

NOTES:

1. VINYL OR WOOD DOOR STOP NAILED A MAXIMUM OF 6" O.C. MUST OVERLAP TOP AND BOTH ENDS OF PANELS MINIMUM 7/16" TO MEET NEGATIVE PRESSURES.

2. SLIDE LOCK OR OPERATOR REQUIRED. LOW HEADROOM REQUIRES A LOCK ON THE LEFT AND RIGHT SIDE OF THE DOOR.

3. THE DESIGN OF THE SUPPORTING STRUCTURAL ELEMENTS SHALL BE THE RESPONSIBILITY OF THE PROFESSIONAL OF RECORD FOR THE BUILDING OR STRUCTURE AND IN ACCORDANCE WITH CURRENT BUILDING CODES FOR THE LOADS LISTED ON THIS DRAWING.

4. SECTION STEEL TO HAVE THE FOLLOWING MINIMUM THICKNESS:
EXTERIOR - 27 GA
INTERIOR - 30 GA

5. DOOR JAMB TO BE MINIMUM 2x6 STRUCTURAL GRADE LUMBER AND BE SPRUCE, PINE, OR FIR. REFER TO JAMB CONNECTION SUPPLEMENT FOR ATTACHMENT TO SUPPORTING STRUCTURE.

6. FOR LOW HEAD ROOM LIFT CONDITIONS, TOP BRACKET SHALL BE A LHR TOP BRACKET IN LIEU OF THE BRACKET SHOWN ON THIS DRAWING. SEE LHR, DETAIL A, SHEET 2.

7. 11 GA ROLLER SLIDES WITH WELDED ENDS AND 11 GA REINFORCING BRACKETS REQUIRED FOR DOORS >8' TALL.

13 GA HORIZ ANGLE

13 GA FLAG ANGLE

5/16x1-5/8"
LAG SCREW
EACH HOLE

(4) 1/4-20x9/16"
TRACK BOLTS &
1/4-20 HEX NUTS

16 GA MIN VERT
TRACK

5/16x1-5/8" LAG
SCREW AT EACH
JAMB BRACKET

1/4-20x9/16" TRACK
BOLT AND NUT AT EACH
JAMB BRACKET

SECURE LOCK STRIKER
PLATE ATTACHED TO TRACK
WITH (2) 1/4-20x9/16"
TRACK BOLTS AND NUTS
(ONLY REQUIRED WITH SLIDE
LOCK)

SLIDE LOCK (NOT
REQUIRED WITH OPERATOR
- SEE NOTE 2)

15 GA JB-1 JAMB
BRACKETS. SEE
SCHEDULE FOR
QUANTITY AND
LOCATION.

NOTE: (3) SECTION DOOR SHOWN.
SEE SHEET 2 FOR U-BAR LOCATIONS
ON DOORS WITH OTHER SECTION
QUANTITIES.

JAMB BRACKET SCHEDULE

DOOR HEIGHT	NO. OF SECTIONS	NO. OF JAMB BRACKETS (EACH JAMB)	LOCATION OF CENTERLINE OF JAMB BRACKETS MEASURED FROM BOTTOM OF TRACK (ALL DIMENSIONS ± 2")
7'-0"	3	3	2", 26", 53"
8'-0"	4	4	2", 26", 48", 75"
> 8'-0"			SEE NOTE BELOW

NOTE:
ALL DOORS GREATER THAN 8' IN HEIGHT REQUIRE USE OF CONTINUOUS WALL
ANGLE. SEE SUPPLEMENT TRACK CHART FOR DETAILS.

SUPERIMPOSED DESIGN PRESSURE LOADS ON SUPPORTING STRUCTURE

DOOR WIDTH	DOOR HEIGHT	UNIFORM LOAD EACH JAMB (PLF)
10'-0"	ALL	+134.5/-154.0

PROFESSIONAL ENGINEER'S SEAL PROVIDED ONLY FOR
VERIFICATION OF WINDLOAD CONSTRUCTION DETAILS.

FASTENERS AT AND MIDWAY
BETWEEN ALL INTERMEDIATE
HINGE LOCATIONS. SEE NOTE
SHEET 2

A
SHEET 2
TYP

B
SHEET 2
TYP

C
SHEET 2
TYP

D
SHEET 2
TYP

E
SHEET 2
TYP

20 GA END CAP

12 GA BOTTOM BRACKET
FACTORY ATTACHED WITH
(3) 1/4-14x5/8"
CRIMPITE SCREWS

2" STEEL ROLLER
WITH 4" STEM

This door has been tested per ANSI/DASMA 108

SERIES 300, 5800, 7540

The Genuine. The Original.



Lewisville, TX

STATIC PRESSURE RATINGS		APPROVED SIZES		SCALE: N.T.S.		SIZE: A	
DESIGN (PSF):	+26.90/-30.80	MAX WIDTH:	10'-0"	DATE	8-23-16	NAME	GAC
IMPACT/CYCLIC RATED (YES/NO): NO		MAX HEIGHT:	14'-0"	DRAWN	8-23-16	DK	
		MAX SECTION HEIGHT: 28"	CHECKED	8-23-16	DK		
MODELS 300-309/5800				SHEET 1 OF 2			
WINDLOAD SPECIFICATION				DRAWING PART NO.		REV.	
				411431		B	

REVISIONS

P00 CREATED NEW
DRAWING FOR
WINDLOAD OPTIONS
8-23-16
GAC

REV A PCR 32177
ADDED ORACLE
MODEL NUMBERS
10-29-19 TLC

REV B PCR 32442
ADDED NYLON BALL
BEARING ROLLER
OPTION
9-24-2020 JQ

JOHN E. SCATES
LICENSE
No. 51737
STATE OF
FLORIDA
PROFESSIONAL ENGINEER

Digitally signed by John E. Scates, P.E.
Date: 2020.09.25 16:02:18 -05'00'

JOHN E. SCATES, PE
2560 King Arthur #124-54
Lewisville, TX 75056
FL PE 51737 TX PE 56308/F-2203

LOW HEADROOM TRACK

2" STEEL ROLLER WITH 4" STEM. OPTIONAL NYLON BALL BEARING ROLLER AVAILABLE.

14GA LHR TOP BRACKET ATTACHED TO DOOR WITH (3) 1/4-20 X 11/16" SELF DRILLING AND (2) #12 X 1/2" PHILLIPS SCREWS

13 GA ROLLER SLIDE ATTACHED TO BRACKET WITH 5/16-18 BOLT & NUT IN CENTER SLOT AND 1/4-20x9/16" TRACK BOLT & NUT THROUGH ANY TWO ALIGNING HOLES

DETAIL A

(2) 15 GA HINGE LEAFS ATTACHED WITH (3) 1/4-14x5/8" CRIMPITE SCREWS EACH

13 GA REINFORCING BRACKET ATTACHED BENEATH HINGE BASE. (EXCEPTION: NOTE #7)

2" STEEL ROLLER WITH 9" STEM. OPTIONAL NYLON BALL BEARING ROLLER AVAILABLE. 13 GA ROLLER CARRIERS FACTORY ATTACHED TO HINGE BASE AND REINFORCING BRACKET. (EXCEPTION: NOTE #7)

BEFORE U-BAR INSTALLATION

AFTER U-BAR INSTALLATION

DETAIL B

15 GA HINGE ATTACHED WITH (6) 1/4-14x5/8" CRIMPITE SCREWS (3 OF WHICH ARE FACTORY ATTACHED)

BEFORE U-BAR INSTALLATION

AFTER U-BAR INSTALLATION

DETAIL C

15 GA HINGE ATTACHED WITH (6) 1/4-14x5/8" CRIMPITE SCREWS (3 OF WHICH ARE FACTORY ATTACHED)

BEFORE U-BAR INSTALLATION

AFTER U-BAR INSTALLATION

DETAIL D

POSITION U-BAR OVER HINGE LEAF AND ATTACH WITH (1) 1/4-14x5/8" CRIMPITE SCREW AND (1) 1/4-20x7/8" SELF DRILLING SCREW AS SHOWN (SELF DRILLING SCREW ATTACHES THROUGH HINGE LEAF)

STANDARD LIFT TRACK

2" STEEL ROLLER WITH 4" STEM. OPTIONAL NYLON BALL BEARING ROLLER AVAILABLE.

13 GA COMMERCIAL 'A' FRAME TOP BRACKET ATTACHED WITH (4) 1/4-20x7/8" SELF DRILLING SCREWS

13 GA ROLLER SLIDE ATTACHED TO BRACKET WITH 5/16-18 BOLT & NUT IN CENTER SLOT AND 1/4-20x9/16" TRACK BOLT & 1/4-20 HEX NUT THROUGH ANY TWO ALIGNING HOLES

DETAIL E

POSITION U-BAR OVER HINGE BRACKET AND ATTACH WITH (1) 1/4-14x5/8" CRIMPITE SCREW AND (1) 1/4-20x7/8" SELF DRILLING SCREW AS SHOWN (SELF DRILLING SCREW ATTACHES THROUGH HINGE BRACKET)

UNLESS NOTED OTHERWISE, ALL U-BARS SHALL BE ATTACHED WITH A MINIMUM OF (2) FASTENERS AT EACH END, AT ALL INTERMEDIATE HINGE LOCATIONS (OR IN LINE WITH INTERMEDIATE HINGE LOCATIONS IF U-BAR IS NOT LOCATED AT A HINGE), AND MIDWAY BETWEEN INTERMEDIATE HINGE LOCATIONS (MINIMUM OF (10) FASTENERS EACH U-BAR). ALL FASTENERS USED TO ATTACH U-BARS SHALL BE 1/4-14x5/8" CRIMPITE SCREWS EXCEPT 1/4-20x7/8" SELF DRILLING SCREWS SHALL BE USED AT END CAPS AND WHERE FASTENING THROUGH HINGE LEAFS OR BRACKETS.

U-BAR LOCATIONS

(7) SECTION DOORS WITH (8) 3" 20 GA 80 KSI U-BARS LOCATED AS SHOWN (TOP BRACKET REMOVED FOR CLARITY)

(6) SECTION DOORS WITH (7) 3" 20 GA 80 KSI U-BARS LOCATED AS SHOWN (TOP BRACKET REMOVED FOR CLARITY)

(5) SECTION DOORS WITH (6) 3" 20 GA 80 KSI U-BARS LOCATED AS SHOWN (TOP BRACKET REMOVED FOR CLARITY)

(4) SECTION DOORS WITH (5) 3" 20 GA 80 KSI U-BARS LOCATED AS SHOWN (TOP BRACKET REMOVED FOR CLARITY)

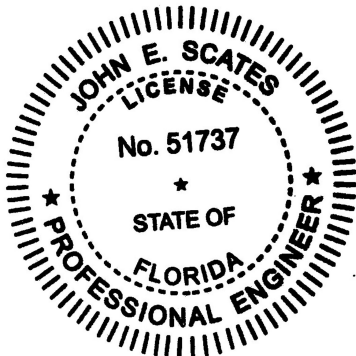
(3) SECTION DOORS WITH (4) 3" 20 GA 80 KSI U-BARS LOCATED AS SHOWN (TOP BRACKET REMOVED FOR CLARITY)

REVISIONS

POO CREATED NEW DRAWING FOR WINDLOAD OPTIONS 8-24-16 GAC

REV A PCR 32177 ADDED ORACLE MODEL NUMBERS 10-29-19 TLC

REV B PCR 32442 ADDED NYLON BALL BEARING ROLLER OPTION 9-24-2020 JQ



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		MAX HEIGHT:	14'-0"	DRAWN	8-23-16	GAC	
IMPACT/CYCLIC RATED (YES/NO): NO		MAX SECTION HEIGHT: 28"	CHECKED	8-23-16	DK		
MODELS 300-309/5800				SHEET 2 OF 2			
WINDLOAD SPECIFICATION				DRAWING PART NO.		REV.	
				411431		B	