

1. THE PRODUCT SHOWN HEREIN IS DESIGNED AND MANUFACTURED TO COMPLY WITH REQUIREMENTS OF THE FLORIDA BUILDING CODE.
2. WOOD FRAMING AND MASONRY OPENING TO BE DESIGNED AND ANCHORED TO PROPERLY TRANSFER ALL LOADS TO STRUCTURE. FRAMING AND MASONRY OPENING IS THE RESPONSIBILITY OF THE ARCHITECT OR ENGINEER OF RECORD.
3. 1X BUCK OVER MASONRY/CONCRETE IS OPTIONAL.
4. WHERE SHIM OR BUCK THICKNESS IS LESS THAN 1-1/2" WINDOW UNITS MUST BE ANCHORED THROUGH THE FRAME IN ACCORDANCE WITH MANUFACTURER'S PUBLISHED INSTALLATION INSTRUCTIONS. ANCHORS SHALL BE SECURELY FASTENED DIRECTLY INTO MASONRY, CONCRETE OR OTHER STRUCTURAL SUBSTRATE MATERIAL.
5. WHERE WOOD BUCK THICKNESS IS 1-1/2" OR GREATER, BUCK SHALL BE SECURELY FASTENED TO MASONRY, CONCRETE OR OTHER STRUCTURAL SUBSTRATE. WINDOW UNITS MAY BE ANCHORED THROUGH FRAME TO SECURED WOOD BUCK IN ACCORDANCE WITH MANUFACTURER'S PUBLISHED INSTALLATION INSTRUCTIONS.
6. WHERE 1X BUCK IS NOT USED DISSIMILAR MATERIALS MUST BE SEPARATED WITH APPROVED COATING OR MEMBRANE. SELECTION OF COATING OR MEMBRANE IS THE RESPONSIBILITY OF THE ARCHITECT OR ENGINEER OF RECORD.
7. BUCKS SHALL EXTEND BEYOND WINDOW INTERIOR FACE SO THAT FULL FRAME SUPPORT IS PROVIDED.
8. FOR FIN INSTALLATION SHIM AS NEEDED. FOR FRAME INSTALLATION SHIM AS REQUIRED AT EACH ANCHOR LOCATION WITH LOAD BEARING SHIM. SHIM WHERE SPACE OF 1/16" OR GREATER OCCURS. MAXIMUM ALLOWABLE SHIM STACK TO BE 1/4".
9. SHIMS SHALL BE LOCATED, APPLIED AND MADE FROM MATERIALS AND THICKNESS CAPABLE OF SUSTAINING APPLICABLE LOADS.
10. WIND LOAD DURATION FACTOR $C_d=1.6$ WAS USED FOR WOOD ANCHOR CALCULATIONS.
11. FRAME MATERIAL: EXTRUDED RIGID PVC.
12. UNITS MUST BE GLAZED PER ASTM E1300.
13. APPROVED IMPACT PROTECTIVE SYSTEM IS REQUIRED FOR THIS PRODUCT IN WIND BORNE DEBRIS REGIONS.
14. FOR ANCHORING THROUGH FIN INTO WOOD FRAMING OR 2X BUCK USE #6 WOOD SCREWS WITH SUFFICIENT LENGTH TO ACHIEVE A 1 1/2" MINIMUM EMBEDMENT INTO SUBSTRATE. LOCATE ANCHORS AS SHOWN IN ELEVATIONS AND INSTALLATION DETAILS.

15. FOR ANCHORING THROUGH FRAME INTO WOOD FRAMING OR 2X BUCK USE #10 WOOD SCREWS WITH SUFFICIENT LENGTH TO ACHIEVE A 1 3/8" MINIMUM EMBEDMENT INTO SUBSTRATE. LOCATE ANCHORS AS SHOWN IN ELEVATIONS AND INSTALLATION DETAILS.
16. FOR ANCHORING THROUGH FRAME INTO MASONRY/CONCRETE USE 3/16" TAPCONS WITH SUFFICIENT LENGTH TO ACHIEVE A 1 1/4" MINIMUM EMBEDMENT INTO SUBSTRATE WITH 2 1/2" MINIMUM EDGE DISTANCE. LOCATE ANCHORS AS SHOWN IN ELEVATIONS AND INSTALLATION DETAILS.
17. FOR ANCHORING THROUGH FRAME INTO METAL STRUCTURE USE #10 SMS OR SELF DRILLING SCREWS WITH SUFFICIENT LENGTH TO ACHIEVE 3 THREADS MINIMUM BEYOND STRUCTURE INTERIOR WALL. LOCATE ANCHORS AS SHOWN IN ELEVATIONS AND INSTALLATION DETAILS.
18. ALL FASTENERS TO BE CORROSION RESISTANT.
19. INSTALLATION ANCHORS SHALL BE INSTALLED IN ACCORDANCE WITH ANCHOR MANUFACTURER'S INSTALLATION INSTRUCTIONS AND ANCHORS SHALL NOT BE USED IN SUBSTRATES WITH STRENGTHS LESS THAN THE MINIMUM STRENGTH SPECIFIED BELOW:
 - A. WOOD – MINIMUM SPECIFIC GRAVITY OF G=0.42
 - B. CONCRETE – MINIMUM COMPRESSIVE STRENGTH OF 3,192 PSI.
 - C. MASONRY – STRENGTH CONFORMANCE TO ASTM C-90, GRADE N, TYPE 1 (OR GREATER).
 - D. METAL STRUCTURE: STEEL 18GA, 33KSI OR ALUMINUM 6063-T5 1/8" THICK MINIMUM
20. GEOMETRIC SHAPES ARE ALSO APPROVED. APPROVED GEOMETRIC SHAPES DIMENSIONS SHALL NOT EXCEED INSCRIBED DIMENSIONS OF APPROVED RECTANGULAR ASSEMBLY SHOWN IN SHEET 2.

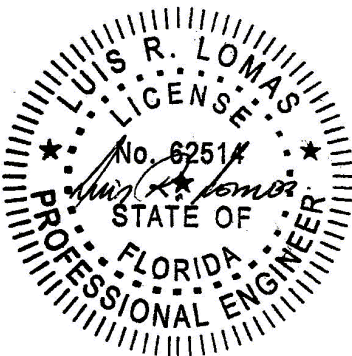
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SHEET NO.	DESCRIPTION
1	ELEVATION, ANCHORING AND NOTES
2	CROSS SECTIONS AND B.O.M.
3 – 6	INSTALLATION DETAILS

REVISIONS		
REV	DESCRIPTION	DATE

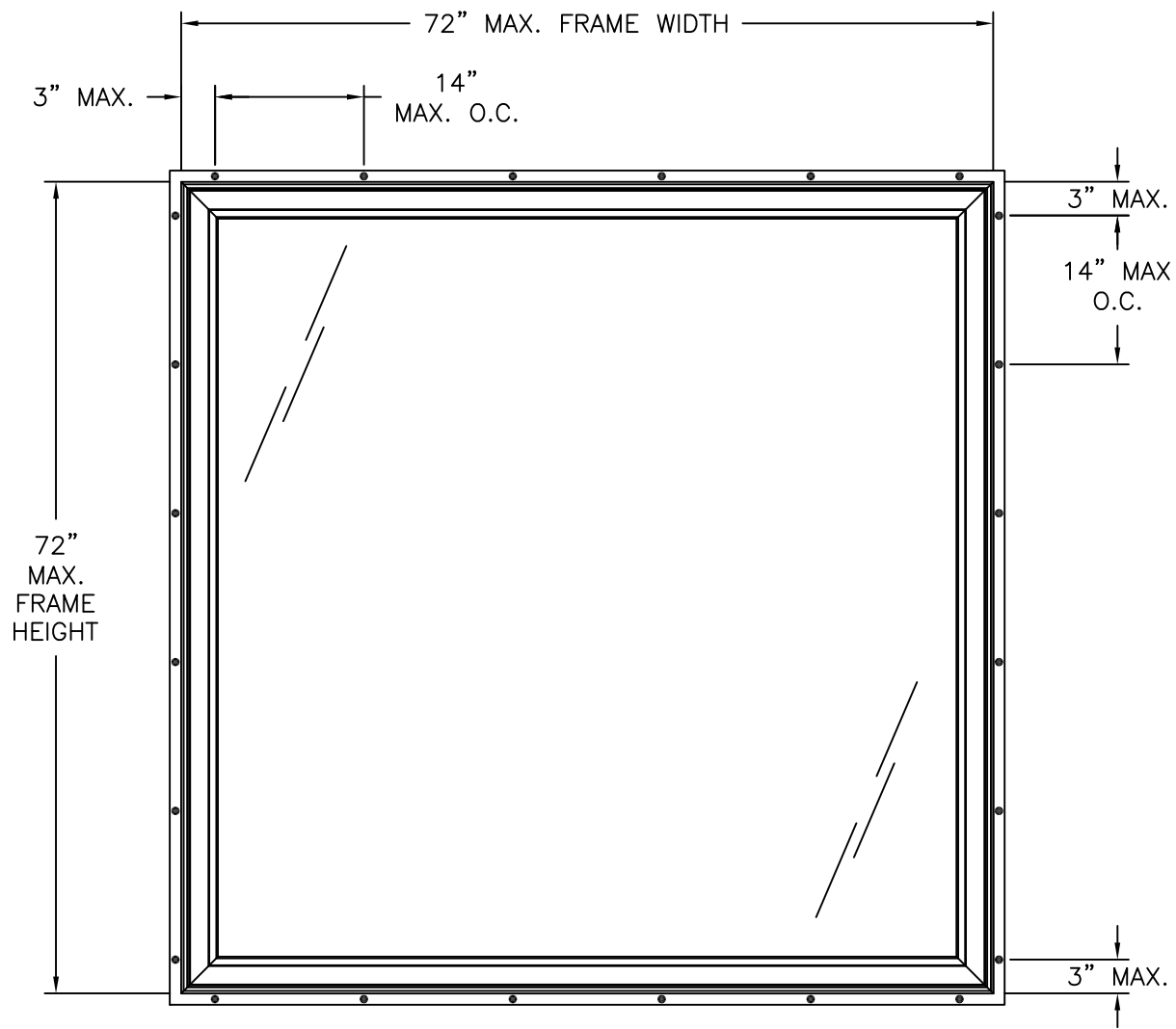
VIWINCO, INC. MORGANTOWN BUSINESS PARK, P.O. BOX 499 MORGANTOWN, PA 19543	SIGNATURE/VIWINCO CASEMENT PICTURE 72" X 72" – NON-IMPACT NOTES	L. ROBERTO LOMAS P.E. 208 7th Ave, INDIALANTIC, FL 32903 434-688-0609 rllomas@rlomaspe.com
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DWG NO. 08-02573	SHEET 1 OF 6
SCALE NTS	REV —
FPA —	
DRAWN V.L.	DATE: 12/16/14

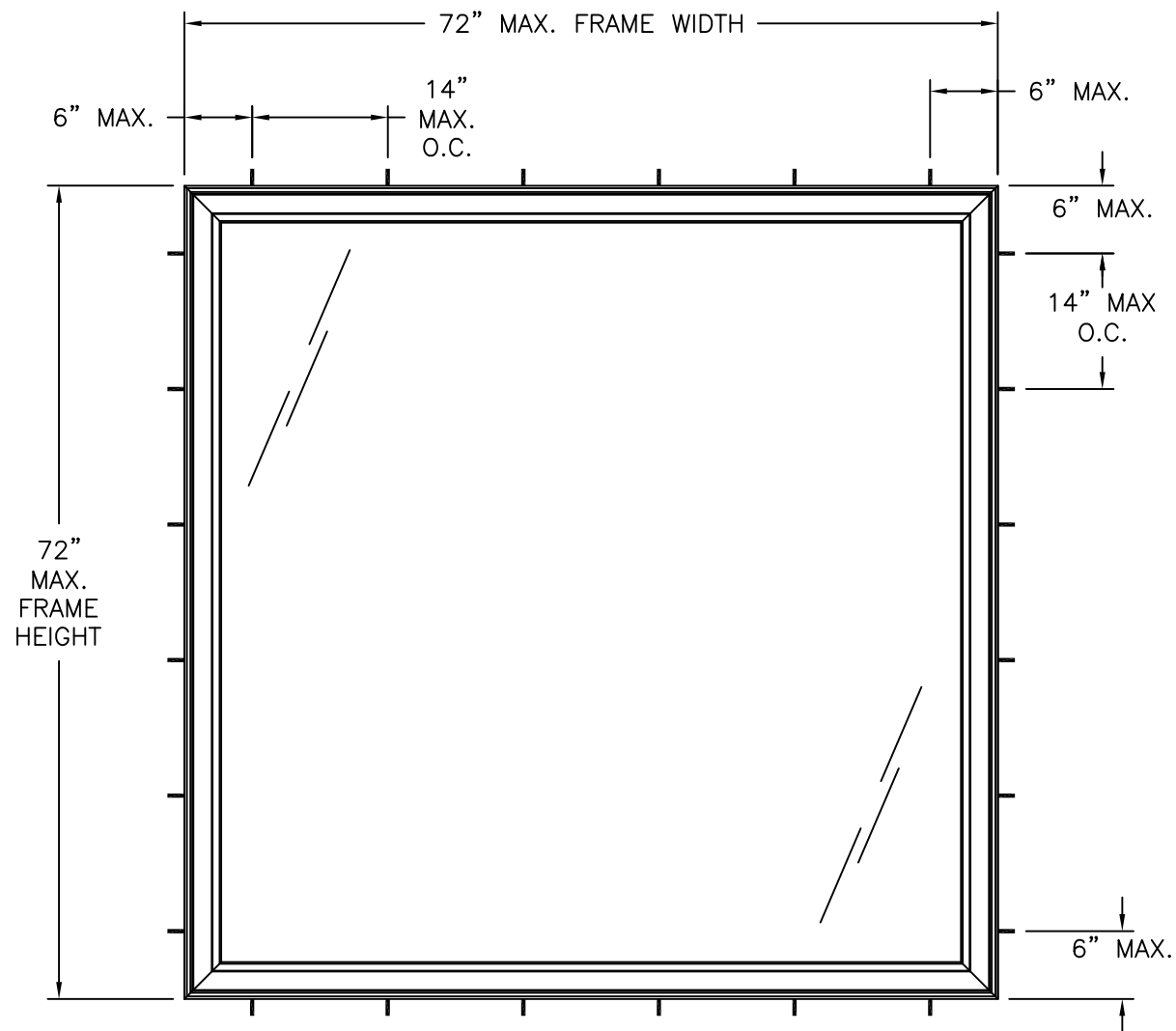
SIGNED: 08/25/2026



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FL No.: 62514



S-SERIES CASEMENT PICTURE
EXTERIOR VIEW
FIN INSTALLATION



CAMBRIDGE CASEMENT PICTURE
EXTERIOR VIEW
FRAME INSTALLATION

DESIGN PRESSURE RATING	IMPACT RATING
±50.0PSF	NONE

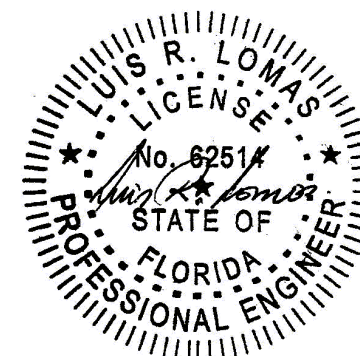
- NOTES:
- (2) 5/16" DIAMETER WEEP HOLE LOCATED 3" FROM EACH END AT BOTTOM RAIL.
 - 1/8" x 3/8" WEEP SLOT LOCATED 3" FROM EACH END OF GLAZING POCKET.
 - SASH MAXIMUM SIZE: 33" X 69"
 - SASH MAXIMUM D.L.O." 29 3/4" X 65 3/4"

REV	DESCRIPTION	DATE

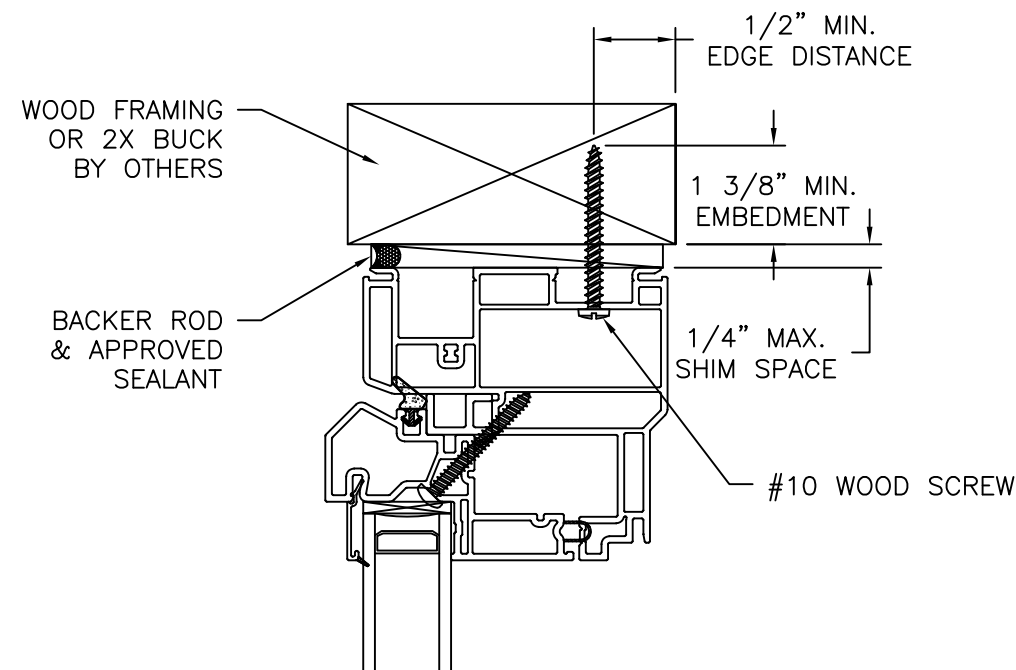
VIVINCO, INC. MORGANTOWN BUSINESS PARK, P.O. BOX 499 MORGANTOWN, PA 19543		SIGNATURE/VIVINCO CASEMENT PICTURE 72" X 72" - NON-IMPACT ELEVATIONS	L. ROBERTO LOMAS P.E. 208 7th Ave, INDIALANTIC, FL 32903 434-688-0609 rllomas@rlomaspe.com
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DWG NO. 08-02573	SHEET 2 OF 6
SCALE NTS	REV - FPA -
DRAWN V.L.	DATE: 12/16/14

SIGNED: 08/25/2026

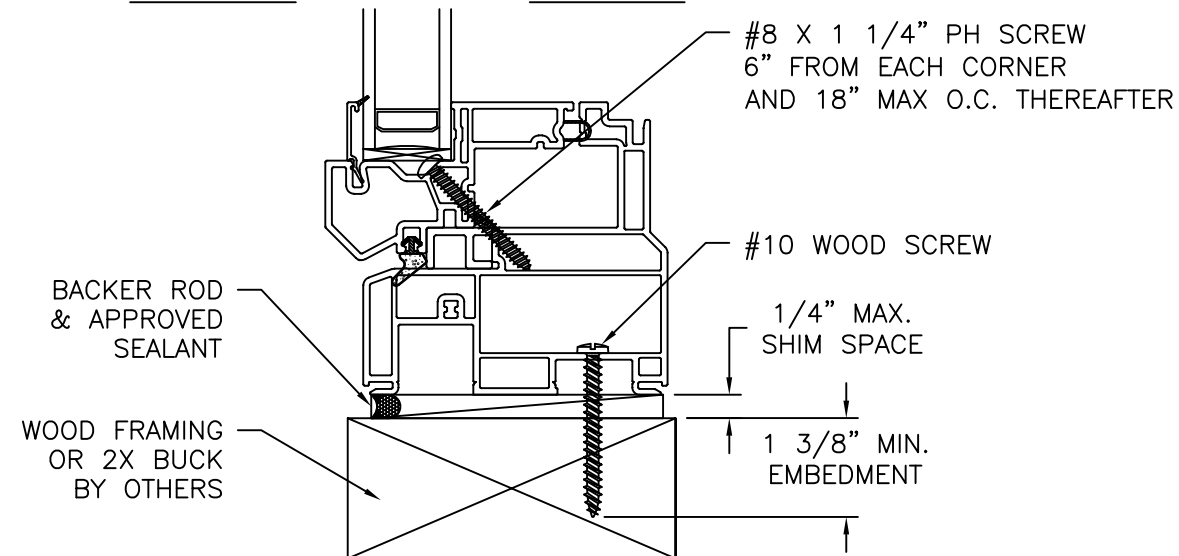


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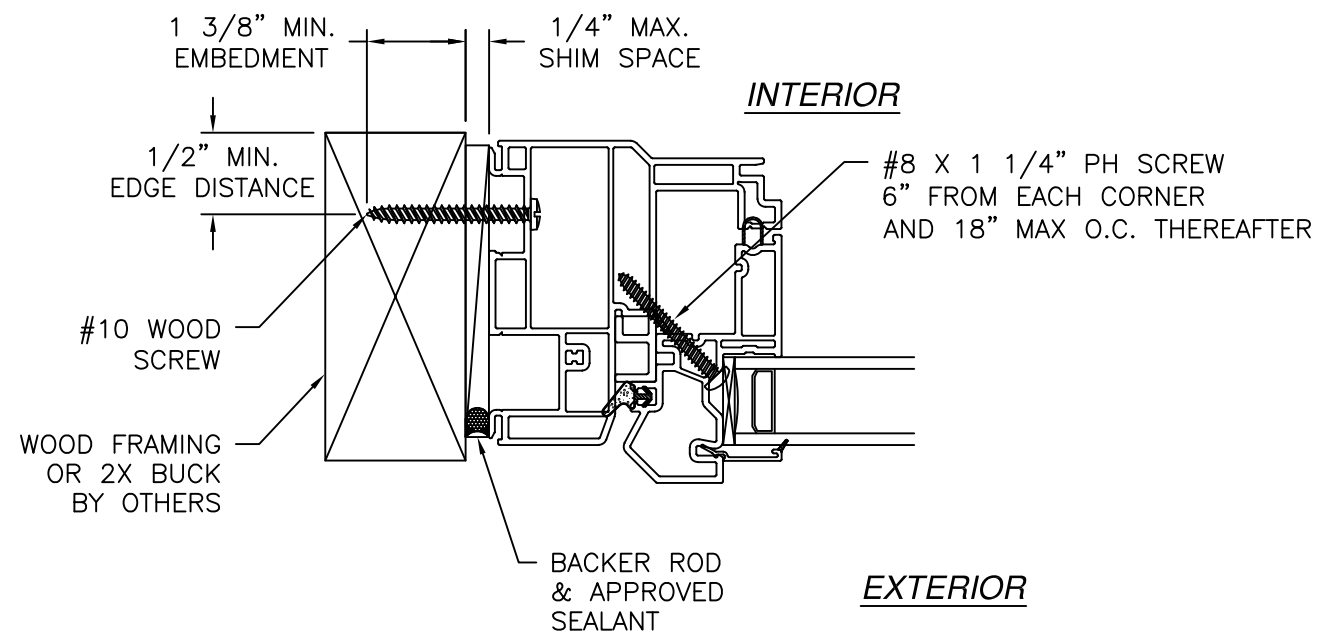


EXTERIOR

INTERIOR



VERTICAL CROSS SECTION
WOOD FRAMING OR 2X BUCK INSTALLATION



JAMB INSTALLATION DETAIL
WOOD FRAMING OR 2X BUCK INSTALLATION

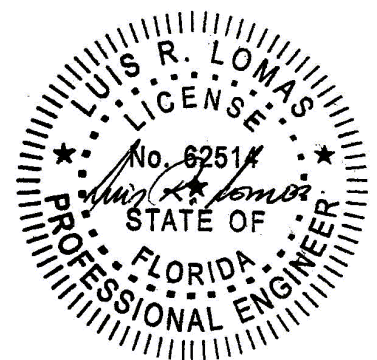
- NOTES:
1. INTERIOR AND EXTERIOR FINISHES, BY OTHERS, NOT SHOWN FOR CLARITY.
 2. PERIMETER AND JOINT SEALANT BY OTHERS TO BE DESIGNED IN ACCORDANCE WITH ASTM E2112

REV	DESCRIPTION	DATE

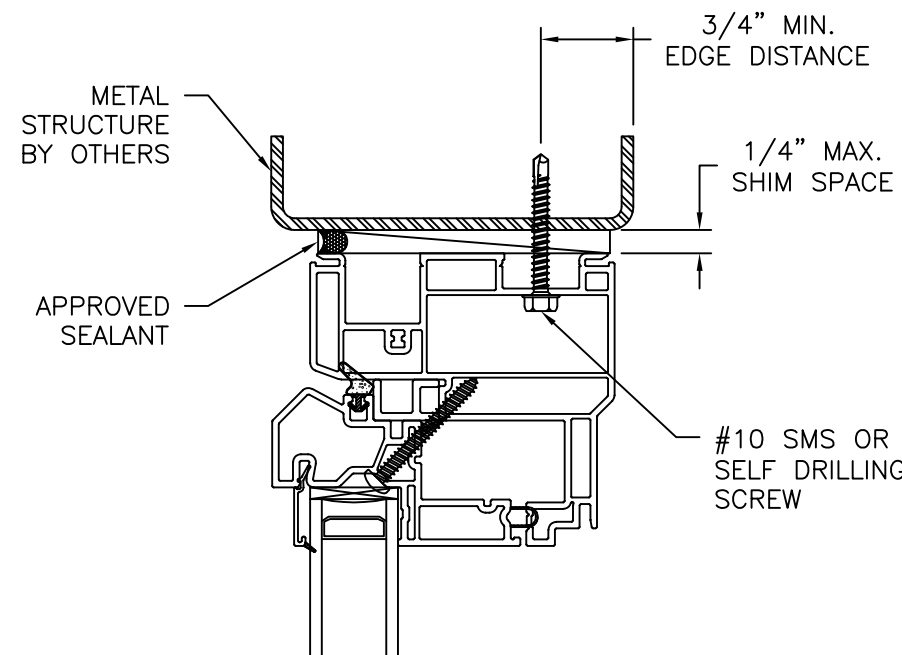
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DWG NO. 08-02573	SHEET 3 OF 6
SCALE NTS	REV - FPA -
DRAWN V.L.	DATE: 12/16/14

SIGNED: 08/25/2026

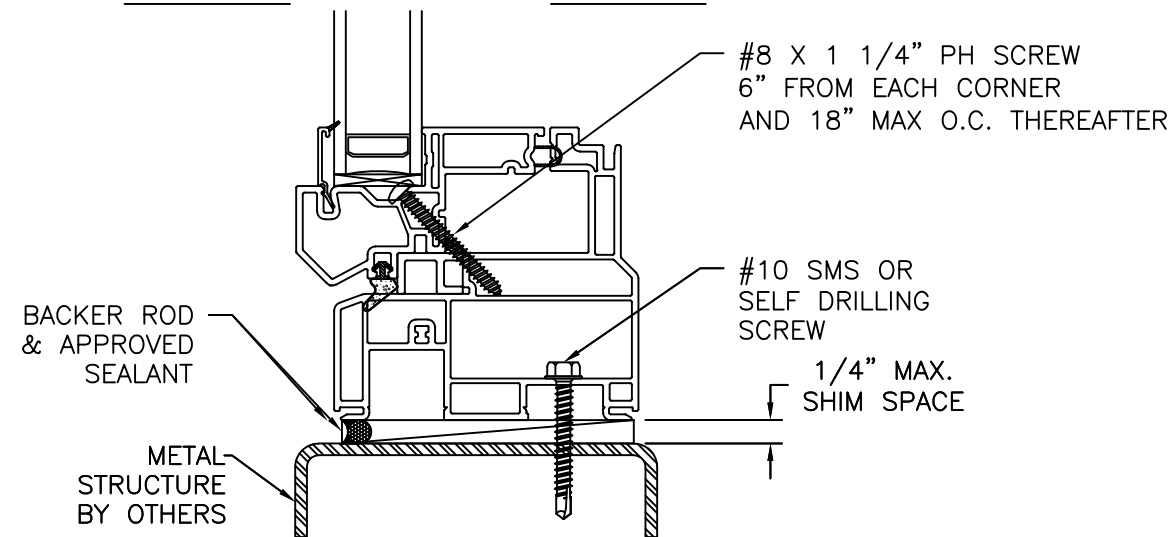


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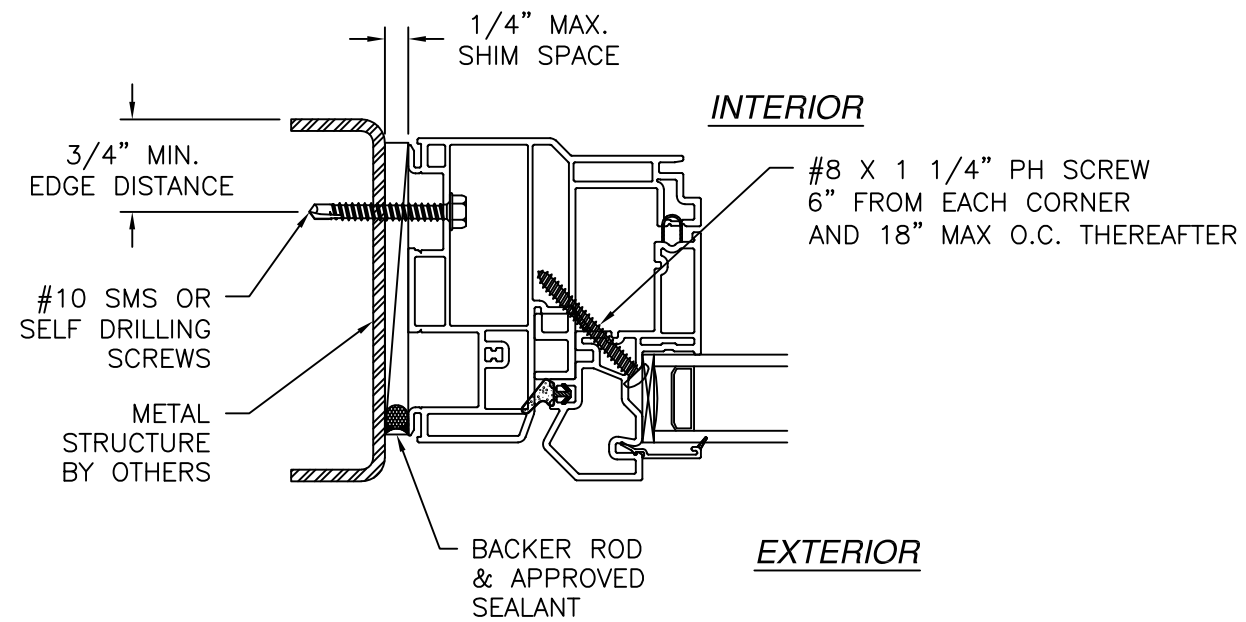


EXTERIOR

INTERIOR



VERTICAL CROSS SECTION
METAL STRUCTURE INSTALLATION



INTERIOR

EXTERIOR

JAMB INSTALLATION DETAIL
METAL STRUCTURE INSTALLATION

- NOTES:
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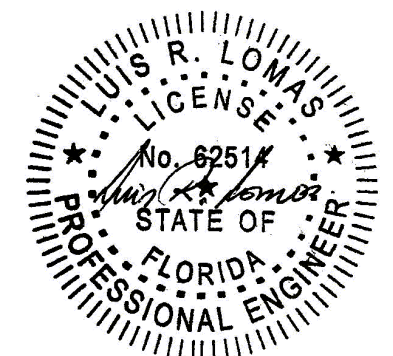
VIVINCO, INC.
MORGANTOWN BUSINESS PARK, P.O. BOX 499
MORGANTOWN, PA 19543

SIGNATURE/VIVINCO CASEMENT PICTURE
72" X 72" - NON-IMPACT
FRAME INSTALLATION DETAILS

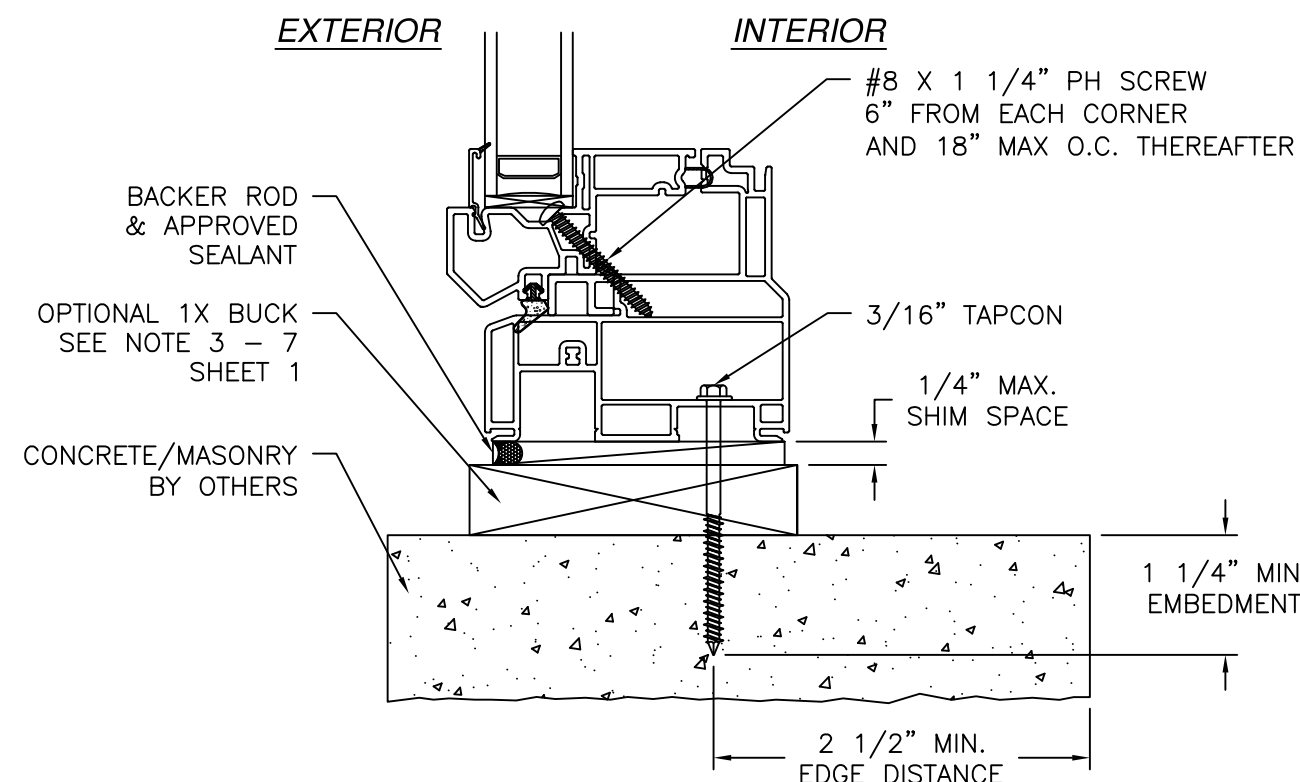
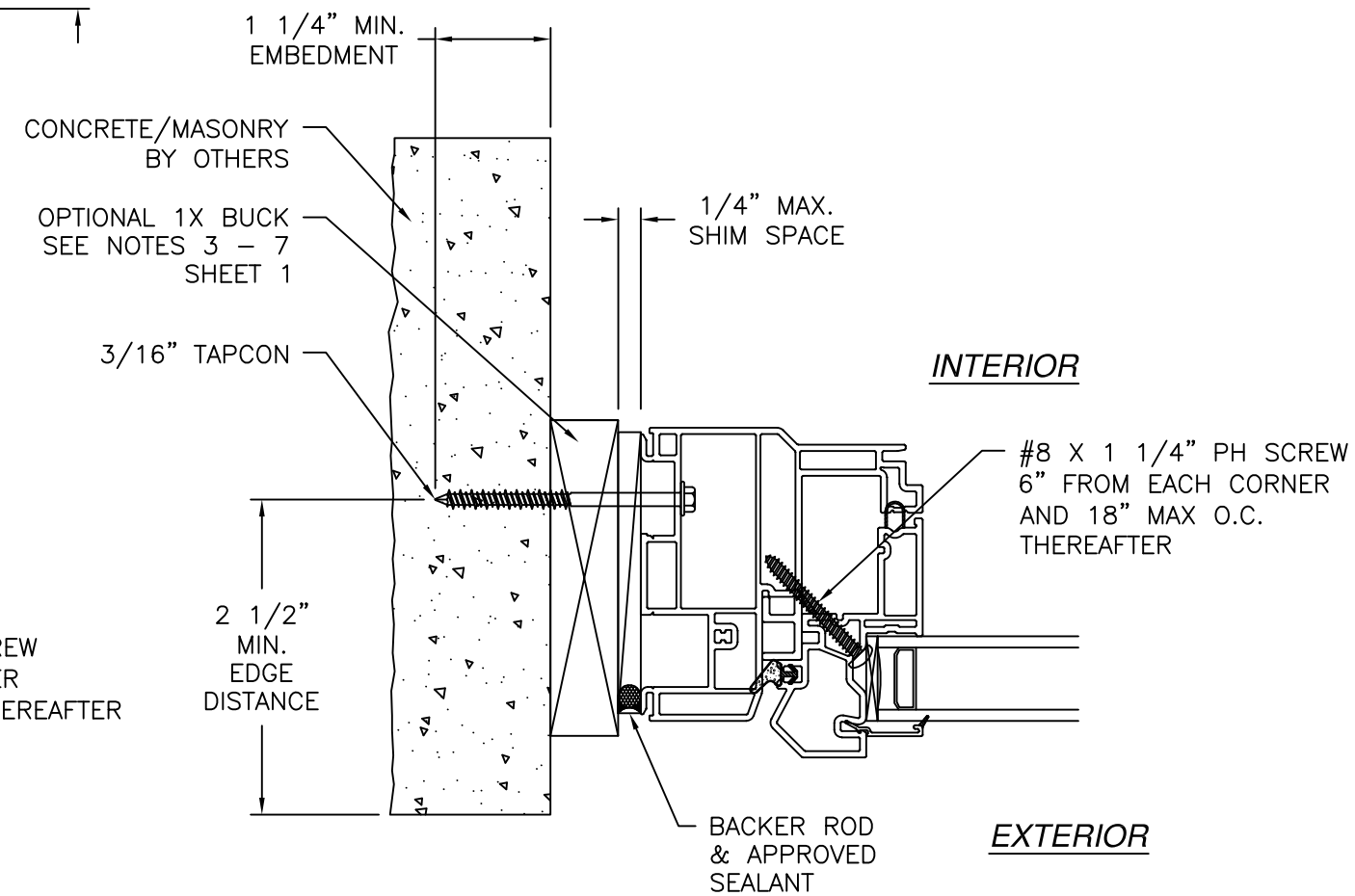
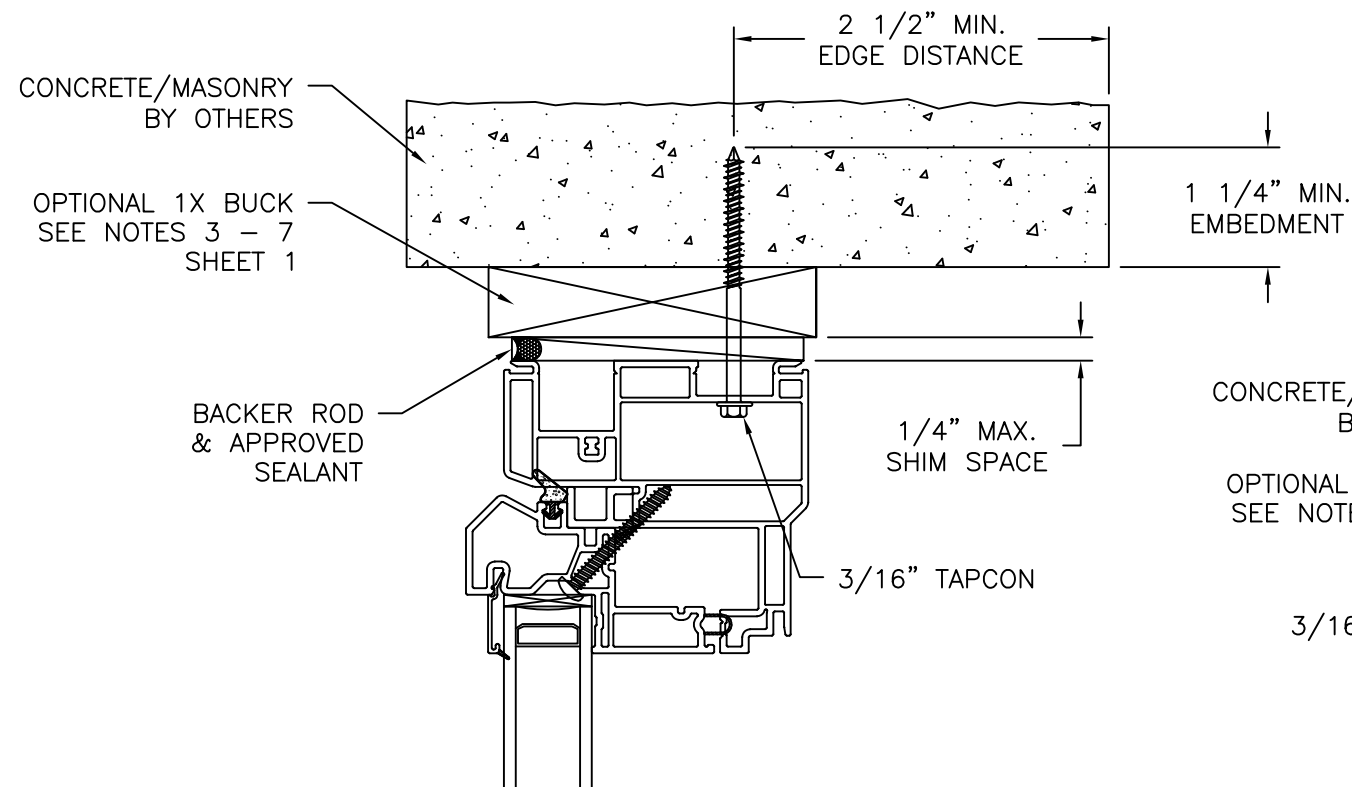
L. ROBERTO LOMAS P.E.
208 7th Ave, INDIANLANTIC, FL 32903
434-688-0609 rlomas@rlomaspe.com

DWG NO. 08-02573	SHEET 4 OF 6
SCALE NTS	REV - FPA -
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FL No.: 62514



VERTICAL CROSS SECTION
CONCRETE/MASONRY INSTALLATION

JAMB INSTALLATION DETAIL
CONCRETE/MASONRY INSTALLATION

- NOTES:
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 2. PERIMETER AND JOINT SEALANT BY OTHERS TO BE DESIGNED IN ACCORDANCE WITH ASTM E2112

REV	DESCRIPTION	DATE

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MORGANTOWN BUSINESS PARK, P.O. BOX 499
MORGANTOWN, PA 19543

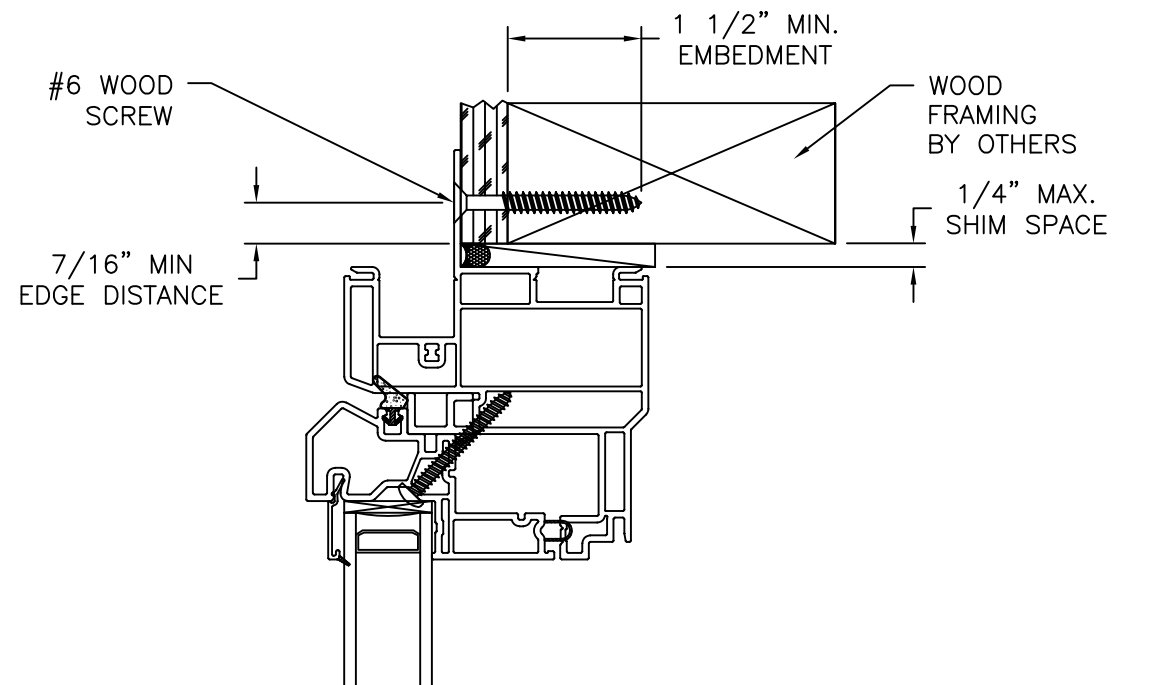
SIGNATURE/VIVINCO CASEMENT PICTURE
72" X 72" - NON-IMPACT
FRAME INSTALLATION DETAILS

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208 7th Ave, INDIANLANTIC, FL 32903
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DWG NO. 08-02573	SHEET 5 OF 6
SCALE NTS	REV - FPA -
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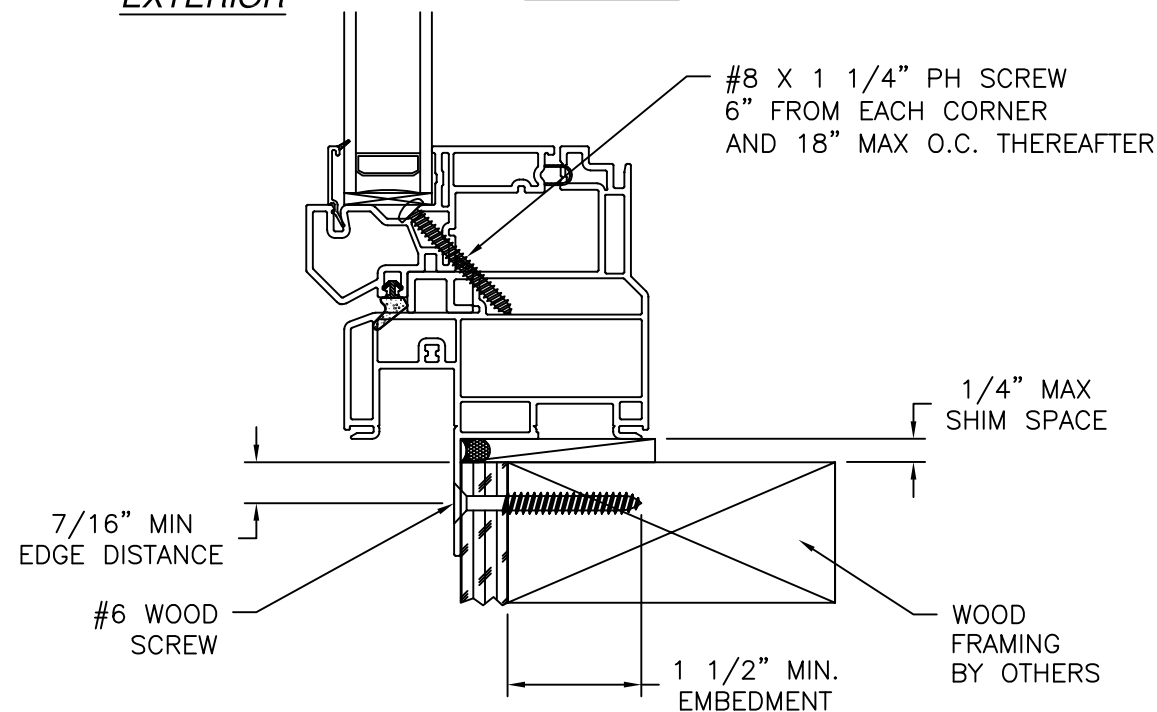
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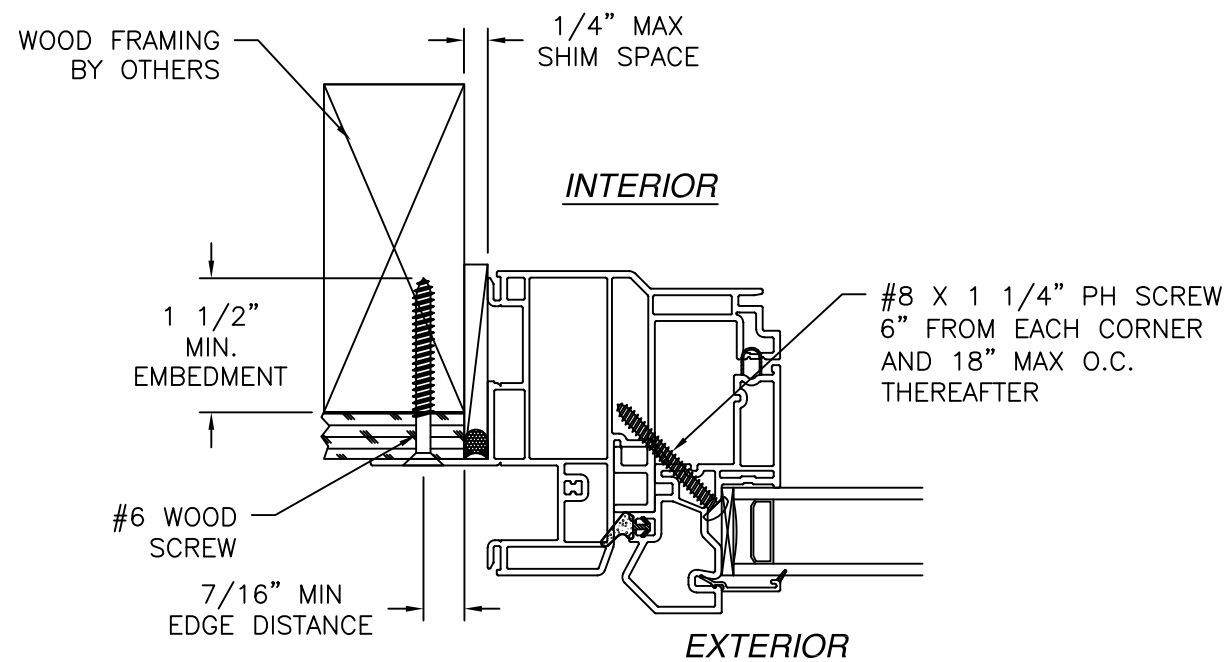
EXTERIOR

INTERIOR



VERTICAL CROSS SECTION

WOOD FRAMING OR 2X BUCK INSTALLATION



JAMB INSTALLATION DETAIL

WOOD FRAMING OR 2X BUCK INSTALLATION

NOTES:

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REVISIONS		DATE
REV	DESCRIPTION	

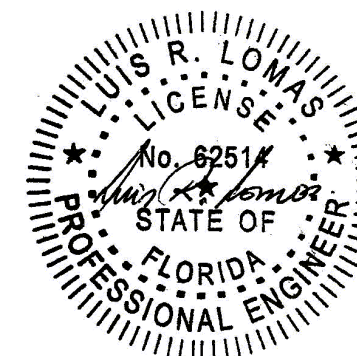
VIVINCO, INC.
MORGANTOWN BUSINESS PARK, P.O. BOX 499
MORGANTOWN, PA 19543

SIGNATURE/VIVINCO CASEMENT PICTURE
72" X 72" - NON-IMPACT
FIN INSTALLATION DETAILS

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