

REVISIONS			
REV	DESCRIPTION	DATE	APPROVED

NOTES:

1. THE PRODUCT SHOWN HEREIN IS DESIGNED AND MANUFACTURED TO COMPLY WITH REQUIREMENTS OF THE FLORIDA BUILDING.
2. WOOD FRAMING AND MASONRY OPENING TO BE DESIGNED AND ANCHORED TO PROPERLY TRANSFER ALL LOADS TO STRUCTURE. FRAMING AND MASONRY OPENING IS THE RESPONSIBILITY OF THE ARCHITECT OR ENGINEER OF RECORD.
3. 1X BUCK OVER MASONRY/CONCRETE IS OPTIONAL.
4. WHERE SHIM OR BUCK THICKNESS IS LESS THAN 1–1/2” UNITS MUST BE ANCHORED THROUGH THE FRAME IN ACCORDANCE WITH MANUFACTURER’S PUBLISHED INSTALLATION INSTRUCTIONS. ANCHORS SHALL BE SECURELY FASTENED DIRECTLY INTO MASONRY, CONCRETE OR OTHER STRUCTURAL SUBSTRATE MATERIAL.
5. WHERE WOOD BUCK THICKNESS IS 1–1/2” OR GREATER, BUCK SHALL BE SECURELY FASTENED TO MASONRY, CONCRETE OR OTHER STRUCTURAL SUBSTRATE. UNITS MAY BE ANCHORED THROUGH FRAME TO SECURED WOOD BUCK IN ACCORDANCE WITH MANUFACTURER’S PUBLISHED INSTALLATION INSTRUCTIONS.
6. WHERE 1X BUCK IS NOT USED DISSIMILAR MATERIALS MUST BE SEPARATED WITH APPROVED COATING OR MEMBRANE. SELECTION OF COATING OR MEMBRANE IS THE RESPONSIBILITY OF THE ARCHITECT OR ENGINEER OF RECORD.
7. BUCKS SHALL EXTEND BEYOND UNIT FRAME INTERIOR FACE SO THAT FULL FRAME SUPPORT IS PROVIDED.
8. SHIM AS REQUIRED AT EACH ANCHOR LOCATION WITH LOAD BEARING SHIM. SHIM WHERE SPACE OF 1/16” OR GREATER OCCURS. MAXIMUM ALLOWABLE SHIM STACK TO BE 1/4”.
9. SHIMS SHALL BE LOCATED, APPLIED AND MADE FROM MATERIALS AND THICKNESS CAPABLE OF SUSTAINING APPLICABLE LOADS.
10. WIND LOAD DURATION FACTOR Cd=1.6 WAS USED FOR WOOD ANCHOR CALCULATIONS.
11. FRAME MATERIAL: EXTRUDED RIGID PVC.
12. UNITS MUST BE GLAZED PER ASTM E1300.
13. APPROVED IMPACT PROTECTIVE SYSTEM IS REQUIRED FOR THIS PRODUCT IN WIND BORNE DEBRIS REGIONS.
14. FOR ANCHORING THROUGH FRAME INTO WOOD FRAMING OR 2X BUCK USE #8 WOOD SCREWS WITH SUFFICIENT LENGTH TO ACHIEVE A 1 1/4” MINIMUM EMBEDMENT INTO SUBSTRATE. LOCATE ANCHORS AS SHOWN IN ELEVATIONS AND INSTALLATION DETAILS.

15. FOR ANCHORING THROUGH FRAME INTO MASONRY/CONCRETE USE 3/16” TAPCONS WITH SUFFICIENT LENGTH TO ACHIEVE A 1 1/4” MINIMUM EMBEDMENT INTO SUBSTRATE WITH 2” MINIMUM EDGE DISTANCE. LOCATE ANCHORS AS SHOWN IN ELEVATIONS AND INSTALLATION DETAILS.
16. FOR ANCHORING THROUGH FRAME INTO METAL STRUCTURE USE #8 SMS OR SELF DRILLING SCREWS WITH SUFFICIENT LENGTH TO ACHIEVE 3 THREADS MINIMUM BEYOND STRUCTURE INTERIOR WALL. LOCATE ANCHORS AS SHOWN IN ELEVATIONS AND INSTALLATION DETAILS.
17. ALL FASTENERS TO BE CORROSION RESISTANT.
18. INSTALLATION ANCHORS SHALL BE INSTALLED IN ACCORDANCE WITH ANCHOR MANUFACTURER’S INSTALLATION INSTRUCTIONS AND ANCHORS SHALL NOT BE USED IN SUBSTRATES WITH STRENGTHS LESS THAN THE MINIMUM STRENGTH SPECIFIED BELOW:
 - A. WOOD: MINIMUM SPECIFIC GRAVITY OF G=0.42
 - B. CONCRETE: MINIMUM COMPRESSIVE STRENGTH OF 2,000 PSI.
 - C. MASONRY: HOLLOW/FILLED BLOCK PER ASTM C90 WITH Fm=2,000PSI MINIMUM.
 - D. METAL STRUCTURE: STEEL 18GA (.048”) FY=33KSI/FU=52KSI OR ALUMINUM 6063-T5 FU=30KSI .125” THICK MINIMUM

SIGNED: 01/14/2021

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LEGACY VINYL WINDOW, L.P.
1813 KELLY BLVD.
CARROLLTON, TX 75006

SERIES 450 TWIN CHS SINGLE HUNG WINDOW
72” X 72” NON-IMPACT
NOTES

DRAWN:
A.R.

DWG NO.
08-03673

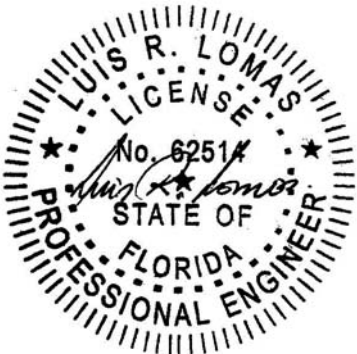
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DATE 01/05/21

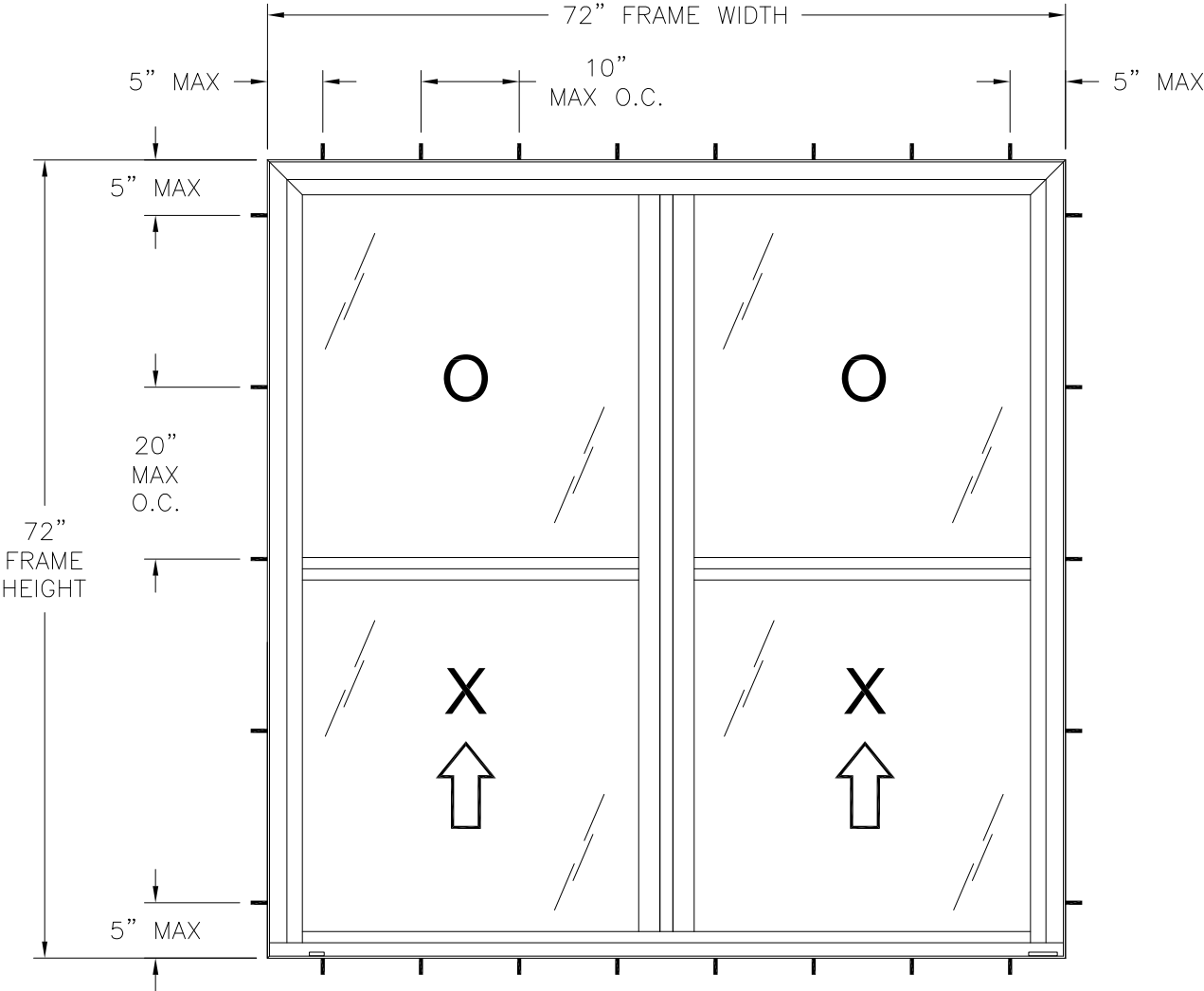
SHEET 1 OF 7

L. ROBERTO LOMAS P.E.
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434-688-0609 rllomas@lrlomaspe.com



Luis R. Lomas P.E.
FL No.: 62514

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- NOTES:
1. SASH SIZE: 33 1/4" X 35 7/8"
 2. D.L.O.: 32 1/8" X 31 1/8"

SERIES 450 TWIN CHS SINGLE HUNG WINDOW
EXTERIOR VIEW

DESIGN PRESSURE RATING	IMPACT RATING
±50.0PSF	NONE

72" X 72" UNIT SHOWN. OTHER SIZES APPROVED AS LONG AS
FRAME AREA DOES NOT EXCEED 36.0 FT²

HARDWARE SCHEDULE	
A.	COMPOSITE CAM ACTION WITH KEEPER, 4 5/16" FROM EACH END OF SASH TOP RAIL
B.	SPRING LOADED PVC TILT LATCH WITH CAST METALLIC TILT BAR AT EACH END OF SASH TOP RAIL
C.	(1) SPIRAL BALANCE WITH CAST BRAKE SHOE AT EACH SASH STILE
D.	ALUMINUM REINFORCEMENT (2480-A) AT INTEGRAL MULLION
E.	ALUMINUM REINFORCEMENT (2230-C) AT FIXED INTERLOCK
F.	ALUMINUM REINFORCEMENT (2244-A) AT SASH TOP RAIL AND STILES

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72" X 72" NON-IMPACT
ELEVATION FRAME INSTALLATION

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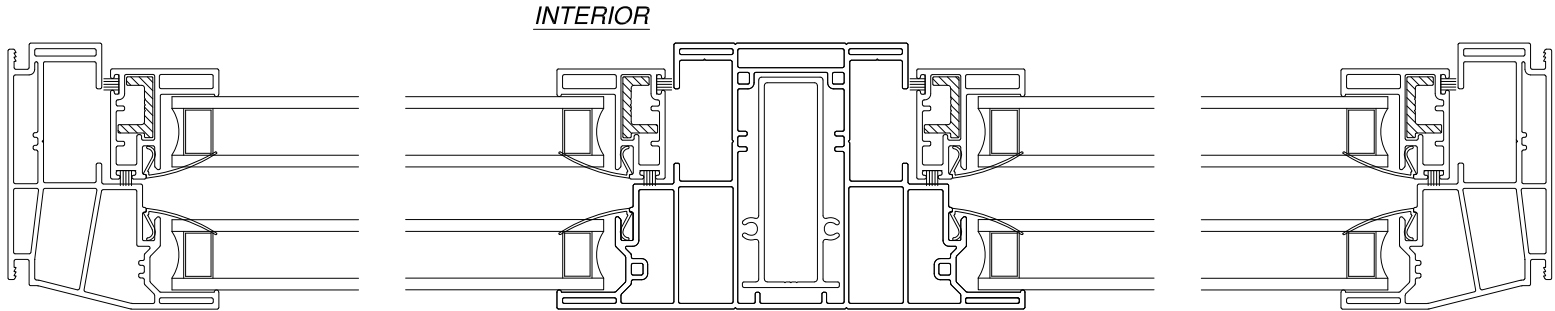
SHEET 2 OF 7

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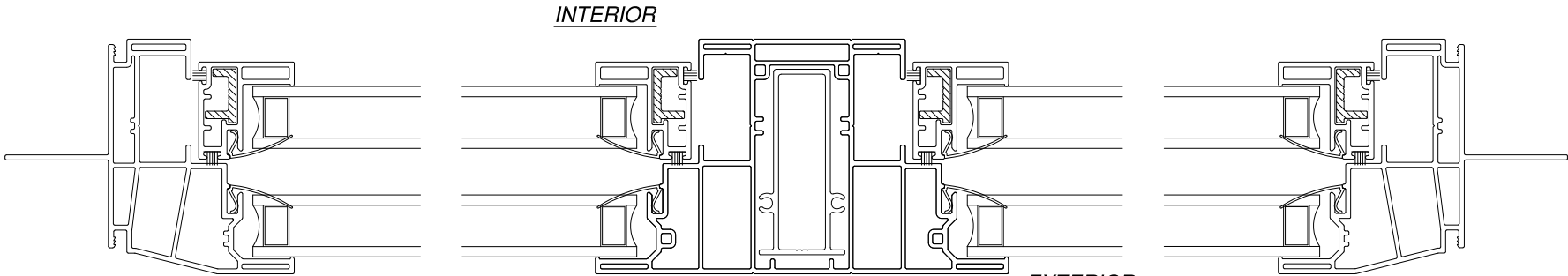
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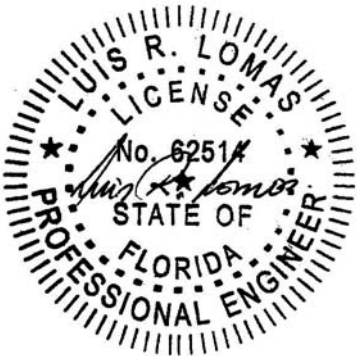
HORIZONTAL CROSS SECTION
FINLESS FRAME



HORIZONTAL CROSS SECTION
FIN FRAME

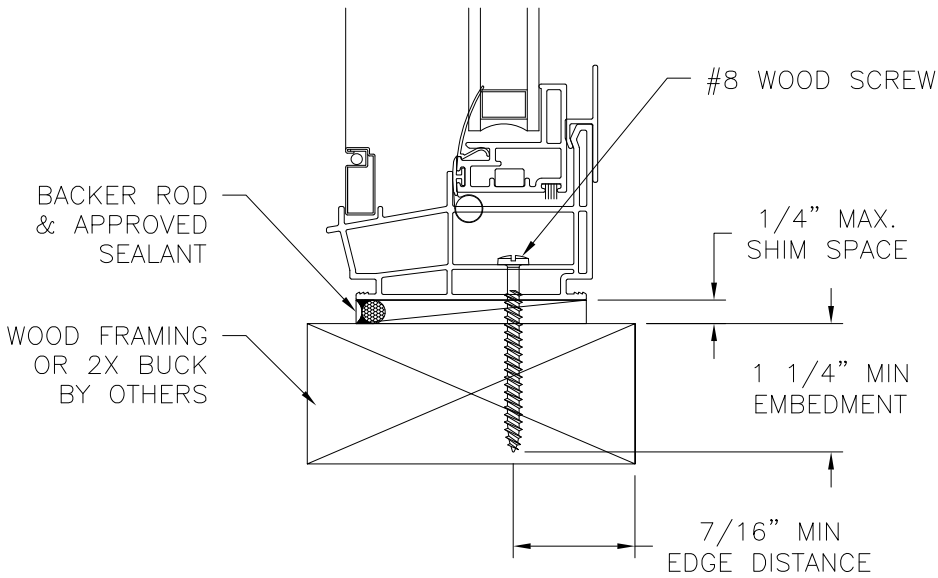
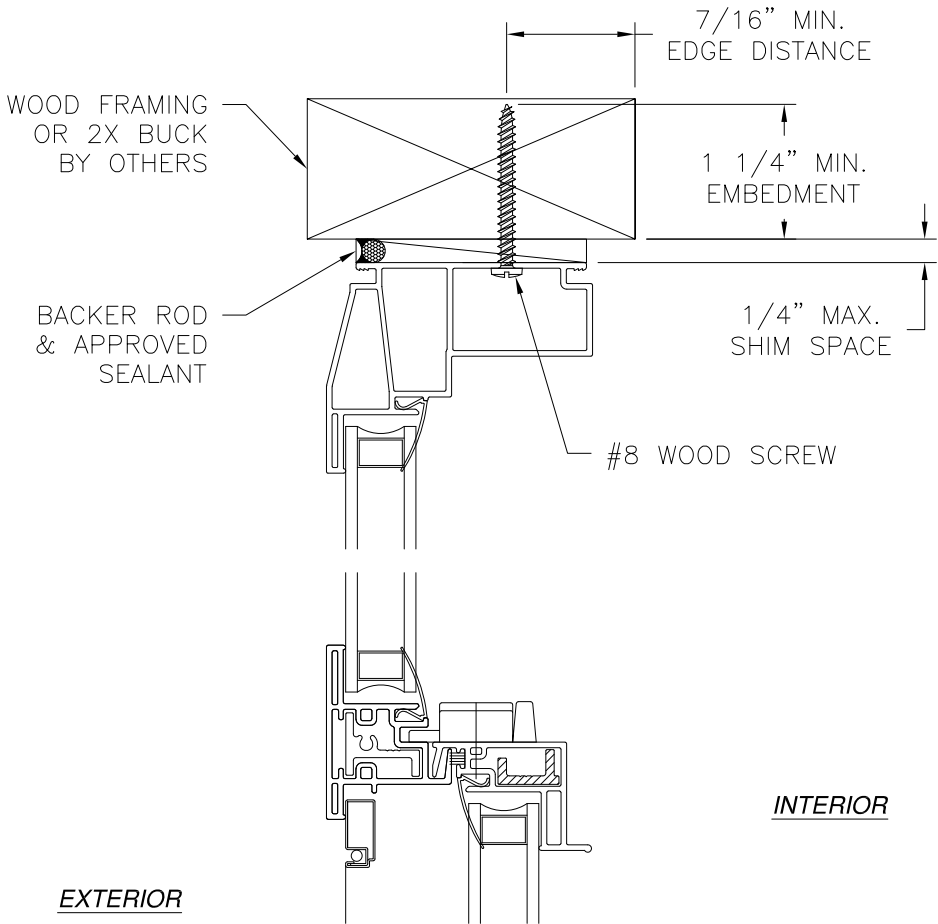
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LEGACY VINYL WINDOW, L.P. 1813 KELLY BLVD. CARROLLTON, TX 75006		
SERIES 450 TWIN CHS SINGLE HUNG WINDOW 72" X 72" NON-IMPACT HORIZONTAL CROSS SECTIONS		
DRAWN: A.R.	DWG NO. 08-03673	REV -
SCALE NTS	DATE 01/05/21	SHEET 3 OF 7
L. ROBERTO LOMAS P.E. 1432 WOODFORD RD LEWISVILLE, NC 27023 434-688-0609 rllomas@lrlomaspe.com		

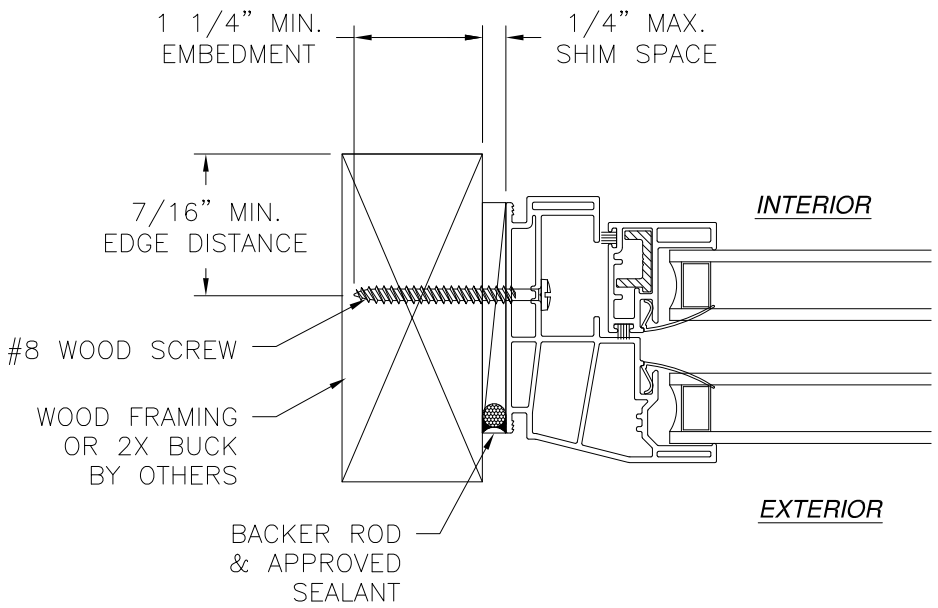


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VERTICAL CROSS SECTION
WOOD FRAMING OR 2X BUCK INSTALLATION



JAMB INSTALLATION DETAIL
WOOD FRAMING OR 2X BUCK INSTALLATION

- NOTES:**
- INTERIOR AND EXTERIOR FINISHES, BY OTHERS, NOT SHOWN FOR CLARITY.
 - PERIMETER AND JOINT SEALANT BY OTHERS TO BE DESIGNED IN ACCORDANCE WITH ASTM E2112

SIGNED: 01/14/2021

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1813 KELLY BLVD.
CARROLLTON, TX 75006

SERIES 450 TWIN CHS SINGLE HUNG WINDOW
72" X 72" NON-IMPACT
INSTALLATION DETAILS

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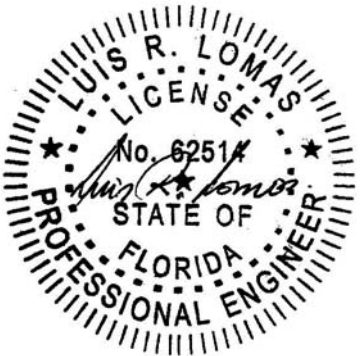
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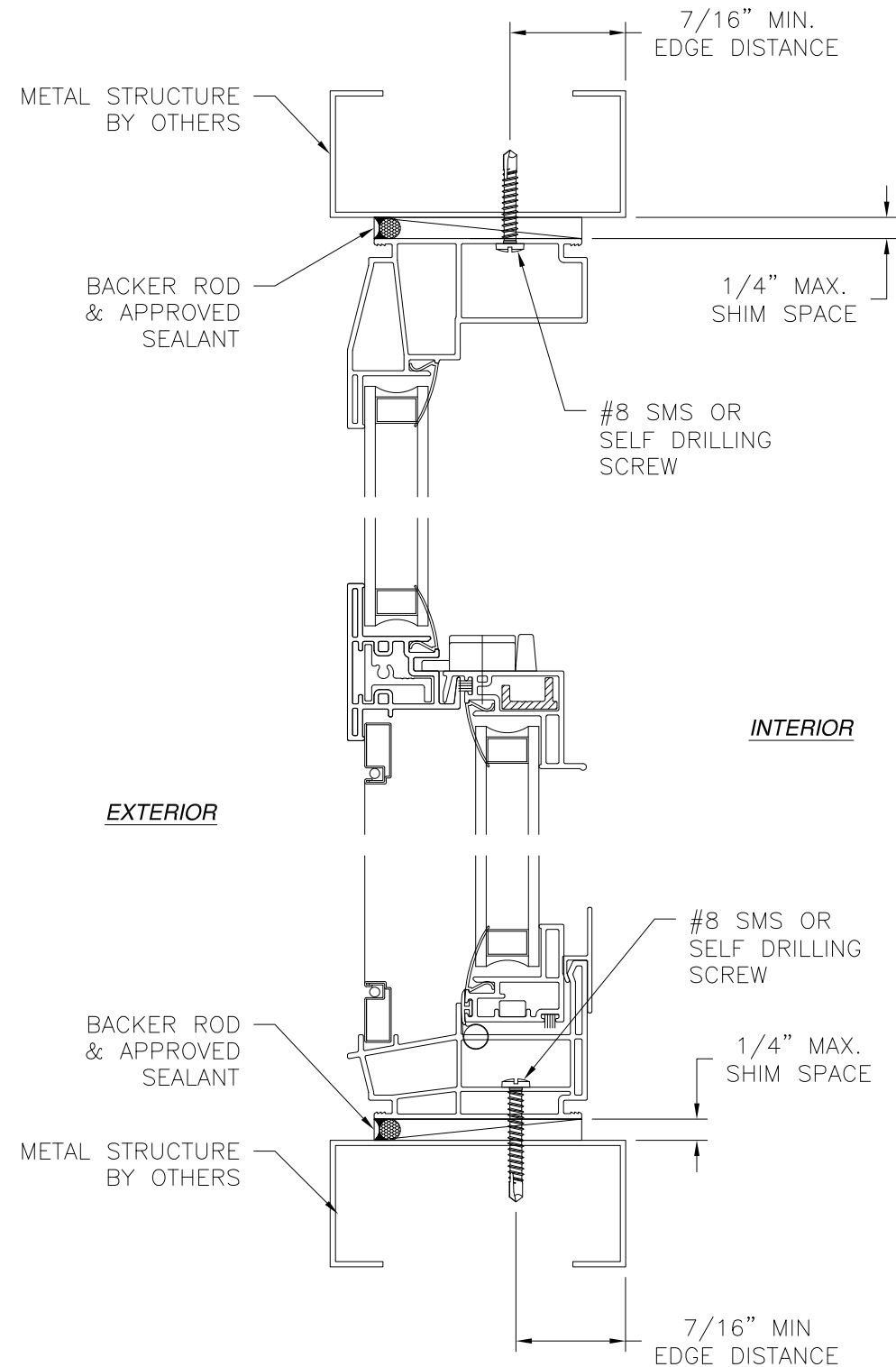
SHEET 4 OF 7

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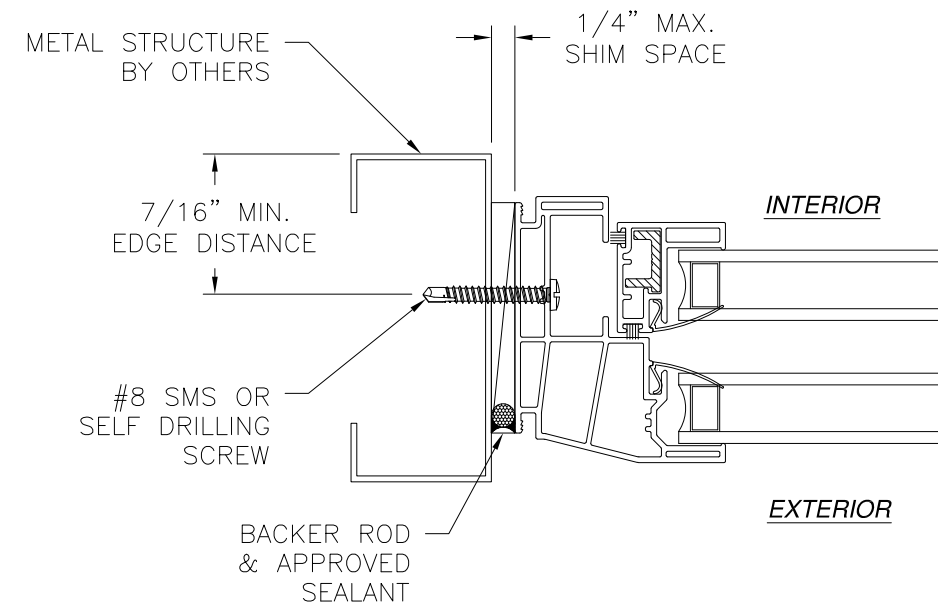


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VERTICAL CROSS SECTION
METAL STRUCTURE INSTALLATION



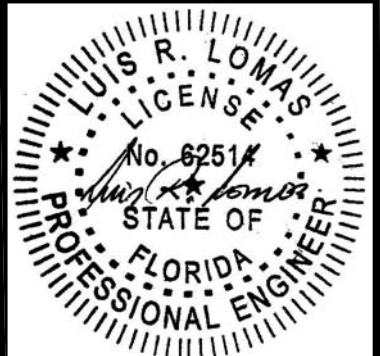
JAMB INSTALLATION DETAIL
METAL STRUCTURE INSTALLATION

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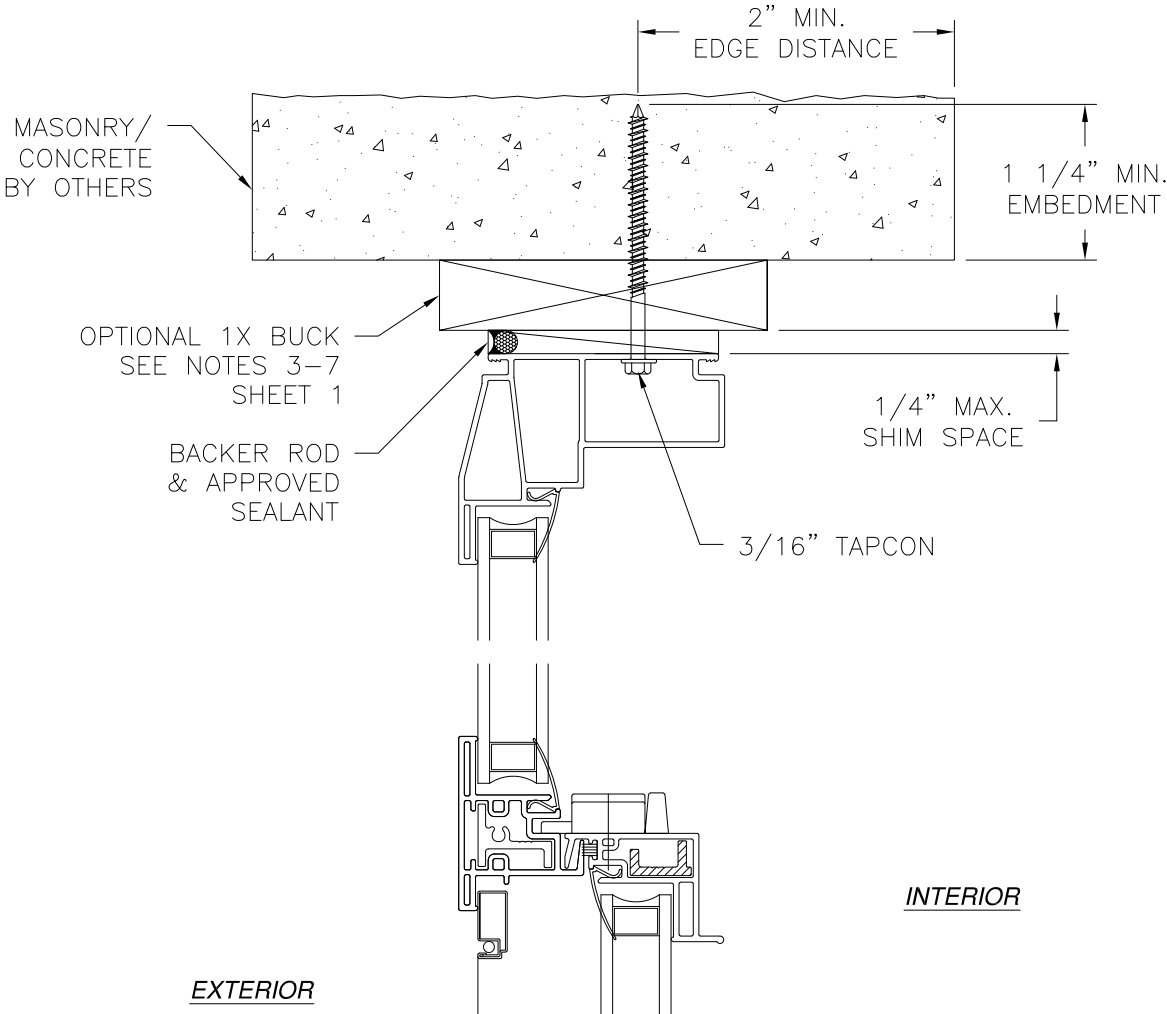
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SERIES 450 TWIN CHS SINGLE HUNG WINDOW 72" X 72" NON-IMPACT INSTALLATION DETAILS		
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L. ROBERTO LOMAS P.E. 1432 WOODFORD RD LEWISVILLE, NC 27023 434-688-0609 rllomas@lrlomaspe.com		

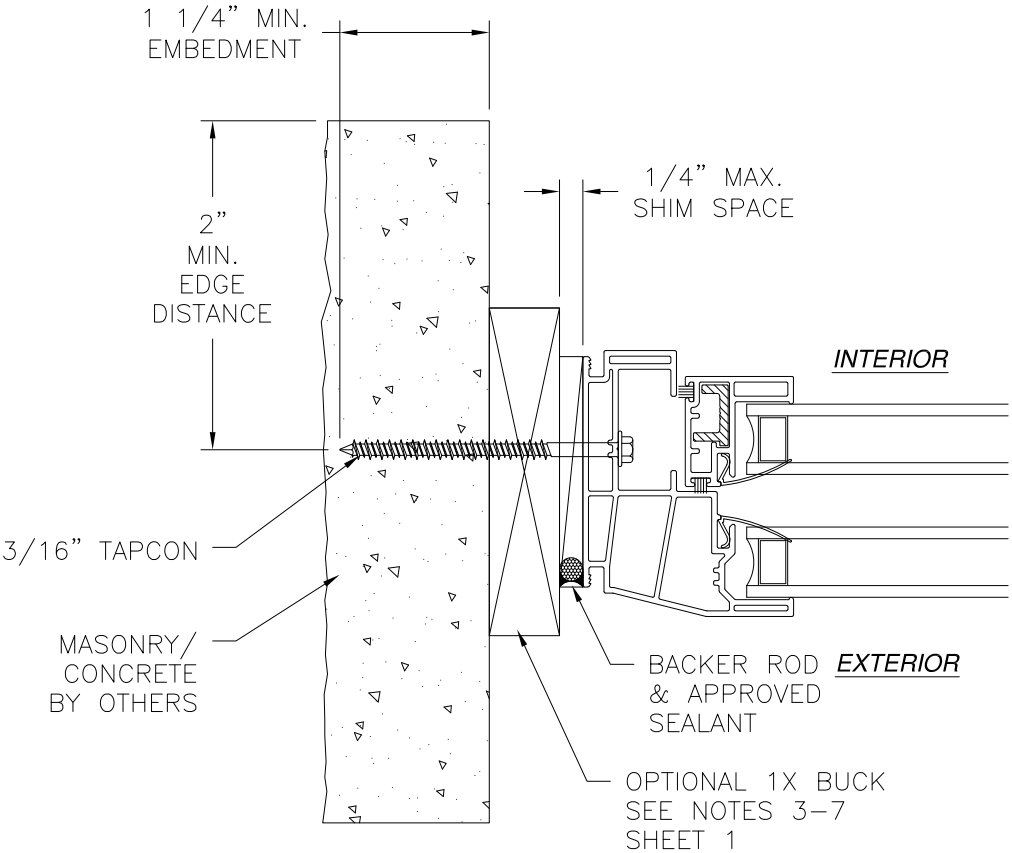


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VERTICAL CROSS SECTION
MASONRY/CONCRETE INSTALLATION



JAMB INSTALLATION DETAIL
MASONRY/CONCRETE INSTALLATION

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CARROLLTON, TX 75006

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INSTALLATION DETAILS

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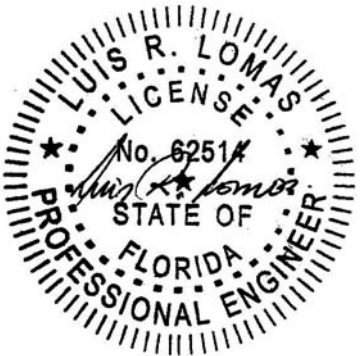
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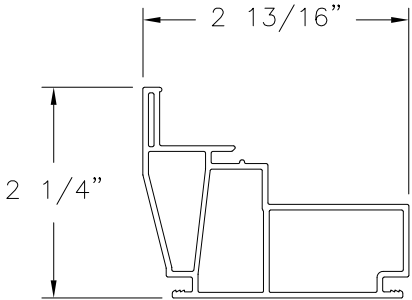
SHEET
6 OF 7

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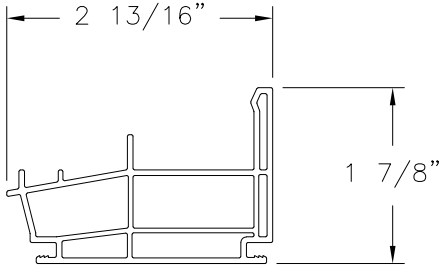


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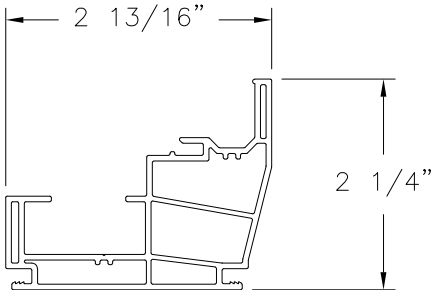
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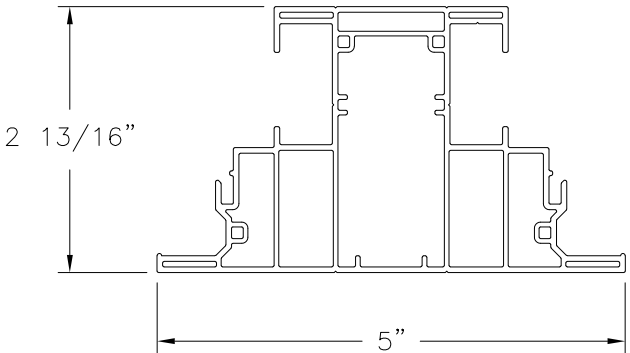
HEAD FRAME (V-770)
EXTRUDED RIGID PVC



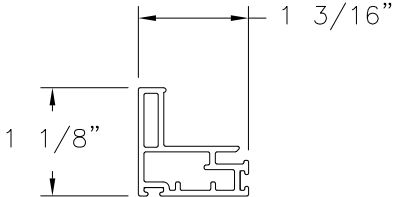
SILL FRAME (V-871)
EXTRUDED RIGID PVC



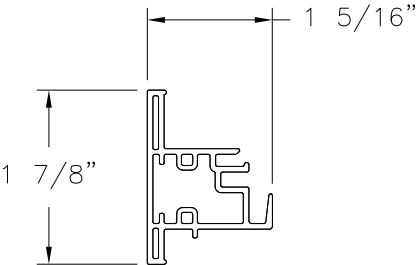
JAMB FRAME (V-769)
EXTRUDED RIGID PVC



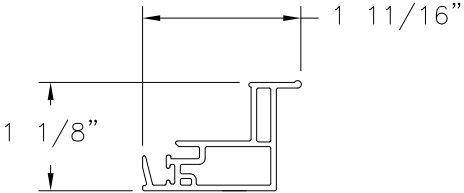
INTERMEDIATE MULLION (V-718)
EXTRUDED RIGID PVC



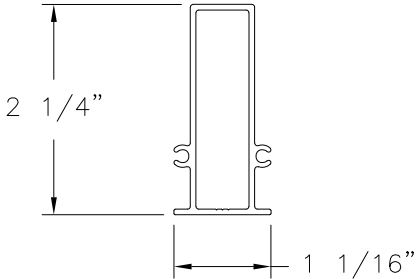
SASH STILE/BOTTOM RAIL (V-705)
EXTRUDED RIGID PVC



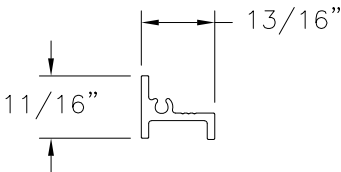
MEETING RAIL (V-706)
EXTRUDED RIGID PVC



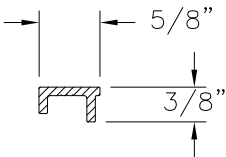
SASH LOCK RAIL (V-704)
EXTRUDED RIGID PVC



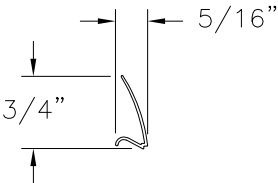
REINFORCEMENT (2480-A)
ALUMINUM 6063-T5



REINFORCEMENT (2230-C)
ALUMINUM 6063-T5



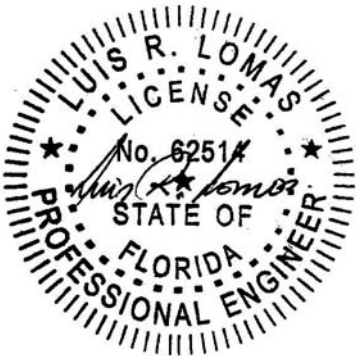
REINFORCEMENT (2244-A)
ALUMINUM 6063-T5



GLAZING BEAD (1718R)
EXTRUDED RIGID PVC

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SCALE NTS	DATE 01/05/21	SHEET 7 OF 7
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