

EXPRESSIONS

MODELS	FLUSH	GR□□∨ED		
CLOPAY CLASSIC	4302, HDGC	4305, HDGR		
HOLMES CLASSIC	6202	6205		
IDEAL CLASSIC	MFC68	SFR68, MFR68		

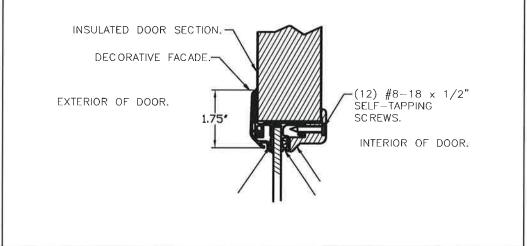
T	SHEET		REVISIONS						
	2 01	F 4	REV. NO.	ZONE:	DATE:	ECN NO.	APPVD:	DESCRIPTION	
			05	-		~	SH	SEE REVISION HISTORY ON SHEET ONE.	

IMPACT-RESISTANT CONSTRUCTION:

CODE AND IS LARGE- AND SMALL-MISSILE IMPACT RESISTANT.

SOLID DOORS (NO GLAZING) OR DOORS WITH OPTIONAL IMPACT-RESISTANT GLAZING ARE IMPACT-RESISTANT. OPTIONÁL IMPACT RESISTANT ASSEMBLY CONSISTS OF ALUMINUM FRONT FRAME AND SABIC IP LEXAN 9034 (VERSIONS ALSO APPROVED: MR10, 9030, 90318, 90316, 90317, 90311, 90314, 90355) OR BAYER MAKROLON GP (VERSIONS ALSO APPROVED: SL, AR, 15), APPROVED CC1 PLASTICS IN ACCORDANCE WITH IBC/FBC 2606 AND APPROVED C1 PLASTICS IN ACCORDANCE WITH FBC 2612. THE ENTIRE DOOR ASSEMBLY INSTALLED IN COMPLIANCE WITH THIS SECTION MEETS THE WIND LOAD REQUIREMENTS OF THE FLORIDA BUILDING CODE AND INTERNATIONAL BUILDING

SECTION B-B (IMPACT-RESISTANT GLAZING OPTION)



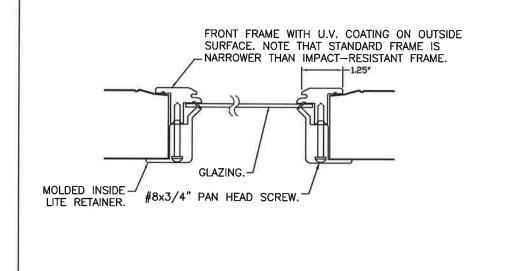
IMPACT-RESISTANT ASSEMBLY DETAILS **DRAWING 104810-A**

STANDARD ASSEMBLY CONSTRUCTION:

OPTIONAL DSB OR 1/8" ACYRLIC LITES AVAILABLE. OPTIONAL ACRYLIC GLAZING IS PLASKOLITE OPTIX OR LUCITE CP APPROVED CC2 PLASTIC IN ACCORDANCE WITH IBC/FBC

THE ENTIRE DOOR ASSEMBLY INSTALLED IN COMPLIANCE WITH THIS SECTION MEETS THE WIND LOAD REQUIREMENTS OF THE FLORIDA BUILDING CODE OR INTERNATIONAL BUILDING CODE BUT DOES NOT MEET THE IMPACT RESISTANT REQUIREMENT FOR WINDBORNE DEBRIS REGIONS (REF. CHAPTER 16 FBC/IBC).

SECTION B-B (NON-IMPACT RESISTANT GLAZING OPTION)



STANDARD ASSEMBLY DETAILS **DRAWING 104810-B**

OTT HAMILY STATE C.

ORIDA

ENGINEFT

TOP

SCOTT HAMILTON, P.E. FLORIDA LICENSE No. 63286 DESIGN LOADS: +38.0 P.S.F. & -42.0 P.S.F. TEST LOADS: +57.0 P.S.F. & -63.0 P.S.F.

Glopay CORPORATION

8585 Duke Boulevard Mason, OH 45040 USA Tel. No. 513-770-4800 Fax No. 513-770-4853

WINDLOAD RATING DP38 МÐ

MANUFACTURING PRODUCT CODE DSIE-1F471

PART NO.: N/A

DESCRIPTION: 2" GALLERY EPS DOORS 18'2"W (SEE TABLE) DRAWN BY: SH DATE: 1/10/13 | SCALE: NTS

Unless Stated Otherwise DIMENSIONS ARE IN INCHES

 $.000 = \pm .005$

 $.0000 = \pm .001$

Unless Stated Otherwise

TOLERANCES are

 $.0 = \pm .031$ $.00 = \pm .015$

Degrees = $\pm 1/2$ CHECKED BY: SH DWG. NO .: 104810-A/B

DATE: 1/10/13 SHEET 2 OF 4 SIZE B VER: IBC

1.95" THICK, 1# DENSITY EXPANDED POLYSTYRENE FOAM

SILICONE FILLED CHANNEL SEPARATES FRONT AND BACK SKIN OF DOOR.

MODELS	SHORT	LONG
CLOPAY GALLERY	GD2SP, GR2SP	GD2LP, GR2LP
HOLMES ARTISTRY	AR2SP	AR2LP
IDEAL FXPRFSSIONS	ED2SP	ED2LP

MODELS	FLUSH	GROOVED		
CLOPAY CLASSIC	4302, HDGC	4305, HDGR		
HOLMES CLASSIC	6202	6205		
IDEAL CLASSIC	MFC68	SFR68, MFR68		

	SHEET	_ ,					RE	VISIONS
П	3 0	F 4	REV. NO.	ZONE:	DATE:	ECN NO.	APPVD:	DESCRIPTION
			05	ŧ.	-	-	SH	SEE REVISION HISTORY ON SHEET ONE.

HORIZONTAL (TOP) JAMB (NO LOAD FROM DOOR) FASTENER TYPE MAX. O.C. 2x6 VERTICAL JAMB

JAMB TO SUPPORTING STRUCTURE ATTACHMENT

NOTES:

1. ALL THE LOAD FROM THE DOOR IS TRANSFERRED TO THE TRACK AND THEN FROM THE TRACK TO THE 2x6 VERTICAL SYP (GRADE #2 OR BETTER) JAMBS. NO LOAD FROM THE DOOR IS TRANSFERRED TO THE HORIZONTAL (TOP) JAMB.

2. EACH VERTICAL JAMB SEES A MAXIMUM DESIGN LOAD OF +304 LB & -336 LB. PER LINEAR

3. ALL JAMB FASTENERS MAY BE (BUT ARE NOT REQUIRED TO BE) COUNTERSUNK TO PROVIDE A FLUSH MOUNTING SURFACE.

4. A 1/3 STRESS INCREASE FOR WIND LOAD WAS NOT USED IN THE CALCULATION OF ALLOWABLE LOADS FOR ANCHORS AND FASTENERS FOR STEEL, CONCRETE AND MASONRY.

PREPARATION OF JAMBS BY OTHERS

NOTE: THE DESIGN OF THE SUPPORTING STRUCTURAL ELEMENTS SHALL BE THE RESPONSIBILITY OF THE PROFESSIONAL OF RECORD FOR THE BUILDING OR STRUCTURE AND IN ACCORDANCE WITH CURRENT BUILDING CODES FOR THE LOADS LISTED ON THIS DRAWING.

2x6 JAMB TO SUPPORTING STRUCTURE ATTACHMENT

(NOT TO BE USED FOR ATTACHMENT OF TRACK ANGLE TO 2x6 VERTICAL JAMBS OR SUPPORTING STRUCTURE)

		MAXIMUM ON-CENTER DISTANCE	STEEL
BUILDING TYPE	FASTENER TYPE		WASHERS REQUIRED?
BLOCK WALL	1/4" x 1-1/2" MIN. EMBED TAPCON CONCRETE ANCHOR	5"	1" O.D.
3000 PSI MIN. CONCRETE	1/4" x 1-1/2" MIN. EMBED TAPCON CONCRETE ANCHOR	13"	1" O.D.
2000 PSI MIN. CONCRETE	3/8" X 1-1/2" MIN. EMBED SIMPSON STRONG-TIE SLEEVE ANCHOR	11"	INCLUDED
WOOD FRAME (SYP 0.55 SG)	1/2" x 3" LAG SCREW (ASTM A307, GRADE A) 1-1/2" EMBED INTO STRUCTURE	19"	1" O.D.

* FIRST (BOTTOM) ANCHOR STARTING AT NO MORE THAN HALF OF THE MAXIMUM ON-CENTER DISTANCE. HIGHEST ANCHOR INSTALLED AT LEAST AS HIGH AS THE DOOR OPENING.

CLOPAY DOES NOT SUPPLY JAMB ATTACHMENT FASTENERS.

MINIMUM DISTANCE BETWEEN CENTER OF ANCHOR AND EDGE OF CONCRETE BLOCK: 2-1/2"", EXCLUDING STUCCO THICKNESS.

12 GA. GALV. STEEL TOP ROLLER INSULATION LAMINATED TO BOTH BRACKET. EACH BRACKET ATTACHED EXTERIOR AND INTERIOR SKINS. WITH (4) #14x5/8" SHEET METAL SCREWS. TONGUE AND GROOVE JOINTS. 27 GA. (0.016" MIN.) INTERIOR STEEL SKIN (DRAWING QUALITY) WITH G-40 MIN. GALV., BAKED-ON PRIMER AND A BAKED-ON POLYESTER PAINTED TOP COAT APPLIED TO BOTH SIDES OF STEEL SKIN. 14 GA. GALV. ROLLER HINGE. EACH HINGE FASTENED TO END STILES WITH (4) #14x5/8" SHEET METAL AND (2) VIEW "D" 4" TALL TAPER STRUT. 1/4"x3/4" SELF TAPPING SCREWS. SEE VIEW "B". 0.062" MIN. GALV. STEEL, 80 KSI. MIN. 3" TALL X 20 GA. GALV. 80 KSI STEEL U-BARS. ONE U-BAR ON EVERY OTHER SECTION. ATTACH WITH TWO 1/4"x3/4" SELF TAPPING SCREWS PER 27 GA (0.016" MIN.) EXTERIOR HINGE LOCATION. STEEL SKIN (DRAWING QUALITY) WITH G-40 MIN. GALV. ONE 4" T-STRUT PER SECTION. (SEE BAKED-ON POLYESTER PAINTED VIEW "D") EACH T-STRUT ATTACHED AT TOP COAT APPLIED TO BOTH EACH HINGE LOCATION WITH (2) SIDES OF STEEL SKIN. 1/4"x3/4" SELF TAPPING SCREWS. 3" TALL 80 KSI U-BAR 12 GA. GALV. STEEL BOTTOM BRACKET ATTACHED 20 GA. GALV. STEEL. WITH (2) #14x5/8" SHEET METAL SCREWS. ALUMINUM EXTRUSION & VINYL WEATHERSTRIP. SECTION A-A (SIDE VIEW) MANUFACTURING PRODUCT CODE

COTT HAMILY STATE OF

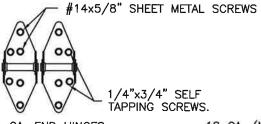
ORIDA

ENGINEFT

TOP

SCOTT HAMILTON, P.E. FLORIDA LICENSE No. 63286

В



14 GA. END HINGES VIEW "B"

3

18 GA. (MIN.) INTERMEDIATE HINGE VIEW "C"

DESIGN LOADS: +38.0 P.S.F. & -42.0 P.S.F. TEST LOADS: +57.0 P.S.F. & -63.0 P.S.F. Unless Stated Otherwise TOLERANCES are

8585 Duke Boulevard Mason, OH 45040 USA Tel. No. 513-770-4800 Fax No. 513-770-4853 Glopay CORPORATION

6

DESCRIPTION: 2" GALLERY EPS DOORS 18'2"W (SEE TABLE) DATE: 1/10/13 | SCALE: NTS DRAWN BY: SH DATE: 1/10/13 | SUALE: NTS | DWG. | DATE: 1/10/13 | SHEET 3 OF 4 | SIZE |

Unless Stated Otherwise
DIMENSIONS ARE IN INCHES.

DWG. NO.: 104810-A/B

CHECKED BY: SH

VER: IBC

PART NO.: N/A

DSIE-1F471

WINDLOAD RATING

 $.0 = \pm .031$ $.00 = \pm .015$

 $.000 = \pm .005$

 $.0000 = \pm .001$ Degrees = $\pm 1/2^{\circ}$

