

REVISIONS			
REV	DESCRIPTION	DATE	APPROVED

NOTES:

1. THE PRODUCT SHOWN HEREIN IS DESIGNED AND MANUFACTURED TO COMPLY WITH REQUIREMENTS OF THE FLORIDA BUILDING CODE.
2. WOOD FRAMING AND MASONRY OPENING TO BE DESIGNED AND ANCHORED TO PROPERLY TRANSFER ALL LOADS TO STRUCTURE. FRAMING AND MASONRY OPENING IS THE RESPONSIBILITY OF THE ARCHITECT OR ENGINEER OF RECORD.
3. 1X BUCK OVER MASONRY/CONCRETE IS OPTIONAL.
4. WHERE SHIM OR BUCK THICKNESS IS LESS THAN 1–1/2” WINDOW UNITS MUST BE ANCHORED THROUGH THE FRAME IN ACCORDANCE WITH MANUFACTURER’S PUBLISHED INSTALLATION INSTRUCTIONS. ANCHORS SHALL BE SECURELY FASTENED DIRECTLY INTO MASONRY, CONCRETE OR OTHER STRUCTURAL SUBSTRATE MATERIAL.
5. WHERE WOOD BUCK THICKNESS IS 1–1/2” OR GREATER, BUCK SHALL BE SECURELY FASTENED TO MASONRY, CONCRETE OR OTHER STRUCTURAL SUBSTRATE. WINDOW UNITS MAY BE ANCHORED THROUGH FRAME TO SECURED WOOD BUCK IN ACCORDANCE WITH MANUFACTURER’S PUBLISHED INSTALLATION INSTRUCTIONS.
6. WHERE 1X BUCK IS NOT USED DISSIMILAR MATERIALS MUST BE SEPARATED WITH APPROVED COATING OR MEMBRANE. SELECTION OF COATING OR MEMBRANE IS THE RESPONSIBILITY OF THE ARCHITECT OR ENGINEER OF RECORD.
7. BUCKS SHALL EXTEND BEYOND WINDOW INTERIOR FACE SO THAT FULL FRAME SUPPORT IS PROVIDED.
8. FOR FIN INSTALLATION SHIM AS NEEDED. FOR FRAME INSTALLATION SHIM AS REQUIRED AT EACH ANCHOR LOCATION WITH LOAD BEARING SHIM. SHIM WHERE SPACE OF 1/16” OR GREATER OCCURS. MAXIMUM ALLOWABLE SHIM STACK TO BE 1/4”.
9. SHIMS SHALL BE LOCATED, APPLIED AND MADE FROM MATERIALS AND THICKNESS CAPABLE OF SUSTAINING APPLICABLE LOADS.
10. WIND LOAD DURATION FACTOR Cd=1.6 WAS USED FOR WOOD ANCHOR CALCULATIONS.
11. FRAME MATERIAL: EXTRUDED RIGID PVC.
12. UNITS MUST BE GLAZED PER ASTM E1300–04.
13. APPROVED IMPACT PROTECTIVE SYSTEM IS REQUIRED FOR THIS PRODUCT IN WIND BORNE DEBRIS REGIONS.
14. FOR ANCHORING THROUGH FIN INTO WOOD FRAMING OR 2X BUCK USE #8 WOOD SCREWS WITH SUFFICIENT LENGTH TO ACHIEVE A 1 1/4” MINIMUM EMBEDMENT INTO SUBSTRATE. LOCATE ANCHORS AS SHOWN IN ELEVATIONS AND INSTALLATION DETAILS.

15. FOR ANCHORING THROUGH FRAME INTO WOOD FRAMING OR 2X BUCK USE #8 WOOD SCREWS WITH SUFFICIENT LENGTH TO ACHIEVE A 1 1/4” MINIMUM EMBEDMENT INTO SUBSTRATE. LOCATE ANCHORS AS SHOWN IN ELEVATIONS AND INSTALLATION DETAILS.
16. FOR ANCHORING THROUGH FRAME INTO MASONRY/CONCRETE USE 3/16” TAPCONS WITH SUFFICIENT LENGTH TO ACHIEVE A 1 1/4” MINIMUM EMBEDMENT INTO SUBSTRATE WITH 2 1/2” MINIMUM EDGE DISTANCE. LOCATE ANCHORS AS SHOWN IN ELEVATIONS AND INSTALLATION DETAILS.
17. FOR ANCHORING THROUGH FRAME INTO METAL STRUCTURE USE #8 SMS OR SELF DRILLING SCREWS WITH SUFFICIENT LENGTH TO ACHIEVE 3 THREADS MINIMUM BEYOND STRUCTURE INTERIOR WALL. LOCATE ANCHORS AS SHOWN IN ELEVATIONS AND INSTALLATION DETAILS.
18. ALL FASTENERS TO BE CORROSION RESISTANT.
19. INSTALLATION ANCHORS SHALL BE INSTALLED IN ACCORDANCE WITH ANCHOR MANUFACTURER’S INSTALLATION INSTRUCTIONS AND ANCHORS SHALL NOT BE USED IN SUBSTRATES WITH STRENGTHS LESS THAN THE MINIMUM STRENGTH SPECIFIED BELOW:

A. WOOD: MINIMUM SPECIFIC GRAVITY OF G=0.42

B. CONCRETE: MINIMUM COMPRESSIVE STRENGTH OF 2,000 PSI.

C. MASONRY: HOLLOW/FILLED BLOCK PER ASTM C90 WITH f’_m=2,000PSI MINIMUM.

D. METAL STRUCTURE: STEEL 18GA (.048”) FY=33KSI/FU=52KSI OR ALUMINUM 6063–T5 FU=30KSI .048” THICK MINIMUM

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MAGNOLIA WINDOW & DOOR
1000 PYRATICH DR.
BALDWIN, GA 30511

SERIES 400 TWIN PICTURE WINDOW PVC
NON-IMPACT – 96” X 84”
NOTES

DRAWN:
N.G.

DWG NO.
08-02877

REV
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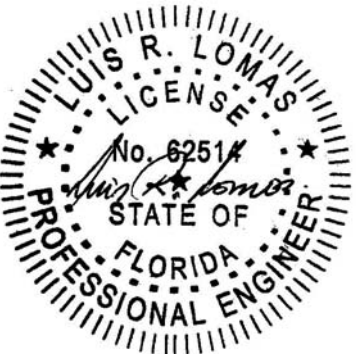
SCALE NTS

DATE 03/02/2016

SHEET 1 OF 6

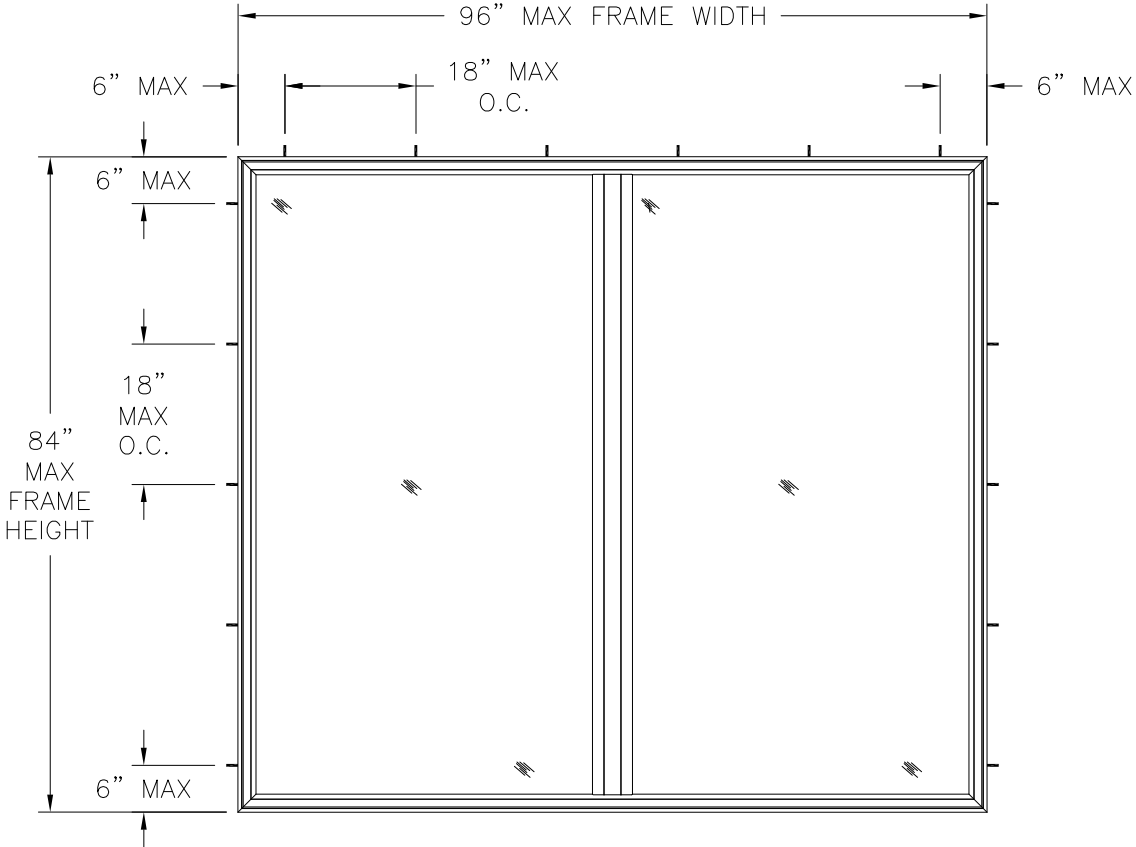
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1432 WOODFORD RD LEWISVILLE, NC 27023
434-688-0609 rllomas@lrlomaspe.com

SIGNED: 03/03/2017

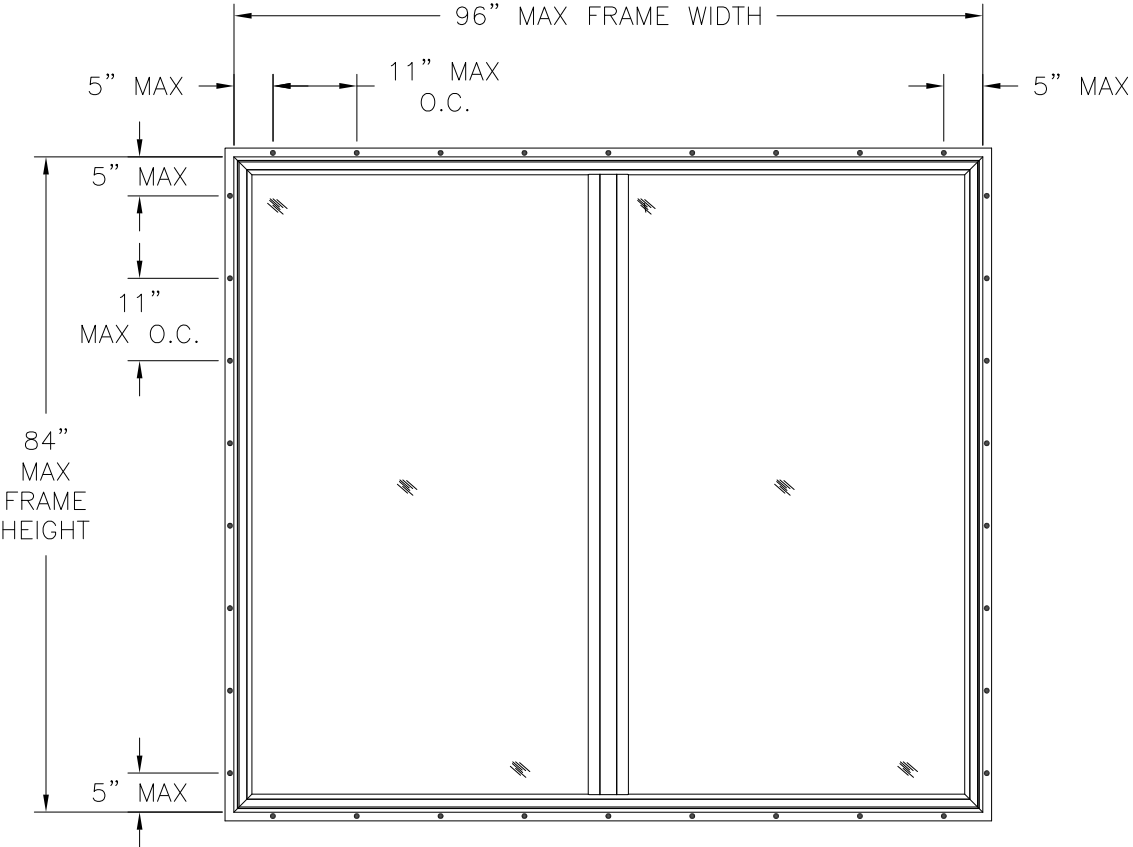


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FL No.: 62514

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SERIES 400 TWIN PICTURE WINDOW
EXTERIOR VIEW
FRAME INSTALLATION



SERIES 400 TWIN PICTURE WINDOW
EXTERIOR VIEW
FIN INSTALLATION

DESIGN PRESSURE RATING	IMPACT RATING
± 25.0 PSF	NONE

- NOTES:
1. MAXIMUM D.L.O.: 43 1/8" x 79 3/8"
 2. (2) 1 1/4" x 1/8" WEEP SLOT AT 2 1/2" FROM EACH END OF EXTERIOR FACE AT SILL
 3. (2) 3/8" DIAMETER WEEP HOLE AT 4" FROM EACH END OF GLAZING BEAD POCKET AT SILL

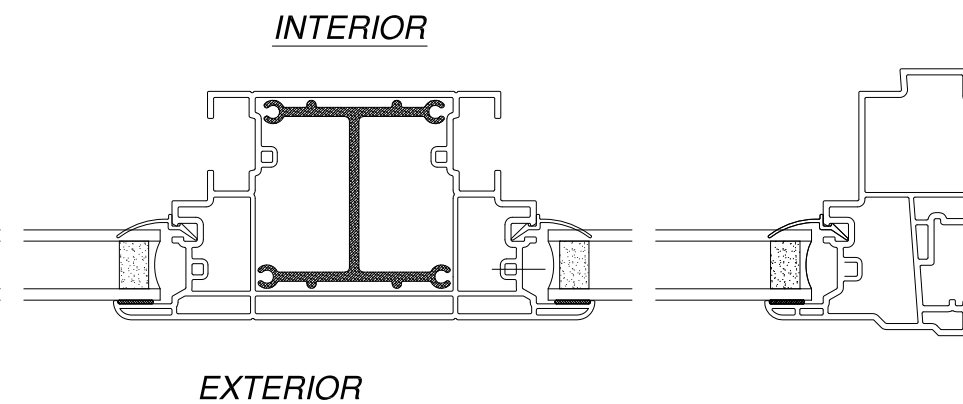
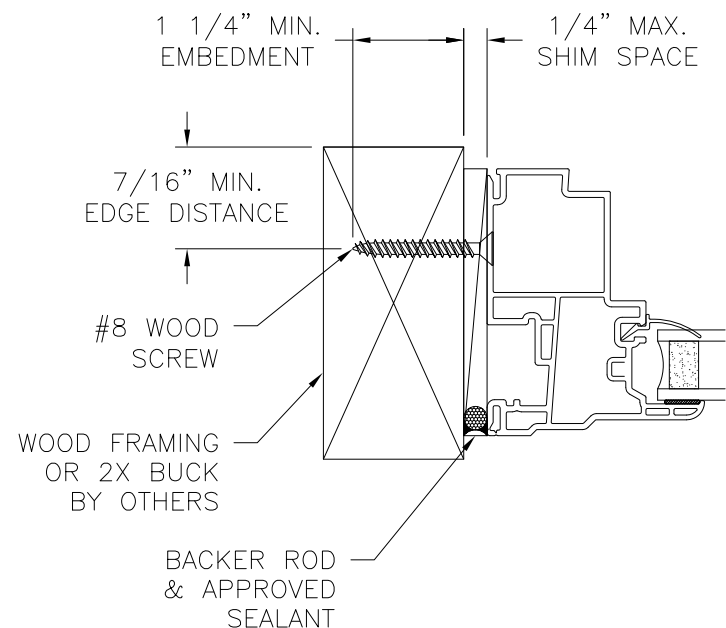
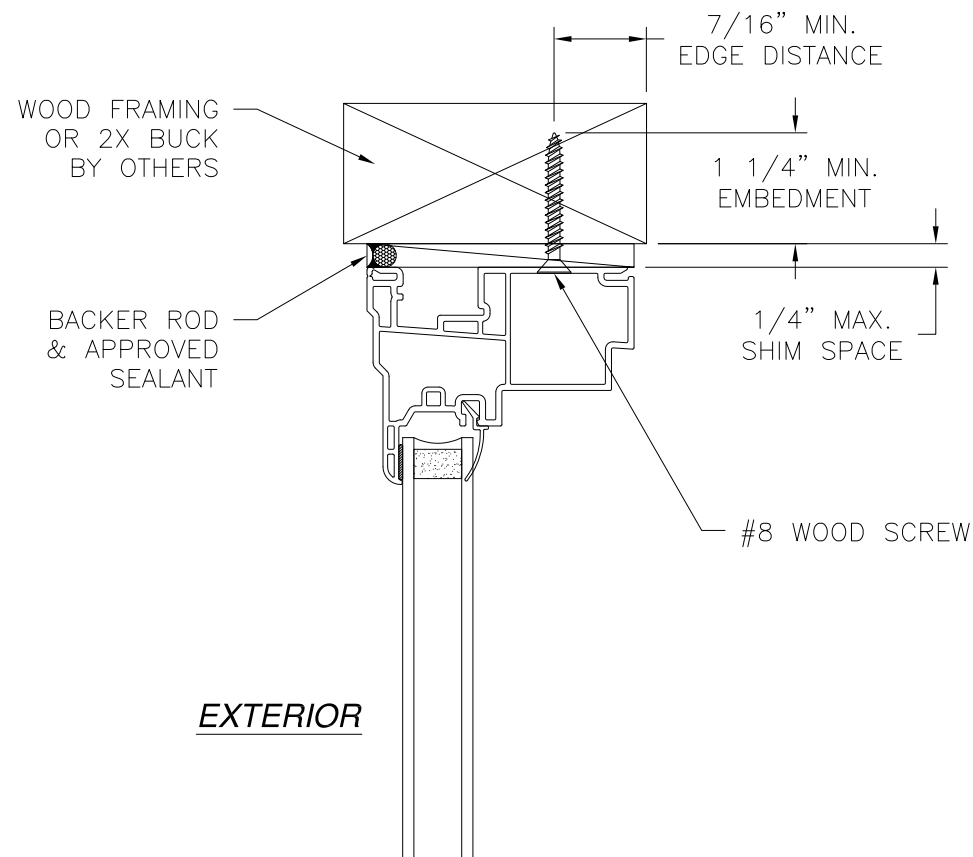
HARDWARE SCHEDULE	
A	EXTRUDED ALUMINUM REINFORCEMENT (T-11975) AT INTEGRAL MULLION

MAGNOLIA WINDOW & DOOR 1000 PYRATICH DR. BALDWIN, GA 30511		
SERIES 400 TWIN PICTURE WINDOW PVC NON-IMPACT – 96" X 84" ELEVATIONS		
DRAWN: N.G.	DWG NO. 08-02877	REV —
SCALE NTS	DATE 03/02/2016	SHEET 2 OF 6
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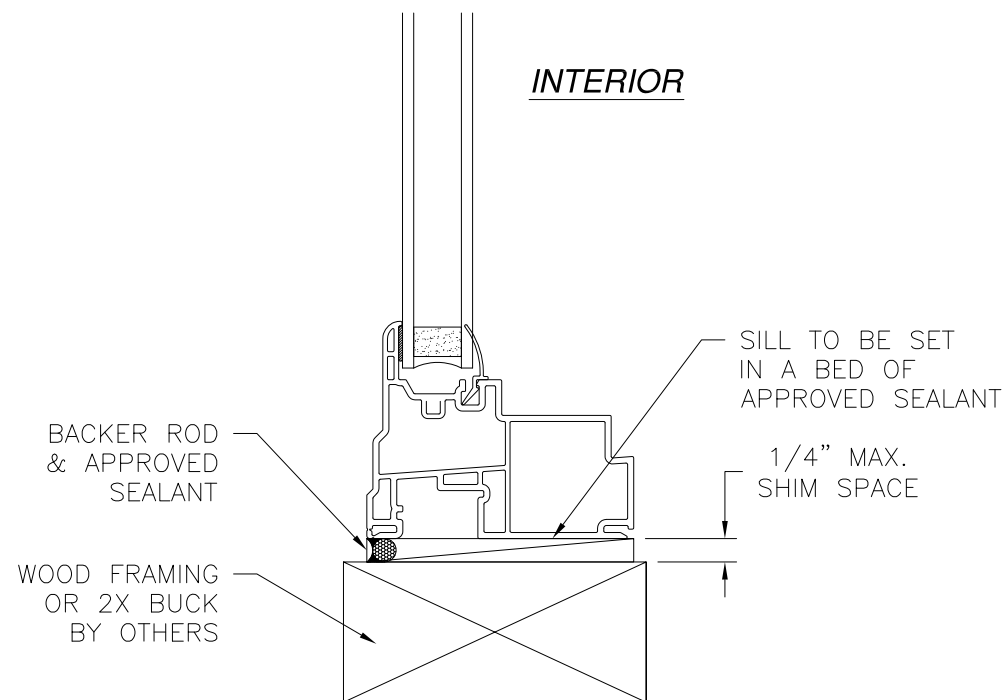
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JAMB INSTALLATION DETAIL
WOOD FRAMING OR 2X BUCK INSTALLATION



VERTICAL CROSS SECTION
WOOD FRAMING OR 2X BUCK INSTALLATION

NOTES:

1. INTERIOR AND EXTERIOR FINISHES, BY OTHERS, NOT SHOWN FOR CLARITY.
2. PERIMETER AND JOINT SEALANT BY OTHERS TO BE DESIGNED IN ACCORDANCE WITH ASTM E2112

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MAGNOLIA WINDOW & DOOR

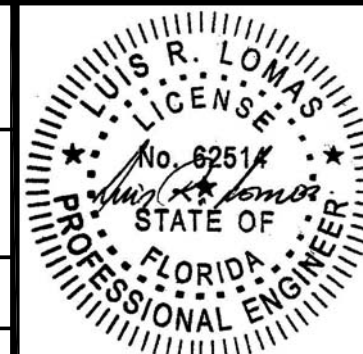
1000 PYRATICH DR.
BALDWIN, GA 30511

SERIES 400 TWIN PICTURE WINDOW PVC
NON-IMPACT - 96" X 84"
INSTALLATION DETAILS

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SCALE NTS	DATE 03/02/2016	SHEET 3 OF 6

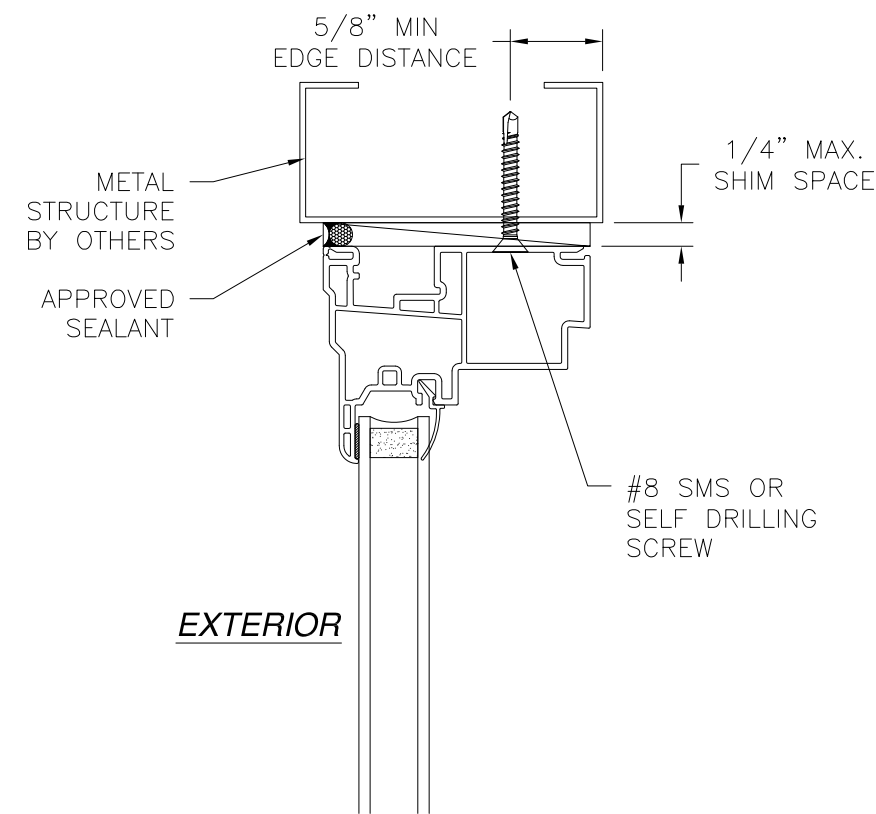
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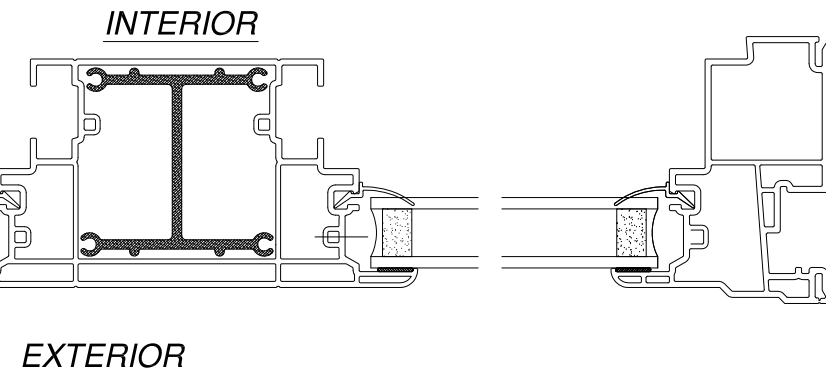
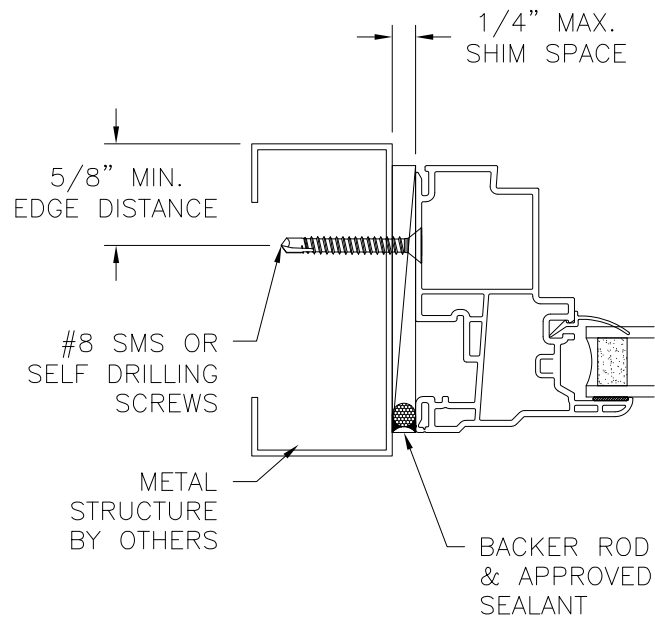
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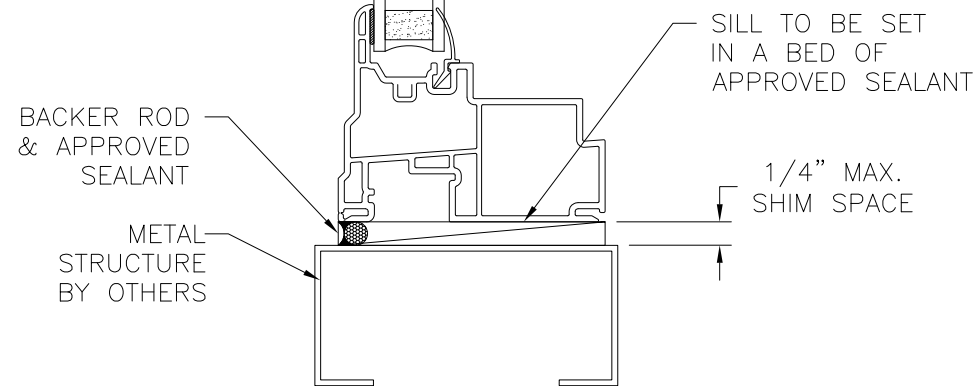


EXTERIOR

INTERIOR



JAMB INSTALLATION DETAIL
METAL STRUCTURE INSTALLATION

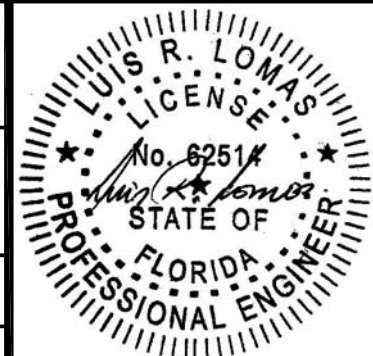


VERTICAL CROSS SECTION
METAL STRUCTURE INSTALLATION

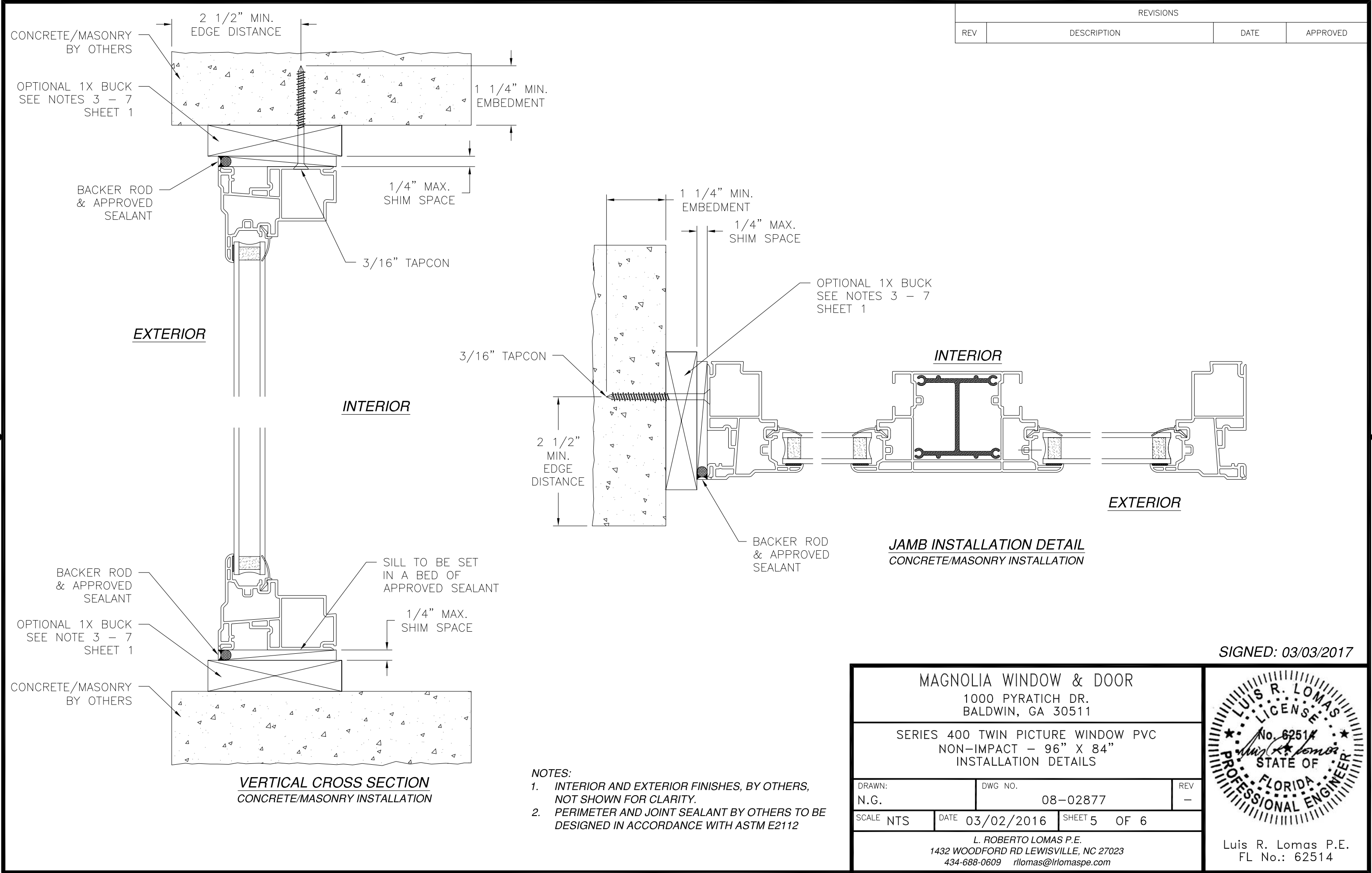
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MAGNOLIA WINDOW & DOOR 1000 PYRATICH DR. BALDWIN, GA 30511		
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APPROVED SEALANT BEHIND FIN
#8 WOOD SCREW
7/16" MIN EDGE DISTANCE
1 1/4" MIN. EMBEDMENT
WOOD FRAMING BY OTHERS
1/4" MAX. SHIM SPACE

EXTERIOR

INTERIOR

WOOD FRAMING BY OTHERS
#8 WOOD SCREW
1 1/4" MIN. EMBEDMENT
APPROVED SEALANT BEHIND FIN
7/16" MIN EDGE DISTANCE
1/4" MAX SHIM SPACE

7/16" MIN EDGE DISTANCE
#8 WOOD SCREW
APPROVED SEALANT BEHIND FIN
1 1/4" MIN. EMBEDMENT
WOOD FRAMING BY OTHERS
1/4" MAX SHIM SPACE

VERTICAL CROSS SECTION
WOOD FRAMING OR 2X BUCK INSTALLATION

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INTERIOR

EXTERIOR

JAMB INSTALLATION DETAIL
WOOD FRAMING OR 2X BUCK INSTALLATION

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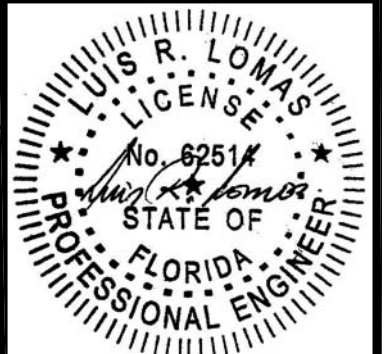
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