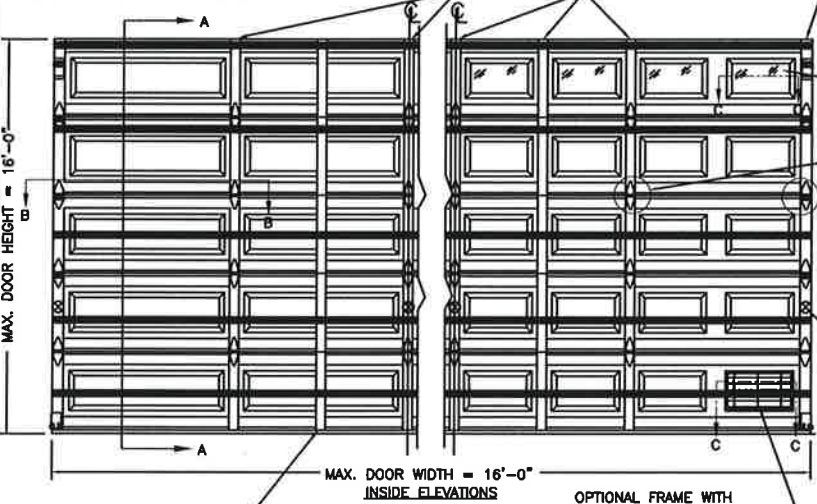


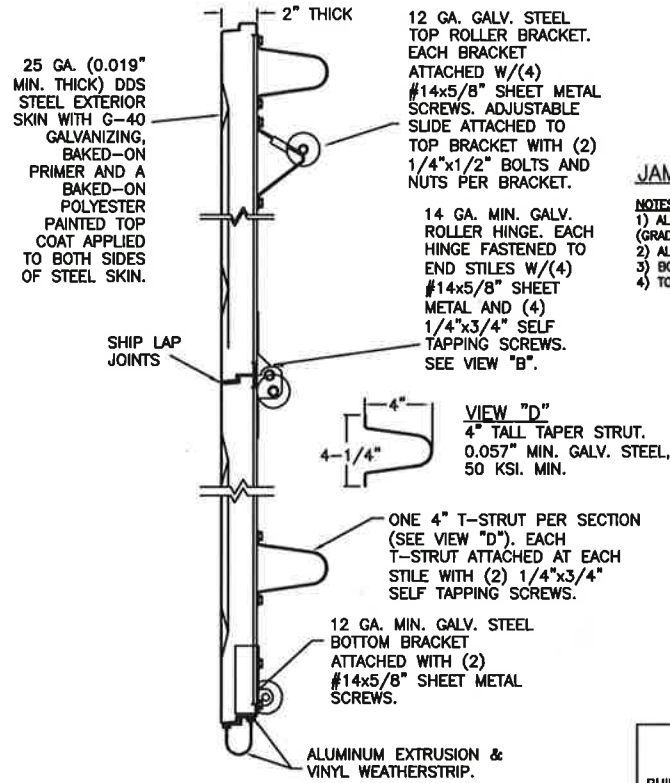
MODELS	SHORT PANEL	LONG PANEL	GALLERY SHORT
25 GA	15SP, 73SP	76SP, 76VSP, GD5SP, GD5SPV	

SECTION QUANTITY NOTE: DOORS UP TO 7'-0" HIGH CONSIST OF (4) SECTIONS (NOT SHOWN). DOORS OVER 7'-0" AND UP TO 8'-9" HIGH CONSIST OF (5) SECTIONS (SHOWN). MAX SECTION HEIGHT IS 21".



**FOR LONG EMBOSS DOORS ONLY:**  
ADDITIONAL 18 GA. COMMERCIAL INTERM. STILES REQUIRED FROM 11'4" WIDE TO 16'0" WIDE  
SEE "STILE TABLE FOR LONG EMBOSS DOORS".  
THESE COMMERCIAL CENTER STILES ARE ATTACHED MIDPOINT BETWEEN THE EXISTING RESIDENTIAL CENTER STILES. COMMERCIAL CENTER STILES ARE ATTACHED WITH TOG-L-LOC (TOP & BOTTOM) OR (4) 3/16" POP RIVETS OR (4) #8 SHEET METAL SCREWS.

DOOR WIDTH	# OF HINGES	# OF STD. INTERM. STILES	# OF COMM. INTERM. STILES
8'0" TO 11'2"	1	1	0
11'4" TO 14'10"	2	2	1
15'0" TO 16'0"	3	3	2



SECTION A-A (SIDE VIEW)

(5) INTERMEDIATE STILES FOR 16' WIDE DOOR. ATTACHED W/ TOG-L-LOC (TOP & BOT) AND URETHANE ADHESIVE (ALONG CENTER)

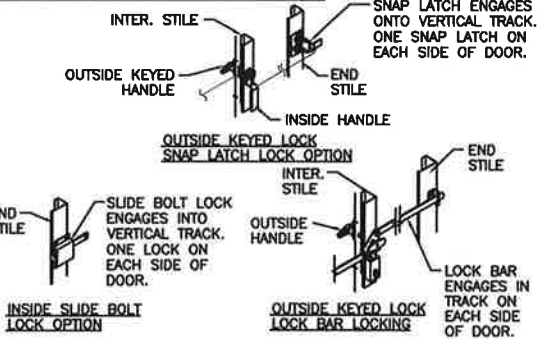
18 GA. GALV. END STILES ATTACHED TO DOOR SKIN WITH TOG-L-LOC. 2 RIVETS PER STILE LOCATED AT THE OUTSIDE TOG-L-LOC LOCATION ON THE INSIDE OF THE DOOR.  
OPTIONAL GLAZING MAY BE STANDARD OR IMPACT RESISTANT GLAZING. SEE SECTION B-B FOR DETAILS.  
MAX. STANDARD SIZE IS 19-1/2"x16".  
IMPACT RESISTANT GLAZING IS 21-5/8"x14-1/8".

DOOR WIDTH	# OF HINGES	# OF STD. INTERM. STILES
8'0" TO 9'10"	1	1
10'0" TO 11'10"	2	2
12'0" TO 13'10"	2	3
14'0" TO 15'10"	4	4
16'0"	3	5

DOOR WIDTH	# OF INTERM. HINGES	# OF INTERM. STILES
9'2" TO 10'0"	1	1
10'2" TO 11'4"	N/A	N/A
11'6" TO 13'10"	2	3
14'0" TO 16'0"	3	5

OPTIONAL FRAME WITH VENT INSERT. SEE SECTION C-C. THIS VENT IS NOT COMPATIBLE WITH IMPACT-RESISTANT CONSTRUCTION. (NOT AVAILABLE ON 76SP, 76VSP OR GALLERY MODELS)

### LOCK OPTION DETAILS



**SUPPORTING STRUCTURE NOTE:** THE DESIGN OF THE SUPPORTING STRUCTURAL ELEMENTS SHALL BE THE RESPONSIBILITY OF THE PROFESSIONAL OF RECORD FOR THE BUILDING OR STRUCTURE AND IN ACCORDANCE WITH CURRENT BUILDING CODES FOR THE LOADS LISTED ON THIS DRAWING.

### JAMB TO SUPPORTING STRUCTURE ATTACHMENT

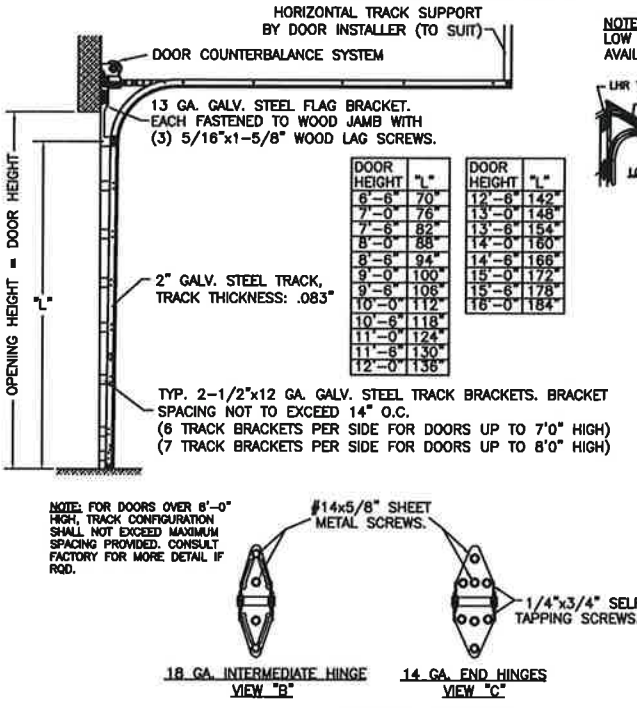
- NOTES:**  
1) ALL THE LOAD FROM THE DOOR IS TRANSFERRED TO THE TRACK AND THEN FROM THE TRACK TO THE 2x6 VERTICAL SYP (GRADE #2 OR BETTER) JAMBS. NO LOAD FROM THE DOOR IS TRANSFERRED TO THE HORIZONTAL (TOP) JAMB.  
2) ALL JAMB FASTENERS MAY BE (BUT ARE NOT REQUIRED TO BE) COUNTERSUNK TO PROVIDE A FLUSH MOUNTING SURFACE.  
3) BOTTOM FASTENER SHALL BE NO MORE THAN HALF OF MAXIMUM ON CENTER DISTANCE ABOVE THE FLOOR.  
4) TOP FASTENER SHALL BE AT LEAST AS HIGH AS THE DOOR OPENING HEIGHT.

### 2x6 WOOD JAMB TO SUPPORTING STRUCTURE ATTACHMENT (NOT TO BE USED FOR ATTACHMENT OF TRACK BRACKETS)

BUILDING TYPE	FASTENER TYPE	DOORS UP TO 16'0"W MAXIMUM ON CENTER DISTANCE BETWEEN FASTENERS	STEEL WASHERS?
WOOD FRAME	3/8" x 1-1/2" EMBED LAG SCREW (ASTM A307, GRADE A)	15-1/2"	1" O.D.
2,000 PSI MIN. CONCRETE	1/4" x 1-1/2" MIN. EMBED TAPCON CONCRETE ANCHOR	11-1/4"	1" O.D.
C-90 BLOCK WALL	1/4" x 1-1/2" MIN. EMBED TAPCON CONCRETE ANCHOR	6"	1" O.D.
2,000 PSI MIN. CONCRETE	3/8" x 1-1/2" MIN. EMBED SLEEVE ANCHOR BOLT	13-1/2"	INCLUDED

### TRACK CONFIGURATION

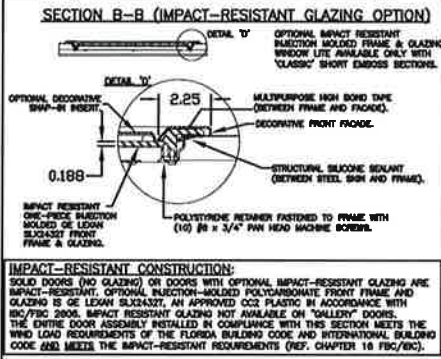
TRACK CONFIGURATION ABOVE THE DOOR OPENING DOES NOT AFFECT THE WIND LOAD RATING.



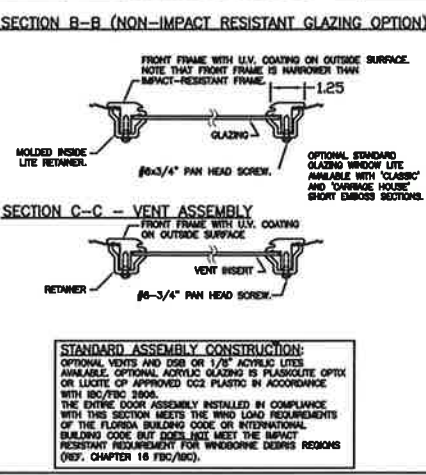
NOTE: DOUBLE TRACK LOW HEADROOM IS AVAILABLE AS AN OPTION



### IMPACT RESISTANT ASSEMBLY DETAILS DRAWING 104818-A



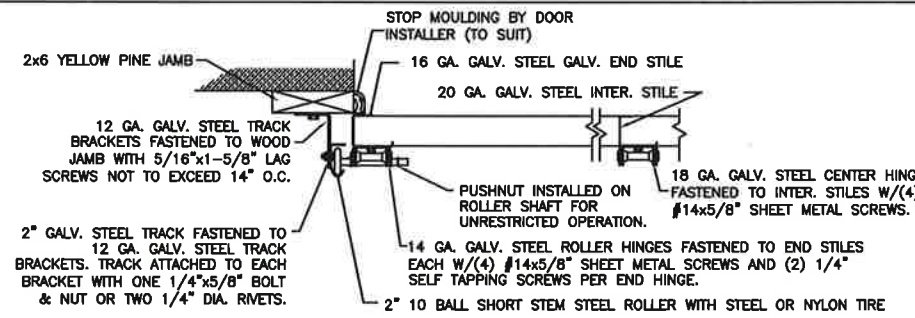
### STANDARD ASSEMBLY DETAILS DRAWING 104818-B



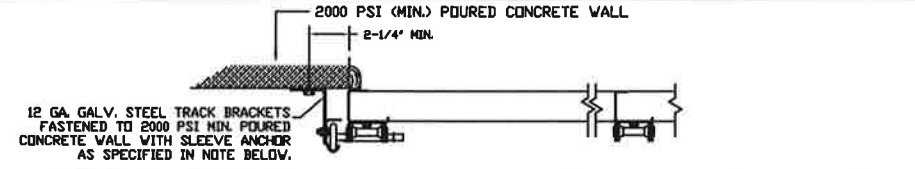
### SECTION B-B

PREPARATION OF JAMBS BY OTHERS.

STANDARD WOOD JAMB CONFIGURATION

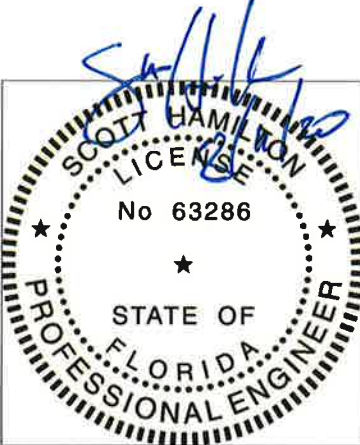


### OPTIONAL JAMB CONFIGURATION



### ATTACHING TRACK DIRECTLY TO 2000 PSI MIN. POURED CONCRETE WALL

- CONCRETE WALLS AND COLUMNS TO BE DESIGNED BY THE BUILDING ENGINEER OR ARCHITECT OF RECORD. TRACK BRACKETS AND FLAG BRACKETS MAY BE MOUNTED DIRECTLY TO POURED CONCRETE (2000 PSI MIN.) WALL UNDER THE FOLLOWING CONDITIONS:  
1. FASTENER SHALL BE 1/2" RED HEAD DYNABOLT SLEEVE ANCHOR, 3/8" DIA. WITH 1-1/2" MIN. EMBEDMENT.  
2. EACH TRACK BRACKET SHALL HAVE (1) FASTENER.  
3. EACH FLAG BRACKET SHALL HAVE (3) FASTENERS.  
4. CENTER OF FASTENER SHALL BE NO CLOSER THAN 2-1/4" TO EDGE OF POURED CONCRETE (2000 PSI MIN.) WALL.  
5. MAXIMUM ON-CENTER SPACING OF FASTENERS SHALL NOT EXCEED 14".  
6. ALTERNATE FASTENER SPECIFICATION SHALL BE APPROVED BY A LICENSED PROFESSIONAL ENGINEER.  
7. ALL OTHER DETAILS AS NOTED IN 'STANDARD CONFIGURATION' ABOVE.



DESIGN ENGINEER:  
SCOTT HAMILTON, P.E.  
FLORIDA LICENSE NO. 63286



CLIPAY CORPORATION  
8585 DUKE BLVD.  
MASON, OH 45040  
(513) 770-4800

MANUFACTURING PRODUCT CODE:  
SHORT PANEL - MPC: PANSP-2F153  
LONG PANEL - MPC: PANSP-2F156

DESIGN LOADS: +32.0 P.S.F. & -37.0 P.S.F.  
TEST LOADS: +48.0 P.S.F. & -55.5 P.S.F.

DATE	5/30/06	WINDLOAD RATING	W5 DP32T	MAX DOOR SIZE	16'0"W x 16'0"H
DRAWN BY	BFA	DESCRIPTION	MODELS 15SP, 76SP: +32/-37 PSF		
CHECKED BY	B		DRAWING NUMBER	104818 - A/B	