

	MODELS	FLUSH	RIBBED	
	CLOPAY CLASSIC	9202, HDPC20	9205, HDPR20	
100	HOLMES CLASSIC	7202	7205	
	IDEAL CLASSIC	8202, MFC68U	MFR68U	

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-	SHEET: 2 OF 4	REVISIONS							
)F 4	REV. NO.	ZONE:	DATE:	ECN NO.	APPVD:	DESCRIPTION	
-	\		03	:=;	<u>,=,</u>			SEE REVISION HISTORY ON SHEET ONE.	

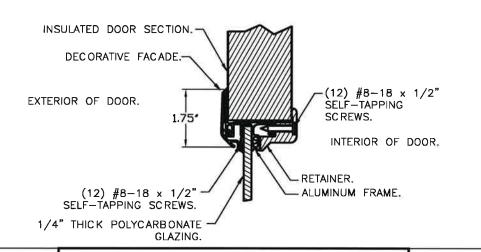
		,	
MODELS	NARR□₩	WIDE	
CLOPAY BRIDGEPORT	BD2NU, BR2NU	BD2EU, BR2EU	
HOLMES WESTPORT	PR2NU	PR2EU	

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IMPACT-RESISTANT CONSTRUCTION:

SOLID DOORS (NO GLAZING) OR DOORS WITH OPTIONAL IMPACT—RESISTANT GLAZING ARE IMPACT—RESISTANT. OPTIONAL IMPACT RESISTANT ASSEMBLY CONSISTS OF ALUMINUM FRONT FRAME AND SABIC IP LEXAN 9034 (VERSIONS ALSO APPROVED: MR10, 9030, 90318, 90316, 90317, 90311, 90314, 90355) OR BAYER MAKROLON GP (VERSIONS ALSO APPROVED: SL, AR, 15), APPROVED CC1 PLASTICS IN ACCORDANCE WITH IBC/FBC 2606 AND AN APPROVED C1 PLASTIC IN ACCORDANCE WITH FBC 2612. THE ENTIRE DOOR ASSEMBLY INSTALLED IN COMPLIANCE WITH THIS SECTION MEETS THE WIND LOAD REQUIREMENTS OF THE FLORIDA BUILDING CODE AND INTERNATIONAL BUILDING CODE AND IS LARGE— AND SMALL—MISSILE IMPACT RESISTANT.

SECTION B-B (IMPACT-RESISTANT GLAZING OPTION)



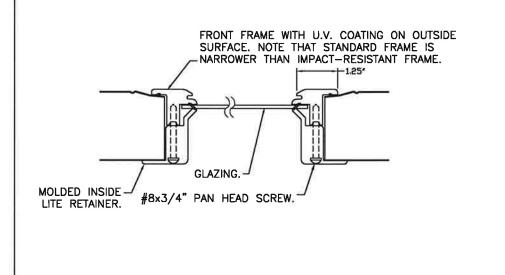
IMPACT-RESISTANT ASSEMBLY DETAILS **DRAWING 104432-A**

STANDARD ASSEMBLY CONSTRUCTION:

OPTIONAL DSB OR 1/8" ACYRLIC LITES AVAILABLE. OPTIONAL ACRYLIC GLAZING IS PLASKOLITE OPTIX OR LUCITE CP APPROVED CC2 PLASTIC IN ACCORDANCE WITH IBC/FBC 2606.

THE ENTIRE DOOR ASSEMBLY INSTALLED IN COMPLIANCE WITH THIS SECTION MEETS THE WIND LOAD REQUIREMENTS OF THE FLORIDA BUILDING CODE OR INTERNATIONAL BUILDING CODE BUT DOES NOT MEET THE IMPACT RESISTANT REQUIREMENT FOR WINDBORNE DEBRIS REGIONS (REF. CHAPTER 16 FBC/IBC).

SECTION B-B (NON-IMPACT RESISTANT GLAZING OPTION)



STANDARD ASSEMBLY DETAILS

DRAWING 104432-B

No 63286

No 63286

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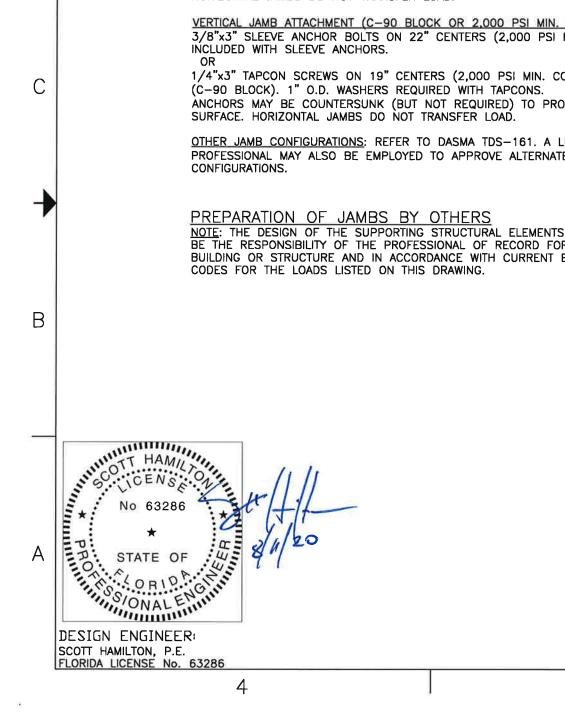
DESIGN ENGINEER: SCOTT HAMILTON, P.E. FLORIDA LICENSE No. 63286

MANUFACTURING PRODUCT CODE DSIU-1F471 DESIGN LOADS: +38.0 P.S.F. & -44.0 P.S.F. TEST LOADS: +57.0 P.S.F. & -66.0 P.S.F. PART NO .: N/A 8585 Duke Boulevard Mason, OH 45040 USA Tel. No. 513-770-4800 Fax No. 513-770-4853 WINDLOAD RATING Clopay Unless Stated Otherwise TOLERANCES are 6 CORPORATION $.0 = \pm .031$ $.00 = \pm .015$ DESCRIPTION: GALLERY 2" PUR SINGLE CAR +38/-44 PSF $.000 = \pm .005$ DRAWN BY: MW DATE: 9/7/95 SCALE: NTS $.0000 = \pm .001$ Degrees = $\pm 1/2$ CHECKED BY: --DATE: --Unless Stated Otherwise VER: IBC DWG. NO.: 104432 - A/B DIMENSIONS ARE IN INCHES.

2 FLORIDA PRODUCT APPROVAL 16546

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SHEET REVISIONS 3 OF 4 REV. NO. ZONE: DATE: ECN NO. APPVD: DESCRIPTION 03 SEE REVISION HISTORY ON SHEET ONE. -- 2" THICK SILICONE FILLED CHANNEL SEPARATES FRONT AND BACK SKIN OF DOOR 3" TALL 50 KSI U-BAR URETHANE CORE 20 GA. GALV. STEEL. DENSITY 2.4 P.C.F. 12 GA. GALV. STEEL TOP ROLLER BRACKET, EACH 27 GA. MIN. STEEL GALV. EXTERIOR SKIN BRACKET ATTACHED W/(4) WITH BAKED-ON PRIMER AND A #14x5/8" SHEET METAL BAKED-ON POLYESTER PAINTED TOP COAT. SCREWS. TONGUE AND GROOVE JOINTS. 14 GA. GALV. STEEL ROLLER HINGE. EACH FASTENED TO END STILES W/(4) #14x5/8" SHEET METAL SCREWS AND (4) 1/4"X3/4" SELF TAPPING SCREWS 3" TALL x 20 GA. GALV. STEEL U-BAR. ONE PER DOOR SECTION, EXCEPT TWO ON BOTTOM SECTION. ATTACHED WITH (2) 1/4"x3/4" SELF TAPPING SCREWS AT EACH HINGE LOCATION. 27 GA. STEEL GALV. INTERIOR SKIN WITH A BAKED-ON PRIMER AND A BAKED-ON POLYESTER PAINTED TOP COAT. 13 GA. GALV. STEEL BOTTOM BRACKET. ATTACHED WITH (4) #14x5/8" SHEET METAL SCREWS. ALUMINUM EXTRUSION & VINYL WEATHERSTRIP. SECTION A-A (SIDE VIEW) MANUFACTURING PRODUCT CODE DSIU-1F471

DESIGN LOADS: +38.0 P.S.F. & -44.0 P.S.F. PART NO.: N/A TEST LOADS: +57.0 P.S.F. & -66.0 P.S.F. **C**lopay 8585 Duke Boulevard Mason, OH 45040 USA Tel. No. 513-770-4800 Unless Stated Otherwise TOLERANCES are CORPORATION $.0 = \pm .031$ $.00 = \pm .015$ DESCRIPTION: GALLERY 2" PUR SINGLE CAR +38/-44 PSF $.000 = \pm .005$ DRAWN BY: MW DATE: 9/7/95 SCALE: NTS SCALE: NTS DWG. SIZE B $.0000 = \pm .001$ Degrees = $\pm 1/2$ CHECKED BY: --DATE: --

Unless Stated Otherwise VER: IBC DIMENSIONS ARE IN INCHES. DWG. NO.: 104432 - A/B 2 FLORIDA PRODUCT APPROVAL 16546

WINDLOAD RATING

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