	REVISIONS							
REV	DESCRIPTION	DATE	APPROVED					

NOTES:

- 1. THE PRODUCT SHOWN HEREIN IS DESIGNED AND MANUFACTURED TO COMPLY WITH REQUIREMENTS OF THE FLORIDA BUILDING CODE.
- 2. WOOD FRAMING AND MASONRY OPENING TO BE DESIGNED AND ANCHORED TO PROPERLY TRANSFER ALL LOADS TO STRUCTURE. FRAMING AND MASONRY OPENING IS THE RESPONSIBILITY OF THE ARCHITECT OR ENGINEER OF RECORD.
- 3. 1X BUCK OVER MASONRY/CONCRETE IS OPTIONAL.
- 4. WHERE SHIM OR BUCK THICKNESS IS LESS THAN 1-1/2" WINDOW UNITS MUST BE ANCHORED THROUGH THE FRAME IN ACCORDANCE WITH MANUFACTURER'S PUBLISHED INSTALLATION INSTRUCTIONS. ANCHORS SHALL BE SECURELY FASTENED DIRECTLY INTO MASONRY, CONCRETE OR OTHER STRUCTURAL SUBSTRATE MATERIAL.
- 5. WHERE WOOD BUCK THICKNESS IS 1-1/2" OR GREATER. BUCK SHALL BE SECURELY FASTENED TO MASONRY, CONCRETE OR OTHER STRUCTURAL SUBSTRATE. WINDOW UNITS MAY BE ANCHORED THROUGH FRAME TO SECURED WOOD BUCK IN ACCORDANCE WITH MANUFACTURER'S PUBLISHED INSTALLATION INSTRUCTIONS.
- 6. WHERE 1X BUCK IS NOT USED DISSIMILAR MATERIALS MUST BE SEPARATED WITH APPROVED COATING OR MEMBRANE. SELECTION OF COATING OR MEMBRANE IS THE RESPONSIBILITY OF THE ARCHITECT OR ENGINEER OF RECORD.
- 7. BUCKS SHALL EXTEND BEYOND WINDOW INTERIOR FACE SO THAT FULL FRAME SUPPORT IS
- 8. FOR FIN INSTALLATION SHIM AS NEEDED. FOR FRAME INSTALLATION SHIM AS REQUIRED AT EACH ANCHOR LOCATION WITH LOAD BEARING SHIM. SHIM WHERE SPACE OF 1/16" OR GREATER OCCURS. MAXIMUM ALLOWABLE SHIM STACK TO BE 1/4".
- 9. SHIMS SHALL BE LOCATED, APPLIED AND MADE FROM MATERIALS AND THICKNESS CAPABLE OF SUSTAINING APPLICABLE LOADS.
- 10. WIND LOAD DURATION FACTOR Cd=1.6 WAS USED FOR WOOD ANCHOR CALCULATIONS.
- 11. FRAME MATERIAL: EXTRUDED RIGID PVC.
- 12. UNITS MUST BE GLAZED PER ASTM E1300-04/09.
- 13. APPROVED IMPACT PROTECTIVE SYSTEM IS REQUIRED FOR THIS PRODUCT IN WIND BORNE DEBRIS REGIONS.
- 14. FOR FIN INSTALLATION INTO WOOD FRAMING OR 2X BUCK USE #10 WOOD SCREWS WITH SUFFICIENT LENGTH TO ACHIEVE A 1 1/4" MINIMUM EMBEDMENT INTO SUBSTRATE. LOCATE ANCHORS AS SHOWN IN ELEVATIONS AND INSTALLATION DETAILS.

- 15. FOR FRAME ANCHORING INTO WOOD FRAMING OR 2X BUCK USE #10 WOOD SCREWS WITH SUFFICIENT LENGTH TO ACHIEVE A 1 1/4" MINIMUM EMBEDMENT INTO SUBSTRATE. LOCATE ANCHORS AS SHOWN IN ELEVATIONS AND INSTALLATION DETAILS.
- 16. FOR FRAME ANCHORING INTO MASONRY/CONCRETE USE 3/16" TAPCONS WITH SUFFICIENT LENGTH TO ACHIEVE A 1 1/4" MINIMUM EMBEDMENT INTO SUBSTRATE WITH 2 1/2" MINIMUM EDGE DISTANCE. LOCATE ANCHORS AS SHOWN IN ELEVATIONS AND INSTALLATION DETAILS.
- 17. FOR FRAME ANCHORING INTO METAL STRUCTURE USE #10 SMS OR SELF DRILLING SCREWS WITH SUFFICIENT LENGTH TO ACHIEVE 3 THREADS MINIMUM BEYOND STRUCTURE INTERIOR WALL. LOCATE ANCHORS AS SHOWN IN ELEVATIONS AND INSTALLATION DETAILS.
- 18. ALL FASTENERS TO BE CORROSION RESISTANT.
- 19. INSTALLATION ANCHORS SHALL BE INSTALLED IN ACCORDANCE WITH ANCHOR MANUFACTURER'S INSTALLATION INSTRUCTIONS AND ANCHORS SHALL NOT BE USED IN SUBSTRATES WITH STRENGTHS LESS THAN THE MINIMUM STRENGTH SPECIFIED BELOW:
 - A. WOOD MINIMUM SPECIFIC GRAVITY OF G=0.42
 - B. CONCRETE MINIMUM COMPRESSIVE STRENGTH OF 3,192 PSI.
 - C. MASONRY STRENGTH CONFORMANCE TO ASTM C-90, GRADE N, TYPE 1 (OR GREATER).
 - D. METAL STRUCTURE: STEEL 18GA, 33KSI OR ALUMINUM 6063-T5 1/8" THICK MINIMUM

SIGNED: 04/05/2017

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ARCHITECTURAL SYSTEMS ALUMINUM AND VINYL IMPACT WINDOWS AND DOORS	16341 DOMESTIC AVE FORT MYERS, FLORIDA 800-432-2204
SERIES 176 VINYL SING	SLE HUNG W

NOTES

CTURAL SYSTEMS

WODNIV NON-IMPACT - 54"x77"

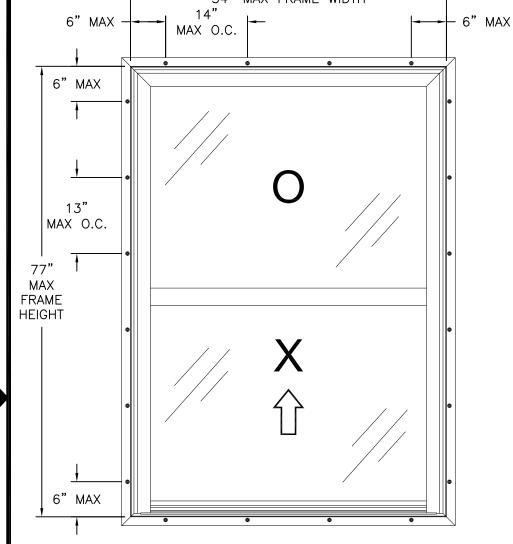
		NOTES						
	TABLE OF CONTENTS	DRAWN: DWG NO.						
SHEET NO.	DESCRIPTION	V.L.		08	-03044		_	
1	NOTES	SCALE NTS	DATE O	2/06/17	SHEET 1	OF 6		
2	ELEVATIONS	L. ROBERTO LOMAS P.E.						
3 - 6	INSTALLATION DETAILS	- 1432 WOODFORD RD LEWISVILLE, NC 27023 434-688-0609 rllomas@lrlomaspe.com						



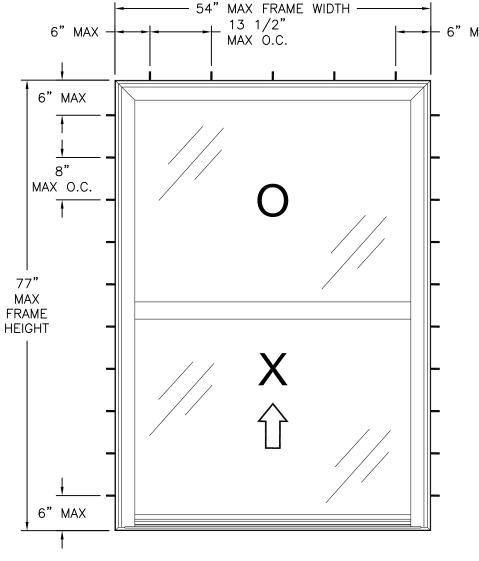
Luis R. Lomas P.E. FL No.: 62514



REVISIONS REV DESCRIPTION APPROVED DATE 54" MAX FRAME WIDTH -54" MAX FRAME WIDTH 14" 6" MAX 6" MAX 13 1/2" MAX O.C. 6" MAX 6" MAX







SERIES 176 SH VINYL SINGLE HUNG WINDOW EXTERIOR VIEW THROUGH FRAME INSTALLATION

DESIGN PRESSURE RATING	IMPACT RATING
+70.0/-85.0PSF	NONE

HARDWARE SCHEDULE

- (4) ASHLAND DUAL LOCKS WITH KEEPERS (D2100AL/R) AT MEETING RAIL 8 1/4" FROM EACH JAMB
- (2) CALDWELL COIL BALANCE SYSTEM (880) ONE AT EACH JAMB
- (2) CALDWELL TILT LATCH (20F00041) 1 1/2" FROM EACH SASH TOP RAIL CORNER
- (2) CALDWELL PIVOT BAR (16Y513) ONE AT EACH END OF OPERABLE SASH BOTTOM RAIL
- ALUMINUM REINFORCEMENT (10300265-SH) IN FIXED MEETING RAIL
- ALUMINUM REINFORCEMENT (10300266-SH) AT SASH RAILS AND STILES

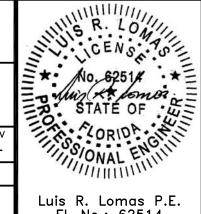
- 1. MAXIMUM SASH SIZE: 50 3/8" X 37 3/4".
- 2. MAXIMUM D.L.O.: 49 1/8" X 34 3/4".

EASTERN ARCHITECTURAL SYSTEMS A DIVISION OF EASTERN METAL SYPPLY ARCHITECTURAL SYSTEMS
ALUMINUM AND VINYL
IMPACT WINDOWS AND DOORS 16341 DOMESTIC AVE FORT MYERS, FLORIDA 33912 800-432-2204 SERIES 176 VINYL SINGLE HUNG WINDOW

NON-IMPACT - 54"x77" ELEVATIONS

DRAWN: DWG NO. V.L. 08-03044 SCALE NTS SHEET 2 OF 6 DATE 02/06/17

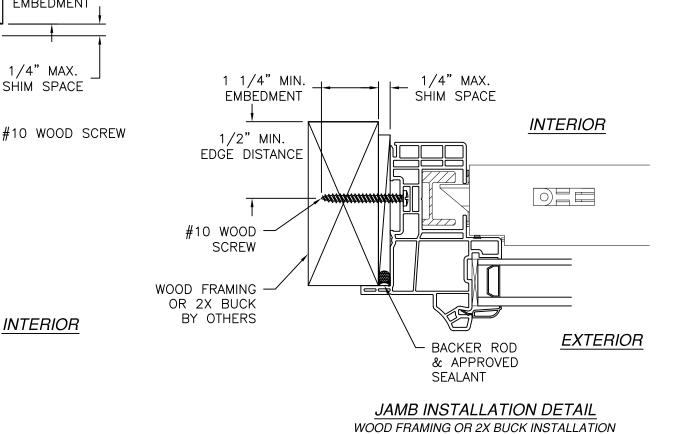
> L. ROBERTO LOMAS P.E. 1432 WOODFORD RD LEWISVILLE, NC 27023 434-688-0609 rllomas@lrlomaspe.com



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FL No.: 62514

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VERTICAL CROSS SECTION WOOD FRAMING OR 2X BUCK INSTALLATION

1/2" MIN.

EDGE DISTANCE

1 1/4" MIN. EMBEDMENT

1/4" MAX.

SHIM SPACE

INTERIOR

SILL TO BE SET IN A BED OF APPROVED SEALANT

1/4" MAX.

SHIM SPACE

NOTES:

WOOD FRAMING OR 2X BUCK BY OTHERS

BACKER ROD

& APPROVED

EXTERIOR

BACKER ROD

& APPROVED

WOOD FRAMING -OR 2X BUCK BY OTHERS

SEALANT

SEALANT

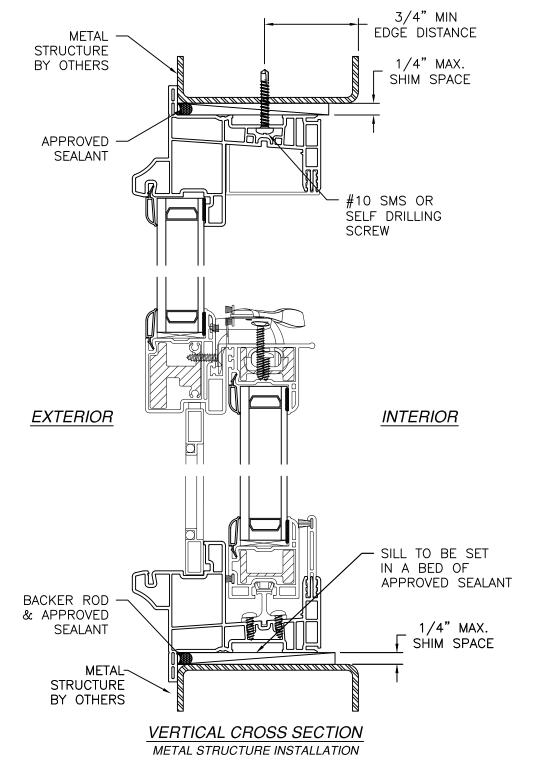
1. INTERIOR AND EXTERIOR FINISHES, BY OTHERS, NOT SHOWN FOR CLARITY.

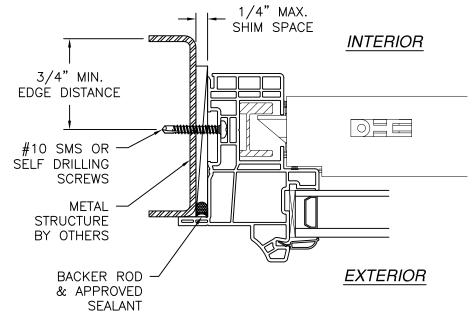
2. PERIMETER AND JOINT SEALANT BY OTHERS TO BE DESIGNED IN ACCORDANCE WITH ASTM E2112

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SERIES	NON-	VINYL SING -IMPACT - TALLATION	54"x77"	WINE	OW		No. 6251# * No. 6251# * This K* some of the state of th
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1		L. ROBERTO LOI DFORD RD LEW 3-0609 rllomas@					Luis R. Lomas P.E. FL No.: 62514

	REVISIONS		
REV	DESCRIPTION	DATE	APPROVED





JAMB INSTALLATION DETAIL
METAL STRUCTURE INSTALLATION

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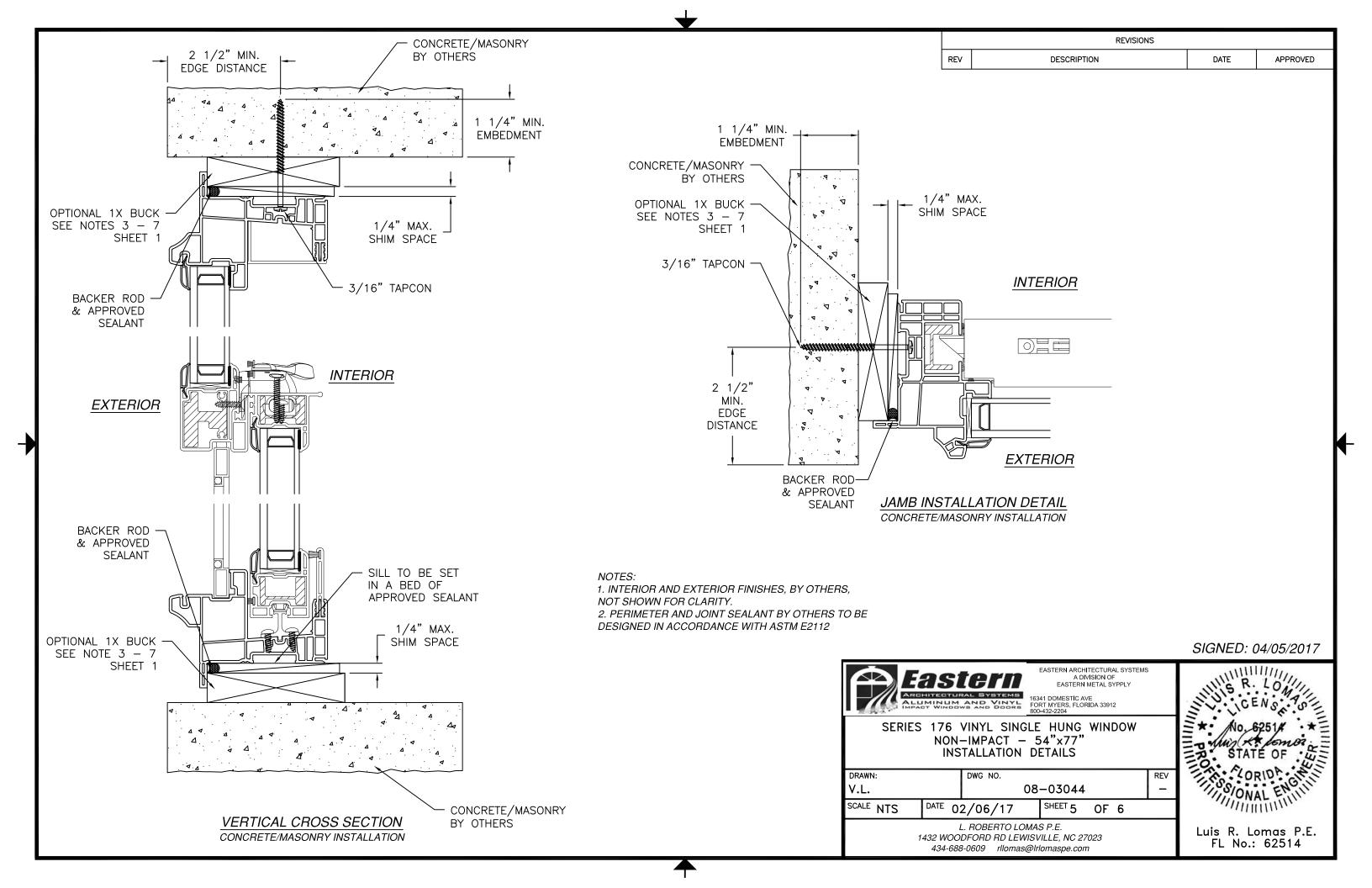
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SERIES 176 VINYL SINGLE HUNG WINDOW NON-IMPACT - 54"x77" INSTALLATION DETAILS								No. 6	251/ 251/ E OF
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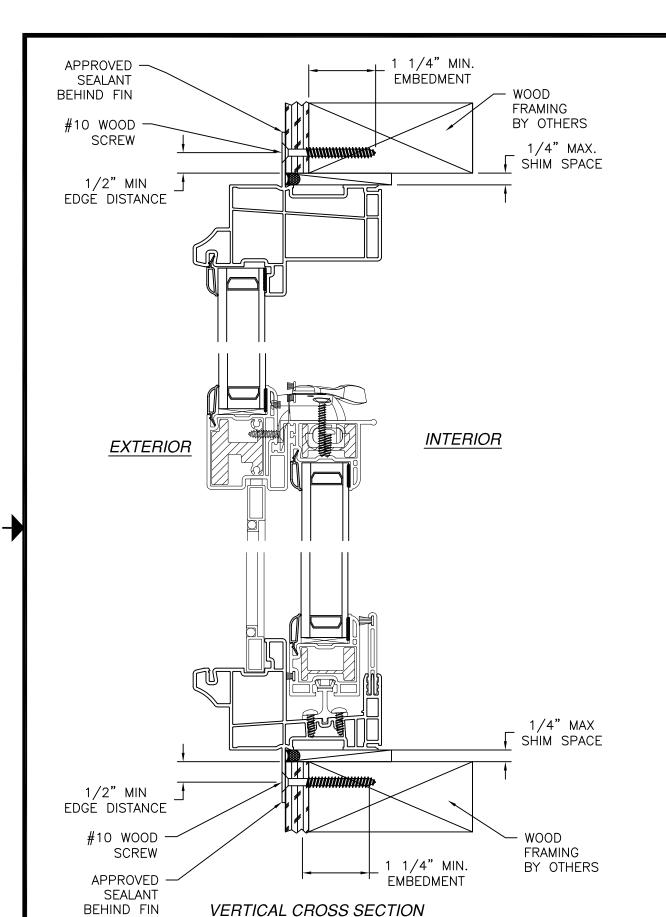
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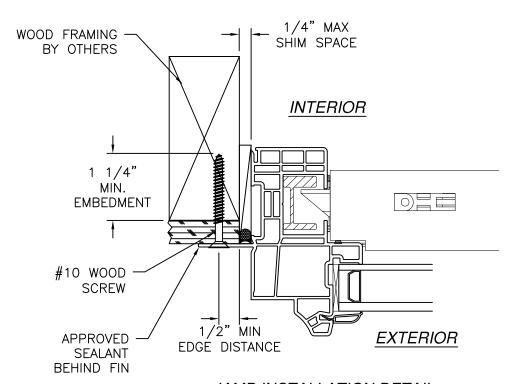




WOOD FRAMING OR 2X BUCK INSTALLATION

REVISIONS

REV DESCRIPTION DATE APPROVED



JAMB INSTALLATION DETAIL
WOOD FRAMING OR 2X BUCK INSTALLATION

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