	REVISIONS		
REV	DESCRIPTION	DATE	APPROVED

### NOTES:

- 1. THE PRODUCT SHOWN HEREIN IS DESIGNED AND MANUFACTURED TO COMPLY WITH REQUIREMENTS OF THE FLORIDA BUILDING CODE.
- 2. WOOD FRAMING AND MASONRY OPENING TO BE DESIGNED AND ANCHORED TO PROPERLY TRANSFER ALL LOADS TO STRUCTURE. FRAMING AND MASONRY OPENING IS THE RESPONSIBILITY OF THE ARCHITECT OR ENGINEER OF RECORD.
- 3. 1X BUCK OVER MASONRY/CONCRETE IS OPTIONAL.
- 4. WHERE SHIM OR BUCK THICKNESS IS LESS THAN 1-1/2" WINDOW UNITS MUST BE ANCHORED THROUGH THE FRAME IN ACCORDANCE WITH MANUFACTURER'S PUBLISHED INSTALLATION INSTRUCTIONS. ANCHORS SHALL BE SECURELY FASTENED DIRECTLY INTO MASONRY, CONCRETE OR OTHER STRUCTURAL SUBSTRATE MATERIAL.
- 5. WHERE WOOD BUCK THICKNESS IS 1-1/2" OR GREATER, BUCK SHALL BE SECURELY FASTENED TO MASONRY, CONCRETE OR OTHER STRUCTURAL SUBSTRATE. WINDOW UNITS MAY BE ANCHORED THROUGH FRAME TO SECURED WOOD BUCK IN ACCORDANCE WITH MANUFACTURER'S PUBLISHED INSTALLATION INSTRUCTIONS.
- 6. WHERE 1X BUCK IS NOT USED DISSIMILAR MATERIALS MUST BE SEPARATED WITH APPROVED COATING OR MEMBRANE. SELECTION OF COATING OR MEMBRANE IS THE RESPONSIBILITY OF THE ARCHITECT OR ENGINEER OF RECORD.
- 7. BUCKS SHALL EXTEND BEYOND WINDOW INTERIOR FACE SO THAT FULL FRAME SUPPORT IS PROVIDED.
- 8. FOR FIN INSTALLATION SHIM AS NEEDED. FOR FRAME INSTALLATION SHIM AS REQUIRED AT EACH ANCHOR LOCATION WITH LOAD BEARING SHIM. SHIM WHERE SPACE OF 1/16" OR GREATER OCCURS. MAXIMUM ALLOWABLE SHIM STACK TO BE 1/4".
- 9. SHIMS SHALL BE LOCATED, APPLIED AND MADE FROM MATERIALS AND THICKNESS CAPABLE OF SUSTAINING APPLICABLE LOADS.
- 10. WIND LOAD DURATION FACTOR Cd=1.6 WAS USED FOR WOOD ANCHOR CALCULATIONS.
- 11. FRAME MATERIAL: EXTRUDED RIGID PVC.
- 12. UNITS MUST BE GLAZED PER ASTM E1300-04/09.
- 13. APPROVED IMPACT PROTECTIVE SYSTEM <u>IS REQUIRED</u> FOR THIS PRODUCT IN WIND BORNE DEBRIS REGIONS.
- 14. FOR ANCHORING THROUGH FIN INTO WOOD FRAMING OR 2X BUCK USE #8 WOOD SCREWS WITH SUFFICIENT LENGTH TO ACHIEVE A 1 1/4" MINIMUM EMBEDMENT INTO SUBSTRATE. LOCATE ANCHORS AS SHOWN IN ELEVATIONS AND INSTALLATION DETAILS.

- 15. FOR ANCHORING INTO WOOD FRAMING OR 2X BUCK USE #10 WOOD SCREWS WITH SUFFICIENT LENGTH TO ACHIEVE A 1 1/4" MINIMUM EMBEDMENT INTO SUBSTRATE. LOCATE ANCHORS AS SHOWN IN ELEVATIONS AND INSTALLATION DETAILS.
- 16. FOR ANCHORING INTO MASONRY/CONCRETE USE 3/16" TAPCONS WITH SUFFICIENT LENGTH TO ACHIEVE A 1 1/4" MINIMUM EMBEDMENT INTO SUBSTRATE WITH 2 1/2" MINIMUM EDGE DISTANCE. LOCATE ANCHORS AS SHOWN IN ELEVATIONS AND INSTALLATION DETAILS.
- 17. FOR ANCHORING INTO METAL STRUCTURE USE #10 SMS OR SELF DRILLING SCREWS WITH SUFFICIENT LENGTH TO ACHIEVE 3 THREADS MINIMUM BEYOND STRUCTURE INTERIOR WALL. LOCATE ANCHORS AS SHOWN IN ELEVATIONS AND INSTALLATION DETAILS.
- 18. ALL FASTENERS TO BE CORROSION RESISTANT.
- 19. INSTALLATION ANCHORS SHALL BE INSTALLED IN ACCORDANCE WITH ANCHOR MANUFACTURER'S INSTALLATION INSTRUCTIONS AND ANCHORS SHALL NOT BE USED IN SUBSTRATES WITH STRENGTHS LESS THAN THE MINIMUM STRENGTH SPECIFIED BELOW:
- A. WOOD: MINIMUM SPECIFIC GRAVITY OF G=0.42
- B. CONCRETE: MINIMUM COMPRESSIVE STRENGTH OF 2,000 PSI.
- C. MASONRY: HOLLOW/FILLED BLOCK PER ASTM C90 WITH Fm=2,000PSI MINIMUM.
- D. METAL STRUCTURE: STEEL 18GA (.048") FY=33KSI/FU=52KSI OR ALUMINUM 6063-T5 FU=30KSI .048" THICK MINIMUM
- 20. APPROVED CONFIGURATIONS: XOX

SIGNED: 04/11/2017

East	tern	A DIVISION OF  EASTERN METAL SYPPLY	>
ALUMINUM	AND VINYL	16341 DOMESTIC AVE FORT MYERS, FLORIDA 33912 800-432-2204	
		NTAL SLIDER WINDO' 120" X 60" S	W
DRAWN:	DWG NO.		RE
n c	l .	00 07040	

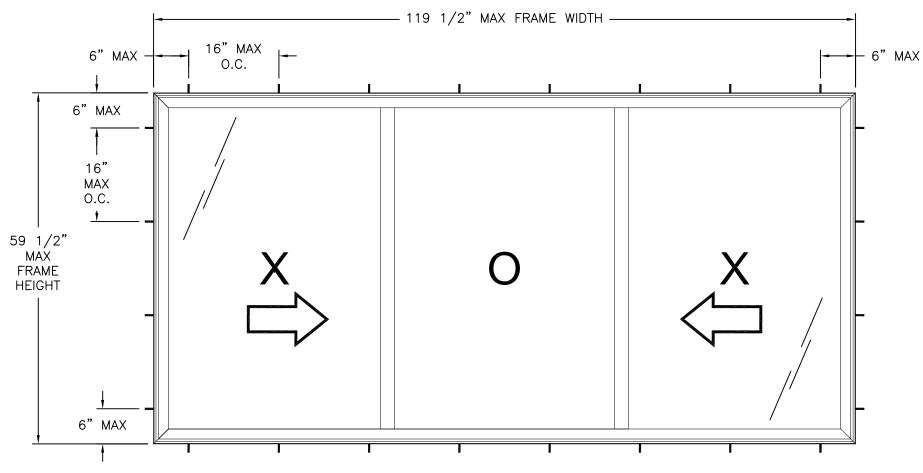
TABLE OF CONTENTS SHEET NO. **DESCRIPTION** 08-03018 SCALE NTS SHEET 1 DATE 03/09/17 OF 7 NOTES L. ROBERTO LOMAS P.E. 2 - 3**ELEVATIONS** 1432 WOODFORD RD LEWISVILLE, NC 27023 4 - 7 434-688-0609 rllomas@lrlomaspe.com INSTALLATION DETAILS



Luis R. Lomas P.E. FL No.: 62514



REVISIONS REV DESCRIPTION APPROVED DATE



SERIES 145 VINYL HORIZONTAL SLIDING WINDOW FRAME INSTALLATION

EXTERIOR VIEW

DESIGN PRESSURE RATING	IMPACT RATING
±30.0PSF	NONE

FOR AREAS WHERE WATER PENETRATION RESISTANCE IS NOT REQUIRED

DESIGN PRESSURE RATING	IMPACT RATING	
+25.0/-30.0PSF	NONE	

FOR AREAS WHERE WATER PENETRATION RESISTANCE IS REQUIRED

- 1. MAXIMUM SASH SIZE: 39 3/4" X 56 9/16"
- 2. MAXIMUM SASH D.L.O.: 37 1/4" X 54 1/8"
- 3. MAXIMUM FIXED LITE D.L.O.: 37 5/8" X 54 1/2"

### HARDWARE SCHEDULE

- A. (4) VISION CAM LOCK WITH KEEPER (#611/9331) AT 9 1/2" FROM HEAD/SILL OF FIXED MEETING STILES
- B. (4) ROLLER ASSEMBLY AT EACH CORNER OF SASH BOTTOM RAILS
- C. (2) ALUMINUM REINFORCEMENT (#A6189) AT FIXED MEETING STILES
- (2) ALUMINUM REINFORCEMENT (#A6202) AT LOCK STILES

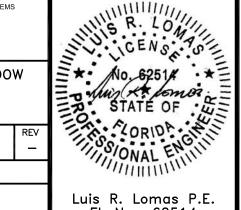


EASTERN ARCHITECTURAL SYSTEMS A DIVISION OF EASTERN METAL SYPPLY

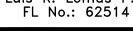
SERIES 143 VINYL HORIZONTAL SLIDER WINDOW XOX, NON-IMPACT 120" X 60" **ELEVATION** 

DRAWN: DWG NO. R.S. 08-03018 SCALE NTS SHEET 2 OF 7 DATE 03/09/17 L. ROBERTO LOMAS P.E.

1432 WOODFORD RD LEWISVILLE, NC 27023 434-688-0609 rllomas@lrlomaspe.com

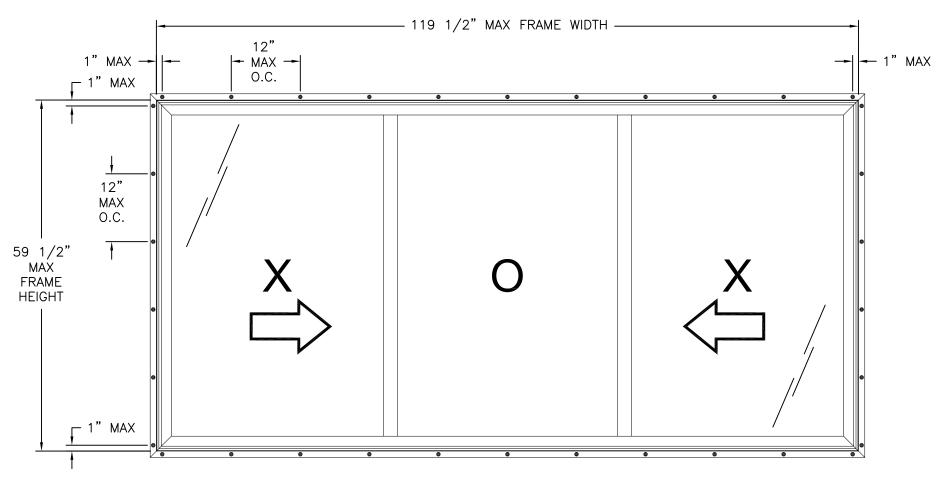


SIGNED: 04/11/2017





	REVISIONS		
REV	DESCRIPTION	DATE	APPROVED



# SERIES 145 VINYL HORIZONTAL SLIDING WINDOW FIN INSTALLATION EXTERIOR VIEW

DESIGN PRESSURE RATING	IMPACT RATING
±30.0PSF	NONE

FOR AREAS WHERE WATER PENETRATION RESISTANCE IS NOT REQUIRED

DESIGN PRESSURE RATING	IMPACT RATING
+25.0/-30.0PSF	NONE

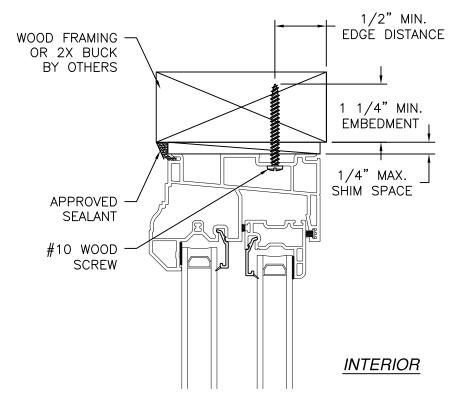
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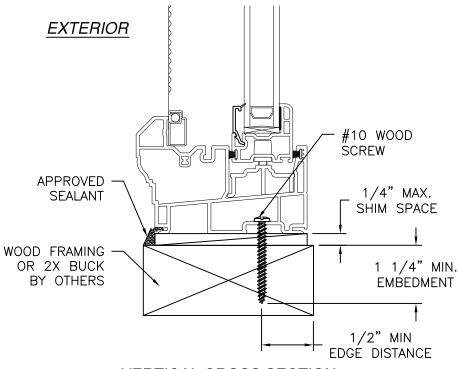
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REVISIONS

REV DESCRIPTION DATE APPROVED



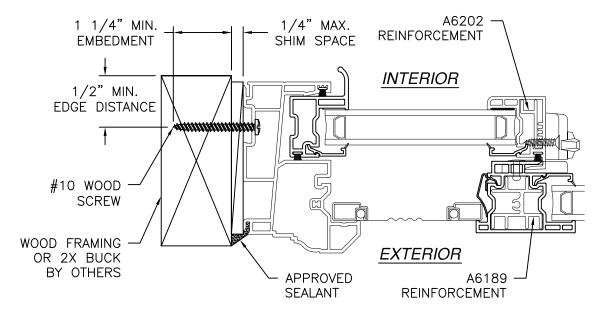


VERTICAL CROSS SECTION
WOOD FRAMING OR 2X BUCK INSTALLATION

### NOTES:

1. INTERIOR AND EXTERIOR FINISHES, BY OTHERS, NOT SHOWN FOR CLARITY.

2. PERIMETER AND JOINT SEALANT BY OTHERS TO BE DESIGNED IN ACCORDANCE WITH ASTM E2112



JAMB INSTALLATION DETAIL
WOOD FRAMING OR 2X BUCK INSTALLATION

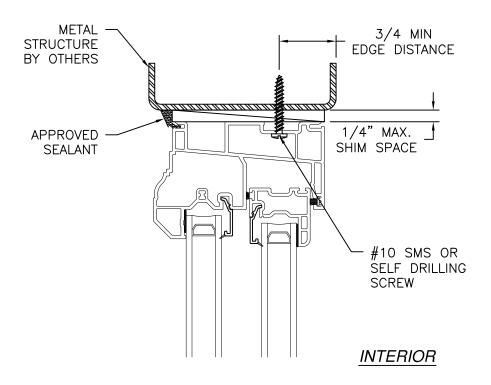
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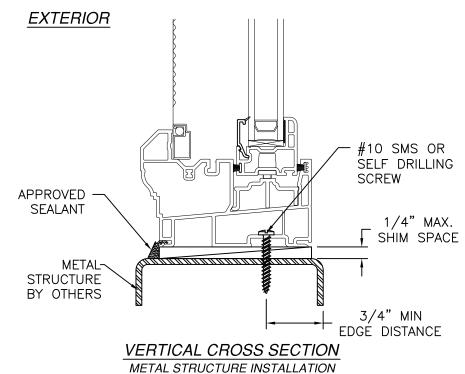


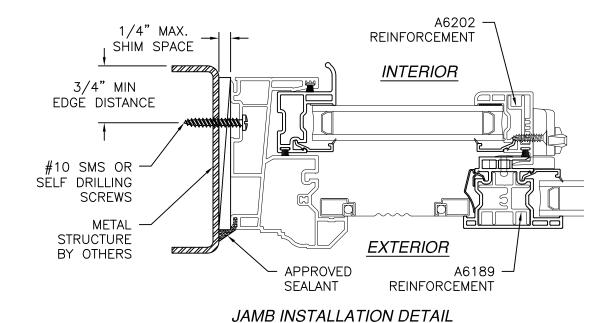


REVISIONS

REV DESCRIPTION DATE APPROVED







METAL STRUCTURE INSTALLATION

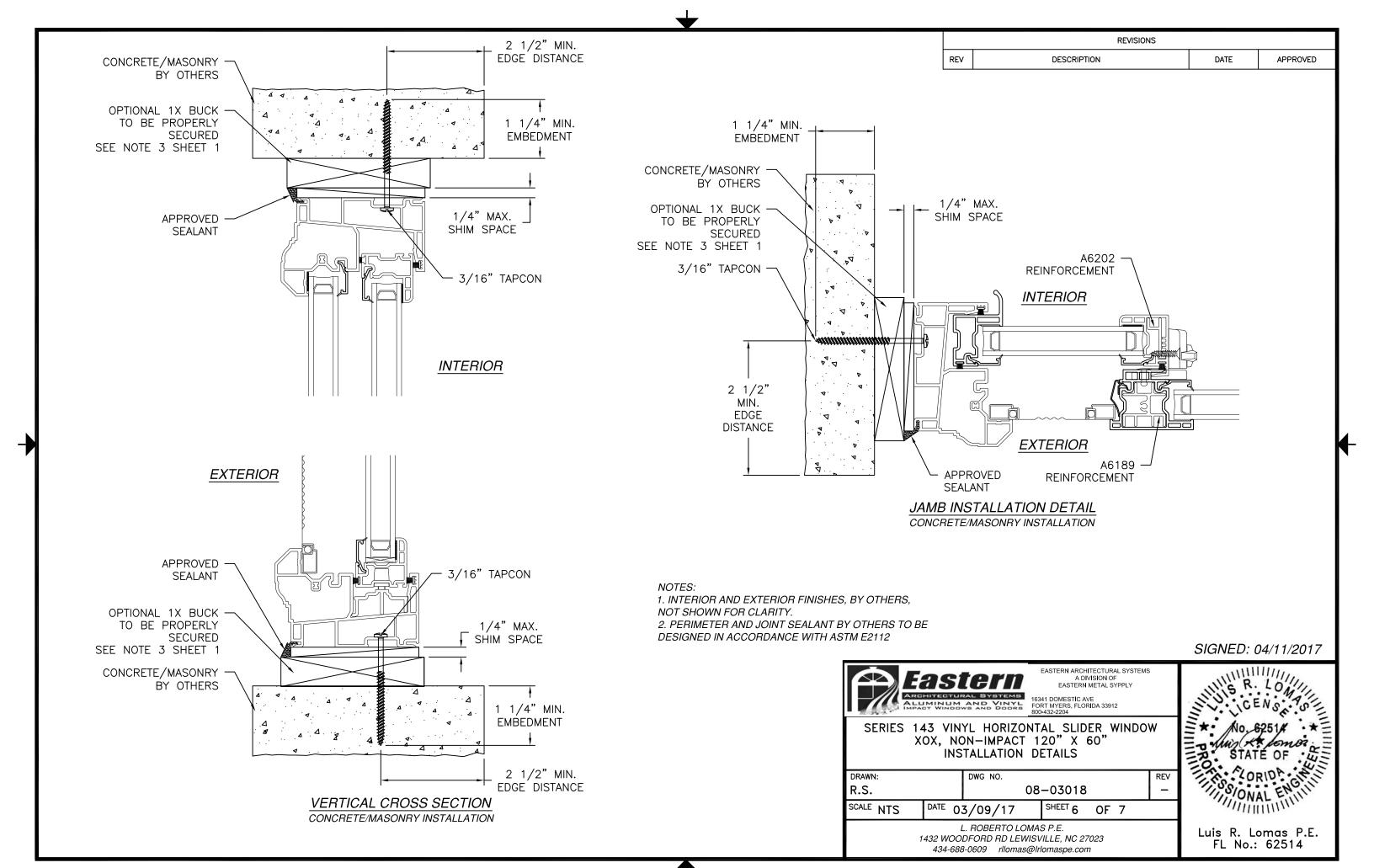
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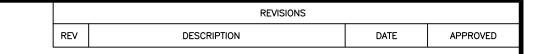


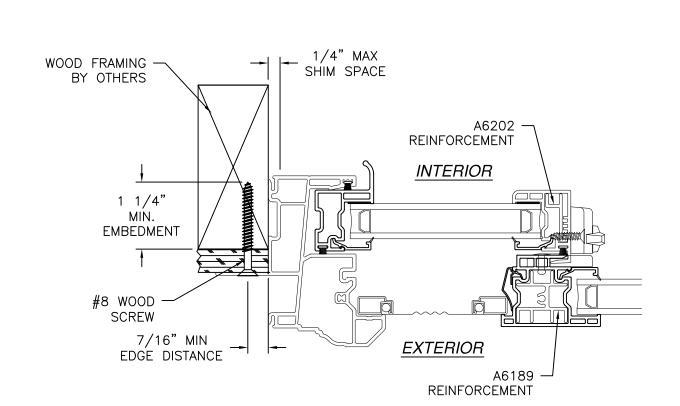
### NOTES:

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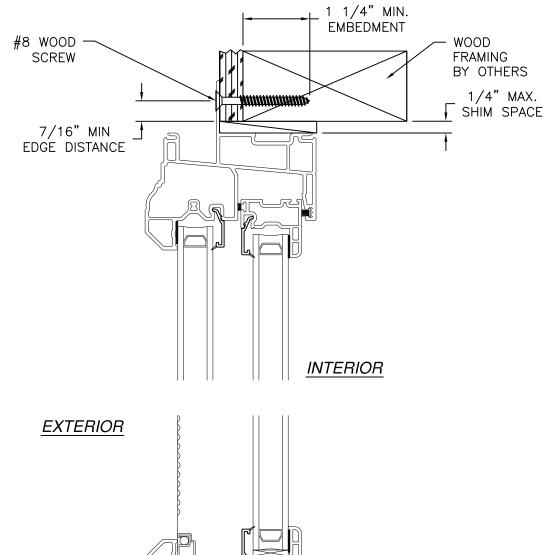


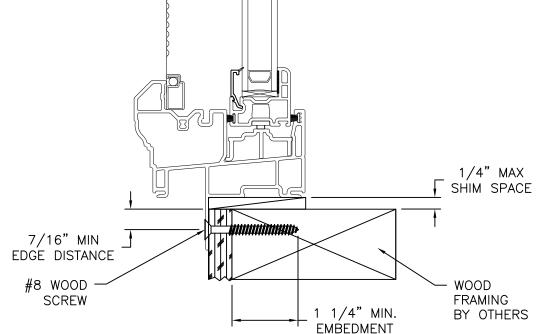


## JAMB INSTALLATION DETAIL WOOD FRAMING OR 2X BUCK INSTALLATION

NOTES: 1. INTERIOR AND EXTERIOR FINISHES, BY OTHERS, NOT SHOWN FOR CLARITY. 2. PERIMETER AND JOINT SEALANT BY OTHERS TO BE DESIGNED IN ACCORDANCE WITH ASTM E2112







VERTICAL CROSS SECTION
WOOD FRAMING OR 2X BUCK INSTALLATION