

Appendix A

Alteration Addendum

Note: *No alterations were required.*

Appendix B

Photographs



Photo No. 1
Unit Prior to Testing



Photo No. 2
Unit During Air Infiltration



Photo No. 3
Unit During Water Infiltration

Appendix C

Drawings

Note: *Complete drawings packet on file with Architectural Testing, Inc.*



Architectural Testing

Test sample complies with these details.

Deviations are noted.

Report #: D7635-550-47

Date: 6/20/14
Tech: *James K. Haggerty*
Quality Improvement Team & Program

Date: 6/20/14
Tech: *James K. Haggerty*
Quality Improvement Team & Program

RUN INSIDE PERIMETER SEAL AFTER SECOND AIR WATER TEST

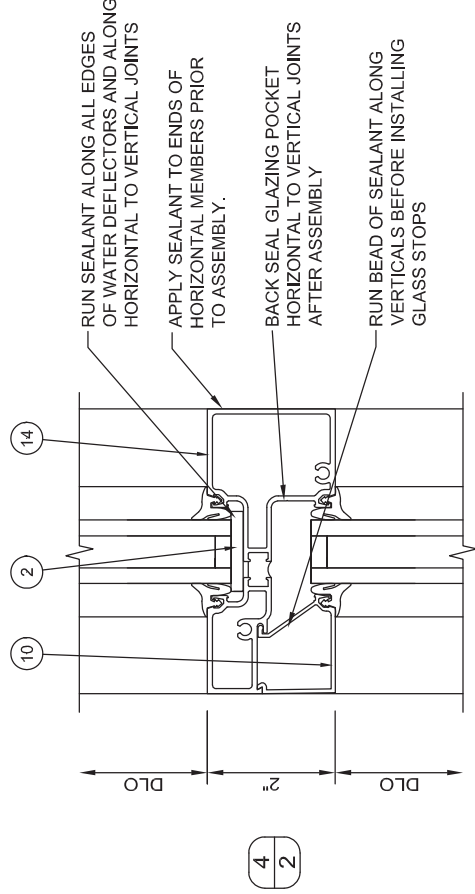
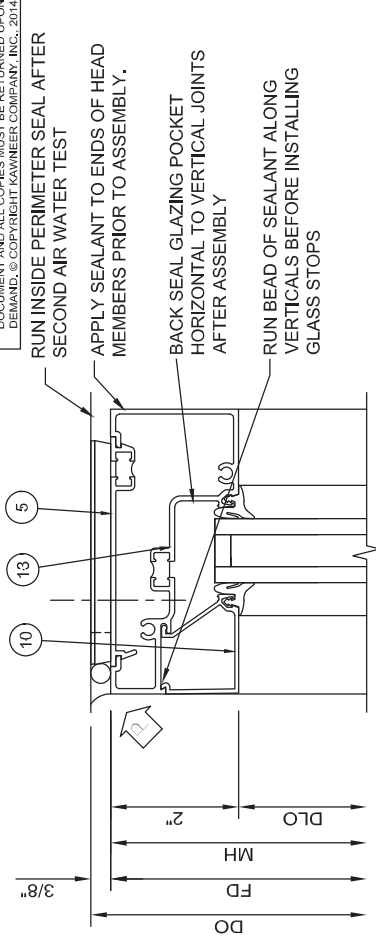
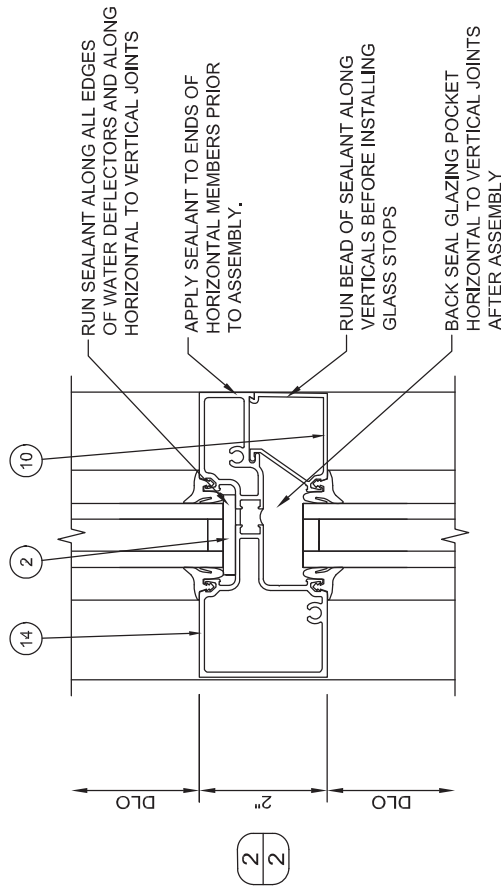
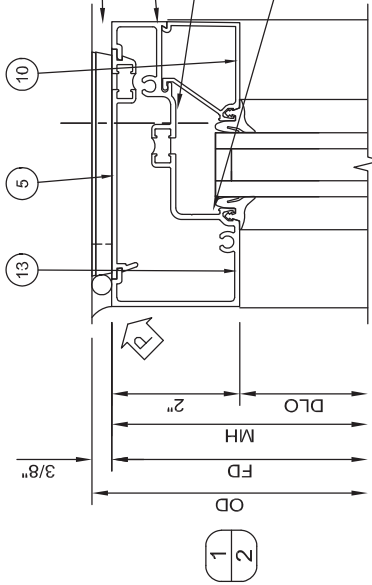
APPLY SEALANT TO ENDS OF HEAD MEMBERS PRIOR TO ASSEMBLY.

RUN BEAD OF SEALANT ALONG

VERTICALS BEFORE INSTALLING GLASS STOPS

BACK SEAL GLAZING POCKET HORIZONTAL TO VERTICAL JOINT

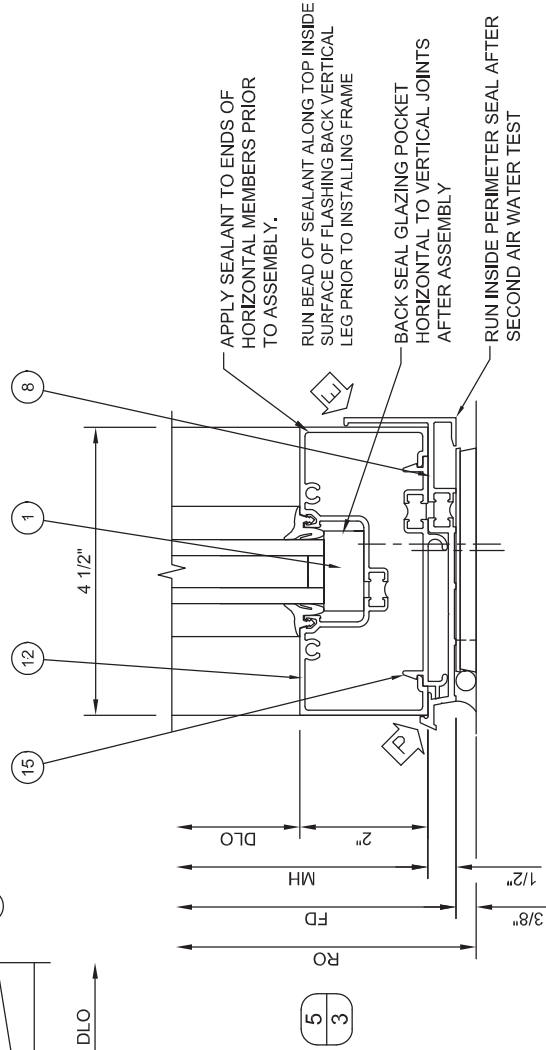
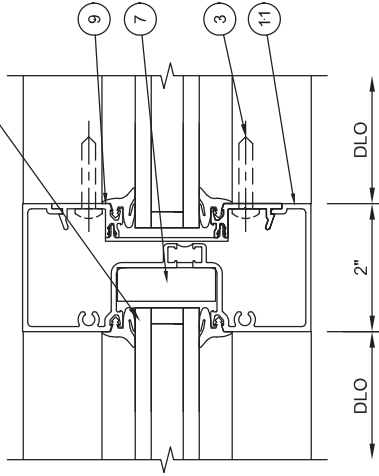
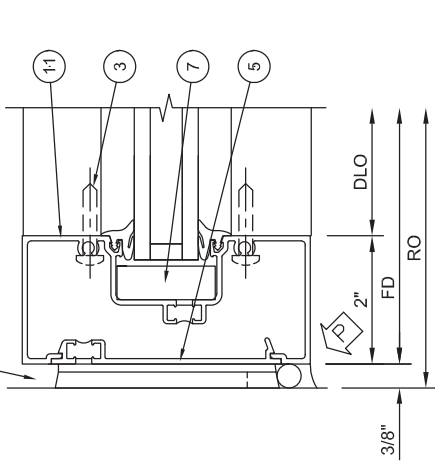
AFTER ASSEMBLY



DRAWN:	MATERIAL AND FINISH		95484 - 055	-	ESTABLISHED	02/25/14
MDM				REV.	DESCRIPTION	
DATE:	FINISH TO BE #17 CLEAR ANODIZE		TRIFAB 451T CG, HP SILL INSIDE AND OUTSIDE GLAZE TEST UNIT DRAWINGS			
CHECK:			DRAWING DESC.			
BAP			(SEE CHGS)			
APPRO:			 AN ALCOA COMPANY			
GBM			FILE	NAME		
SCALE:	Product Engineering & Development		451TCG809			
NONE						

451TCG809	-
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PRIOR TO ASSEMBLY, FILL VERTICAL GLAZING
REGLETS WITH SEALANT WHERE THE HORIZONTAL
GLAZING POCKET VERTICAL FLANGES MEET THE VERTICAL



DRAWN: MDM	MATERIAL AND FINISH	95484 - 055	ESTABLISHED	02/25/14
DATE: 02/25/14	FINISH TO BE #17 CLEAR ANODIZE	REV.	DESCRIPTION	DATE
CHECK: BAP	KAWNEER ANODIZING	TRIFAB 451T CG, HP SILL INSIDE AND OUTSIDE GLAZE TEST UNIT DRAWINGS		
APPROD: GBM		DRAWING DESC. (30 CHRS)	FILE NAME	451TCG809
SCALE: NONE	Product Engineering & Development			



Test sample complies with these details.
 Deviations are noted.
 Report #: **D7635-550-47**
 Date: **6/20/14** Tech: *[Signature]*