

		3	
ļ	MODELS	FLUSH	GR□□∨ED
	CLOPAY CLASSIC	9202, HDPC20	9205, HDPR20
	HOLMES CLASSIC	7202	7205
	IDEAL CLASSIC	8202, MFC68U	8205, MFR68U

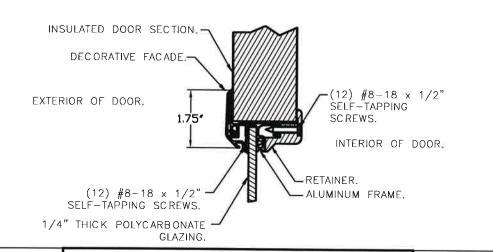
 SHEETI	REVISIONS								
 OF	4	REV.	NO.	ZONE:	DATE:	ECN :	NO.	APPVD:	DESCRIPTION
		04	-		=			SH	SEE REVISION HISTORY ON SHEET ONE.

	MDDELS	NARR□W	WIDE				
_	CLDPAY BRIDGEPORT	BD2NU, BR2NU	BD2EU, BR2EU				
	HOLMES WESTPORT	PR2NU	PR2EU				

IMPACT-RESISTANT CONSTRUCTION:

SOLID DOORS (NO GLAZING) OR DOORS WITH OPTIONAL IMPACT—RESISTANT GLAZING ARE IMPACT—RESISTANT. OPTIONAL IMPACT RESISTANT ASSEMBLY CONSISTS OF ALUMINUM FRONT FRAME AND SABIC IP LEXAN 9034 (VERSIONS ALSO APPROVED: MR10, 9030, 90318, 90316, 90317, 90311, 90314, 90355) OR BAYER MAKROLON GP (VERSIONS ALSO APPROVED: SL, AR, 15), APPROVED CC1 PLASTICS IN ACCORDANCE WITH IBC/FBC 2606 AND APPROVED C1 PLASTICS IN ACCORDANCE WITH FBC 2612. THE ENTIRE DOOR ASSEMBLY INSTALLED IN COMPLIANCE WITH THIS SECTION MEETS THE WIND LOAD REQUIREMENTS OF THE FLORIDA BUILDING CODE AND INTERNATIONAL BUILDING CODE AND IS LARGE— AND SMALL—MISSILE IMPACT RESISTANT.

SECTION B-B (IMPACT-RESISTANT GLAZING OPTION)



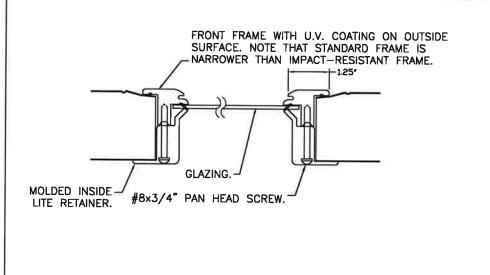
IMPACT-RESISTANT ASSEMBLY DETAILS **DRAWING 104820-A**

STANDARD ASSEMBLY CONSTRUCTION:

OPTIONAL DSB OR 1/8" ACYRLIC LITES AVAILABLE. OPTIONAL ACRYLIC GLAZING IS PLASKOLITE OPTIX OR LUCITE CP APPROVED CC2 PLASTIC IN ACCORDANCE WITH IBC/FBC 2606.

THE ENTIRE DOOR ASSEMBLY INSTALLED IN COMPLIANCE WITH THIS SECTION MEETS THE WIND LOAD REQUIREMENTS OF THE FLORIDA BUILDING CODE OR INTERNATIONAL BUILDING CODE BUT <u>DOES NOT</u> MEET THE IMPACT RESISTANT REQUIREMENT FOR WINDBORNE DEBRIS REGIONS (REF. CHAPTER 16 FBC/IBC).

SECTION B-B (NON-IMPACT RESISTANT GLAZING OPTION)



STANDARD ASSEMBLY DETAILS

DRAWING 104820-B

No 63286

No 63286

STATE OF

ORIONALE

DESIGN ENGINEER:

DESIGN ENGINEER: SCOTT HAMILTON, P.E. FLORIDA LICENSE No. 63286 DESIGN LOADS: +38.0 P.S.F. & -42.0 P.S.F. TEST LOADS: +57.0 P.S.F. & -63.0 P.S.F.

TOLERANCES ore

 $.0 = \pm .031$ $.00 = \pm .015$

 $.000 = \pm .005$

 $.0000 = \pm .001$

CORPORATION
DESCRIPTION: 2"

8585 Duke Boulevard Mason, OH 45040 USA Tel. No. 513-770-4800 Fax No. 513-770-4853 VINDLOAD RATING

VINDLOAD RATING

MANUFACTURING PRODUCT CODE DSIU-1F471

DESCRIPTION: 2" GALLERY PUR DOORS 16'2"W (SEE TABLE)

DRAWN BY: SH

DATE: 1/10/13 | SCALE: NTS | DWG. |
SIZE | DATE: 1/10/13 | SHEET 2 OF 4 | SIZE |

Degrees = ±1/2'
Unless Stated Otherwise
DIMENSIONS ARE IN INCHES.

DWG. NO.: 104820-A/B

VER: IBC

4

2 FLORIDA PRODUCT APPROVAL 16546

3

LDNG

GD2LU, GR2LU

AR2LU

ED2LU

SHORT

GD2SU, GR2SU

AR2SU

ED520

MAX. O.C.

URETHANE CORE

DENSITY 2.4 P.C.F.

TONGUE AND GROOVE JOINTS.

4" TALL TAPER STRUT.

0.062" MIN. GALV. STEEL,

VIEW "D'

80 KSI. MIN.

27 GA (0.016" MIN.) EXTERIOR

WITH G-40 MIN. GALV.

SIDES OF STEEL SKIN.

STEEL SKIN (DRAWING QUALITY)

BAKED-ON POLYESTER PAINTED TOP COAT APPLIED TO BOTH

SHEET REVISIONS 3 OF 4 REV. NO. ZONE: DATE: ECN NO. APPVD: DESCRIPTION 04 SH SEE REVISION HISTORY ON SHEET ONE.

MODELS	NARR□W	WIDE
CLOPAY BRIDGEPORT	BD2NU, BR2NU	BD2EU, BR2EU
HOLMES WESTPORT	PR2NU	PR2EU

MODELS FLUSH GROOVED 9202, HDPC20 9205, HDPR20 CLOPAY CLASSIC HOLMES CLASSIC 7202 7205 8202, MFC68U 8205, MFR68U IDEAL CLASSIC

HORIZONTAL (TOP) JAMB (NO LOAD FROM DOOR)

FASTENER

2x6 VERTICAL JAMB

TYPE

MODELS

CLOPAY

GALLERY

HOLMES

ARTISTRY IDEAL

EXPRESSIONS

D

В

JAMB TO SUPPORTING STRUCTURE ATTACHMENT

NOTES:

1. ALL THE LOAD FROM THE DOOR IS TRANSFERRED TO THE TRACK AND THEN FROM THE TRACK TO THE 2x6 VERTICAL SYP (GRADE #2 OR BETTER) JAMBS. NO LOAD FROM THE DOOR IS TRANSFERRED TO THE HORIZONTAL (TOP) JAMB.

2. EACH VERTICAL JAMB SEES A MAXIMUM DESIGN LOAD OF +304 LB & -336 LB. PER LINEAR

3. ALL JAMB FASTENERS MAY BE (BUT ARE NOT REQUIRED TO BE) COUNTERSUNK TO PROVIDE A FLUSH MOUNTING SURFACE.

4. A 1/3 STRESS INCREASE FOR WIND LOAD WAS NOT USED IN THE CALCULATION OF ALLOWABLE LOADS FOR ANCHORS AND FASTENERS FOR STEEL, CONCRETE AND MASONRY.

PREPARATION OF JAMBS BY OTHERS

NOTE: THE DESIGN OF THE SUPPORTING STRUCTURAL ELEMENTS SHALL BE THE RESPONSIBILITY OF THE PROFESSIONAL OF RECORD FOR THE BUILDING OR STRUCTURE AND IN ACCORDANCE WITH CURRENT BUILDING

CODES FOR THE LOADS LISTED ON THIS DRAWING.

2x6 JAMB TO SUPPORTING STRUCTURE ATTACHMENT

(NOT TO BE USED	FOR ATTACHMENT OF TRACK ANGLE TO 2x6 VERTICAL JAMBS OR SUPPORTING STRUCTURE)	
		MAXIMUM ON-CENTER	
			STEEL
BUILDING TYPE	FASTENER TYPE		WASHERS
			REQUIRED?
BLOCK WALL	1/4" x 1-1/4" MIN. EMBED TAPCON CONCRETE ANCHOR	7-1/2"	1" O.D.
3000 PSI MIN. CONCRETE	1/4" x 1" MIN. EMBED TAPCON CONCRETE ANCHOR	8-1/4"	1" O.D.
2000 PSI MIN. CONCRETE	3/8" X 1-3/4" MIN. EMBED WEJ-IT ANKR TITE SLEEVE ANCHOR	16-1/2"	INCLUDED
4000 PSI MIN. CONCRETE	3/8" X 1-3/4" MIN. EMBED WEJ-IT ANKR TITE SLEEVE ANCHOR	24"	INCLUDED
WOOD FRAME (SYP 0.55 SG)	1/2" x 3" LAG SCREW (ASTM A307, GRADE A) 1-5/8" EMBED INTO STRUCTURE	17-3/4"	1" O.D.

* FIRST (BOTTOM) ANCHOR STARTING AT NO MORE THAN HALF OF THE MAXIMUM ON-CENTER DISTANCE. HIGHEST ANCHOR INSTALLED AT LEAST AS HIGH AS THE DOOR OPENING.

CLOPAY DOES NOT SUPPLY JAMB ATTACHMENT FASTENERS. MINIMUM DISTANCE BETWEEN CENTER OF ANCHOR AND EDGE OF CONCRETE BLOCK: 2-1/2", EXCLUDING STUCCO THICKNESS.

> #14x5/8" SHEET METAL SCREWS 60 00 00 00 1/4"x3/4" SELF TAPPING SCREWS.

14 GA. END HINGES VIEW "B"

18 GA. (MIN.) INTERMEDIATE HINGE VIEW "C"

SILICONE FILLED CHANNEL SEPARATES FRONT AND BACK SKIN OF DOOR.

 \Box

В

(1) 12 GA. GALV. STEEL TOP ROLLER BRACKETS (2-1/2" x 5-3/8"). EACH BRACKET ATTACHED W/(4) #14x5/8" SHEET METAL SCREWS. ADJUSTABLE SLIDE ATTACHED TO TOP BRACKET WITH (2) 1/4"x1/2" BOLTS AND NUTS PER BRACKET.

27 GA. (0.016" MIN.) INTERIOR STEEL SKIN (DRAWING QUALITY) WITH G-40 MIN. GALV., BAKED-ON PRIMER AND A BAKED-ON POLYESTER PAINTED TOP COAT APPLIED TO BOTH SIDES OF STEEL SKIN.

14 GA. GALV. ROLLER HINGE. EACH HINGE FASTENED TO END STILES WITH (4) #14x5/8" SHEET METAL AND (2) 1/4"x3/4" SELF TAPPING SCREWS. SEE VIEW "B".

ONE 4" T-STRUT PER SECTION. (SEE VIEW "D") EACH T-STRUT ATTACHED AT EACH HINGE LOCATION WITH (2) 1/4"x3/4" SELF TAPPING SCREWS.

12 GA. GALV. STEEL BOTTOM BRACKET ATTACHED WITH (2) #14x5/B" SHEET METAL SCREWS. ALUMINUM EXTRUSION & VINYL WEATHERSTRIP.

SECTION A-A (SIDE VIEW)

MANUFACTURING PRODUCT CODE DSIU-1F471 DESIGN LOADS: +38.0 P.S.F. & -42.0 P.S.F. TEST LOADS: +57.0 P.S.F. & -63.0 P.S.F. 8585 Duke Boulevard Mason, OH 45040 USA Tel. No. 513-770-4800 Fax No. 513-770-4853 Unless Stated Otherwise **Liopay** TOLERANCES are WБ CORPORATION $.0 = \pm .031$ $.00 = \pm .015$ $.000 = \pm .005$ DRAWN BY: SH $.0000 = \pm .001$ Degrees = $\pm 1/2$

PART NO.: N/A WINDLOAD RATING

DESCRIPTION: 2" GALLERY PUR DOORS 16'2"W (SEE TABLE) DATE: 1/10/13 | SCALE: NTS DWG. T SHEET 3 OF 4 SIZE D CHECKED BY: SH DATE: 1/10/13

Unless Stated Otherwise DIMENSIONS ARE IN INCHES. DWG. NO.: 104820-A/B VER: IBC

NC *

B STATE OF TOP SCOTT HAMILTON, P.E. FLORIDA LICENSE No. 63286

SOUTHAMILY SOUTH

2 FLORIDA PRODUCT APPROVAL 16546



