

REVISIONS			
REV	DESCRIPTION	DATE	APPROVED

NOTES:

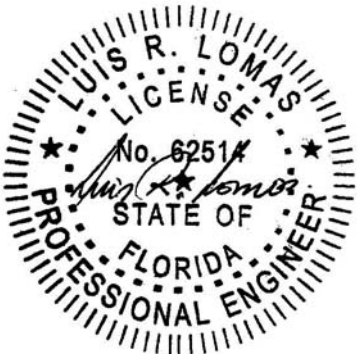
1. THE PRODUCT SHOWN HEREIN IS DESIGNED AND MANUFACTURED TO COMPLY WITH REQUIREMENTS OF THE FLORIDA BUILDING CODE.
2. WOOD FRAMING AND MASONRY OPENING TO BE DESIGNED AND ANCHORED TO PROPERLY TRANSFER ALL LOADS TO STRUCTURE. FRAMING AND MASONRY OPENING IS THE RESPONSIBILITY OF THE ARCHITECT OR ENGINEER OF RECORD.
3. 1X BUCK OVER MASONRY/CONCRETE IS OPTIONAL.
4. WHERE SHIM OR BUCK THICKNESS IS LESS THAN 1-1/2" WINDOW UNITS MUST BE ANCHORED THROUGH THE FRAME IN ACCORDANCE WITH MANUFACTURER'S PUBLISHED INSTALLATION INSTRUCTIONS. ANCHORS SHALL BE SECURELY FASTENED DIRECTLY INTO MASONRY, CONCRETE OR OTHER STRUCTURAL SUBSTRATE MATERIAL.
5. WHERE WOOD BUCK THICKNESS IS 1-1/2" OR GREATER, BUCK SHALL BE SECURELY FASTENED TO MASONRY, CONCRETE OR OTHER STRUCTURAL SUBSTRATE. WINDOW UNITS MAY BE ANCHORED THROUGH FRAME TO SECURED WOOD BUCK IN ACCORDANCE WITH MANUFACTURER'S PUBLISHED INSTALLATION INSTRUCTIONS.
6. WHERE 1X BUCK IS NOT USED DISSIMILAR MATERIALS MUST BE SEPARATED WITH APPROVED COATING OR MEMBRANE. SELECTION OF COATING OR MEMBRANE IS THE RESPONSIBILITY OF THE ARCHITECT OR ENGINEER OF RECORD.
7. BUCKS SHALL EXTEND BEYOND WINDOW INTERIOR FACE SO THAT FULL FRAME SUPPORT IS PROVIDED.
8. FOR FRAME INSTALLATION SHIM AS REQUIRED AT EACH ANCHOR LOCATION WITH LOAD BEARING SHIM. SHIM WHERE SPACE OF 1/16" OR GREATER OCCURS. MAXIMUM ALLOWABLE SHIM STACK TO BE 1/4".
9. SHIMS SHALL BE LOCATED, APPLIED AND MADE FROM MATERIALS AND THICKNESS CAPABLE OF SUSTAINING APPLICABLE LOADS.
10. WIND LOAD DURATION FACTOR Cd=1.6 WAS USED FOR WOOD ANCHOR CALCULATIONS.
11. FRAME MATERIAL: EXTRUDED RIGID PVC.
12. UNITS MUST BE GLAZED PER ASTM E1300-04.
13. APPROVED IMPACT PROTECTIVE SYSTEM IS REQUIRED FOR THIS PRODUCT IN WIND BORNE DEBRIS REGIONS.
14. FOR ANCHORING INTO WOOD FRAMING OR 2X BUCK USE #8 WOOD SCREWS WITH SUFFICIENT LENGTH TO ACHIEVE A 1 1/4" MINIMUM EMBEDMENT INTO SUBSTRATE. LOCATE ANCHORS AS SHOWN IN ELEVATIONS AND INSTALLATION DETAILS.

15. FOR ANCHORING INTO MASONRY/CONCRETE USE 3/16" TAPCONS WITH SUFFICIENT LENGTH TO ACHIEVE A 1 1/4" MINIMUM EMBEDMENT INTO SUBSTRATE WITH 2 1/2" MINIMUM EDGE DISTANCE. LOCATE ANCHORS AS SHOWN IN ELEVATIONS AND INSTALLATION DETAILS.
16. FOR ANCHORING INTO METAL STRUCTURE USE #8 SMS OR SELF DRILLING SCREWS WITH SUFFICIENT LENGTH TO ACHIEVE 3 THREADS MINIMUM BEYOND STRUCTURE INTERIOR WALL. LOCATE ANCHORS AS SHOWN IN ELEVATIONS AND INSTALLATION DETAILS.
17. ALL FASTENERS TO BE CORROSION RESISTANT.
18. INSTALLATION ANCHORS SHALL BE INSTALLED IN ACCORDANCE WITH ANCHOR MANUFACTURER'S INSTALLATION INSTRUCTIONS AND ANCHORS SHALL NOT BE USED IN SUBSTRATES WITH STRENGTHS LESS THAN THE MINIMUM STRENGTH SPECIFIED BELOW:
 - A. WOOD: MINIMUM SPECIFIC GRAVITY OF G=0.42
 - B. CONCRETE: MINIMUM COMPRESSIVE STRENGTH OF 2,000 PSI.
 - C. MASONRY: HOLLOW/FILLED BLOCK PER ASTM C90 WITH f'm=2,000PSI MINIMUM.
 - D. METAL STRUCTURE: STEEL 18GA (.048") FY=33KSI/FU=52KSI OR ALUMINUM 6063-T5 FU=30KSI .048" THICK MINIMUM

SIGNED: 03/03/2017

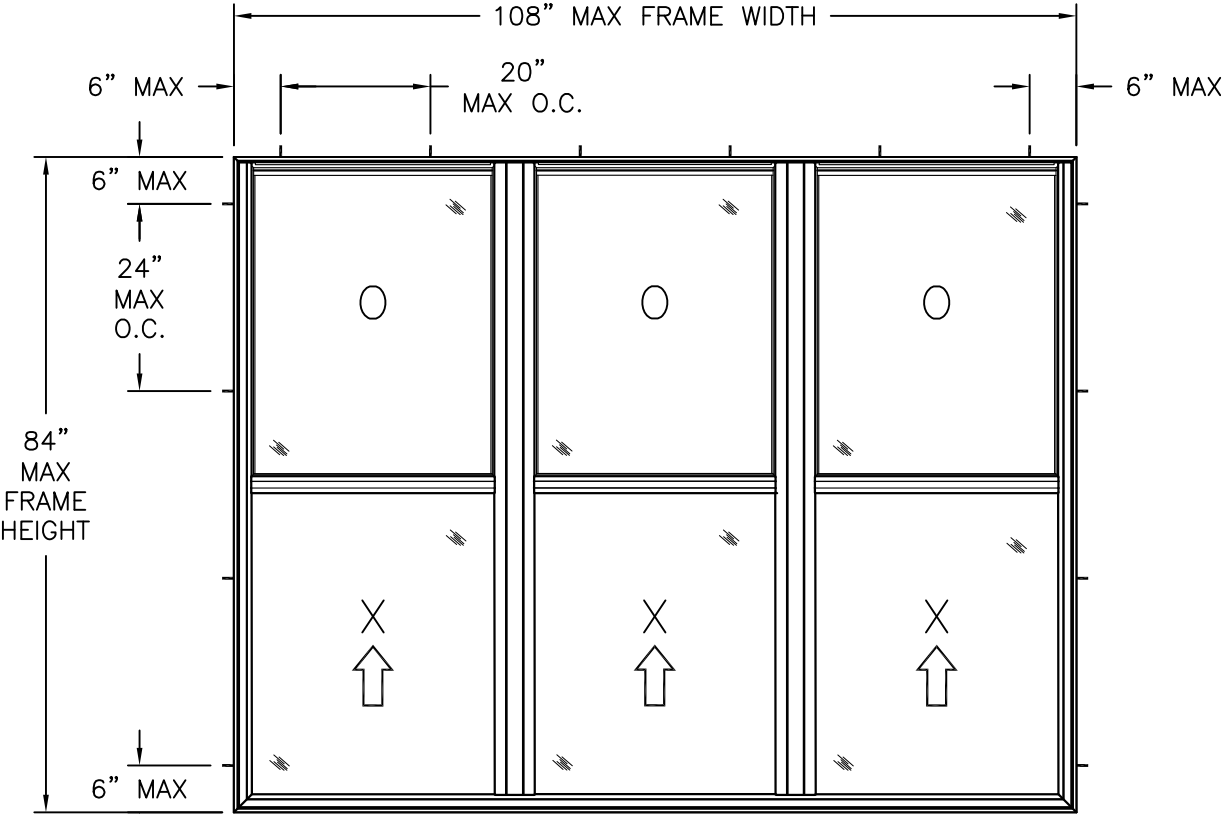
TABLE OF CONTENTS	
SHEET NO.	DESCRIPTION
1	NOTES
2	ELEVATION
3 - 5	INSTALLATION DETAILS

MAGNOLIA WINDOW & DOOR 1000 PYRATICH DR. BALDWIN, GA 30511		
SERIES 4000 TRIPLE SINGLE HUNG PVC WINDOW NON-IMPACT - 108" X 84" NOTES		
DRAWN: N.G.	DWG NO. 08-02876	REV -
SCALE NTS	DATE 02/22/2016	SHEET 1 OF 5
L. ROBERTO LOMAS P.E. 1432 WOODFORD RD LEWISVILLE, NC 27023 434-688-0609 rllomas@lrlomaspe.com		



Luis R. Lomas P.E.
FL No.: 62514

REVISIONS			
REV	DESCRIPTION	DATE	APPROVED



SERIES 4000 TRIPLE SINGLE HUNG WINDOW
EXTERIOR VIEW
FRAME INSTALLATION

DESIGN PRESSURE RATING	IMPACT RATING
±20.0PSF	NONE

- NOTES:
1. MAXIMUM SASH SIZE: 32 7/8" X 41"
 2. MAXIMUM D.L.O.: 31" X 38 1/2"
 3. (6) 3/16" WEEP HOLE AT 4 3/4" FROM EACH END OF EXTERIOR MEETING RAIL
 4. (6) 3/16" X 3/8" WEEP SLOT AT 2 3/4" FROM EACH EN BOTTOM RAIL
 5. (6) 2 3/8" NOTCHING AT 7/8" FROM EACH END OF SILL LEGS

HARDWARE SCHEDULE	
A.	(2 PER SASH) CAM LOCK WITH KEEPER AT 8 1/4" FROM EACH END OF INTERIOR MEETING RAIL
B.	(1 PER JAMB) BLOCK AND TACKLE BALANCE SYSTEM W/SHOE AT JAMB POCKET 2" FROM THE HEAD
C.	(2 PER SASH) FLUSH MOUNT TILT LATCH AT INTERIOR MEETING RAIL
D.	(2 PER SASH) PIVOT BAR AT BOTTOM RAIL
E.	ALUMINUM REINFORCEMENT (T-11820) AT INTERIOR MEETING RAIL
F.	ALUMINUM REINFORCEMENT (T-11974) AT EXTERIOR MEETING RAIL
G.	ALUMINUM REINFORCEMENT (T-11975) AT INTEGRAL MULLIONS
H.	ALUMINUM REINFORCEMENT (T-12576) AT SASH STILES

MAGNOLIA WINDOW & DOOR
1000 PYRATICH DR.
BALDWIN, GA 30511

SERIES 4000 TRIPLE SINGLE HUNG PVC WINDOW
NON-IMPACT – 108" X 84"
ELEVATIONS

DRAWN:
N.G.

DWG NO.
08-02876

REV
-

SCALE
NTS

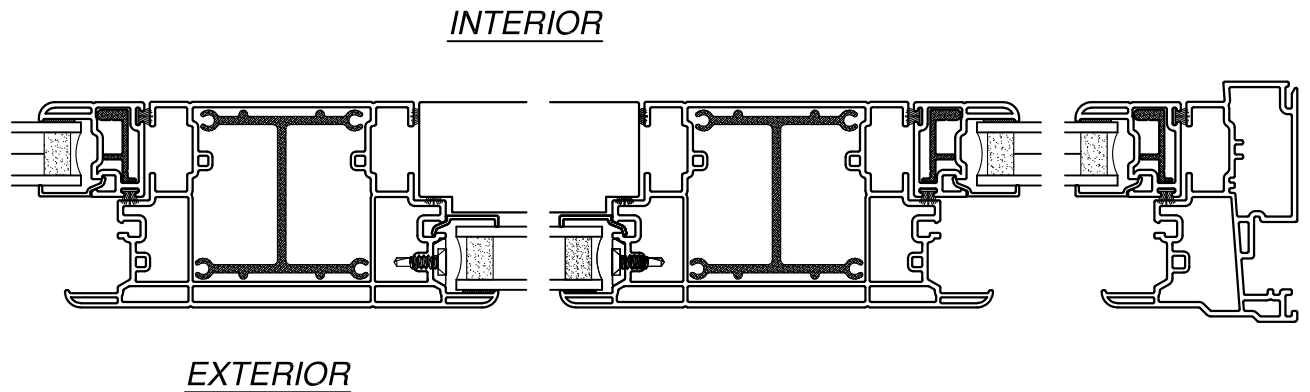
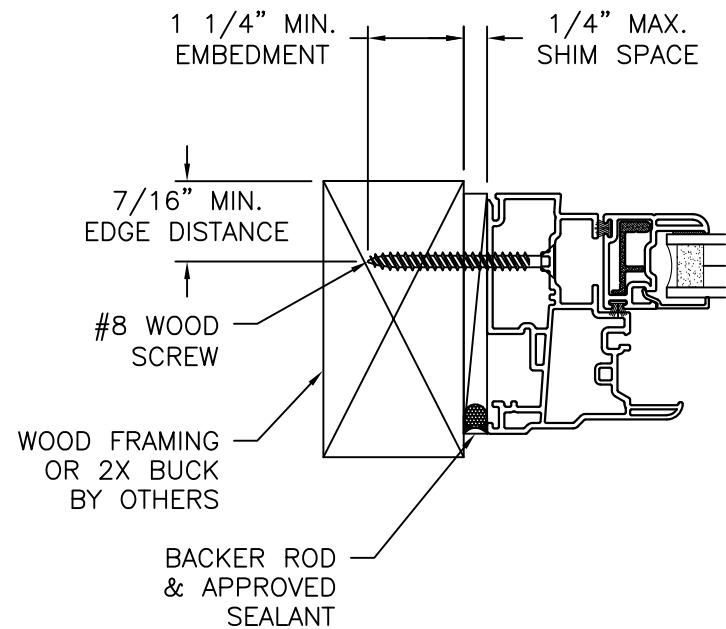
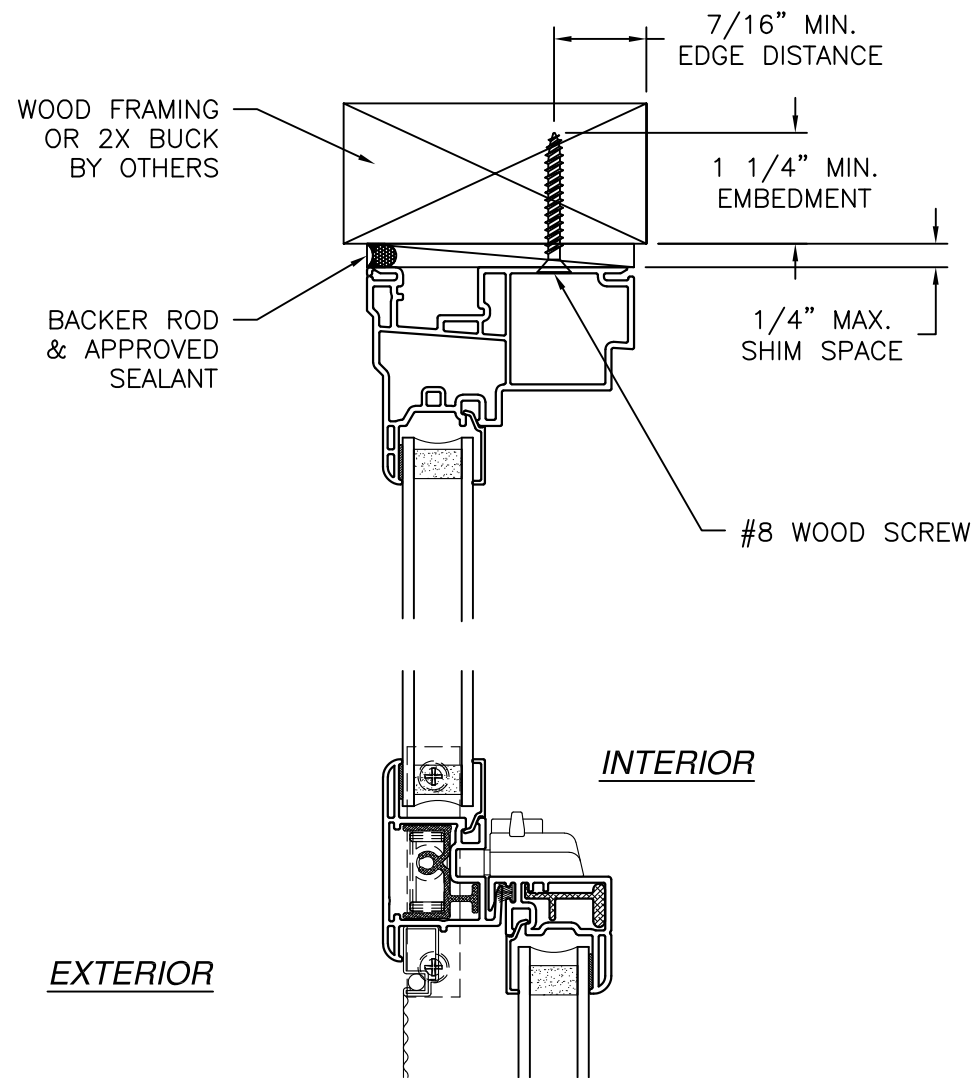
DATE
02/22/2016

SHEET
2 OF 5

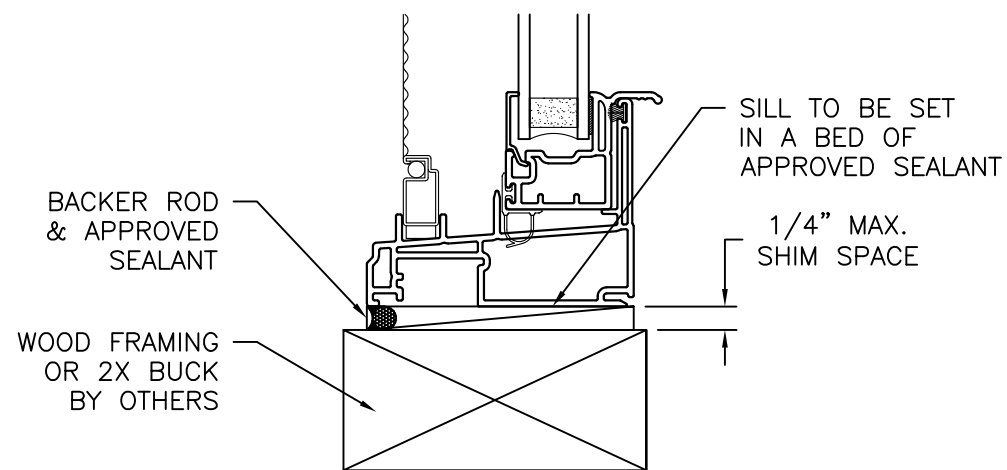
L. ROBERTO LOMAS P.E.
1432 WOODFORD RD LEWISVILLE, NC 27023
434-688-0609 rllomas@lrlomaspe.com

SIGNED: 03/03/2017

Luis R. Lomas P.E.
FL No.: 62514



JAMB INSTALLATION DETAIL
WOOD FRAMING OR 2X BUCK INSTALLATION



VERTICAL CROSS SECTION
WOOD FRAMING OR 2X BUCK INSTALLATION

NOTES:

1. INTERIOR AND EXTERIOR FINISHES, BY OTHERS, NOT SHOWN FOR CLARITY.
2. PERIMETER AND JOINT SEALANT BY OTHERS TO BE DESIGNED IN ACCORDANCE WITH ASTM E2112

MAGNOLIA WINDOW & DOOR

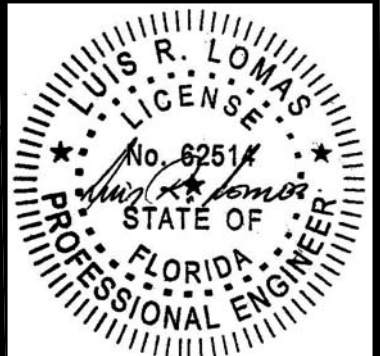
1000 PYRATICH DR.
BALDWIN, GA 30511

SERIES 4000 TRIPLE SINGLE HUNG PVC WINDOW
NON-IMPACT - 108" X 84"
INSTALLATION DETAILS

DRAWN: N.G.	DWG NO. 08-02876	REV -
SCALE NTS	DATE 02/22/2016	SHEET 3 OF 5

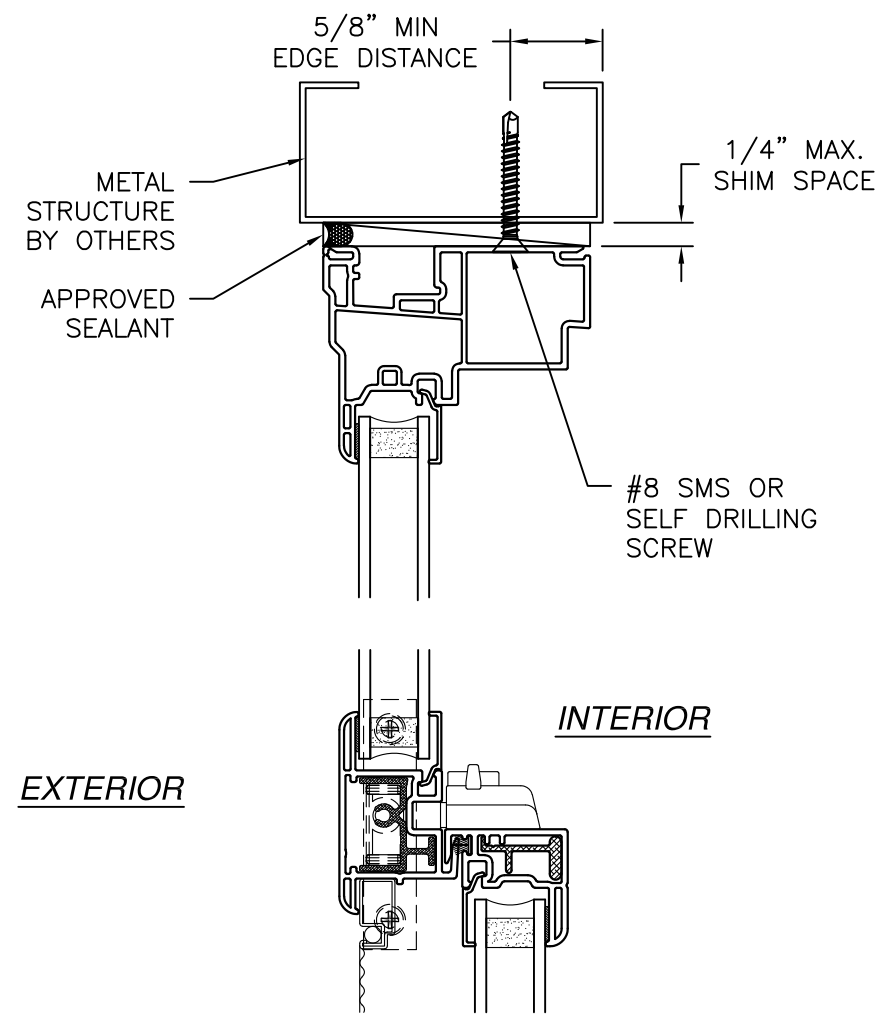
L. ROBERTO LOMAS P.E.
1432 WOODFORD RD LEWISVILLE, NC 27023
434-688-0609 rllomas@lrlomaspe.com

SIGNED: 03/03/2017

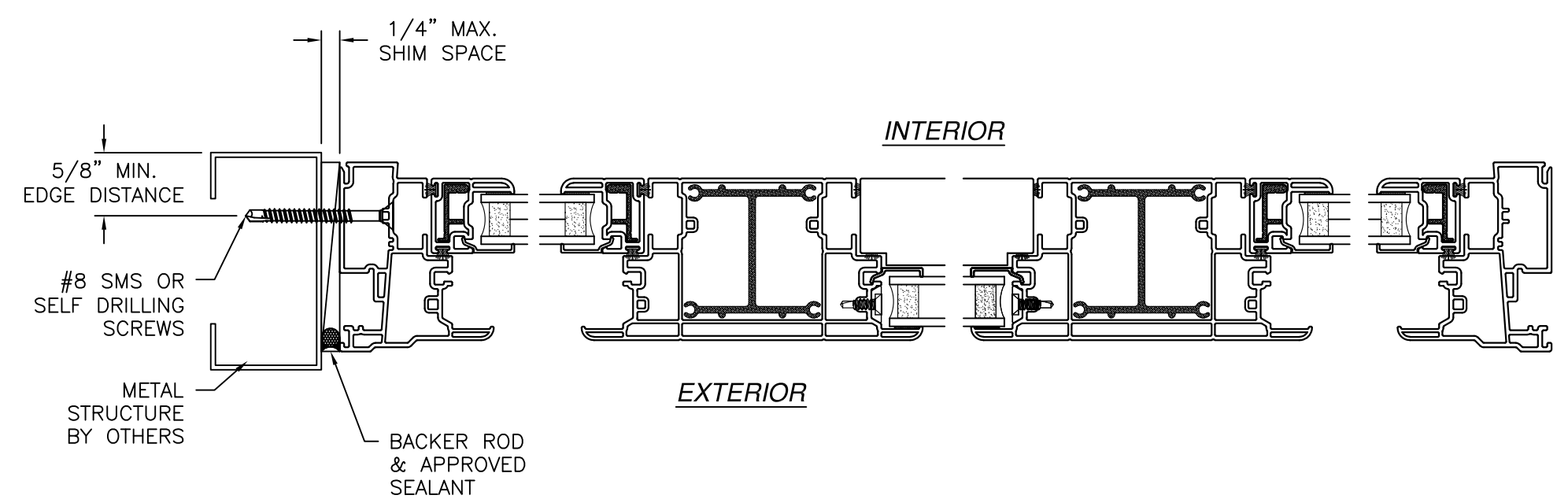


Luis R. Lomas P.E.
FL No.: 62514

REVISIONS			
REV	DESCRIPTION	DATE	APPROVED



VERTICAL CROSS SECTION
METAL STRUCTURE INSTALLATION



JAMB INSTALLATION DETAIL
METAL STRUCTURE INSTALLATION

- NOTES:
- INTERIOR AND EXTERIOR FINISHES, BY OTHERS, NOT SHOWN FOR CLARITY.
 - PERIMETER AND JOINT SEALANT BY OTHERS TO BE DESIGNED IN ACCORDANCE WITH ASTM E2112

SIGNED: 03/03/2017

MAGNOLIA WINDOW & DOOR
1000 PYRATICH DR.
BALDWIN, GA 30511

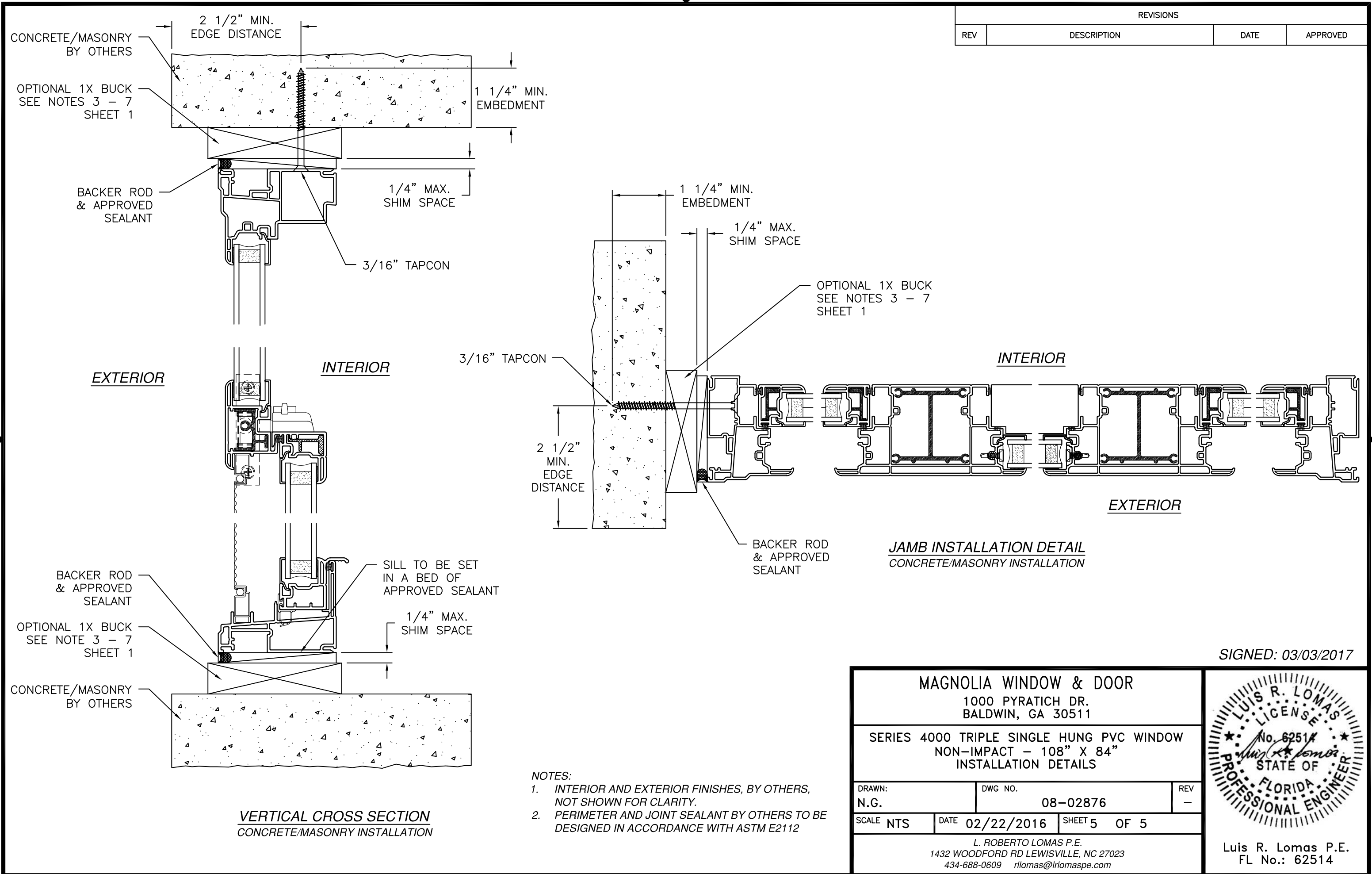
SERIES 4000 TRIPLE SINGLE HUNG PVC WINDOW
NON-IMPACT – 108" X 84"
INSTALLATION DETAILS

DRAWN: N.G.	DWG NO. 08-02876	REV -
SCALE NTS	DATE 02/22/2016	SHEET 4 OF 5

L. ROBERTO LOMAS P.E.
1432 WOODFORD RD LEWISVILLE, NC 27023
434-688-0609 rllomas@lrlomaspe.com

L. ROBERTO LOMAS
P.E.
No. 62514
STATE OF
FLORIDA
PROFESSIONAL ENGINEER

Luis R. Lomas P.E.
FL No.: 62514



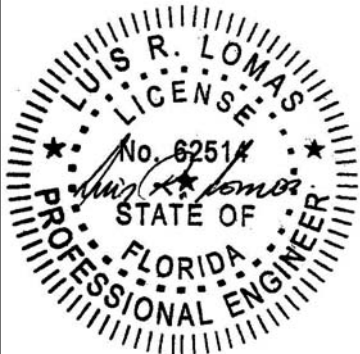
REVISIONS			
REV	DESCRIPTION	DATE	APPROVED

NOTES:

- INTERIOR AND EXTERIOR FINISHES, BY OTHERS, NOT SHOWN FOR CLARITY.
- PERIMETER AND JOINT SEALANT BY OTHERS TO BE DESIGNED IN ACCORDANCE WITH ASTM E2112

MAGNOLIA WINDOW & DOOR 1000 PYRATICH DR. BALDWIN, GA 30511		
SERIES 4000 TRIPLE SINGLE HUNG PVC WINDOW NON-IMPACT - 108" X 84" INSTALLATION DETAILS		
DRAWN: N.G.	DWG NO. 08-02876	REV -
SCALE NTS	DATE 02/22/2016	SHEET 5 OF 5
L. ROBERTO LOMAS P.E. 1432 WOODFORD RD LEWISVILLE, NC 27023 434-688-0609 rllomas@lrlomaspe.com		

SIGNED: 03/03/2017



Luis R. Lomas P.E.
FL No.: 62514