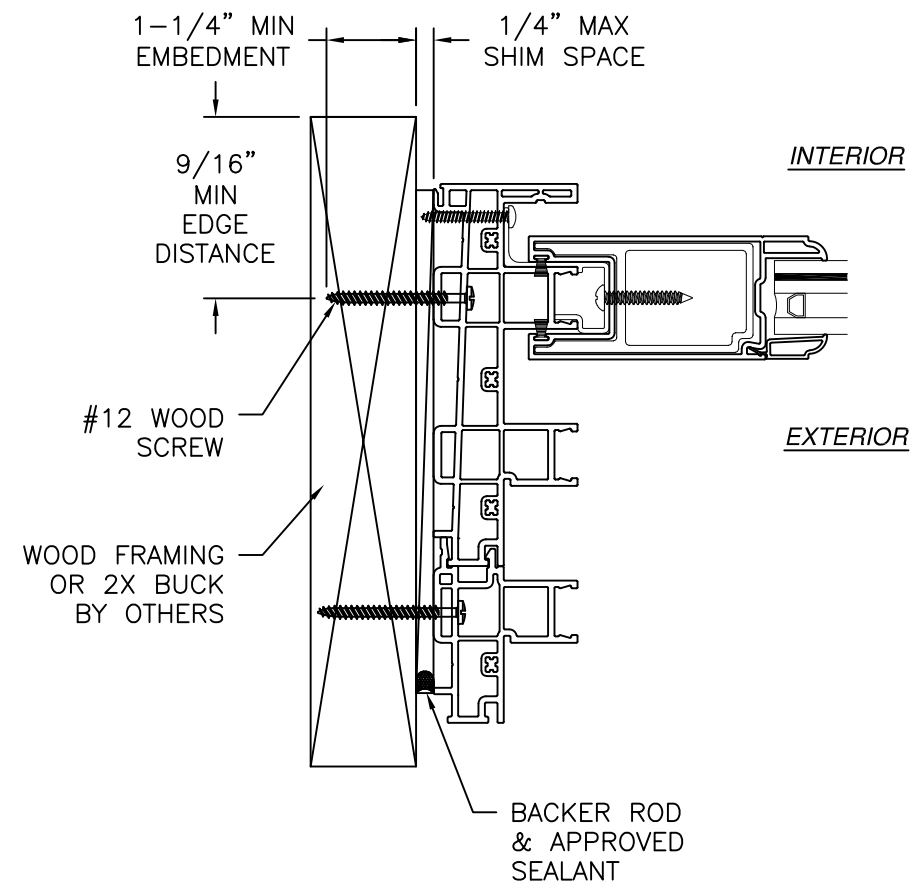


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VERTICAL CROSS SECTION
WOOD FRAMING OR 2X BUCK INSTALLATION



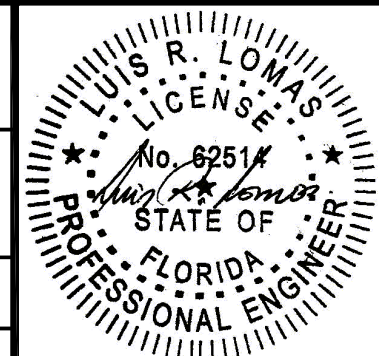
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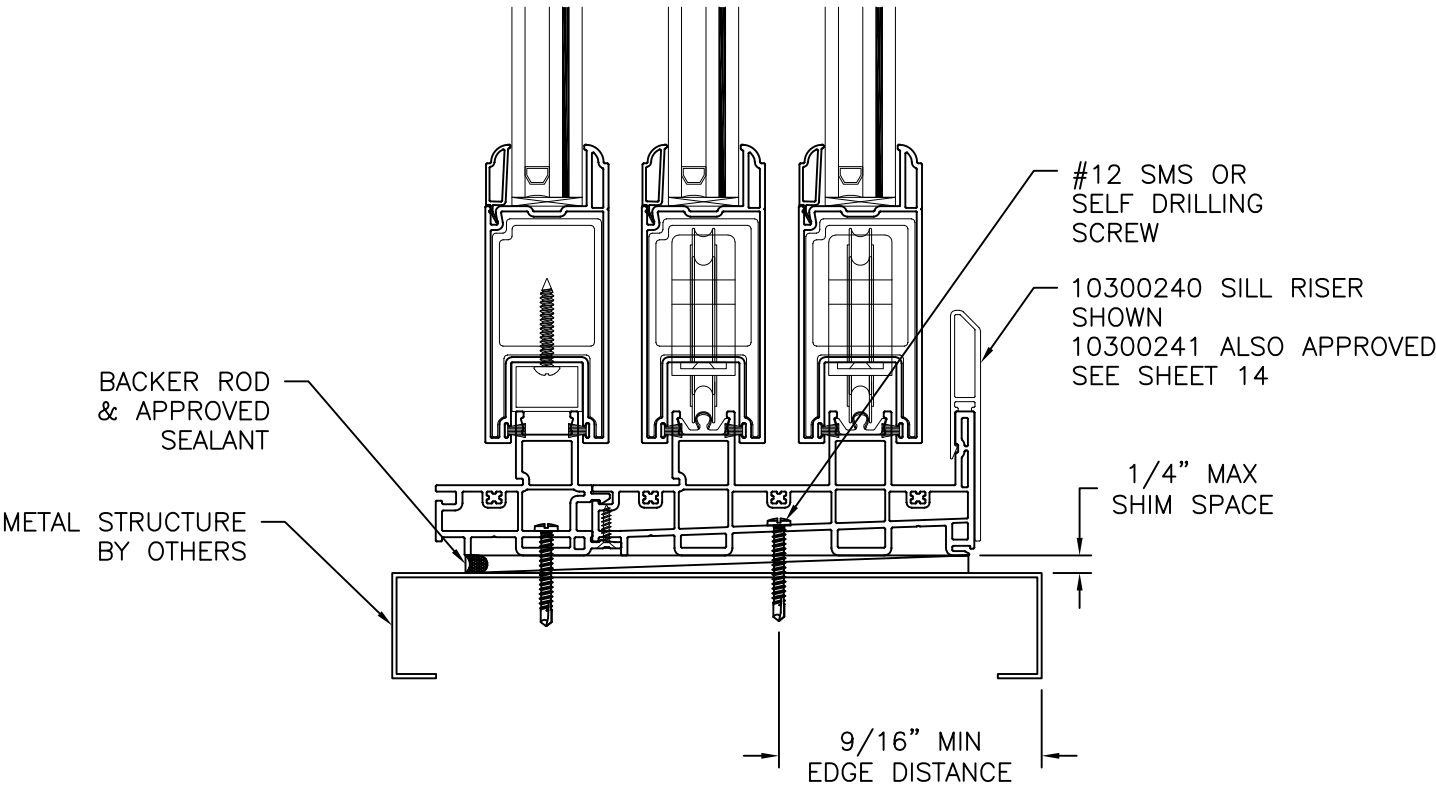
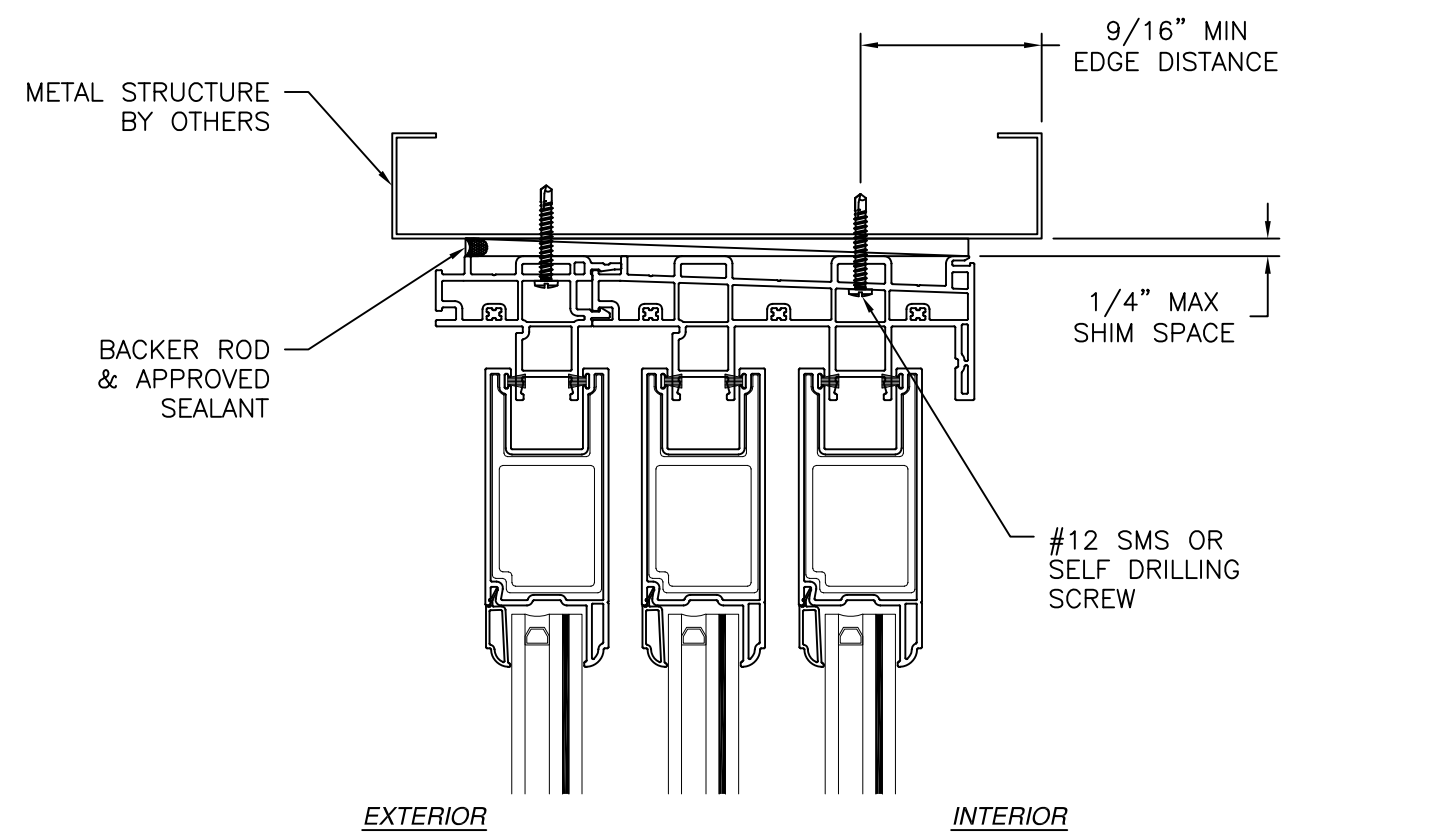
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 Eastern ARCHITECTURAL SYSTEMS ALUMINUM AND VINYL IMPACT WINDOWS AND DOORS			EASTERN ARCHITECTURAL SYSTEMS A DIVISION OF CORNERSTONE BUILDING BRANDS 16341 DOMESTIC AVE FORT MYERS, FL 33912 800-432-2204		
SERIES 650 VINYL SGD W/ OR W/O POCKET HVHZ IMPACT 3 TRACK INSTALLATION DETAILS					
DRAWN: LMH		DWG NO. 08-04197		REV -	
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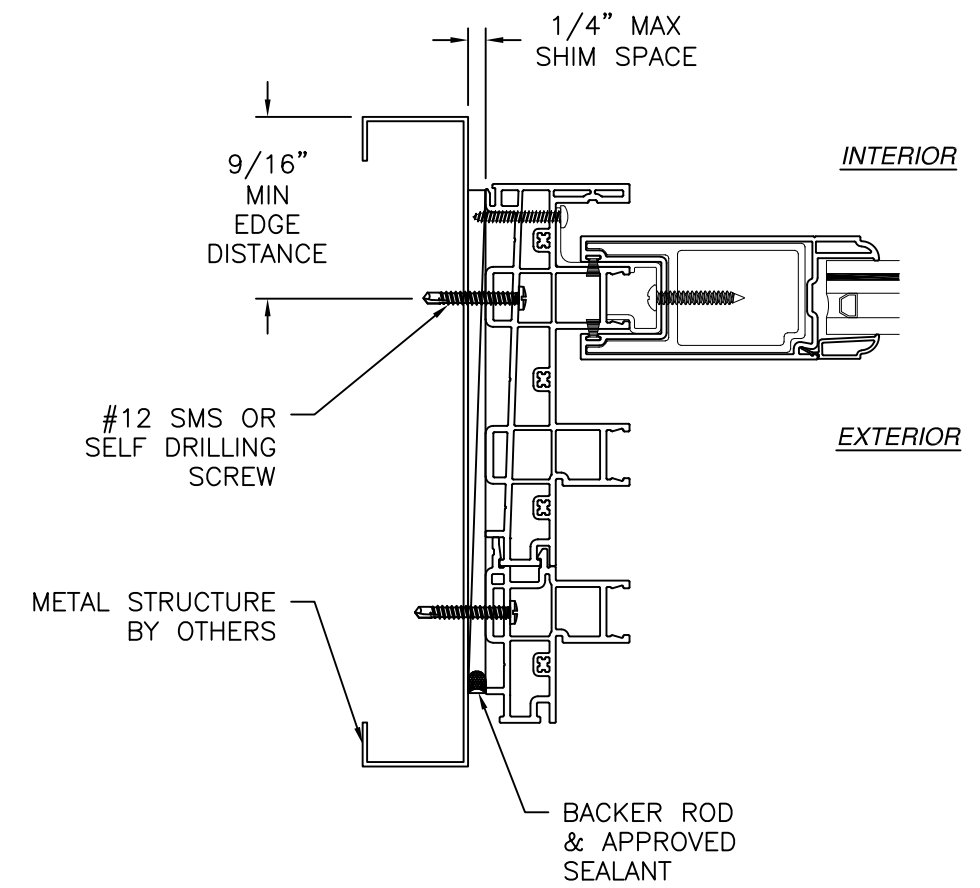


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VERTICAL CROSS SECTION
METAL STRUCTURE INSTALLATION



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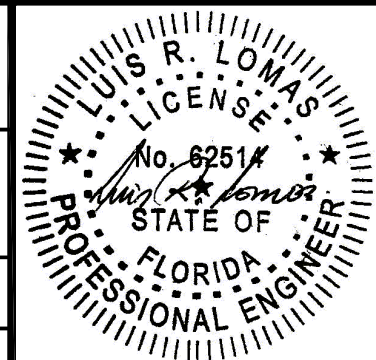
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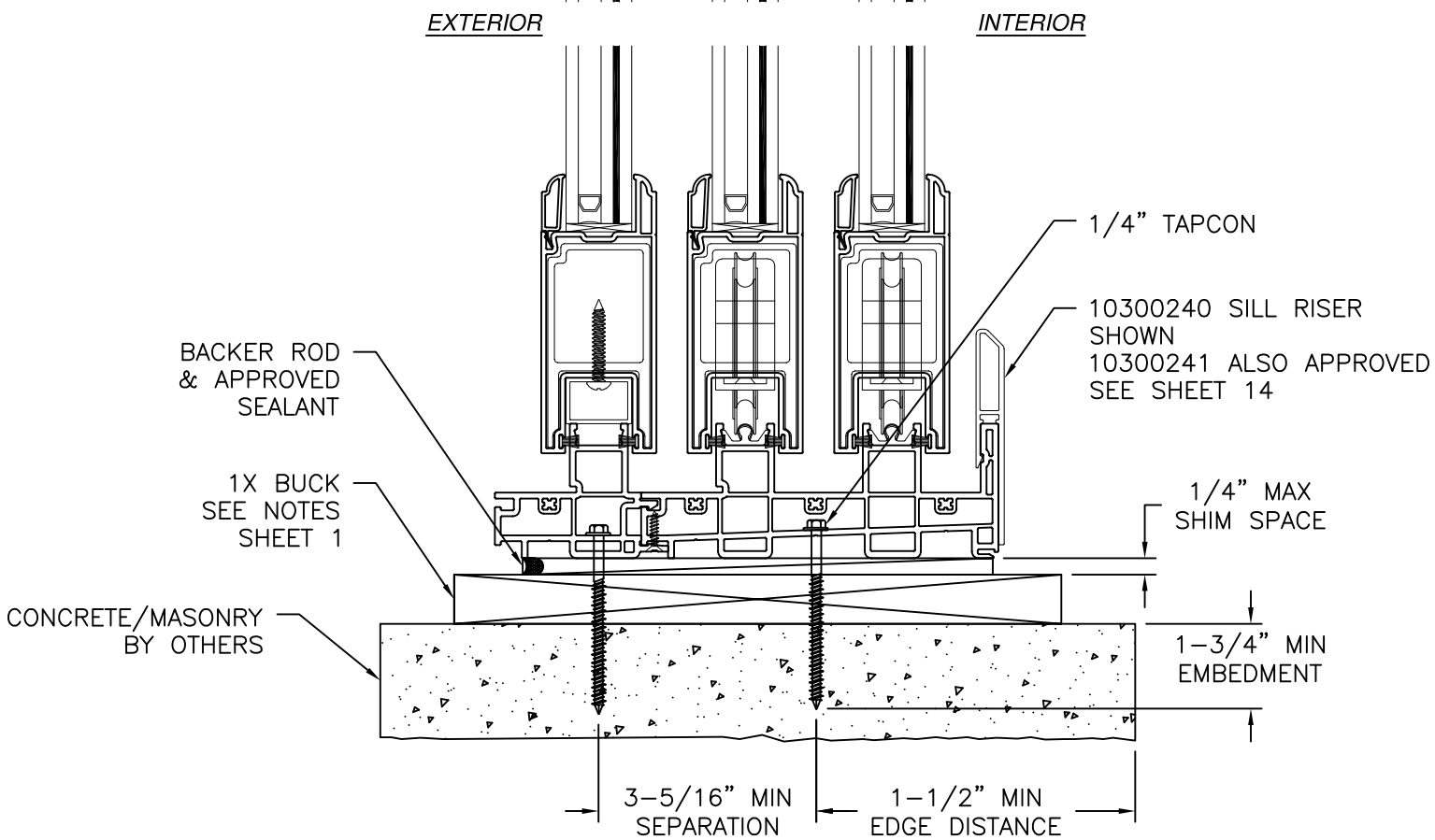
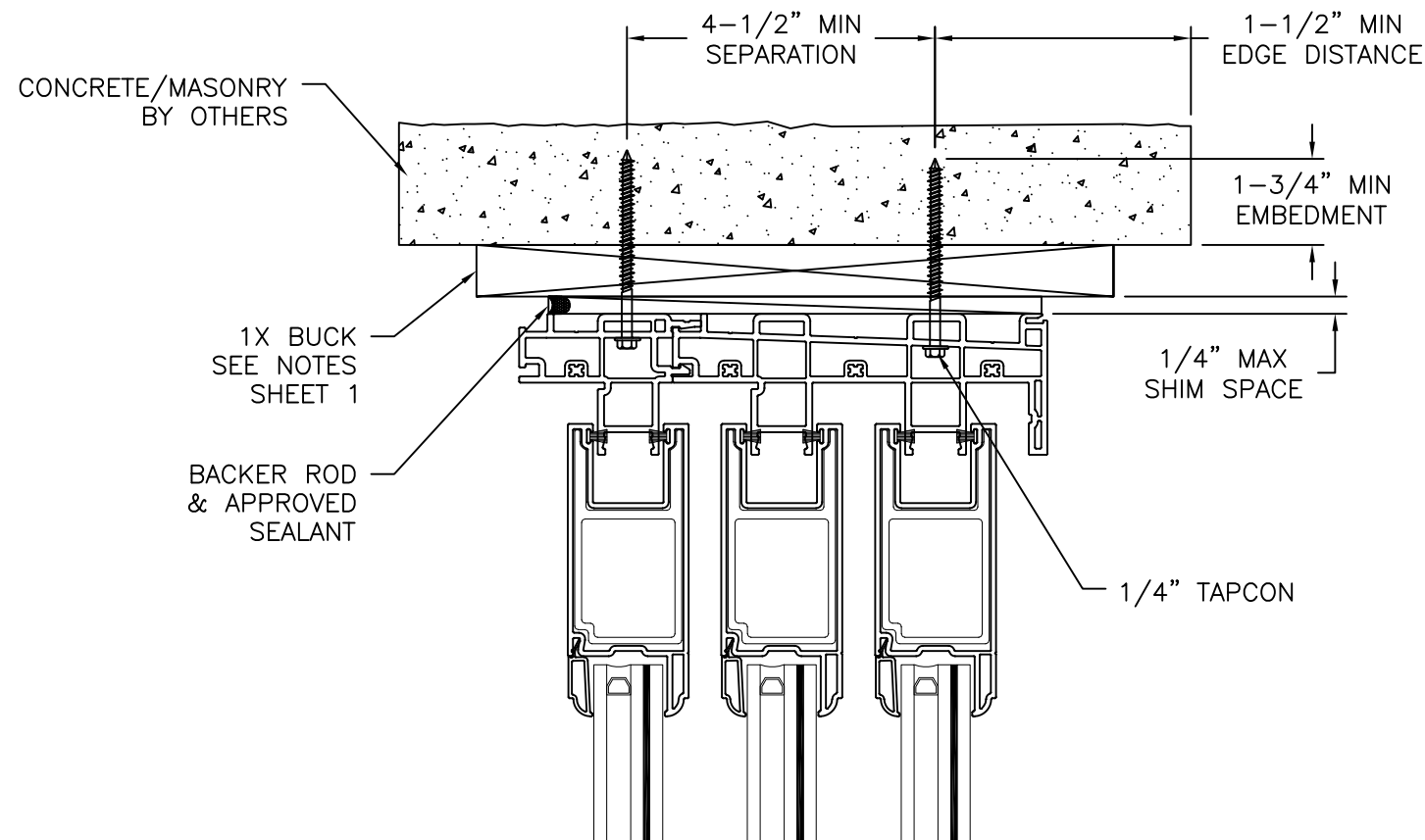
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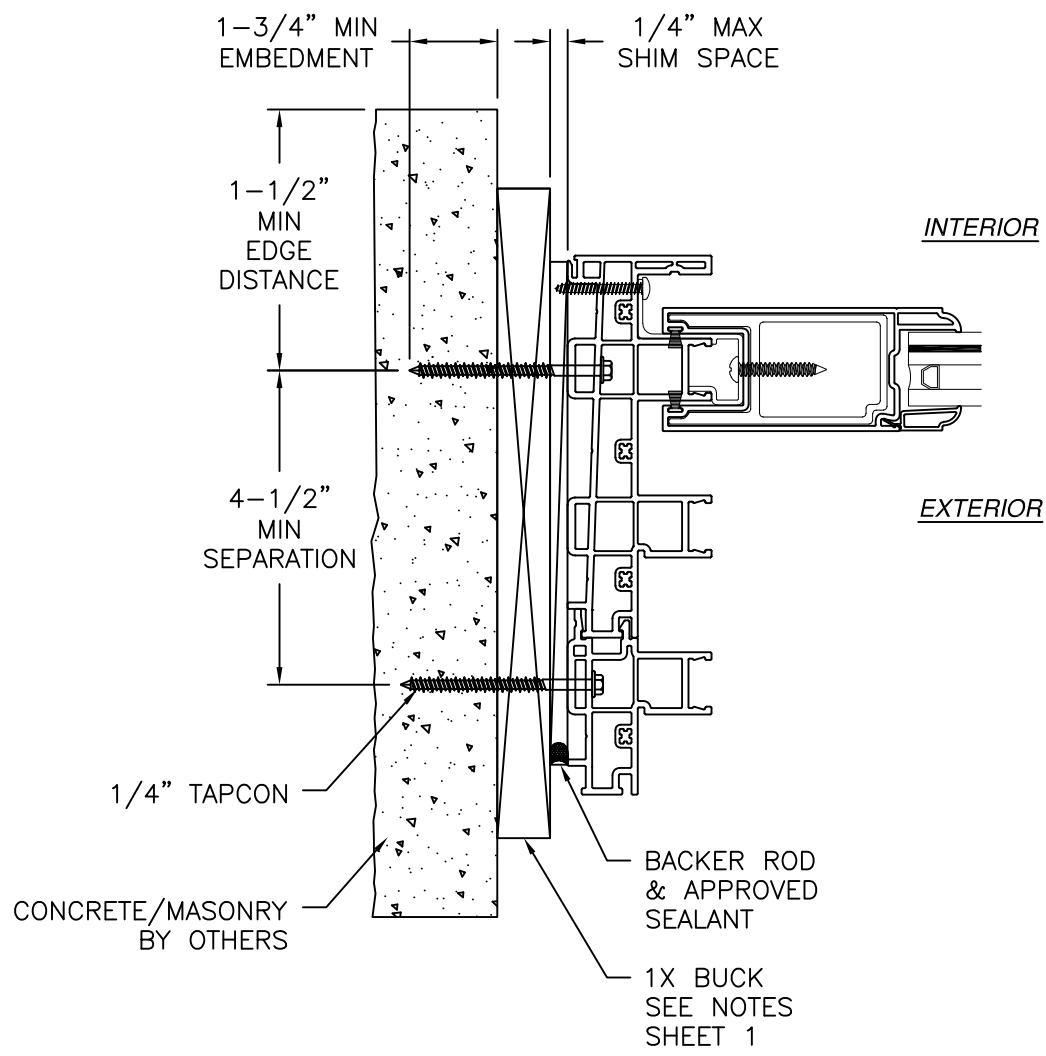
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VERTICAL CROSS SECTION
CONCRETE/MASONRY INSTALLATION



JAMB INSTALLATION DETAIL
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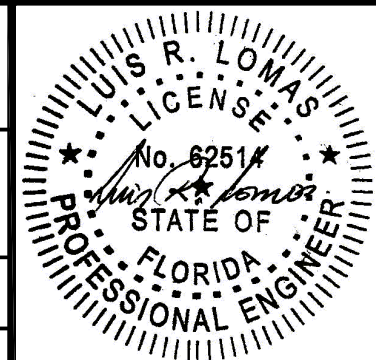
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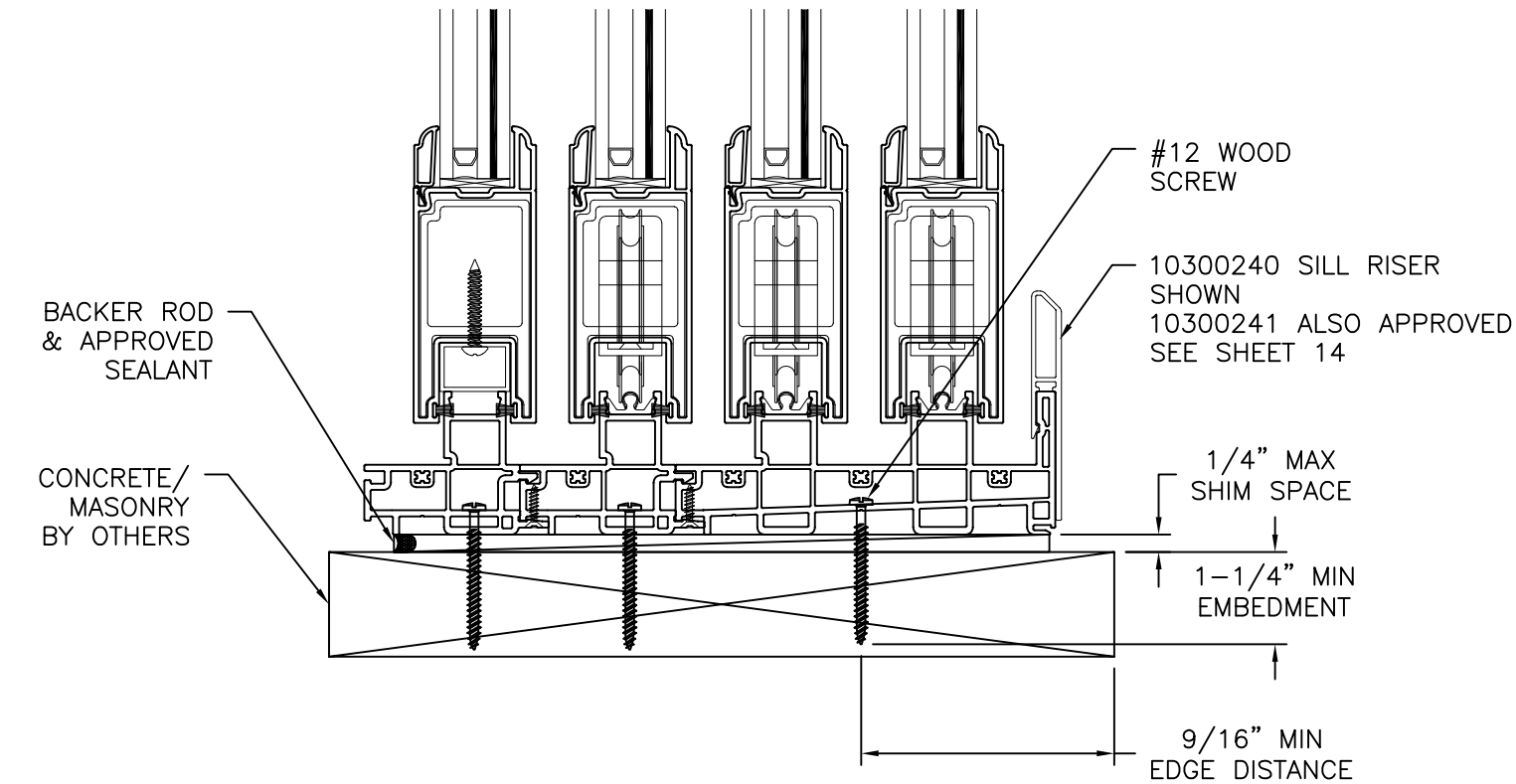
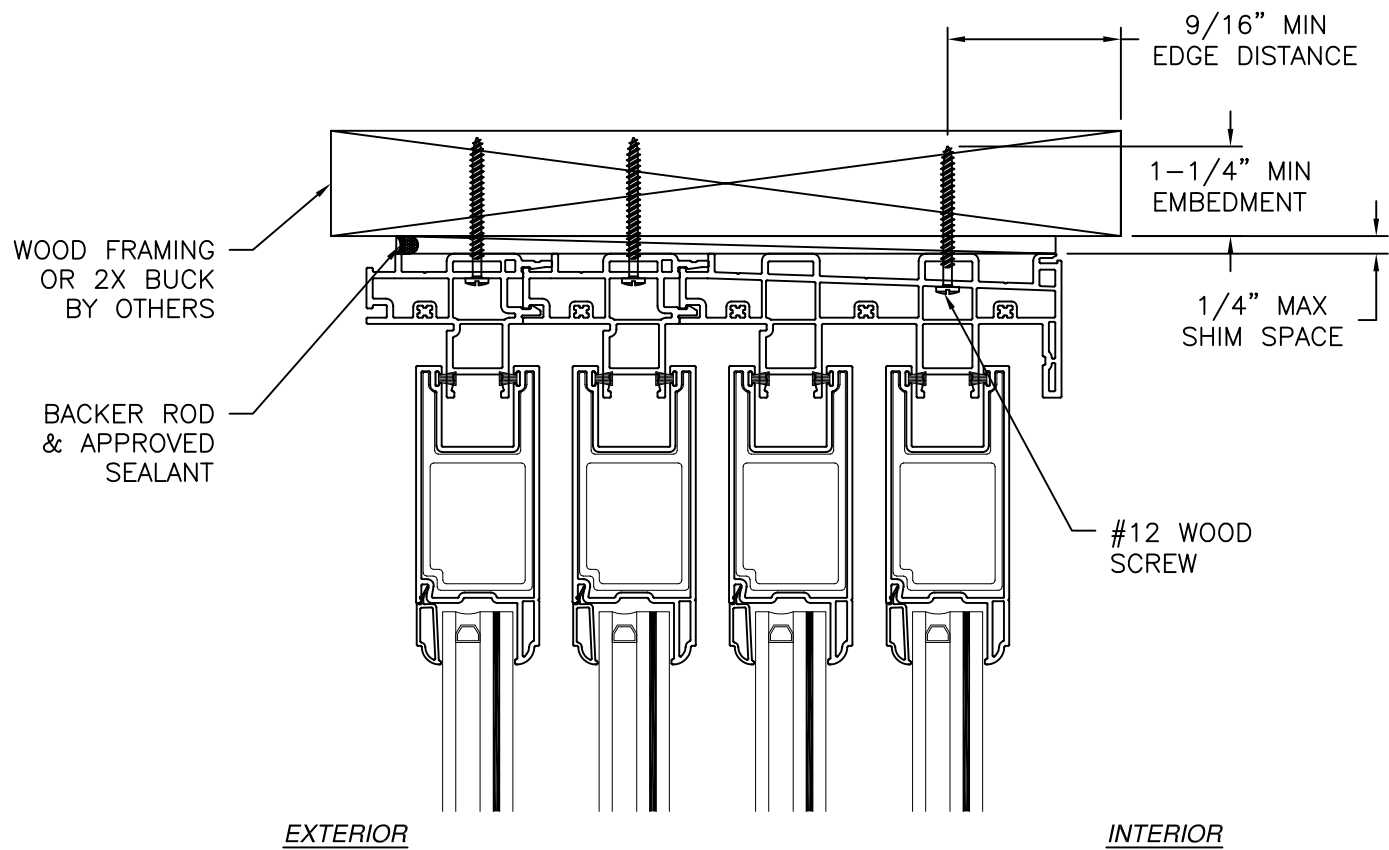
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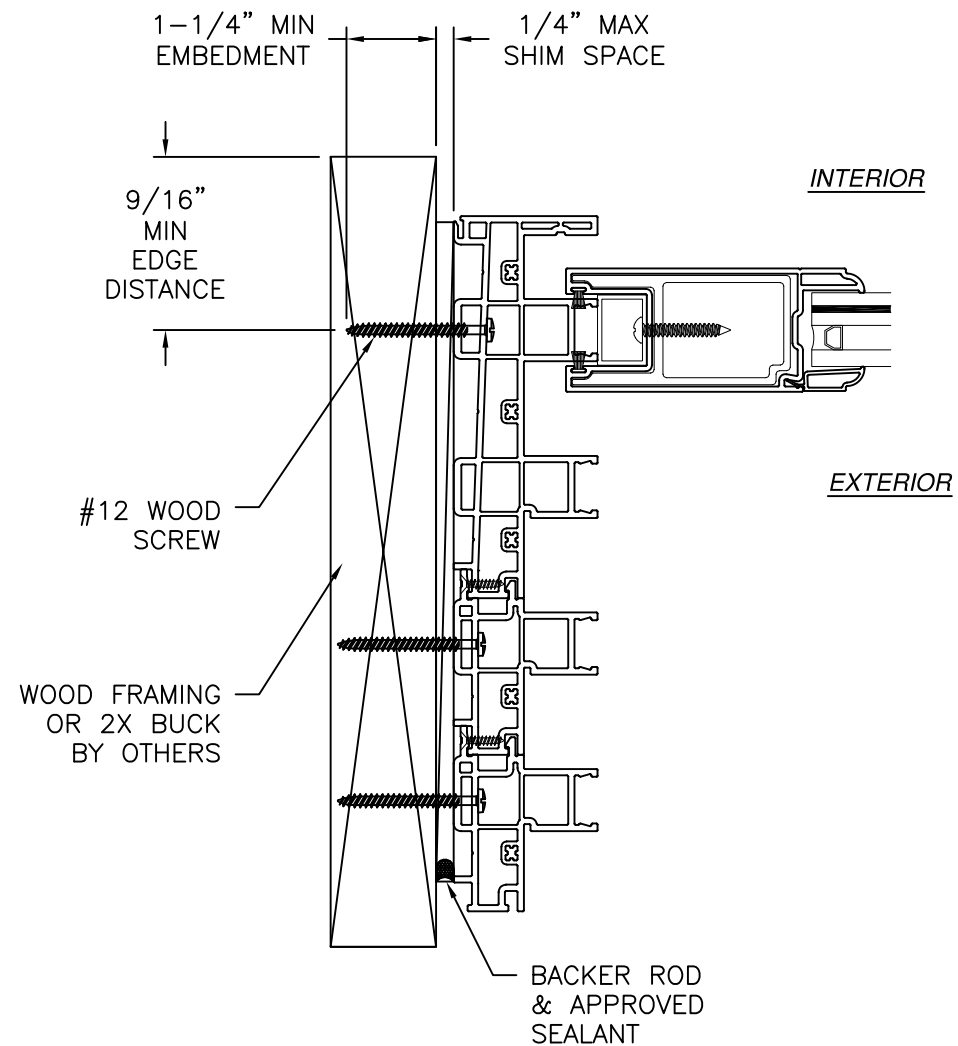


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VERTICAL CROSS SECTION
WOOD FRAMING OR 2X BUCK INSTALLATION



JAMB INSTALLATION DETAIL
WOOD FRAMING OR 2X BUCK INSTALLATION

- NOTES:
1. INTERIOR AND EXTERIOR FINISHES, BY OTHERS, NOT SHOWN FOR CLARITY.
 2. PERIMETER AND JOINT SEALANT BY OTHERS TO BE DESIGNED IN ACCORDANCE WITH ASTM E2112

SIGNED: 06/02/2026



EASTERN ARCHITECTURAL SYSTEMS

A DIVISION OF CORNERSTONE BUILDING BRANDS

16341 DOMESTIC AVE
FORT MYERS, FL 33912
800-432-2204

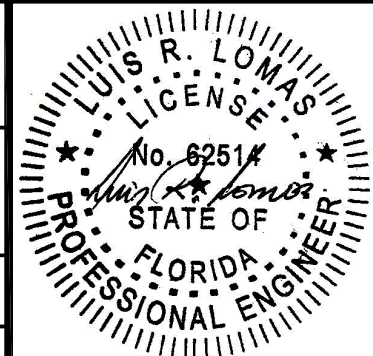
SERIES 650 VINYL SGD W/ OR W/O POCKET HVHZ IMPACT

4 TRACK INSTALLATION DETAILS

DRAWN: LMH	DWG NO. 08-04197	REV -
SCALE NTS	DATE 03/30/2026	SHEET 10 OF 14

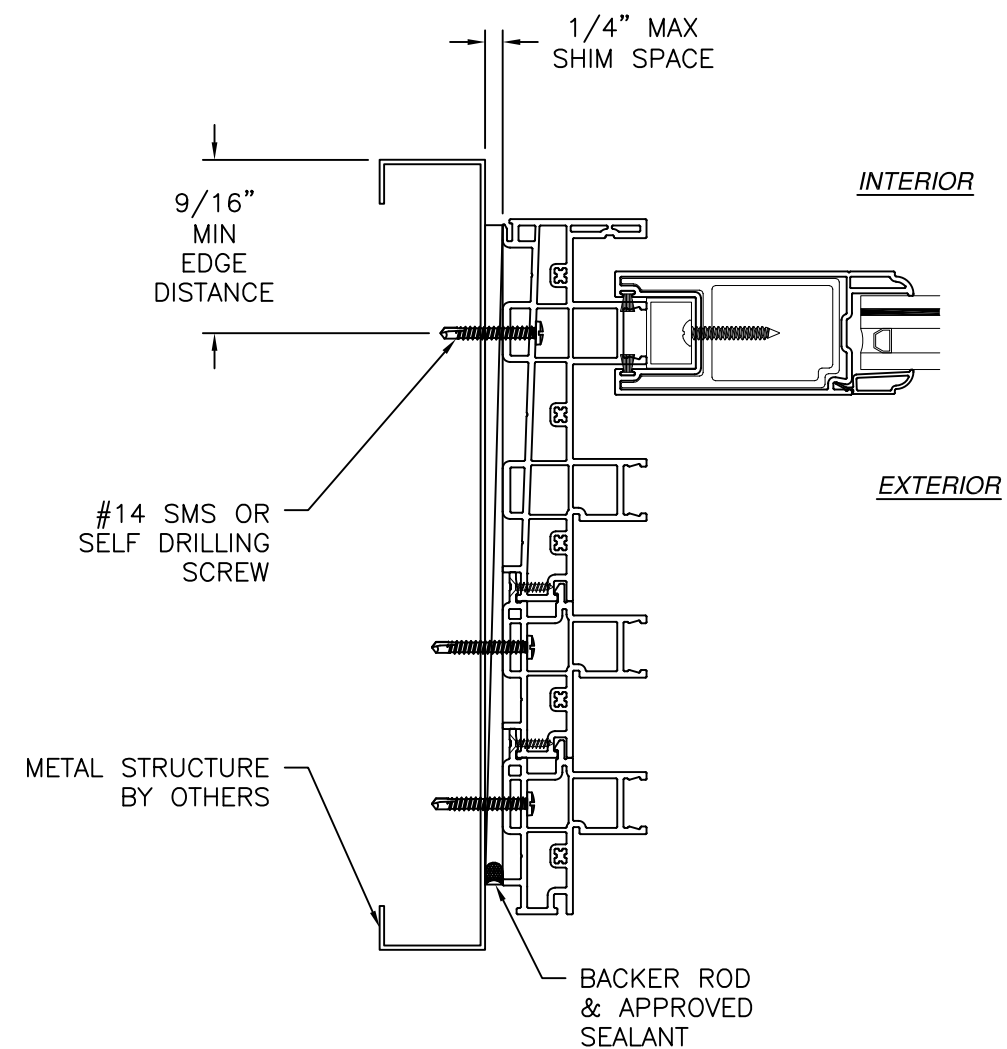
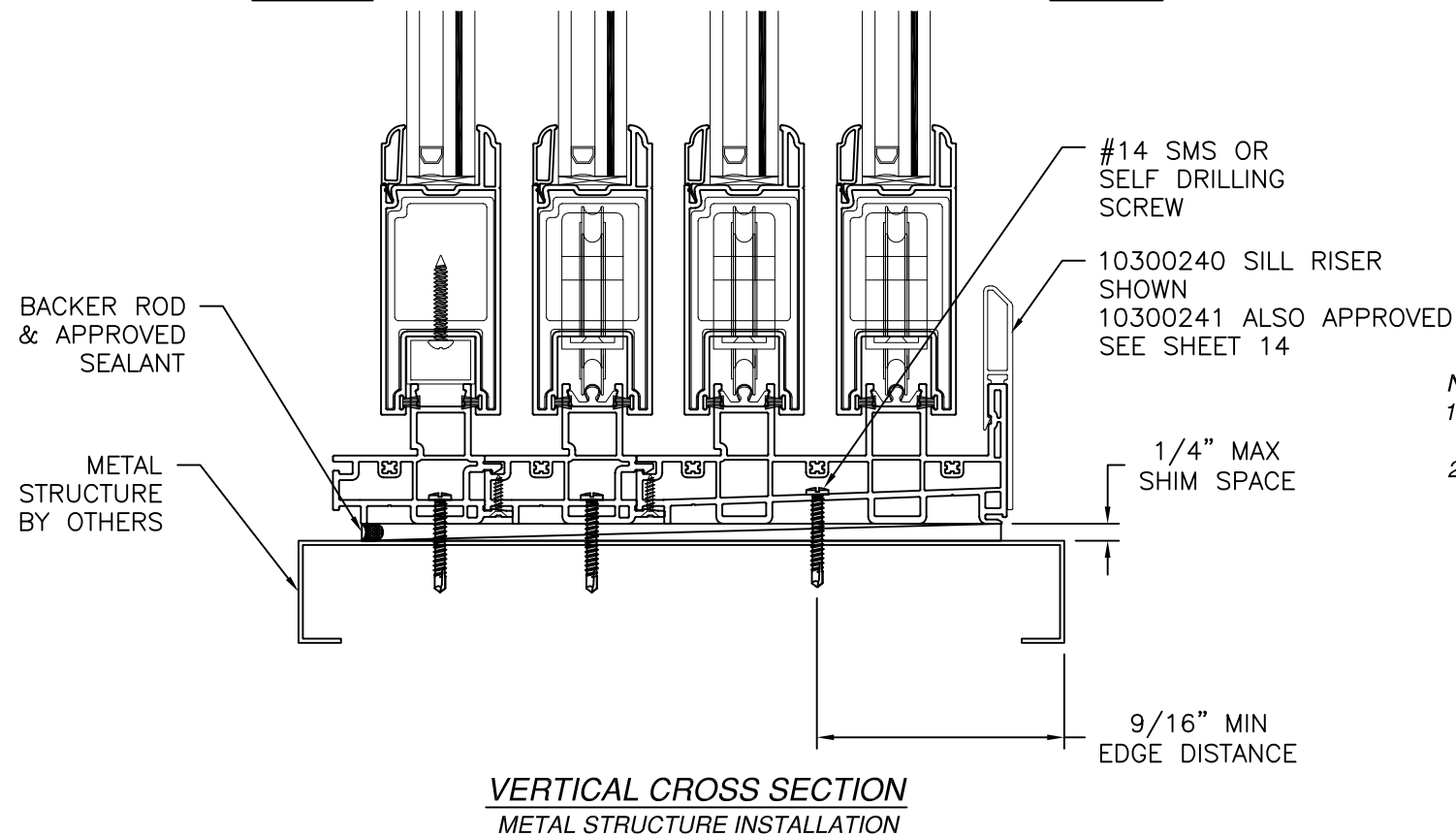
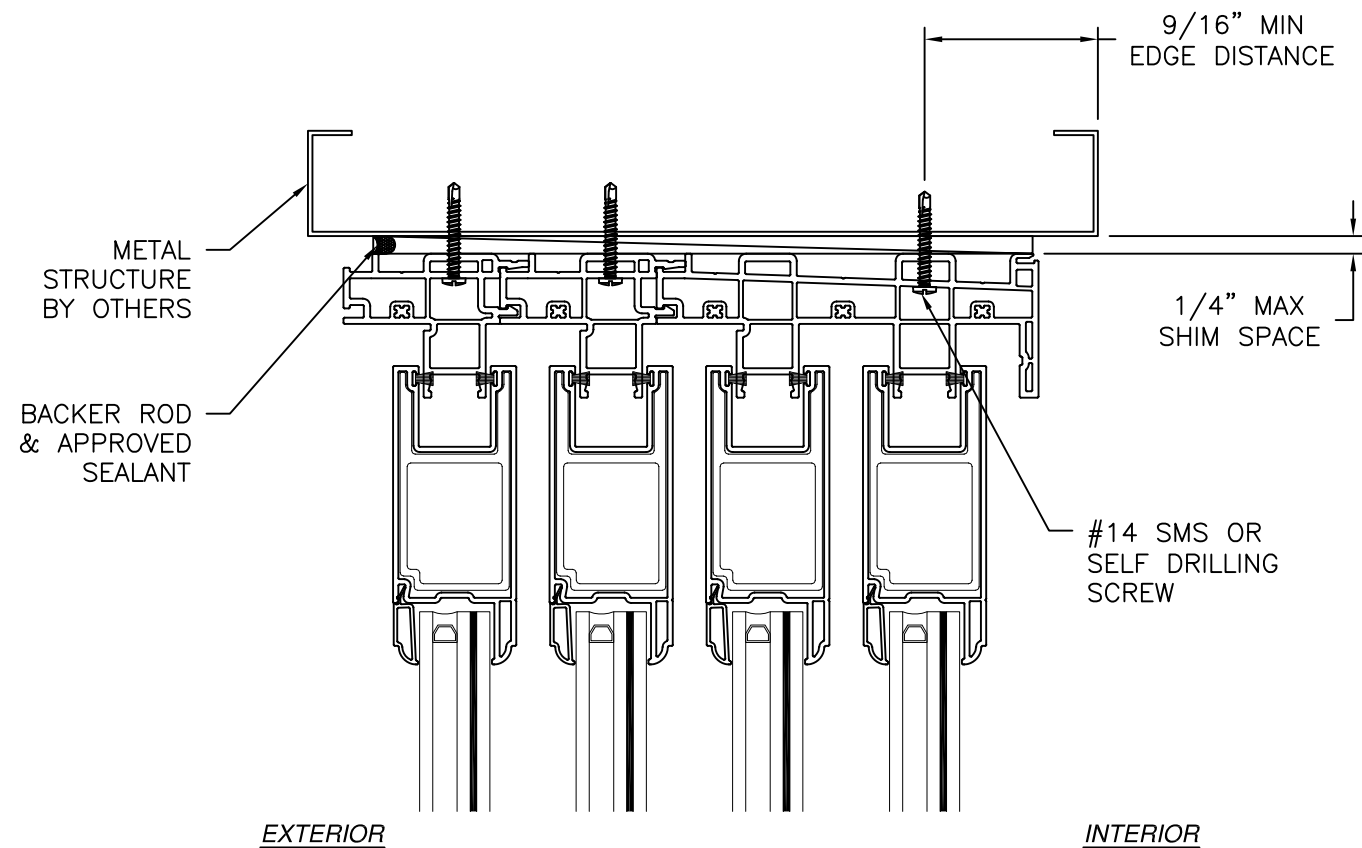
L. ROBERTO LOMAS P.E.

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Luis R. Lomas P.E.
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REVISIONS			
REV	DESCRIPTION	DATE	APPROVED



- NOTES:
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SIGNED: 06/02/2026



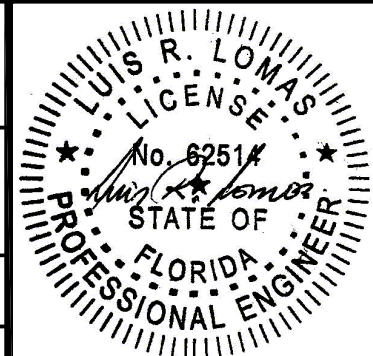
EASTERN ARCHITECTURAL SYSTEMS
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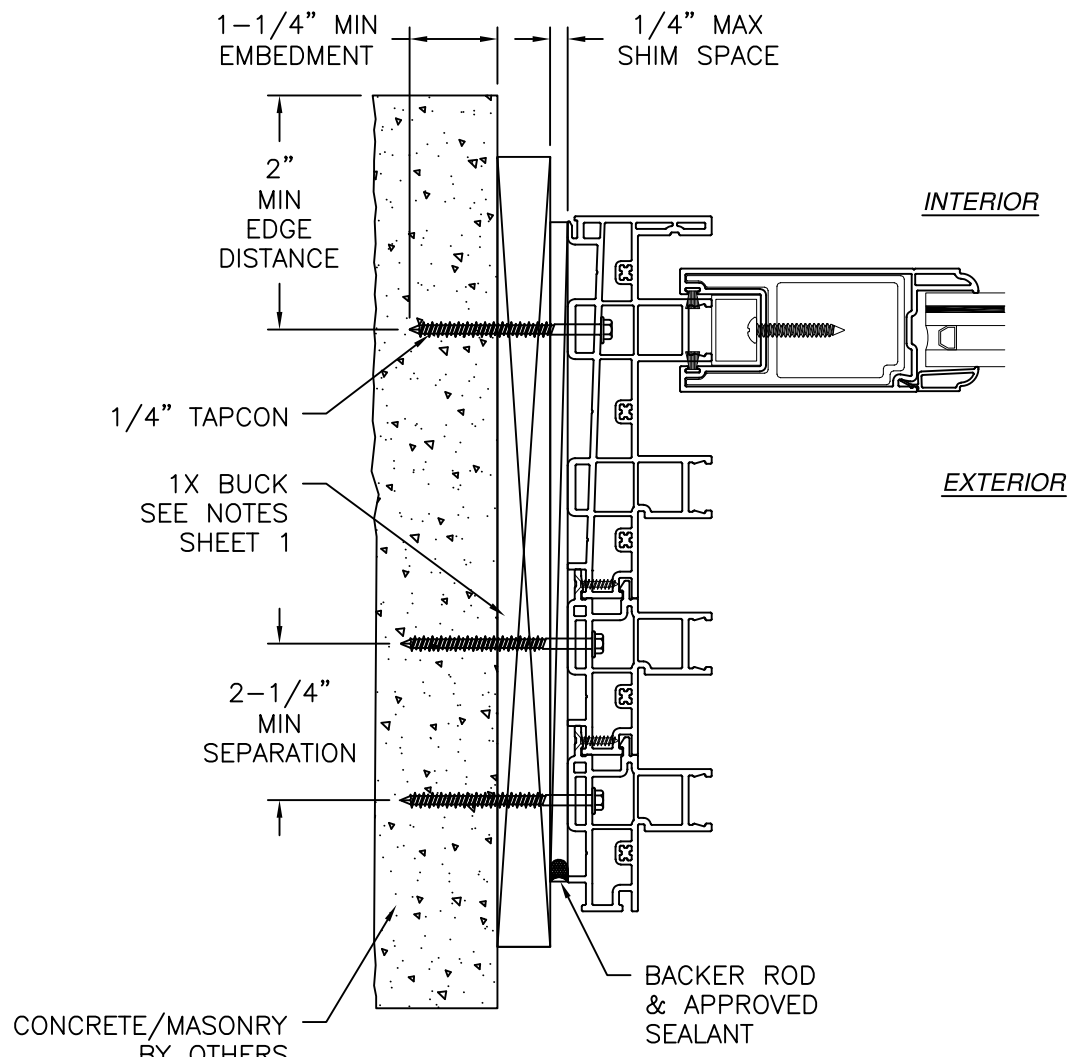
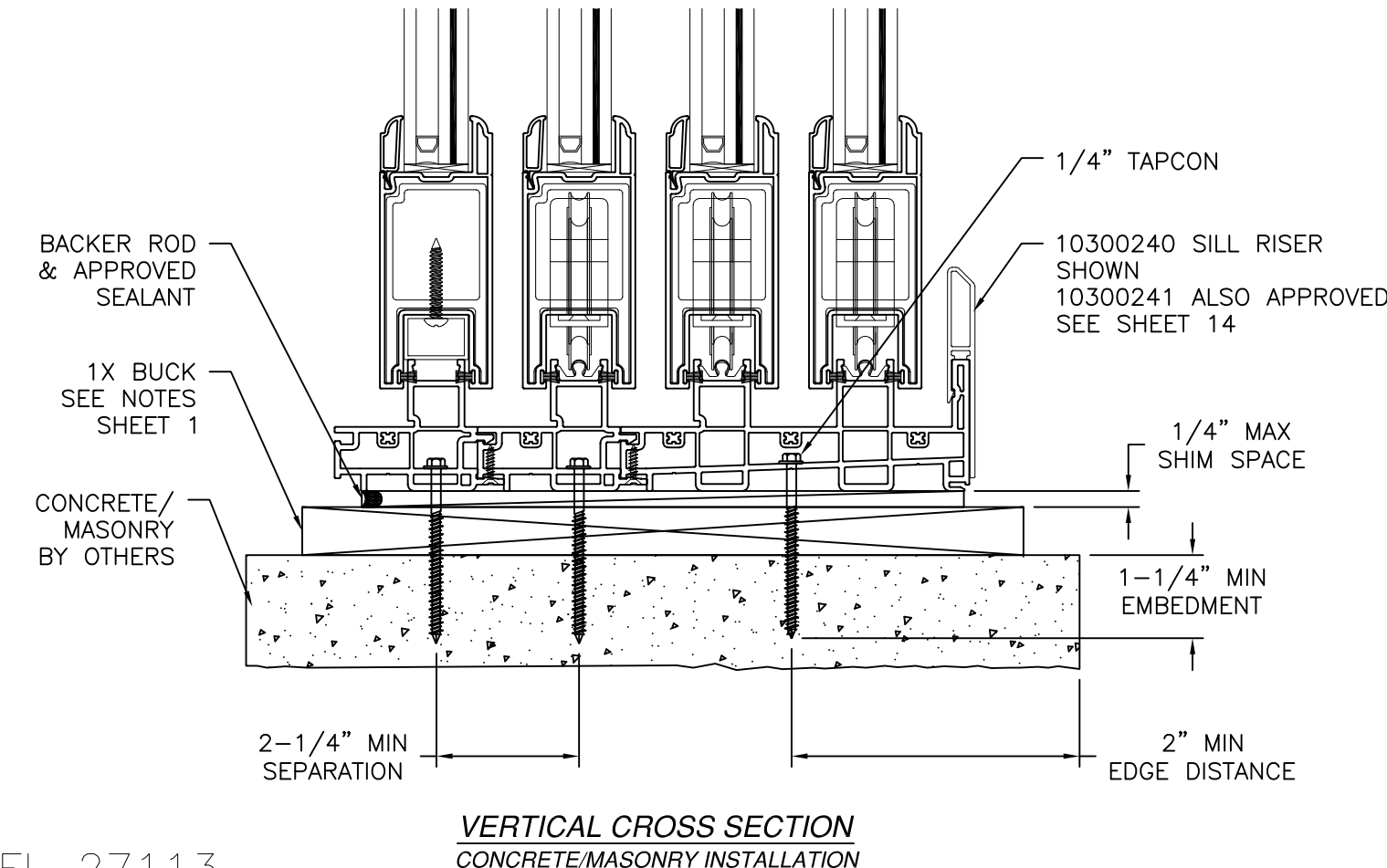
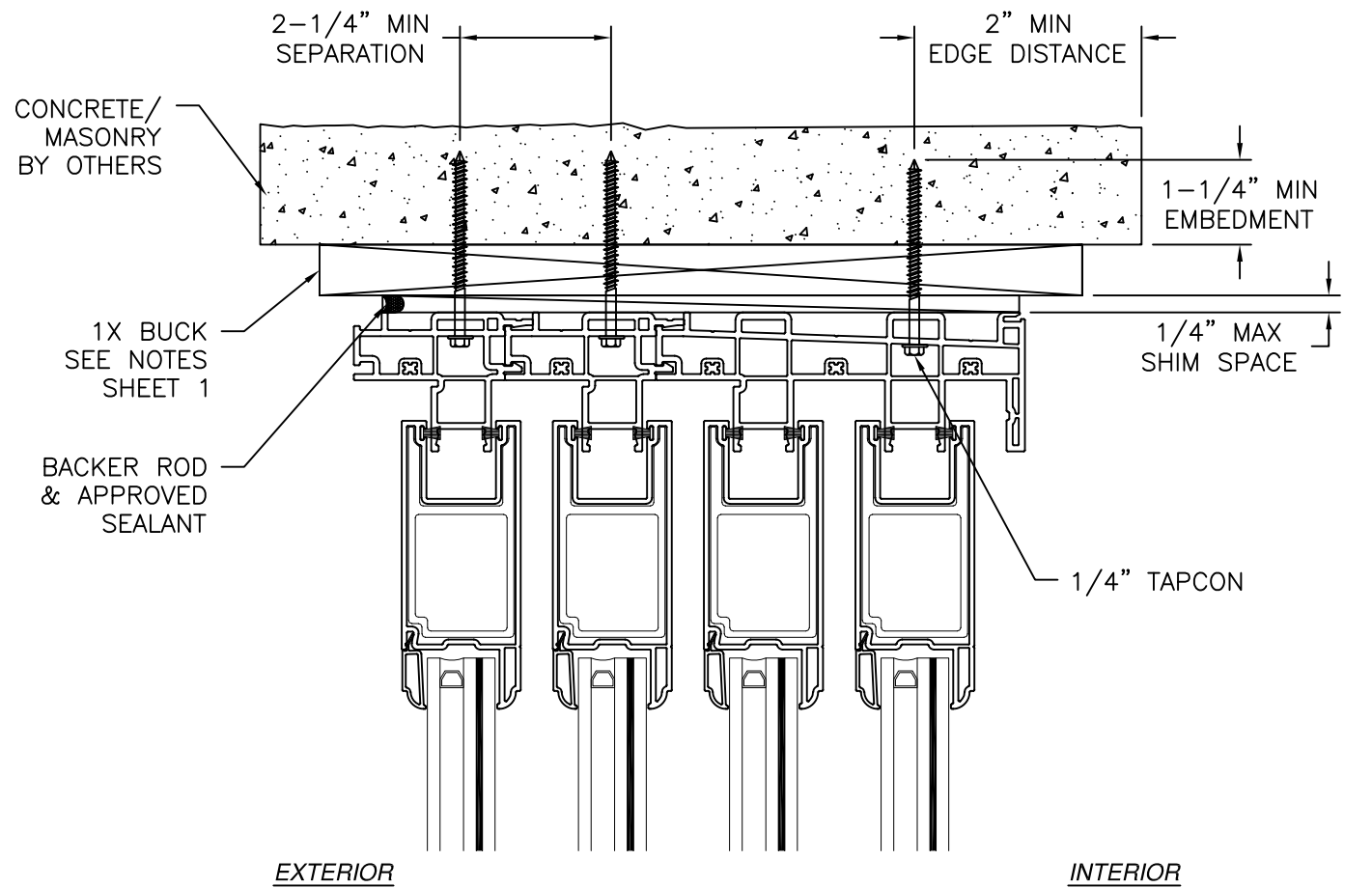
SERIES 650 VINYL SGD W/ OR W/O POCKET
HVHZ IMPACT
4TRACK INSTALLATION DETAILS

DRAWN: LMH	DWG NO. 08-04197	REV -
SCALE NTS	DATE 03/30/2026	SHEET 11 OF 14

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JAMB INSTALLATION DETAIL
CONCRETE/MASONRY INSTALLATION

- NOTES:
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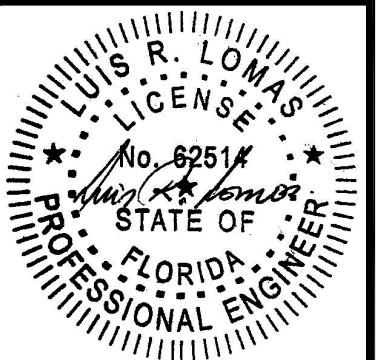
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800-432-2204

**SERIES 650 VINYL SGD W/ OR W/O POCKET
HVHZ IMPACT
4TRACK INSTALLATION DETAILS**

DRAWN: LMH	DWG NO. 08-04197	REV -
SCALE NTS	DATE 03/30/2026	SHEET 12 OF 14

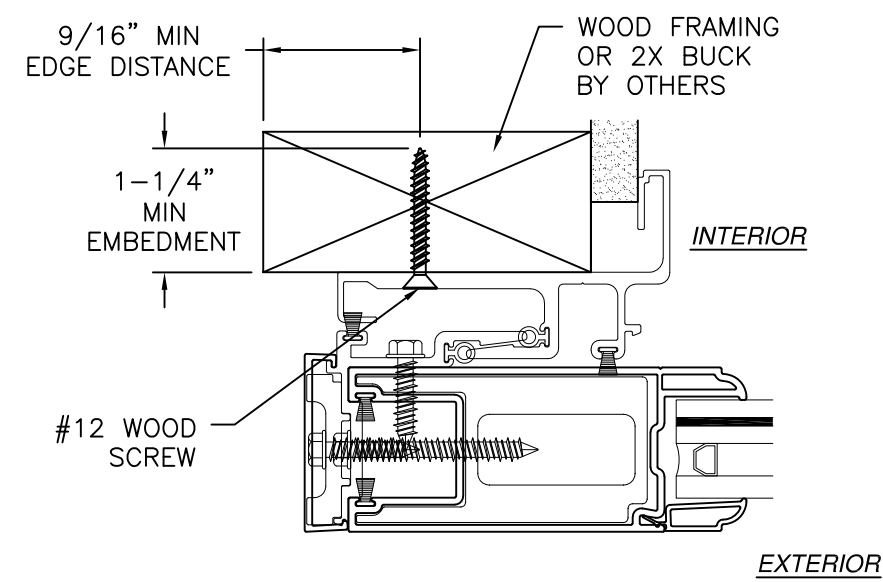
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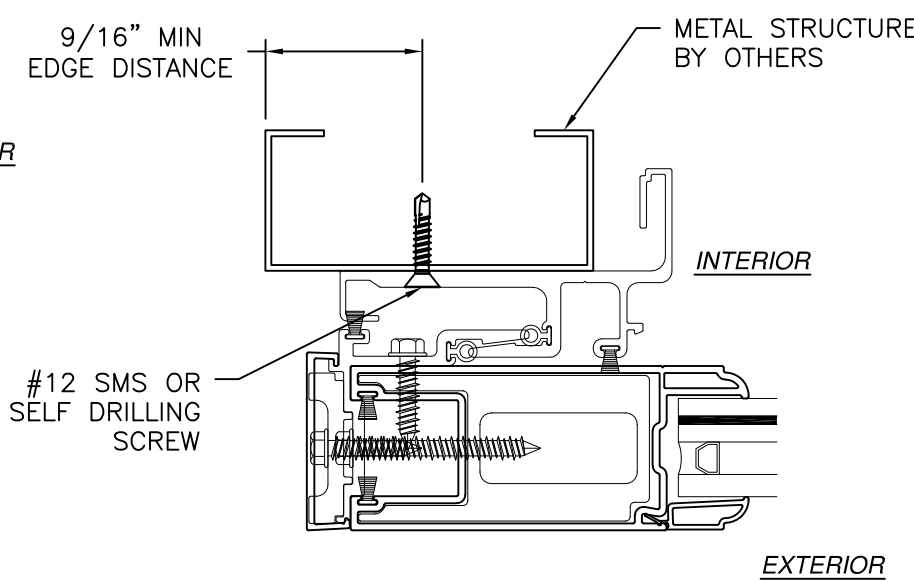


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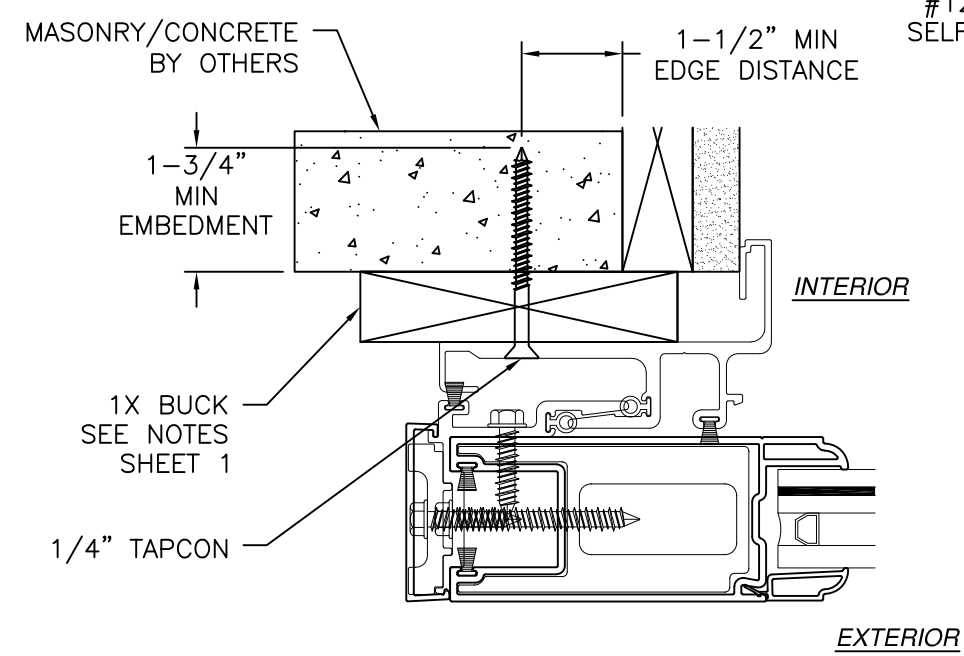
REVISIONS			
REV	DESCRIPTION	DATE	APPROVED



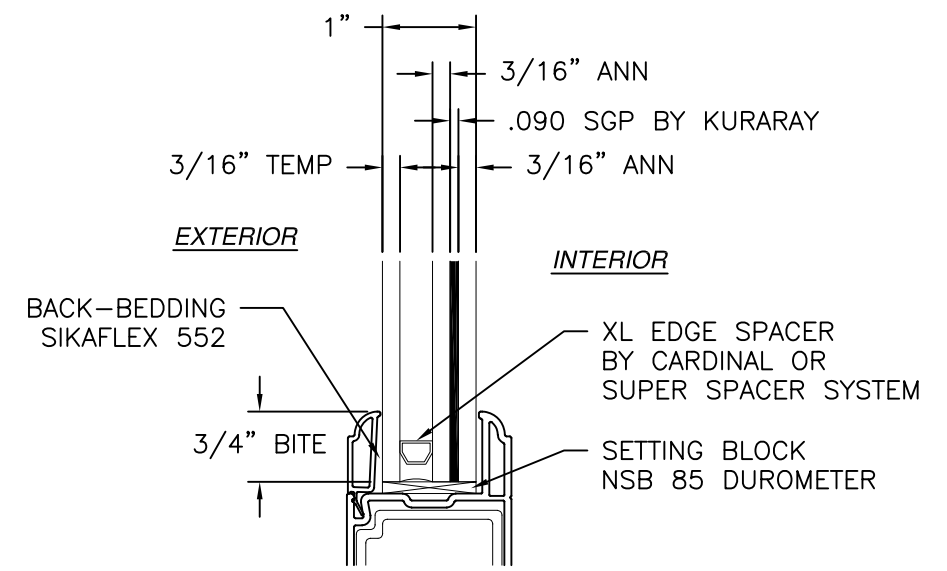
P-HOOK CROSS SECTION
WOOD FRAMING OR 2X BUCK INSTALLATION



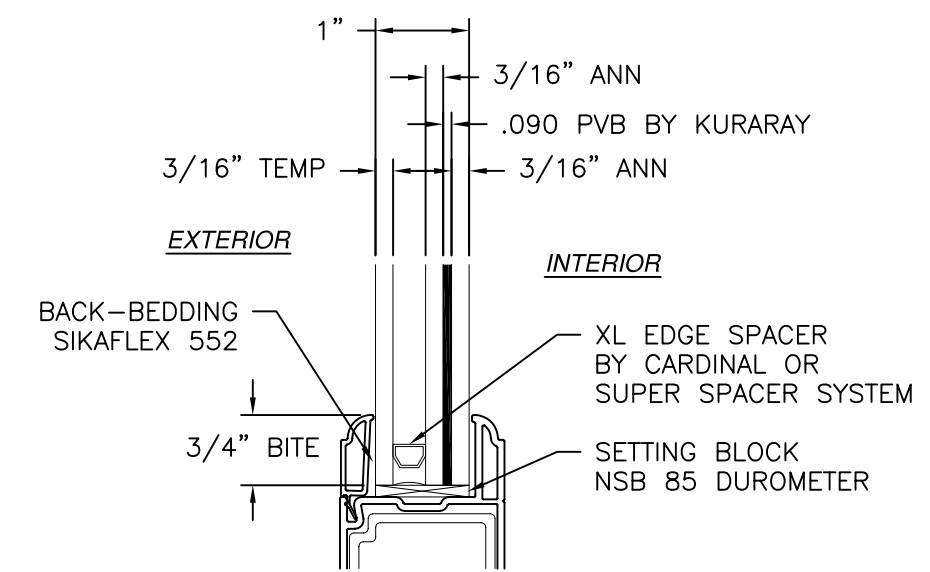
P-HOOK CROSS SECTION
METAL STRUCTURE INSTALLATION



P-HOOK CROSS SECTION
CONCRETE/MASONRY INSTALLATION



GLAZING DETAIL 1



GLAZING DETAIL 2

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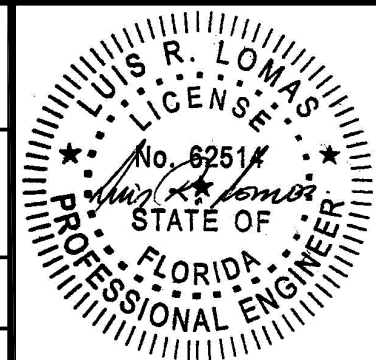


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SERIES 650 VINYL SGD W/ OR W/O POCKET
HVHZ IMPACT
P-HOOK AND GLAZING INSTALLATION DETAILS

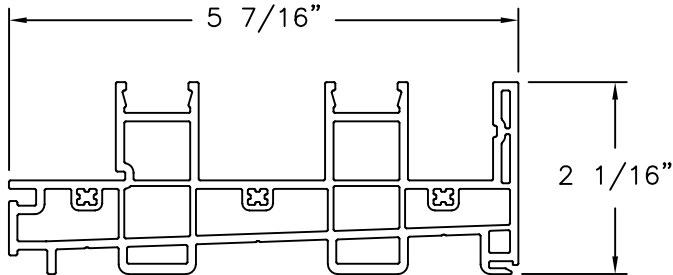
DRAWN: LMH	DWG NO. 08-04197	REV -
SCALE NTS	DATE 03/30/2026	SHEET 13 OF 14

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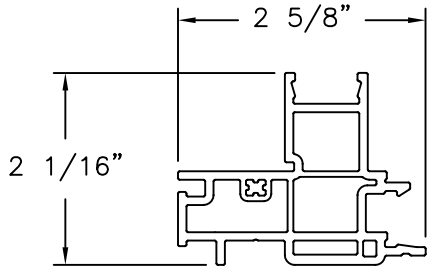


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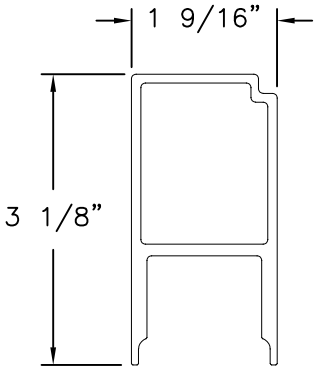
REVISIONS			
REV	DESCRIPTION	DATE	APPROVED



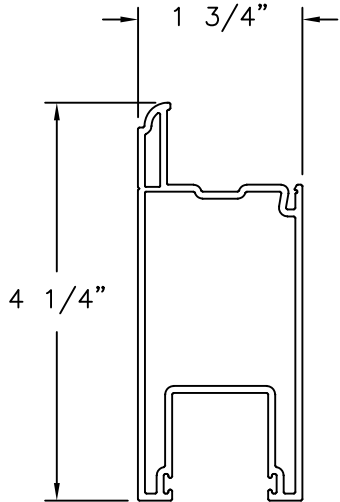
MAIN FRAME (10001160)
PVC (.110" THICK)



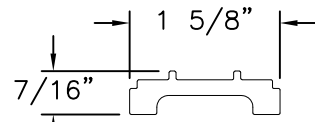
FRAME ADPT. (10001165)
PVC (.110" THICK)



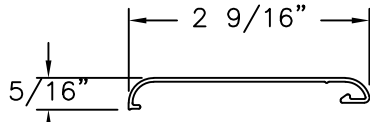
**TOP/BOTTOM RAIL AND LOCK STILE
REINFORCEMENT (10300231)**
ALUMINUM 6063-T5 (.165" THICK)



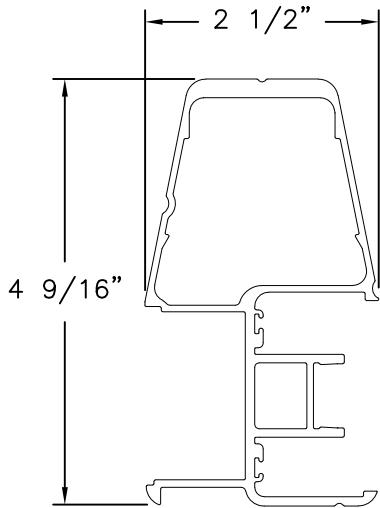
SASH FRAME (10001170)
PVC (.075" THICK)



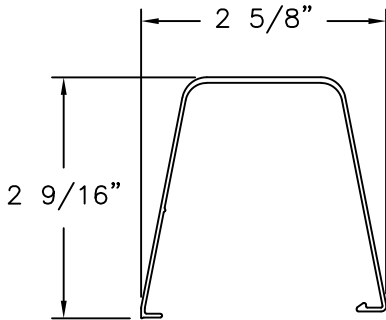
CLIP (10300264)
ALUMINUM 6005-T5 (.1675" THICK)



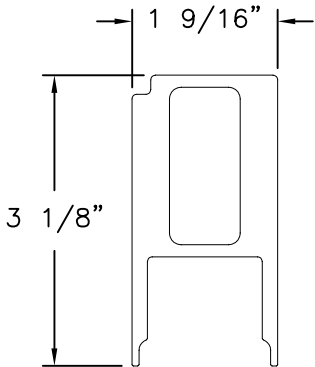
ASTRAGAL COVER (10001100)
PVC (.040" THICK)



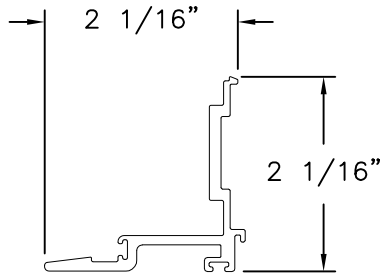
ASTRAGAL (10300233)
ALUMINUM 6063-T5 (.100" THICK)



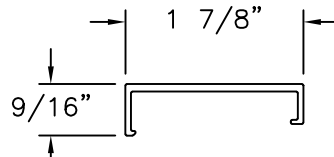
ASTRAGAL COVER (10001101)
PVC (.060" THICK)



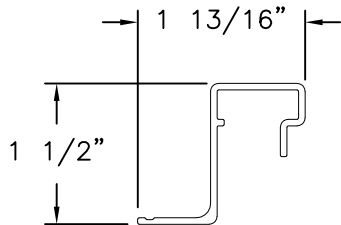
**INTERLOCK STILE
REINFORCEMENT (10300309)**
ALUMINUM 6005-T5 (.165" THICK)



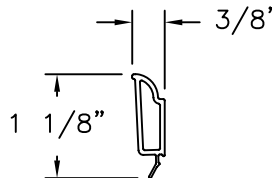
INTERLOCK (10300237)
ALUMINUM 6005-T5 (.100" THICK)



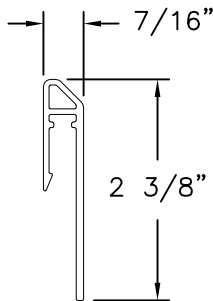
INTERLOCK COVER
PVC (.080" THICK)



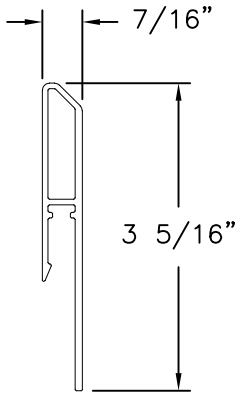
JAMB SPACER (10300300)
ALUMINUM 6063-T5 (.070" THICK)



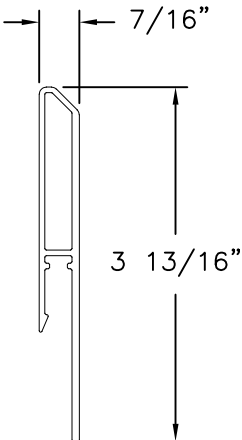
GLAZING BEAD (10001175)
PVC (.075" THICK)



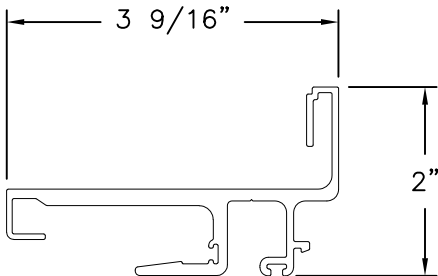
SILL RISER (10300323)
ALUMINUM 6063-T5 (.078" THICK)



SILL RISER (10300240)
ALUMINUM 6063-T5 (.078" THICK)



SILL RISER (10300241)
ALUMINUM 6063-T5 (.078" THICK)



P-HOOK (10300236)
ALUMINUM 6063-T5 (.1755" THICK)



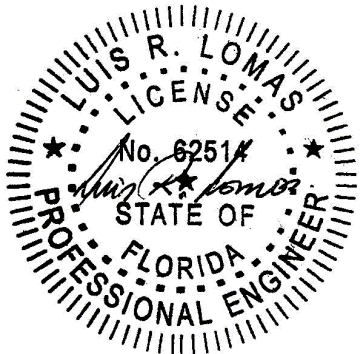
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**SERIES 650 VINYL SGD W/ OR W/O POCKET
HVHZ IMPACT
COMPONENTS**

DRAWN: LMH	DWG NO. 08-04197	REV -
SCALE NTS	DATE 03/30/2026	SHEET 14 OF 14

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