

MODELS SHORT LONG CLUPAY GD2SU, GR2SU GD2LU, GR2LU **GALLERY** HOLMES AR2SU AR2LU ARTISTRY IDEAL ED2SU ED2LU **EXPRESSIONS**

Ì	MODELS	FLUSH	GR□□∨ED
	CLOPAY CLASSIC	9202, HDPC20	9205, HEPR20
l	HOLMES CLASSIC	7202	7205
İ	IDEAL CLASSIC	8202, MFC68U	8205, MFR68U

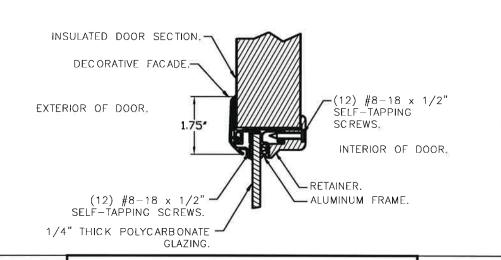
	SHEET			3	0F 4	0 = 4		,		>	RE	VISIONS
	2	OF	4	REV. NO.	ZONE:	DATE:	ECN NO.	APPVD:	DESCRIPTION			
1				05	=		-	SH	SEE REVISION HISTORY ON SHEET ONE.			

	MODELS	NARR□W	WIDE		
_	CLOPAY BRIDGEPORT	BD2NU, BR2NU	BD2EU, BR2EU		
	HOLMES WESTPORT	PR2NU	PR2EU		

IMPACT-RESISTANT CONSTRUCTION:

SOLID DOORS (NO GLAZING) OR DOORS WITH OPTIONAL IMPACT-RESISTANT GLAZING ARE IMPACT-RESISTANT. OPTIONAL IMPACT RESISTANT ASSEMBLY CONSISTS OF ALUMINUM FRONT FRAME AND SABIC IP LEXAN 9034 (VERSIONS ALSO APPROVED: MR10, 9030, 90318, 90316, 90317, 90311, 90314, 90355) OR BAYER MAKROLON GP (VERSIONS ALSO APPROVED: SL, AR, 15), APPROVED CC1 PLASTICS IN ACCORDANCE WITH IBC/FBC 2606 AND APPROVED C1 PLASTICS IN ACCORDANCE WITH FBC 2612. THE ENTIRE DOOR ASSEMBLY INSTALLED IN COMPLIANCE WITH THIS SECTION MEETS THE WIND LOAD REQUIREMENTS OF THE FLORIDA BUILDING CODE AND INTERNATIONAL BUILDING CODE AND IS LARGE- AND SMALL-MISSILE IMPACT RESISTANT.

SECTION B-B (IMPACT-RESISTANT GLAZING OPTION)



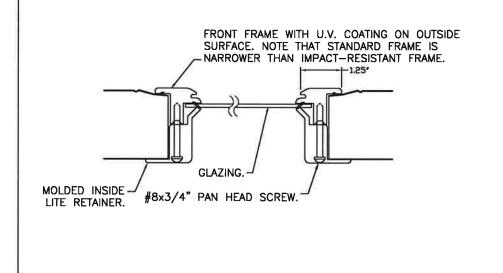
IMPACT-RESISTANT ASSEMBLY DETAILS **DRAWING 104821-A**

STANDARD ASSEMBLY CONSTRUCTION:

OPTIONAL DSB OR 1/8" ACYRLIC LITES AVAILABLE. OPTIONAL ACRYLIC GLAZING IS PLASKOLITE OPTIX OR LUCITE CP APPROVED CC2 PLASTIC IN ACCORDANCE WITH IBC/FBC

THE ENTIRE DOOR ASSEMBLY INSTALLED IN COMPLIANCE WITH THIS SECTION MEETS THE WIND LOAD REQUIREMENTS OF THE FLORIDA BUILDING CODE OR INTERNATIONAL BUILDING CODE BUT DOES NOT MEET THE IMPACT RESISTANT REQUIREMENT FOR WINDBORNE DEBRIS REGIONS (REF. CHAPTER 16 FBC/IBC).

SECTION B-B (NON-IMPACT RESISTANT GLAZING OPTION)



STANDARD ASSEMBLY DETAILS **DRAWING 104821-B**

DESIGN ENGINEER: SCOTT HAMILTON, P.E. FLORIDA LICENSE No. 63286 DESIGN LOADS: +38.0 P.S.F. & -42.0 P.S.F. TEST LOADS: +57.0 P.S.F. & -63.0 P.S.F. Clopay Unless Stated Otherwise TOLERANCES are

 $.0 = \pm .031$ $.00 = \pm .015$ $.000 = \pm .005$ $.0000 = \pm .001$ Degrees = $\pm 1/2$

Unless Stated Otherwise DIMENSIONS ARE IN INCHES.

CORPORATION DRAWN BY: SH

8585 Duke Boulevard Mason, OH 45040 USA Tel. No. 513-770-4800 Fax No. 513-770-4853

WINDLOAD RATING

PART NO.: N/A

MANUFACTURING PRODUCT CODE DSIU-1F471

DESCRIPTION: 2" GALLERY PUR DOORS 18'2"W (SEE TABLE) DATE: 1/10/13 | SCALE: NTS | DWG. | DATE: 1/10/13 | SHEET 2 OF 4 | SIZE DATE: 1/10/13 SCALE: NTS

CHECKED BY: SH VER: IBC DWG. NO.: 104821-A/B

2 FLORIDA PRODUCT APPROVAL 16546

12 GA. GALV. STEEL TOP ROLLER

WITH (4) #14x5/8" SHEET METAL

SCREWS.

BRACKET. EACH BRACKET ATTACHED

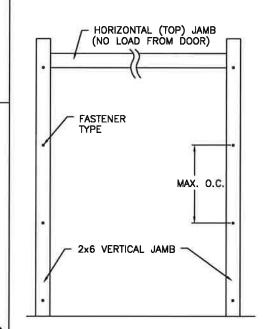
MODELS	SHORT	LONG
CLOPAY GALLERY	GD2SU, GR2SU	GD2LU, GR2LU
HOLMES ARTISTRY	AR2SU	AR2LU
IDEAL EXPRESSIONS	EDSSU	ED2LU

MODELS	FLUSH	GR□□∨ED
CLOPAY CLASSIC	9202, HDPC20	9205, HEPR20
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2		_	05	4.		, ,	SH	SEE REVISION HISTORY ON SHEET ONE.

MODELS	NARROW WIDE				
CLOPAY BRIDGEPORT	BD2NU, BR2NU	BD2EU, BR2EU			
HOLMES WESTPORT	PR2NU	PR2EU			

SILICONE FILLED CHANNEL SEPARATES FRONT AND BACK SKIN OF DOOR.



JAMB TO SUPPORTING STRUCTURE ATTACHMENT

NOTES:

1. ALL THE LOAD FROM THE DOOR IS TRANSFERRED TO THE TRACK AND THEN FROM THE TRACK TO THE 2x6 VERTICAL SYP (GRADE #2 OR BETTER) JAMBS. NO LOAD FROM THE DOOR IS TRANSFERRED TO THE HORIZONTAL (TOP) JAMB.

2. EACH VERTICAL JAMB SEES A MAXIMUM DESIGN LOAD OF +304 LB & -336 LB. PER LINEAR FOOT OF JAMB.

3. ALL JAMB FASTENERS MAY BE (BUT ARE NOT REQUIRED TO BE) COUNTERSUNK TO PROVIDE A FLUSH MOUNTING SURFACE.

4. A 1/3 STRESS INCREASE FOR WIND LOAD WAS NOT USED IN THE CALCULATION OF ALLOWABLE LOADS FOR ANCHORS AND FASTENERS FOR STEEL, CONCRETE AND MASONRY.

PREPARATION OF JAMBS BY OTHERS

NOTE: THE DESIGN OF THE SUPPORTING STRUCTURAL ELEMENTS SHALL BE THE RESPONSIBILITY OF THE PROFESSIONAL OF RECORD FOR THE BUILDING OR STRUCTURE AND IN ACCORDANCE WITH CURRENT BUILDING CODES FOR THE LOADS LISTED ON THIS DRAWING.

2x6 JAMB TO SUPPORTING STRUCTURE ATTACHMENT (NOT TO BE USED FOR ATTACHMENT OF TRACK ANGLE TO 2x6 VERTICAL JAMBS OR SUPPORTING STRUCTURE)

BUILDING TYPE	FASTENER TYPE	BETWEEN	STEEL WASHERS REQUIRED?
BLOCK WALL	1/4" x 1-1/2" MIN. EMBED TAPCON CONCRETE ANCHOR	5"	1" O.D.
3000 PSI MIN. CONCRETE	1/4" x 1-1/2" MIN. EMBED TAPCON CONCRETE ANCHOR	13"	1" O.D.
2000 PSI MIN. CONCRETE	3/8" X 1-1/2" MIN. EMBED SIMPSON STRONG-TIE SLEEVE ANCHOR	11"	INCLUDED
WOOD FRAME (SYP 0.55 SG)	1/2" x 3" LAG SCREW (ASTM A307 GRADE A) 1-1/2" FMRED INTO STRUCTURE	10"	1" O.D.

* FIRST (BOTTOM) ANCHOR STARTING AT NO MORE THAN HALF OF THE MAXIMUM ON-CENTER DISTANCE. HIGHEST ANCHOR INSTALLED AT LEAST AS HIGH AS THE DOOR OPENING. CLOPAY DOES NOT SUPPLY JAMB ATTACHMENT FASTENERS. MINIMUM DISTANCE BETWEEN CENTER OF ANCHOR AND EDGE OF CONCRETE BLOCK: 2-1/2"", EXCLUDING STUCCO THICKNESS.

TONGUE AND GROOVE JOINTS.

URETHANE CORE

DENSITY 2.4 P.C.F.

VIEW "D" 4" TALL TAPER STRUT. 0.062" MIN. GALV. STEEL, 80 KSI. MIN.

27 GA (0.016" MIN.) EXTERIOR -STEEL SKIN (DRAWING QUALITY) WITH G-40 MIN. GALV. BAKED-ON POLYESTER PAINTED TOP COAT APPLIED TO BOTH SIDES OF STEEL SKIN.

> 3" TALL 50 KSI U-BAR 20 GA. GALV. STEEL.

27 GA. (0.016" MIN.) INTERIOR STEEL SKIN (DRAWING QUALITY) WITH G-40 MIN. GALV., BAKED-ON PRIMER AND A BAKED-ON POLYESTER PAINTED TOP COAT APPLIED TO BOTH SIDES OF STEEL SKIN.

14 GA. GALV. ROLLER HINGE. EACH HINGE FASTENED TO END STILES WITH (4) #14x5/8" SHEET METAL AND (2) 1/4"x3/4" SELF TAPPING SCREWS. SEE VIEW "B".

3" TALL X 20 GA. GALV. 50 KSI STEEL U-BARS. ONE U-BAR ON EVERY OTHER SECTION. ATTACH WITH TWO 1/4"x3/4" SELF TAPPING SCREWS PER HINGE LOCATION.

ONE 4" T-STRUT PER SECTION. (SEE VIEW "D") EACH T-STRUT ATTACHED AT EACH HINGE LOCATION WITH (2) 1/4"x3/4" SELF TAPPING SCREWS.

12 GA. GALV. STEEL BOTTOM BRACKET ATTACHED WITH (2) #14x5/8" SHEET METAL SCREWS. ALUMINUM EXTRUSION & VINYL WEATHERSTRIP.

> MANUFACTURING PRODUCT CODE DSIU-1F471

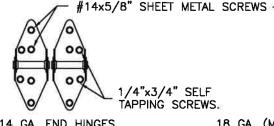
> > WINDLOAD RATING

PART NO.: N/A

SECTION A-A (SIDE VIEW)

NO SCHOOL NO SCHOOL STATE C. ORIDACINA.

DESIGN ENGINEER: SCOTT HAMILTON, P.E. FLORIDA LICENSE No. 63286



14 GA. END HINGES VIEW "B"

18 GA. (MIN.) INTERMEDIATE HINGE VIEW "C"

DESIGN LOADS: +38.0 P.S.F. & -42.0 P.S.F. TEST LOADS: +57.0 P.S.F. & -63.0 P.S.F. Unless Stated Otherwise TOLERANCES are $.0 = \pm .031$

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DWG. NO.: 104821-A/B VER: IBC

