

NOTES:

1. VINYL OR WOOD DOOR STOP
NAILED A MAXIMUM OF 6" O.C. MUST
OVERLAP TOP AND BOTH ENDS OF
PANELS MINIMUM 7/16" TO MEET
NEGATIVE PRESSURES.

2. SLIDE LOCK OR OPERATOR
REQUIRED. LOW HEADROOM REQUIRES
A LOCK ON THE LEFT AND RIGHT
SIDE OF THE DOOR.

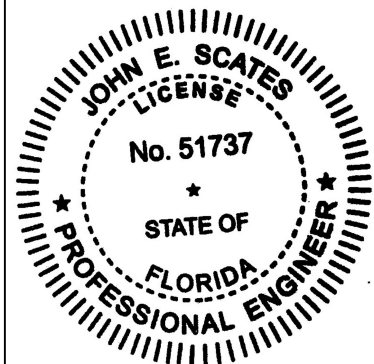
3. THE DESIGN OF THE SUPPORTING
STRUCTURAL ELEMENTS SHALL BE
THE RESPONSIBILITY OF THE
PROFESSIONAL OF RECORD FOR THE
BUILDING OR STRUCTURE AND IN
ACCORDANCE WITH CURRENT
BUILDING CODES FOR THE LOADS
LISTED ON THIS DRAWING.

4. SECTION STEEL TO HAVE THE
FOLLOWING MINIMUM THICKNESS:
EXTERIOR - 27 GA
INTERIOR - 30 GA

5. DOOR JAMB TO BE MINIMUM 2x6
STRUCTURAL GRADE LUMBER AND BE
SPRUCE, PINE, OR FIR. REFER TO
JAMB CONNECTION SUPPLEMENT FOR
ATTACHMENT TO SUPPORTING
STRUCTURE.

6. FOR LOW HEAD ROOM LIFT
CONDITIONS, TOP BRACKET SHALL BE
A LHR TOP BRACKET IN LIEU OF
THE BRACKET SHOWN ON THIS
DRAWING. SEE LHR, DETAIL A, SHEET
2.

7. 11 GA ROLLER SLIDES WITH
WELDED ENDS AND 11 GA
REINFORCING BRACKETS REQUIRED
FOR DOORS > 8' TALL.



Digitally signed by John E. Scates, P.E.
Date: 2020.09.25 16:11:56 -05'00'

JOHN E. SCATES, PE
2560 King Arthur #124-54
Lewisville, TX 75056
FL PE 51737 TX PE 56308/F-2203

- 13 GA HORIZ ANGLE
- 13 GA FLAG ANGLE
- 5/16x1-5/8"
LAG SCREW
EACH HOLE
- (4) 1/4-20x9/16"
TRACK BOLTS &
1/4-20 HEX NUTS
- 16 GA MIN VERT
TRACK
- 5/16x1-5/8" LAG
SCREW AT EACH
JAMB BRACKET
- 1/4x20x9/16" TRACK
BOLT AND 1/4-20 HEX
NUT AT EACH JAMB
BRACKET
- SECURE LOCK STRIKER
PLATE ATTACHED TO TRACK
WITH (2) 1/4-20x9/16"
TRACK BOLTS AND 1/4-20
NUTS (ONLY REQUIRED WITH
SLIDE LOCK)
- SLIDE LOCK (NOT
REQUIRED WITH OPERATOR
- SEE NOTE 2)
- 15 GA JB-1 JAMB
BRACKETS. SEE
SCHEDULE FOR
QUANTITY AND
LOCATION.

NOTE: (3) SECTION DOOR SHOWN.
SEE SHEET 2 FOR U-BAR LOCATIONS
ON DOORS WITH OTHER SECTION
QUANTITIES.

JAMB BRACKET SCHEDULE			
DOOR HEIGHT	NO. OF SECTIONS	NO. OF JAMB BRACKETS (EACH JAMB)	LOCATION OF CENTERLINE OF JAMB BRACKETS MEASURED FROM BOTTOM OF TRACK (ALL DIMENSIONS ± 2")
7'-0"	3	3	2", 26", 53"
8'-0"	4	4	2", 26", 48", 75"
> 8'-0"			SEE NOTE BELOW

NOTE:

ALL DOORS GREATER THAN 8' IN HEIGHT REQUIRE USE OF CONTINUOUS WALL ANGLE. SEE SUPPLEMENT TRACK CHART FOR DETAILS.

**SUPERIMPOSED DESIGN PRESSURE
LOADS ON SUPPORTING STRUCTURE**

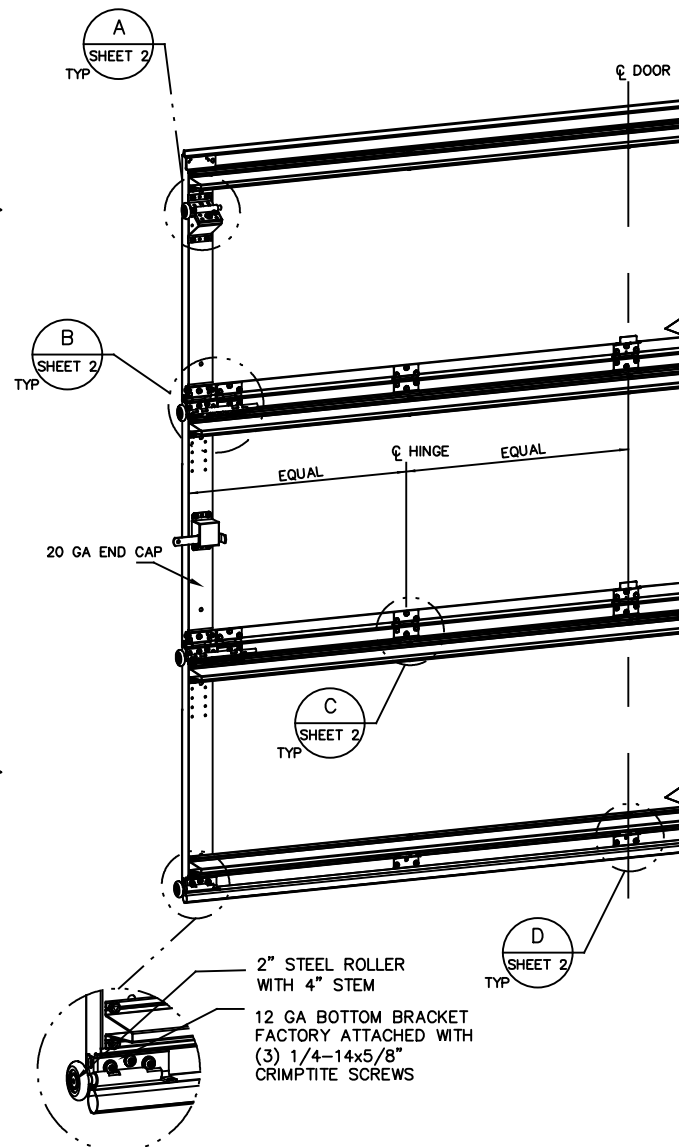
DOOR WIDTH	DOOR HEIGHT	UNIFORM LOAD EACH JAMB (PLF)
9'-0"	ALL	+140.4/-161.1
8'-0"	ALL	+124.8/-143.2

PROFESSIONAL ENGINEER'S SEAL PROVIDED ONLY FOR
VERIFICATION OF WINDLOAD CONSTRUCTION DETAILS.

The Genuine. The Original.



Lewisville, TX



SERIES 300, 5800, 7540

This door has been tested per ANSI/DASMA 108

STATIC PRESSURE RATINGS		APPROVED SIZES		SCALE: N.T.S.		SIZE: A	
DESIGN (PSF):	+31.20/-35.80	MAX WIDTH:	9'-0"		DATE	NAME	
		MAX HEIGHT:	10'-0"	DRAWN	8-23-16	GAC	
IMPACT/CYCLIC RATED (YES/NO): NO		MAX SECTION HEIGHT: 28"		CHECKED	8-23-16	DK	
MODELS 300-309/5800				SHEET 1 OF 2			
WINDLOAD SPECIFICATION				DRAWING PART NO.		REV.	
				411421		B	

REVISIONS

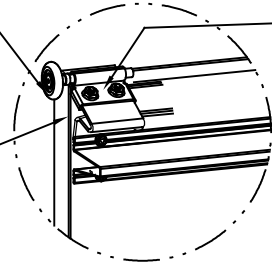
POO CREATED NEW
DRAWING FOR
WINDLOAD OPTIONS
8-23-16 GAC

REV A PCR 32177
ADDED ORACLE
MODEL NUMBERS
10-29-19 TLC

REV B PCR 32442
ADDED NYLON BALL
BEARING ROLLER
OPTION
9-24-2020 JQ

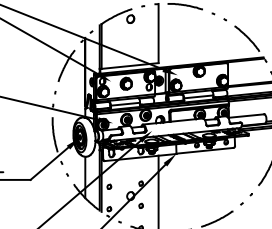
LOW HEADROOM TRACK

2" STEEL ROLLER WITH 4" STEM. OPTIONAL NYLON BALL BEARING ROLLER AVAILABLE.
14GA LHR TOP BRACKET ATTACHED TO DOOR WITH (3) 1/4-20 X 11/16" SELF DRILLING AND (2) #12 X 1/2" PHILLIPS SCREWS



(2) 15 GA HINGE LEAFS ATTACHED WITH (3) 1/4-14x5/8" CRIMPTITE SCREWS EACH

14 GA HINGE BASE FACTORY ATTACHED TO DOOR WITH (5) 1/4-14x5/8" CRIMPTITE SCREWS

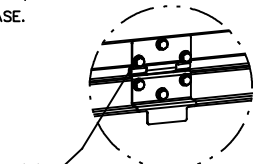


2" STEEL ROLLER WITH 9" STEM. OPTIONAL NYLON BALL BEARING ROLLER AVAILABLE.

13 GA ROLLER CARRIERS FACTORY ATTACHED TO HINGE BASE AND REINFORCING BRACKET. (EXCEPTION: NOTE #7)

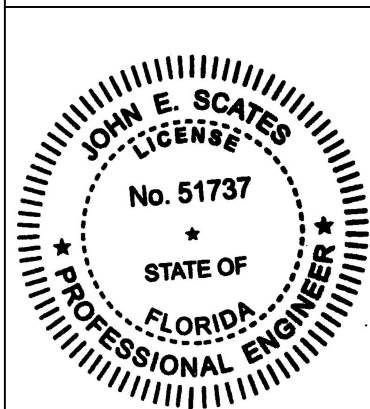
BEFORE U-BAR INSTALLATION

13 GA REINFORCING BRACKET ATTACHED BENEATH HINGE BASE. (EXCEPTION: NOTE #7)



15 GA HINGE ATTACHED WITH (6) 1/4-14x5/8" CRIMPTITE SCREWS

BEFORE U-BAR INSTALLATION



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STANDARD LIFT TRACK

13 GA STEEL ROLLER SLIDE ATTACHED WITH (2) 1/4-20x5/8" CARRIAGE BOLTS, (2) RETENSION WASHERS, AND (2) 1/4-20 HEX FLANGE NUT.

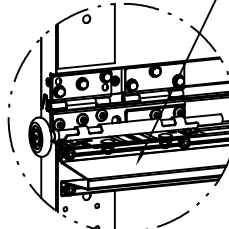
2" STEEL ROLLER WITH 4" STEM. OPTIONAL NYLON BALL BEARING ROLLER AVAILABLE.

13 GA COMMERCIAL 'A' FRAME TOP BRACKET ATTACHED WITH (4) 1/4-20x7/8" SELF DRILLING SCREWS



13 GA ROLLER SLIDE ATTACHED TO BRACKET WITH 5/16-18 BOLT & NUT IN CENTER SLOT AND 1/4-20x9/16" TRACK BOLT & 1/4-20 HEX NUT THROUGH ANY TWO ALIGNING HOLES

DETAIL A



AFTER U-BAR INSTALLATION

POSITION U-BAR OVER REINFORCING BRACKET AND ATTACH WITH (3) 1/4-20x7/8" SELF DRILLING SCREWS AS SHOWN (2 OF WHICH ATTACH THROUGH REINFORCING BRACKET)

DETAIL B

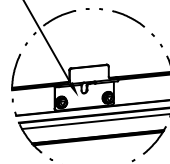


AFTER U-BAR INSTALLATION

POSITION U-BAR OVER HINGE LEAF AND ATTACH WITH (1) 1/4-14x5/8" CRIMPTITE SCREW AND (1) 1/4-20x7/8" SELF DRILLING SCREW AS SHOWN (SELF DRILLING SCREW ATTACHES THROUGH HINGE LEAF)

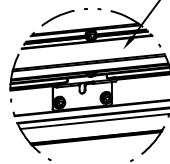
DETAIL C

15 GA HINGE BRACKET ATTACHED WITH (2) 1/4-20x7/8" SELF DRILLING SCREWS



BEFORE U-BAR INSTALLATION

POSITION U-BAR OVER HINGE BRACKET AND ATTACH WITH (1) 1/4-14x5/8" CRIMPTITE SCREW AND (1) 1/4-20x7/8" SELF DRILLING SCREW AS SHOWN (SELF DRILLING SCREW ATTACHES THROUGH HINGE BRACKET)



AFTER U-BAR INSTALLATION

DETAIL D

UNLESS NOTED OTHERWISE, ALL U-BARS SHALL BE ATTACHED WITH A MINIMUM OF (2) FASTENERS AT EACH END, AT ALL INTERMEDIATE HINGE LOCATIONS (OR IN LINE WITH INTERMEDIATE HINGE LOCATIONS IF U-BAR IS NOT LOCATED AT A HINGE), AND MIDWAY BETWEEN INTERMEDIATE HINGE LOCATIONS (MINIMUM OF (10) FASTENERS EACH U-BAR). ALL FASTENERS USED TO ATTACH U-BARS SHALL BE 1/4-14x5/8" CRIMPTITE SCREWS EXCEPT 1/4-20x7/8" SELF DRILLING SCREWS SHALL BE USED AT END CAPS AND WHERE FASTENING THROUGH HINGE LEAFS OR BRACKETS.



U-BAR LOCATIONS

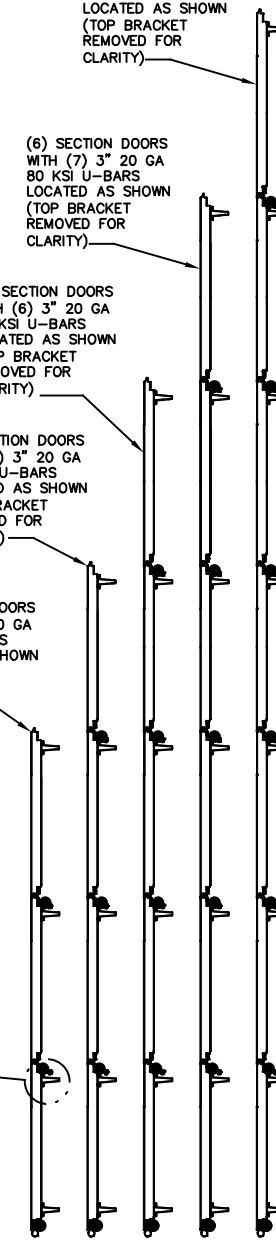
(7) SECTION DOORS WITH (8) 3" 20 GA 80 KSI U-BARS LOCATED AS SHOWN (TOP BRACKET REMOVED FOR CLARITY)

(6) SECTION DOORS WITH (7) 3" 20 GA 80 KSI U-BARS LOCATED AS SHOWN (TOP BRACKET REMOVED FOR CLARITY)

(5) SECTION DOORS WITH (6) 3" 20 GA 80 KSI U-BARS LOCATED AS SHOWN (TOP BRACKET REMOVED FOR CLARITY)

(4) SECTION DOORS WITH (5) 3" 20 GA 80 KSI U-BARS LOCATED AS SHOWN (TOP BRACKET REMOVED FOR CLARITY)

(3) SECTION DOORS WITH (4) 3" 20 GA 80 KSI U-BARS LOCATED AS SHOWN (TOP BRACKET REMOVED FOR CLARITY)



REVISIONS

POO CREATED NEW DRAWING FOR WINDLOAD OPTIONS 8-23-16 GAC

REV A PCR 32177 ADDED ORACLE MODEL NUMBERS 10-29-19 TLC

REV B PCR 32442 ADDED NYLON BALL BEARING ROLLER OPTION 9-24-2020 JQ

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Lewisville, TX

STATIC PRESSURE RATINGS		APPROVED SIZES		SCALE: N.T.S.		SIZE: A	
DESIGN (PSF):	+31.20/-35.80	MAX WIDTH:	9'-0"	DATE	8-23-16	NAME	GAC
IMPACT/CYCLIC RATED (YES/NO):	NO	MAX HEIGHT:	10'-0"	DRAWN	8-23-16	DK	
MODELS 300-309/5800				SHEET 2 OF 2			
WINDLOAD SPECIFICATION				DRAWING PART NO.		REV.	
				411421		B	