



**MIAMI-DADE COUNTY
PRODUCT CONTROL SECTION**

11805 SW 26 Street, Room 208
Miami, Florida 33175
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**DEPARTMENT OF REGULATORY AND ECONOMIC RESOURCES (RER)
BOARD AND CODE ADMINISTRATION DIVISION**

www.miamidade.gov/economy

NOTICE OF ACCEPTANCE (NOA)

**PGT Industries, Inc.
1070 Technology Drive
North Venice, FL 34275**

SCOPE:

This NOA is being issued under the applicable rules and regulations governing the use of construction materials. The documentation submitted has been reviewed and accepted by Miami-Dade County RER - Product Control Section to be used in Miami Dade County and other areas where allowed by the Authority Having Jurisdiction (AHJ).

This NOA shall not be valid after the expiration date stated below. The Miami-Dade County Product Control Section (In Miami Dade County) and/or the AHJ (in areas other than Miami Dade County) reserve the right to have this product or material tested for quality assurance purposes. If this product or material fails to perform in the accepted manner, the manufacturer will incur the expense of such testing and the AHJ may immediately revoke, modify, or suspend the use of such product or material within their jurisdiction. RER reserves the right to revoke this acceptance, if it is determined by Miami-Dade County Product Control Section that this product or material fails to meet the requirements of the applicable building code.

This product is approved as described herein, and has been designed to comply with the Florida Building Code, including the High Velocity Hurricane Zone.

DESCRIPTION: Series "HR-5510" PVC Horizontal Rolling Window – L.M.I.

APPROVAL DOCUMENT: Drawing No. MD-HR5510-01 titled "Horizontal Roller - LM", sheets 1 through 18 of 18, dated 05/15/15, with revision C dated 04/02/20, prepared by manufacturer, signed and sealed by Anthony Lynn Miller, P.E., bearing the Miami-Dade County Product Control Revision stamp with the Notice of Acceptance number and expiration date by the Miami-Dade County Product Control Section.

MISSILE IMPACT RATING: Large and Small Missile Impact Resistant

LABELING: Each unit shall bear a permanent label with the manufacturer's name or logo, city, state, model/series, and following statement: "Miami-Dade County Product Control Approved", unless otherwise noted herein.

RENEWAL of this NOA shall be considered after a renewal application has been filed and there has been no change in the applicable building code negatively affecting the performance of this product.

TERMINATION of this NOA will occur after the expiration date or if there has been a revision or change in the materials, use, and/or manufacture of the product or process. Misuse of this NOA as an endorsement of any product, for sales, advertising or any other purposes shall automatically terminate this NOA. Failure to comply with any section of this NOA shall be cause for termination and removal of NOA.

ADVERTISEMENT: The NOA number preceded by the words Miami-Dade County, Florida, and followed by the expiration date may be displayed in advertising literature. If any portion of the NOA is displayed, then it shall be done in its entirety.

INSPECTION: A copy of this entire NOA shall be provided to the user by the manufacturer or its distributors and shall be available for inspection at the job site at the request of the Building Official.

This NOA **revises and renews NOA# 17-0411.08** and consists of this page 1 and evidence pages E-1, E-2, E-3 and E-4, as well as approval document mentioned above.

The submitted documentation was reviewed by **Sifang Zhao, P.E.**



S.Z.

08/27/2020

**NOA No. 20-0406.01
Expiration Date: September 24, 2025
Approval Date: August 27, 2020**

NOTICE OF ACCEPTANCE: EVIDENCE SUBMITTED

1. EVIDENCE SUBMITTED UNDER PREVIOUS NOA's

A. DRAWINGS

1. Manufacturer's die drawings and sections. *(Submitted under NOA No.15-0903.10)*
2. Drawing No. **MD-HR5510-01** titled "Horizontal Roller - LM", sheets 1 through 18 of 18, dated 05/15/15, with revision B dated 03/27/17, prepared by manufacturer, signed and sealed by Anthony Lynn Miller, P.E.

B. TESTS

1. Test reports on: 1) Uniform Static Air Pressure Test, Loading per FBC, TAS 202-94
2) Large Missile Impact Test per FBC, TAS 201-94
3) Cyclic Wind Pressure Loading per FBC, TAS 203-94
along with marked-up drawings and installation diagram of a PVC sliding glass door, a PVC fixed window and an aluminum sliding glass door, using: Kodispace 4SG TPS spacer system, Duraseal® spacer system, Super Spacer® NXT™ spacer system and XL Edge™ spacer system at insulated glass, prepared by Fenestration Testing Laboratory, Inc., Test Reports No. **FTL-8717**, **FTL-8968** and **FTL-8970**, dated 11/16/15, 06/07/16 and 06/02/16 respectively, all signed and sealed by Idalmis Ortega, P.E.
(Submitted under previous NOA No. 16-0714.17)
2. Test reports on: 1) Air Infiltration Test, per FBC, TAS 202-94
2) Uniform Static Air Pressure Test, Loading per FBC TAS 202-94
3) Water Resistance Test, per FBC, TAS 202-94
4) Forced Entry Test, per FBC 2411.3.2.1, and TAS 202-94
5) Large Missile Impact Test per FBC, TAS 201-94
6) Cyclic Wind Pressure Loading per FBC, TAS 203-94
along with marked-up drawings and installation diagram of series 5410 and series 5510 PVC horizontal sliding windows, prepared by Fenestration Testing Laboratory, Inc., Test Report No. **FTL-8072**, dated 02/03/15, signed and sealed by Idalmis Ortega, P.E. *(Submitted under NOA No.15-0903.10)*
3. Test reports on: 1) Air Infiltration Test, per FBC, TAS 202-94
2) Uniform Static Air Pressure Test, Loading per FBC TAS 202-94
3) Water Resistance Test, per FBC, TAS 202-94
4) Forced Entry Test, per FBC 2411.3.2.1, and TAS 202-94
5) Large Missile Impact Test per FBC, TAS 201-94
6) Cyclic Wind Pressure Loading per FBC, TAS 203-94
along with marked-up drawings and installation diagram of series 5510 PVC horizontal sliding windows, prepared by Fenestration Testing Laboratory, Inc., Test Report No. **FTL-8073**, dated 02/18/15, signed and sealed by Idalmis Ortega, P.E.
(Submitted under NOA No.15-0903.10)



Sifang Zhao, P.E.
Product Control Examiner
NOA No. 20-0406.01
Expiration Date: September 24, 2025
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PGT Industries, Inc.

NOTICE OF ACCEPTANCE: EVIDENCE SUBMITTED

B. TESTS (CONTINUED)

4. Test reports on: 1) Uniform Static Air Pressure Test, Loading per FBC TAS 202-94
2) Large Missile Impact Test per FBC, TAS 201-94
3) Cyclic Wind Pressure Loading per FBC, TAS 203-94
along with marked-up drawings and installation diagram of series 5510 PVC horizontal sliding windows, prepared by Fenestration Testing Laboratory, Inc., Test Report No. **FTL-8074**, dated 11/06/14, signed and sealed by Idalmis Ortega, P.E. *(Submitted under NOA No.15-0903.10)*

C. CALCULATIONS

1. Anchor verification calculations and structural analysis, complying with **FBC-5th Edition (2014)**, dated 08/28/15, prepared by manufacturer, signed and sealed by Anthony Lynn Miller, P.E. *(Submitted under NOA No.15-0903.10)*
2. Glazing complies with **ASTM E1300-09**

D. QUALITY ASSURANCE

1. Miami-Dade Department of Regulatory and Economic Resources (RER).

E. MATERIAL CERTIFICATIONS


1. NOA No. **16-1117.01** issued to **Kuraray America, Inc.** for their “**Trosifol® Ultraclear, Clear, and Color PVB Glass Interlayers**”, expiring on 07/08/19.
2. NOA No. **14-0916.11** issued to **Kuraray America, Inc.** for their “**SentryGlas® (Clear and White) Glass Interlayers**”, expiring on 07/04/18.
3. NOA No. **16-0712.03** issued to ENERGI Fenestration Solutions USA for their “**White Rigid PVC Exterior Extrusions for Windows and Doors**”, expiring on 02/28/18.
4. NOA No. **16-0712.04** issued to ENERGI Fenestration Solutions USA, Inc. for their “**Bronze and Lighter Shades of Cap Coated White Rigid PVC Exterior Extrusions for Windows and Doors**”, expiring on 04/16/20.
5. NOA No. **16-0712.05** issued to ENERGI Fenestration Solutions USA, Inc. for their “**Performance Core Rigid PVC Exterior Extrusions for Windows and Doors**”, expiring on 04/16/20.

F. STATEMENTS

1. Statement letter of conformance, complying with **FBC-5th Edition (2014)** and **FBC-6th Edition (2017)**, dated 08/02/17 and Statement letter of no financial interest, dated 03/31/17 issued by manufacturer, signed and sealed by Anthony Lynn Miller, P.E.
2. Proposal No. **16-0125** issued by the Product Control Section, dated March 09, 2016, signed by Ishaq Chanda, P.E. *(Submitted under previous NOA No. 16-0714.17)*
3. Proposal issued by Product Control, dated 8/27/14 and revised on 9/10/14, signed by Jaime Gascon, P.E. *(Submitted under NOA No.15-0903.10)*

G. OTHERS

1. NOA No. **16-0714.17**, issued to PGT Industries, Inc. for their Series “**HR-5510**” PVC Horizontal Rolling Window - L.M.I., expiring on 09/24/20.



Sifang Zhao, P.E.
Product Control Examiner
NOA No. 20-0406.01
Expiration Date: September 24, 2025
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NOTICE OF ACCEPTANCE: EVIDENCE SUBMITTED

2. NEW EVIDENCE SUBMITTED UNDER PREVIOUS NOA's

A. DRAWINGS

1. Drawing No. **MD-HR5510-01** titled "Horizontal Roller - LM", sheets 1 through 18 of 18, dated 05/15/15, with revision C dated 04/02/2020, prepared by manufacturer, signed and sealed by Anthony Lynn Miller, P.E.

B. TESTS

1. Test reports on: 1) Air Infiltration Test, per FBC, TAS 202-94
2) Uniform Static Air Pressure Test, Loading per FBC, TAS 202-94
3) Water Resistance Test, per FBC, TAS 202-94
4) Large Missile Impact Test per FBC, TAS 201-94
5) Cyclic Wind Pressure Loading per FBC, TAS 203-94
6) Forced Entry Test, per ASTM F588 and TAS 202-94

along with marked-up drawings and installation diagram of all PGT Industries, Inc. representative units listed below and tested to qualify **Dowsil 791** and **Dowsil 983** silicones, prepared by Fenestration Testing Laboratory, Inc., Test Reports No.: **FTL-7897**, PGT PW5520 PVC Fixed Window (unit 6 in proposal), dated 09/03/14 **FTL-20-2107.1**, PGT SGD780 Aluminum Sliding Glass Door (unit 7 in proposal) **FTL-20-2107.2**, PGT CA740 Alum. Outswing Casement Window (unit 8 in proposal) **FTL-20-2107.3**, PGT PW7620A Aluminum Fixed Window (unit 9 in proposal) and **FTL-20-2107.4**, PGT PW7620A Aluminum Fixed Window (unit 10 in proposal) dated 07/13/20, all signed and sealed by Idalmis Ortega, P.E

C. CALCULATIONS


1. Anchor verification calculations and structural analysis, complying with **FBC-6th Edition (2017)** and **FBC-7th (2020)** dated 04/02/2020, prepared by manufacturer, signed and sealed by Anthony Lynn Miller, P.E.

D. QUALITY ASSURANCE

1. Miami-Dade Department of Regulatory and Economic Resources (RER).

E. MATERIAL CERTIFICATIONS

1. NOA No. **19-0305.02** issued to **Kuraray America, Inc.** for their "**Trosifol® Ultraclear, Clear and Color PVB Glass Interlayers**", expiring on 07/08/24.
2. NOA No. **17-0808.02** issued to **Kuraray America, Inc.** for their "**SentryGlas® (Clear and White) Glass Interlayers**", expiring on 07/04/23.
3. NOA No. **18-0122.02** issued to ENERGI Fenestration Solutions USA, for their "**White Rigid PVC Exterior Extrusions for Windows and Doors**" dated 03/08/18, expiring on 02/28/23.
4. NOA No. **20-0203.03** issued to ENERGI Fenestration Solutions USA, Inc. for their "**Bronze and Lighter Shades of Cap Coated Rigid PVC Exterior Extrusions for Windows and Doors**" dated 02/27/20, expiring on 04/16/25.



Sifang Zhao, P.E.
Product Control Examiner
NOA No. 20-0406.01
Expiration Date: September 24, 2025
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PGT Industries, Inc.

NOTICE OF ACCEPTANCE: EVIDENCE SUBMITTED

E. MATERIAL CERTIFICATIONS(CONTINUED)

5. NOA No. **20-0203.04** issued to ENERGI Fenestration Solutions USA, Inc. for their “**Performance Core Rigid PVC Exterior Extrusions for Windows and Doors**” dated 02/27/20, expiring on 04/16/25.

F. STATEMENTS

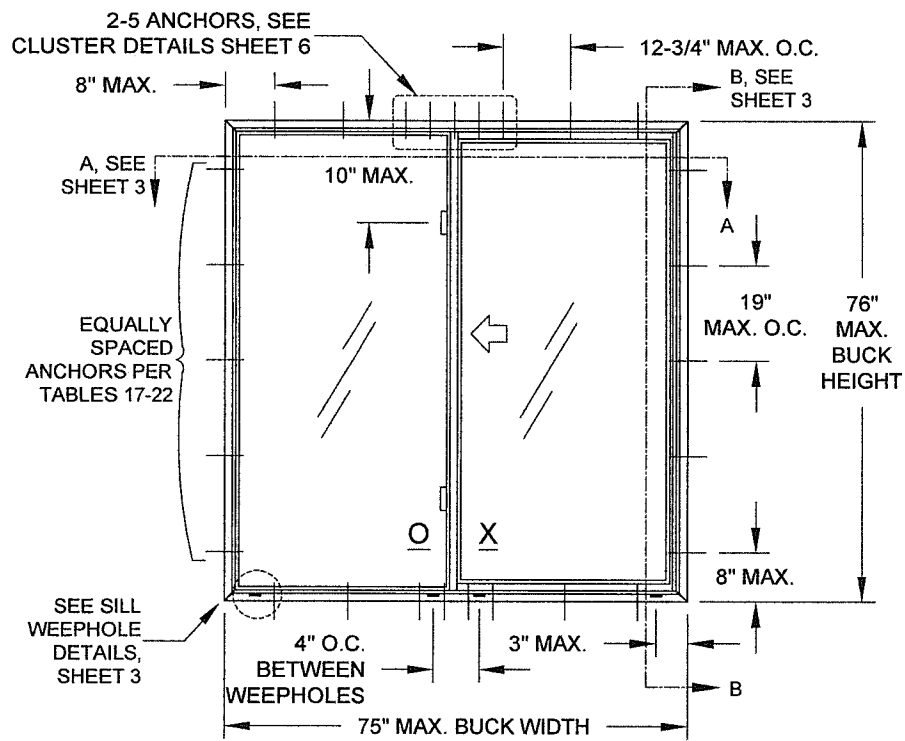
1. Statement letter of conformance, complying with **FBC-6th Edition (2017) and FBC-7th Edition (2020)**, dated 03/27/20, issued by manufacturer, signed and sealed by Anthony Lynn Miller, P.E.
2. Statement letter of no financial interest, dated 03/27/20, issued by manufacturer, signed and sealed by Anthony Lynn Miller, P.E.

G. OTHERS

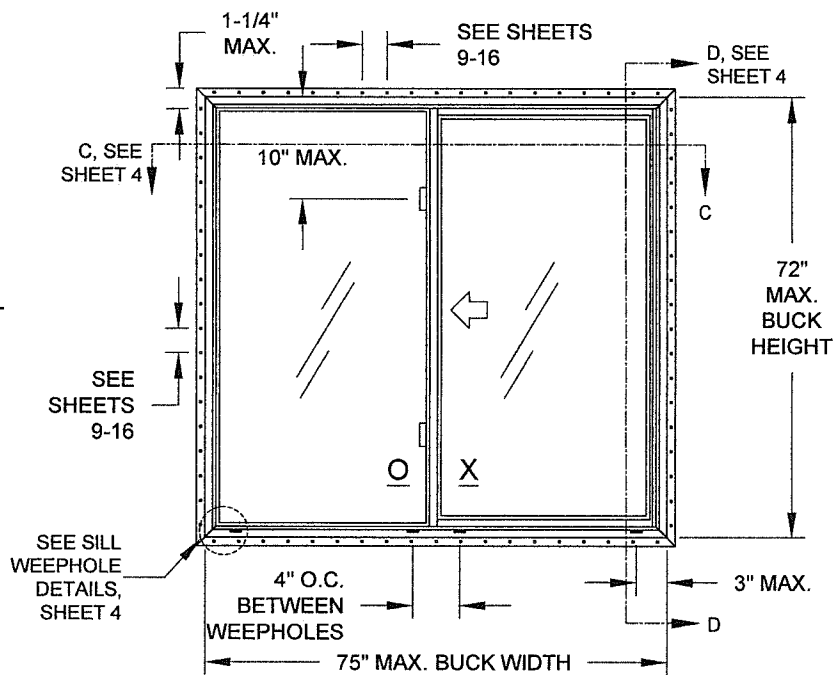
1. NOA No. **17-0411.08**, issued to PGT Industries, Inc. for their Series “HR-5510” PVC Horizontal Rolling Window - L.M.I., expiring on 09/24/20.



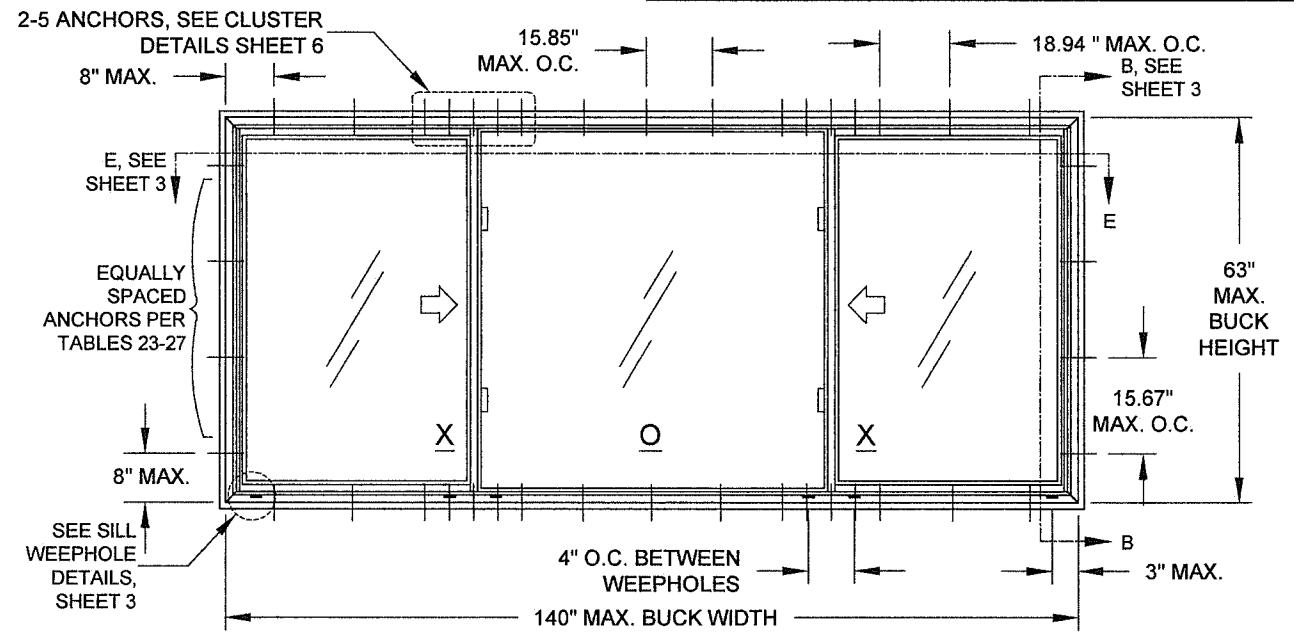
Sifang Zhao, P.E.
Product Control Examiner
NOA No. 20-0406.01
Expiration Date: September 24, 2025
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ELEVATION FOR TYP. EQUAL LEG FRAME SHOWN AS OX CONFIGURATION



ELEVATION FOR TYP. FIN OR J-CANNEL FRAME SHOWN AS OX CONFIGURATION ANCHORED THROUGH THE NAIL-FIN



ELEVATION FOR TYP. FLANGE FRAME SHOWN AS XO CONFIGURATION

DESIGN PRESSURE RATING VARIES PER REINFORCEMENT LEVEL, SEE SHEETS 6-8	IMPACT RATING LARGE & SMALL MISSILE IMPACT RESISTANT
--------------------------------------------------------------------------	------------------------------------------------------------

CODES / STANDARDS USED:

- 2020 FLORIDA BUILDING CODE (FBC), 7TH EDITION
- 2017 FLORIDA BUILDING CODE (FBC), 6TH EDITION
- ASTM E1300-09
- ANSI/AF&PA NDS-2018 FOR WOOD CONSTRUCTION
- ALUMINUM DESIGN MANUAL, ADM-2015
- AISI S100-16
- AISC 360-16

GENERAL NOTES: SERIES 5510 IMPACT RESISTANT HORIZONTAL ROLLER

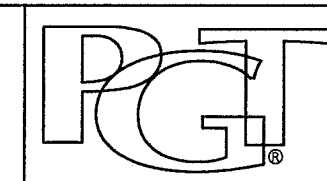
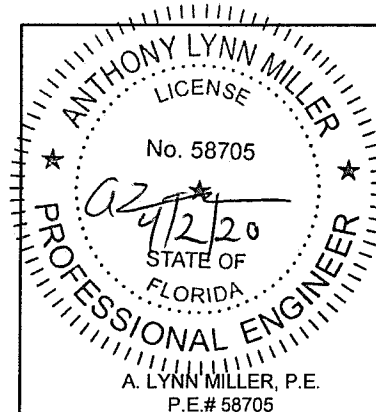
- THIS PRODUCT HAS BEEN DESIGNED & TESTED TO COMPLY WITH THE REQUIREMENTS OF THE FLORIDA BUILDING CODE, INCLUDING THE HIGH VELOCITY HURRICANE ZONE (HVHZ).
- SHUTTERS ARE NOT REQUIRED WHEN USED IN WIND-BORNE DEBRIS REGIONS. FOR INSULATED GLASS INSTALLATIONS ABOVE 30' IN THE HVHZ, THE OUTBOARD LITE (CAP) MUST TEMPERED.
- FOR MASONRY APPLICATIONS IN MIAMI-DADE COUNTY, USE ONLY MIAMI-DADE COUNTY APPROVED MASONRY ANCHORS. MATERIALS USED FOR ANCHOR EVALUATIONS WERE SOUTHERN PINE, ASTM C90 CONCRETE MASONRY UNITS AND CONCRETE WITH MIN. KSI PER ANCHOR TYPE.
- ALL WOOD BUCKS LESS THAN 1-1/2" THICK ARE TO BE CONSIDERED 1X INSTALLATIONS. 1X WOOD BUCKS ARE OPTIONAL IF UNIT IS INSTALLED DIRECTLY TO SUBSTRATE. WOOD BUCKS DEPICTED AS 2X ARE 1-1/2" THICK OR GREATER. 1X AND 2X BUCKS (WHEN USED) SHALL BE DESIGNED AND SECURED TO PROPERLY TRANSFER LOADS TO THE STRUCTURE. WOOD BUCK DESIGN AND INSTALLATION IS THE RESPONSIBILITY OF THE ENGINEER, (EOR) OR ARCHITECT OF RECORD, (AOR).
- ANCHOR EMBEDMENT TO BASE MATERIAL SHALL BE BEYOND WALL DRESSING OR STUCCO. USE ANCHORS OF SUFFICIENT LENGTH TO ACHIEVE REQUIRED MIN. EMBEDMENT. INSTALLATION ANCHORS SHOULD BE SEALED. OVERALL SEALING/FLASHING STRATEGY FOR WATER RESISTANCE OF INSTALLATION SHALL BE DONE BY OTHERS AND IS BEYOND THE SCOPE OF THESE INSTRUCTIONS.
- 1/4" MAX. SHIMS ARE REQUIRED AT EACH ANCHOR LOCATION WHERE THE PRODUCT IS NOT FLUSH TO THE SUBSTRATE. USE SHIMS CAPABLE OF TRANSFERRING APPLIED LOADS.
- DESIGN PRESSURES:
 - NEGATIVE DESIGN LOADS BASED ON STRUCTURAL & CYCLE TESTING AND GLASS PER ASTM E1300.
 - POSITIVE DESIGN LOADS BASED ON WATER TEST PRESSURE, STRUCTURAL & CYCLE TESTING AND GLASS PER ASTM E1300.
 - DESIGN LOADS ARE BASED ON ALLOWABLE STRESS DESIGN, ASD.
- THE ANCHORAGE METHODS SHOWN HAVE BEEN DESIGNED TO RESIST THE WINDLOADS CORRESPONDING TO THE REQUIRED DESIGN PRESSURE. THE 33-1/3% STRESS INCREASE HAS NOT BEEN USED IN THE DESIGN OF THIS PRODUCT. THE 1.6 LOAD DURATION FACTOR WAS USED FOR THE EVALUATION OF ANCHORS INTO WOOD. ANCHORS THAT COME INTO CONTACT WITH OTHER DISSIMILAR MATERIALS SHALL MEET THE REQUIREMENTS OF THE FLORIDA BUILDING CODE FOR CORROSION RESISTANCE.
- METAL SUBSTRATE TO MEET MIN. STRENGTH AND THICKNESS REQUIREMENTS PER CURRENT FLORIDA BUILDING CODE AND TO BE REVIEWED BY THE AUTHORITY HAVING JURISDICTION.
- REFERENCES: TEST REPORTS FTL-8072, 8073 & 8074; ELCO ULTRACON NOA; DEWALT ULTRACON+ NOA; ELCO/DEWALT CRETEFLEX NOA; ELCO/DEWALT AGGRE-GATOR NOA; ENERGI WINDOW AND DOOR PROFILES, LTD WHITE & BRONZE/LIGHTER SHADES OF CAP COATED PVC EXTRUSION NOA'S; NATIONAL DESIGN SPECIFICATION FOR WOOD CONSTRUCTION, ANSI/AF&PA NDS & ALUMINUM DESIGN MANUAL
- APPLICABLE EGRESS REQUIREMENTS TO BE REVIEWED BY BUILDING OFFICIAL.

GENERAL NOTES.....	1
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INSTALLATION, INTEGRAL FIN & J-CANNEL.....	4
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USER INSTRUCTIONS:

- DETERMINE THE SITE SPECIFIC, WINDOW OPENING'S DESIGN PRESSURE REQUIREMENT USING WINDLOAD STANDARD ASCE 7.
- KNOWING YOUR FRAME TYPE, WINDOW CONFIGURATION (OX, XO, XO), SIZE, GLAZING OPTION FROM (TABLE 1) AND REINFORCEMENT LEVEL, DETERMINE YOUR WINDOW'S DESIGN PRESSURE REQUIREMENT FOR THE WINDOW OPENING USING TABLES 6-16 (SHEETS 6-8). IT MUST EQUAL OR EXCEED THE DESIGN PRESSURE REQUIREMENT FOR THE WINDOW OPENING OBTAINED IN STEP 1. USE INDEX TABLE 5 ON SHEET 6 TO HELP FIND THE APPROPRIATE TABLE.
- DETERMINE THE MOST SUITABLE ANCHOR GROUP FROM TABLES 2 AND 3 ON SHEET 2 ACCORDING TO THE INSTALLATION CONDITIONS.
- DETERMINE THE ANCHOR QUANTITY FROM TABLES 17-27 (SHEETS 9-16), VERIFY THE ANCHOR/SUBSTRATE WILL MEET REQUIREMENTS FOR YOUR OPENING'S CONDITION FROM TABLES 2 OR 3, AND THAT ALL MIN. REQUIREMENTS FROM THIS SHEET SET ARE MET.
- INSTALL AS PER SHEET 3 FOR FLANGE/EQUAL LEG INSTALLATION OR SHEET 4 FOR INTEGRAL FIN/J-CANNEL INSTALLATION. USE TABLE 4 ON SHEET 2 TO FIND THE APPROPRIATE DETAILS.

NOTE: DESIGN PRESSURE RATING DETERMINATION IS THE SAME PROCESS FOR ALL FRAME TYPES (J-CANNEL, FLANGE, INTEGRAL FIN OR EQUAL LEG/BOX), SEE FIGURE B ON SHEET 2.



1070 TECHNOLOGY DRIVE
N. VENICE, FL 34275
(941)-480-1600

REGISTRATION #29296

Revision:
C) UPDATED TO FBC 2020,
REVISED ANCHOR TYPE
TABLE.
AK - 03/27/20

Description:
GENERAL NOTES & ELEVATION

Title:
HORIZONTAL ROLLER - LM

Series/Model:
HR-5510

Scale:
NTS

Sheet:
1 OF 18

Drawing No.
MD-HR5510-01

Rev:
C

PRODUCT REVISED
as complying with the Florida
Building Code
NOA-No. 20-0406.01
Expiration Date 09/24/2025
By *[Signature]*
Miami-Dade Product Control

Drawn By:
J ROSOWSKI

Date:
05/15/15

TABLE 1: ALLOWABLE GLASS TYPES

Glass Type	Description (Listed from Exterior to Interior)
5	7/8" Laminated I.G.: 1/8" A Exterior Cap + 7/16" Air Space + 5/16" Laminated; (2) Lites of 1/8" A Glass with .090" PVB Interlayer
6	7/8" Laminated I.G.: 1/8" T Exterior Cap + 7/16" Air Space + 5/16" Laminated; (2) Lites of 1/8" A Glass with .090" PVB Interlayer
7	7/8" Laminated I.G.: 3/16" A Exterior Cap + 3/8" Air Space + 5/16" Laminated; (2) Lites of 1/8" A Glass with .090" PVB Interlayer
8	7/8" Laminated I.G.: 3/16" T Exterior Cap + 3/8" Air Space + 5/16" Laminated; (2) Lites of 1/8" A Glass with .090" PVB Interlayer
10	7/8" Laminated I.G.: 1/8" T Exterior Cap + 7/16" Air Space + 5/16" Laminated; (2) Lites of 1/8" H Glass with .090" SG Interlayer
11	7/8" Laminated I.G.: 3/16" A Exterior Cap + 3/8" Air Space + 5/16" Laminated; (2) Lites of 1/8" H Glass with .090" SG Interlayer
12	7/8" Laminated I.G.: 3/16" T Exterior Cap + 3/8" Air Space + 5/16" Laminated; (2) Lites of 1/8" H Glass with .090" SG Interlayer
14	7/8" Laminated I.G.: 1/8" T Exterior Cap + 5/16" Air Space + 7/16" Laminated; (2) Lites of 3/16" A Glass with .090" SG Interlayer
15	7/8" Laminated I.G.: 3/16" A Exterior Cap + 1/4" Air Space + 7/16" Laminated; (2) Lites of 3/16" A Glass with .090" SG Interlayer
16	7/8" Laminated I.G.: 3/16" T Exterior Cap + 1/4" Air Space + 7/16" Laminated; (2) Lites of 3/16" A Glass with .090" SG Interlayer

SEE SHEET 6, TABLE 5 FOR GLAZING/DESIGN PRESSURE/ANCHORAGE INDEX.

TABLE 2: ALLOWABLE ANCHORS THROUGH THE FRAME

Group	Anchor	Substrate	Min. Edge Distance	Min. Embedment*
A	#10 SMS (steel, 18-8 S.S. or 410 S.S.)	P.T. Southern Pine (SG=0.55)	7/16"	1-3/8"
		Steel, A36*	3/8"	0.050"
		Steel Stud, A653 Gr. 33*	3/8"	0.0451" (18 Ga.)
	3/16" steel Ultracon or Ultracon+	P.T. Southern Pine (SG=0.55)	7/16"	1-3/8"
		Concrete (min. 3 ksi)	1"	1-3/8"
		UngROUTED CMU, (ASTM C-90)	2-1/2"	1-1/4"
B	#12 SMS (steel, 18-8 S.S. or 410 S.S.)	P.T. Southern Pine (SG=0.55)	9/16"	1-3/8"
		Steel, A36*	3/8"	0.050"
		Steel Stud, A653 Gr. 33*	3/8"	0.0451" (18 Ga.)
	1/4" steel Ultracon or Ultracon+	P.T. Southern Pine (SG=0.55)	1"	1-3/8"
		Concrete (min. 3 ksi)	1"	1-3/8"
		UngROUTED CMU, (ASTM C-90)	2-1/2"	1-1/4"
C	1/4" steel Ultracon	Concrete (min. 2.85 ksi)	1"	1-3/4"
		UngROUTED CMU, (ASTM C-90)	2-1/2"	1-1/4"
		Concrete (min. 3 ksi)	1-3/16"	1-3/4"
	1/4" steel Ultracon+	Concrete (min. 3.35 ksi)	1"	1-3/4"
		UngROUTED CMU, (ASTM C-90)	2-1/2"	1-1/4"
		Concrete (min. 2.85 ksi)	2-1/2"	1-3/4"
D	1/4" steel Ultracon	Concrete (min. 3 ksi)	2-1/2"	1-3/4"
		UngROUTED CMU, (ASTM C-90)	2-1/2"	1-1/4"
		Concrete (min. 3.35 ksi)	2-1/2"	1-3/4"
	1/4" steel Ultracon+	Concrete (min. 3.35 ksi)	2-1/2"	1-3/4"
		UngROUTED CMU, (ASTM C-90)	2-1/2"	1-1/4"
		Concrete (min. 3.275 ksi)	1-1/2"	1-3/8"
1/4" steel Aggre-Gator	GROUTED CMU, (ASTM C-90)	2"	2"	

* MIN. OF 3 THREADS BEYOND THE METAL SUBSTRATE.
"UNGROUTED CMU" VALUES MAY BE USED FOR GROUDED CMU APPLICATIONS.

Material	Min. F _y	Min. F _u
Steel Screw	92 ksi	120 ksi
18-8 Screw	60 ksi	95 ksi
410 Screw	90 ksi	110 ksi
Elco/DeWalt Aggre-Gator®	57 ksi	96 ksi
Elco UltraCon®	155 ksi	177 ksi
3/16" DeWalt UltraCon+®	117 ksi	164 ksi
1/4" DeWalt UltraCon+®	148 ksi	164 ksi
410 SS Elco/Dewalt CreteFlex®	127.4 ksi	189.7 ksi
6063-T5 Aluminum	16 ksi	22 ksi
A36 Steel	36 ksi	58 ksi
Gr. 33 Steel Stud	33 ksi	45 ksi

INSTALLATION NOTES, SEE SHEETS 3 & 4 FOR ILLUSTRATIONS:

- USE ONLY SUBSTRATE-APPROPRIATE ANCHORS LISTED ON TABLES 2 & 3, THIS SHEET. FOLLOW EMBEDMENT AND EDGE DISTANCE LIMITS. ANY INSTALLATION OPTION SHOWN MAY BE USED ON ANY SIDE OF THE WINDOW.
- MASONRY ANCHORS MAY BE USED INTO WOOD AS PER TABLE 2, THIS SHEET. ALL WOOD BUCKS LESS THAN 1-1/2" THICK ARE TO BE CONSIDERED 1X INSTALLATIONS. 1X WOOD BUCKS ARE OPTIONAL IF UNIT IS INSTALLED DIRECTLY TO SUBSTRATE. WOOD BUCKS DEPICTED AS 2X ARE 1-1/2" THICK OR GREATER. 1X AND 2X BUCKS (WHEN USED) SHALL BE DESIGNED TO PROPERLY TRANSFER LOADS TO THE STRUCTURE. WOOD BUCK DESIGN AND INSTALLATION IS THE RESPONSIBILITY OF THE ENGINEER OR ARCHITECT OF RECORD.
- VISIBLE LIGHT WIDTH OR HEIGHT (ALSO REFERRED TO AS DAYLIGHT OPENING) IS MEASURED FROM BEADING TO BEADING.
- SEE SHEET 18 FOR OPTIONAL EGRESS LOCK DETAILS.

TABLE 3: ALLOWABLE ANCHORS THROUGH THE INTEGRAL FIN

Group	Anchor	Substrate	Min. Edge Distance	Min. Embedment*
E	2-1/2" x .131" Common Nail	P.T. Southern Pine (SG=0.55)	3/8"	2-7/16"
F	2-1/2" Ring-shank Roofing Nail	P.T. Southern Pine (SG=0.55)	3/8"	2-7/16"
		P.T. Southern Pine (SG=0.55)	1/2"	1-3/8"
		Aluminum, 6063-T5*	3/8"	0.050"
	#10 Trusshead SMS (steel, 18-8 S.S. or 410 S.S.)	Steel Stud, Gr. 33*	3/8"	0.0451" (18 Ga.)
		Steel, A36*	3/8"	0.050"
		P.T. Southern Pine (SG=0.55)	9/16"	1-3/8"
#12 SMS (steel, 18-8 S.S. or 410 S.S.)	Aluminum, 6063-T5*	3/8"	0.063"	
	Steel Stud, Gr. 33*	3/8"	0.050"	
	Steel, A36*	3/8"	0.050"	

* MIN. OF 3 THREADS BEYOND THE METAL SUBSTRATE.

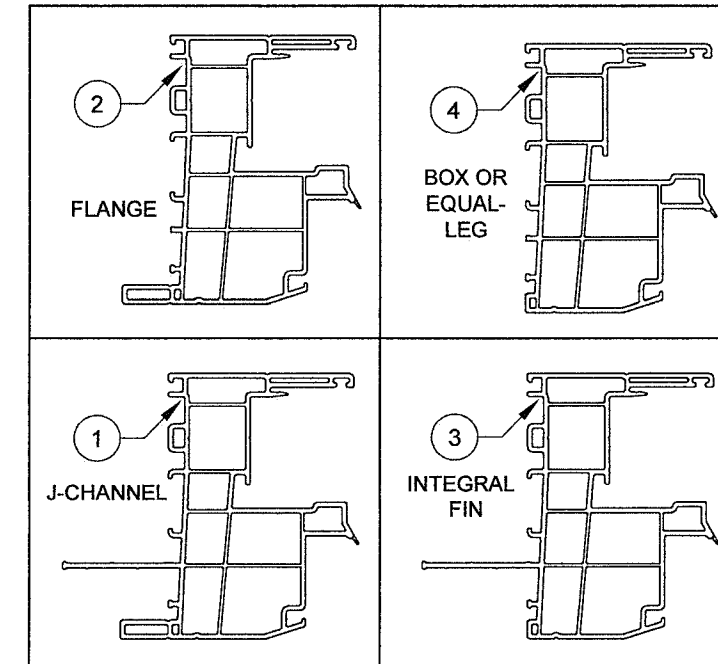
"A" = ANNEALED
"H" = HEAT STRENGTHENED
"T" = TEMPERED
"PVB" = .090" TROSIFOL® PVB BY KURARAY AMERICA, INC.
"SG" = .090" SENTRYGLAS® INTERLAYER BY KURARAY AMERICA, INC.

GLASS TYPES 5, 7, 11 & 15 MAY NOT BE USED IN THE HVHZ ABOVE 30'.

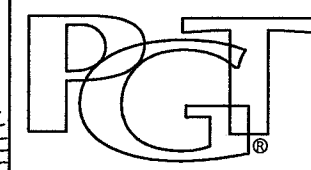
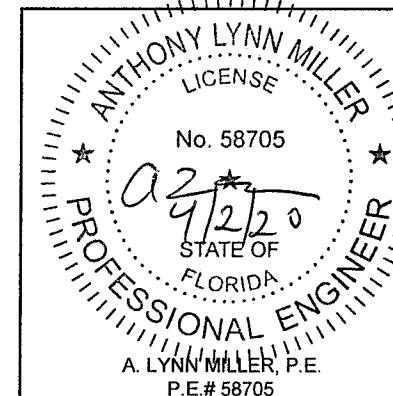
TABLE 4: INDEX OF INSTALLATION METHODS PER FRAME TYPE

Frame Types (see Fig B)	Glass Options (see Table 1)	Installation Conditions	Substrate Option Detail Sheet
J-Channel (#1)	5-8	Through the integral fin.....into 2X Wood Frame/Buckstrip - sheet 4, option 5into Metal - sheet 4, option 8
		Through the frame of the window.....into 2X Wood Frame/Buckstrip - sheet 4, option 6into Metal - sheet 4, option 7
Flange (#2)	All	Through the frame of the window.....into 2X Wood Frame/Buckstrip - sheet 3, option 1into Concrete/CMU - sheet 3, option 2through 1X Buckstrip into Concrete/CMU - sheet 3, option 3into Metal - sheet 3, option 4
			Through the integral fin.....
Integral Fin (#3)	5-8	Through the frame of the window.....into 2X Wood Frame/Buckstrip - sheet 4, option 6into Metal - sheet 4, option 7
		Through the integral fin.....into 2X Wood Frame/Buckstrip - sheet 3, option 1into Concrete/CMU - sheet 3, option 2through 1X Buckstrip into Concrete/CMU - sheet 3, option 3into Metal - sheet 3, option 4
Box / Equal-Leg (#4)	All	Through the frame of the window.....into 2X Wood Frame/Buckstrip - sheet 3, option 1into Concrete/CMU - sheet 3, option 2through 1X Buckstrip into Concrete/CMU - sheet 3, option 3into Metal - sheet 3, option 4

FIGURE B: FRAME TYPES



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as complying with the Florida Building Code
NOA-No. 20-0406.01
Expiration Date 09/24/2025
By *[Signature]*
Miami-Dade Product Control



1070 TECHNOLOGY DRIVE
N. VENICE, FL 34275
(941)480-1600

REGISTRATION #29296

Revision:
C) REVISED ANCHOR TABLE, CORRECTED TABLE 4.
AK - 03/27/20

Description:
GLASS/ANCHORS/FRAME OPTIONS

Title:
HORIZONTAL ROLLER - LM

Series/Model:
HR-5510

Scale:
NTS

Sheet:
2 OF 18

Drawing No.
MD-HR5510-01

Rev:
C

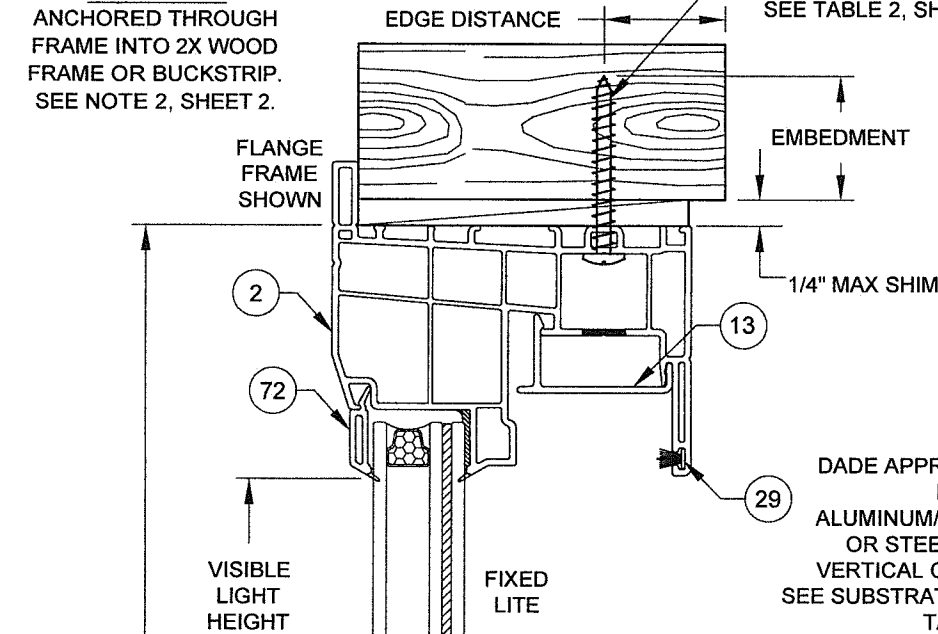
Drawn By:
J ROSOWSKI

Date:
05/15/15

INSTALLATION DETAILS FOR FLANGE AND EQUAL-LEG FRAMES

INSTALLATION OPTION 1

ANCHORED THROUGH FRAME INTO 2X WOOD FRAME OR BUCKSTRIP. SEE NOTE 2, SHEET 2.

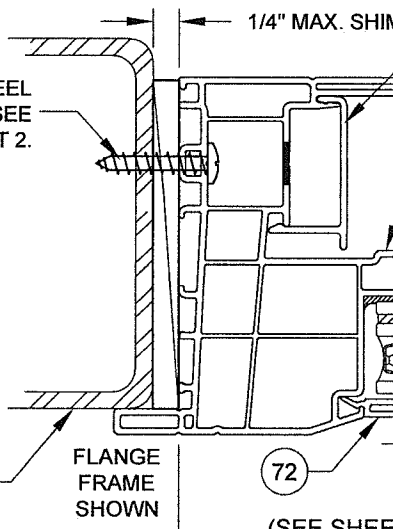


TYP. ANCHOR TYPE, EMBEDMENT AND EDGE DISTANCE PER SUBSTRATE, SEE TABLE 2, SHEET 2.

INSTALLATION OPTION 4

ANCHORED THROUGH FRAME INTO METAL

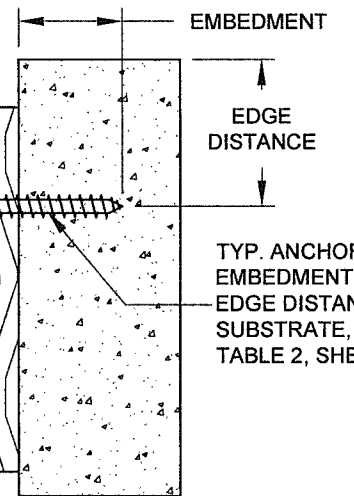
#10 OR #12 STEEL SMS (G5), SEE TABLE 2, SHEET 2.



SEE INSTALLATION NOTES SHEET 2

INSTALLATION OPTION 3

ANCHORED THROUGH FRAME AND 1X BUCKSTRIP INTO CONCRETE/CMU. SEE NOTE 2, SHEET 2.

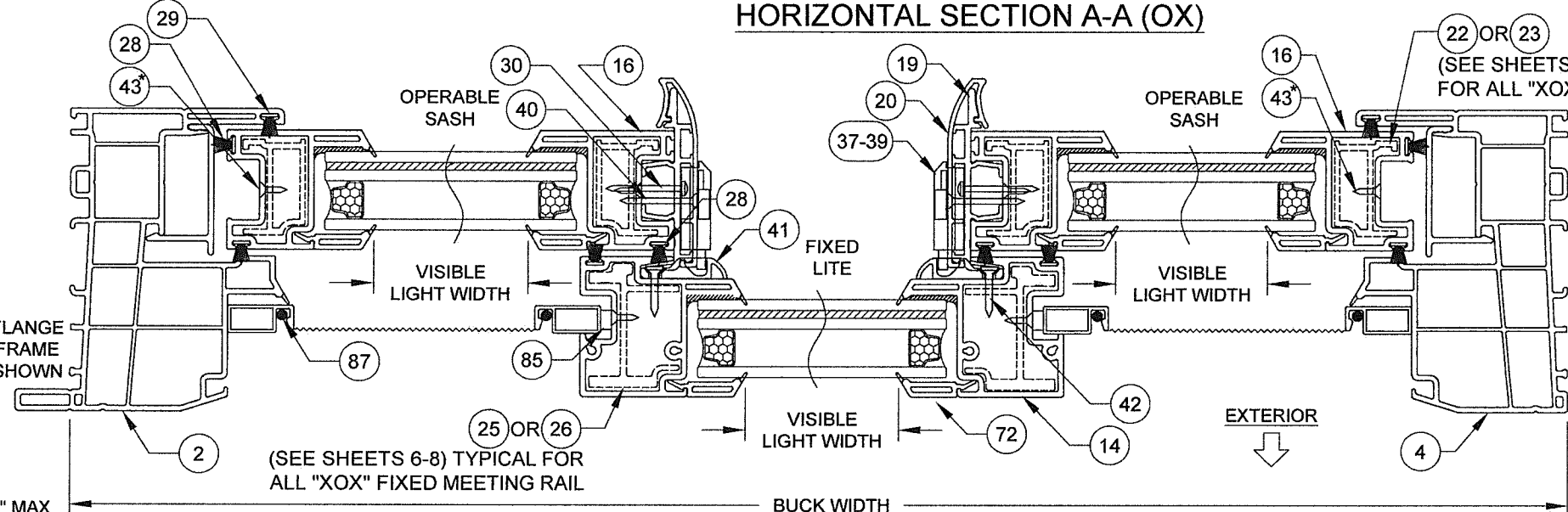


TYP. ANCHOR TYPE, EMBEDMENT AND EDGE DISTANCE PER SUBSTRATE, SEE TABLE 2, SHEET 2.

DADE APPROVED MULLION, FBC COMPLIANT ALUMINUM/STEEL FRAMING OR STEEL STUD. MAY BE VERTICAL OR HORIZONTAL. SEE SUBSTRATE PROPERTIES, TABLE 2, SHEET 2

(1) AT MID-SPAN OF INTERLOCK
(1) 3-1/2" FROM EACH SASH CORNER AND (1) AT CENTER OF SASH STILES/RAILS

HORIZONTAL SECTION A-A (OX)

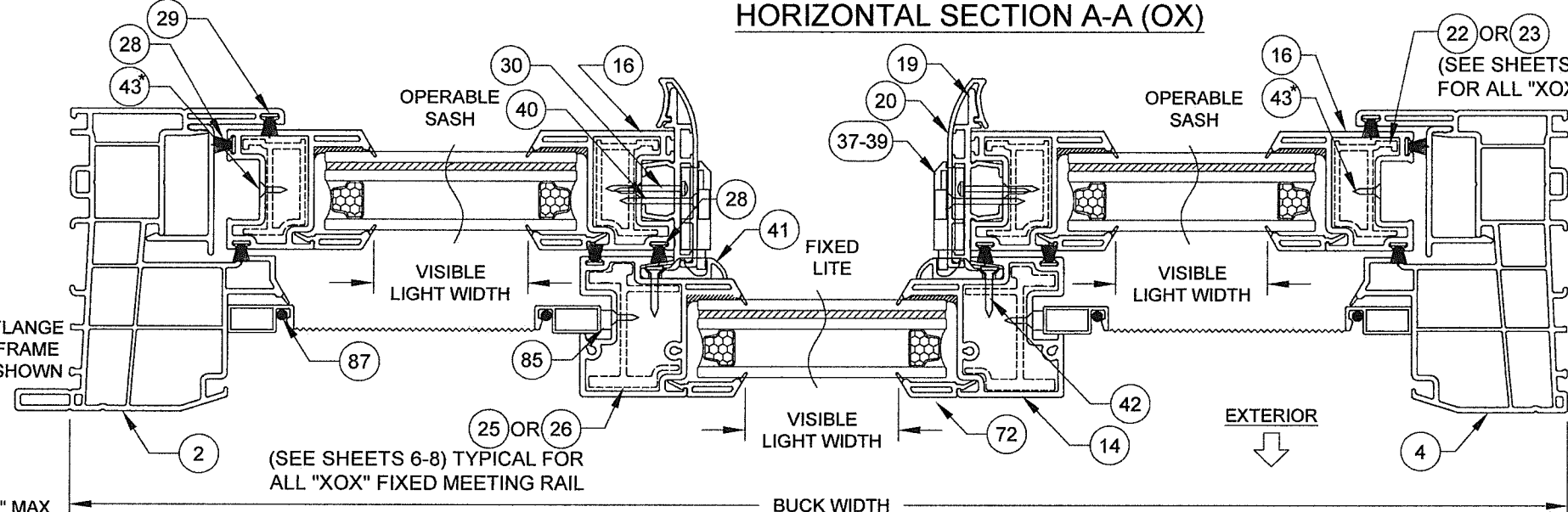


(SEE SHEETS 6-8) TYPICAL FOR ALL "XOX" FIXED MEETING RAIL

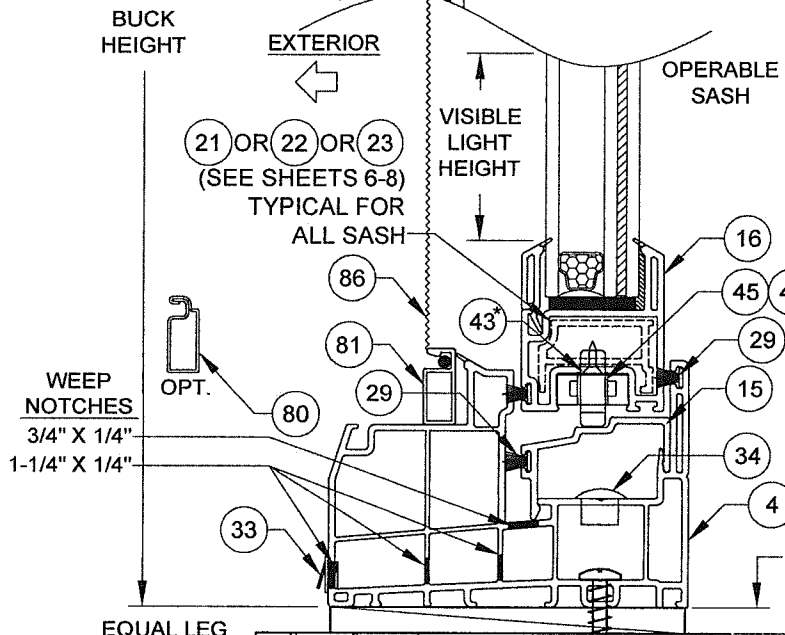
(22 OR 23) (SEE SHEETS 7-8) TYPICAL FOR ALL "XOX" SASH

HORIZONTAL SECTION E-E (XOX)

INSTALLATION AS PER SECTION A-A ABOVE



(SEE SHEETS 6-8) TYPICAL FOR ALL "XOX" FIXED MEETING RAIL



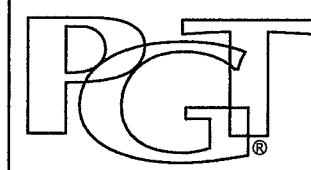
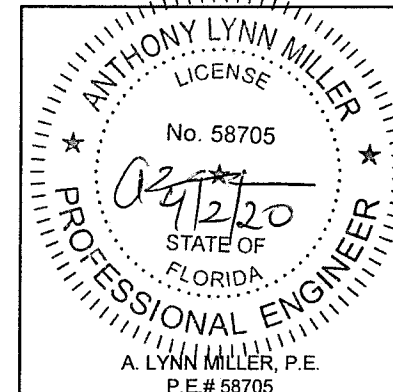
INSTALLATION OPTION 2

ANCHORED THROUGH FRAME DIRECTLY INTO CONCRETE/CMU.

TYP. ANCHOR TYPE, EMBEDMENT AND EDGE DISTANCE PER SUBSTRATE, SEE TABLE 2, SHEET 2.

VERTICAL SECTION B-B

VISIBLE LIGHT FORMULAS (EQUAL-LITE, XO & OX)
WIDTH: BUCK WIDTH / 2 - 4-1/4"
HEIGHT: BUCK HEIGHT - 7-1/4"

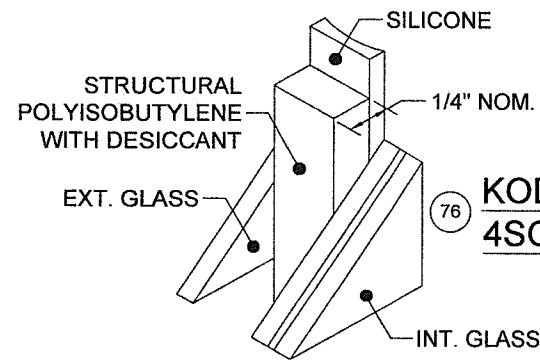


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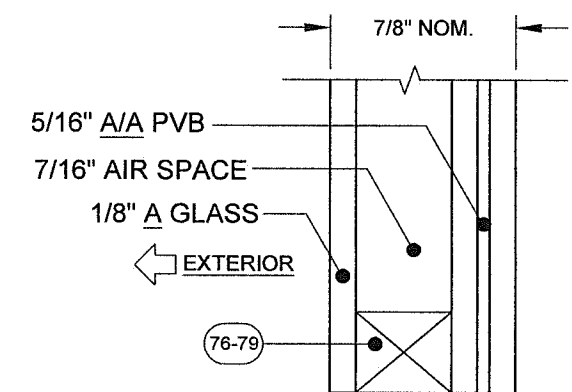
REGISTRATION #29296

Revision: C) NO CHANGES THIS SHEET. AK - 03/27/20		Description: FLANGE & EQUAL-LEG/BOX FRAMES		Drawn By: J ROSOWSKI	
Title: HORIZONTAL ROLLER - LM		Date: 05/15/15		Series/Model: HR-5510	
Scale: NTS	Sheet: 3 OF 18	Drawing No. MD-HR5510-01	Rev: C		

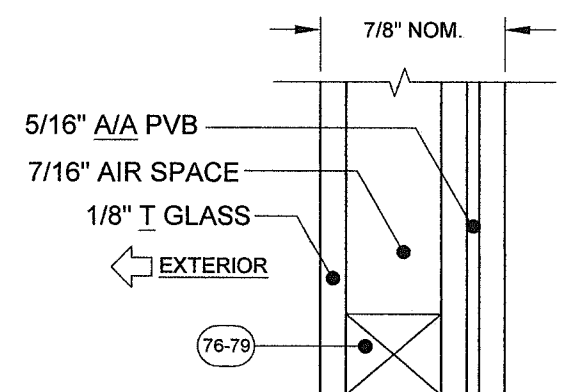
PRODUCT REVISED
as complying with the Florida Building Code
NOA-No. 20-0406.01
Expiration Date 09/24/2025
By *[Signature]*
Miami-Dade Product Control



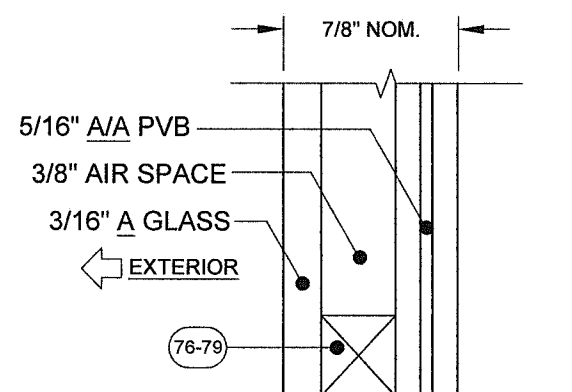
**KODISPACE
4SG TPS**



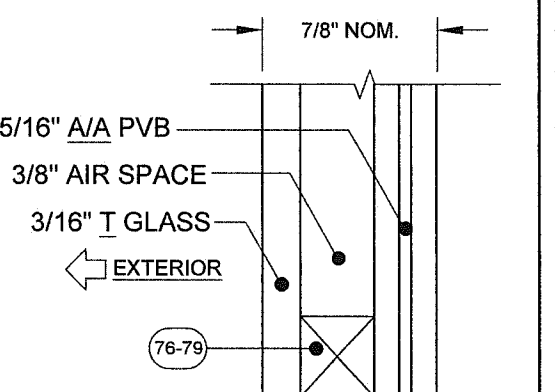
GLASS TYPE 5



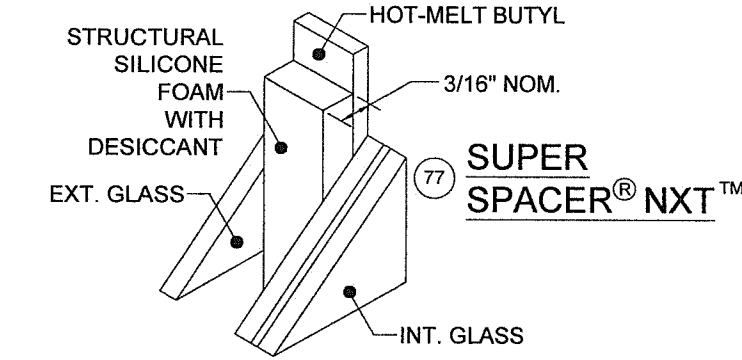
GLASS TYPE 6



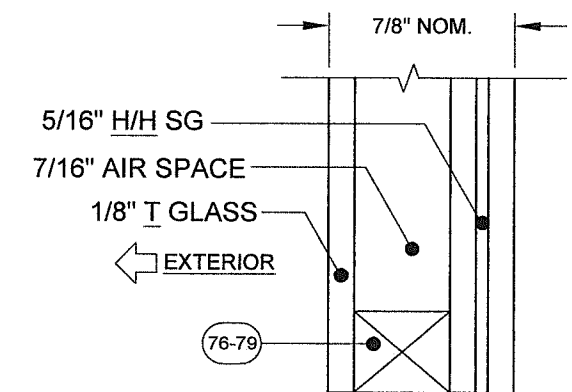
GLASS TYPE 7



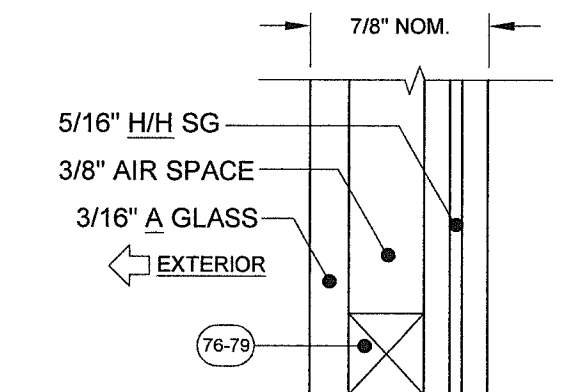
GLASS TYPE 8



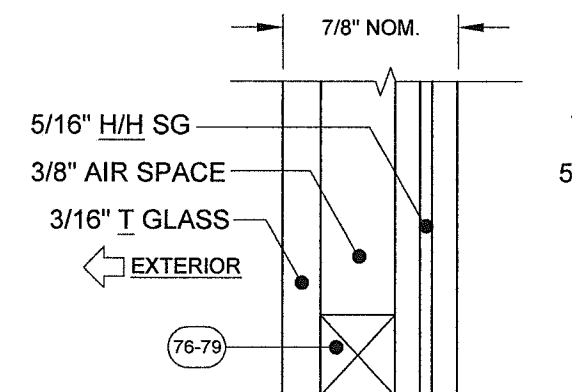
**SUPER
SPACER[®] NXT[™]**



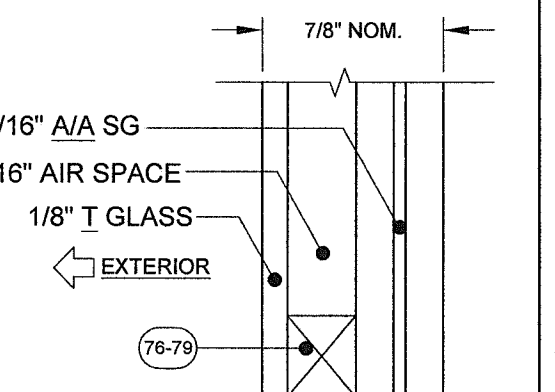
GLASS TYPE 10



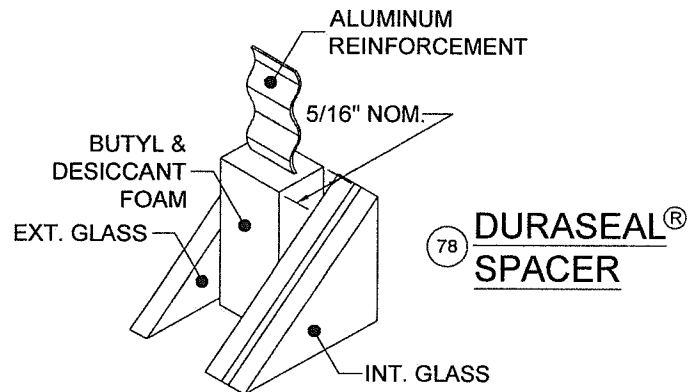
GLASS TYPE 11



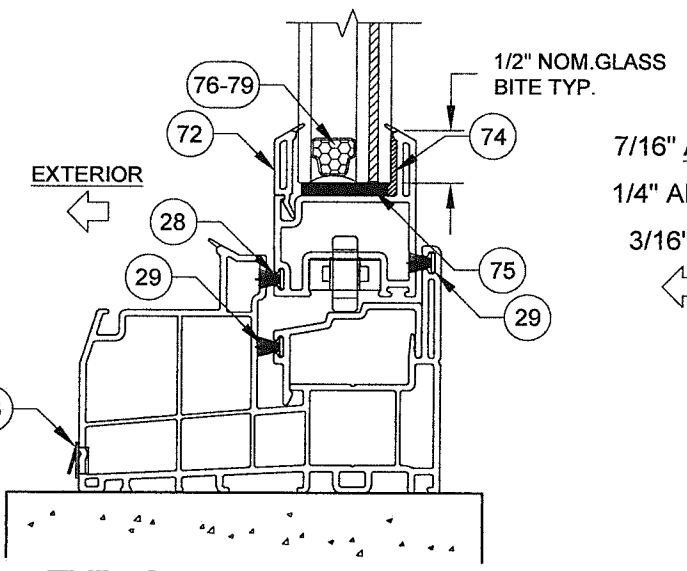
GLASS TYPE 12



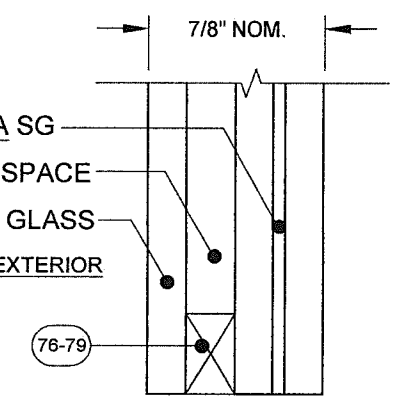
GLASS TYPE 14



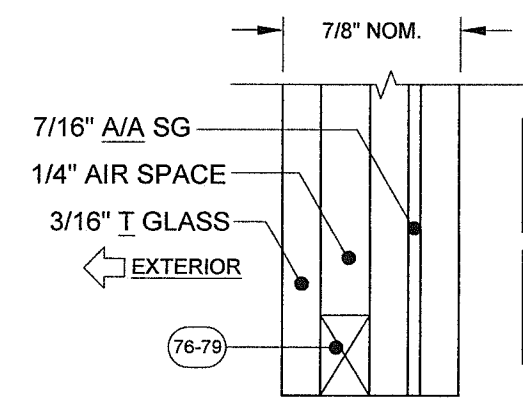
**DURASEAL[®]
SPACER**



TYP. GLAZING DETAIL



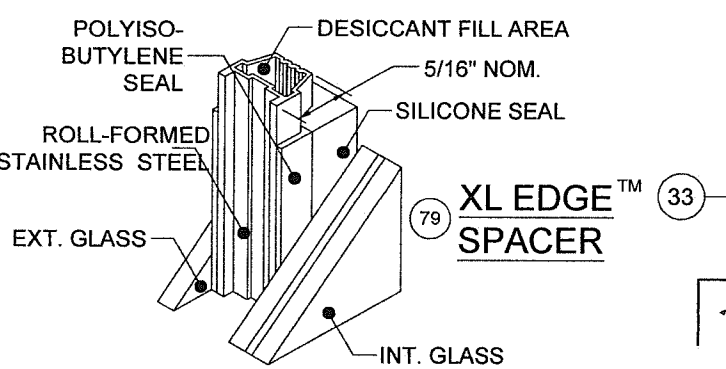
GLASS TYPE 15



GLASS TYPE 16

! GLASS TYPES 5, 7, 11 & 15
MAY NOT BE USED IN THE
HVHZ ABOVE 30'.

! GLASS TYPES 10-12 & 14-16
MAY NOT BE USED WITH
J-CHANNEL OR INTEGRAL
FIN FRAMES



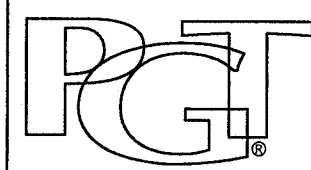
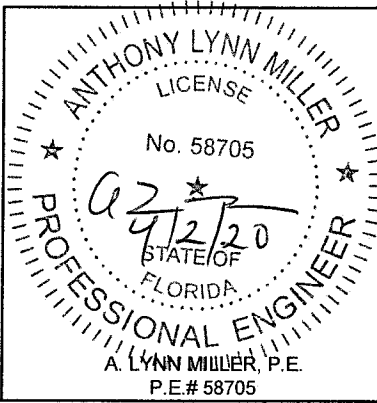
**XL EDGE[™]
SPACER**

Part #	Description	Material
76	Kommerling 4SG TPS Spacer System	See this Sheet for Materials
77	Quanex Super Spacer nXT with Hot Melt Butyl	
78	Quanex Duraseal Spacer	
79	Cardinal XL Edge Spacer	

REFERENCE TEST REPORTS: FTL-8717, 8968 & 8970

"A" = ANNEALED
 "H" = HEAT STRENGTHENED
 "T" = TEMPERED
 "PVB" = .090" TROSIFOL[®] PVB BY KURARAY AMERICA, INC.
 "SG" = .090" SENTRYGLAS[®] INTERLAYER BY KURARAY AMERICA, INC.

FOR LAMINATED GLAZING COMPONENTS, SEE TABLE 1, SHEET 2.



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 (941) 480-1600

REGISTRATION #29296

Revision:
 C) NO CHANGES THIS SHEET.
 AK - 03/27/20

Description:
 GLAZING DETAILS

Title:
 HORIZONTAL ROLLER WINDOW - LM

Series/Model: HR-5510
 Scale: NTS
 Sheet: 5 OF 18

PRODUCT REVISED
 as complying with the Florida
 Building Code
 NOA-No. 20-0406.01
 Expiration Date 09/24/2025
 By *JRS*
 Miami-Dade Product Control

Drawn By:
 J ROSOWSKI

Date:
 05/15/15

Drawing No. MD-HR5510-01
 Rev: C

TABLE 5:

Index to All Design Pressure and Anchor Quantity Tables								
Config.	Max. Width	Max. Height	Glass Type	Reinf. Level	Design Pressure		Anchor Quantity	
					Table #	Sheet #	Table #	Sheet #
XO or OX	75"	54"	5 - 8	1	6	6	17	9
		54"		2	7	6	18	9
		63"		3	8	7	19	10
		63"		4	11	8	21	11
	72"	6 - 8	4	10	8	20	10	
	75"	76"	10 - 12	4	12	8	22	11
XOX	120"	63"	14 - 16	4	12	8	22	11
			5 - 8	3	9	7	23	12
	140"	63"	5 & 6	4	13	8	24	13
			7 & 8	4	14	8	25	14
			10 - 12	4	15	8	26	15
			14 - 16	4	16	8	27	16

TABLE 6:

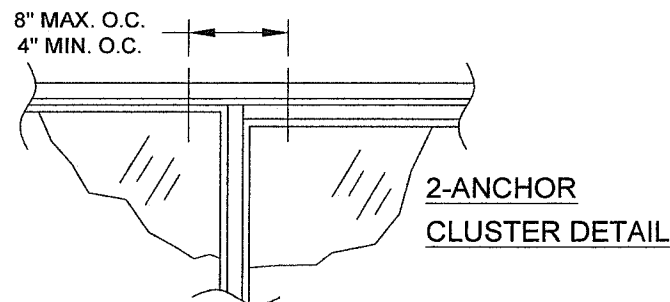
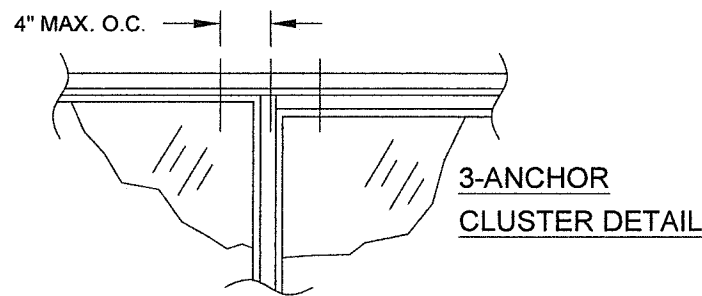
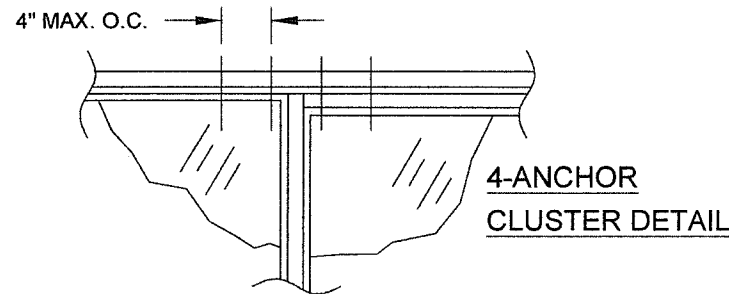
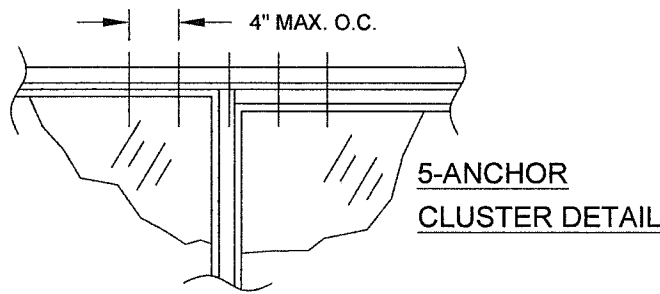
Glass Types 5 - 8	Design Pressure (lbs/ft ²) for XO or OX Windows
Reinf. Level R1	All Buck Heights up to 54"
All Buck Widths up to 75"	+50 / -50

SEE TABLE 17 FOR ANCHORAGE

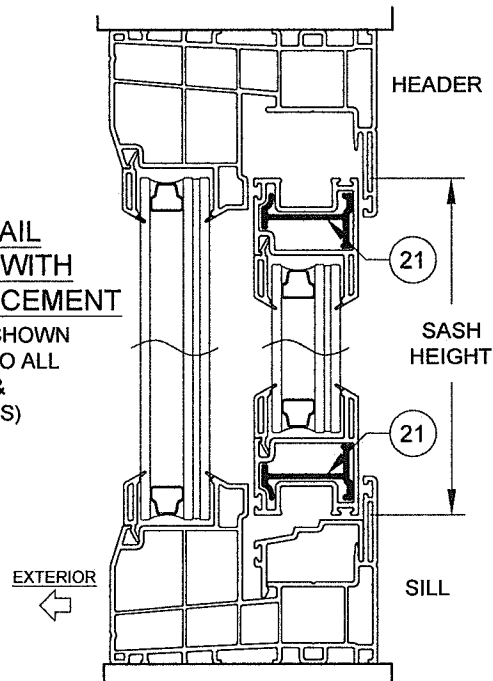
TABLE 7:

Glass Types 5 - 8	Design Pressure (lbs/ft ²) for XO or OX Windows
Reinf. Level R2	All Buck Heights up to 54"
All Buck Widths up to 75"	+65 / -70

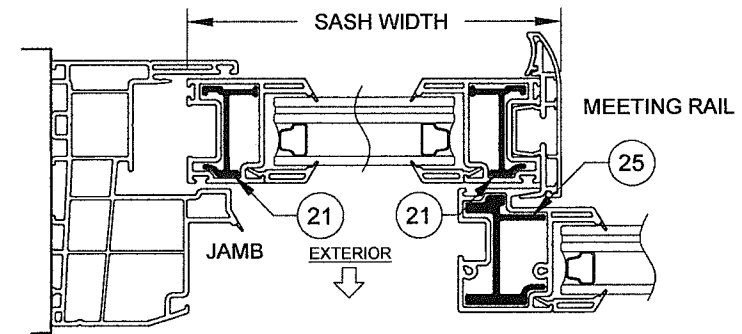
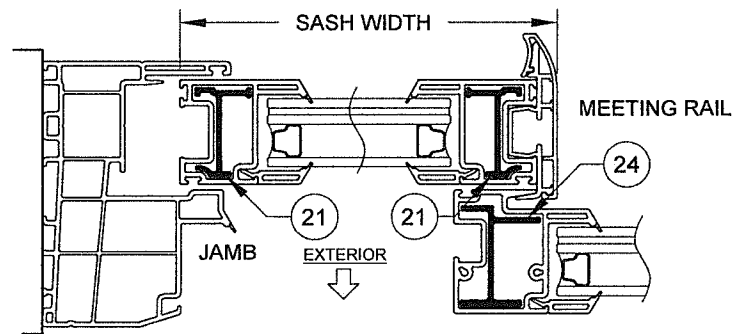
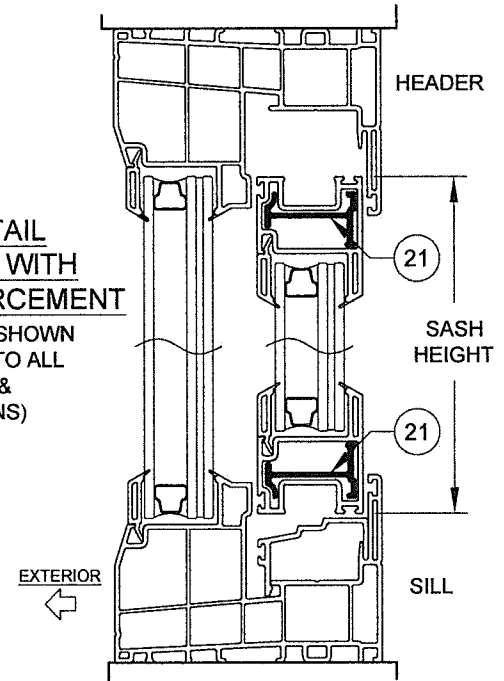
SEE TABLE 18 FOR ANCHORAGE



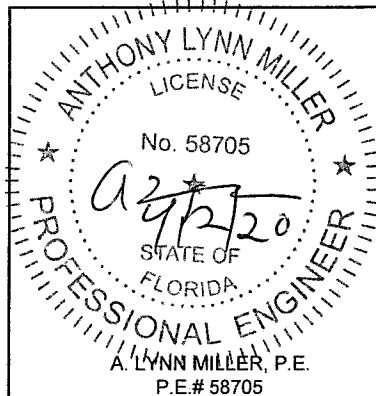
SECTION DETAIL FOR WINDOWS WITH LEVEL R1 REINFORCEMENT
(REINFORCEMENTS SHOWN IN FIGURES APPLY TO ALL FRAME TYPES & CONFIGURATIONS)



SECTION DETAIL FOR WINDOWS WITH LEVEL R2 REINFORCEMENT
(REINFORCEMENTS SHOWN IN FIGURES APPLY TO ALL FRAME TYPES & CONFIGURATIONS)



NOTES:
1) USE THESE TABLES FOR ALL WINDOWS INSTALLED THROUGH THE FRAME OR INTEGRAL FIN.
2) FRAME DIMENSIONS ARE BUCK WIDTH AND BUCK HEIGHT (SHEETS 3-4). SASH SIZE IS AS PER THE FIGURE.
3) FOR SIZES NOT SHOWN, ROUND UP TO THE NEXT AVAILABLE WIDTH OR HEIGHT DIMENSION SHOWN ON THE TABLE.
4) "1/4-1/2-1/4" AND "1/3-1/3-1/3" INDICATE THAT THOSE STANDARD SASH CONFIGURATIONS FALL WITHIN THE SASH WIDTH RANGE IN THE ADJACENT COLUMN. "CUSTOM" INDICATES THAT NO STANDARD SASH CONFIGURATIONS FALL WITHIN THE RANGE.



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(941)480-1600

REGISTRATION #29296

Revision:
C) NO CHANGES THIS SHEET.
AK - 03/27/20

Description:
DESIGN PRESSURE TABLES

Title:
HORIZONTAL ROLLER - LM

Series/Model:
HR-5510

Scale:
NTS

Sheet:
6 OF 18

Drawing No.
MD-HR5510-01

Rev:
C

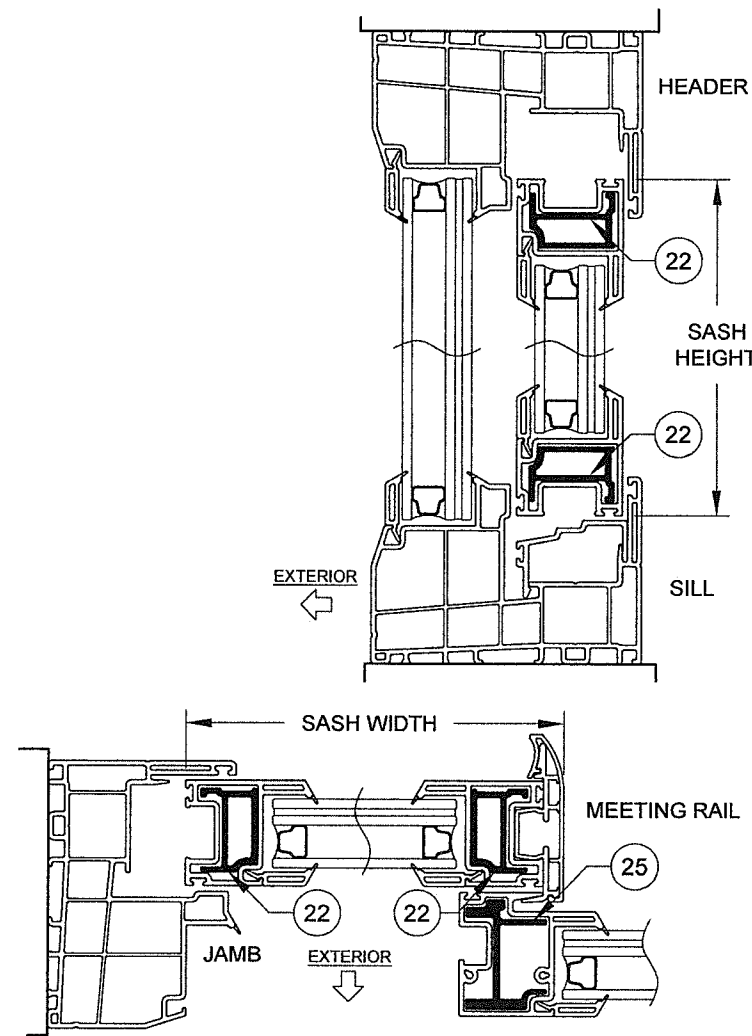
PRODUCT REVISED
as complying with the Florida
Building Code
NOA-No. 20-0406.01

Expiration Date 09/24/2025

By
Miami-Dade Product Control

Drawn By:
J ROSOWSKI

Date:
05/15/15



**SECTION DETAIL
FOR WINDOWS WITH
LEVEL R3 REINFORCEMENT**
(REINFORCEMENTS SHOWN
IN FIGURES APPLY TO ALL
FRAME TYPES &
CONFIGURATIONS)

TABLE 8:

Glass Types 5 - 8	Design Pressure (lbs/ft²) for XO or OX Windows
Reinf. Level R3	All Buck Heights up to 63"
All Buck Widths up to 75"	+50 / -50

SEE TABLE 19 FOR ANCHORAGE

TABLE 9:

Glass Types 5 - 8	Sash Configuration	Sash Width Range (in)	Design Pressure (lbs/ft ²) for XOX Windows					
			Window Buck Height					
			48"	54"	63"			
35-1/4"	1/3-1/3-1/3	11.391 - 11.391	+50.0	-50.0	+50.0	-50.0	+50.0	-50.0
	38"	12.308 - 12.308	+50.0	-50.0	+50.0	-50.0	+50.0	-50.0
45-1/8"	1/4-1/2-1/4	11.391 - 13.397	+50.0	-50.0	+50.0	-50.0	+50.0	-50.0
	1/3-1/3-1/3	13.398 - 14.683	+50.0	-50.0	+50.0	-50.0	+50.0	-50.0
47-3/4"	1/4-1/2-1/4	11.391 - 12.297	+50.0	-50.0	+50.0	-50.0	+50.0	-50.0
	1/3-1/3-1/3	12.298 - 15.558	+50.0	-50.0	+50.0	-50.0	+50.0	-50.0
52-1/8"	Custom	11.391 - 12.016	+50.0	-50.0	+50.0	-50.0	+50.0	-50.0
	1/4-1/2-1/4	12.017 - 13.397	+50.0	-50.0	+50.0	-50.0	+50.0	-50.0
	1/3-1/3-1/3	13.398 - 17.016	+50.0	-50.0	+50.0	-50.0	+50.0	-50.0
60"	Custom	11.391 - 13.397	+50.0	-50.0	+50.0	-50.0	+50.0	-50.0
	1/4-1/2-1/4	13.398 - 15.360	+50.0	-50.0	+50.0	-50.0	+50.0	-50.0
	1/3-1/3-1/3	15.361 - 19.641	+50.0	-50.0	+50.0	-50.0	+50.0	-50.0
75"	Custom	11.391 - 13.397	+50.0	-50.0	+50.0	-50.0	+50.0	-50.0
	1/4-1/2-1/4	13.398 - 19.110	+50.0	-50.0	+50.0	-50.0	+50.0	-50.0
	1/3-1/3-1/3	19.111 - 24.641	+50.0	-50.0	+50.0	-50.0	+50.0	-50.0
96"	Custom	18.360 - 19.397	+50.0	-50.0	+50.0	-50.0	+49.1*	-49.1*
	1/4-1/2-1/4	19.398 - 24.360	+50.0	-50.0	+50.0	-50.0	+50.0	-50.0
	Custom	24.361 - 30.360	+50.0	-50.0	+50.0	-50.0	+50.0	-50.0
120"	1/4-1/2-1/4	** - 30.360	+50.0	-50.0	+50.0	-50.0	+49.1*	-49.1*

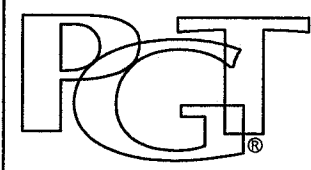
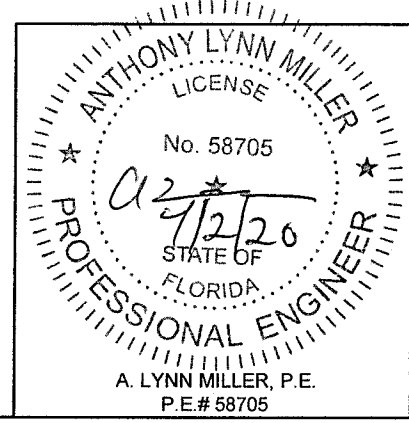
* +50/-50 FOR GLASS TYPES 6-8

SEE TABLE 23 FOR ANCHORAGE

** MIN. SASH SIZE = $\frac{\text{WINDOW WIDTH} - 59.28}{2}$

- NOTES:
 1) USE THESE TABLES FOR ALL WINDOWS INSTALLED THROUGH THE FRAME OR INTEGRAL FIN.
 2) FRAME DIMENSIONS ARE BUCK WIDTH AND BUCK HEIGHT (SEE SHEETS 3-4). SASH SIZE IS AS PER THE FIGURE.
 3) FOR SIZES NOT SHOWN, ROUND UP TO THE NEXT AVAILABLE WIDTH OR HEIGHT DIMENSION SHOWN ON THE TABLE.
 4) "1/4-1/2-1/4" AND "1/3-1/3-1/3" INDICATE THAT THOSE STANDARD SASH CONFIGURATIONS FALL WITHIN THE SASH WIDTH RANGE IN THE ADJACENT COLUMN. "CUSTOM" INDICATES THAT NO STANDARD SASH CONFIGURATIONS FALL WITHIN THE RANGE.

PRODUCT REVISED
 as complying with the Florida
 Building Code
 NOA-No. 20-0406.01
 Expiration Date 09/24/2025
 By *[Signature]*
 Miami-Dade Product Control



1070 TECHNOLOGY DRIVE
 N. VENICE, FL 34275
 (941)-480-1600

REGISTRATION #29296

Revision:
 C) NO CHANGES THIS SHEET.
 AK - 03/27/20

Description:
 DESIGN PRESSURE TABLES

Title:
 HORIZONTAL ROLLER - LM

Series/Model:
 HR-5510

Scale:
 NTS

Sheet:
 7 OF 18

Drawing No.
 MD-HR5510-01

Rev:
 C

Drawn By:
 J ROSOWSKI

Date:
 05/15/15

TABLE 10:

Glass Types 6 - 8	Design Pressure (lbs/ft ²) for XO or OX Windows
Reinf. Level R4	All Buck Heights up to 72"
All Buck Widths up to 75"	+50 / -50

SEE TABLE 20 FOR ANCHORAGE

TABLE 11:

Glass Types 5 - 8	Reinf. Level R4	Design Pressure (lbs/ft ²) for XO or OX Windows					
		Window Buck Height					
		48"		54"		63"	
Window Buck Width	25-1/2"	+65.0	-70.0	+65.0	-70.0	+65.0	-70.0
	28"	+65.0	-70.0	+65.0	-70.0	+65.0	-70.0
	36"	+65.0	-70.0	+65.0	-70.0	+65.0	-70.0
	42"	+65.0	-70.0	+65.0	-70.0	+65.0	-70.0
	48"	+65.0	-70.0	+65.0	-70.0	+65.0	-70.0
	60"	+65.0	-70.0	+65.0	-70.0	+65.0	-70.0
75"	+65.0	-70.0	+65.0	-70.0	+64.3*	-64.3*	

* +65/-70 FOR GLASS TYPES 6-8
SEE TABLE 21 FOR ANCHORAGE

TABLE 12:

Glass Types 10-12 & 14-16	Reinf. Level R4	Design Pressure (lbs/ft ²) for XO or OX Windows					
		Window Buck Height					
		54"		63"		76"	
Window Buck Width	25-1/2"	+65.0	-110.0	+65.0	-110.0	+65.0	-110.0
	28"	+65.0	-110.0	+65.0	-110.0	+65.0	-110.0
	36"	+65.0	-110.0	+65.0	-110.0	+65.0	-110.0
	42"	+65.0	-110.0	+65.0	-110.0	+65.0	-110.0
	48"	+65.0	-110.0	+65.0	-110.0	+65.0	-110.0
	60"	+65.0	-110.0	+65.0	-110.0	+65.0	-93.9
75"	+65.0	-110.0	+65.0	-103.5	+65.0	-80.0	

SEE TABLE 22 FOR ANCHORAGE

TABLE 13:

Glass Types 5 & 6	Reinf. Level R4	Sash Configuration	Sash Width Range (in)	Design Pressure (lbs/ft ²) for XO Windows							
				Window Buck Height							
				36"		48"		54"		63"	
Window Buck Width	60"	Custom	11.391 - 13.397	+65.0	-70.0	+65.0	-70.0	+65.0	-70.0	+65.0	-65.3
		1/4-1/2-1/4	13.398 - 15.360	+65.0	-70.0	+65.0	-70.0	+65.0	-70.0	+65.0	-70.0
		1/3-1/3-1/3	15.361 - 19.641	+65.0	-70.0	+65.0	-70.0	+65.0	-70.0	+65.0	-70.0
Window Buck Width	75"	Custom	11.391 - 13.397	+65.0	-70.0	+65.0	-69.6	+63.3	-63.3	+53.2	-53.2
		1/4-1/2-1/4	13.398 - 19.110	+65.0	-70.0	+65.0	-70.0	+65.0	-66.5	+56.2	-56.2
		1/3-1/3-1/3	19.111 - 24.641	+65.0	-70.0	+65.0	-70.0	+65.0	-70.0	+65.0	-66.0
Window Buck Width	96"	Custom	18.360 - 19.397	+65.0	-70.0	+59.9	-59.9	+55.5	-55.5	+49.1	-49.1
		1/4-1/2-1/4	19.398 - 24.360	+65.0	-70.0	+62.1	-62.1	+58.0	-58.0	+50.3	-50.3
		Custom	24.361 - 30.360	+65.0	-70.0	+65.0	-70.0	+65.0	-67.3	+57.0	-57.0
Window Buck Width	120"	1/4-1/2-1/4	** - 30.360	+65.0	-70.0	+59.9	-59.9	+55.5	-55.5	+49.1	-49.1

** MIN. SASH SIZE = WINDOW WIDTH - 59.28
SEE TABLE 24 FOR ANCHORAGE

TABLE 15:

Glass Types 10 - 12	Reinf. Level R4	Sash Configuration	Sash Width Range (in)	Design Pressure (lbs/ft ²) for XO Windows							
				Window Buck Height							
				48"		54"		63"		63"	
Window Buck Width	60"	Custom	11.391 - 13.397	+65.0	-110.0	+65.0	-110.0	+65.0	-110.0	+65.0	-110.0
		1/4-1/2-1/4	13.398 - 15.360	+65.0	-110.0	+65.0	-110.0	+65.0	-110.0	+65.0	-110.0
		1/3-1/3-1/3	15.361 - 19.641	+65.0	-110.0	+65.0	-110.0	+65.0	-110.0	+65.0	-110.0
Window Buck Width	75"	Custom	11.391 - 13.397	+65.0	-110.0	+65.0	-110.0	+65.0	-110.0	+65.0	-110.0
		1/4-1/2-1/4	13.398 - 19.110	+65.0	-110.0	+65.0	-110.0	+65.0	-110.0	+65.0	-110.0
		1/3-1/3-1/3	19.111 - 24.641	+65.0	-110.0	+65.0	-110.0	+65.0	-110.0	+65.0	-110.0
Window Buck Width	96"	Custom	17.641 - 19.397	+65.0	-110.0	+65.0	-110.0	+65.0*	-104.6*	+65.0	-110.0
		1/4-1/2-1/4	19.398 - 24.360	+65.0	-110.0	+65.0	-110.0	+65.0*	-109.5*	+65.0	-110.0
		Custom	24.361 - 31.641	+65.0	-110.0	+65.0	-110.0	+65.0	-110.0	+65.0	-110.0
Window Buck Width	120"	1/4-1/2-1/4	29.641 - 32.515	+65.0	-110.0	+65.0	-110.0	+65.0*	-104.6*	+65.0	-110.0
		1/3-1/3-1/3	32.516 - 39.641	+65.0	-110.0	+65.0	-110.0	+65.0	-110.0	+65.0	-110.0
		Custom	** - 39.641	+65.0	-110.0	+65.0	-110.0	+65.0*	-104.6*	+65.0	-110.0
Window Buck Width	140"	Custom	** - 39.641	+65.0	-110.0	+65.0	-110.0	+65.0*	-104.6*	+65.0	-110.0

* +65/-110 FOR GLASS TYPES 11 & 12

SEE TABLE 26 FOR ANCHORAGE

** MIN. SASH SIZE = WINDOW WIDTH - 60.72
2

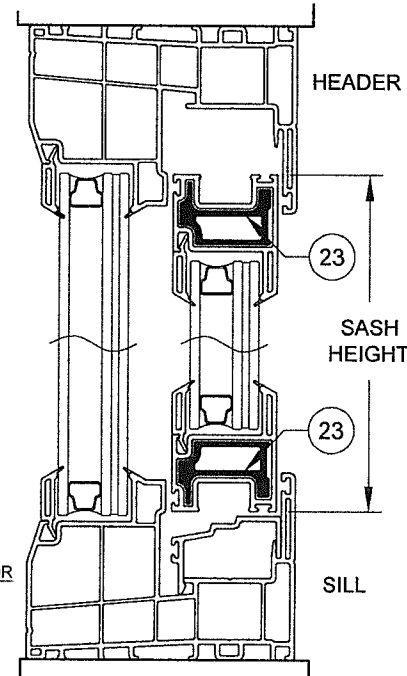


TABLE 14:

Glass Types 7 & 8	Reinf. Level R4	Sash Configuration	Sash Width Range (in)	Design Pressure (lbs/ft ²) for XO Windows							
				Window Buck Height							
				36"		48"		54"		63"	
Window Buck Width	60"	Custom	11.391 - 13.397	+65.0	-70.0	+65.0	-70.0	+65.0	-70.0	+65.0	-70.0
		1/4-1/2-1/4	13.398 - 15.360	+65.0	-70.0	+65.0	-70.0	+65.0	-70.0	+65.0	-70.0
		1/3-1/3-1/3	15.361 - 19.641	+65.0	-70.0	+65.0	-70.0	+65.0	-70.0	+65.0	-70.0
Window Buck Width	75"	Custom	11.391 - 13.397	+65.0	-70.0	+65.0	-70.0	+65.0	-70.0	+65.0	-70.0
		1/4-1/2-1/4	13.398 - 19.110	+65.0	-70.0	+65.0	-70.0	+65.0	-70.0	+65.0	-70.0
		1/3-1/3-1/3	19.111 - 24.641	+65.0	-70.0	+65.0	-70.0	+65.0	-70.0	+65.0	-70.0
Window Buck Width	96"	Custom	18.360 - 19.397	+65.0	-70.0	+65.0	-70.0	+65.0	-70.0	+65.0*	-67.2*
		1/4-1/2-1/4	19.398 - 24.360	+65.0	-70.0	+65.0	-70.0	+65.0	-70.0	+65.0*	-68.8*
		Custom	24.361 - 30.360	+65.0	-70.0	+65.0	-70.0	+65.0	-70.0	+65.0	-70.0
Window Buck Width	120"	1/4-1/2-1/4	** - 30.360	+65.0	-70.0	+65.0	-70.0	+65.0	-70.0	+65.0*	-67.2*

* +65/-70 FOR GLASS TYPE 8

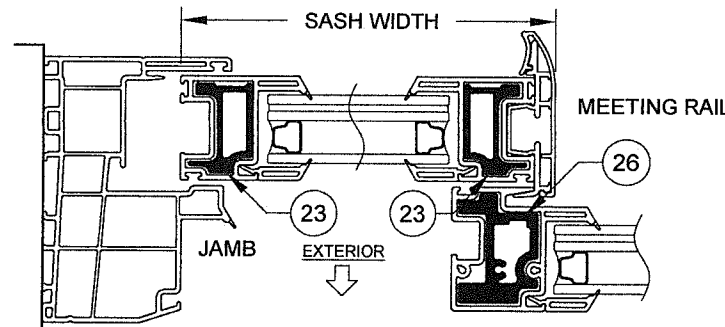
** MIN. SASH SIZE = WINDOW WIDTH - 59.28
2

SEE TABLE 25 FOR ANCHORAGE

TABLE 16:

Glass Types 14 - 16	Reinf. Level R4	Sash Configuration	Sash Width Range (in)	Design Pressure (lbs/ft ²) for XO Windows							
				Window Buck Height							
				48"		54"		63"		63"	
Window Buck Width	60"	Custom	11.391 - 13.397	+65.0	-110.0	+65.0	-110.0	+65.0	-110.0	+65.0	-110.0
		1/4-1/2-1/4	13.398 - 15.360	+65.0	-110.0	+65.0	-110.0	+65.0	-110.0	+65.0	-110.0
		1/3-1/3-1/3	15.361 - 19.641	+65.0	-110.0	+65.0	-110.0	+65.0	-110.0	+65.0	-110.0
Window Buck Width	75"	Custom	11.391 - 13.397	+65.0	-110.0	+65.0	-110.0	+65.0	-109.3	+65.0	-109.3
		1/4-1/2-1/4	13.398 - 19.110	+65.0	-110.0	+65.0	-110.0	+65.0	-102.0	+65.0	-102.0
		1/3-1/3-1/3	19.111 - 24.641	+65.0	-110.0	+65.0	-110.0	+65.0	-102.9	+65.0	-102.9
Window Buck Width	96"	Custom	17.641 - 19.397	+65.0	-110.0	+65.0	-110.0	+65.0	-97.4	+65.0	-97.4
		1/4-1/2-1/4	19.398 - 24.360	+65.0	-110.0	+65.0	-110.0	+65.0	-92.0	+65.0	-92.0
		Custom	24.361 - 31.641	+65.0	-110.0	+65.0	-110.0	+65.0	-88.4	+65.0	-88.4
Window Buck Width	120"	1/4-1/2-1/4	29.641 - 32.515	+65.0	-110.0	+65.0	-109.8	+65.0	-84.3	+65.0	-84.3
		1/3-1/3-1/3	32.516 - 39.641	+65.0	-110.0	+65.0	-105.0	+65.0	-80.8	+65.0	-80.8
		Custom	** - 39.641	+65.0	-110.0	+65.0	-105.0	+65.0	-80.0	+65.0	-80.0
Window Buck Width	140"	Custom	** - 39.641	+65.0	-110.0	+65.0	-105.0	+65.0	-80.0	+65.0	-80.0

SEE TABLE 27 FOR ANCHORAGE

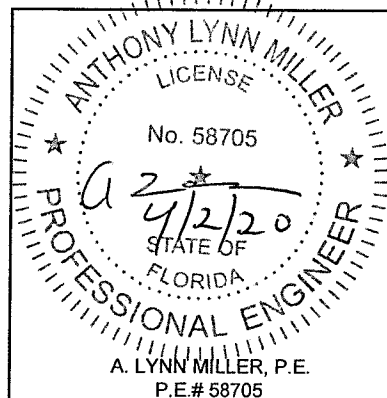


SECTION DETAIL FOR WINDOWS WITH LEVEL R4 REINFORCEMENT

(REINFORCEMENTS SHOWN IN FIGURES APPLY TO ALL FRAME TYPES & CONFIGURATIONS)

GLASS TYPES 10-12 & 14-16 MAY NOT BE USED WITH J-CHANNEL OR INTEGRAL FIN FRAMES

- NOTES:**
- 1) USE THESE TABLES FOR ALL WINDOWS INSTALLED THROUGH THE FRAME OR INTEGRAL FIN AS ALLOWED BY GLASS TYPE.
 - 2) FRAME DIMENSIONS ARE BUCK WIDTH AND BUCK HEIGHT (SEE SHEETS 3-4). SASH SIZE IS AS PER THE FIGURE.
 - 3) FOR SIZES NOT SHOWN, ROUND UP TO THE NEXT AVAILABLE WIDTH OR HEIGHT DIMENSION SHOWN ON THE TABLE.
 - 4) "1/4-1/2-1/4" AND "1/3-1/3-1/3" INDICATE THAT THOSE STANDARD SASH CONFIGURATIONS FALL WITHIN THE SASH WIDTH RANGE IN THE ADJACENT COLUMN. "CUSTOM" INDICATES THAT NO STANDARD SASH CONFIGURATIONS FALL WITHIN THE RANGE.



1070 TECHNOLOGY DRIVE
N. VENICE, FL 34275
(941)-480-1600

REGISTRATION #29296

Revision:
C) NO CHANGES THIS SHEET.
AK - 03/27/20

Description:
DESIGN PRESSURE TABLES

Title:
HORIZONTAL ROLLER - LM

Series/Model:
HR-5510

Scale:
NTS

Sheet:
8 OF 18

Drawing No.
MD-HR5510-01

Rev:
C

PRODUCT REVISED
as complying with the Florida Building Code
NOA-No. 20-0406.01

Expiration Date 09/24/2025

By *J Rosowski*
Miami-Dade Product Control

Drawn By:
J ROSOWSKI

Date:
05/15/15

TABLE 17:

Glass Types 5 - 8	Sash Width (in)	Anchor Quantities for XO or OX Windows																
		30" Height				36" Height				48" Height				54" Height				
		Head & Sill	Jamb	Head & Sill	Jamb	Head & Sill	Jamb	Head & Sill	Jamb	Head & Sill	Jamb	Head & Sill	Jamb	Head & Sill	Jamb	Head & Sill	Jamb	
Window Buck Width	25-1/2"	12.147	2	3	2	3	2	3	2	3	2	3	2	3	2	3	2	3
	28"	13.397	2	3	2	3	2	3	2	3	2	3	2	3	2	3	2	3
	36"	17.397	2	3	2	3	2	3	2	3	2	3	2	3	2	3	2	3
	42"	20.397	2	3	2	3	2	3	2	3	2	3	2	3	2	3	2	3
	48"	23.397	2	3	2	3	2	3	2	3	2	3	2	3	2	3	2	3
	60"	29.397	2	3	2	3	2	3	2	3	2	3	2	3	2	3	2	3
75"	36.897	2	3	2	3	2	3	2	3	2	3	2	3	2	3	2	3	
Window Buck Width	25-1/2"	12.147	2	3	2	3	2	3	2	3	2	3	2	3	2	3	2	3
	28"	13.397	2	3	2	3	2	3	2	3	2	3	2	3	2	3	2	3
	36"	17.397	2	3	2	3	2	3	2	3	2	3	2	3	2	3	2	3
	42"	20.397	2	3	2	3	2	3	2	3	2	3	2	3	2	3	2	3
	48"	23.397	2	3	2	3	2	3	2	3	2	3	2	3	2	3	2	3
	60"	29.397	2	3	2	3	2	3	2	3	2	3	2	3	2	3	2	3
75"	36.897	2	3	2	3	2	3	2	3	2	3	2	3	2	3	2	3	

SEE TABLE 6 FOR DESIGN PRESSURE

TABLE 18:

Glass Types 5 - 8	Sash Width (in)	Anchor Quantities for XO or OX Windows																
		30" Height				36" Height				48" Height				54" Height				
		Head & Sill	Jamb	Head & Sill	Jamb	Head & Sill	Jamb	Head & Sill	Jamb	Head & Sill	Jamb	Head & Sill	Jamb	Head & Sill	Jamb	Head & Sill	Jamb	
Window Buck Width	25-1/2"	12.147	Not Allowed															
	28"	13.397	Not Allowed															
	36"	17.397	Not Allowed															
	42"	20.397	Not Allowed															
	48"	23.397	Not Allowed															
	60"	29.397	Not Allowed															
75"	36.897	Not Allowed																
Window Buck Width	25-1/2"	12.147	2	3	2	3	2	3	2	3	2	3	2	3	2	3	2	3
	28"	13.397	2	3	2	3	2	3	2	3	2	3	2	3	2	3	2	3
	36"	17.397	2	3	2	3	2	3	2	3	2	3	2	3	2	3	2	3
	42"	20.397	2	3	2	3	2	3	2	3	2	3	2	3	2	3	2	3
	48"	23.397	2	3	2	3	2	3	2	3	2	3	2	3	2	3	2	3
	60"	29.397	2	3	2	3	2	3	2	3	2	3	2	3	2	3	2	3
75"	36.897	2	3	2	3	2	3	2	3	2	3	2	3	2	3	2	3	

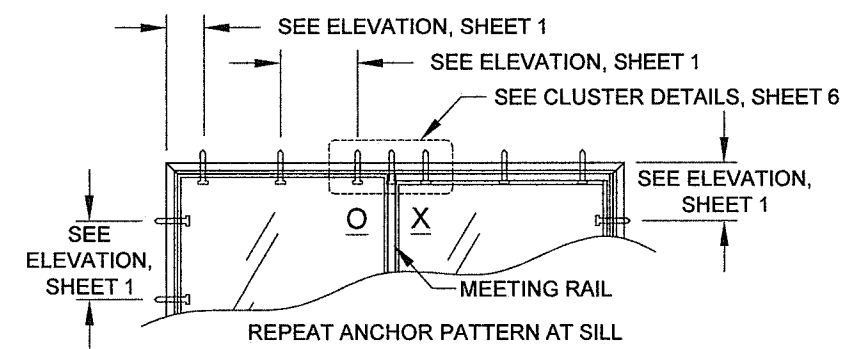
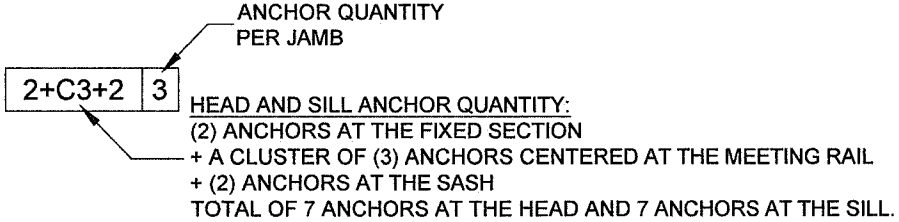
MINIMUM ANCHOR QUANTITIES SHOWN. ALL ANCHORAGE MUST ALSO COMPLY WITH THE MAX. O.C. SPACING SHOWN ON THE ELEVATIONS.

SEE TABLE 7 FOR DESIGN PRESSURE

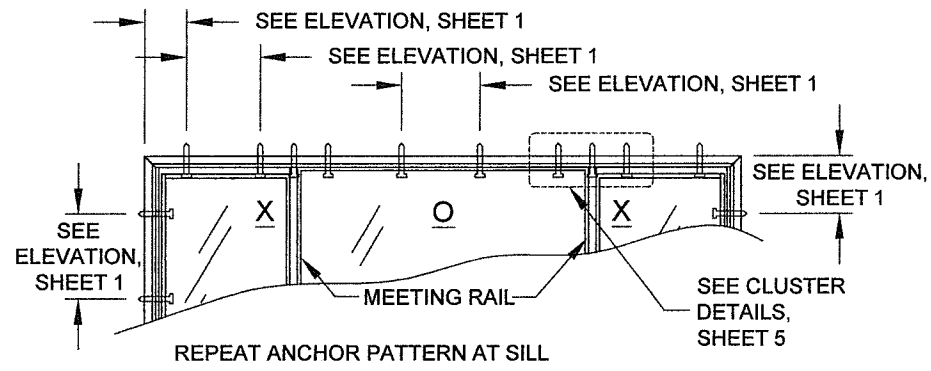
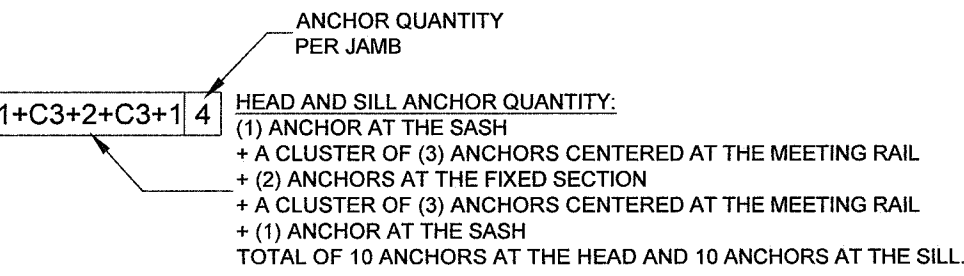
Max. Anchor O.C. Spacing for "Integral-Fin" Installation	Anchor Group E	Anchor Group F
	3.8"	4"

GUIDE TO USING ANCHOR QUANTITY TABLES

FOR OX WINDOWS (XO SIMILAR):



FOR XOX WINDOWS:



Max. Anchor O.C. Spacing for "Integral-Fin" Installation	Anchor Group F
	4"

NOTES:
 1) FRAME DIMENSIONS ARE BUCK WIDTH AND BUCK HEIGHT (SEE SHEETS 3-4). SASH SIZE IS AS PER THE FIGURES ON SHEETS 6-8.
 2) FOR SIZES NOT SHOWN, ROUND UP TO THE NEXT AVAILABLE WIDTH OR HEIGHT DIMENSION SHOWN ON THE TABLE.

PRODUCT REVISED
 as complying with the Florida Building Code
 NOA-No. 20-0406.01
 Expiration Date 09/24/2025
 By *[Signature]*
 Miami-Dade Product Control

Revision: C) NO CHANGES THIS SHEET.
 AK - 03/27/20

1070 TECHNOLOGY DRIVE N. VENICE, FL 34275 (941)-480-1600	Date	05/15/15	Rev	C
	Drawn By	J ROSOWSKI	DWG No.	MD-HR5510-01
	Series	HORIZONTAL ROLLER - LM	Scale	9 OF 18
	Title	ANCHOR QUANTITY TABLES	Sheet	NTS

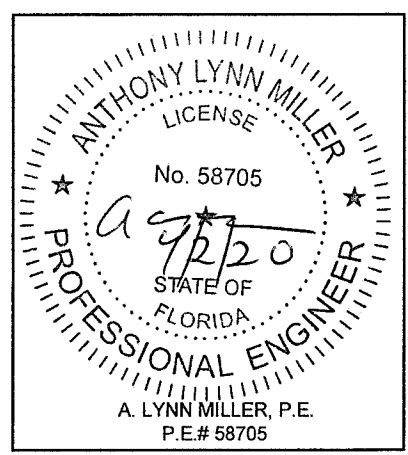


TABLE 19:

Glass Types 5 - 8	Sash Width (in)	Anchor Quantities for XO or OX Windows																				
		30" Height		36" Height		48" Height		54" Height		63" Height		30" Height		36" Height		48" Height		54" Height		63" Height		
		Head & Sill	Jamb	Head & Sill	Jamb	Head & Sill	Jamb	Head & Sill	Jamb	Head & Sill	Jamb	Head & Sill	Jamb	Head & Sill	Jamb	Head & Sill	Jamb	Head & Sill	Jamb	Head & Sill	Jamb	
Window Buck Width	25-1/2"	12.147	1+C2+1	2	1+C2+1	3	1+C2+1	4	1+C2+1	4	1+C2+1	4	1+C2+1	2	1+C2+1	3	1+C2+1	4	1+C2+1	4	1+C2+1	4
	28"	13.397	1+C2+1	2	1+C2+1	3	1+C2+1	4	1+C2+1	4	1+C2+1	4	1+C2+1	2	1+C2+1	3	1+C2+1	4	1+C2+1	4	1+C2+1	4
	36"	17.397	1+C2+1	2	1+C2+1	3	1+C2+1	4	1+C2+1	4	1+C2+1	4	1+C2+1	2	1+C2+1	3	1+C2+1	4	1+C2+1	4	1+C2+1	4
	42"	20.397	1+C2+1	2	1+C2+1	3	1+C2+1	4	1+C2+1	4	1+C2+1	4	1+C2+1	2	1+C2+1	3	1+C2+1	4	1+C2+1	4	1+C2+1	4
	48"	23.397	1+C2+1	2	1+C2+1	3	1+C2+1	4	1+C2+1	4	1+C2+1	4	1+C2+1	2	1+C2+1	3	1+C2+1	4	1+C2+1	4	1+C2+1	4
	60"	29.397	2+C2+2	2	2+C2+2	3	2+C2+2	4	2+C2+2	4	2+C2+2	4	2+C2+2	2	2+C2+2	3	2+C2+2	4	2+C2+2	4	2+C2+2	4
	75"	36.897	2+C2+2	2	2+C2+2	3	2+C2+2	4	2+C2+2	4	2+C3+2	4	2+C2+2	2	2+C2+2	3	2+C2+2	4	2+C2+2	4	2+C2+2	4
Window Buck Width	25-1/2"	12.147	1+C2+1	2	1+C2+1	3	1+C2+1	4	1+C2+1	4	1+C2+1	4	1+C2+1	2	1+C2+1	3	1+C2+1	4	1+C2+1	4	1+C2+1	4
	28"	13.397	1+C2+1	2	1+C2+1	3	1+C2+1	4	1+C2+1	4	1+C2+1	4	1+C2+1	2	1+C2+1	3	1+C2+1	4	1+C2+1	4	1+C2+1	4
	36"	17.397	1+C2+1	2	1+C2+1	3	1+C2+1	4	1+C2+1	4	1+C2+1	4	1+C2+1	2	1+C2+1	3	1+C2+1	4	1+C2+1	4	1+C2+1	4
	42"	20.397	1+C2+1	2	1+C2+1	3	1+C2+1	4	1+C2+1	4	1+C2+1	4	1+C2+1	2	1+C2+1	3	1+C2+1	4	1+C2+1	4	1+C2+1	4
	48"	23.397	1+C2+1	2	1+C2+1	3	1+C2+1	4	1+C2+1	4	1+C2+1	4	1+C2+1	2	1+C2+1	3	1+C2+1	4	1+C2+1	4	1+C2+1	4
	60"	29.397	2+C2+2	2	2+C2+2	3	2+C2+2	4	2+C2+2	4	2+C2+2	4	2+C2+2	2	2+C2+2	3	2+C2+2	4	2+C2+2	4	2+C2+2	4
	75"	36.897	2+C2+2	2	2+C2+2	3	2+C2+2	4	2+C2+2	4	2+C2+2	4	2+C2+2	2	2+C2+2	3	2+C2+2	4	2+C2+2	4	2+C2+2	4

SEE TABLE 8 FOR DESIGN PRESSURE

Max. Anchor O.C. Spacing for "Integral-Fin" Installation	
Anchor Group E	Anchor Group F
3.5"	4"

TABLE 20:


Glass Types 6 - 8	Sash Width (in)	Anchor Quantities for XO or OX Windows																								
		30" Height		36" Height		48" Height		54" Height		63" Height		72" Height		30" Height		36" Height		48" Height		54" Height		63" Height		72" Height		
		Head & Sill	Jamb	Head & Sill	Jamb	Head & Sill	Jamb	Head & Sill	Jamb	Head & Sill	Jamb	Head & Sill	Jamb	Head & Sill	Jamb	Head & Sill	Jamb	Head & Sill	Jamb	Head & Sill	Jamb	Head & Sill	Jamb	Head & Sill	Jamb	
Window Buck Width	25-1/2"	12.147	1+C2+1	2	1+C2+1	3	1+C2+1	4	1+C2+1	4	1+C2+1	5	1+C2+1	5	1+C2+1	2	1+C2+1	3	1+C2+1	4	1+C2+1	4	1+C2+1	5	1+C2+1	5
	28"	13.397	1+C2+1	2	1+C2+1	3	1+C2+1	4	1+C2+1	4	1+C2+1	5	1+C2+1	5	1+C2+1	2	1+C2+1	3	1+C2+1	4	1+C2+1	4	1+C2+1	5	1+C2+1	5
	36"	17.397	1+C2+1	2	1+C2+1	3	1+C2+1	4	1+C2+1	4	1+C2+1	5	1+C3+1	5	1+C2+1	2	1+C2+1	3	1+C2+1	4	1+C2+1	4	1+C2+1	5	1+C3+1	5
	42"	20.397	1+C2+1	2	1+C2+1	3	1+C2+1	4	1+C2+1	4	1+C3+1	5	1+C3+1	5	1+C2+1	2	1+C2+1	3	1+C2+1	4	1+C2+1	4	1+C3+1	5	1+C3+1	5
	48"	23.397	1+C2+1	2	1+C2+1	3	1+C2+1	4	1+C3+1	4	1+C3+1	5	1+C3+1	5	1+C2+1	2	1+C2+1	3	1+C2+1	4	1+C3+1	4	1+C3+1	5	1+C3+1	5
	60"	29.397	2+C2+2	2	2+C2+2	3	2+C2+2	4	2+C3+2	4	2+C3+2	5	2+C4+2	5	2+C2+2	2	2+C2+2	3	2+C2+2	4	2+C3+2	4	2+C3+2	5	2+C4+2	5
	75"	36.897	2+C2+2	2	2+C2+2	3	2+C3+2	4	2+C3+2	4	2+C4+2	5	2+C4+2	5	2+C2+2	2	2+C2+2	3	2+C3+2	4	2+C3+2	4	2+C4+2	5	2+C4+2	5
Window Buck Width	25-1/2"	12.147	1+C2+1	2	1+C2+1	3	1+C2+1	4	1+C2+1	4	1+C2+1	5	1+C2+1	5	1+C2+1	2	1+C2+1	3	1+C2+1	4	1+C2+1	4	1+C2+1	5	1+C2+1	5
	28"	13.397	1+C2+1	2	1+C2+1	3	1+C2+1	4	1+C2+1	4	1+C2+1	5	1+C2+1	5	1+C2+1	2	1+C2+1	3	1+C2+1	4	1+C2+1	4	1+C2+1	5	1+C2+1	5
	36"	17.397	1+C2+1	2	1+C2+1	3	1+C2+1	4	1+C2+1	4	1+C2+1	5	1+C3+1	5	1+C2+1	2	1+C2+1	3	1+C2+1	4	1+C2+1	4	1+C3+1	5	1+C3+1	5
	42"	20.397	1+C2+1	2	1+C2+1	3	1+C2+1	4	1+C2+1	4	1+C3+1	5	1+C3+1	5	1+C2+1	2	1+C2+1	3	1+C2+1	4	1+C2+1	4	1+C3+1	5	1+C3+1	5
	48"	23.397	1+C2+1	2	1+C2+1	3	1+C2+1	4	1+C3+1	4	1+C3+1	5	1+C3+1	5	1+C2+1	2	1+C2+1	3	1+C2+1	4	1+C3+1	4	1+C3+1	5	1+C3+1	5
	60"	29.397	2+C2+2	2	2+C2+2	3	2+C2+2	4	2+C3+2	4	2+C3+2	5	2+C4+2	5	2+C2+2	2	2+C2+2	3	2+C2+2	4	2+C3+2	4	2+C3+2	5	2+C4+2	5
	75"	36.897	2+C2+2	2	2+C2+2	3	2+C3+2	4	2+C3+2	4	2+C4+2	5	2+C4+2	5	2+C2+2	2	2+C2+2	3	2+C3+2	4	2+C3+2	4	2+C4+2	5	2+C4+2	5

SEE TABLE 10 FOR DESIGN PRESSURE

Max. Anchor O.C. Spacing for "Integral-Fin" Installation	
Anchor Group E	Anchor Group F
3.2"	4"

NOTES:
 1) FRAME DIMENSIONS ARE BUCK WIDTH AND BUCK HEIGHT (SEE SHEETS 3-4). SASH SIZE IS AS PER THE FIGURES ON SHEETS 6-8.
 2) FOR SIZES NOT SHOWN, ROUND UP TO THE NEXT AVAILABLE WIDTH OR HEIGHT DIMENSION SHOWN ON THE TABLE.
 3) SEE SHEET 9 FOR A GUIDE TO USING THESE TABLES.

MINIMUM ANCHOR QUANTITIES SHOWN. ALL ANCHORAGE MUST ALSO COMPLY WITH THE MAX. O.C. SPACING SHOWN ON THE ELEVATIONS.

PRODUCT REVISED
 as complying with the Florida Building Code
 NOA-No. 20-0406.01
 Expiration Date 09/24/2025
 By 
 Miami-Dade Product Control

Revision: C) NO CHANGES THIS SHEET.
 AK - 03/27/20

1070 TECHNOLOGY DRIVE
 N. VENICE, FL 34275
 (941)-480-1600

REGISTRATION #29296

ANCHOR QUANTITY TABLES

HORIZONTAL ROLLER - LM

HR-5510

10 OF 18

NTS

J ROSOWSKI

05/15/15

MD-HR5510-01

C

ANTHONY LYNN MILLER
 LICENSE
 No. 58705
 05/12/20
 STATE OF FLORIDA
 PROFESSIONAL ENGINEER

A. LYNN MILLER, P.E.
 P.E.# 58705

TABLE 21:

Glass Types 5 - 8	Sash Width (in)	Anchor Quantities for XO or OX Windows																								
		30" Height					36" Height					48" Height					54" Height					63" Height				
		Head & Sill	Jamb	Head & Sill	Jamb	Head & Sill	Jamb	Head & Sill	Jamb	Head & Sill	Jamb	Head & Sill	Jamb	Head & Sill	Jamb	Head & Sill	Jamb	Head & Sill	Jamb	Head & Sill	Jamb	Head & Sill	Jamb			
Window Buck Width	25-1/2"	12.147	Not Allowed										Not Allowed													
	28"	13.397	Not Allowed										Not Allowed													
	36"	17.397	Not Allowed										Not Allowed													
	42"	20.397	Not Allowed										Not Allowed													
	48"	23.397	Not Allowed										Not Allowed													
	60"	29.397	Not Allowed										Not Allowed													
	75"	36.897	Not Allowed										Not Allowed													
Window Buck Width	25-1/2"	12.147	1+C2+1	2	1+C2+1	3	1+C2+1	4	1+C2+1	4	1+C2+1	4	1+C2+1	2	1+C2+1	3	1+C2+1	4	1+C2+1	4	1+C2+1	4				
	28"	13.397	1+C2+1	2	1+C2+1	3	1+C2+1	4	1+C2+1	4	1+C2+1	4	1+C2+1	2	1+C2+1	3	1+C2+1	4	1+C2+1	4	1+C2+1	4				
	36"	17.397	1+C2+1	2	1+C2+1	3	1+C2+1	4	1+C2+1	4	1+C2+1	4	1+C2+1	2	1+C2+1	3	1+C2+1	4	1+C2+1	4	1+C2+1	4				
	42"	20.397	1+C2+1	2	1+C2+1	3	1+C2+1	4	1+C2+1	4	1+C2+1	4	1+C2+1	2	1+C2+1	3	1+C2+1	4	1+C2+1	4	1+C2+1	4				
	48"	23.397	1+C2+1	2	1+C2+1	3	1+C2+1	4	1+C2+1	4	1+C2+1	4	1+C2+1	2	1+C2+1	3	1+C2+1	4	1+C2+1	4	1+C2+1	4				
	60"	29.397	2+C2+2	2	2+C2+2	3	2+C2+2	4	2+C2+2	4	2+C3+2	4	2+C2+2	2	2+C2+2	3	2+C2+2	4	2+C2+2	4	2+C2+2	4				
	75"	36.897	2+C2+2	2	2+C2+2	3	2+C2+2	4	2+C2+2	4	2+C3+2	4	2+C2+2	2	2+C2+2	3	2+C2+2	4	2+C2+2	4	2+C2+2	4				

SEE TABLE 11 FOR DESIGN PRESSURE

Max. Anchor O.C. Spacing for "Integral-Fin" Installation	Anchor Group F 4"
-----------------------------------------------------------------	----------------------

PRODUCT REVISED
as complying with the Florida Building Code
NOA-No. 20-0406.01
Expiration Date 09/24/2025
By *[Signature]*
Miami-Dade Product Control

Revision: C) NO CHANGES THIS SHEET.
AK - 03/27/20

TABLE 22:

Glass Types 10-12 & 14-16	Sash Width (in)	Anchor Quantities for XO or OX Windows																													
		30" Height					36" Height					48" Height					54" Height					63" Height					76" Height				
		Head & Sill	Jamb	Head & Sill	Jamb	Head & Sill	Jamb	Head & Sill	Jamb	Head & Sill	Jamb	Head & Sill	Jamb	Head & Sill	Jamb	Head & Sill	Jamb	Head & Sill	Jamb	Head & Sill	Jamb	Head & Sill	Jamb								
Window Buck Width	25-1/2"	12.147	Not Allowed										Not Allowed																		
	28"	13.397	Not Allowed										Not Allowed																		
	36"	17.397	Not Allowed										Not Allowed																		
	42"	20.397	Not Allowed										Not Allowed																		
	48"	23.397	Not Allowed										Not Allowed																		
	60"	29.397	Not Allowed										Not Allowed																		
	75"	36.897	Not Allowed										Not Allowed																		
Window Buck Width	25-1/2"	12.147	1+C2+1	2	1+C2+1	3	1+C2+1	4	1+C2+1	4	1+C2+1	5	1+C3+1	5	1+C2+1	2	1+C2+1	3	1+C2+1	4	1+C2+1	4	1+C2+1	5	1+C3+1	5					
	28"	13.397	1+C2+1	2	1+C2+1	3	1+C2+1	4	1+C2+1	4	1+C3+1	5	1+C3+1	5	1+C2+1	2	1+C2+1	3	1+C2+1	4	1+C2+1	4	1+C3+1	5	1+C3+1	5					
	36"	17.397	1+C2+1	2	1+C2+1	3	1+C2+1	4	1+C3+1	4	1+C3+1	5	1+C4+1	5	1+C2+1	2	1+C2+1	3	1+C2+1	4	1+C3+1	4	1+C3+1	5	1+C4+1	5					
	42"	20.397	1+C2+1	2	1+C2+1	3	1+C3+1	4	1+C3+1	4	1+C3+1	5	1+C4+1	5	1+C2+1	2	1+C2+1	3	1+C3+1	4	1+C3+1	4	1+C3+1	5	1+C4+1	5					
	48"	23.397	1+C2+1	2	1+C2+1	3	1+C3+1	4	1+C3+1	4	1+C4+1	5	1+C4+1	5	1+C2+1	2	1+C2+1	3	1+C3+1	4	1+C3+1	4	1+C4+1	5	1+C4+1	5					
	60"	29.397	2+C2+2	2	2+C2+2	3	2+C3+2	4	2+C3+2	4	2+C4+2	5	2+C4+2	5	2+C2+2	2	2+C2+2	3	2+C3+2	4	2+C3+2	4	2+C4+2	5	2+C4+2	5					
	75"	36.897	2+C2+2	2	2+C2+2	3	2+C3+2	4	2+C4+2	4	2+C4+2	5	2+C4+2	5	2+C2+2	2	2+C2+2	3	2+C3+2	4	2+C4+2	4	2+C4+2	5	2+C4+2	5					

MINIMUM ANCHOR QUANTITIES SHOWN. ALL ANCHORAGE MUST ALSO COMPLY WITH THE MAX. O.C. SPACING SHOWN ON THE ELEVATIONS.

SEE TABLE 12 FOR DESIGN PRESSURE

GLASS TYPES 10-12 & 14-16 MAY NOT BE USED WITH J-CHANNEL OR INTEGRAL FIN FRAMES

NOTES:
1) FRAME DIMENSIONS ARE BUCK WIDTH AND BUCK HEIGHT (SEE SHEETS 3-4). SASH SIZE IS AS PER THE FIGURES ON SHEETS 6-8.

2) FOR SIZES NOT SHOWN, ROUND UP TO THE NEXT AVAILABLE WIDTH OR HEIGHT DIMENSION SHOWN ON THE TABLE.

3) SEE SHEET 9 FOR A GUIDE TO USING THESE TABLES.

1070 TECHNOLOGY DRIVE
N. VENICE, FL 34275
(941)-480-1600

REGISTRATION #29296

ANCHOR QUANTITY TABLES

HORIZONTAL ROLLER - LM

HR-5510

NTS

Scale

Sheet 11 OF 18

DWG No. MD-HR5510-01

Rev. C

By J ROSOWSKI

Date 05/15/15

ANTHONY LYNN MILLER
LICENSE
No. 58705
4/2/20
STATE OF FLORIDA
PROFESSIONAL ENGINEER
A. LYNN MILLER, P.E.
P.E.# 58705

TABLE 26: MINIMUM ANCHOR QUANTITIES SHOWN. ALL ANCHORAGE MUST ALSO COMPLY WITH THE MAX. O.C. SPACING SHOWN ON THE ELEVATIONS.

Glass Types 10 - 12	Sash Configuration	Sash Width Range (in)	Anchor Quantities for XOX Windows																																
			24" Height		30" Height		36" Height		48" Height		54" Height		63" Height		24" Height		30" Height		36" Height		48" Height		54" Height		63" Height										
			Head & Sill	Jamb	Head & Sill	Jamb	Head & Sill	Jamb	Head & Sill	Jamb	Head & Sill	Jamb	Head & Sill	Jamb	Head & Sill	Jamb	Head & Sill	Jamb	Head & Sill	Jamb	Head & Sill	Jamb	Head & Sill	Jamb	Head & Sill	Jamb									
			Anchor Group A												Anchor Group C																				
Window Buck Width	35-1/4"	1/3-1/3-1/3	11.391 - 11.391																																
	38"	1/3-1/3-1/3	12.308 - 12.308																																
	45-1/8"	1/4-1/2-1/4	11.391 - 13.397																																
		1/3-1/3-1/3	13.398 - 14.683																																
	47-3/4"	1/4-1/2-1/4	11.391 - 12.297																																
		1/3-1/3-1/3	12.298 - 15.558																																
	52-1/8"	Custom	11.391 - 12.016																																
		1/4-1/2-1/4	12.017 - 13.397																																
	60"	1/3-1/3-1/3	13.398 - 17.016																																
		Custom	11.391 - 13.397																																
	75"	1/4-1/2-1/4	13.398 - 15.360																																
		1/3-1/3-1/3	15.361 - 19.641																																
	96"	Custom	11.391 - 13.397																																
		1/4-1/2-1/4	13.398 - 19.110																																
120"	1/3-1/3-1/3	19.111 - 24.641																																	
	Custom	17.641 - 19.397																																	
140"	1/4-1/2-1/4	19.398 - 24.360																																	
	1/3-1/3-1/3	24.361 - 31.641																																	
140"	1/4-1/2-1/4	29.641 - 32.515																																	
	1/3-1/3-1/3	32.516 - 39.641																																	
140"	Custom	** - 39.641																																	
			Anchor Group B												Anchor Group D																				
Window Buck Width	35-1/4"	1/3-1/3-1/3	11.391 - 11.391	1+C2+0+C2+1	2	1+C2+0+C2+1	2	1+C2+0+C2+1	2	1+C2+0+C2+1	3	1+C2+0+C2+1	4	1+C2+0+C2+1	4	1+C2+0+C2+1	4	1+C2+0+C2+1	4	1+C2+0+C2+1	4	1+C2+0+C2+1	2	1+C2+0+C2+1	2	1+C2+0+C2+1	2	1+C2+0+C2+1	3	1+C2+0+C2+1	4	1+C2+0+C2+1	4	1+C2+0+C2+1	4
	38"	1/3-1/3-1/3	12.308 - 12.308	1+C2+0+C2+1	2	1+C2+0+C2+1	2	1+C2+0+C2+1	2	1+C2+0+C2+1	3	1+C2+0+C2+1	4	1+C2+0+C2+1	4	1+C2+0+C2+1	4	1+C2+0+C2+1	4	1+C2+0+C2+1	4	1+C2+0+C2+1	4	1+C2+0+C2+1	2	1+C2+0+C2+1	2	1+C2+0+C2+1	2	1+C2+0+C2+1	3	1+C2+0+C2+1	4	1+C2+0+C2+1	4
	45-1/8"	1/4-1/2-1/4	11.391 - 13.397	1+C2+0+C2+1	2	1+C2+0+C2+1	2	1+C2+0+C2+1	2	1+C2+0+C2+1	3	1+C2+0+C2+1	4	1+C3+0+C3+1	4	1+C3+0+C3+1	4	1+C3+0+C3+1	4	1+C3+0+C3+1	4	1+C3+0+C3+1	4	1+C2+0+C2+1	2	1+C2+0+C2+1	2	1+C2+0+C2+1	2	1+C2+0+C2+1	3	1+C2+0+C2+1	4	1+C3+0+C3+1	4
		1/3-1/3-1/3	13.398 - 14.683	1+C2+0+C2+1	2	1+C2+0+C2+1	2	1+C2+0+C2+1	2	1+C2+0+C2+1	3	1+C2+0+C2+1	4	1+C2+0+C2+1	4	1+C3+0+C3+1	4	1+C3+0+C3+1	4	1+C3+0+C3+1	4	1+C3+0+C3+1	4	1+C2+0+C2+1	2	1+C2+0+C2+1	2	1+C2+0+C2+1	2	1+C2+0+C2+1	3	1+C2+0+C2+1	4	1+C3+0+C3+1	4
	47-3/4"	1/4-1/2-1/4	11.391 - 12.297	1+C2+0+C2+1	2	1+C2+0+C2+1	2	1+C2+0+C2+1	2	1+C2+0+C2+1	3	1+C2+0+C2+1	4	1+C3+0+C3+1	4	1+C3+0+C3+1	4	1+C3+0+C3+1	4	1+C3+0+C3+1	4	1+C3+0+C3+1	4	1+C2+0+C2+1	2	1+C2+0+C2+1	2	1+C2+0+C2+1	2	1+C2+0+C2+1	3	1+C2+0+C2+1	4	1+C3+0+C3+1	4
		1/3-1/3-1/3	12.298 - 15.558	1+C2+0+C2+1	2	1+C2+0+C2+1	2	1+C2+0+C2+1	2	1+C2+0+C2+1	3	1+C2+0+C2+1	4	1+C3+0+C3+1	4	1+C3+0+C3+1	4	1+C3+0+C3+1	4	1+C3+0+C3+1	4	1+C3+0+C3+1	4	1+C2+0+C2+1	2	1+C2+0+C2+1	2	1+C2+0+C2+1	2	1+C2+0+C2+1	3	1+C2+0+C2+1	4	1+C3+0+C3+1	4
	52-1/8"	Custom	11.391 - 12.016	1+C2+0+C2+1	2	1+C2+0+C2+1	2	1+C2+0+C2+1	2	1+C2+0+C2+1	3	1+C3+0+C3+1	4	1+C3+0+C3+1	4	1+C3+0+C3+1	4	1+C3+0+C3+1	4	1+C3+0+C3+1	4	1+C3+0+C3+1	4	1+C2+0+C2+1	2	1+C2+0+C2+1	2	1+C2+0+C2+1	2	1+C2+0+C2+1	3	1+C3+0+C3+1	4	1+C3+0+C3+1	4
		1/4-1/2-1/4	12.017 - 13.397	1+C2+0+C2+1	2	1+C2+0+C2+1	2	1+C2+0+C2+1	2	1+C2+0+C2+1	3	1+C3+0+C3+1	4	1+C3+0+C3+1	4	1+C3+0+C3+1	4	1+C3+0+C3+1	4	1+C3+0+C3+1	4	1+C3+0+C3+1	4	1+C2+0+C2+1	2	1+C2+0+C2+1	2	1+C2+0+C2+1	2	1+C2+0+C2+1	3	1+C3+0+C3+1	4	1+C3+0+C3+1	4
	60"	1/3-1/3-1/3	13.398 - 17.016	1+C2+0+C2+1	2	1+C2+0+C2+1	2	1+C2+0+C2+1	2	1+C2+0+C2+1	3	1+C3+0+C3+1	4	1+C3+0+C3+1	4	1+C3+0+C3+1	4	1+C3+0+C3+1	4	1+C3+0+C3+1	4	1+C3+0+C3+1	4	1+C2+0+C2+1	2	1+C2+0+C2+1	2	1+C2+0+C2+1	2	1+C2+0+C2+1	3	1+C3+0+C3+1	4	1+C3+0+C3+1	4
		Custom	11.391 - 13.397	1+C2+2+C2+1	2	1+C2+2+C2+1	2	1+C2+2+C2+1	2	1+C2+2+C2+1	3	1+C2+2+C2+1	4	1+C3+2+C3+1	4	1+C3+2+C3+1	4	1+C3+2+C3+1	4	1+C3+2+C3+1	4	1+C3+2+C3+1	4	1+C2+2+C2+1	2	1+C2+2+C2+1	2	1+C2+2+C2+1	2	1+C2+2+C2+1	3	1+C2+2+C2+1	4	1+C3+2+C3+1	4
	75"	1/4-1/2-1/4	13.398 - 15.360	1+C2+2+C2+1	2	1+C2+2+C2+1	2	1+C2+2+C2+1	2	1+C2+2+C2+1	3	1+C2+2+C2+1	4	1+C3+2+C3+1	4	1+C3+2+C3+1	4	1+C3+2+C3+1	4	1+C3+2+C3+1	4	1+C3+2+C3+1	4	1+C2+1+C2+1	2	1+C2+1+C2+1	2	1+C2+1+C2+1	2	1+C2+1+C2+1	3	1+C2+1+C2+1	4	1+C3+1+C3+1	4
		1/3-1/3-1/3	15.361 - 19.641	1+C2+0+C2+1	2	1+C2+0+C2+1	2	1+C2+0+C2+1	2	1+C2+0+C2+1	3	1+C3+0+C3+1	4	1+C3+0+C3+1	4	1+C4+0+C4+1	4	1+C4+0+C4+1	4	1+C4+0+C4+1	4	1+C4+0+C4+1	4	1+C2+0+C2+1	2	1+C2+0+C2+1	2	1+C2+0+C2+1	2	1+C2+0+C2+1	3	1+C3+0+C3+1	4	1+C3+0+C3+1	4
	96"	Custom	11.391 - 13.397	1+C2+3+C2+1	2	1+C2+3+C2+1	2	1+C2+3+C2+1	2	1+C2+3+C2+1	3	1+C3+3+C3+1	4	1+C3+3+C3+1	4	1+C3+3+C3+1	4	1+C3+3+C3+1	4	1+C3+3+C3+1	4	1+C3+3+C3+1	4	1+C2+2+C2+1	2	1+C2+2+C2+1	2	1+C2+2+C2+1	2	1+C2+2+C2+1	3	1+C3+2+C3+1	4	1+C3+2+C3+1	4
		1/4-1/2-1/4	13.398 - 19.110	1+C2+2+C2+1	2	1+C2+2+C2+1	2	1+C2+2+C2+1	2	1+C2+2+C2+1	3	1+C3+2+C3+1	4	1+C3+2+C3+1	4	1+C3+2+C3+1	4	1+C3+2+C3+1	4	1+C3+2+C3+1	4	1+C3+2+C3+1	4	1+C2+2+C2+1	2	1+C2+2+C2+1	2	1+C2+2+C2+1	2	1+C2+2+C2+1	3	1+C3+2+C3+1	4	1+C3+2+C3+1	4
120"	1/3-1/3-1/3	19.111 - 24.641	1+C2+0+C2+1	2	1+C2+0+C2+1	2	1+C3+0+C3+1	3	1+C3+0+C3+1	4	1+C4+0+C4+1	4	1+C4+0+C4+1	4	1+C4+0+C4+1	4	1+C4+0+C4+1	4	1+C4+0+C4+1	4	1+C4+0+C4+1	4	1+C2+0+C2+1	2	1+C2+0+C2+1	2	1+C3+0+C3+1	3	1+C3+0+C3+1	4	1+C4+0+C4+1	4	1+C4+0+C4+1	4	
	Custom	17.641 - 19.397	1+C2+3+C2+1	2	1+C2+3+C2+1	2	1+C2+4+C2+1	3	1+C3+4+C3+1	4	1+C3+4+C3+1	4	1+C4+4+C4+1	4	1+C4+4+C4+1	4	1+C4+4+C4+1	4	1+C4+4+C4+1	4	1+C4+4+C4+1	4	1+C2+3+C2+1	2	1+C2+3+C2+1	2	1+C2+3+C2+1	2	1+C2+3+C2+1	3	1+C3+4+C3+1	4	1+C3+4+C3+1	4	
140"	1/4-1/2-1/4	19.398 - 24.360	1+C2+3+C2+1	2	1+C2+3+C2+1	2	1+C2+4+C2+1	3	1+C3+4+C3+1	4	1+C3+4+C3+1	4	1+C4+4+C4+1	4	1+C4+4+C4+1	4	1+C4+4+C4+1	4	1+C4+4+C4+1	4	1+C4+4+C4+1	4	1+C2+2+C2+1	2	1+C2+2+C2+1	2	1+C2+2+C2+1	2	1+C2+2+C2+1	3	1+C3+3+C3+1	4	1+C3+3+C3+1	4	
	1/3-1/3-1/3	24.361 - 31.641	2+C2+2+C2+2	2	2+C2+2+C2+2	2	2+C2+3+C2+2	2	2+C3+3+C3+2	4	2+C3+3+C3+2	4	2+C4+3+C4+2	4	2+C4+3+C4+2	4	2+C4+3+C4+2	4	2+C4+3+C4+2	4	2+C4+3+C4+2	4	1+C2+2+C2+1	2	1+C2+2+C2+1	2	1+C2+2+C2+1	2	1+C2+2+C2+1	3	1+C3+2+C3+1	4	1+C3+2+C3+1	4	
140"	1/4-1/2-1/4	29.641 - 32.515	2+C2+3+C2+2	2	2+C2+3+C2+2	2	2+C2+4+C2+2	3	2+C3+4+C3+2	4	2+C3+4+C3+2	4	2+C4+4+C4+2	4	2+C4+4+C4+2	4	2+C4+4+C4+2	4	2+C4+4+C4+2	4	2+C4+4+C4+2	4	2+C2+3+C2+2	2	2+C2+3+C2+2	2	2+C2+3+C2+2	2	2+C2+3+C2+2	3	2+C3+4+C3+2	4	2+C3+4+C3+2	4	
	1/3-1/3-1/3	32.516 - 39.641	2+C2+3+C2+2	2	2+C2+3+C2+2	2	2+C2+3+C2+2	3	2+C3+4+C3+2	4	2+C3+4+C3+2	4	2+C4+4+C4+2	4	2+C4+4+C4+2	4	2+C4+4+C4+2	4	2+C4+4+C4+2	4	2+C4+4+C4+2	4	2+C2+2+C2+1	2	2+C2+2+C2+1	2	2+C2+2+C2+1	2	2+C2+2+C2+1	3	2+C3+3+C3+2	4	2+C3+3+C3+2	4	
140"	Custom	** - 39.641	2+C2+3+C2+2	2	2+C2+3+C2+2	2	2+C2+4+C2+2	3	2+C3+4+C3+2	4	2+C3+4+C3+2	4	2+C4+4+C4+2	4	2+C4+4+C4+2	4	2+C4+4+C4+2	4	2+C4+4+C4+2	4	2+C4+4+C4+2	4	2+C2+3+C2+2	2	2+C2+3+C2+2	2	2+C2+3+C2+2	2	2+C2+3+C2+2	3	2+C3+4+C3+2	4	2+C3+4+C3+2	4	

NOTES:

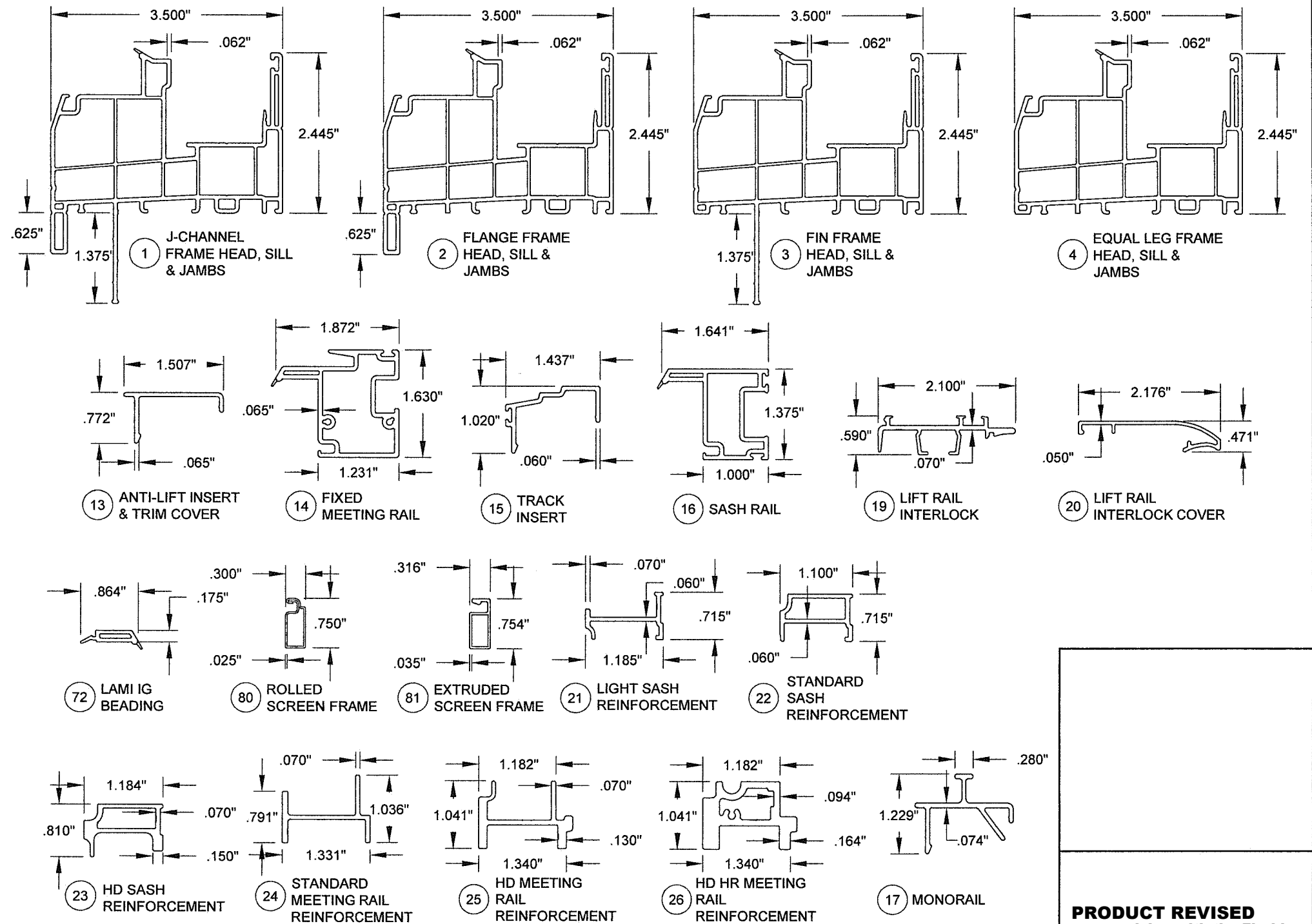
- 1) FRAME DIMENSIONS ARE BUCK WIDTH AND BUCK HEIGHT (SEE SHEETS 3-4).
- 2) SASH SIZE IS AS PER THE FIGURES ON SHEETS 6-8.
- 3) FOR SIZES NOT SHOWN, ROUND UP TO THE NEXT AVAILABLE WIDTH OR HEIGHT DIMENSION SHOWN ON THE TABLE.
- 4) SEE SHEET 9 FOR A GUIDE TO USING THESE TABLES.
- 5) "1/4-1/2-1/4" AND "1/3-1/3-1/3" INDICATE THAT THOSE STANDARD SASH CONFIGURATIONS FALL WITHIN THE SASH WIDTH RANGE IN THE ADJACENT COLUMN. "CUSTOM" INDICATES THAT NO STANDARD SASH CONFIGURATIONS FALL WITHIN THE RANGE.

SEE TABLE 15 FOR DESIGN PRESSURE

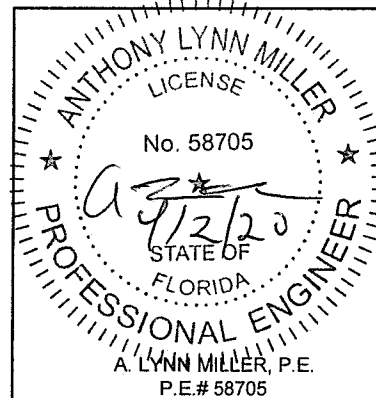
GLASS TYPES 10-12 & 14-16 MAY

TABLE 28:

Bill of Material			
#	Part #	Description	Material
1	620121	Frame Head, Sill and Jambs - J-Channel	PVC
2	620122	Frame Head, Sill and Jambs - Flange	PVC
3	620123	Frame Head, Sill and Jambs - Fin	PVC
4	620124	Frame Head, Sill and Jambs - Equal Leg	PVC
13	620172	Anti-Lift Insert / Trim Cover	PVC
14	620131	Fixed Meeting Rail	PVC
15	620158	Track Insert	6063 T6 Al
16	620129	Sash Rail (Sides, Top & Bottom)	PVC
17	620166	Monorail	6063 T6 Al
19	620156	Pull Rail Interlock	6063 T6 Al
20	620144	Pull Rail Interlock Cover	PVC
21	620150	Light Sash Reinforcement	6063 T6 Al
22	620151	Standard Sash Reinforcement	6063 T6 Al
23	620152	HD Sash Reinforcement	6063 T6 Al
24	620153	Standard Meeting Rail Reinforcement	6005 T5 Al
25	620154	HD Meeting Rail Reinforcement	6005 T5 Al
26	620155	H.D. Horiz. Roller Meeting Rail Reinforcement	6005 T5 Al
27	710X114PPA	#10 x 1-1/4" PH. PH SDS (Monorail Screw)	410 SS
28	61644	Weatherstrip, .187" x .270" Fin Pile	
29	61719	Weatherstrip, .187" x .220" Poly Pile	
30		#8 x 1" Ph. PH SDS (Interlock Mounting Screw)	410 SS
31	78X312PPA	#8 x 3-1/2" Ph. PH SMS (Fixed Meeting Rail Screw)	410 SS
32	71669SP	Meeting Rail Screw Support Plate	6063 T5 Al
33	720210	Weep Hole Cover	PVC
34	720187	Installation Screw Hole Plug	PVC
37	720197	Auto Lock	C Steel
38	720199	Sweep Lock	Cast Zinc
39	720196	Auto Lock Cover Assembly	Cast Zinc
40		#6 x 1-1/8" Ph. FH SDS (Auto and Sweep Lock Screw)	SS
41	720200	Auto and Sweep Lock Keeper	Cast Zinc
42	76X34PPA	#6 x 3/4" PH. PH SDS (Keeper Screw)	SS
43	7612FPTX	#6 x 1/2" FPH Tek (Reinforcement Screw)	SS
44		Leadstile Top Corner Key	Nylon
45		Leadstile Bottom Corner Key	Nylon
46		Lockstile Top Corner Key	Nylon
47		Lockstile Bottom Corner Key	Nylon
48	720204	Wheel	Nylon
72	620135	Lami. I.G. Bead	PVC
74		Backbedding, GE 7700 or Dow 791 or Dow 983	Silicone
75	71684/5	Setting Block (7/8" x 2" x 1/8"), 85 +/- 5 duro.	EPDM
80	61011	Roll-formed Screen	Alum
81	61012	Extruded Screen Frame	Alum
82		Extruded Screen Spreader Bar	Alum
83	47042W	Screen Corner Key with Pull Ring	PVC
84	47041W/CKGLB	Screen Corner Key No Pull Ring	PVC
85	7CASPM	Tension Spring	SS
86	61816C48	Screen Cloth	Fiberglass
87	61635/61614	.140" Screen Spline (Machine/Hand Rolled)	Vinyl



NOTES:
 1) ITEMS # 5-12, 18, 35, 36, 49-71 & 73 ARE NOT USED AND ARE NOT PART OF THIS APPROVAL.
 2) PVC BY ENERGI WINDOW AND DOOR PROFILES, LTD., TO BE LABELED FOR AAMA EXTRUDER CODE.



1070 TECHNOLOGY DRIVE
 N. VENICE, FL 34275
 (941) 480-1600

REGISTRATION #29296

Revision:
 C) ADDED BACKBEDDING.
 AK - 03/27/20

Description:
 WINDOW EXTRUSIONS & BOM

Title:
 HORIZONTAL ROLLER - LM

Series/Model:
 HR-5510

Scale:
 NTS

Sheet:
 17 OF 18

Drawing No.
 MD-HR5510-01

Rev:
 C

PRODUCT REVISED
 as complying with the Florida Building Code
 NOA-No. 20-0406.01
 Expiration Date 09/24/2025
 By *[Signature]*
 Miami-Dade Product Control

Drawn By:
 J ROSOWSKI

Date:
 05/15/15

SASH ASSEMBLY DETAILS

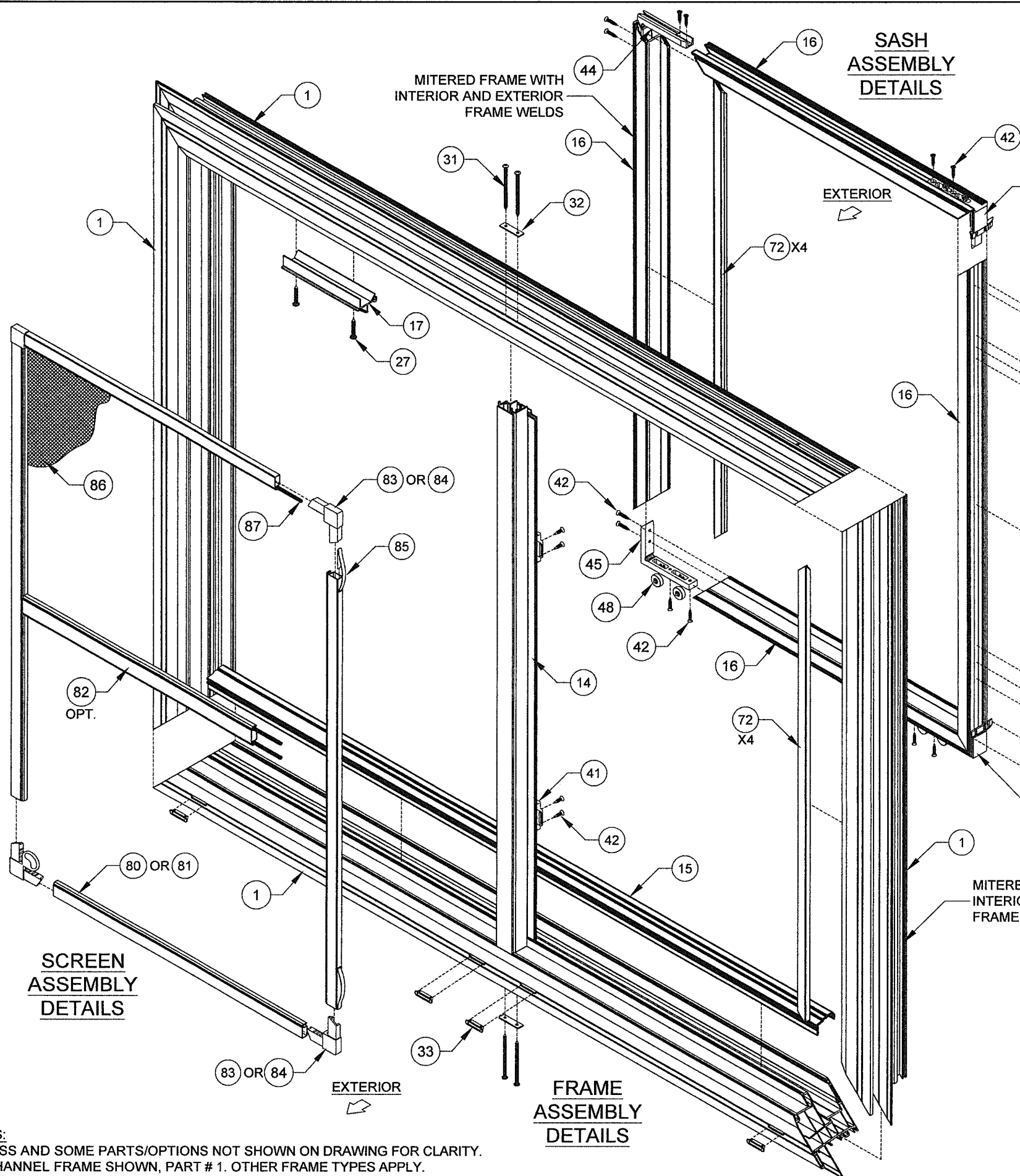
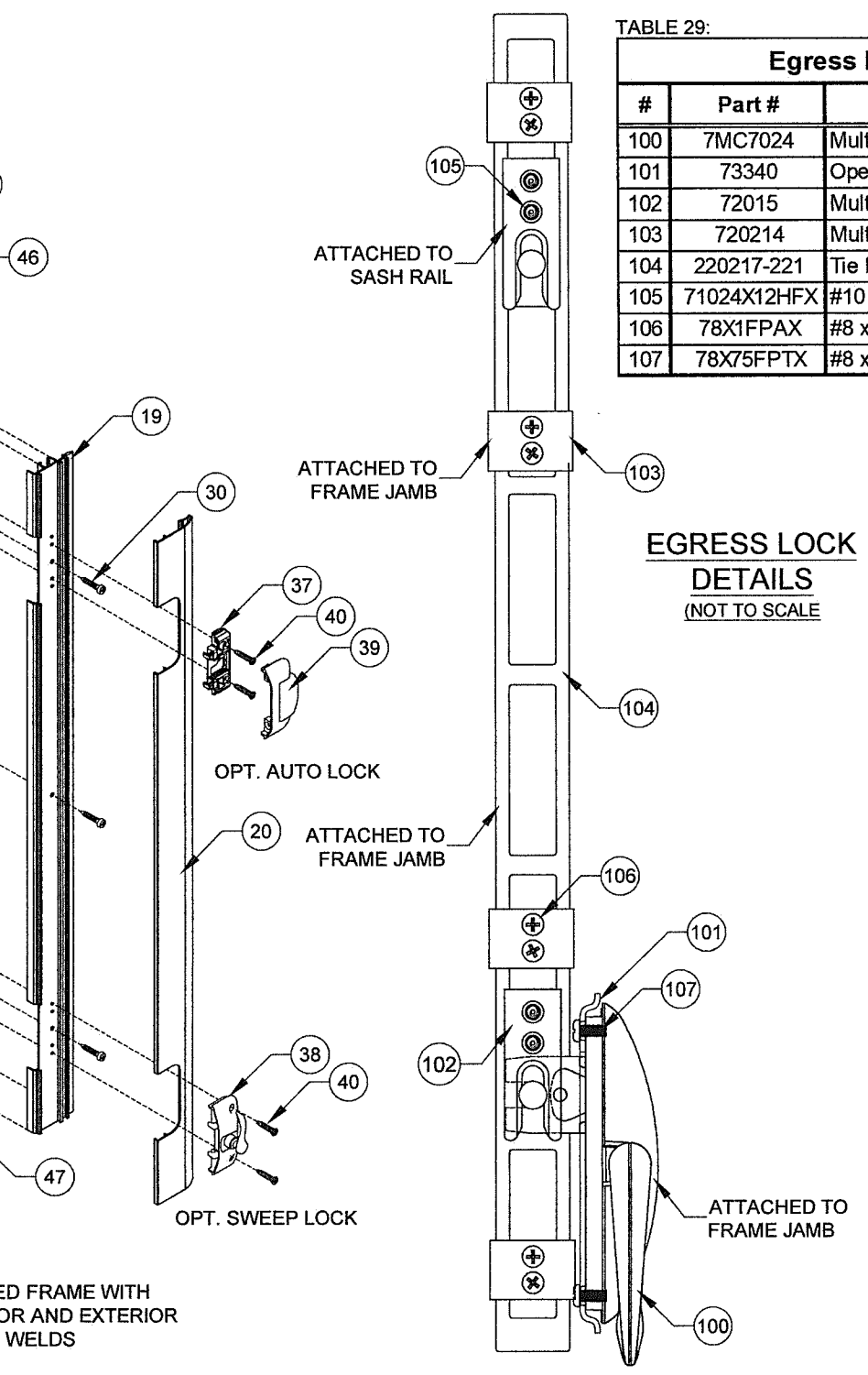


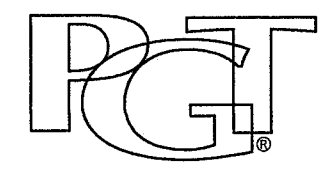
TABLE 29:
Egress Lock Bill of Material

#	Part #	Description	Material
100	7MC7024	Multi-Point Lock Operator	Cast Zinc
101	73340	Operator mounting Plate	Steel
102	72015	Multipoint Lock Keeper	Aluminum
103	720214	Multipoint Lock Guide	Nylon
104	220217-221	Tie Bar (Length Varies)	Stainless Steel
105	71024X12HFX	#10 x 1/2" HH MS	Stainless Steel
106	78X1FPAX	#8 x 1" Ph. FH SMS	Stainless Steel
107	78X75FPTX	#8 x 3/4" Ph. FH SDS	Stainless Steel

EGRESS LOCK DETAILS
(NOT TO SCALE)



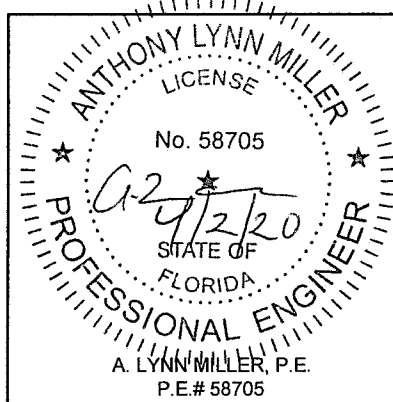
PRODUCT REVISED
as complying with the Florida Building Code
NOA-No. 20-0406.01
Expiration Date 09/24/2025
By *[Signature]*
Miami-Dade Product Control



1070 TECHNOLOGY DRIVE
N. VENICE, FL 34275
(941)-480-1600

REGISTRATION #29296

NOTES:
1) GLASS AND SOME PARTS/OPTIONS NOT SHOWN ON DRAWING FOR CLARITY.
2) J-CHANNEL FRAME SHOWN, PART # 1. OTHER FRAME TYPES APPLY.
3) FOR REINFORCEMENT TYPES, SEE DETAILS ON SHEETS 6-8.



Revision: C) NO CHANGES THIS SHEET. AK - 03/27/20				
Description: EXPLODED WINDOW VIEW			Drawn By: J ROSOWSKI	
Title: HORIZONTAL ROLLER - LM			Date: 05/15/15	
Series/Model: HR-5510	Scale: NTS	Sheet: 18 OF 18	Drawing No. MD-HR5510-01	Rev: C