

NOTES:

1. VINYL OR WOOD DOOR STOP NAILED A MAXIMUM OF 6" O.C. MUST OVERLAP TOP AND BOTH ENDS OF PANELS MINIMUM 7/16" TO MEET NEGATIVE PRESSURES.

2. SLIDE LOCK OR OPERATOR REQUIRED. LOW HEADROOM REQUIRES A LOCK ON THE LEFT AND RIGHT SIDE OF THE DOOR.

3. THE DESIGN OF THE SUPPORTING STRUCTURAL ELEMENTS SHALL BE THE RESPONSIBILITY OF THE PROFESSIONAL OF RECORD FOR THE BUILDING OR STRUCTURE AND IN ACCORDANCE WITH CURRENT BUILDING CODES FOR THE LOADS LISTED ON THIS DRAWING.

4. SECTION STEEL TO HAVE THE FOLLOWING MINIMUM THICKNESS:
EXTERIOR - 27 GA
INTERIOR - 30 GA

5. DOOR JAMB TO BE MINIMUM 2x6 STRUCTURAL GRADE LUMBER AND BE SPRUCE, PINE, OR FIR. REFER TO JAMB CONNECTION SUPPLEMENT FOR ATTACHMENT TO SUPPORTING STRUCTURE.

6. FOR LOW HEAD ROOM LIFT CONDITIONS, TOP BRACKET SHALL BE A LHR TOP BRACKET IN LIEU OF THE BRACKET SHOWN ON THIS DRAWING. SEE LHR, DETAIL A, SHEET 2.

7. 11 GA ROLLER SLIDES WITH WELDED ENDS AND 11 GA REINFORCING BRACKETS REQUIRED FOR DOORS >8' TALL.

13 GA HORIZ ANGLE

13 GA FLAG ANGLE

5/16x1-5/8"
LAG SCREWS (MIN
3 AS SHOWN)

(4) 1/4-20x9/16"
TRACK BOLTS & NUTS

15 GA MIN VERT
TRACK

5/16x1-5/8" LAG
SCREW AT EACH
JAMB BRACKET

SECURE LOCK STRIKER
PLATE ATTACHED TO TRACK
WITH (2) 1/4-20x9/16"
TRACK BOLTS AND NUTS
(ONLY REQUIRED WITH SLIDE
LOCK)

SLIDE LOCK EACH END
(NOT REQUIRED WITH
OPERATOR - SEE NOTE 2)

15 GA JB-1 JAMB
BRACKETS. SEE
SCHEDULE FOR
QUANTITY AND
LOCATION.

NOTE: (3) SECTION DOOR SHOWN.
SEE PAGE 2 FOR U-BAR LOCATIONS
FOR (4) SECTION DOORS.

JAMB BRACKET SCHEDULE			
DOOR HEIGHT	NO. OF SECTIONS	NO. OF JAMB BRACKETS (EACH JAMB)	LOCATION OF CENTERLINE OF JAMB BRACKETS MEASURED FROM BOTTOM OF TRACK (ALL DIMENSIONS ± 2")
7'-0"	3	3	2", 26", 53"
8'-0"	4	4	2", 26", 48", 75"
> 8'-0"			SEE NOTE BELOW

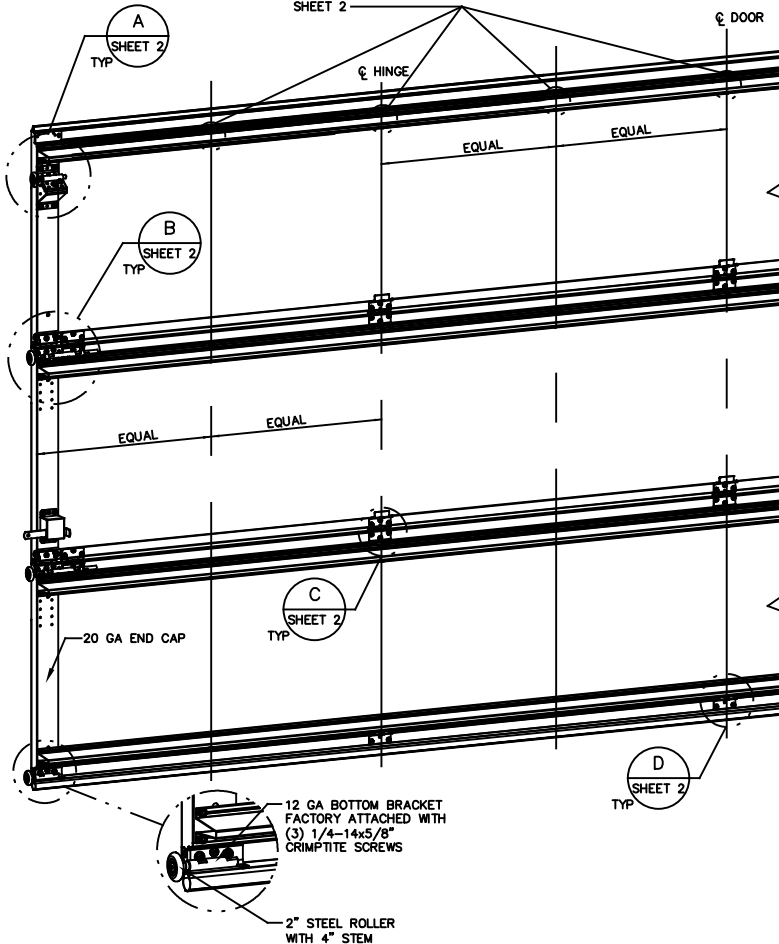
NOTE:
ALL DOORS GREATER THAN 8' IN HEIGHT REQUIRE USE OF CONTINUOUS WALL ANGLE. SEE SUPPLEMENT TRACK CHART FOR DETAILS.

SUPERIMPOSED DESIGN PRESSURE LOADS ON SUPPORTING STRUCTURE

DOOR WIDTH	DOOR HEIGHT	UNIFORM LOAD EACH JAMB (PLF)
16'-0"	7'-0"	+122.4/-136.0
	8'-0"	+122.4/-136.0

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VERIFICATION OF WINDLOAD CONSTRUCTION DETAILS.

FASTENERS AT AND MIDWAY
BETWEEN ALL INTERMEDIATE
HINGE LOCATIONS. SEE NOTE
SHEET 2



12 GA BOTTOM BRACKET
FACTORY ATTACHED WITH
(3) 1/4-14x5/8"
CRIMPITE SCREWS

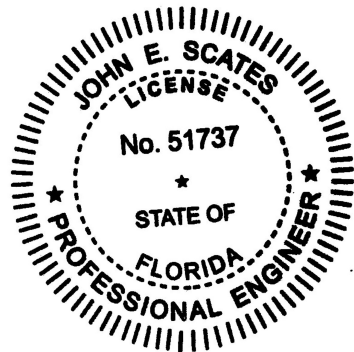
2" STEEL ROLLER
WITH 4" STEM

REVISIONS

POO CREATED NEW
DRAWING FOR
WINDLOAD OPTIONS
8-25-16 GAC

REV A PCR 32177
ADDED ORACLE
MODEL NUMBERS
10-29-19 TLC

REV B PCR 32442
ADDED NYLON BALL
BEARING ROLLER
OPTION
9-24-2020 JQ



Digitally signed by John E. Scates, P.E.
Date: 2020.09.25 15:59:45 -05'00'

JOHN E. SCATES, PE
2560 King Arthur #124-54
Lewisville, TX 75056
FL PE 51737 TX PE 56308/F-2203

The Genuine. The Original.



Lewisville, TX

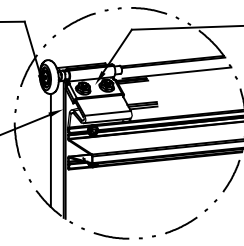
This door has been tested per ANSI/DASMA 108

SERIES 300, 5800, 7540

STATIC PRESSURE RATINGS		APPROVED SIZES		SCALE: N.T.S.		SIZE: A	
DESIGN (PSF):	+15.30/-17.00	MAX WIDTH:	16'-0"	DATE	8-25-16	NAME	GAC
IMPACT/CYCLIC RATED (YES/NO):	NO	MAX HEIGHT:	14'-0"	DRAWN	8-25-16	CHK	DK
MODELS 300-309/5800				SHEET 1 OF 2			
WINDLOAD SPECIFICATION				DRAWING PART NO.		REV.	
				411435		B	

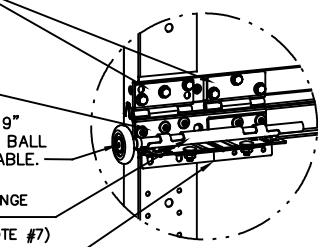
LOW HEADROOM TRACK

2" STEEL ROLLER WITH 4" STEM. OPTIONAL NYLON BALL BEARING ROLLER AVAILABLE.
14GA LHR TOP BRACKET ATTACHED TO DOOR WITH (3) 1/4-20 X 11/16" SELF DRILLING AND (2) #12 X 1/2" PHILLIPS SCREWS



(2) 15 GA HINGE LEAFS ATTACHED WITH (3) 1/4-14x5/8" CRIMPTITE SCREWS EACH

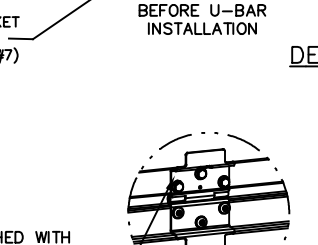
14 GA HINGE BASE FACTORY ATTACHED TO DOOR WITH (5) 1/4-14x5/8" CRIMPTITE SCREWS



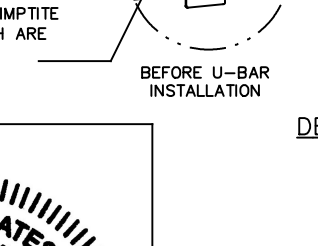
2" STEEL ROLLER WITH 9" STEM. OPTIONAL NYLON BALL BEARING ROLLER AVAILABLE.

13 GA ROLLER CARRIERS FACTORY ATTACHED TO HINGE BASE AND REINFORCING BRACKET. (EXCEPTION: NOTE #7)

13 GA REINFORCING BRACKET ATTACHED BENEATH HINGE BASE. (EXCEPTION: NOTE #7)

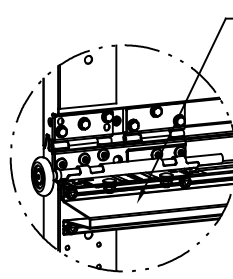


15 GA HINGE ATTACHED WITH (6) 1/4-14x5/8" CRIMPTITE SCREWS (3 OF WHICH ARE FACTORY ATTACHED)

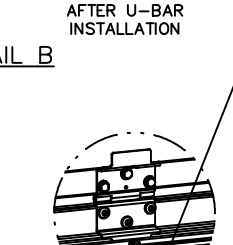


13 GA ROLLER SLIDE ATTACHED TO BRACKET WITH 5/16-18 BOLT & NUT IN CENTER SLOT AND 1/4-20x9/16" TRACK BOLT & NUT THROUGH ANY TWO ALIGNING HOLES

DETAIL A

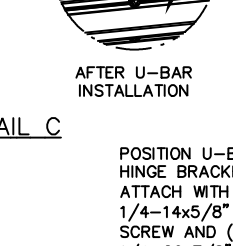


POSITION U-BAR OVER REINFORCING BRACKET AND ATTACH WITH (3) 1/4-20x7/8" SELF DRILLING SCREWS AS SHOWN (2 OF WHICH ATTACH THROUGH REINFORCING BRACKET)



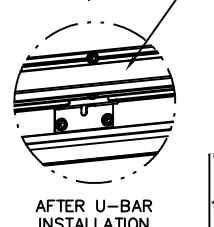
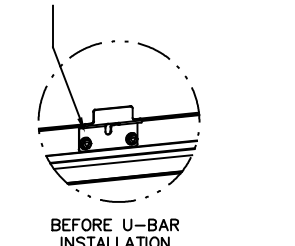
DETAIL B

POSITION U-BAR OVER HINGE LEAF AND ATTACH WITH (1) 1/4-14x5/8" CRIMPTITE SCREW AND (1) 1/4-20x7/8" SELF DRILLING SCREW AS SHOWN (SELF DRILLING SCREW ATTACHES THROUGH HINGE LEAF)



POSITION U-BAR OVER HINGE BRACKET AND ATTACH WITH (1) 1/4-14x5/8" CRIMPTITE SCREW AND (1) 1/4-20x7/8" SELF DRILLING SCREW AS SHOWN (SELF DRILLING SCREW ATTACHES THROUGH HINGE BRACKET)

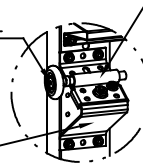
15 GA HINGE BRACKET ATTACHED WITH (2) 1/4-20x7/8" SELF DRILLING SCREWS



DETAIL D

STANDARD LIFT TRACK

2" STEEL ROLLER WITH 4" STEM. OPTIONAL NYLON BALL BEARING ROLLER AVAILABLE.



13 GA ROLLER SLIDE ATTACHED TO BRACKET WITH 5/16-18 BOLT & NUT IN CENTER SLOT AND 1/4-20x9/16" TRACK BOLT & 1/4-20 HEX NUT THROUGH ANY TWO ALIGNING HOLES

13 GA COMMERCIAL 'A' FRAME TOP BRACKET ATTACHED WITH (4) 1/4-20x7/8" SELF DRILLING SCREWS

U-BAR LOCATIONS

(7) SECTION DOORS WITH (8) 3" 20 GA 80 KSI U-BARS LOCATED AS SHOWN (TOP BRACKET REMOVED FOR CLARITY)

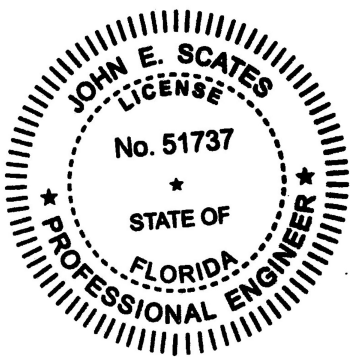
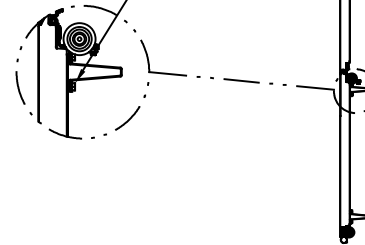
(6) SECTION DOORS WITH (7) 3" 20 GA 80 KSI U-BARS LOCATED AS SHOWN (TOP BRACKET REMOVED FOR CLARITY)

(5) SECTION DOORS WITH (6) 3" 20 GA 80 KSI U-BARS LOCATED AS SHOWN (TOP BRACKET REMOVED FOR CLARITY)

(4) SECTION DOORS WITH (5) 3" 20 GA 80 KSI U-BARS LOCATED AS SHOWN (TOP BRACKET REMOVED FOR CLARITY)

(3) SECTION DOORS WITH (4) 3" 20 GA 80 KSI U-BARS LOCATED AS SHOWN (TOP BRACKET REMOVED FOR CLARITY)

UNLESS NOTED OTHERWISE, ALL U-BARS SHALL BE ATTACHED WITH A MINIMUM OF (2) FASTENERS AT EACH END, AT ALL INTERMEDIATE HINGE LOCATIONS (OR IN LINE WITH INTERMEDIATE HINGE LOCATIONS IF U-BAR IS NOT LOCATED AT A HINGE), AND MIDWAY BETWEEN INTERMEDIATE HINGE LOCATIONS (MINIMUM OF (10) FASTENERS EACH U-BAR). ALL FASTENERS USED TO ATTACH U-BARS SHALL BE 1/4-14x5/8" CRIMPTITE SCREWS EXCEPT 1/4-20x7/8" SELF DRILLING SCREWS SHALL BE USED AT END CAPS AND WHERE FASTENING THROUGH HINGE LEAFS OR BRACKETS.



JOHN E. SCATES, PE
2560 King Arthur #124-54
Lewisville, TX 75056
FL PE 51737 TX PE 56308/F-2203

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STATIC PRESSURE RATINGS		APPROVED SIZES		SCALE: N.T.S.		SIZE: A	
DESIGN (PSF):	+15.30/-17.00	MAX WIDTH:	16'-0"		DATE	NAME	
		MAX HEIGHT:	14'-0"	DRAWN	8-25-16	GAC	
IMPACT/CYCLIC RATED (YES/NO): NO		MAX SECTION HEIGHT: 28"	CHECKED		8-25-16	DK	
MODELS 300-309/5800				SHEET 2 OF 2			
WINDLOAD SPECIFICATION				DRAWING PART NO.		REV.	
				411435		B	

REVISIONS

POO CREATED NEW DRAWING FOR WINDLOAD OPTIONS 8-24-16 GAC

REV A PCR 32177 ADDED ORACLE MODEL NUMBERS 10-29-19 TLC

REV B PCR 32442 ADDED NYLON BALL BEARING ROLLER OPTION 9-24-2020 JQ